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Nitrite admixed concrete for wastewater structures: Mechanical properties, leaching behavior and biofilm development

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Abstract

This study systematically investigated the impacts of calcium nitrite addition on the mechanical properties and biofilm communities of concrete-based wastewater infrastructures using sulfate resistant cement through standard tests and DNA sequencing, respectively. The results revealed that setting time and water demand for normal consistency were reduced, but slump, drying shrinkage, and apparent volume of permeable voids increased with calcium nitrite dosage up to 4% weight of cement. The cumulative leached fraction of nitrite, 28-day compressive strength and biofilm communities were not significantly affected by calcium nitrite dosages. The addition of calcium nitrite into concrete is environmentally friendly to wastewater infrastructures.

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34

35

36 **Keywords:** Calcium nitrite, Concrete, Corrosion, Sewer, Biofilm, Sulfate resistant cement

37 1. Introduction

38 Civil infrastructure systems, such as sewer networks, are critical and essential parts of modern
39 societies. With socio-economic development and population growth, the demand for such
40 infrastructure has increased greatly. To ensure the durability and reliability of the sewer
41 infrastructure, steel-reinforced concrete is widely applied due to its high compressive and
42 tensile strength [1]. However, significant deterioration caused by sulfate attack, chloride
43 penetration and biodeterioration commonly occurs in the structures subject to aggressive
44 environments and can ultimately lead to early structural failure [2, 3].

45 Wastewater infrastructures, including sewer networks and wastewater treatment plants, are
46 often exposed to aggressive environments. Sourced from sewage, sulfate attacks concrete
47 infrastructures that are fully or partially submerged in sewage [4]. In submerged parts of
48 infrastructures, sulfate from sewage attacks the cementitious paste of the concrete through
49 direct contact forming ettringite and gypsum. These reactions are high expansive and cause the
50 cracking and disintegration of the concrete [5]. In partially submerged structures, such as in
51 gravity sewers, sulfate in sewage can be transformed into hydrogen sulfide and released into
52 sewer gas. In the sewer the high moisture, microbial inoculation and supply of nutrients coming
53 from wastewater, provide favorable conditions for the biological sulfide oxidation and acid
54 production [6]. Subsequently, H_2S in sewer gas is oxidized into sulfuric acid on the concrete
55 surface and attacks the concrete above the water level [7]. Both the sulfate attack from
56 wastewater and sulfuric acid form on the concrete surface produces expansive corrosion
57 products, and weakens the structural capacity [8]. Iron in the concrete facilitates the
58 development of cracks along the corrosion front, and enhances the erosion of the concrete
59 protection layer [9]. Due to the expansive corrosion products and cracks, water and oxygen
60 availabilities to the steel increase significantly, which further accelerates the corrosion of the
61 rebar steel [10, 11]. In most of the countries, sulfate resistant cement is required to be used for

62 sewer manufacture due to the exposure environment [12] [13]. Fly ash, a type of pozzolan, is
63 a common admixture in sulfate resistant cement [14]. The addition of fly ash in cement reduces
64 the calcium hydroxide content and permeability of concrete, which increases the resistance of
65 concrete to the attack from sulfate [15].

66 In addition to sulfate attack, chloride ingress is another major cause of the rebar steel corrosion
67 [16]. Penetrating through cracks or pore structures in concrete, chloride reaches the steel and
68 depassivates the protective layer of steel. After the depassivation, steel corrosion initiates and
69 produces expansive corrosion products, i.e. iron rust. Similar to the sulfate attack, the expansive
70 corrosion products induce the cracking process and accelerate the steel corrosion [4]. Chloride
71 is ubiquitous in sewage and it can be at very high levels when the residual chloride from the
72 application of de-icing agents enters into sewers in winters [2]. Furthermore, some coastal
73 cities (e.g. Hong Kong) have very high chloride in the wastewater system due to the use of
74 seawater for toilet flushing [17]. Therefore, the ingress of sulfate and chloride causes a
75 combination of rebar corrosion and concrete cracking, resulting in the accelerated deterioration
76 of concrete-based wastewater infrastructures [2].

77 Calcium nitrite has been widely used as a corrosion inhibitor against chloride attack of rebar
78 steel for several decades [18]. Calcium nitrite increases the chloride threshold level and also
79 the corrosion-free life of concrete [19]. However, the addition of calcium nitrite is reported to
80 change the physical and mechanical properties of concrete. Calcium nitrite accelerates the
81 formation of calcium hydroxide and increases the total volume of pore structures in concrete,
82 which weakens the resistance of concrete to sulfate attack [20]. The addition of calcium nitrite
83 in ordinary Portland cement (OPC) usually increases the air content, the workability of fresh
84 concrete and the cumulative pore volume of hardened concrete. Nitrite is reported to affect the
85 compressive strength of the concrete positively or negatively depending on different mix
86 designs [21-23]. However, there is no report on the impacts of admixing calcium nitrite with

87 sulfate resistant cement on the properties of concrete. To investigate the feasibility of adding
88 calcium nitrite as an admixture into sulfate resistant cement for wastewater structures, it is
89 essential to understand the changes in fresh and mechanical properties under different calcium
90 nitrite levels.

91 Inevitably, sewage structures are fully or partially submerged in wastewater. Leaching of nitrite
92 into wastewater is thus a major concern for sewage structures using nitrite-admixed concrete.
93 A sufficient level of nitrite in concrete is a key factor for achieving the inhibitory effect on steel
94 corrosion [24]. A previous study using OPC found that the leaching behavior of nitrite is
95 affected by the curing time, mix design and temperature [25]. The leaching behavior of nitrite
96 admixed with sulfate resistant cement at different dosages has not been investigated.

97 Furthermore, biofilms develop on the concrete surface in the sewer system and downstream
98 wastewater treatment facilities [26]. Nitrite-admixed concrete may affect the wastewater
99 biofilms due to the inhibitory effects of nitrite on microorganisms. Depending on the pH and
100 nitrite concentration, inhibitory and biocidal effects are observed on sulfate-reducing bacteria
101 (SRB) and methanogens in anaerobic sewer biofilms, and on ammonia-oxidizing bacteria and
102 polyphosphate-accumulating organisms in the wastewater treatment process [27]. These
103 effects may be desired or undesired for the benefit of wastewater management. Regardless, it
104 is necessary to understand the potential impact of nitrite admixed with sulfate resistant cement
105 on the activity and development of biofilms in wastewater.

