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Research on the Activity of Components in Fundamental System in Iron Blast Furnace Slag. III

Measurement of the Activity of Silica and Alumina in CaO-MgO-SiO₂-Al₂O₃ System*

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Synopsis

Our previous reports described the determination of activity of SiO₂ and Al₂O₃ in the slag of CaO-SiO₂-Al₂O₃ system by using the e.m.f. method of double cell. The present study investigated the effect of MgO on the activity of SiO₂ and Al₂O₃. From the experimental results it was found that at a constant concentration of Al₂O₃, activity coefficient of SiO₂, γ_{SiO_2} increased as substitution of MgO for CaO increased. With the addition of MgO, the activity of silica approached Raoult's law. At a constant MgO concentration, the amphoteric nature of Al₂O₃ was clarified as in CaO-SiO₂-Al₂O₃ system.

Concerning the effect of MgO on the activity of Al₂O₃, an intimate relation exists between $\alpha_{\text{Al}_2\text{O}_3}$ and basicity, that is, by choosing the basicity as $N_{\text{CaO}+\text{MgO}}/N_{\text{SiO}_2}$, a relationship could be found between $\log \alpha_{\text{Al}_2\text{O}_3}$ and basicity which corresponded to the results obtained in the slag of CaO-SiO₂-Al₂O₃ system. The above facts show the behaviour of MgO which acts as a base.

I. Introduction

Since the slag plays an important role in iron making process, many investigations have been made from the viewpoint of physical chemistry on the properties of the slag and the equilibrium measurement between the slag and the molten iron.

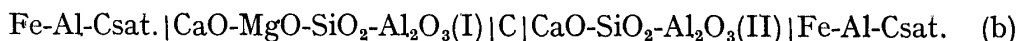
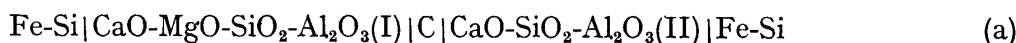
On the other hand, with the confirmation of the ionic nature of the slag obtained through physicochemical studies and electrochemical studies, measurements of its activity by using reversible cells offer a powerful weapon for obtaining fundamental knowledge of the properties and behaviours of slags. The authors have continued researches on the activity of components in the fundamental system of iron blast furnace slag and already reported on measurements of the activity of silica and alumina in the system CaO-SiO₂-Al₂O₃ by using the double cell⁽¹⁾⁽²⁾.

The present study was performed to investigate the activity of silica and alumina in the CaO-MgO-SiO₂-Al₂O₃ system, with a view to studying the effect of magnesia on the activity of silica and alumina by using the following double cell:

* The 121th Report of the Research Institute of Mineral Dressing and Metallurgy.

(1) K. Sanbongi and Y. Omori, *Sci. Rep. RITU*, **A11** (1959), 244.

(2) K. Sanbongi and Y. Omori, *Sci. Rep. RITU*, **A11** (1959), 339.



II. Experimental procedure

The apparatus for the e.m.f. measurement is shown in Fig. 1. Graphite was employed as a cell container and the two chambers 18 mm in diameter and 44 mm in depth containing the slags, are separated by a wall 3 mm thick.

Beneath each slag chamber is an electrode chamber 10 mm in diameter and 35 mm in depth, in which an alumina tube is firmly embedded. Both tubes contain electrodes of the same composition, which are in contact with high-purity graphite lead.

In the cell of type (a), molten sliver was inserted between iron-silicon alloy electrode of Si 42.1 wt% and the graphite lead, but in (b) the Fe-Al-Cast. alloy electrodes of Al 33.5 of 18.7 wt% were in direct contact with the lead.

Regardless of whether the double cell was of type (a), or (b), one of the slag chambers was always filled with the reference slag of composition SiO_2 2.2; CaO 45.2; Al_2O_3 53.7 wt%. The composition of the slag in the other chamber was then arranged to suit the test conditions.

