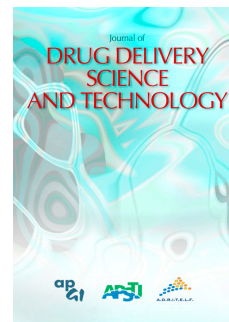


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Federico A. Fookes, Luciano N. Mengatto, Alfredo Rigalli, Julio A. Luna



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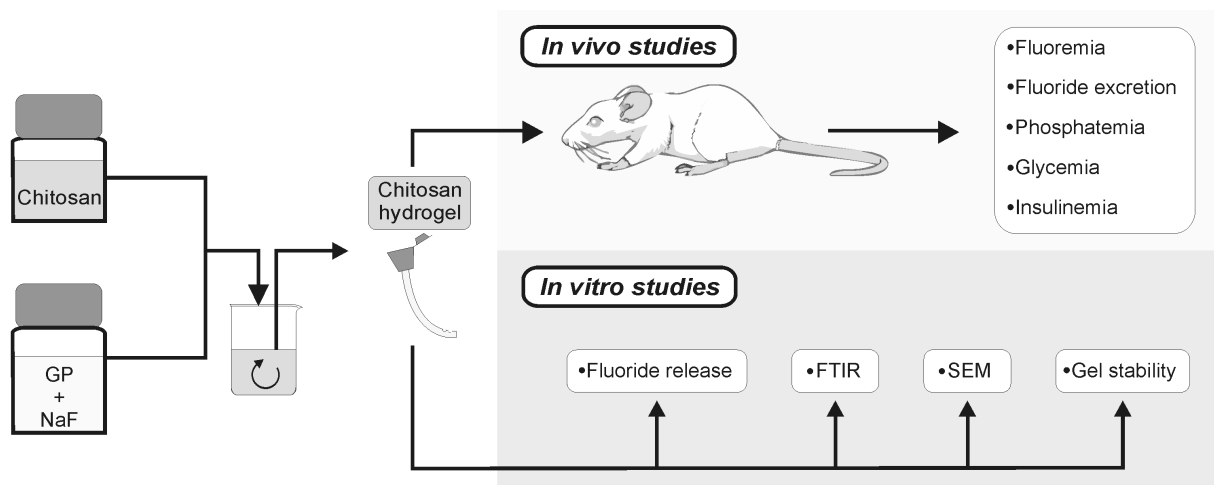
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1 **Controlled fluoride release for osteoporosis treatment** 2 **using orally administered chitosan hydrogels**

3 Federico A. Fookes^{*1}, Luciano N. Mengatto¹, Alfredo Rigalli², Julio A. Luna¹

4 ¹Instituto de Desarrollo Tecnológico para la Industria Química (INTEC), Universidad
5 Nacional del Litoral-CONICET, Colectora Ruta Nac 168, Santa Fe, Argentina

6 ²Laboratorio de Biología Ósea, Facultad de Ciencias Médicas, Universidad Nacional de
7 Rosario. Santa Fe 3100, Rosario, Santa Fe, Argentina

8 *Corresponding autor, fookesfederico@gmail.com.

9 Tel/fax: +54 342 4511597.

10 **Abstract**

11 Chitosan - β -glycerophosphate hydrogels have been widely studied for biomedical applications
12 in recent years. In the current study a Chitosan - β -glycerophosphate hydrogel was evaluated
13 as a platform for sodium fluoride release in the gastrointestinal tract. For this purpose,
14 microscopy observation, infrared spectroscopy, stability, rheology studies and in vitro release
15 assays were carried out. The hydrogel was stable for at least 48 h when exposed to an aqueous
16 media in a pH range from 4 to 7 and the release of sodium fluoride was controlled for more
17 than 6 h.

18 In vivo studies were carried out in order to evaluate the oral administration of sodium fluoride
19 using the hydrogel in comparison to a water solution. Fluoride pharmacokinetic was similar
20 when the drug was administered with both formulations. Nevertheless, fluoride absorption
21 was greater when the drug was given with the hydrogel, and further, drug-related side effects
22 were absent. These results suggest that Chitosan - β -glycerophosphate hydrogel could be a
23 good candidate for sustained release of fluoride in oral formulation.

24 Keywords: Chitosan hydrogel; fluoride; osteoporosis; gastrointestinal delivery.

25 Abbreviations: API, active pharmaceutical ingredients; CS, Chitosan; GP, β -glycerophosphate;

26 SEM, scanning electron microscopy; IR, infrared spectroscopy; GI, gastrointestinal tract.

27 **Introduction**

28 Hydrogels are physically or chemically crosslinked polymer networks with a high
29 number of hydrophilic groups that are capable of absorbing large amount of water.

30 Due to their structure, composition, porosity and similarities with soft tissues they
31 have been considered as biomimetic systems(Caló and Khutoryanskiy, 2015; Lim et al.,
32 2014). Hydrogels can be formed by natural or synthetic polymers. Natural polymers
33 generally used for hydrogel formulation are proteins (collagen, gelatin and fibrin),
34 polysaccharides (hyaluronic acid, agarose, dextran and chitosan) and hybrid
35 protein/polysaccharide system (collagen-hyaluronic acid, laminin-cellulose, gelatin-
36 chitosan, fibrin-alginate)(Z. Modrzejewska et al., 2014; Yan et al., 2008).

37 When administered systemically some active pharmaceutical ingredients (API) present
38 poor activity, toxicity or low bioavailability and blood concentration can quickly drops
39 below the minimum effective value. This can lead to requiring several administrations,
40 decreasing compliance with the treatment by patient and an increasing in the risk of
41 suffering an overdose (Bhattarai et al., 2010). Controlled delivery systems can
42 modulate the bioavailability to maintain adequate API blood concentration over time.
43 Depending on the drug delivery formulation, release time may be from few hours to
44 years(Caló and Khutoryanskiy, 2015; Lim et al., 2014). Due to their properties,

45 hydrogels have attracted noticeable interest in the field of controlled released
46 systems.