106 Collectively speaking, this study aims to investigate the impact of calcium nitrite and its
107 dosages as an admixture with sulfate resistant cement on the fresh and hardened concrete
108 properties, the nitrite leaching behavior and the biofilms on the concrete surface. Five different
109 dosages of calcium nitrite were employed to cast test specimens. The relationship between the
110 concrete properties and nitrite dosages was determined and analyzed with regression models.
111 Nitrite leaching performance was tested for three different calcium nitrite dosages over 15

112 months. Laboratory-scale anaerobic wastewater reactors were used to monitor the development
113 of biofilms on the nitrite-admixed concrete with three different dosages in real domestic
114 sewage over six months. This systematical investigation will support the development and
115 application of nitrite-admixed concrete for durable, resilient and sustainable wastewater
116 infrastructures.

117 2. Materials and methods

118 2.1 Ingredients and mix design

119 General Blended sulfate-resistant cement (Cement Australia Builders Cement), in compliance
120 with AS 3972 [28] was adopted as the primary binder in this study. This cement contains 75–
121 95% of Portland cement clinker, 5–25% fly ash and 0–5% minor additional constituents.

122 The coarse aggregates were crushed aggregate (CA) with a nominal maximum particle size of
123 10 mm, specific gravity (SG) of 2.89, fineness modulus of 4.17, and water absorption (A) of
124 0.28%. Three fine aggregates including crushed manufactured sand (MS), natural river sand
125 (RS) and natural fine sand (FS) have a specific gravity of 2.91, 2.67 and 2.66, fineness modulus
126 of 4.82, 7.26 and 8.94, water absorption of 0.56%, 2.41% and 1.61%, respectively.

127 A conventional concrete mix design (industrial based), typically used in sewer pipes for sulfate
128 exposure class, was adopted in this study (Table 1). A water/cement (w/c) ratio of 0.4 was used
129 in all the mixes. The key parameter examined experimentally was the dosage of calcium nitrite
130 by weight (0%, 1%, 2%, 3%, 4% of cement weight). Calcium nitrite ($\text{Ca}(\text{NO}_2)_2$) solution (30
131 wt. % in H_2O , Sigma-Aldrich) was applied according to the mix design (Table 1).
132 Polycarboxylate ether polymers superplasticiser (MasterGlenium SKY 8700, BASF) was
133 added to achieve the desired workability (Table 1).

134

135

Table 1 Summary of mix designs used for concrete properties study

Calcium nitrite dosage	Constituents (kg/m ³)									
	w/c	Cement	Free water	Ca(NO ₂) ₂	Aggregates ^a					S.P. ^b (l)
					10mm	MS	RS	FS	TOTAL	
0%	0.4	420	168	0	750	375	469	281	1876	4.2
1%	0.4	420	168	4.2	749	374	468	281	1871	4.2
2%	0.4	420	168	8.4	747	373	467	280	1867	4.2
3%	0.4	420	168	12.6	745	372	466	279	1862	4.2
4%	0.4	420	168	16.8	743	372	464	279	1858	4.2

136 ^a In aggregates, 10mm, MS, RS, FS are the coarse aggregates, manufactured sand, natural river sand and
 137 natural fine sand, respectively.

138 ^b S.P.: superplasticizer.

139

140 2.2 Mixing, casting and curing procedure

141 Concrete mixing was carried out in accordance with AS 1012.2 [29], in a conforming revolving
 142 pan mixer (Bennet 70L laboratory mixer). The mixing procedure was as follows: firstly, the
 143 coarse aggregate followed by the fine aggregate were hand loaded into the concrete mixer with
 144 a sufficient quantity of mixing water (approximately 50%) and mixed for 30 seconds. Then
 145 cement was added and covered with some of the aggregates. After that, the ingredients were
 146 mixed for 2 minutes and the remaining mix water and admixture (calcium nitrite and
 147 superplasticisers) were added within the first minute of mixing. After mixing, the mixer was
 148 stopped to rest for 2 minutes and operated for a further 2 minutes. The slump was measured
 149 within 3 minutes of stopping the mixer (section 2.3.2). After slump measurement, another 2
 150 minutes of mixing was applied and then the fresh mixtures were filled into the molds for
 151 compressive strength measurements (section 2.3.3), drying shrinkage measurements (section
 152 2.3.4) and apparent volume of permeable voids measurements (section 2.3.5). The mixture was
 153 consolidated on a vibration table within the next 20 minutes. Immediately after compaction,

154 any molds with an exposed surface were placed under wet hessian sheets to provide a moist
155 environment for curing. All samples were stored in the concrete laboratory for 23 ± 2 hours.
156 After this time, they were demolded and transferred to curing tanks. To avoid cross-
157 contamination, samples from different mixes were cured separately in lime-saturated water, at
158 a standard tropical zone temperature of 27 ± 2 °C until the appropriate testing age.

159 2.3 Sample preparation and testing procedure

160 2.3.1 Fresh properties

161 The water demands for normal consistency and setting time for the cement with five different
162 dosages of calcium nitrite (0%, 1%, 2%, 3% and 4%) were tested on cement pastes in
163 accordance with AS/NZS 2350.4 [30]. Slump tests and plastic density tests were conducted on
164 fresh concrete immediately after mixing according to AS 1012.3.1 [31].

165 2.3.2 Compressive strength

166 Compressive strength tests were carried out on the concrete in accordance with AS 1012.9 [32],
167 using cylindrical molds of dimensions $\text{Ø}100 \times 200$ mm. Three cylinders from each mix were
168 cast as mentioned in section 2.2 and used for the compressive strength measurements at an age
169 of 28 days. A force was applied continuously at a rate of 20 ± 2 MPa compressive stress per
170 minute until no increase in force could be sustained, and the maximum force applied was
171 recorded.

