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1 **Impact of Gastrointestinal Disease States on Oral Drug Absorption – implications for**
2 **formulation design – a PEARRL review**

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79 **Abstract**

80 **Objectives**

81 Drug product performance in patients with gastrointestinal (GI) diseases can be altered
82 compared to healthy subjects due to pathophysiological changes. In this review relevant
83 differences in patients with inflammatory bowel diseases, celiac disease, irritable bowel
84 syndrome and short bowel syndrome are discussed and possible *in vitro* and *in silico* tools to
85 predict drug product performance in this patient population are assessed.

86 **Key findings**

87 Drug product performance was altered in patients with GI diseases compared to healthy
88 subjects, as assessed in a limited number of studies for some drugs. Underlying causes can be
89 observed pathophysiological alterations such as the differences in GI transit time, the
90 composition of the GI fluids and GI permeability. Additionally, alterations in the abundance of
91 metabolising enzymes and transporter systems were observed. The effect of the GI diseases on
92 each parameter is not always evident as it may depend on the location and the state of the
93 disease. The impact of the pathophysiological change on drug bioavailability depends on the
94 physicochemical characteristics of the drug, the pharmaceutical formulation and drug
95 metabolism. *In vitro* and *in silico* methods to predict drug product performance in patients with
96 GI diseases are currently limited but could be a useful tool to improve drug therapy.

97 **Conclusions**

98 Development of suitable *in vitro* dissolution and *in silico* models for patients with GI diseases
99 can improve their drug therapy. The likeliness of the models to provide accurate predictions
100 depends on the knowledge of pathophysiological alterations and thus, further assessment of
101 physiological differences is essential.

102 **1. Introduction**

103 Oral drug absorption is a very complex process which is dependent on the physiological
104 conditions in the gastrointestinal (GI) tract, the pharmaceutical formulation and the
105 physicochemical characteristics of the drug. ^[1] Pharmacokinetic properties of drugs often
106 display high variability in a healthy population group and pathophysiological changes in
107 patients with GI diseases can further intensify this variability and affect drug product
108 performance. ^[2]

109 Patients suffering from GI diseases take a variety of medicines not only for the GI condition
110 but also for concomitant conditions. Differences in the bioavailability of drugs due to the GI
111 disease state can provoke sub-therapeutic or toxic levels of drugs and therefore, have an impact
112 on the safety and efficacy of drug therapy. ^[3]

113 Differences in the pharmacokinetics of orally administered drugs between healthy subjects
114 (controls) and patients with GI diseases have been observed. ^[4; 5] Careful interpretation is
115 needed, as some of these studies are poorly controlled, include only a small patient population
116 and study findings are conflicting. Various physiological factors affecting drug absorption can
117 be altered in GI disease states. Differences in GI transit time and hydrodynamics influence the
118 passage of the drug and formulation through the GI compartments. ^[6; 7] Changes in the
119 composition and characteristics of GI fluids such as bile salt concentrations, pH and osmolality
120 can affect the drug release from formulations and the solubilisation of the drug. ^[8] Alterations
121 of the GI membranes and dissimilar expression of transporter systems can affect drug
122 permeability. ^[9] Differences in the expression pattern of metabolic enzymes in the GI membrane
123 can influence the intestinal first pass metabolism. ^[8] Alterations in the composition and the
124 location of the GI microbiota can change the exposure of drugs and formulations to bacterial
125 enzymes and may therefore change the metabolism or release of the drug respectively. ^[10; 11]

126 To enable prediction of the *in vivo* performance of drug products in healthy adults the use of *in*
127 *vitro* dissolution methods and *in silico* models has been established.^[12; 13] Knowledge of the
128 pathophysiological GI conditions can improve the design of *in vitro* and *in silico* models,
129 improve the ability to predict the drug product performance in patients with GI diseases and
130 facilitate the development of suitable formulations to enhance drug efficacy.

131 The current review gives an overview of altered GI conditions in patients with inflammatory
132 bowel disease (IBD), celiac disease, irritable bowel syndrome (IBS) and short bowel syndrome
133 (SBS). The consequences of these disease states on drug absorption are analysed. Finally, the
134 suitability of existing *in vitro* dissolution and *in silico* models to predict the drug product
135 performance in patients with GI diseases is critically discussed.

136 **2. Physiological alterations in GI diseases affecting absorption**

137 **2.1. Inflammatory bowel diseases**

138 **2.1.1. General information**

139 IBD is a recurrent or continuous inflammation of the bowel. Numerous factors (environmental,
140 microbial and genetic) contribute to IBD while its aetiology remains still unknown.^[14] In the
141 US 1.4 million people suffer from IBD and 396 per 100 000 persons worldwide.^[8] The
142 prevalence of IBD is constantly rising. It is higher in northern, industrialized countries and
143 emerges in newly industrialized countries.^[15; 16] The two main forms of IBD are Crohn's
144 disease (CD) and ulcerative colitis (UC). Numerous alterations in the GI physiology of IBD
145 patients (e.g. mucosal lesions, thickened bowel wall and strictures) may influence drug
146 absorption.^[17]

147 **2.1.1.1. Ulcerative colitis**

148 UC is a continuous uniform inflammation of the colon and rectum with periods of relapse and
149 remission. Typically, the inflammation spreads from the rectum/ descending colon to the

150 ascending colon. Depending on the affected area and extent of the disease it can be grouped into
151 ulcerative proctitis, left-side colitis, sub-total colitis and pancolitis.^[18] The diffuse
152 inflammation involves only the mucosa and submucosa which appear granular and
153 haemorrhagic. During active disease UC histology reveals neutrophil-mediated damaged
154 epithelium.^[19] This includes cryptitis, crypt abscesses where the lumen is filled with
155 neutrophils and debris, and mucosal ulceration.^[19] As the disease progresses, neutrophils
156 infiltrate the lamina propria, crypts get shorter and branched and Paneth cells occur in the left
157 colon.^[19] The typical clinical manifestation of UC includes chronic diarrhoea with blood in the
158 stool.^[20]

159 **2.1.1.2. Crohn's disease**

160 The second type of IBD is CD. CD can affect the entire GI tract from mouth to anus, often
161 discontinuously, but is most likely to occur in the terminal ileum or ascending colon.^[21] Initially
162 the disease is limited to the submucosa which appears red and swollen due to lymphoid
163 hyperplasia and lymphedema.^[22] In a later stage, the disease extends transmurally and involves
164 the full thickness of the GI wall.^[21; 22] Endoscopic examination of CD patients reveals cobble-
165 stoning mucosa and linear or aphthous ulcers with a haemorrhagic rim form. Radiological
166 findings in CD typically illustrate ileac involvement, fistulas and asymmetric manifestation.
167 The classic clinical presentation of CD involves diarrhoea and recurrent abdominal pain. Other
168 symptoms include abdominal cramps, fever, malaise and weight loss. CD complications
169 include malabsorption, bowel obstruction, strictures, crypt abscesses and fistulas.^[22]

170 **2.1.2. Gastrointestinal transit time/motility and pH**

171 **2.1.2.1. Ulcerative colitis**

172 GI transit time varies between healthy adults and patients with ulcerative colitis (Table 1).
173 Different results considering the total gastrointestinal transit time (TGTT) have been

174 published. TGTT was strongly increased in patients with UC and this finding was even more
175 pronounced in patients in remission compared to patients with severe disease.^[23; 24] Similar
176 TGTT to controls has been observed in one study possibly attributed to the methodology (large
177 size of the telemetry capsule).^[25] UC patients with severe disease have shown high variability
178 in TGTT.^[26]

179 Gastric residence time in the fed state was slightly prolonged in UC patients but this was not
180 statistically significant.^[23; 27] In the fasted state, patients with UC have shown similar gastric
181 residence times as controls.^[26] Small intestinal transit times were slightly prolonged (0.2h-1.3h)
182 in UC patients compared to controls as confirmed by a prolonged orocecal transit time as
183 monitored using the lactulose breath test.^[23; 24; 27-30]

184 Colonic transit times measured with a telemetry capsule were increased in patients with UC,
185 mainly due to a prolonged residence time in the middle and distal colon.^[23; 28] However,
186 decreased colonic transit times were also observed which could be attributed to the mild disease
187 state.^[27] The range of colonic transit times in healthy volunteers is 7h to 20h whereas a much
188 wider range (2h to 97.7h) was observed for patients with very active UC consistent with high
189 variability in the disease state.^[13; 26]

190 GI motility in the jejunum and ileum as quantified by Magnetic Resonance Imaging (MRI) was
191 not altered in patients with UC compared to controls.^[34] After the intake of a meal, the colonic
192 motility in patients with UC in remission was similar to controls.^[35] Whereas the low-amplitude
193 propagating contractions in the colon responsible for the transport of liquid contents and gases
194 were found more often in UC patients in remission than in controls, the amount of high-
195 amplitude propagating contractions which mainly transport solid contents was similar to
196 controls.^[35]

197 The pH profile in patients with UC was investigated in several studies (Figure 1).^[25-28; 36-38] In
198 the stomach pH was slightly higher and no major pH changes in the small intestine were
199 observed in patients with UC compared to healthy subjects. Only the time to reach a pH of 7
200 in the small bowel was prolonged in patients with UC compared to controls.^[27]

201 For colonic pH values conflicting results have been published (Table 2). A decrease in colonic
202 pH was mainly observed apart from two studies in which similar or even higher pH values
203 were detected possibly due to the individual form of the disease, the status of the inflammation
204 process and the current treatment of the patients.

205 **2.1.2.2. Crohn's disease**

206 An overview over the studies investigating GI transit time in CD is given in Table 3. Gastric
207 emptying times in patients with CD in the fed state were prolonged as measured by scintigraphy
208 of a capsule containing ¹¹¹In-labelled pellets.^[40] In the fasted state, gastric emptying times in
209 CD patients were similar to patients with different diagnosis using small capsule endoscopy
210 studies.^[40; 41] Small intestinal transit times were prolonged when measured with small capsule
211 endoscopy studies but similar when measured by scintigraphy of labelled pellets and thus, the
212 GI passage could be altered according to the pharmaceutical dosage form.^[30; 40; 41] This finding
213 could also be attributed to the disease state as a recent study showed that CD patients with
214 active disease have an increased small intestinal transit time while patients with inactive disease
215 showed similar small intestinal transit times compared to non-IBD patients.^[30] Orocecal transit
216 times were prolonged in CD patients.^[29; 42] The passage through the ascending colon was not
217 significantly different but high disease activity was linked to a shorter transit time.^[40]

218 Jejunal and ileac motility in patients with CD were similar to controls whereas terminal ileum
219 motility was decreased.^[34] Differences in bowel hydrodynamics could occur due to the
220 thickened bowel wall in CD and as a result of strictures which hinder the passage of
221 gastrointestinal fluids.^[17]

222 The pH profile in patients with CD was investigated in several studies (Figure 2).^[25; 36; 43; 44]
223 Patients with CD showed a tendency to higher pH in the stomach compared to controls which
224 correlated with decreased gastric acid secretion especially when patients were malnourished
225 (mean basal acid output: 0.64mEq/h (0.33) (malnourished), 2.12mEq/h (0.88) (nutritional
226 support) vs. 3.85mEq/h (0.93) in controls, maximal acid output: 7.36mEq/h (1.38)
227 (malnourished), 12.76mEq/h (2.50) (nutritional support) vs. 25.53mEq/h (4.58) in controls).^{[25;}
228 ^{35; 45]} Mean or median pH values in the small intestine of patients with CD were similar