47 Chitosan (CS) is a natural random copolymer formed by D-glucosamine and N-acetyl
48 glucosamine obtained from the partial deacetylation of chitin. CS is biocompatible and
49 has a good mucoadhesion. This polymer forms hydrogels that has been proposed to
50 different biomedical application like scaffolds in tissue engineering, wound dressing
51 and drug release systems(Jayakumar et al., 2010). CS hydrogels have been prepared
52 with a variety formulations that can be divided into two classes: those formed by
53 irreversible covalent links (chemical hydrogels) and those formed by various reversible
54 links (physical hydrogels). Covalent crosslinking forms gels showing enhanced
55 mechanical properties. However, cross-linking agents, such as glutaraldehyde; are
56 often associated with significant toxicity(Muxika et al., 2017). For these reasons,
57 physically crosslinked hydrogels have gained increasing attention.

58 CS and β -glycerophosphate disodium salt (GP) solutions present low viscosity at room
59 temperature but at physiological conditions (37 °C) suffer a phase transition (sol-gel)
60 without any external stimulation(Y. Peng et al., 2013). CS/GP hydrogels has been
61 studied as a drug delivery system for a wide range of API such as antineoplastic
62 (paclitaxel), antidepressant (venlafaxine), antiepilepsy (ethosuximide), hormones
63 (insulin) and are mainly used in parenteral applications (Hsiao et al., 2012; Q. Peng et
64 al., 2013; Zhou et al., 2015). In view of CS properties, CS/GP hydrogel is a good
65 candidate for drug release systems for enteral application.

66 Biodegradability of chitosan hydrogels by human colonic bacteria has been deeply
67 studied by McConnell et al (McConnell et al., 2008). These authors concluded that
68 chitosan hydrogels similar to the CS/GP hydrogels studied in the current work can be
69 digested by human colonic bacteria.

70 CS/GP hydrogels act as an API reservoir with different release profiles. The most
71 influent parameters in API diffusion through hydrogel are gel formulation, drug
72 properties (such as molecular weight and hydrophilicity) and the release environment.
73 While drugs with low hydrodynamic radii are expected to be released in less than 24
74 hours, drugs with greater radii could reach a sustained release effect for months or
75 even years (Zhou et al., 2015). Modelistic studies predict that the release as a function
76 of time of an API from hydrogel have a rate-limiting step for controlled
77 release(Bhattarai et al., 2010). Diffusion-controlled release through the hydrogel is the
78 primary mechanism of many drugs from hydrogels. In swollen state, typical mesh sizes
79 reported for biomedical hydrogels range from 5 to 100 nm. Macromolecules, because
80 of their hydrodynamic radii, will have sustained release for long period of time,
81 whereas diffusion of small molecules is moderately retarded in this kind of matrix. In
82 any case the desirable period of time for controlled release depend on the kind of
83 pharmaceutical application.

84 Fluoride is the ionic form of fluorine, the most electronegative element, is recognized
85 for stimulate osteoblast differentiation and for its anticariogenic properties (National
86 Research Council, 2006; Ullah and Zafar, 2015). When administered in low dose, bone
87 mass is increased reducing the risk of vertebral fractures in patients with osteoporosis

88 (Rubin et al., 2001). For systemic therapy, oral administration of fluoride, is the only
89 possible way (Rigali et al., 2003). However, there are several works that discuss the
90 potentially negative effect of fluoride when applied in high doses or chronically (as the
91 case of fluoridated drinking water). Manifestations of fluoride toxicity may include
92 hormonal disorder, dental and skeletal fluorosis (Buzalaf et al., 2008; Menoyo et al.,
93 2005; Sharma et al., 2017; Ullah and Zafar, 2015).

94 Several works has proposed fluoride delivery system based on CS. Nguyen et
95 al (Nguyen et al., 2017) develop CS based nanoparticle sized between 100 and 400 nm
96 prepared by ionic gelation. This nanoparticles showed a slightly controlled release
97 effect in in vitro assays at pH 5 and 7 with cumulative percentual released between 60
98 and 90 % of API in the first 2 h (if compared with the total API released in 24 h). Keegan
99 et al (Keegan et al., 2012) has manufactured spray dried CS-fluoride microparticles with
100 or without the inclusion of glutaraldehyde as a crosslinker. In these works, fluoride
101 release is studied at three different values of pH (4, 5.5 and 7) and the percentage
102 released was always greater than 50 % at 2 h.

103 The aim of the present study was to investigate CS/GP hydrogels as a system for
104 controlled release of fluoride orally administered. Stability and drug release were
105 studied at different pH. In vivo studies were carried out to compare pharmacokinetic
106 parameters and insulin levels when the API was applied in a gel or in an aqueous
107 solution.

108 **Materials and methods**

109 ***Materials***

110 CS was obtained from Easter Group (China), β -glycerophosphate disodium salt (GP) was
111 provided by Surfactan (Argentina). Sodium Fluoride (NaF) and Acetic Acid were purchased
112 from Cicarelli (Argentina). Milli-Q quality water was used in every assay. Buffer solutions
113 compositions are listed in Table 1. All other reagents were of analytical grade.

114 **Preparation of CS/GP and CS/GP/NaF gel**

115 Gels were prepared according to the work of Mengatto et al (Mengatto et al., 2016). In brief, 2
116 g of CS were dissolved in 98 ml of an acetic acid solution (0.14M), then was mixed with a
117 solution containing GP (35 % w/w) and NaF at two different concentrations in order to get
118 hydrogels with API concentration of 0.625 or 2.5 % w/w. The resulting solution was heated at
119 37 °C for 10 min in order to allow solution to gel transition.

120 **Gel stability at different pH**

121 In order to study the stability of the gel at different pH, 500 mg of preformed gel with or
122 without NaF were placed in a flask containing 50 mL of buffer solution at different pH (37 °C).
123 Macroscopic integrity was observed over time until fully gel disaggregation and photographs of
124 the gels were taken at different periods of time to visualize their evolution.

125 **Infrared spectroscopy studies**

126 Structural properties of gels with or without NaF were analyzed before and after conditioning
127 in distilled water for 48 h. Afterwards, gels were frozen at -80 °C and lyophilized (TELSTAR
128 CRYODO -80) for 24 h to obtain a solid residue. Subsequently, samples (2 mg) were mixed with
129 100 mg of dry KBr (potassium bromide) and the mixture were then ground into a fine powder
130 before compressing into a disc. The spectra were obtained using a SHIMADZU FTIR-8201PC

131 apparatus in the frequency range of 400-4000 cm^{-1} (spectral resolution: 4 cm^{-1} , number of
132 scans: 40).