172 2.3.3 Drying shrinkages

173 Triplicate specimens for each concrete mix were cast in prism molds of dimensions 280×75
174 $\times 75$ mm conforming to AS 1012.8.4 and cured as described in section 2.2 [33]. At an age of
175 seven days from molding, samples were removed from the curing tanks, wiped with a damp
176 cloth, and placed in a drying chamber maintained at 23 ± 1 °C and $50 \pm 5\%$ relative humidity in
177 accordance to AS 1012.13 [34]. The first reading was completed within 2 minutes of removing

178 the specimen from the curing tanks. Subsequent readings were taken for each specimen, after
179 drying periods of 7, 14, 21, 28 and 56 days.

180 2.3.4 The apparent volume of permeable voids

181 Determination of the apparent volume of permeable voids (AVPV) in hardened concrete was
182 carried out in accordance with AS 1012.21 [35]. Test specimens were prepared by casting using
183 Ø 100 x 200 mm test cylinders, cured as mentioned in section 2.2. Then, after up to 3mm of
184 the top surface of each cylinder was trimmed off, each cylinder was cut into four equal slices.
185 The slices were dried in an oven at a temperature of 105 ± 5 °C for 24 h, cooled in desiccators
186 to a temperature of 23 ± 2 °C and weighed individually (M_1). Then, the specimen slices from
187 different mixes were immersed separately in distilled water at 23 ± 2 °C for not less than 48 h
188 and then boiled for a period of 5.5 ± 0.5 h. The slices were then kept in the water until cooled
189 to a final temperature of 23 ± 2 °C and weighted individually (M_2). Each slice was then
190 suspended on a rack and immersed in water at 23 ± 2 °C and the mass was recorded as M_3 . All
191 the weight measurements were performed at an accuracy of 0.01 g. The apparent volume of
192 permeable voids (AVPV) was calculated as:

$$193 \quad AVPV = \frac{(M_2 - M_1)}{M_2 - M_3} \times 100\% \quad (1)$$

194 2.4 Leaching of nitrite from admixed concrete

195 The test methodology generally followed the specifications of ANSI/ANS- 16.1-1986 [36].
196 Triplicate specimens from each calcium nitrite dosage (1%, 2%, 3%) were cast using
197 cylindrical molds of dimensions Ø 40 x 40 mm and cured individually in one-liter lime-
198 saturated water at standard tropical zone temperature of 27 ± 2 °C for 28 days. After curing,
199 each cylinder was placed, supported by a plastic stand, inside a lidded plastic container with
200 800 mL deionized water (DI) at 24 ± 0.5 °C. The DI water maintains a uniform thickness around
201 the specimen providing a ratio of liquid solution volume to specimen surface area at 12.7 cm.

202 The leached solution was sampled and completely replaced by fresh DI water at regular
203 intervals during cumulative leaching times ranging from 2 to 10320 h (over 430 days). For
204 analysis of the leached nitrite concentration, 5 mL of leached solution was filtered (0.22 mm
205 membrane) and analyzed using a Lachat QuikChem 8000 (Milwaukee) flow-injection analyzer
206 (FIA). To assess the leaching process, a cumulative fraction leached (CFL) was defined as the
207 sum of the fractions of nitrite leached during all sampling intervals prior to and including the
208 present interval divided by the amount of nitrite in the test specimen before the test. For the i -
209 th liquid replenishment, the CFL was calculated as

$$210 \quad CFL = \sum_{i=1}^n \frac{a_i}{A_0} \quad (2)$$

211 where A_0 is the total amount of nitrite inside the specimen at the beginning of the leaching
212 experiment, which was calculated as the nominal admixed amount. And a_i is the leached
213 amount of nitrite at the i -th liquid replenishment interval.

214 2.5 Biofilm development in wastewater and microbial community analysis

215 Triplicate cylinders were cast with a diameter \varnothing 2 cm x 3 cm using the mortar from each of
216 0%, 2% and 4% calcium nitrite mixes with coarse aggregates removed by a 4.75 mm sieve.
217 After casting, the specimens were cured as mentioned in section 2.2 for 28 days. Then,
218 cylinders from each mix level were clustered on stainless-steel rods using cable ties and
219 transferred to a lab-scale rising main sewer reactor (Figure S1) to simulate the anaerobic
220 conditions in real sewers. Three reactors, made of Perspex with a volume of 0.75 L, were built
221 to provide a similar ratio of liquid solution volume to specimen surfaces area as leaching tests
222 in section 2.4.

223 Domestic wastewater collected weekly from a nearby wet well in Brisbane, Australia, was
224 stored in a cold room at 4 °C, and used as the feed to the reactors. The sewage typically
225 contained sulfide at concentrations of <3 mg-S/L, sulfate at 10-25 mg-S/L, total chemical

226 oxygen demand (COD) and soluble COD at 450-600 mg/L and 260-450 mg/L, respectively,
227 with the latter including volatile fatty acids (VFAs) at 50-120 mg-COD/L. The hydraulic
228 retention time (HRT) of the reactors was maintained as 6 hours, a common HRT in sewers.
229 The wastewater was preheated to room temperature before being pumped into the reactors
230 through a peristaltic pump (Masterflex 7520-47). Each pumping event lasted 4 min for every
231 6 hours at the flow rate of 275 mL/min. Constant mixing was provided at 250 rpm with a
232 magnetic stirrer (Heidolph MR3000) to produce a moderate shear force at the inner surface of
233 the reactor wall.

234 After 3 and 6 months of incubation, one cylinder from each type of concrete was removed from
235 the reactor. The biofilm attached on the surface of each cylinder was collected using a sterile
236 surgical scalpel into a sterile 50 mL polypropylene falcon tube and stored at 4 °C for less than
237 24 h before DNA was extracted.

238 The DNA was extracted from the biofilm samples using the Fast DNATM SPIN Kit for Soil
239 (MP Biomedicals, CA, USA), as per manufacturer's instructions. The extracted DNA samples
240 were provided to the Australia Center for Ecogenomics (ACE, Brisbane, Australia) for 16S
241 rRNA gene amplicon sequencing (Illumina). The extracted 16S rRNA gene was amplified
242 using the universal primer set 926F (5'-AACTYAAAKGAATTGACGG-3') and 1392R (5'-
243 ACGGGCGGTGTGTRC-3'). The resulting PCR amplicons were purified using Agencourt
244 AMPure XP beads (Beckman Coulter). Then the purified DNA was indexed using the Illumina
245 Nextera XT 384 sample Index Kit A-D (Illumina FC-131-1002) in standard PCR conditions
246 with Q5 Hot Start High-Fidelity2X Master Mix. After that, Amplicons were pooled in
247 equimolar concentration and sequenced with an Illumina sequencer (MiSeq Sequencing
248 System) based on the standard protocols.