The experimental procedure was generally the same as that in the previous studies.⁽¹⁾⁽²⁾ The metal electrodes were first inserted in the electrode chamber, and the graphite container was heated in a high frequency furnace to 1630°C at which it was kept for 25 minutes. Then the graphite premelting chamber filled with slag was inserted in the slag chamber.

After melting the slag specimens, the attached stoppers were pulled up and the premelting chambers were simultaneously taken out and the e.m.f. was measured with K-2 potentiometer. Temperature was measured by Pt-Pt-Rh thermocouple inserted through the hole on the side of the slag chamber.

One hour keeping at a given temperature after pulling up the premelting chamber showed that the variation of e.m.f. was in the range of 10 mv.

Experimental range of slag composition in the $\text{CaO-MgO-SiO}_2\text{-Al}_2\text{O}_3$ system was selected in conformity with the phase diagram determined by Osborn *et al.*⁽³⁾. In Fig. 2 are shown liquidus lines of alumina 10, 20, 30% respectively in the quaternary slag.

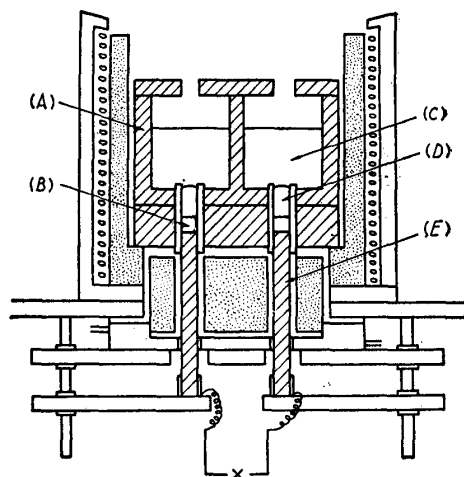


Fig. 1. Experimental apparatus.
A: Graphite cell D: Metal electrode
B: Silver E: Graphite lead
C: Slag electrolyte

(3) E.F. Osborn, R.C. DeVries, K.H. Gee and H.M. Kraner, *J. Metals*, **6** (1954), 33.

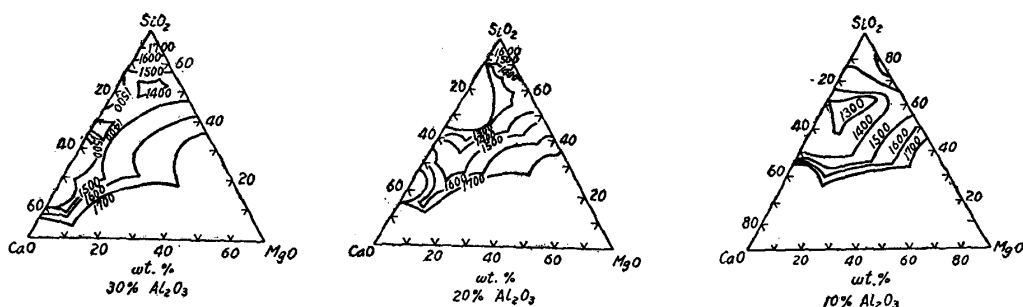


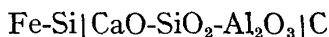
Fig. 2. Liquidus lines of the system CaO-MgO-SiO₂-Al₂O₃

III. Experimental results

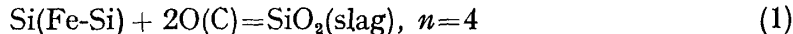
(a) Activity of silica

From the fact that the e.m.f. of the double cell was equal regardless of whether graphite or magnesia was used in preparing the container as described in the previous report⁽¹⁾, it may be concluded that the intermediate graphite electrode acts as an oxygen electrode and the Fe-Si electrode as silicon electrodes.