133 **Release experiments**

134 Dissolution studies were performed in 4 different buffers with pH from 4 to 7 using an orbital
135 shaker at 100 rpm incubated at 37 °C. Before the release experiments, gels were prepared into
136 cylindrical shape using orogastric tube (inner diameter of 2.3 mm). Approximately 400 mg of
137 preformed gel were immersed into a flask containing 50 mL of dissolution media. Aliquots of 1
138 mL were withdrawn at time intervals and were replenished with an equal volume of fresh
139 medium. All experiments were performed in triplicate and results are expressed as the mean \pm
140 S.E. of cumulative fluoride (%) at given sampling time.

141 **Scanning electron microscopy**

142 The structure of gels was studied by scanning electron microscopy (SEM). Gels were freeze-
143 fractured in liquid nitrogen, put over an aluminum stub and subsequently lyophilized. All the
144 samples were examined using an acceleration voltage of 15 kV, in a Phenom ProX microscopy.

145 **Rheological measurements**

146 Rheological measurements were carried out using a Haake RheoStress RS80 rheometer
147 (Haake Instruments Inc., Paramus, NJ, USA). Strain and frequency sweeps were carried out to
148 compare rheological behavior of CS/GP-NaF hydrogels exposed to different conditions using
149 parallel plate geometry cell (20 mm) with a gap between plates of 1 mm (Soares et al., 2014).
150 The temperature (37 °C) of the lower plate was maintained by circulating water from a water
151 bath. Measurements were carried out in triplicate.

152

153 In vivo studies

154 Female Sprague–Dawley rats (110 – 150 g) were employed. Animals were isolated in individual
155 metabolic cages with water and food *ad libitum*. Feces and urine were collected for 24 h.
156 Fluoride dose was orally administered with an orogastric tube either in an aqueous solution or
157 in a gel. Fluoride effects on plasma glucose, phosphorus and insulin levels were also studied.
158 Blood samples (100 μ L) were collected from the tail vein at designated time intervals. Fluoride,
159 insulin, phosphorous and glucose levels were measured in plasma. In addition, fluoride content
160 was determined in feces and urine as described below.

161 Determination of fluoride on in vitro assays

162 Fluoride was measured by direct potentiometry using an ion selective electrode ORION 94-09
163 and a reference electrode of Ag/AgCl connected to a digital-analogical converter. A five-point
164 calibration curve was made between 1 and 100 ppm. Samples and standards were treated
165 with a 10 % of an acetic acid-sodium acetate (2 M) buffer to adjust pH to 5.5 and the ionic
166 strength.

167 Fluorine determination in biological samples

168 Urine concentration of fluoride was measured by direct potentiometry using an ion selective
169 electrode ORION 94-09 and a reference electrode of Ag/AgCl. Plasma and ashes of feces were
170 treated previous to the measurement. Acid labile fluorine was isolated from 50 μ g of the
171 sample by isothermal distillation and the sample treated with phosphoric acid 98 % w/w at 60
172 $^{\circ}$ C for 1 day. During this time, the hydrofluoric acid released from the sample is recovered by
173 sodium hydroxide placed in the cup of the distillation chamber. Subsequently, the sodium
174 hydroxide trap is adjusted to pH 5.5 with acetic acid 17.5 M. Standards in the range of 10^{-3} - 10
175 $^{-6}$ M were simultaneously processed. Results are expressed as ppm.

176 **Insulinemia**

177 Measurement of plasma insulin levels were carried out by radioimmunoassay using a
178 commercial kit (RIA kit Rat insulin, Millipore Corporation, Billerica, MA, USA). The handling of
179 radioactive material was carried out according to the standard regulations set by the Nuclear
180 Regulatory Authority Argentina (RNA standard radiation safety 10.1.1).

181 **Glycemia and phosphatemia**

182 Glucose concentration and inorganic phosphorus were spectrophotometrically measured with
183 a commercial kit (Wiener Laboratorios, Rosario, Argentina) in a Perkin Elmer lambda 11
184 spectrophotometer.

185 **Results and discussion**

186 ***Gel stability at different pH***

187 Cylinder-shaped gels with or without NaF were formed in a 2.3 mm inner diameter tube.
188 Subsequently, they were subjected to a stability study at 5 different pH (37 °C) until fully
189 disaggregation. Samples at the lower pH (2) were entirely disaggregated after 30 min (fig.1).
190 Gels kept at pH 3 started to dissolve after 10 min of the beginning of the assay and after 40
191 min were completely disaggregated. On the other hand at pH 4, 5, 6 and 7 gels were stable for
192 more than 6 days. Fig. 1 shows the images that represent time evolution of the gels exposed to
193 buffers of pH 2, 4 or 6. The pH of every media was measured before and after the assay and
194 the difference was never greater than 0.1.

195 ***Infrared spectroscopy studies***

196 Infrared spectra of CS, GP and gels without and with NaF (CS/GP and CS/CS/NaF respectively)
197 were obtained before and after conditioning in distilled water for 24 h (CS/GP-24) (Fig.2a).

198 The strong and broad band in the range of 3600 – 3000 cm^{-1} centered at about 3400 cm^{-1} is
199 observed in CS, CS/GP, CS/GP/NaF and CS/GP-24h spectra is a result of the overlap of the –OH
200 and –NH stretching vibrations. GP spectrum also presents a broad band in the same range
201 which corresponds to –OH oscillations. This groups are involved in the formation of inter-
202 and/or intramolecular hydrogen bonds, which play an important role in the solution-to-gel
203 transition. Two bands at 1643 and 1591 cm^{-1} related to C=O stretching vibration in amide I and
204 NH_2 bending are present in CS spectrum. In CS/GP, CS/GP/NaF and CS/GP-24h the peak at
205 1591 cm^{-1} displays a slightly shift to 1550 cm^{-1} . This effect could be due the protonation of the
206 amino groups of CS or to electrostatics attraction between these protonated amino groups and
207 phosphate groups of GP (Deng et al., 2017; Zofia Modrzejewska et al., 2014). GP, CS/GP/NaF
208 and CS/GP spectra show a band at 980 cm^{-1} characteristic of $-\text{PO}_4^-$ group and a band at 780 cm^{-1}
209 that could be attributed to aliphatic stretching P-O-C. Is noticeable that the FTIR spectra
210 obtained for gels after been conditioned in water (CS/GP-24h) do not shows the peaks related
211 to phosphate which could indicate that GP was released to the medium, furthermore, in
212 CS/GP-24h only characteristics band of CS are present.