249 Raw sequencing data were quality-filtered and demultiplexed using Trimmomatic, with poor-
250 quality sequences trimmed and removed. Subsequently, high-quality sequences at 97%

251 similarity were clustered into operational taxonomic units (OTUs) using QIIME with default
252 parameters, and representative OTU sequences were taxonomically BLASTed against
253 Greengenes 16S rRNA database. Finally, an OTU table consisting of the taxonomic
254 classification and OTU representative sequences was used to analyze the microbial community
255 structure.

256 2.6 Linear regression models for accessing the impact of calcium nitrite dosages

257 Linear regression analysis was performed on the properties of the paste or concrete including
258 setting time, w/c for normal consistency, slump, density, compressive strength, drying
259 shrinkage and apparent volume of permeable voids (AVPV) against calcium nitrite dosages
260 using R (ver 3.31, <http://www.R-project.org/>). The linear regression typically generates the
261 correlation in terms of a straight line which best approximates all the individual data points
262 including target and output parameters [37]. The general form of the linear regression is given
263 as equation 3:

$$264 \hat{Y} = a_0 + b_0 n \quad (2)$$

265 Where \hat{Y} is the model's output, n is the calcium nitrite dosage (%), and a_0, b_0 are the regression
266 coefficients.

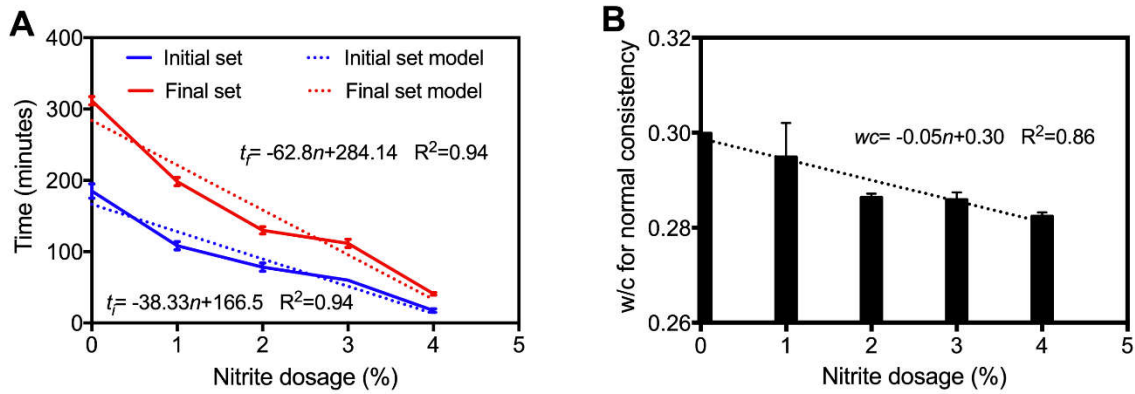
267 For each property, the significance of the non-zero slope was analyzed using F-test by the p
268 value. Then the linear regression models were built based on the data points obtained under 5
269 different dosages (i.e. 0, 1, 2, 3, 4) for the properties with significant non-zero slopes. The
270 coefficients of determination (R^2) were employed as the indicator to assess the performance of
271 linear regression models.

272 3 Results and discussion:

273 3.1 Setting time and water demand for normal consistency

274 Since setting time is related to the handling time of fresh concrete, a proper dosage is critical
275 for the use of calcium nitrite in industrial and commercial applications. In sulfate-resistant
276 cement pastes, the initial setting time and final setting time decreased due to the addition of
277 calcium nitrite (Figure 1A). With higher calcium nitrite dosages, higher reductions of initial
278 setting times and final setting times were observed (Figure 1A). In comparison to the control
279 without calcium nitrite, 42% and 36% reduction in the mix with 1% calcium nitrite and 58%
280 and 42% reduction in the mix with 2% calcium nitrite were observed for the initial and final
281 setting time, respectively. In previous studies using OPC, the addition of calcium nitrite at 1%
282 by weight, led to 31% and 16% reduction and 2% addition led to 65% and 44% reduction, in
283 initial setting time and final setting time, respectively [21]. In comparison to those previous
284 reports, the different reduction ratios in this current study might be caused by the different
285 cement types. However, a higher accelerating effect due to a higher calcium nitrite dosage were
286 observed in this current study and previous studies. In this study, for the mix with 4% calcium
287 nitrite, the initial setting time and final setting time dropped to *c.a.* 18 minutes and *c.a.* 41
288 minutes, respectively. Based on the current mix design in this study, the higher nitrite dosage
289 (>4%) would lead to a very short and impractical setting time.

290 Through the linear regression analysis, no-zero slopes were confirmed for both initial setting
291 ($p= 0.0067$) and final setting time ($p=0.0060$), respectively. Linear regression models were
292 established for both initial setting time (t_i , minutes) and final setting time (t_f , minutes), with the
293 admixed level of calcium nitrite (n , %) (Figure 1A). The good fitting performance of these
294 models ($R^2=0.94$ in both cases) suggests the potential of using the linear regression models for
295 optimizing the calcium nitrite dosage and operational procedure for specified setting time.



296

297 Figure 1 Setting time of cement pastes with various nitrite dosages (A); water/cement ratio for normal
 298 consistency of cement pastes under 5 dosages of calcium nitrite (B).