In this case, in the single cell ;

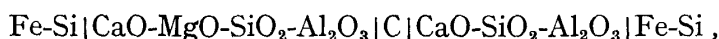


without specifying the form of the silicate ion in the molten slag, the cell reaction is expressed by the equation (1) as follows :



$$E = E_1^\circ + \frac{RT}{4F} \ln a_{\text{SiO}_2} / a_{\text{Si}} \cdot a_{\text{O}}^2 \quad (1')$$

Thus in the double cell;



when the electrodes are made of Fe-Si alloy of the same composition and one of the slag is taken as the standard state which is chosen as β -cristobarite at 1630°C, the activity of silica in the tested slag can be determined from the difference in the e.m.f. of the two single cells as follows :

$$E = -RT/4F \ln a_{\text{SiO}_2} \quad (2)$$

As the e.m.f. obtained between the reference slag and standard state was 197 ± 3 mv, e.m.f. of tested slag against the reference slag were converted to e.m.f.'s against the standard state, then the activity of silica was determined by equation (2).

Measurements of the activity of silica were performed in two series with 10 and 20 wt% alumina in which magnesia was substituted for lime at 30 wt%.

The experimental results are shown in Table 1. The relation between silica content and e.m.f. of the cell from Table 1, is shown in Fig. 3. The e.m.f. of the cell increased with an increase in magnesia content in both series of Al₂O₃ 10 and 20%. On the other hand, with a given content of magnesia, the e.m.f. curves of

Table 1. Experimental results of cell (a) on the system CaO-MgO-SiO₂-Al₂O₃.

Slag composition								$\frac{N_{CaO+MgO}}{N_{SiO_2}}$	e.m.f. V	α_{SiO_2}	γ_{SiO_2}
wt. %				mol. %							
CaO	MgO	SiO ₂	Al ₂ O ₃	CaO	MgO	SiO ₂	Al ₂ O ₃				
40	10	40	10	41.3	14.4	38.7	5.7	1.44	0.095	0.085	0.220
30	10	40	20	32.5	15.5	40.5	11.9	1.18	0.110	0.10	0.247
35	10	45	10	36.3	14.4	43.6	5.7	1.16	0.116	0.12	0.275
25	10	45	20	27.2	15.1	45.7	12.0	0.93	0.130	0.20	0.438
30	10	50	10	31.2	14.5	48.6	5.7	0.94	0.155	0.35	0.720
20	10	50	20	21.9	15.2	51.0	12.0	0.70	0.139	0.23	0.451
25	10	55	10	26.1	14.5	53.6	5.7	0.76	0.164	0.45	0.840
15	10	55	20	16.4	15.3	56.3	12.1	0.56	0.166	0.46	0.817
20	10	60	10	17.9	14.6	61.7	5.8	0.53	0.192	0.93	1.51
10	10	60	20	10.9	15.4	61.6	12.1	0.43	0.185	0.70	1.14
30	20	40	10	29.8	27.6	37.1	5.5	1.55	0.098	0.091	0.255
20	20	40	20	20.8	28.9	38.8	11.5	1.28	0.116	0.14	0.363
25	20	45	10	24.9	27.7	41.9	5.5	1.26	0.125	0.17	0.406
15	20	45	20	15.6	29.0	43.9	11.5	1.03	0.131	0.20	0.358
20	20	50	10	20.0	27.8	46.7	5.5	1.03	0.156	0.37	0.792
10	20	50	20	10.5	29.1	48.9	11.5	0.81	0.148	0.32	0.656
15	20	55	10	15.0	28.0	51.5	5.5	0.83	0.170	0.52	1.010
5	20	55	20	5.2	29.2	54.0	11.6	0.63	0.162	0.43	0.796
20	30	40	10	19.1	39.9	35.7	5.3	1.65	0.098	0.091	0.255
10	30	40	20	10.0	41.7	37.3	11.0	1.38	0.118	0.12	0.322
15	30	45	10	14.4	40.0	40.3	5.3	1.34	0.118	0.12	0.298
5	30	45	10	5.0	41.8	42.1	11.0	1.11	0.137	0.22	0.523
10	30	50	10	9.6	40.2	44.9	5.3	1.11	0.152	0.34	0.757
	30	50	20		42.0	46.9	11.1	0.90	0.147	0.30	0.714
25	10	65		25.1	14.0	60.9		0.64	0.182	0.69	1.13
30	10	60		30.0	13.9	56.1		0.78	0.175	0.57	1.02
35	10	55		34.9	13.9	51.2		0.95	0.150	0.30	0.586
45	10	45		44.6	13.8	41.6		1.40	0.091	0.075	0.180
50	10	40		49.4	13.7	36.9		1.52	0.072	0.038	0.103
50	10	35	5	50.3	14.0	32.9	2.8	1.96	0.034	0.019	0.058
50	10	15	25	54.5	15.2	15.3	15.0	4.56	- 0.005	0.0070	0.046
50	10	10	30	55.7	15.5	10.4	18.4	6.80	- 0.031	0.0040	0.039
51	9	2	38	60.4	13.0	2.2	24.4	33.36	- 0.071	0.0009	0.041