213 This assay was carried out to identify the presence of different functional groups and to
214 determine possible interactions between the components of the gel, mainly electrostatic
215 interactions between amine group of CS and fluoride. This interaction was reported as a
216 decrease in the intensity of the peak related to NH_2 at 1591 or 1550 cm^{-1} (Huang et al., 2012).
217 In this work, this effect was absent in samples with fluoride, then it could be suggested that
218 interactions between CS and fluoride were not present or could not be detected.

219 ***Scanning electron microscopy***

220 SEM micrographs of CS/GP/NaF and CS/GP-24h are showed in Fig.2b and Fig.2c respectively.
221 Before being exposed to water, hydrogels presented a closed structure with the presence of

222 small crystalline structures (Fig2.b). These crystals could be related to GP and NaF which were
223 released to the media during the 24 h conditioning, for this reason could not be observed in
224 Fig.2c. In addition, a more open structure was recognized after the immersion in water during
225 one day.

226 ***Rheological measurements***

227 The rheological behavior of CS/GP/NaF without treatment and exposed for 24 h to a buffer of
228 pH 6 (CS/GP/NaF-pH6) and for 5 min to a buffer of pH 2 (CS/GP/NaF-pH2) was studied. Storage
229 modulus (G') is a measure of the energy stored and recovered per cycle of deformation (elastic
230 component) and loss modulus (G'') is a measure of the energy dissipated or lost as a heat per
231 cycle of deformation (viscous component) (Olivares et al., 2012). Complex viscosity (η^*), G' and
232 G'' were measured.

233 In the range of deformation studied (0.1 to 10 % at 1 Hz) all the samples showed to be in the
234 linear viscoelastic regime. Frequency sweep tests were performed at a deformation of 2 %
235 (within the linear viscoelastic region) in a range from 1 to 100 Hz. Results displayed in Fig.3
236 show that at low frequencies all the hydrogels have a gel-like behavior (G' greater than G'')
237 (Supper et al., 2014). According to Schorsch et al. (1997) CS/GP/NaF and CS/GP/NaF-pH6 can
238 be considered as "true gel" due to its G'/G'' ratio is greater than 10. Despite CS/GP/NaF-pH2
239 showed a predominant elastic behavior, G'/G'' ratio is lower than 10 (Schorsch, C., Garnier, C.
240 and Doublier, 1997). Complex viscosity in CS/GP/NaF and CS/GP/NaF-pH2 was at least one
241 order of magnitude lower than CS/GP/NaF-pH6. This could be a consequence of a lower
242 amount of GP in CS/GP/NaF-pH6 in comparison with the other two hydrogels. This component
243 could reduce CS/CS interactions or acts as a plasticizer (Chenite, 2001; Supper et al., 2014).

244 At higher frequencies G' and η^* decreased, showing an inflection point. Then G' , G'' and η^*
245 increased with the frequency (Baxter et al., 2008). This could be due to a breakage of the

246 hydrogel and a subsequent rearrangement of polymeric chains building a new microstructure.
247 It is worth mention that this breakage point occurs at 10 Hz in CS/GP/NaF and CS/GP/NaF-pH6
248 while in CS/GP/NaF-pH2 this point take place at approximately 3 Hz. These results show that
249 the structure of CS/GP/NaF hydrogel is weaker when is exposed to a high acidic medium.

250 ***Release experiments***

251 In the gastrointestinal tract (GI), the pH of the environment changes from acidic in the
252 stomach to around neutral in the lower tract. In order to evaluate CS/GP gels as extended
253 release matrix, gels with two different concentration of NaF were immersed in 50 mL of
254 medium at pH 4, 5, 6 or 7 and fluoride release over the time was recorded. The results were
255 expressed as percentage of cumulative drug released over the time. Fig. 4 shows the profiles
256 obtained at every condition assayed. Gels with 0.625 % w/w of NaF showed a sustained
257 release for at least 6 h where between 55 and 70 % of the initial charge was released (Fig.4a).
258 The exception was the gel at pH 5, which released about 90 % of the load (Fig. 4a). On the
259 other hand, gels with a higher NaF concentration (2.5 % w/w) also showed a sustained release,
260 but after 6 h only between 40 and 55 % of the API was released (Fig.4b).

261 Several works have developed fluoride release matrices; nevertheless, due the small size of the
262 ion and its water solubility, long period of controlled release could not be reached (Keegan et
263 al., 2012; Nguyen et al., 2017).

264 ***In vivo studies***

265 **Pharmacokinetic of fluoride**

266 Effects of oral administration of fluoride have been widely reported (National Research
267 Council, 2006). In the present work, in vivo pharmacokinetic studies were performed to
268 contrast the effect of fluoride administration by a gel (CS/GP/NaF, API concentration equal to

269 0.625 % w/w) in comparison to a water solution (NaF solution). The given dose was 0.84 mg
270 API / 100 g of body weight). Fasted female Sprague–Dawley rats were used for this study.
271 Enzymatic content and pH change over the intestinal tract, in such nutritional condition,
272 average rat stomach pH was reported to be between 3 and 4. Meanwhile, intestinal pH is
273 approximately 6.6(McConnell et al., 2008). Gels showed to be stables and fluoride release rate
274 is slow in the range of pH between 4 and 7; however, some variables that were not studied *in*
275 *vitro*, as enzymatic CS degradation, could affect the behavior *in vivo*. A visual summary of *in*
276 *vivo* assays are display in Fig.5.

277 Fluoride blood concentration was followed for 24 hours after treatments administration. In
278 every rat studied, basal fluoride content was greater than expected, but at the end of the
279 assay (24 h after of fluoride administration) this value was close to 0 for all the animals in both
280 treatments.

281 In the first 2 h fluoremia showed to be similar between treatments, nevertheless, after 3 h
282 considerable differences appeared between them (Fig.6). Animals treated with a NaF solution
283 presented greater fluoride blood content than those which received CS/GP/NaF, 3.62 ± 1.49
284 ppm and 0.68 ± 0.19 ppm respectively. In both cases, fluoremia levels started to decay until
285 reach a value close to 0 which remain constant for at least 24 h.