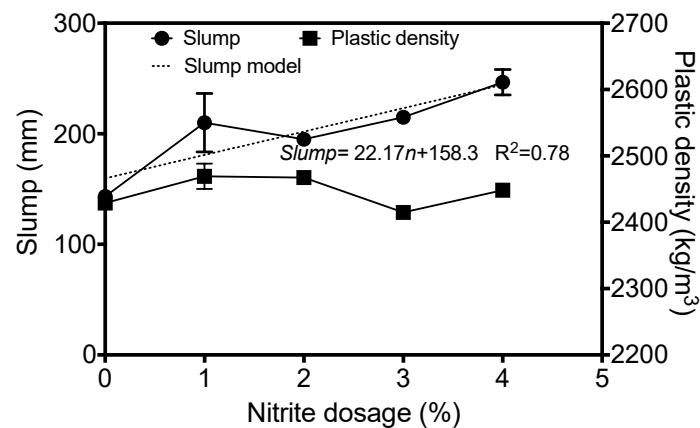
299 The w/c needed for normal consistency of control mix (0% calcium nitrite dosage) is similar
 300 to that in OPC [38]. The addition of calcium nitrite significantly reduced the water demand of
 301 the mix. For the 4% calcium nitrite admixed mix, the w/c needed for normal consistency was
 302 reduced from *c.a.* 0.30 to *c.a.* 0.28, compared with the control mix. This suggests that less
 303 water is required for a desired consistency with the addition of calcium nitrite. The water
 304 demand is one of the most important criteria for mix design, which affects the fresh and
 305 hardened properties of concrete [39]. Through linear regression analysis, a non-zero slope was
 306 confirmed ($p=0.024$). The linear regression model ($R^2=0.86$) can be employed to adequately
 307 determine the w/c for different admixture levels of calcium nitrite (Figure 1B).

308 3.2 Slump and density

309 The slump of fresh concrete significantly increased with the calcium nitrite addition (Figure
 310 2). Compared with control (0% calcium nitrite), the slump of 4% mix increased from *c.a.* 143
 311 mm to *c.a.* 253 mm. Previously, slump increases from 75 mm to 95 mm and 55 mm to 90 mm,
 312 in OPC and blast furnace slag cement, with the addition of around 1.8% calcium nitrite by mass
 313 of cement, are reported respectively [23]. Another study found that the slump increased from
 314 66 mm to 91 mm in OPC with the addition of 2% of calcium nitrite by the mass of cement [21].
 315 The observation in this study is consistent with previous reports. Furthermore, the relationship

316 between different calcium nitrite dosages and the slump has been clearly identified in this
317 study.

318 A significant non-zero linear slope was confirmed between the level of calcium nitrite (n , %) and the average slump ($Slump$) through linear regression analysis ($p=0.049$), and the linear
319 regression model described the relationship well ($R^2 = 0.78$) (Figure 2). This coincides with
320 the linear decreasing trend in the water demand of cement paste to achieve a normal consistency
321 under different calcium nitrite dosages (section 3.1). Since there are different methods for
322 constructing concrete pipes and each method requires different workability, there is no specific
323 limitation for the slump in the Australian standard for sewage-related infrastructures [13]. The
324 slump values measured in this study for all five mixes are within the range of normal weighted
325 aggregate concrete [40]. Consistent with the reduced water demand, to achieve a fixed slump,
326 less water will be required for the concrete with calcium nitrite as an admixture.



328

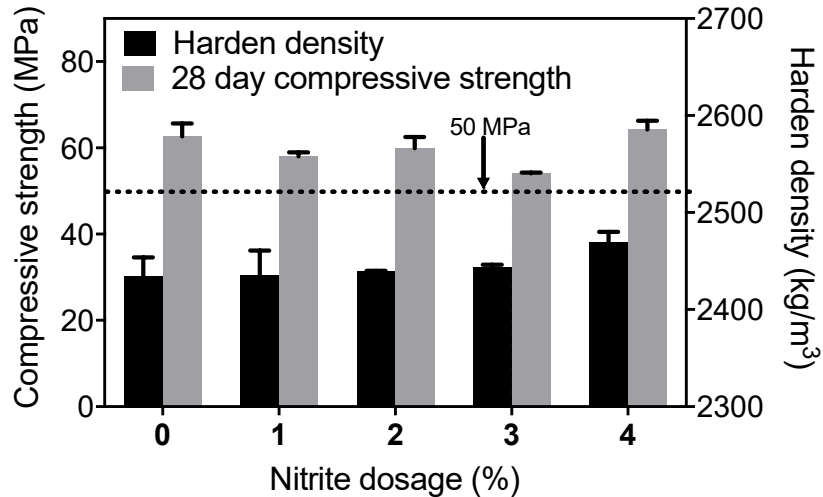
329 Figure 2 Slump and plastic density of concrete with various nitrite levels

330 Through linear regression analysis, a non-zero slope between plastic density and nitrite dosage
331 was not significant ($p=0.86$). Limited variations in plastic density were observed between
332 mixes of different calcium nitrite levels (Figure 2), suggesting that the plastic density was not
333 significantly affected by calcium nitrite addition and its dosage. The plastic density of the 3%
334 calcium nitrite mix was slightly lower than other mixes, and this is likely caused by the higher

335 air content in the 3% fresh mix. The higher air content in the 3% mix, in turn, was most likely
336 due to incomplete consolidation resulting from accelerated setting. The plastic density of all
337 five mixes was between 2400 kg/m³ to 2500 kg/m³, which is equivalent to that of conventional
338 concrete [41].

339 3.3 Compressive strength and hardened density

340 For most sewer concrete, 50 MPa is the minimum 28-day cylinder compressive strength
341 requirement and this was achieved for all the sulfate-resistant concrete with added calcium
342 nitrite at 0%, 1%, 2%, 3% and 4% (Figure 3). Due to calcium nitrite admixing, the compressive
343 strength increased in most of the previous studies [21, 23]. However, in some recent studies,
344 calcium nitrite showed an adverse impact on the compressive strength at the later stage of
345 curing, which might be attributed to the increase of micropore size during the hydration process
346 [22]. Through the linear regression analysis, the slope between 28-day compressive strength
347 and calcium nitrite dosage was not significantly non-zero ($p=0.96$), suggesting the insignificant
348 impact of calcium nitrite addition on the 28-day compressive strength of concrete. The
349 observation is consistent with some previous studies [42, 43]. Since the concrete type, curing
350 condition, calcium nitrite dosage and types of other admixtures are different in each study, the
351 observation about the insignificant change of compressive strength might be limited to the
352 current mix design and curing condition.