Al₂O₃ 10% and 20% crossed each other, and the curve of Al₂O₃ 10% occupied the upper part when the content of silica increased, on the contrary, the curve of Al₂O₃ 20% occupied the upper part when the content of silica decreased.

Within the experimental range of slag composition, mol fraction of alumina varied within 0.053~0.057 and 0.11~0.12 in 10 and 20% Al₂O₃ respectively, so alumina content was considered to be constant, and the effect of the substitution of magnesia

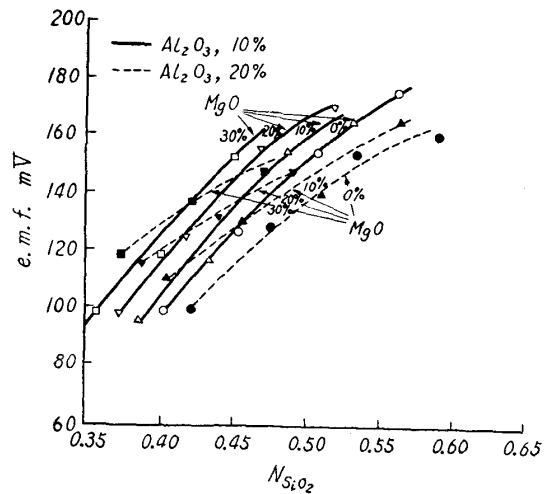


Fig. 3. Relation between slag composition and e.m.f. on the system CaO-MgO-SiO₂-Al₂O₃, at 1630°C.

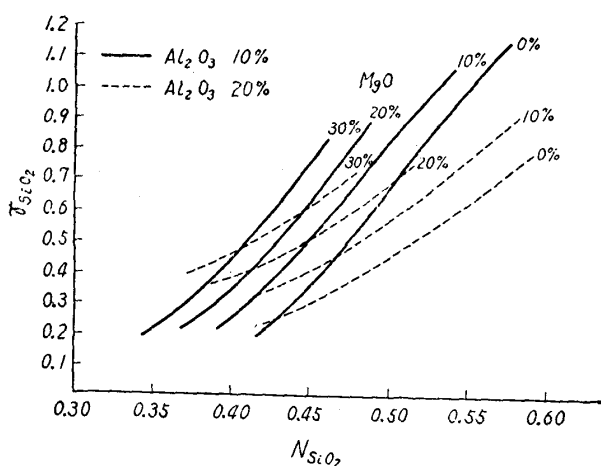


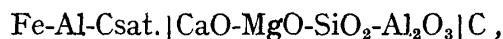
Fig. 4. Activity coefficient of silica at CaO-MgO-SiO₂-Al₂O₃ system.

for lime on the activity coefficient of silica, γ_{SiO_2} could be determined. The relation between γ_{SiO_2} and N_{SiO_2} is shown in Fig. 4. It is clear from Fig. 4 that the activity coefficient of silica considerably increased with increases in the amount of substitution of magnesia for lime. These fact clarified that the activity of SiO₂ would approach Raoult's law with the increase of magnesia.