286 **Fecal and urinary excretion of fluoride**

287 Fluoride metabolism has been studied in many works(National Research Council, 2006). After
288 an oral dosage, this ion is absorbed in the gastrointestinal tract or excreted in feces. Once
289 absorbed, fluoride is cleared from blood through two mechanisms, uptake by bone or
290 excretion in urine. In order to compare treatments, feces and urinary excretion were collected
291 for 24 h and total fluoride content was determined. Results were expressed as the ratio
292 between fluoride content and the amount of fluoride given to each animal.

293 Fig.7 shows urinary fluoride excretion ratio in animals treated with CS/GP/NaF and a NaF
294 solution. Excretion was significantly lower in rats that received the drug in the gel in
295 comparison to the administration in the solution (unpaired Student's t- test $p < 0.05$). It should
296 be noted that gel treated animals showed a lower dispersion on excretion/dose in comparison
297 to those treated with NaF solution (0.13 vs 0.49).

298 Fecal fluoride excretion was also studied and there was no difference between both
299 treatments (unpaired Student's t- test $p > 0.05$). An explanation could be that the fluoride
300 absorption at the GI tract when the API is given in the gel is similar to the absorption when
301 provided in the solution; in consequence non absorbed and excreted fluoride is similar
302 between treatments.

303 **Insulinemia and glycemia**

304 It has been reported that fluoride has effects on serum glucose regulation by inhibition on
305 insulin secretion. These effects were studied by comparing plasma insulin and glucose levels
306 before and after an hour of oral administration of fluoride, where insulin levels decrease
307 significantly and consequently an increase of glycemia were observed (Menoyo et al., 2005). In
308 the present work this effects was studied by measuring insulin levels before and after 60 min
309 of API dosage (2.5 mg NaF / 100 g of body weight). A comparison of the values of insulinemia
310 and glycemia after and before API administration was done (Table 2). As expected, in those
311 animals where fluoride was provided in an aqueous solution, insulin level was significantly
312 diminished ($p < 0.05$). On the contrary, this effect was not observed in rats treated with the gel.
313 In order to evaluate if the difference in fluoride administration also affects glycemia, glucose
314 blood levels were also determined. Although animals treated with a fluoride solution showed
315 an increase in glycemia ($p < 0.05$), glucose blood levels in gel treated animals showed no
316 difference with basal values ($p > 0.05$). This effect is concordant with those described by Menoyo

317 et al(Menoyo et al., 2005). Probably, fluoride slow release from CS/GP/NaF collaborates to
318 keep fluoremia levels under a threshold that helps to avoid insulinemia decrease and the
319 resulting increase in glucose blood concentrations.

320 **Phosphatemia**

321 Di Loreto et al (Di Loreto et al., 2006) observed that animals treated with a sodium fluoride
322 dose between 1.26 and 3.40 mg/ 100 g of body weight showed an increase in plasma
323 phosphate levels after an hour of the administration. Chronically fluoride treated animals
324 showed a decrease in bone phosphorus which is related to the increase in phosphatemia. In
325 the current work a comparison of the values of phosphatemia after and before API
326 administration (2.5 mg NaF / 100 g of body weight) was done. When fluoride aqueous solution
327 was administered, variation in phosphatemia was greater than 0($p < 0.05$); similar results were
328 obtained for Di Loreto et al. When fluoride was provided in a gel, no significant differences
329 were observed in plasma phosphate levels after and before the treatment (Table 2).

330 Fluoride is a small highly water-soluble ion which is used in the treatment of osteoporosis but
331 presents some side effects when is given in high doses. In addition, due to its small size and
332 hydrophilicity reach a controlled release in a water media is a challenge. CS/GP hydrogel has
333 been proposed in the current work as a matrix to reach a sustained released of this API in
334 order to be orally administrated with the consequent reduction on dose dependent
335 undesirable effects.

336 In the present paper is showed that, even though relatively high fluoride charge was reach
337 (0.625% - 2.5%), CS/GP/NaF hydrogels showed a sustained release in a wide range of pH for at
338 least 6 h without a burst effect. In contrast, CS containing fluoride particles developed in other
339 works showed a marked rapid release was reached in the first 120 minutes. Keegan et al,
340 observed a rapid release of fluoride from spray dried CS-microparticles. These authors
341 proposed that dried particles quickly swelled and fluoride situated near to the surface was fast

342 released to the medium. The remaining fluoride was slowly released due to the formation of
343 an outer gel phase that reduced the hydration rate in the center of the particles and increased
344 the diffusion path length(Keegan et al., 2012). Nanoparticles manufactured by Nguyen et al.
345 did also show a rapid release which can be partially explained by the rapid diffusion of the API
346 through the matrix and a high surface/volume ratio(Nguyen et al., 2017). Sustained release
347 observed in CS/GP/NaF hydrogels could not be associated to the previously proposed
348 electrostatic binding between fluoride and CS because of the absence of evidence in the
349 infrared spectroscopy studies (IR) carried out in this work. CS/GP/NaF hydrogels were not
350 dried before the in vitro release studies and gels did not swell significantly, so a hydration
351 process cannot explain the release rate. In addition to a low surface/volume ratio, the
352 diffusion rate through the hydrogel matrix is probably decreased due to the presence of
353 channels formed by the gel mesh that increase the matrix tortuosity.

354 In this work API effects on animals were also studied, after fluoride administration in a water
355 solution or in a CS/GP hydrogel. Fluoride fecal excretions results showed that values obtained
356 in animals treated with a hydrogel were not higher than those obtained in animals treated
357 with a NaF solution. This result indicates that GI absorption of fluoride when was given in a
358 CS/GP hydrogel presented the same magnitude than when was given in a water solution. In
359 addition, lower urinary fluoride excretion and fluoremia level observed in CS/GP/NaF
360 hydrogels treated rats suggest a higher fluoride accumulation in bone tissue.

361 Insulinemia, glycemia and phosphatemia results suggest that previously reported fluoride
362 negative effects are diminished when is given in a hydrogel. Since fluoride is trapped in a slow-
363 release matrix, the absorption rate is lower leading to lower values of fluoremia which are the
364 responsible for the disturbance of glycemia, insulinemia and phosphatemia. A remarkable

365 aspect observed in this work is that no changes in health and behavior were observed in
366 treated animals after the application of the API in a solution or a hydrogel.