353

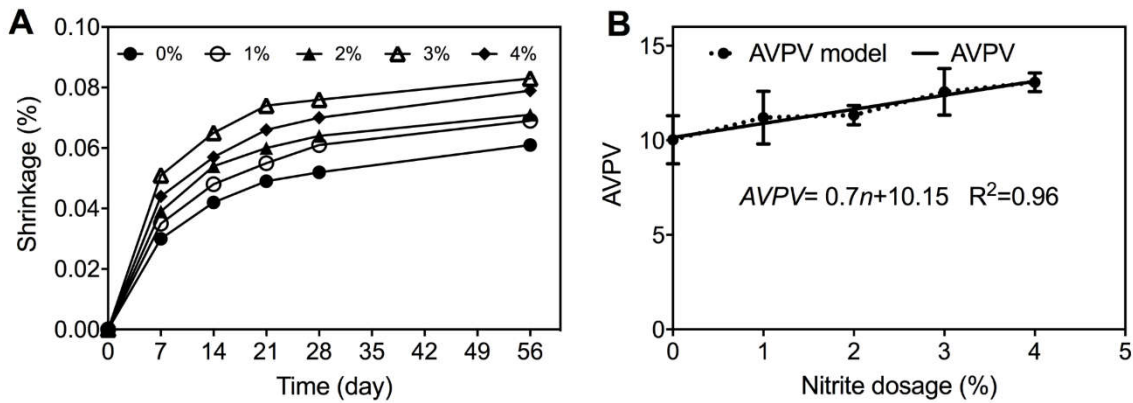
354 Figure 3 Compressive strength and hardened density of concrete under five calcium nitrite dosages

355 The hardened density of all the mixes was in the range of 2400-2500 kg/m³, which is similar
 356 to most of the concrete manufactured with OPC [23]. Although there is a slight increase of
 357 hardened density with a higher nitrite dosage, the non-zero slope between hardened density
 358 and calcium nitrite dosage was insignificant ($p=0.07$) (similar to the plastic density) and
 359 variations observed between mixes of different calcium nitrite levels are limited (Figure 3).

360 3.4 Drying shrinkage and permeable voids

361 The addition of calcium nitrite increased the drying shrinkage and higher shrinkage was
 362 observed with higher doses of calcium nitrite (Figure 4A). Through the linear regression
 363 analysis, the non-zero slope between drying shrinkage and calcium nitrite dosage gradually
 364 became significant with p values decreasing from 0.063 at day 7 to 0.045 at day 28, and 0.030
 365 at day 56 (Table S1). In hardened concrete, drying shrinkage is the volume of water lost from
 366 hardened concrete stored in unsaturated air [44]. The increased drying shrinkage especially at
 367 later stages (after 21 days), suggested a higher volume of water loss from concrete due to a
 368 higher calcium nitrite dosage. The water lost during drying shrinkage is the excess from the
 369 mix which does not react with the cement, but is required to aid compaction and workability,
 370 and becomes trapped in the pores of the hardened cement paste [45]. As discussed in section

371 3.1, the calcium nitrite addition reduced the water demand for cement paste, which in turn
 372 increased the volume of water that was lost from hardened concrete samples at constant w/c in
 373 drying shrinkage tests. In addition, due to the acceleration effect caused by calcium nitrite, a
 374 more porous microstructure of cement paste is likely to be formed during the hydration process,
 375 which would increase the volume of water loss during the drying shrinkage tests[22].



376
 377 Figure 4 Drying shrinkage (A) and apparent volume of permeable voids (AVPV) (B) of concrete with
 378 different calcium nitrite dosages

379 The drying shrinkage observed at day 56 for all five mixes were within a range of 0.061% to
 380 0.083%. Such results are in line with previous studies where calcium nitrite has been used as
 381 an admixture [46, 47]. There is no specific requirement for wastewater infrastructures in
 382 Australia regarding drying shrinkage. However, according to the standard regarding concrete
 383 structures for retaining liquids, the drying shrinkage measured in 56 days should be less than
 384 0.07% [13]. The drying shrinkage of mixes with 3% and 4% of calcium nitrite were just above
 385 this limit. Due to the evaporation of free water in capillary pores, drying shrinkage occurs and
 386 this induces the transport of water particles from calcium silicate hydrates (C-S-H) to the
 387 capillary pores. This circumstance produces internal stress, mass loss and consequently volume
 388 reduction of the concrete and becomes one of the main causes for the cracking of restrained
 389 concrete [48]. In this study, the higher drying shrinkage due to calcium nitrite addition may

390 increase the potential of cracking. Therefore, for better durability, the dosage of calcium nitrite
391 should be optimized to prevent the adverse effects of shrinkage.

392 For the apparent volume of permeable voids (AVPV), the addition of calcium nitrite increased
393 AVPV in a linear pattern. Through linear regression analysis, the non-zero slope between
394 AVPV and calcium nitrite dosages (n, %) was significant ($p=0.0036$), and the linear regression
395 model described the data well ($R^2 = 0.96$) (Figure 4B). The AVPV in hardened concrete is
396 affected by the extra water added in the mix since it increases the capillary porosity of concrete
397 [49]. The linear increase of AVPV with increased calcium nitrite additions is consistent with
398 the reduced water demand for cement paste (section 3.1) and increased drying shrinkage
399 detected at the higher doses.

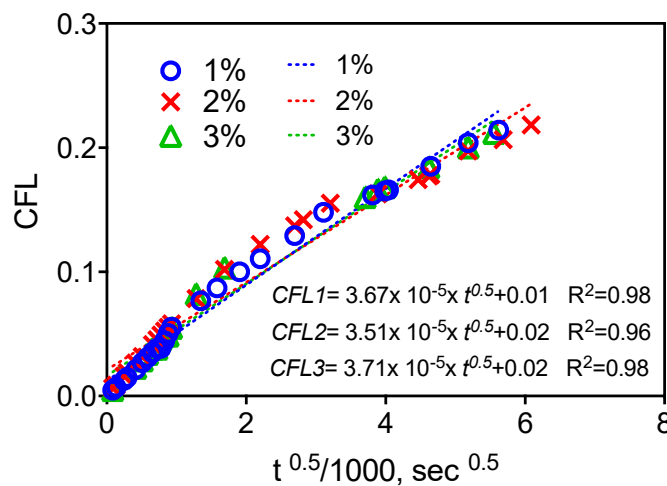
400 The AVPV increased from 10.0% in the control mix (0% calcium nitrite) to 13.1% in the 4%
401 calcium nitrite mix. The AVPV observed for control mix is similar to most of the OPC concrete
402 and fly ash blended concrete [50, 51]. For wastewater infrastructures, the increased AVPV
403 would provide increased access of chloride and sulfate ingress, which may accelerate both steel
404 and concrete corrosion. In addition, although there is no specific requirement for sewage-
405 related infrastructures regarding AVPV, a concrete with AVPV values less than 13% is
406 generally classified as good-quality concrete for bridges and roads [52]. For the mixes with
407 calcium nitrite dosages lower than 4%, the AVPV were all below this limit, suggesting limited
408 pore interconnectivity in the concrete. Extra care should be taken on 4% calcium nitrite mix
409 since the AVPV is slightly higher than the general limit.