When mol fraction of magnesia varied within 0.14~0.16 and 0.40~0.42 at 10 and 30 wt% of MgO respectively and the content of magnesia was considered to be constant, then the effect of the substitution of alumina for lime on the activity coefficient of SiO₂, γ_{SiO_2} could be determined. γ_{SiO_2} decreased with an increase in the amount of substitution of alumina for lime with higher content of silica but increased with lower content of silica. The above fact indicates the amphoteric nature of alumina prevailing even in the quaternary system containing magnesia as in CaO-SiO₂-Al₂O₃ system.

(b) Activity of alumina

As described in the previous report⁽²⁾, in the single cell;



without specifying the form of the ion in the molten slag, the cell reaction is expressed by



$$E_1 = E_1^0 + \frac{RT}{6F} \ln \alpha_{\text{Al}_2\text{O}_3} / \alpha_{\text{Al}}^2 \cdot \alpha_{\text{O}}^3 \quad (3')$$

When the electrodes are made of Fe-Al-Csats. alloy of the same composition and one of the slag is taken as the standard state for which corundum is chosen at 1630°C, the activity of alumina in tested slag can be determined from the difference in the e.m.f. of the two single cells as follows:

$$E = -RT/6F \ln \alpha_{\text{Al}_2\text{O}_3} \quad (4)$$

E.m.f. obtained against the reference slag was converted to e.m.f. against the standard state by using the same procedure as in the case of investigation of CaO-SiO₂-Al₂O₃ system, and the activity of alumina was determined by equation (4).

Measurements of the activity of alumina were carried out on the two series with 10 and 20 wt% of alumina in which magnesia was substituted for lime at 20 wt%.

Table 2. Experimental results of cell (b) on the system CaO-MgO-SiO₂-Al₂O₃.

Slag composition								$\frac{N_{CaO+MgO}}{N_{SiO_2}}$	e.m.f. -V	$a_{Al_2O_3}$	$\gamma_{Al_2O_3}$
wt. %				mol. %							
CaO	MgO	SiO ₂	Al ₂ O ₃	CaO	MgO	SiO ₂	Al ₂ O ₃				
35	10	45	10	36.3	14.4	43.6	5.7	1.16	0.200	0.00037	0.0065
25	10	55	10	26.1	14.5	53.6	5.7	0.76	0.142	0.0030	0.055
30	10	50	10	31.2	14.5	48.6	5.7	1.03	0.160	0.0016	0.028
25	20	45	10	24.9	27.7	41.9	5.5	1.26	0.189	0.00054	0.0098
15	20	55	10	15.0	27.9	51.5	5.5	0.76	0.145	0.0027	0.049
20	20	50	10	20.0	27.8	46.7	5.5	1.03	0.157	0.0017	0.031
25	10	45	20	27.2	15.1	45.7	12.0	0.93	0.148	0.0024	0.020
15	10	55	20	16.4	15.3	56.3	12.1	0.56	0.107	0.010	0.033
20	10	50	20	21.9	15.2	50.9	12.0	0.70	0.120	0.0067	0.056
15	20	45	20	15.6	29.0	43.9	11.5	1.03	0.150	0.0022	0.019
5	20	55	20	5.2	29.2	54.0	11.6	0.63	0.115	0.0080	0.069
10	20	50	20	10.5	29.1	48.9	11.5	0.81	0.126	0.0062	0.054
45	10	35	10	46.5	14.3	33.6	5.7	1.80	0.210	0.00025	0.0044
35	20	35	10	34.7	27.6	32.3	5.4	1.92	0.185	0.00063	0.012
35	10	35	20	37.8	15.0	35.3	11.9	1.50	0.160	0.0016	0.013
25	20	35	20	25.9	28.8	33.8	11.4	1.77	0.153	0.0020	0.013
40	10	40	10	41.3	14.4	38.7	5.7	1.44	0.222	0.0016	0.0028
30	10	40	20	32.5	15.1	40.5	11.9	1.16	0.160	0.0016	0.013
40	10	35	15	42.2	14.7	34.4	8.7	1.65	0.185	0.00063	0.0073