229 compared to controls whereas the observed pH range was higher in CD patients. Similar results
230 with more fluctuations were found for colonic pH values in CD patients with the exemption of
231 one study with an overall mean decreased colonic pH (5.3 vs. 6.8).^[25; 36; 43]

232 **2.1.3. Composition of luminal contents**

233 **2.1.3.1. Ulcerative colitis**

234 The composition of the ascending colon fluid in the fasted state in UC patients in relapse and
235 remission differed from healthy adults with elevated concentrations of soluble proteins
236 (relapse: 18.9mg/ml (8.1), remission: 19.0mg/ml (10.8), healthy: 9.8mg/ml (4.6)) in contrast
237 no difference in soluble carbohydrates was observed (relapse: 5.4mg/ml (2.7), remission:
238 6.4mg/ml (4.1), healthy: 8.1mg/ml (8.6)).^[37] Phosphatidylcholine, an essential constituent for
239 the normal mucus barrier function, was strongly decreased in the colonic mucus barrier of
240 patients with UC (-70%) [as measured by mass spectrometric analysis of lipid extracts of
241 specimens of rectal mucus]. Beneficial effects were shown when phosphatidylcholine was used
242 as a treatment option for UC.^[47-49] Due to the low number of subjects only a trend to lower
243 concentrations of phosphatidylcholine could be observed in the ascending colon fluids of UC
244 patients in relapse (0.31mM) or remission (0.30mM) in the fasted state compared to controls
245 (0.36mM).^[37; 39] The faecal fluids of patients with UC were found to have a lower concentration
246 of potassium (33.0mmol/l vs. 84mmol/l) and a higher concentration of sodium (67.8mmol/l vs.
247 34mmol/l) and chloride (53.1mmol/l vs. 18.5mmol/l) compared to healthy subjects.^[50]

248

249 Regarding the properties of the ascending colon fluid of patients with UC, both the volume
250 and surface tension were similar compared to controls (relapse: 26.8ml (13.5), remission:
251 21.2ml (8.8), controls: 22.3ml (7.7) and relapse: 41.6mN/m (3.1), remission: 40.6mN/m (3.4),
252 controls: 39.2mN/m).^[37] The buffer capacity of the ascending colon fluid in remission and

253 relapse were similar but higher than in controls (with hydrochloric acid relapse:
254 32.0mmol/l/ Δ pH (18.1), remission: 37.7mmol/l/ Δ pH (15.4), controls: 21.4mmol/l/ Δ pH (7.9);
255 with sodium hydroxide solution: relapse: 18.3mmol/l/ Δ pH (10.4), remission: 16.7mmol/l/ Δ pH
256 (5.8), controls: 10.3mmol/l/ Δ pH).^[37] Osmolality values were higher in patients with UC in
257 relapse (199.6 \pm 127.4mOsmol/kg) and remission (290.1 \pm 165.6mOsmol/kg) compared to
258 controls (80.6 \pm 102.5mOsmol/kg).^[37] Faecal fluid osmolality was similar to controls
259 (341.1mOsm/kg vs. 348.5mOsm/kg).^[50]

260 **2.1.3.2. Crohn's disease**

261 The composition of GI fluids in patients with Crohn's disease has not been described. The bile
262 acid pool size (weight of total bile acids) was decreased to only 38-58% in patients with CD
263 compared to controls as measured by induced gall bladder evacuation, subsequent aspiration
264 of the duodenal fluid and analysis of labelled bile acid (previously administered) vs. total bile
265 acid concentrations.^[51-53] It has been reported that >90% of patients with resected CD and 11-
266 52% of patients with unresected CD suffer from bile acid malabsorption.^[54] As a consequence,
267 postprandial duodenal bile acid concentrations were decreased in 9 of 19 CD patients with a
268 mean value of 6.04mM (3.92).^[55] The failure in the reabsorption of bile acids is a result of the
269 disease localisation in the ileum, as the ileac sodium/bile acid cotransporter is responsible for
270 the active reabsorption of the conjugated bile acids. As a consequence, bile acid malabsorption
271 is particularly severe in CD patients after resection of the distal ileum.^[56]

272 With regard to the properties of the GI fluids, faecal fluid osmolality in CD patients was
273 increased (132-152%) as observed in two studies.^[50; 57]

274 Changes in the exocrine pancreatic function have also been reported in CD. A significant
275 decrease of amylase (33-85%), trypsin (29%) and lipase (28-80%) activity in the fed state in

276 the duodenum of CD patients compared to controls was observed which was particularly
277 strong in malnourished patients.^[45; 58; 59]

278 **2.1.4. Permeation and transport systems**

279 Transporters in the GI tract can increase drug bioavailability by transferring drugs from the
280 luminal to the basolateral site (uptake transporters) or decrease drug absorption by transport in
281 opposite direction (efflux transporters).

282 For uptake transporters, differences in the transporter expression have been reported in IBD.
283 The expression of OCTN1 and OCTN2, transporters for cationic drugs, is downregulated in
284 UC patients and IBD patients were found to have mutations in the genes encoding their
285 expression.^[60; 61] The expression of PepT1, an important influx transporter for
286 peptidomimetics, is upregulated in the colon in chronic inflammation associated with IBD,
287 with no information being available for its expression in the small intestine of these patients.^[61]
288 In healthy adults PepT1 is majorly expressed in the small intestine and only very low amounts
289 of PepT1 are expressed in the colon.^[61] Therefore, alterations in the colonic expression pattern
290 of PepT1 may have only limited influence on drug absorption of peptidomimetics such as β -
291 lactam antibiotics and angiotensin-converting enzyme inhibitors.

292 **2.1.4.1. Ulcerative colitis**

293 The composition of the gastrointestinal membranes can be altered by GI diseases and thus,
294 influence drug permeation. The thickness of the colonic and rectal mucus layer was reduced in
295 UC patients compared to controls which was more pronounced in distal regions (right colon:
296 90(79) vs. 107(48) μ m, left colon: 43 μ m (45) vs. 134 μ m (68), rectum: 60 μ m (86) vs. 155 μ m
297 (54)).^[62]

298 The efflux transporters, P-glycoprotein(P-gp), BCRP and MRP2 are the most important efflux
299 transporters in the luminal membrane of the small intestine and they act by limiting cellular

300 uptake into the enterocyte and enhancing the excretion of xenobiotics.^[63] The expression levels
301 of BCRP, MRP2 and P-gp in the colonic and rectal mucosa of UC patients are strongly
302 decreased during active inflammation.^[64] In contrast, elevated levels of P-gp in the colon of
303 UC patients were found in another study possibly due to a milder disease state in the study
304 subjects.^[64] The bioavailability of sulfasalazine, a substrate of MRP2 and BCRP and prescribed
305 for IBD, could thus be increased in UC and produce more side effects.^[61]

306 **2.1.4.2. Crohn's disease**

307 The thickness of the colonic and rectal mucus layer was increased in CD patients compared to
308 controls (right colon: 190(83) vs. 107(48) μ m, left colon: 232(40) vs. 134(68) μ m, rectum:
309 294(45) vs. 155(54) μ m).^[62]

310 Baseline permeability in surgical specimens from the distal ileum of CD patients was similar
311 compared to colon cancer patients as measured by permeability to ⁵¹Cr-EDTA and electrical
312 resistance in Ussing chambers.^[66] However, after exposure to sodium caprate, a stimulus to the
313 luminal epithelium, the increase in paracellular permeability in CD was more pronounced.^[66]
314 This hyper responsiveness might be of particular interest because certain drugs may act as
315 luminal stimulus.

316 Paracellular permeability for various compounds like ⁵¹Cr-EDTA, [^{99m}Tc]DTPA, sucrose
317 and lactulose was increased in patients with CD compared to controls probably caused by the
318 opening of tight junctions.^[67-70]

319 Transcellular permeability, as indicated by mannitol's permeability in *in vivo*
320 lactulose/mannitol intestinal permeability studies, was not altered in CD patients compared to
321 controls.^[71; 72] Mannitol is absorbed via the paracellular pathway in *in vitro* permeability studies
322 (e.g. Ussing chambers), whereas in *in vivo* intestinal permeability studies it is used as marker

323 for the transcellular route due to a solvent drag effect caused by the hyperosmolality of villus
324 tips.^[73]

325 Active transport systems can also be altered in CD. The expression of P-gp was increased to
326 over 200% in the duodenal biopsy specimens and in the colon of CD patients.^[65; 74] This
327 increased P-gp expression could be responsible for the decreased absorption of tacrolimus and
328 justify the higher doses of tacrolimus required in a patient with CD.^[74]

329 **2.1.5. Metabolism**

330 **2.1.5.1. Ulcerative colitis**

331 The expression of metabolizing enzymes in the large intestine of patients with UC is altered
332 compared to controls. In colorectal tissue the expression of the most abundant metabolizing
333 enzyme, CYP3A4, was slightly elevated (125%) but the expression of CYP2C9, CYP1A1 and
334 UDP-glucuronic acid transferase was decreased in enterocytes (74%, 81%, 72%).^[65] In biopsy
335 samples of the terminal ileum and various regions of the colon the expression of CYP3A and
336 CYP2D6 was not altered but the expression of CYP1A1 was increased.^[75] Whereas in the
337 terminal ileum and colon no difference in CYP2E1 expression compared to controls was
338 observed, one study found increased expression (137%) in colorectal tissue probably due to the
339 inflammation processes in active disease.^[65; 75]

340 Considering conjugation reactions, sulphation by sulfotransferases in the colonic mucosa of
341 UC patients was reduced to <15% compared to controls.^[76] The systemic sulphation pathway
342 is not reduced as shown by no alteration in paracetamol metabolism in UC patients.^[77]

343 **2.1.5.2. Crohn's disease**

344 Patients with CD displayed different expression patterns for metabolizing enzymes. The
345 expression of CYP3A4 was more than doubled in the colon of CD patients compared to
346 controls and also increased, together with CYP3A5 expression, in duodenal biopsies of

347 children with CD.^[65; 78] This may alter the bioavailability of substrates for both enzymes such
348 as corticosteroids. In a recent study, lower CYP3A4 activity was shown in patients with CD as
349 assessed after intravenous and oral administration of midazolam (CYP3A4 substrate).^[79] This
350 finding was mainly attributed to a lower hepatic CYP3A4 activity (hepatic extraction ratio in
351 CD patients 0.11 vs. 0.36-0.62 in healthy subjects; intestinal extraction ratio in CD patients
352 0.64 vs. 0.30-0.61 in healthy subjects). Furthermore, in the same study the 25% of the
353 variability in budesonide pharmacokinetics (CYP3A4 substrate) was attributed to the reduced
354 CYP3A4 activity.