410 The AVPV and drying shrinkage results suggest that the addition of calcium nitrite affects the
411 cement paste microstructure – possibly increasing the number or size of pores in the cement
412 paste (Figure S2). The pore structures have been reported to affect the compressive strength,
413 where a lower compressive strength is observed in concrete with a higher volume of pore

414 structures [22]. However, the compressive strength in this study was not affected by the nitrite
 415 admixture (section 3.3).

416 3.5 Leaching of nitrite from admixed concrete

417 The cumulative fraction of leached (CFL) nitrite from concrete cylinders with nitrite is reported
 418 to be proportional to the square root of leaching time [25]. Therefore, the CFL of the concrete
 419 with 1%, 2% and 3% calcium nitrite were calculated as functions of $t^{0.5}$ in Figure 5. Except for
 420 an initial transient region, an approximately linear correlation between the CFL and $t^{0.5}$ is
 421 evident for each specimen, which indicates that the leaching of nitrite is dominated by diffusion
 422 [53]. The relative slower leaching rate during the initial transient period is commonly observed
 423 in cylinders with casting surfaces [25, 54]. This is attributed to the relatively lower nitrite
 424 concentration near the concrete surface than the bulk concrete, which was caused by nitrite loss
 425 during the curing.



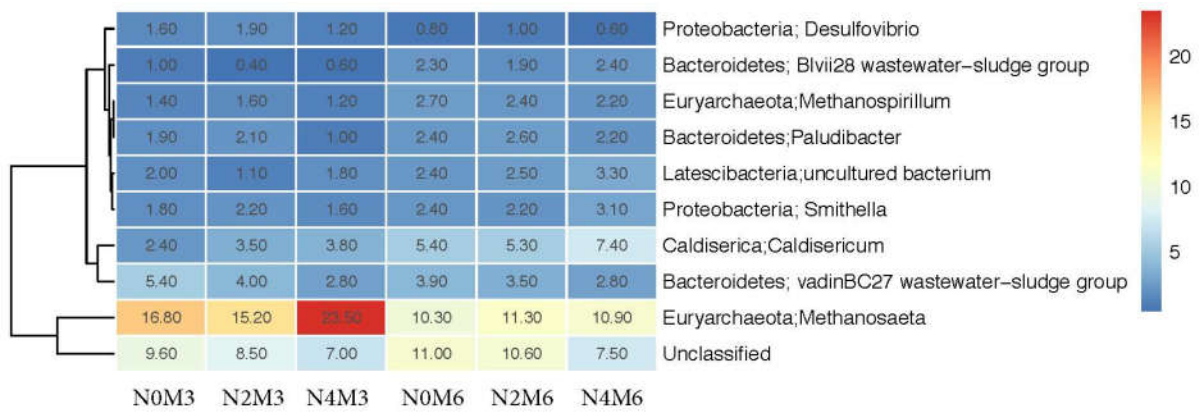
426
 427 Figure 5 Cumulative fraction leached (CFL) of concrete with 1%, 2% and 3% calcium nitrite as an
 428 admixture.

429 The slopes of CFL versus $t^{0.5}$ for all three dosages are similar, suggesting that the dosage level
 430 doesn't affect the leaching performance in terms of CFL. The slopes ranged from 3.51×10^{-5}
 431 $\text{sec}^{-0.5}$ to $3.71 \times 10^{-5} \text{ sec}^{-0.5}$ for all three mixes, which is at the same magnitude determined in

432 previous reports using concrete cylinders [25]. The similar slope observed for all these three
433 mixes suggests that in receiving water, the concentration of nitrite leached is linearly
434 proportional to the nitrite dosage in concrete. Therefore, a higher dosage of calcium nitrite in
435 concrete can induce a higher nitrite concentration in receiving water system, which may affect
436 the biofilm development in wastewater infrastructures.

437 3.6 Biofilm development on nitrite admixed concrete in wastewater

438 The microbial communities were determined for biofilms developed on control coupons (0%),
439 and 2%, and 4% calcium nitrite admixed coupons after being incubated in wastewater for 3
440 months (N0M3, N2M3, N4M3) and 6 months (N0M6, N2M6, N4M6). The microbial
441 development on control coupons represents the normal concrete condition in the sewer
442 environment. Shannon index is widely used as an indicator for the alpha diversity of samples,
443 to describe the richness and evenness of microbial data [55]. The Shannon index observed for
444 all the coupons was 4.80-5.35, which is similar to that previously observed in sewer biofilms
445 [56]. As shown in Figure 6, *Desulfovibrio*, *Blvii28 wastewater-sludge group*,
446 *Methanospirillum*, *Paludibacter*, *Smithella*, *Caldisericum*, *vadinBC27 wastewater-sludge*
447 *group*, and *Methanosaeta* were found to be the top eight genera of microbes in the aspect of
448 abundance. All these microbes are commonly detected in anaerobic wastewater [26, 57-59].
449 *Desulfovibrio* is a typical sulfate-reducing bacteria (SRB) that produces sulfide in the anaerobic
450 parts of sewer facilities [26]. The phylum *Latescibacteria* is detected in the intestinal tracts of
451 insects and is potentially relevant for organic removal in wastewater treatment [59].
452 *Paludibacter* and *Caldisericum* are found in wastewater-related reactors and have the ability
453 of reducing sulfur compounds to sulfide in wastewater [57, 60]. *Methanosaeta* and
454 *Methanospirillum* are methanogens, which are likely facilitating methane production [58].
455 Bacteria of the genus *Smithella* are propionate-oxidizing anaerobes that rely on syntrophic
456 association with methanogens [58].