The results are shown in Table 2. The relation between $\log a_{Al_2O_3}$ and content of alumina from that table is given in Fig. 5 in collation with that obtained from the CaO-SiO₂-Al₂O₃ system. In the CaO-Al₂O₃-SiO₂ system, the activity coefficient of alumina increases with an increase in SiO₂ content in the range above $N_{SiO_2}=0.40$, and at a given SiO₂ content, the relation between $\log a_{Al_2O_3}$ and $N_{Al_2O_3}$ is approximately represented by a straight line. The results obtained in the quaternary system containing magnesia are congruent with the straight line at a given content above $N_{SiO_2}=0.40$. On the contrary, the activity coefficient of alumina increases with a decrease in silica content to less than $N_{SiO_2}=0.40$, though the linear relationship between $\log a_{Al_2O_3}$ and $N_{Al_2O_3}$ is considered to be still valid. The fact that the activity of alumina at a given alumina content is the smallest at $N_{SiO_2}=0.40$ and increases when silica content either increases or decreases indicates the existence of close connection between Al₂O₃ and basicity already shown in the source of the iso-activity line of alumina.

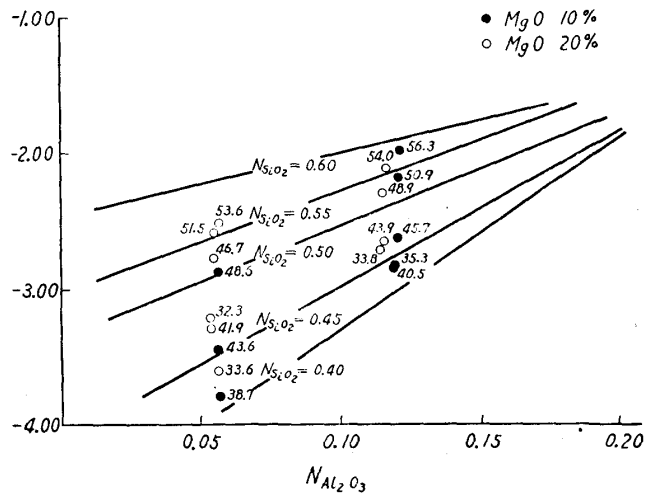


Fig. 5. Relation between activity of alumina and mol fraction of alumina.

Now assuming magnesia to be equivalent to lime in strength of base, the

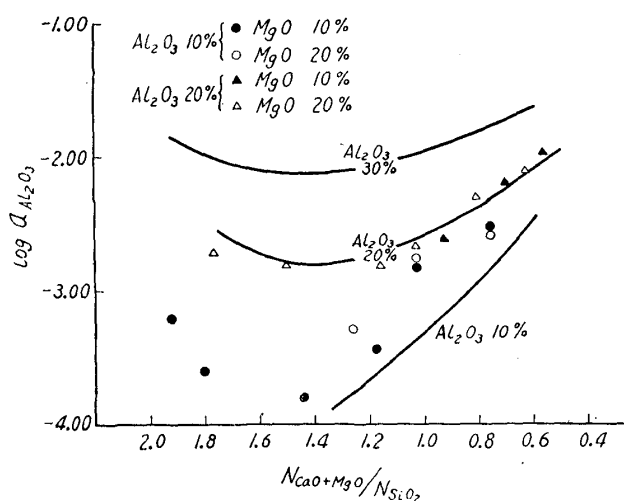


Fig. 6. Relation between activity of alumina and basicity $N_{CaO+MgO}/N_{SiO_2}$.

10% to 20%. It is seen from the above facts that magnesia acts as a slightly weak base, compared with lime, in the range of slag composition studied.

IV. Discussion of the results

In our previous report⁽¹⁾, iso-activity line of silica was determined for the CaO-SiO₂-Al₂O₃ ternary diagram. In the CaO-MgO-SiO₂-Al₂O₃ system with constant Al₂O₃, the activity coefficient of SiO₂, γ_{SiO_2} increased as the amount of substitution of magnesia for CaO increased, and the activity of SiO₂ approached Raoult's law.