355 Elevated expression of other metabolizing enzymes like CYP2C9 (130%), CYP1A1 (134%)
356 and UDP-glucuronic acid transferase (135%) was also observed.^[65; 75] CYP2B6 levels were
357 augmented to 178% in CD patients and the expression of glutathione-S-transferase was
358 strongly raised (159-167%).^[65] A tendency to increased levels of CYP2E1 (122%) was
359 reported.^[64; 74] CYP3A and CYP2D6 expression was similar to controls.^[75]

360

361 **2.1.6. Microbiota**

362 In recent years, the importance of the GI microbiota in IBD patients is increasingly recognised.
363 At the early stages of IBD differences in the microbiota (dysbiosis) are already present and the
364 role in disease etiology and disease progression is currently being investigated.^[80] The
365 emergence of several new methodologies (metagenomic sequencing, transcriptomics and
366 metabolomics) in the last years has provided information on bacterial functions over and above
367 the broad taxonomic profiles.^[80] The microbiota of patients with IBD was decreased in
368 diversity, as the gene catalogue of the human gut microbiome in IBD patients showed 25% less
369 bacterial genes compared to controls, with a shift to more potentially inflammatory and less
370 potentially protective bacterial species.^[80; 81] Reduced amounts of Faecalibacteria,

371 Leuconostocaceae, *Odoribacter splanchnius*, *Phascolarctobacterium* and *Roseburia* in IBD
372 patients led to decreased levels of short chain fatty acids (SCFA) which are involved in immune
373 regulatory functions and stimulate bile acid production and mucosal protection.^[80; 82-84] Several
374 drugs are processed by bacterial enzymatic action which is possibly affected by the altered
375 composition of the microbiota observed in IBD (Table 4).

376 **2.1.6.1. Ulcerative colitis**

377 The microbiota of UC patients was richer in Proteobacteria, Bacteroides, Fusobacteria and
378 Enterobacteriaceae compared to controls.^[89] Decreased levels of *Faecalibacterium prausnitzii*,
379 *Bacteroides fragillis*, *Ruminococcus albus*, *Roseburia intestinalis*, *Clostridium coccoides*,
380 *Eubacterium rectale*, enterohepatic *Helicobacter* species and the *Clostridium leptum* group
381 were observed.^[89]

382 Small intestinal bacterial overgrowth (SIBO) was slightly more prevalent in UC patients
383 compared to controls (17.8 % vs. 0.86%).^[29] In terms of enzymatic bacterial function,
384 differences in the colonic mucus of patients with UC were observed. Proteinase activity
385 (657.6units h⁻¹mg dry wt.⁻¹ (150.6) vs. 77.2units h⁻¹mg dry wt.⁻¹ (25.9)) and non-specific
386 esterase activity (39.8μmol h⁻¹ mg dry wt.⁻¹ (3.3) vs. 33.9μmol h⁻¹ mg dry wt.⁻¹ (3.7)) were
387 increased compared to controls.^[90]

388 **2.1.6.2. Crohn's disease**

389 Changes in bacteria species colonizing the intestine of CD patients were observed with higher
390 amounts of Bacteroidetes and Enterobacteriaceae, specifically *Eschericia coli*, and lower
391 amounts of Firmicutes and *Faecalibacterium prausnitzii* compared to healthy subjects.^[91]

392 45.2% of patients with CD suffered from SIBO compared to only 0.86% of controls.^[29] With
393 regard to bacterial enzyme activity, decreased faecal azoreductase activity (11.39mU/g vs.
394 51.13mU/g), extremely high proteinase activity (585.8units h⁻¹mg dry wt.⁻¹ (202.1) vs.
395 77.2units h⁻¹mg dry wt.⁻¹ (25.9)) and elevated non-specific esterase activity (51.7μmol h⁻¹ mg
396 dry wt.⁻¹ (19.7) vs. 33.9μmol h⁻¹ mg dry wt.⁻¹ (3.7)) were observed in CD.^[85; 90]

397 **2.2. Celiac disease**

398 **2.2.1. General information**

399 Celiac disease, affecting 1% of the population, is a genetic autoimmune enteropathy with a
400 hypersensitivity of the patient to gluten.^[92; 93] A small intestinal biopsy which shows villous
401 atrophy, crypt hyperplasia and intraepithelial lymphocytosis serves as an additional diagnostic
402 criteria.^[93] Normally, the villous atrophy, occurs in patches and is localized at the duodenal
403 bulb and in the descending duodenum but more distal GI segments can also be affected. The
404 villous atrophy results in decreased availability of absorptive surface area leading to impaired
405 drug and nutrient absorption.^[94]

406 **2.2.2. Gastrointestinal transit time/motility and pH**

407 The mouth-to-cecum transit time in untreated patients with celiac disease was prolonged
408 compared to controls using the lactulose breath test but significantly decreased after treatment
409 with a gluten-free diet (Table 5).^[95-97] Gastric emptying time measured with ¹³C-octanoic acid
410 breath test and ultrasonographic emptying studies in untreated patients with celiac disease was
411 increased but normalized after treatment with a gluten-free diet.^[92; 98; 99] However, with another
412 methodology (small bowel PillCam®) gastric emptying was found to be similar to controls.^[98]
413 No alteration of small intestinal transit time was found in celiac disease patients. The faster
414 mean colonic transit time, as measured in one study (n=40) only, was attributed to a
415 subpopulation of patients with very fast colonic transit.^[97]

416 Motility changes in celiac disease patients compared to controls were observed with increased
417 oesophageal motility disturbances.^[101]

418 With regard to the pH profile in patients with celiac disease, a higher jejunal surface pH value
419 with a pH of 6.42 (0.06) or 6.56 (0.14) in untreated patients, 6.32 (0.07) or 6.19 (0.09) in treated
420 patients compared to 5.96 (0.05) or 5.93 (0.05) in controls was observed which might favour
421 the absorption of weakly basic drugs.^[102; 103] Intraluminal pH measurements confirmed a higher
422 pH in the proximal small bowel and showed similar pH values in the stomach.^[104]

423 **2.2.3. Composition of luminal contents**

424 The composition of GI fluids in patients with celiac disease has not been described. About 20%
425 of patients with untreated celiac disease showed a decreased secretion of at least one pancreatic
426 enzyme.^[105] Reduced cholecystokinin secretion as response to a meal, which was observed in
427 celiac disease patients, could lead to decreased gall-bladder motility and small intestinal transit
428 time.^[106] This could further provoke an increase and stasis of the bile acid pool.^[106; 107]
429 Additionally, increased biliary outputs of phospholipids (0.26mg/kg*h (0.05) vs. 0.08mg/kg*h
430 (0.02)), cholesterol (0.82mg/kg*h (0.10) vs. 0.43mg/kg*h (0.06)) and bile acids (9.28mg/kg*h
431 (1.65) vs. 4.64mg/kg*h (0.45)) were all observed in celiac disease patients.^[108]

432 Protein concentrations in jejunal perfusion fluids were altered in celiac disease patients
433 compared to controls. The concentration of glycosaminoglycan hyaluronan, a connective
434 membrane component, was increased two-fold in the basal state of celiac disease compared to
435 controls.^[109] After provoking an immune response by challenging the jejunal segment with
436 gliadin (protein present in wheat), concentrations of albumin and glycosaminoglycan
437 hyaluronan increased up to two-fold indicating increased protein leakage through the GI
438 membrane.^[109]

439 **2.2.4. Permeation and transport systems**

440 Differences in paracellular passive diffusion were observed in patients with celiac disease
441 compared to controls with a higher GI permeability of lactulose and ⁵¹Cr-EDTA, possibly due
442 to opening of the tight junctions.^[71; 110-113]

443 For the transcellular pathway, a lower permeability for mannitol and polyethylene glycol 400
444 was observed in *in vivo* intestinal permeability studies, possibly due to the decrease in the
445 absorptive surface area.^[110-113]

446 In the case of efflux transporters, the expression of P-gp in untreated and treated children with
447 celiac disease was elevated compared to controls whereupon gluten withdrawal resulted in a
448 further increase.^[114]

449 **2.2.5. Metabolism**

450 Jejunal morphological changes like flattened villi in celiac disease were accompanied by
451 different activity of metabolic enzymes. The CYP3A activity was decreased in patients with
452 celiac disease but treatment with a gluten-free diet subsequently resulted in increased
453 activity.^[115] Accordingly, the expression and activity of CYP3A4 in children with celiac
454 disease was reduced.^[116]

455 **2.2.6. Microbiota**

456 The microbiota of celiac disease patients was found to be rich in potentially pathogenic gram-
457 negative bacteria and poor in species such as *Lactobacilli* and *Bifidobacteria* compared to
458 controls.^[117] After treatment with a gluten-free diet the microbiota shifted to more beneficial
459 species.^[117] The prevalence of SIBO in celiac disease patients is not evident due to the
460 heterogeneity of studies (differences in inclusion criteria, no homogeneous controls groups,
461 low study quality), whereas SIBO prevalence appears to be higher in patients with celiac
462 disease patients with persisting symptoms following withdrawal of gluten.^[118-121]

463 **2.3. Irritable bowel syndrome**

464 **2.3.1. General information**

465 Irritable bowel syndrome (IBS) is a chronic GI disorder, prevalent in 5-11% of the population
466 in most countries, with symptoms such as recurring abdominal pain, bloating and changes in
467 the pattern of bowel movements.^[122] The disease can either be predominated by diarrhoea (IBS-
468 D) or constipation (IBS-C) or it can be a combination of both (IBS-M). The recrudescence of
469 the symptoms is often linked with psychological stress.

470 **2.3.2. Gastrointestinal transit time/motility and pH**

471 Gastric emptying time and small intestinal transit time were not significantly different in IBS
472 patients compared to controls measured with a SmartPill GI monitoring system (51.23min
473 (59.1) vs. 76.81min (73.2) and 218.56min (59.60) vs. 199.20min (82.31)).^[123] Differentiation
474 between IBS subtypes, revealed that small bowel transit time and total GI transit time were
475 shorter in IBS-D patients (3.3h (0.3) vs. 4.2h (0.2) and 35h (5) vs. 53h (4)) and prolonged in
476 IBS-C patients (5.4h (0.3) vs. 4.2h (0.2) and 87h (13) vs. 53h (4)).^[124]

477 The pH profile in IBS patients in the fasted state was similar to controls throughout the four
478 quartiles of the small intestine indicating no alteration in the ionization of administered drugs
479 compared to controls.^[123]

480 **2.3.3. Composition of luminal contents**

481 The composition of GI fluids in patients with IBS has not been described. Around 32% of IBS
482 patients suffer from moderate bile acid malabsorption with a 10% prevalence of severe bile
483 acid malabsorption.^[125] Patients with IBS-D, showing a decreased bile acid deconjugation
484 activity in the faeces, have increased levels of faecal primary bile acids, chenodeoxycholic
485 acid, sulphated bile acids and ursodeoxycholic acid and decreased levels of faecal secondary
486 bile acids.^[126] Bile acid deconjugation activity was also decreased in the faeces of IBS-C
487 patients.^[126]

488 **2.3.4. Permeation**

489 Not all patients with IBS showed an increase in intestinal permeability but for the subgroup of
490 IBS-D patients a higher intestinal permeability was observed more frequently.^[127] Rectal
491 permeability tests in patients with IBS-D observed that the passage of macromolecular
492 compounds through rectal biopsies was increased.^[128]

493 **2.3.5. Microbiota**

494 The GI microbiota of patients with IBS has been analysed in several studies but inconsistent
495 results have been published due to the lack of differentiation between disease subtypes, the
496 pathophysiology of the disease and the methods used. Patients with IBS had a higher amount
497 of mucosa-associated bacteria at the rectal epithelium than healthy controls.^[129] The faecal
498 microbiota was reduced in the *Clostridium coccoides* subgroup and the *Bifidobacterium*
499 *catenulatum* group and a high ratio of Firmicutes to Bacteroidetes was found in a subgroup of
500 IBS patients.^[130-132] The IBS-D subtype could be distinguished by decreased levels of
501 *Lactobacillus spp.*, Bifidobacteria and increased levels of *Escherichia coli*.^[126; 129; 132] The
502 microbiota of IBS-C patients was richer in *Bacteroides*, *Veillonella spp.* and
503 *Bifidobacterium*.^[126; 132]