367 Further studies should be carried out to confirm the effects of the API applied in a hydrogel,
368 for example the administration of the API in a CS/GP hydrogel and in a water solution for long
369 periods of time analyzing different bone characteristics such as the fluoride content and
370 mechanical properties.

371 The CS/GP hydrogel showed to be effective at controlling fluoride release. Hence its use as a
372 platform to control the delivery of small and highly water soluble API for gastrointestinal tract
373 application could be proposed. Future studies to evaluate different dosage forms, for example
374 the use of the gel as a filler of soft capsules could also be carried out.

375 **Conclusions**

376 In this paper the feasibility of using CS/GP hydrogel as a matrix to gastrointestinal controlled
377 release of fluoride was studied. This matrix showed to be stable over a long period of time
378 (more than 48 h) in a wide range of pH (from 4 to 7). IR and SEM results indicated that
379 remaining three-dimensional networks of the hydrogel after 48 h of being exposed to water is
380 mainly composed of CS. Fluoride release from this matrix was sustained for at least 6 hours
381 and without the presence of the typical burst expected for small highly hydrophilic molecules
382 such as fluoride.

383 In vivo studies were conducted to compare the performance of CS/GP/NaF hydrogel with NaF
384 solutions. Fluoremia after a fluoride dosage were similar in both treatments with the
385 difference that when the API was given in a solution a peak appears after 3 h of received the
386 treatment. Taking into account that gastrointestinal API absorption was similar in both
387 treatment and fluoride urinary excretion was lower in CS/GP/NaF animals could be suggested

388 that API dosage in a hydrogel increase fluoride bone absorption. In addition CS/GP hydrogel
389 help to avoid some undesirable side effect related to high fluoride doses.

390 Finally, it is worth mention that CS/GP hydrogel can be an interesting biocompatible
391 formulation intended to control the release of small hydrophilic drugs in the gastrointestinal
392 tract.

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502

503 **Figure captions**

504 **Fig. 1. Images of time evolution of CS/GP (top) and CS/CS/NaF (bottom) hydrogels**
505 **exposed at different pH.**

506 **Fig.2. Hydrogel characterization: a) IR spectra. SEM images of CS/GP/NaF (b) and**
507 **CS/GP-24h (c).**

508 **Fig.3. Mechanical spectra of CS/GP/NaF (a), CS/GP/NaF-pH6 (b) and CS/GP/NaF-pH2**
509 **(c).**

510 **Fig.4. Fluoride release profiles from CS/GP/NaF hydrogels with 0.625 % (a) and 2.5 %**
511 **w/w of NaF (mean \pm E.D., n=3).**

512 **Fig.5. Schematic representation of in vivo assays.**

513 **Fig.6. Fluoremia-time profiles obtained after a fluoride treatment with a NaF solution**
514 **or a CS/GP/NaF hydrogel (n = 8).**

515 **Fig.7. Urinary fluoride excretion ratio in animals treated with CS/GP/NaF and a NaF**
516 **solution (n = 8).**

517 **Tables**

518 **Table 1. Composition for 1000 ml buffer solution.**

519 **Table 2. Variation in insulinemia, glycemia and phosphatemia in animals treated with**
520 **a NaF solution or CS/GP/NaF.**

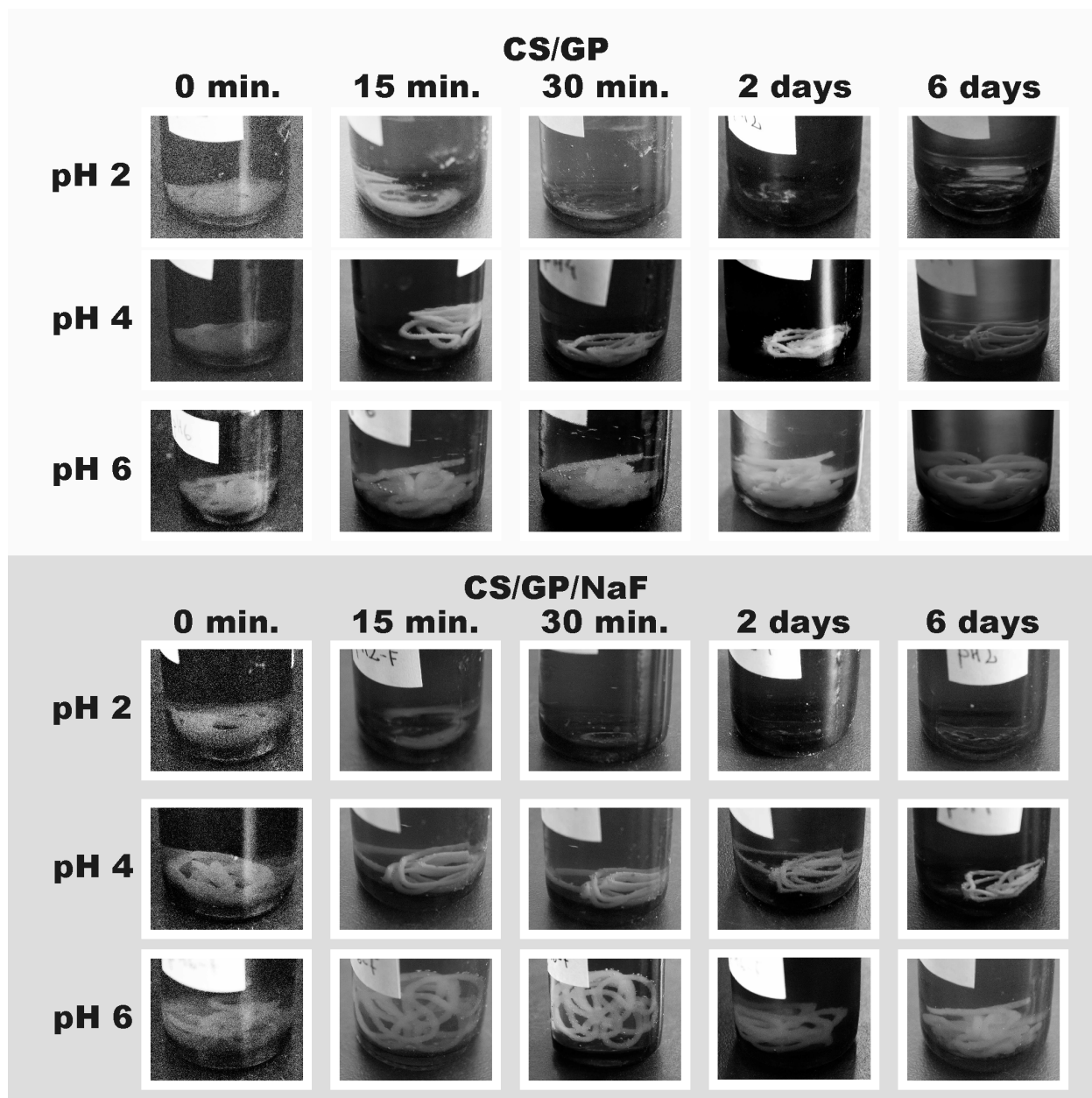
Table 1. Composition for 1000 ml buffer solution