No report has been made experimentally on the activity of SiO₂ in MgO-SiO₂ melts, Richardson⁽⁴⁾ estimated a_{SiO_2} at 1600°C for the system by using the phase diagram and thermodynamic data of compounds existing in melts.

Comparing the activity-composition diagram with ZnO-SiO₂ and CaO-SiO₂ system, the negative deviation from Raoult's law was remarkable in ZnO-SiO₂, MgO-SiO₂ and CaO-SiO₂ in the order named.

On the contrary, the valency of cation M⁺, its radius, etc. were considered to be factors which would decide the strength of the oxide MO as acid or base. The greater the attraction of the M⁺ ion for the oxygen ion, the greater the intensity as acid, and the smaller the attraction, the greater the intensity as base. As an indication of this attraction, the $2Z/r^2$ value is adopted generally (Z = the valency of the M⁺ ion).⁽⁵⁾

For the same valency, the smaller the ion radius, the larger the intensity as acid. As ion radius of Ca²⁺, Zn²⁺ and Mg²⁺ decrease 1.06, 0.83, 0.78 in order respectively, and Mg²⁺ is considered to be the strongest acid.

(4) F.D. Richardson, "The Physical Chemistry of Melts" Institution of Mining and Metallurgy, London. (1953), 75.

(5) J.W. Tomlinson, "The Physical Chemistry of Melts" Institution of Mining and Metallurgy, London. (1953), 22.

relation between $\log a_{Al_2O_3}$ and basicity expressed by $N_{CaO+MgO}/N_{SiO_2}$ is shown in Fig. 6. Full lines in Fig. 6 show the relation between $\log a_{Al_2O_3}$ and basicity expressed by N_{CaO}/N_{SiO_2} in the system CaO-SiO₂-Al₂O₃. In 20% alumina series of quaternary system the results consist of full lines obtained in the ternary system either 10 or 20% of magnesia; but in 10% alumina series, the activity of alumina increases with an increase in magnesia content from

The result estimated by Richardson⁽⁴⁾ does not agree with this observation and activity of SiO₂ in MgO-SiO₂ shows more negative deviation, compared with ZnO-SiO₂. This fact is due to special character of Mg²⁺ as base.

At constant magnesia, γ_{SiO_2} decreased with an increase in alumina substitution for lime at higher concentration of silica, but increased with at lower concentration of silica. It can be seen only in the range higher in SiO₂ concentration where SiO₄ tetrahedron forms the network of three dimensions that the Al³⁺ ion is known to take four, five and six coordination number and that it coordinates four oxygens and substitutes for the Si⁴⁺ ion. Therefore, the intensity of Al₂O₃ as base increases with an increase in SiO₂ concentration. When the slag composition shift to lower SiO₂ content, the coordination number of Al³⁺ ion changes gradually from four to six and aluminate or silico-aluminate ion becomes predominant. Experimental results indicate that amphoteric nature of alumina mentioned above prevailed even in the quaternary system containing magnesia as in CaO-SiO₂-Al₂O₃ system.

Concerning the activity of silica in the system CaO-MgO-SiO₂-Al₂O₃, Esin and Lepinskiĭ⁽⁶⁾ also determined it by the e.m.f. method similar to the authors' investigation.

Comparison of the present authors' results with those of Esin and Lepinskiĭ⁽⁶⁾ is given in detail in Table 3. The reference slag chosen by Esin and Lepinskiĭ was the composition of 2% SiO₂, 50% CaO, 38% Al₂O₃, 10% MgO and the e.m.f. between the reference slag and the slag of N_{CaO} 0.251, N_{MgO} 0.140, N_{SiO₂} 0.609 was given as 278 mv.