504 **2.4. Short Bowel Syndrome**

505 **2.4.1. General information**

506 Short bowel syndrome (SBS) is a malabsorption disorder as a result of the loss of a large part
507 of the bowel due to surgical resection, congenital defects or disease resulting in a remaining
508 intestinal length of less than 200 cm.^[133; 134] The diminished intestinal surface area impedes
509 absorption and thus, causes the dehydration and malnutrition with micronutrients and
510 macronutrients of SBS patients which cannot always be overcome with enteral
511 supplements.^[135; 136] Drug absorption can equally be impaired in SBS patients and for poorly
512 absorbed drugs alternative routes of administration should be considered.^[137]

513 **2.4.2. Gastrointestinal transit time/motility and pH**

514 GI transit time in patients with severe SBS was largely decreased impeding nutrient absorption
515 as well as drug absorption.^[138] Different GI transit times according to the method used were
516 observed in patients with SBS: 52.5 minutes (lactulose hydrogen breath testing), 967 minutes

517 (radiopaque markers) and 96.3 minutes (blue food colour to appear in ostomy effluent or stool).
518 Limitations of the methods include that lactulose hydrogen breath testing can only be used in
519 patients with intact ileocecal valve and the much longer transit time with a radiopaque marker
520 indicates that anatomical changes prevent the passage of the marker.^[138] Therefore, stagnation
521 of solid oral dosage forms in the GI tract of SBS patients might also occur and result in a
522 different exposure to the absorptive surfaces and increased variability of drug absorption.

523 The pH profile in the stomach of patients with SBS was similar compared to controls but higher
524 pH values in the small intestine (6.03 vs. 5.39) and right colon (6.7 vs. 5.8) were observed
525 (Figure 3).^[44; 139-141]

526 **2.4.3. Composition of luminal contents**

527 Gastric acid hypersecretion, which can be five-fold greater than basal levels in healthy subjects,
528 is often experienced during the acute stage after surgical resection by patients with SBS.^[142]
529 This can result in a pH reduction causing the inactivation of GI fluid components such as
530 pancreatic enzymes. Due to adaptation processes the hypersecretion is normalised during the
531 first weeks or month after resection.^[143]

532 Bile acid malabsorption as a result of the removal of parts of the ileum, their main reabsorption
533 area, results in decreased recirculation of bile salts and a spill over of bile salts to the colon.^[142]
534 To compensate for the bile acid loss bile salt production is increased in SBS patients, reaching
535 10 to 20 fold the production of healthy individuals.^[144] If the increased production cannot fully
536 compensate the loss, lower amounts of bile acids in the intestine can prevent the solubilisation
537 and absorption of fatty acids as well as of lipophilic drugs.^[145] Choloretic diarrhoea, caused by
538 increased levels of bile salts in the colon and the subsequent loss of chloride and water, could
539 also affect colonic transit time.^[142]

540 **2.4.4. Permeation**

541 After removal of a large part of the intestine the remnant parts of the bowel undergo a natural
542 adaption process including changes in the expression of membrane transporters in order to
543 improve the absorption of nutrients.^[146] Patients with SBS had an increased amount of PepT1
544 mRNA in the colon 1.5–2.5 years after resection with normalization over time (9.8 ± 5.7 years
545 after resection).^[147; 148]

546 **2.4.5. Microbiota**

547 The faecal and mucosa-associated microbiota of patients with SBS was deeply altered
548 compared to controls. It was rich in *Lactobacillus*, resulting in a greater absorption of
549 carbohydrates in SBS patients, and the specific species *Lactobacillus mucosae* was prevalent
550 in most samples of SBS patients while it was not detected in controls.^[147] Decreased amounts
551 of *Clostridium leptum*, *Clostridium coccooides*, Bacteroidetes, Firmicutes, *Bifidobacterium* and
552 *Methanobrevibacter smithii* were found in patients with SBS.^[134; 149]

553 Higher risk of SIBO in patients with SBS is a result of the stagnation of intestinal contents, the
554 impairment of the ileocecal valve and the reduction of the terminal ileum which favours
555 bacterial growth in higher parts of the GI tract.^[142] As a consequence, deficiencies of fat-soluble
556 vitamins, problems in fat absorption and increased intestinal permeability can occur.^[142]

557 In summary, an overview of the changes affecting drug absorption in GI disease patients
558 compared to controls is given in Figure 4.

559 3. Drug-related factors affecting absorption in GI diseases

560 3.1. Molecular weight

561 The molecular weight (MW) in conjunction with other physicochemical characteristics such as
562 the charge of the molecule, its hydrophilicity and shape determines the pathway and extent of
563 drug permeability.^[150] The rate of diffusion of a drug is inversely proportional to its molecular
564 weight with high molecular weight compounds having low permeability.^[150] Molecules with
565 MW<200g/mol can permeate through tight junctions between intestinal cells via paracellular
566 passive diffusion.^[151]

567 In CD and celiac disease, ruptures of the tight junctions can increase the permeability of larger
568 drugs (MW>200g/mol) via the paracellular route by impairing the sieve effect of the tight
569 junctions (Section 2.1.2.3 and 2.2.3). In celiac disease, the decreased absorptive surface area
570 hinders the absorption of small drugs (MW<200g/mol) via the transcellular pathway, probably
571 resulting in a decreased bioavailability compared to controls as indicated by the decreased
572 permeability of mannitol (Section 2.2.3).

573 Passive transcellular diffusion is restricted for drugs with MW>500g/mol whereas lipophilic
574 drugs with MW 350±150g/mol can readily permeate through the intestinal membrane. In celiac
575 disease, no correlation between drug absorption of different antibiotics and their molecular
576 weight was observed since sulphamethoxazole (MW 253g/mol) and erythromycin stearate
577 (MW 1018.4g/mol) showed a similar absorption pattern.^[152] A possible explanation for this
578 may be that the drugs use different pathways to pass the epithelial membrane.

579 The bioavailability of methyl dopa (MW 211g/mol, BCS class III compound) was significantly
580 increased in celiac disease patients (n=10, C_{max} 5.0µg/ml (2.2) vs. 3.1µg/ml (1.1), AUC 20.5µg
581 ml⁻¹h (9.6) vs. 13.4µg ml⁻¹h (4.9)), without a change in the pharmacological response.^[153; 154]
582 It should be noted that the patients were already on treatment (gluten-free diet) and more

583 pronounced differences could be expected in patients without treatment. Since levodopa is
584 completely absorbed via efficient transepithelial carrier transport and the recovery of
585 methyl dopa in urine and feces was not altered in celiac disease patients, increased paracellular
586 permeability might not be relevant and the finding might be attributed to other factors such as
587 decreased renal excretion.^[155] In contrast, CD patients (n=5) had lower plasma levels of
588 methyl dopa (AUC 8.7 $\mu\text{g ml}^{-1}\text{h}$ (4.3) vs. 13.4 $\mu\text{g ml}^{-1}\text{h}$ (4.9)) and a reduction in the
589 pharmacological response (sedation, smaller decrease in systolic blood pressure).^[154]

590 Acetaminophen (BCS class I compound) with a low MW of 151g/mol is partly absorbed via
591 the paracellular pathway.^[153; 156] Acetaminophen absorption in patients with celiac disease and
592 CD was delayed (celiac untreated AUC_{0-1h} 9.0 $\mu\text{g min/ml}$ (1.6), celiac treated AUC_{0-1h} 8.2 μg
593 min/ml (2.0), CD 9.3 $\mu\text{g min/ml}$ (3.5) vs. controls AUC_{0-1h} 12.4 $\mu\text{g min/ml}$ (3.2)) probably due
594 to delayed gastric emptying but the overall acetaminophen absorption was not impaired as
595 indicated by urinary recovery.^[157] In SBS patients, total absorption of acetaminophen was
596 decreased as the drug is absorbed in the jejunum and thus, rectal drug administration should be
597 preferred.^[158] It should be noted that the changes in the jejunal morphology due to celiac disease
598 did not impair the overall absorption of acetaminophen.^[157]

599 Tioguanine (MW 167g/mol, log P -0.07) showed highly variable absorption in CD patients
600 possibly due to altered paracellular passive diffusion, with possible implication in treatment.
601 ^[159] Differences in AUC were 4 to 7-fold and in two patients no tioguanine absorption was
602 observed within 6 hours after oral intake for at least one of three different formulations
603 investigated.^[160]

604 **3.2. Lipophilicity**

605 Lipophilicity has a high influence on the bioavailability of a drug by affecting its solubility,
606 permeability and metabolism.^[161] Drugs can be classified according to their logP in highly (log

607 P>3), moderately (log P 1-3) and low (log P<1) lipophilic drugs.^[162] For highly lipophilic drugs
608 (log P>3) the dissolution and solubility in the aqueous GI fluids is often the rate limiting factor
609 for drug absorption since only the dissolved part of a drug can permeate through the GI
610 membranes and thus, reach the systemic circulation. Alterations in GI diseases can provoke
611 changes in the bioavailability of lipophilic drugs due to changes in GI transit times, reduced GI
612 volumes leading to non-sink conditions and increased surface tension hindering the wetting of
613 the drug surface. Micellar drug solubilisation can also be affected by decreased concentrations
614 of amphiphilic bile components and a reduction in absorptive surface area limits the permeation
615 of drugs via transcellular passive diffusion.

616 In CD, decreased amounts of bile acids in the luminal fluids, reduced absorptive surface area
617 depending on the location of the disease, and increased small intestinal transit time can affect
618 the absorption of lipophilic drugs (Section 2.1). In celiac disease, impacting factors are the
619 increased concentrations of bile salts and lecithin, increased orocecal transit time and the highly
620 decreased absorptive surface area (Section 2.2).

621 In CD patients, a highly lipophilic drug, propranolol (log P 3.48, pKa 9.42), showed a higher
622 bioavailability and increased plasma levels possibly due to prolonged small intestinal transit
623 time. Since propranolol is a highly soluble compound (BCS class I), decreased bile salt
624 concentrations are expected to be only secondary.^[163; 164] Further investigations with multiple
625 dosing are needed in order to assess if the increased bioavailability is clinically relevant. It
626 should be noted that conflicting results regarding propranolol absorption in celiac disease
627 patients have been reported with in some cases higher propranolol absorption in celiac disease
628 compared to controls whereas in other cases similar absorption was found.^[4; 102; 163; 165; 166]
629 Higher propranolol absorption correlated in one study with a measured higher jejunal surface
630 pH resulting in a higher unionized fraction of propranolol but could also be the result of higher
631 bile salt and phospholipid concentrations or the atropic mucosa favouring the transport of

632 lipophilic drugs. However, jejunal perfusion showed lower propranolol absorption in the
633 jejunum which was apparently compensated in lower intestinal parts.^[166]

634 For levothyroxine, another highly lipophilic drug (log P 3.51) with a narrow therapeutic index,
635 celiac disease patients needed higher initial doses to maintain a euthyroid state (154µg (65) vs.
636 106µg (46)), which decreased (111µg) after gluten withdrawal.^[167; 168] This could be attributed
637 to the reduced absorptive surface area in the small intestine in celiac disease patients (Section
638 2.2).