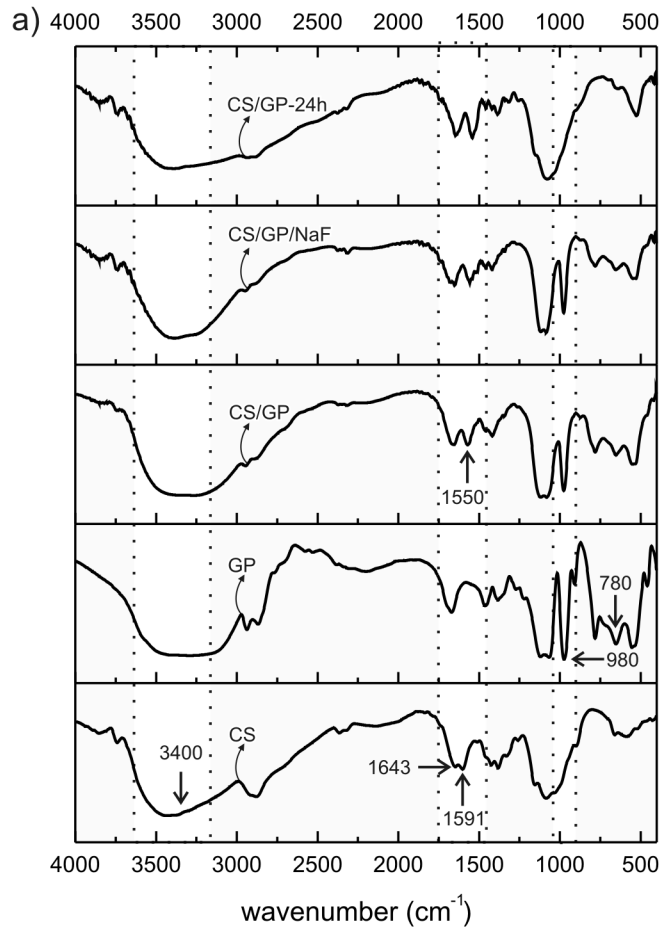
pH	KCl (g)	C ₈ H ₅ KO ₄ (g)	HCl 0.1 M (ml)	KH ₂ PO ₄ (g)	NaOH 0.1 M (ml)	water
2	3.725	-	130	-	-	q.s.
3	-	10.21	223	-	-	q.s.
4	-	10.21	1	-	-	q.s.
5	-	10.21	-	-	226	q.s.
6	-	-	-	6.81	56	q.s.
7	-	-	-	6.81	291	q.s.

Table 2. Variation in insulinemia, glycemia and phosphatemia in animals treated with a NaF solution or CS/GP/NaF.

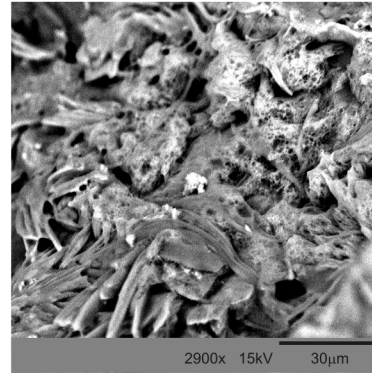
	<i>treatment</i>	<i>mean</i>	<i>s.d.</i>	<i>p.value</i>
insulinemia (ng/l)	NaF solution	-33.31	28.62	0.03
	CS/GP/NaF	53.83	39.88	0.02
glycemia (g/l)	NaF solution	0.11	0.08	0.02
	CS/GP/NaF	0.01	0.13	0.46
phosphatemia (mg/dl)	NaF solution	1.97	1.78	0.035
	CS/GP/NaF	-0.88	2.07	0.19

Results were considered statistically significant if $p < 0.05$.

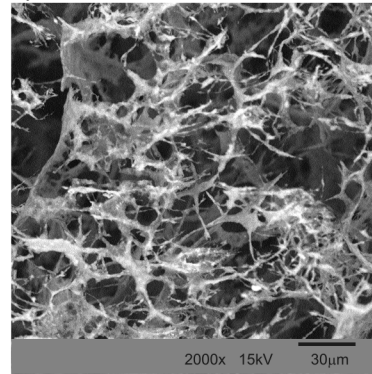


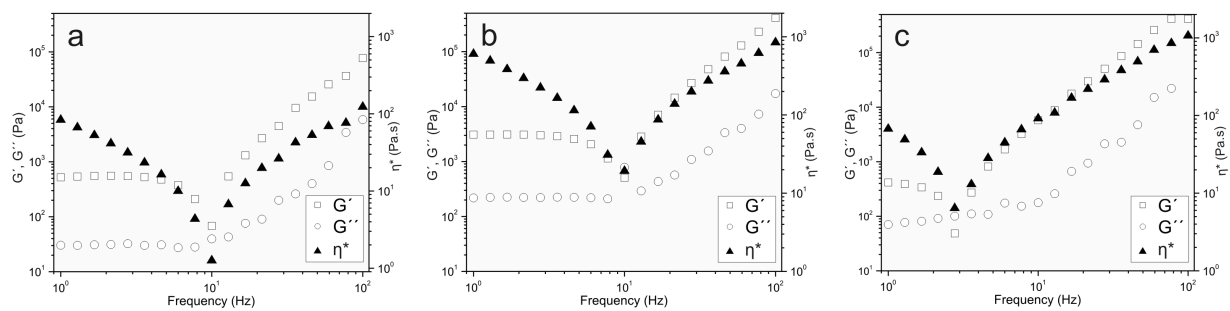


b)