Table 3. Comparison of α_{SiO_2} at CaO-MgO-SiO₂-Al₂O₃ system

Slag Composition				Present work, 1630°C		Esin, Lepinskiĭ, 1470°C	
N _{CaO}	N _{MgO}	N _{SiO₂}	N _{Al₂O₃}	E, mv	α_{SiO_2}	E, mv	α_{SiO_2}
0.251	0.140	0.609		182	0.69	0	1.00
0.300	0.139	0.561		175	0.57		
0.320	0.140	0.540				15	0.67
0.349	0.139	0.512		150	0.30		
0.368	0.139	0.492				22	0.56
0.381	0.141	0.471				48	0.28
0.446	0.138	0.416		91	0.075	78	0.13
0.494	0.137	0.369		72	0.038	106	0.061
0.503	0.140	0.329	0.028	34	0.019	149	0.020
0.521	0.160	0.138	0.081			160	0.015
0.545	0.152	0.153	0.150	- 5	0.007	188	0.0070
0.557	0.155	0.104	0.184	-31	0.004		
0.592	0.088	0.060	0.260			235	0.0020
0.605	0.132	0.021	0.242	-71	0.0009	278	0.00065

The latter slag was near the saturation of silica at 1470°C, and its value must be recalculated from this basis. In Table 3, the authors' result deviates from that of Esin and Lepinskiĭ near the saturation of silica because of the difference in silica

(6) O.A. Esin, L.K. Gavrilov and B.M. Lepinskiĭ, Doklady Akad. Nauk, SSSR 88 (1953), 713.

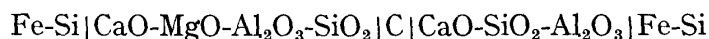
concentration taken as standard state due to the difference of experimental temperature, while fairly consistent results were obtained with a decrease in silica concentration.

In our previous reports⁽²⁾, iso-activity line of alumina was determined on the CaO-SiO₂-Al₂O₃ ternary diagram. The course of the iso-activity lines of Al₂O₃ shows a symmetry around the straight line through the points of Al₂O₃ and of 2CaO·SiO₂ saturation in CaO-SiO₂ system.

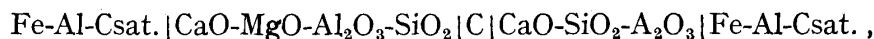
Activity coefficient of alumina increases with SiO₂ concentration in the range of N_{SiO₂}=0.40, and at a given SiO₂ concentration, the relation between log $\alpha_{\text{Al}_2\text{O}_3}$ and N_{Al₂O₃} is approximately represented by a linear curve. The results obtained in quaternary system containing magnesia consist of the line at a given concentration above N_{SiO₂}=0.40. Experimental results also clarified that the linear relationship was even valid in the slag composition of silica concentration less than N_{SiO₂}=0.40, though $\gamma_{\text{Al}_2\text{O}_3}$ increased with a decrease in silica concentration.

Conclusion

By constructing the following cell:



and



the authors measured e.m.f. at 1630°C with the reference slags CaO 45.2, SiO₂ 2.2 and Al₂O₃ 53.7 wt% respectively.

Choosing the standard state as β -cristobarite and corundum at 1630°C, the activity of SiO₂ and Al₂O₃ in a given slag was calculated from the e.m.f. by the following equation respectively:

$$E = -RT/4F \ln \alpha_{\text{SiO}_2} \quad \text{and} \quad E = -RT/6F \ln \alpha_{\text{Al}_2\text{O}_3}$$

At constant Al₂O₃, activity coefficient of SiO₂, γ_{SiO_2} increased as substitution of magnesia for CaO increased and activity of SiO₂ approached Raoult's law. On the other hand, at constant magnesia, γ_{SiO_2} decreased with an increase in Al₂O₃ substitution of lime at higher concentration of SiO₂ but increased with lower concentration of silica. This phenomena was explained as being the amphoteric nature of Al₂O₃.

Concerning the effect of MgO on the activity of Al₂O₃, an intimate relation exists between $\alpha_{\text{Al}_2\text{O}_3}$ and basicity. Choosing the basicity as N_{CaO+MgO}/N_{SiO₂}, the relationship between log $\alpha_{\text{Al}_2\text{O}_3}$ and basicity corresponds to the results obtained in the slag of CaO-SiO₂-Al₂O₃ system. They represent the behaviour of MgO for acting as base.