639 In CD and UC, the absorption of prednisolone (log P 1.62, BCS class I), a moderately lipophilic
640 drug, was delayed possibly due to the increased gastric emptying time.^[153; 159; 169] In one study
641 overall prednisolone absorption in CD patients was only impaired in patients with extensive
642 disease manifestation in the small bowel, whereas in another study a decreased bioavailability
643 of 0.6 (0.2) compared to 0.86 (0.09) in controls was observed also for CD patients with a
644 different disease localisation.^[169; 170] The authors of the first study postulated that the
645 methodology of the latter study might have been more sensitive as it included measurements
646 of serum, urine and stool recovery of prednisolone. Highly variable prednisolone serum levels
647 in CD patients with higher disease activity could be attributed to altered CYP3A4 activity.^[171]
648 Surprisingly, prednisolone absorption was not altered in patients with celiac disease where
649 absorptive surface area is reduced due to the villous atrophy.^[171; 172]

650 For drugs with low lipophilicity and high hydrophilicity following paracellular permeability,
651 molecular weight (Section 3.1) and charge (Section 3.3) need to be considered for the
652 evaluation of absorption of these drugs in GI diseases.

653 **3.3. Degree of ionization**

654 The degree of ionization influences both the solubility and the permeability of drugs and
655 subsequently the rate of drug absorption. The degree of ionization is dependent on the drug
656 itself and the pH value of the enclosed GI fluids.

657 Weak bases are protonated and therefore, more soluble in the more acidic compartments of the
658 GI tract (stomach, proximal small intestine). Subsequent increase in pH, when the drug enters
659 the duodenum, may result in a supersaturated state and enhance drug absorption.^[169] The
660 unionized form of a drug permeates more readily through the GI membrane and therefore, drug
661 absorption of weak bases is higher in GI compartments with higher pH. In CD, the pH of the
662 stomach is elevated (Section 2.1.2) and decreased solubilisation of weak bases would be
663 expected.

664 Weak acids are more soluble in GI compartments with a higher pH due to their ionisation
665 profile, but membrane permeation for the more ionized fraction of the drug is impeded.^[174] In
666 celiac disease and SBS, small intestinal pH was higher compared to controls which could
667 possibly increase absorption of weak bases (Section 2).

668 The absorption of a weak acid, folic acid (pKa 4.7), was decreased in celiac disease patients
669 possibly due to the lower absorptive surface area and the slightly elevated jejunal pH (Section
670 2.2) and therefore, higher ionized amount of folic acid.^[102; 175] Folate is highly absorbed in the
671 more acidic milieu in the duodenum and proximal jejunum since the removal of these parts
672 results in folate deficiency that is commonly observed in celiac disease patients.^[176]

673 For two other weak acids, indomethacin (BCS class II) and acetylsalicylic acid (BCS class I),
674 no effect on overall absorption was observed in patient with celiac disease. Only a faster
675 absorption rate (Celiac disease: t_{max} 0.80h (0.60), controls: t_{max} 1.09h (0.16)) was found for
676 acetylsalicylic acid probably due to faster gastric emptying in the fasted state (Section 2.3.1)
677 or differences in drug permeability.^[153; 177] Thus, the slightly higher jejunal pH that might

678 decrease the unionized fraction of the drug available for absorption has no effect on absorption
679 (Section 2.2.1). With acetylsalicylic acid, therapeutic outcomes were achieved in patients with
680 SBS revealing no impairment of drug absorption.^[178]

681 **4. Formulation-related factors affecting absorption in GI diseases**

682 Pharmaceutical formulations are designed to overcome the challenges of the GI tract and to
683 deliver the active pharmaceutical ingredient into the systemic circulation. A variety of different
684 approaches is used to optimize the bioavailability, safety and efficacy of the drug. Enteric-
685 coated formulations protect the drug from gastric acid or the stomach from the toxicity of the
686 drug. Modified-release formulations can ensure constant drug levels, facilitate drug therapy by
687 minimizing the administration frequency and deliver the drug locally to specific compartments
688 of the GI tract. Immediate-release formulations are a simple approach if no further modification
689 of the drug bioavailability is needed. In order to fulfil their purpose, the different formulations
690 are designed based on the conditions of the GI tract in healthy subjects e.g., pH, microbiota
691 and transit time (Section 2). However, these parameters can be altered in patients with GI
692 diseases impacting the drug release/dissolution from the formulation.

693 **4.1. Immediate-release formulation**

694 For immediate release formulations, the disintegration of the pharmaceutical formulation, the
695 disaggregation of the granules and finally the dissolution of the particles will be affected by
696 the hydrodynamics in the GI tract. Transit times in the different GI compartments, altered by
697 GI diseases (Section 2), affect the time until the absorption site is reached and the time available
698 for absorption. Delayed gastric emptying as observed in CD and untreated celiac disease in the
699 fed state (Section 2) can result in a delayed t_{max} since for most drugs the main absorptive area
700 is the large surface area of the small intestine. Patients with faster gastric emptying may also
701 show a shorter t_{max} .^[4] Differences in terms of bile salts as observed in celiac disease, CD and

702 SBS (Section 2) can affect the wetting of the pharmaceutical formulation and therefore, change
703 the disintegration time.

704 **4.2. Modified-release formulation**

705 **4.2.1. Time-controlled release**

706 For the treatment of IBD pharmaceutical formulations with time-controlled release mechanism
707 have been developed to deliver drugs to their target site in the colon. Depending on the transit
708 times in the different compartments of the GI tract the amount of drug available in each
709 compartment may vary for these formulations. For UC a high variability in colonic transit time
710 was observed while in CD passage through the colon was accelerated (Section 2.1.2.1 and
711 2.1.2.2). Faster colonic transit time can lead to a large amount of drug not being released and
712 therefore, failure of the therapeutic effect may occur.

713 When a micro pellet formulation of mesalazine coated with ethyl cellulose (Pentasa[®], Ferring
714 Pharmaceuticals, Copenhagen, Denmark) was administered to healthy subjects, drug product
715 performance was not affected by a laxative induced diarrhoea.^[179; 180] Thus, reduced colonic
716 transit time as observed in CD (Section 2.1.2.2) is not expected to affect drug release from this
717 formulation.

718 Administration of the multi-matrix formulation of mesalazine (Mezavant[®], Lialda[®], United
719 States) in patients with UC could be affected by longer small intestinal and colonic transit
720 times, as following the dissolution of the gastro-resistant coating drug release occurs after
721 diffusion from the lipophilic and hydrophilic matrix (Section 2). Drug release might occur in
722 more proximal GI compartments differing from controls in which disintegration of the
723 formulation was observed between 4.8h and 17.4h after administration.^[179]

724 Administration of a controlled release pellet formulation of budesonide (Entocort[®],
725 AstraZeneca UK Limited, UK) showed increased systemic bioavailability in CD patients

726 compared to controls (20.5 % (15.1, 27.8) vs. 11.5 % (8.8, 15.0), AUC_{0-∞} 114.0 nmol*h/L
727 (81.4, 159.5) vs. 60.4 nmol*h/L (45.1, 80.8)).^[40] This effect could be attributed to the delayed
728 gastric emptying observed and other factors such as the composition of GI fluids, differences
729 in permeability and the colonic bacterial and intestinal metabolism. Differences in the
730 pharmacokinetics of budesonide in CD patients could possibly result in treatment failure or
731 increased side effects.

732 **4.2.2. pH-controlled release**

733 The alteration of the typical pH profile in GI compartments changes the release profile of
734 pharmaceutical formulations with pH sensitive coatings. For enteric coated formulations the
735 reduction of acid in the stomach in CD can lead to premature drug release in the stomach
736 (Section 2.1.2.2). Increased gastric residence time as observed in celiac disease, UC and CD
737 could delay drug absorption of enteric coated formulations (Section 2).

738 Different mesalazine formulations with pH-controlled release behaviour are available for the
739 therapy of IBD. Formulations with a coating of Eudragit-L (Salofalk®, Dr Falk GmbH,
740 Freiburg, Germany), dissolving at pH ≥ 6, target the mid-ileum and colon, whereas a tablet
741 coated with Eudragit S (Asacol®, Tillotts Pharma AG, Ziefen, Switzerland), dissolving at pH
742 ≥ 7, targets the terminal ileum and colon.^[179] Based on the lower colonic pH values in UC
743 (Section 2.1.2.1), impairment of drug release from these formulations may take place where
744 failure to reach the pH needed for dissolution of the polymer coating occurs.

745 **4.3. Azo-bonded prodrug formulations**

746 Colonic drug delivery, often used in IBD, can be achieved by administering prodrugs or
747 polymer coatings, which are cleaved by colonic bacterial enzymes such as azoreductase leading
748 subsequently to the release of the active metabolite/drug.

749 In GI diseases, three different aspects can affect drug release of azo-bonded prodrugs such as
750 sulfasalazine and olsalazine. Firstly, a decreased intestinal transit time has been associated with
751 less exposure of the prodrugs to bacterial action and enhanced faecal loss of the prodrugs.^[180]
752 The therapeutic efficacy could be affected in some IBD patients as colonic transit time was
753 highly variable (Section 2.1.2). Secondly, reduced activity of bacterial azoreductase as
754 observed in CD (Section 2.1.6.2) could lead to reduced prodrug activation. Thirdly, small
755 intestinal bacterial overgrowth as observed in CD and UC (Section 2.1.6) could provoke
756 prodrug activation in upper parts of the GI tract.

757 **5. Methods to predict drug product performance**

758 Throughout the different stages in pharmaceutical drug development, *in vitro* biorelevant
759 release/dissolution models linked with physiologically based pharmacokinetic (PBPK) models
760 are used to predict drug product performance.^[12; 181] Media, that simulate closely the conditions
761 in the GI tract of healthy subjects by incorporating e.g., phospholipids, bile salts and lipids, are
762 termed biorelevant. By using biorelevant media and applying hydrodynamics to reflect the
763 conditions in healthy subjects, successful predictions of the drug product performance can be
764 established with *in vitro* dissolution/release testing.^[182; 183] Nowadays, *in vitro*
765 dissolution/release profiles are often further linked with PBPK models resulting in better *in*
766 *vivo* predictions of drug bioavailability.^[184-186] It should be noted that the design of *in vitro*
767 dissolution/release and PBPK models is based on conditions in healthy subjects. A remaining
768 challenge is the prediction of drug product performance in patients with GI diseases where
769 absorption is expected to be impaired (Section 2). Therefore, the development of biorelevant
770 *in vitro* dissolution/release tests in patients with GI diseases linked with PBPK models would
771 be desirable. In the following sections, the need to develop both *in vitro* dissolution/release
772 tests and PBPK models reflecting conditions found in GI disease which can be confidently used
773 to predict drug product performance is discussed.

774 **5.1. *In vitro* dissolution and release testing**

775 *In vitro* dissolution testing has been established in the pharmaceutical industry for quality
776 control purposes for stability testing and to assure batch to batch consistency. For drug
777 development, biorelevant *in vitro* dissolution and release testing is used for the development
778 of pharmaceutical formulations, to predict the *in vivo* performance of a drug product and to
779 develop *in vitro/in vivo* correlations (IVIVC) with the intention to reduce time-consuming and
780 cost-intensive animal or human studies. In the development of a suitable biorelevant *in vitro*
781 dissolution testing method, the physicochemical characteristics of the drug and the
782 physiological conditions in the GI tract should be considered. Current *in vitro* dissolution tests
783 incorporate hydrodynamic conditions and media based on the physiological conditions in
784 healthy subjects.

