

Microbial-induced CaCO₃ filled seaweed-based film for green plasticulture application

ABSTRACT

This work aimed to develop green biodegradable film using red seaweed (*Kappaphycus alvarezii*) as a base matrix and calcium carbonate (CaCO₃) as a filler to enhance the properties of the red seaweed material for plasticulture purpose. CaCO₃ which was produced by microbially induced precipitation (MB-CaCO₃) using *Bacillus sphaericus*, was characterized and compared with the commercial CaCO₃ (CCaCO₃). FESEM image revealed that the size of MB-CaCO₃ was smaller and more uniform compared to CCaCO₃. FTIR and XRD analyses confirmed the existence of crystalline polymorph of calcite in MB-CaCO₃, which contained a higher percentage of calcite than CCaCO₃. However, the crystallinity and thermal stability of MB-CaCO₃ was lower than CCaCO₃. From the results of physical, mechanical and thermal properties of composite films filled with CCaCO₃ and MB-CaCO₃ fillers, the optimum loading of CCaCO₃ and MB-CaCO₃ was found at 0.1% and 0.15%, respectively. Composite films filled with MB-CaCO₃ promote brighter film, better water barrier, hydrophobicity and biodegradability compared to CCaCO₃. Since the effect of MB-CaCO₃ on film functional properties was comparable to CCaCO₃, it can be used as an alternative to CCaCO₃ as inorganic filler for composite films in agriculture applications.

Keyword: *Bacillus sphaericus*; Biodegradable polymers; Biopolymers; Calcium carbonate; Red seaweed