457

458 Figure 6 Heatmap summarizing the relative abundances of bacteria (each row representing an OTU) in
 459 the biofilms collected from the surface of control coupons (0%), and on 2%, and 4% calcium nitrite
 460 admixed coupons after being incubated in wastewater for 3 months (N0M3, N2M3, N4M3) and 6
 461 months (N0M6, N2M6, N4M6). The relative abundance is defined as a percentage in total effective
 462 microbial sequences in a sample. Reads that could not be classified are collectively referred to as
 463 ‘unclassified’.

464

465 From the 3rd month to 6th month, the Shannon index of each coupon decreased slightly, from
 466 5.35 to 5.02, from 5.30 to 5.16 and from 5.33 to 4.80 for the control, 2%, and 4% calcium
 467 nitrite coupons, respectively. The relative abundance increased for most of the microbes
 468 including *Blvii28 wastewater-sludge group*, *Methanospirillum*, *Paludibacter*, *Smithella*,
 469 *Caldisericum* and the phylum *Latescibacteria* after 6-month incubation. This observation is
 470 consistent with the reduction of the Shannon index, suggesting the reduced diversity of biofilms
 471 and the stabilization of abundant microbes [56]. After the same incubation time (3 months or
 472 6 months), the Shannon index of nitrite coupons were lower than the control coupons. This
 473 implies that nitrite in concrete is a selective factor influencing the microbes that grow on the
 474 surface of admixed concrete.

475 After the first three months, the relative abundances of *Caldisericum* on nitrite coupons were
476 45.8% and 58.3% higher for N2M3 and N4M3, respectively, compared with control coupons.
477 Similarly, after 6 months of incubation, the relative abundance of *Caldisericum* was still 19.2%
478 higher on N4M6 than the control. The genus *Caldisericum* contains only a sole cultured species,
479 *Caldisericum exile*, isolated from a hot spring. The isolate is characterized as sulfur-reducing
480 bacteria (SRB), which can reduce thiosulfate and elemental sulfur but not sulfate [61]. Some
481 SRB are reported to have a nitrite reductase as a detoxification mechanism to survive in
482 environments containing nitrite [62]. However, the gene for this nitrite reductase was not
483 evident on the genome of *Caldisericum exile*. The reason for the increased relative abundance
484 of this SRB in the presence of nitrite is not evident. However, in a previous study, nitrite is
485 seen to stimulate biological sulfide oxidation within a sewer biofilm under anaerobic conditions
486 [63]. This causes increases in the formation of the intermediate sulfur compounds elemental
487 sulfur and thiosulfate, through the partial oxidation of sulfide [63]. Thus, a possibility here is
488 that the increased abundance of *Caldisericum*, in the presence of released nitrite, is related to
489 the increased availability of these intermediate sulfur-based substrates.

490 The relative abundance of *Methanosaeta* on N4M3 was 40.5% higher than the control biofilm.
491 In some recent studies, *Methanosaeta* is found as the dominant methanogen in anaerobic
492 reactors with nitrite, where methanogenesis and denitrification were simultaneously occurring
493 [64]. This suggesting that *Methanosaeta* has some tolerance to nitrite, leading to its increased
494 abundance in N4M3. However, after the longer incubation, the impact of nitrite on the
495 abundance of *Methanosaeta* became insignificant (N4M6).

496 No significant difference was detected between control coupons and nitrite coupons for the
497 relative abundance of *Desulfovibrio*, *Methanospirillum*, *Paludibacter*, *Latescibacteria* and
498 *Smithella* after the 3 and 6 month incubations. In previous studies, the biocidal/inhibitory effect

499 of nitrite for SRB and methanogens has been observed in sewer biofilms due to the formation
500 of free nitrous acid (FNA), the protonated form of nitrite [65, 66]. For SRB and methanogens,
501 at parts per billion (ppb) level, FNA inhibits the microbial metabolism and becomes a strong
502 biocidal agent, at parts per million ppm levels [65, 66]. Based on the leaching performance of
503 nitrite (section 3.6), the maximum concentration of FNA in wastewater (pH=7) is expected to
504 be around 0.24 ppb and 0.48 ppb for 2% and 4% coupons respectively. The microbial
505 community analysis of coupon biofilms suggests that these levels of FNA had no inhibitory
506 effect on the SRB and methanogens. In contrast, the presence of *Caldisericum* was temporarily
507 stimulated in the nitrite admixed concrete, possibly due to the formation of thiosulfate and
508 elemental sulfur through nitrite oxidation of sulfide [67]. Overall, the influence of the nitrite
509 admixture in concrete on the long-term development of sewer biofilms was negligible.

510 3. Conclusion:

511 This study investigated the feasibility of adding calcium nitrite as an admixture into sulfate
512 resistant cement for wastewater structures. Based on the results, the following conclusions are
513 drawn:

- 514 • The addition of calcium nitrite increased the setting time of paste, the slump, the drying
515 shrinkage, and the AVPV of sulfate-resistant concrete. The addition reduced the water
516 demand of the paste to achieve normal consistency. The properties of paste and concrete
517 change with calcium nitrite dosages were linear relationships. A nitrite dosage of less
518 than 4% is recommended to minimize the negative impacts on concrete mechanical
519 properties.
- 520 • The compressive strength, the plastic density and the hardened density of concrete were
521 not affected by calcium nitrite addition and they meet the requirement to be used for
522 wastewater structures.

- 523 • The cumulative fraction of leached nitrite is dominated by diffusion, which can be
524 described as a linear function of $t^{0.5}$. The CFL is independent of the dosage of calcium
525 nitrite.
- 526 • The microbial community on admixed concrete surfaces reached comparable states to
527 non-admixed concrete after 6 months, although some SRB such as *Caldisericum* was
528 temporarily stimulated by nitrite from admixed concrete in sewage cultivation.

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536

537 **Data availability**

538 The raw/processed data required to reproduce these findings cannot be shared at this time as
539 the data also forms part of an ongoing study.

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