785 There is a need for biorelevant dissolution methodology to simulate the GI conditions in
786 patients with GI diseases since pathophysiological changes (Section 2) are expected to have an
787 impact on drug solubilisation and dissolution and subsequently on drug absorption. Currently,
788 no *in vitro* dissolution and release tests reflect changes observed in patients with GI diseases.

789 *In vitro* dissolution and release tests used for drugs in GI diseases, especially IBD, have been
790 developed reflecting mainly the GI pH profile in healthy subjects. To study the release and
791 dissolution of different colon-targeting mesalazine and budesonide formulations several *in*
792 *vitro* dissolution methods have been developed (Figure 5).^[187-190] In terms of media, GI fluids
793 were simulated using simple pharmacopeia buffers (SGF, SIF, SCoF), biorelevant media
794 (Fasted state simulated intestinal fluid) or media enriched with enzymes. Different buffer
795 systems were used (phosphate and bicarbonate) whereas bicarbonate buffers were superior in
796 predicting the *in vivo* performance of mesalazine formulations.^[191] The passage through the
797 different GI compartments is simulated by media changes, modifications of the pH value at

798 various time points and the total duration of the experiment (360-1440min). The models vary
799 in the applied hydrodynamics due to differences in volumes of the media (200ml-1000ml), in
800 the agitation rate (50-100rpm, 10dips/min) and in the choice of the dissolution apparatus (USP
801 II or III dissolution apparatus).

802 Bacterial enzymatic action, needed for colon-targeting drug delivery, was included in *in vitro*
803 dissolution tests with USP dissolution apparatus in several ways spanning the simple addition
804 of enzymes to the addition of rat caecal contents and human faecal slurries.^[192] Drug
805 metabolism by intestinal microbiota can further be tested in more complex *in vitro* GI
806 simulators such as semi-continuous culture systems and continuous culture systems (e.g. TNO
807 TIM-2 *in vitro* model of the colon) with anaerobic conditions in which pH, temperature and
808 redox potential can be controlled.^[11; 193; 194]

809 For the development of biorelevant *in vitro* dissolution and release tests for patients with GI
810 diseases, pathophysiological changes in terms of media, hydrodynamics and microbiota must
811 be reflected in the experimental design.

812 **5.2. PBPK models**

813 Physiologically based pharmacokinetic (PBPK) models use preclinical *in vitro* data,
814 physicochemical drug properties and physiological parameters to predict *in vivo* plasma
815 concentration-time profiles.^[12] PBPK modelling was first introduced to assess the toxicology
816 of drugs and was in recent years established as useful biopharmaceutical tool to predict drug
817 bioavailability. The mathematical modelling framework used incorporates the different
818 compartments of the GI tract and evaluates absorption, distribution, metabolism and
819 elimination of the studied compound.

820 For patients with GI diseases PBPK models present a special opportunity to improve their drug
821 therapy. Pathophysiological changes can affect drug absorption (Section 2) but only a minor
822 part of drugs and pharmaceutical formulations is tested in a GI disease population. Especially
823 for the medication of concomitant conditions, e.g. oncological or cardiovascular drugs, the
824 impact of the GI disease on drug product performance is unknown. As human studies are very
825 cost-intensive, this might not change in the coming years considering the heterogeneous and
826 therefore small patient population in the different types of GI disease. Establishing predictive
827 *in silico* models for the different GI disease states can help to implement appropriate dosing
828 regimen and improve drug therapy management.

829 For GI diseases, PBPK models should include all the pathophysiological changes relevant for
830 drug absorption in patients with GI diseases compared to healthy subjects (Section 2).
831 However, due to only a limited number of studies with small patient populations and a high
832 inter- and intra-study variability the characterisation of the pathophysiological changes is
833 challenging. Up to now, no PBPK models for patients with GI diseases have been developed
834 but recently a PBPK model for patients after bariatric surgery (post sleeve gastrectomy, post
835 Roux-en-Y gastric bypass, post biliopancreatic diversion with duodenal switch, post jejunoileal

836 bypass) was developed.^[195] The virtual model showed that the bioavailability of 5 drugs
837 (omeprazole, diclofenac, fluconazole, ciprofloxacin, simvastatin) in patients after bariatric
838 surgery was highly dependent on drug-specific parameters. The model, based on the template
839 for morbidly obese in the Simcyp Simulator v10 (Simcyp Limited, Sheffield, UK), integrated
840 changes in gastric volume and emptying rate, GI pH, differences in small intestinal dimensions
841 and motility, transit time, bile properties, renal function and serum protein levels as observed
842 in literature. Predictions of oral bioavailability of atorvastatin and cyclosporine in patients post
843 Roux-en-Y gastric bypass were confirmed by clinical data, however the absorption of
844 atorvastatin was not captured in the model for patients with post biliopancreatic diversion with
845 duodenal switch.^[196]

846 **6. Conclusion and outlook**

847 Further elucidation of drug absorption profiles in patients with GI diseases could be highly
848 beneficial. The significance of current studies is often limited by small patient populations,
849 conflicting data and the difficulty to assess changes in different disease states. More *in vivo*
850 data is needed to further assess the GI physiological conditions in patients with GI diseases.
851 Oral absorption already shows a high interindividual variability in healthy adults. Different
852 disease states and disease localization make it even more difficult to assess absorption profiles
853 in this heterogeneous group. In order to improve drug therapy for patients with GI diseases
854 their medication should be tested under conditions specific to the particular pathophysiology.
855 The ability to predict the *in vivo* performance of drug products in patients with GI diseases will
856 be contingent on the development of appropriate biorelevant dissolution testing linked with
857 PBPK models simulating pathophysiological conditions. Medication for concomitant diseases
858 is seldom tested in GI disease patients. For these drugs the development of more cost-effective
859 and less time-consuming alternatives to expensive clinical trials would represent an opportunity
860 to improve drug therapy. Predicting the probability that a drug will be affected by certain GI

861 diseases depending on its physicochemical properties, would further limit the amount of
862 experimental and computational work required.

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1285 Table 1: Gastrointestinal transit times in Ulcerative Colitis. Mean/Median (SD), rUC= UC patients in remission, aUC= active UC, dUC=distal UC, daUC=distal active UC,
 1286 sUC=severe UC, drUC= distal UC in remission

| Total gastrointestinal transit | Gastric emptying time | Small intestinal transit time | Colorectal transit time | Proximal colon | Middle and distal colon | Orocecal transit time | Meal | Number of study subjects | Method | Reference |
|--------------------------------------------------------------|------------------------------------------------------------------------------------|--------------------------------------------|---------------------------------------------|-----------------------------------------------|---------------------------------------------|--------------------------------------------------------------|--------------------------------------------------------------------------------|------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|------------------------------------------------|
| sUC: 44.5h rUC: 51.8h Controls: 27.6h | sUC: 4.1h rUC: 3.4h Controls: 3.2h | sUC: 5.9h rUC: 6.2h Controls: 4.9h | sUC: 34.9h rUC: 43.3h Controls: 18.2h | sUC: 9.7h rUC: 7.0h Controls: 2.1h | sUC: 11.6h rUC: 18.0h Controls: 14.2h | | Overnight fast, standardized breakfast, capsule swallowed afterwards | UC: 20 (relapse n=20, remission n=10) Controls: 20 (Previous study) | 3D-Transit telemetric capsule system (diameter 8 mm, length 21 mm, density 1.6 g/cm ³) | Haase et al [23] |
| | | | | | | UC: 2.04h (0.86) Controls: 1.51h (0.51) | | UC: 95 Controls: 115 | Lactulose breath test | Rana et al [29] |
| | UC: 10.59h (7.10) Controls: 5.19h (2.13) | UC: 8.03h (1.38) Controls: 7.38h (2.04) | | UC: 12.66h (5.37) Controls: 30.68h (21.47) | | | Overnight fast, breakfast, SP swallowed | UC: 5 (mild to moderate) Controls: 5 | SmartPill system | Bosworth et al [27] |
| | | UC: 4.4h Non-IBD patients: 3.6h | | | | | Overnight fast, light breakfast 4h after swallowing the capsule | UC:23 aUC:20 rUC:3 Non-IBD patients: 125 | Small capsule endoscopy studies | Fischer et al [30] |
| UC: 24h Controls: 26h | | | | | | | Overnight fast, capsule swallowed | UC: 5 (4 severe, 1 moderate) Controls: 15 | Radiotelemetry capsule | Ewe et al [25] |
| | | aUC: 7h (2.3) Controls: 6h (2.6) | | aUC: 7h (5.5) Controls: 8h (9.2) | aUC: 12h (6.9) Controls: 7h (1.4) | | Standardised ambulatory and dietary protocol | aUC: 4 Controls: 8 | Radiotelemetry capsule | Nugent et al [28] |
| | UC: 1.6h | UC: 3.4h Controls: 3.2h (0.94) | | | | | Overnight fast, standardized breakfast, tablet swallowed afterwards | UC:6 (2 active, 4 quiescent) | Gamma scintigraphy of a radiolabelled tablet with cellulose acetate coating | Hardy et al [31] Controls: Davis et al [32] |
| | UC:2.7h (0.6) | UC:4.0h (1.5) | | | | | Light breakfast, tablet swallowed afterwards | UC:5 | Gamma scintigraphy of a tablet containing compressed indium-111-labelled granules and coated with Eudragit L® | Hardy et al [33] |
| UC: 8h - >122.5h | UC: 1.05h (1.05) | UC: 8.93h (5.90) | | UC: 2h - >97.7h | | | Overnight fast,swallowed capsule, fasting until capsule had passed the stomach | UC:6 (severe) | Fluoroscopic localization of capsule | Fallingborg et al [26] |
| aUC: 54.6h (21.8) rUC: 53.0h (32.6) daUC: 55.0h (22.0) | aUC: 0.81h (0.32) rUC: 0.88h (0.52) daUC: 0.96h (0.44) drUC: 1.13h (0.45) | | | | | aUC: 4.93h (0.95) rUC: 5.28h (1.33) daUC: 5.45h (1.28) | Radiolabelled meal | aUC: 15 rUC: 23 daUC: 23 drUC: 23 | Hydrogen breath testing, radiolabelled meal and stool output | Rao and Read [24] |

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|----------------------------------------------------|------------------------|--|--|--|--|----------------------------------------------------|--|--------------|--|--|
| drUC: 60.5h (42.0) Controls: 48.8h (22.3) | Controls: 0.85h (0.37) | | | | | drUC: 5.23h (1.47) Controls: 3.82h (1.08) | | Controls: 15 | | |
|----------------------------------------------------|------------------------|--|--|--|--|----------------------------------------------------|--|--------------|--|--|