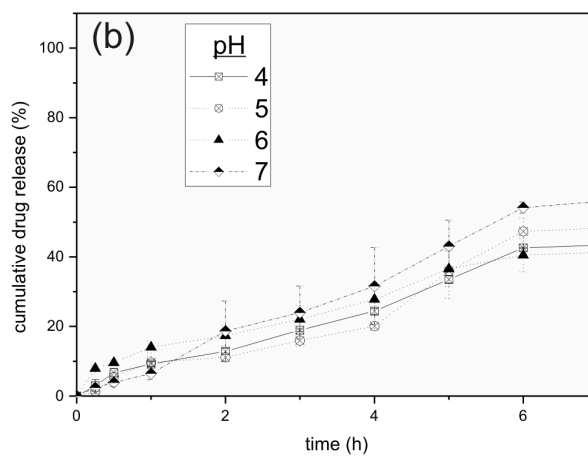
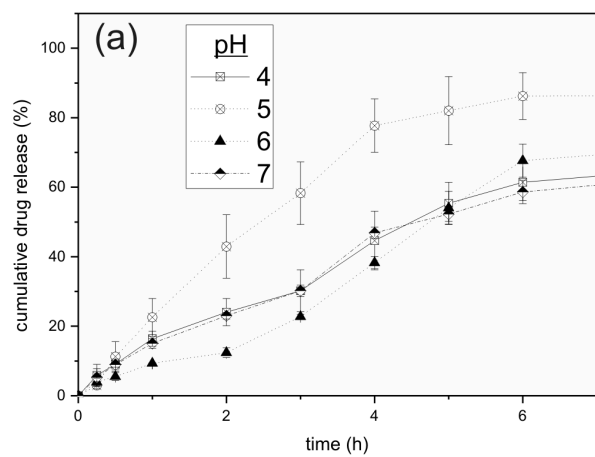


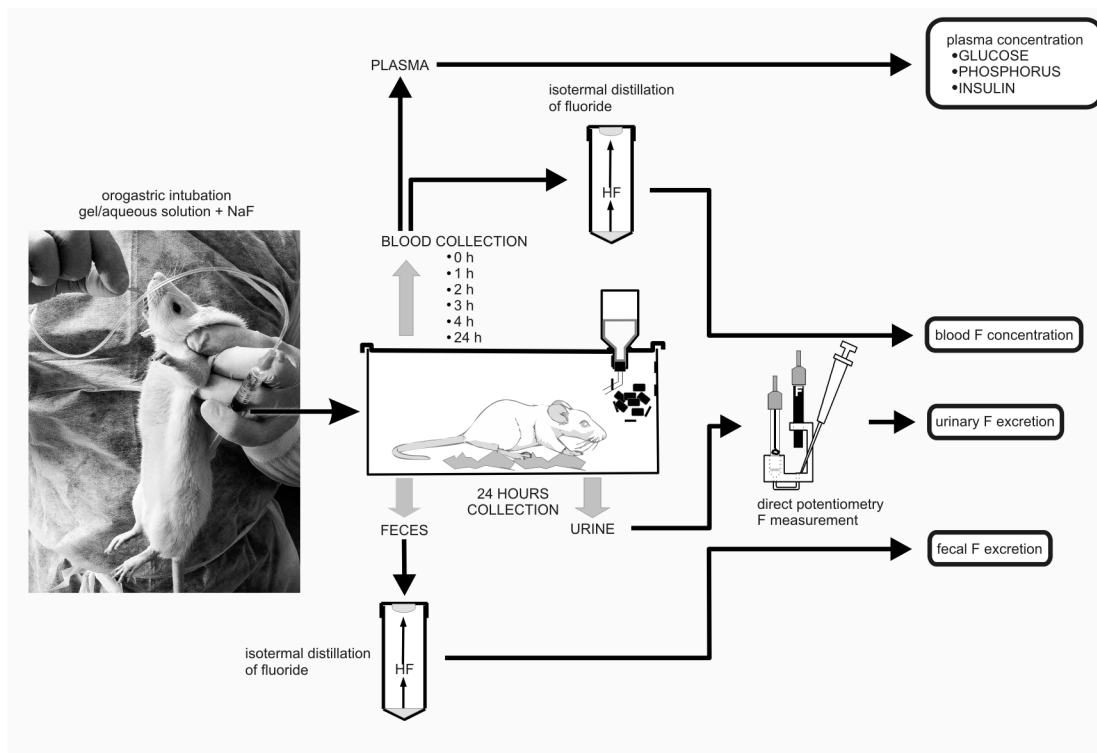
c)

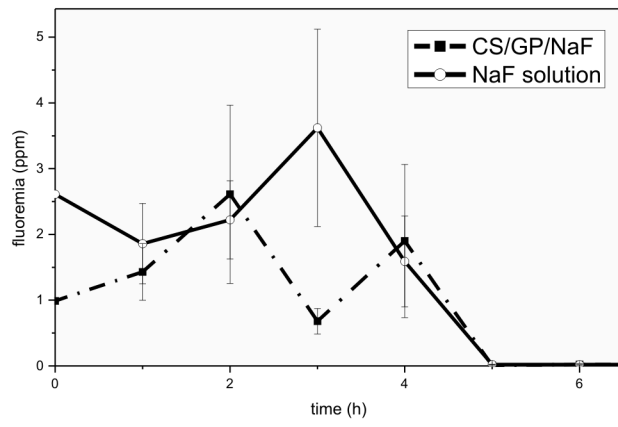


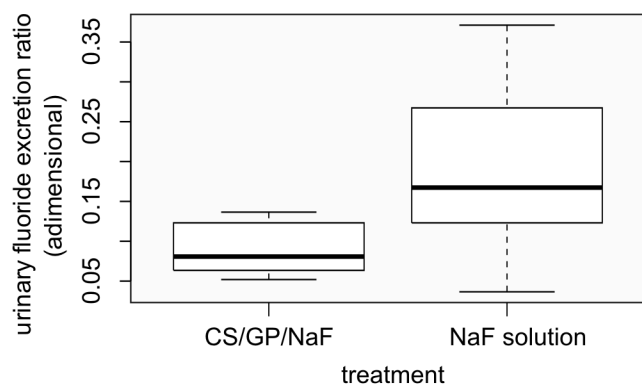


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