1288 Table 2: Colonic pH values in patients with ulcerative colitis. Mean/median (SD/range), treatment with ¹sulphasalazine, ²mesalazine, ³olsalazine, n=number of subjects

| pH in controls | pH in patients with ulcerative colitis in remission | pH in patients with active ulcerative colitis | Special observations | Method | Reference |
|------------------------------------------------------|---------------------------------------------------------------------------------------|--------------------------------------------------|------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------|--------------------------------------------|
| 6.7(0.3) (n=7) | 4.90(1.3) ¹ 5.52(1.13) ² 5.51(0.37) ³ (n=6) | 4.7(0.72) (n=7) | | Radiotelemetry capsule | Raimundo et al [38] |
| Caecum: 5.7 Rectum: 6.6 (n=39, previous study) | | 4.63 (1.93) (n=6, very active) | Very active disease: 2 patients transferred for surgery during the study, 1 patient died | Radiotelemetry capsule, fast of at least 8h until capsule passed the stomach | Fallingborg et al [26] |
| Right: 5.88 Left: 6.12 (n=12) | Right: 7.19 Left: 6.45 (n=4) | Right: 7 Left: 6.8 (n=7) | | Radiotelemetry capsule, overnight fast until capsule passed the stomach | Press et al [36] |
| Right: 6.5 Left: 7 (n=15) | | Right: 7.4 Left: 7.6 (n=5) | Lowest individual pH values were reached in the cecum (involved in two of five cases), pH did not fall under 5.5 | Radiotelemetry capsule | Ewe et al [25] |
| Right: 6.5 (0.6) Left: 6.7 (0.1) (n=4) | | Right: 6.7 (0.5) Left: 6.7 (0.9) (n=8) | In 2 patients with active distal UC a low pH < 5.5 was measured | Radiotelemetry capsule, standardised ambulatory and dietary protocol | Nugent et al [28] |
| Colon: 7.06 (0.41) (n=5) | | Colon: 6.14 (0.37) (n=5, mild to moderate UC) | | Smart Pill following a standardized egg sandwich meal and water | Bosworth et al [27] |
| Right: 7.8 (n=12) | Right: 6.5 (6.1–7.3) (n=12) | Right: 6.6 (5.5–7.7) (n=12) | | Collection of the ascending colon fluid, measurement of pH | Vertzoni et al [37] Diakidou et al [39] |

1289 Table 3: Gastrointestinal transit time in Crohn's disease. Mean/Median (SD), *controls in this study were patients with other diagnosis

| Gastric emptying time | Small intestinal transit time | Proximal colonic transit time | Orocecal transit time | Meal | Number of subjects | Method | Reference |
|---------------------------------------------|---------------------------------------------------------|-------------------------------|--------------------------------------------|-----------------------------------------------------------------|------------------------------------------------------------------------|----------------------------------------------------------------------------|----------------------|
| CD: 0.61h (0.75) controls*: 0.58h (0.29) | CD: 5.62h (0.78) controls*: 4.06h (1.39) | | | Overnight fast | CD:19 Patients with other diagnosis:178 | Small capsule endoscopy studies | Niv et al [41] |
| | Active CD: 4.2h Inactive CD: 3.1h controls*: 3.6h | | | Overnight fast, light breakfast 4h after swallowing the capsule | Active CD: 33 Inactive CD: 22 Patients with other diagnosis: 125 | Small capsule endoscopy studies | Fischer et al [30] |
| | | | CD: 2.32h (0.83) Controls: 1.51h (0.51) | | CD:42 Controls:115 | Lactulose breath test | Rana et al [29] |
| | | | CD: 2h controls: 1.47h | | CD:45 Controls:20 | Lactulose breath test | Tursi et al [42] |
| CD: 4.0h controls: 3.0h | CD: 2.4h controls: 3.0h | CD: 8.1h controls: 15.5h | | Fed state | CD:6 Controls:8 | Scintigraphy using a capsule containing ¹¹¹ In-labelled pellets | Edsbacker et al [40] |
| CD: 3.2h (0.13) controls: 2.78h (0.11) | | | | Fed state | CD (inactive): 26 Controls: 19 | ¹³ C octanoic acid breath test | Nobrega et al [46] |
| CD: 6.7h (4.2) | CD: 3.3h (1.7) (n=3) | | | Fed state | CD:5 | Gamma scintigraphy of a tablet containing compressed | Hardy et al [33] |

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| | | | | | | indium-111- labelled granules and coated with Eudragit L® | |
|--|--|--|--|--|--|--------------------------------------------------------------------|--|

1291 Table 4: Effect of IBD on drug interactions with gut bacterial enzymes. Data extracted from [11; 85-88]

| Reaction | Enzyme | Substrates | Bacteria with high enzymatic expression | Changes in IBD |
|-----------------------|------------------------|-----------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------|
| Azoreduction | Azoreductase | Sulfasalazine, prontosil, neoprontosil, balsalazine, olsalazine | <i>Clostridium sp.</i> | Azoreductase activity reduced in CD, <i>Clostridium</i> clusters IV and XIVa reduced in UC |
| Reduction | Nitroreductase | Nitrazepam | <i>Bacteroides fragilis/thetaiotamicron/vulgatus</i> , <i>Clostridium perfringens</i> , <i>Eubacterium limosum</i> , <i>Escherichia coli</i> , <i>Fusobacterium pseudonecrophorum</i> , <i>Peptostreptococcus asaccharolyticus</i> | <i>Bacteroides sp.</i> and <i>Eubacterium sp.</i> decreased |
| Deglucuronidation | β -glucuronidase | SN-38G (active metabolite of irinotecan) | <i>Bacteroides fragilis/thetaiotamicron/vulgatus</i> , <i>Clostridium barati/paraputrificum/perfringens</i> , <i>Eubacterium nitrogenes/aerofaciens</i> , <i>Peptostreptococcus asaccharolyticus</i> | <i>Bacteroides sp.</i> and <i>Eubacterium sp.</i> decreased |
| Thiazole ring-opening | | Levamisole | <i>Bacteroides</i> and <i>Clostridium sp.</i> (Strongest metabolisers) | <i>Bacteroides sp.</i> and <i>Eubacterium sp.</i> decreased, <i>Clostridium</i> clusters IV and XIVa reduced in UC |

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1293 Table 5: Gastrointestinal transit time in Celiac disease. Mean/Median (SD)

| Gastric emptying time | Small intestinal transit time | Orocecal transit time | Meal | Number of study subjects | Method | Reference |
|------------------------------------------------------------------------------------------------------|--------------------------------------------------------|-------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|------------------------------------|-------------------------------------------|----------------------|
| Celiac disease (children): 3.75h (1.12) (untreated), 1.46h (0.43) (treated) Controls: 2.02h (0.7) | | | Overnight fast, standard meal enriched with ¹³ C | Celiac disease: 9 Controls: 9 | ¹³ C-octanoic acid breath test | Perri et al [92] |
| Celiac disease: 5.43h Controls: 3.55h | | | Overnight fast, test meal | Celiac disease: 16 Controls: 24 | Ultrasonographic emptying studies | Benini et al [98] |
| Celiac disease: 3.38h (0.53) Controls: 2.22h (0.25) | | | Overnight fast, test meal | Celiac disease: 9 Controls: 9 | Ultrasonographic emptying studies | Bardella et al [99] |
| | | Celiac disease (untreated): 4.05h (0.17) Controls: 1.95h (0.1) | Fasting period of at least 12h | Celiac disease: 16 Controls: 20 | Hydrogen breath test | Battaglia et al [95] |
| | | Celiac disease: 2.13h Controls: 1.01h | Overnight fast, test meal | Celiac disease: 25 Controls: 7 | Hydrogen breath test | Spiller et al [96] |
| Celiac disease: 0.51h (0.37) Controls: 0.73h (0.81) | Celiac disease: 4.20h (1.12) Controls: 4.08h (1.47) | | Bowel cleansing day before, fasting since midnight, drinking 2h/ eating 4h after capsule ingestions | Celiac disease: 30 Controls: 30 | Small bowel PillCam® | Urgesi et al [100] |

1294

1295 Figure captions

1296 Figure 1: Gastrointestinal pH profile in patients with Ulcerative Colitis (x: mean/median
1297 values, open circles: single values)

1298 Figure 2: Gastrointestinal pH profile in Crohn's disease (x: mean/median values)

1299 Figure 3: pH values in the small intestine of SBS patients (x: mean value, blue line: mean
1300 value controls, red line: mean value SBS patients)

1301 Figure 4: Overview of changes in gastrointestinal diseases compared to healthy state

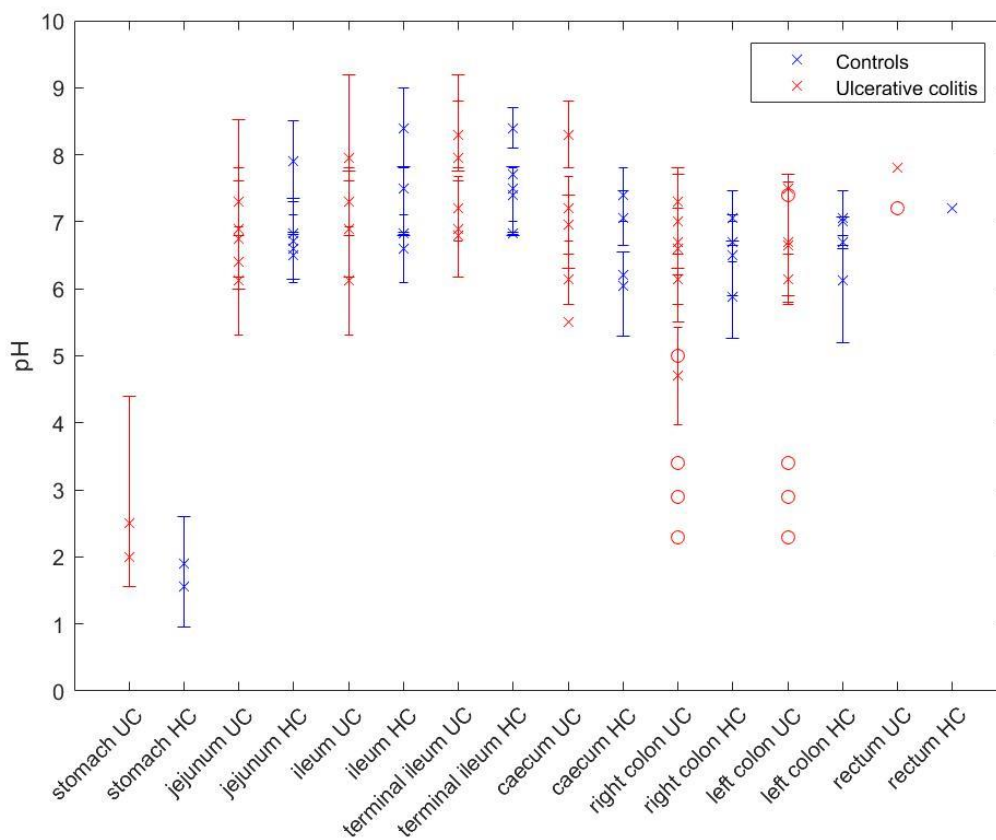
1302 Figure 5: in vitro dissolution/release models for modified release dosage forms; a: Klein et al
1303 [190], b: Schellekens et al [187], c: Ahmed and Ayres [189], d: Goyanes et al [188]

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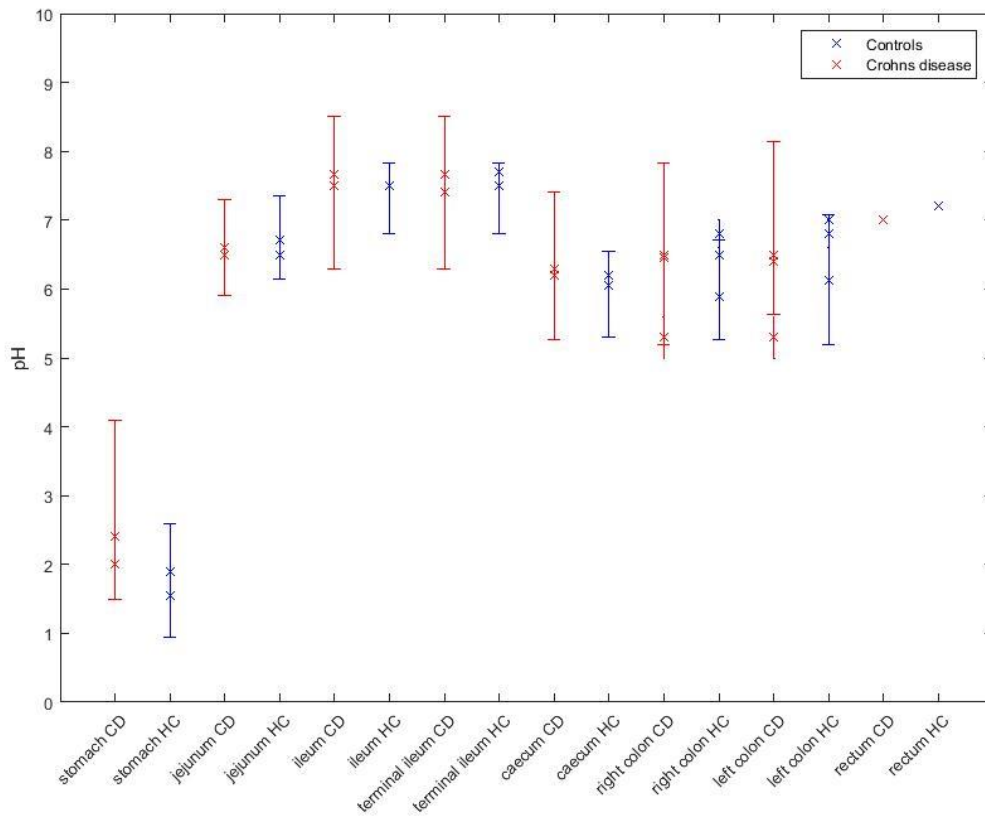
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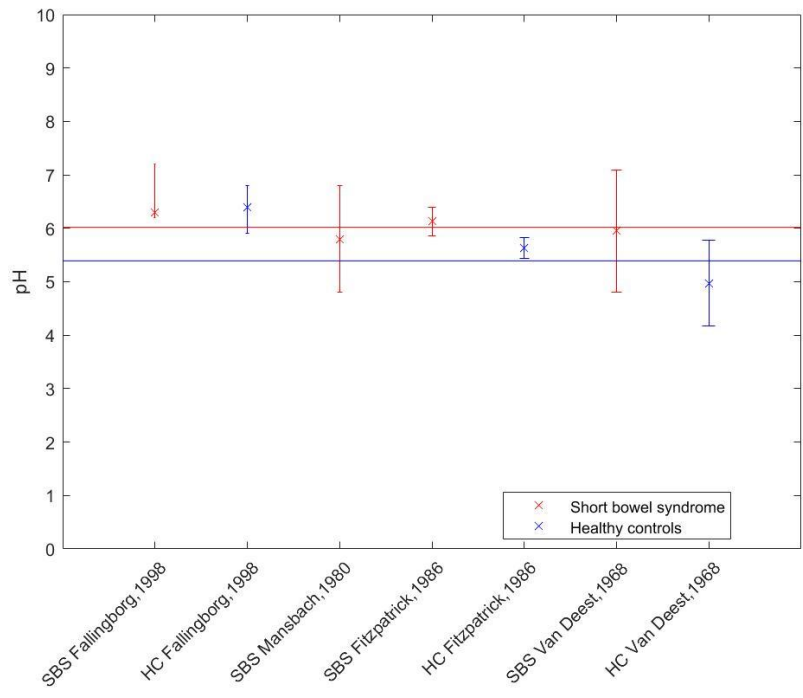
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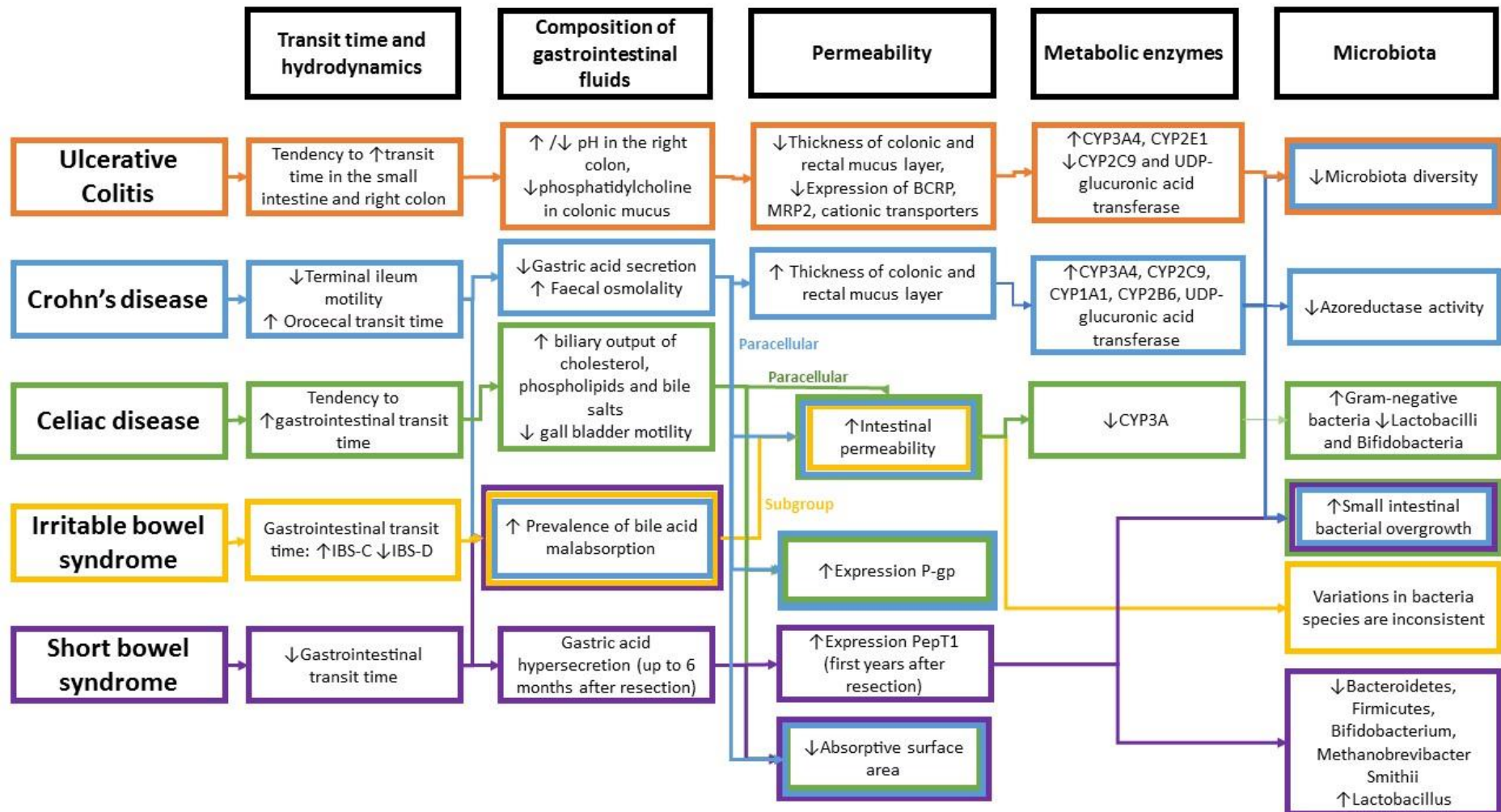
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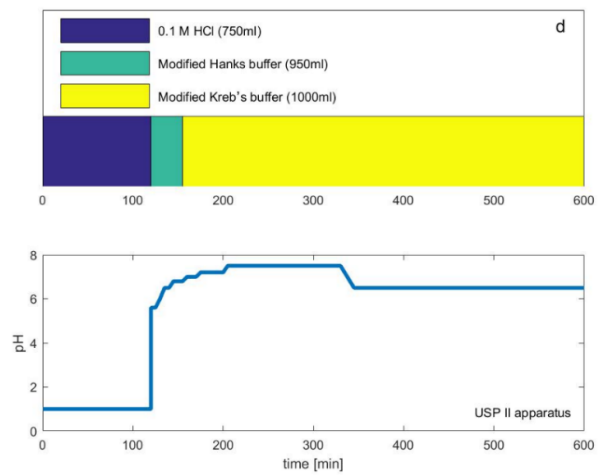
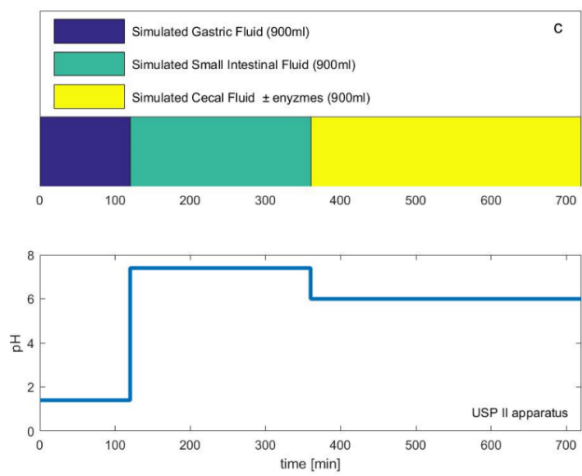
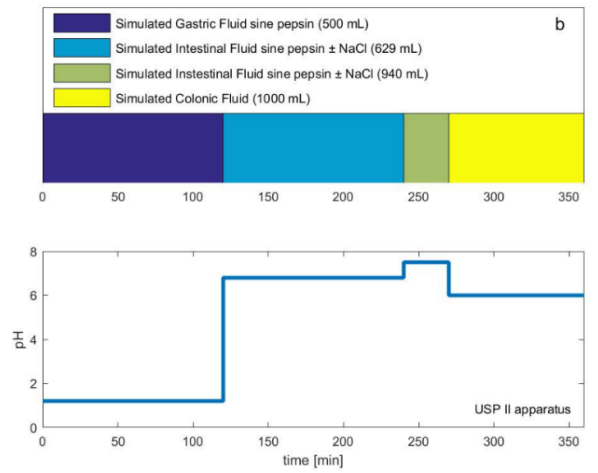
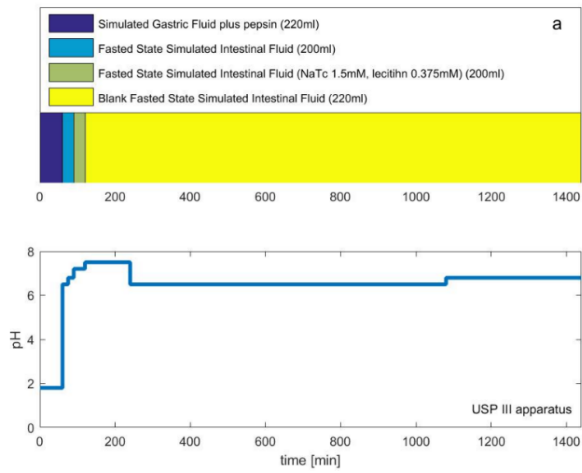
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