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### Study on the Superlattices of Ternary Alloys by X-Ray\*

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#### **Synopsis**

Studies on the superlattices of ternary alloys were recently developed, but only a rew experimental results by X-ray have been reported. The ternary system of ironaluminum-silicon, which contains the industrially important ferromagnetic alloy "Seudust" and has two superlattices of the same type on the iron-aluminum and iron-silicon sides, offers various interesting problems in connection with the superlattice theory.

The present work was undertaken in this ternary system to confirm by X-ray a composition-range in which the superlattice of the 3:1 type can exist, because no work had yet been reported concerning it. The result showed that all ferromagnetic singularities were found in this composition-range.

#### I. Introduction

Detailed researches have been made in the superlattices of binary alloys and many theories were proposed. The studies on those of ternary alloys, too, have recently been developed. However, in the field of the experimental researches, especially, of the direct ones for the atomic arrangement by X ray, no reports have yet been issued, except for a few on the Heusler Alloy and Fe-Al-Si alloys.

Dr. Yamamoto<sup>(4)</sup> concluded the existence of the supperlattices of ternary alloys from his detailed study on the influence of heat-treatment on the properties of Fe-Al-Si alloys, such as susceptibility, electric conductivity, etc. A very clear proof by X-ray, however, was not obtained in his study. In the other studies similar to the above, it is also difficult to find any marked report on the experimental results by X-ray, except for Selisky's very short report.<sup>(3)</sup> Our special attention was, therefore, paid to the importance of the X-ray study on the Fe-Al-Si system, which contains the industrially important ferromagnetic alloy, "Sundust".

Since the atomic arrangement can be directly confirmed by X-ray, it is a very interesting problem whether the atomic arrangement in the superlattices of ternary alloys is of ternary or binary type. Although this point was already confirmed in the Heusler Alloy, it cannot be decided with ease in the case of the Fe-Al-Si alloy system, because the atomic numbers of both alminum and silicon

<sup>•\*</sup> The 618 th report of the Research Institute for Iron, Steel and Other Metals.

A Japanese report of this paper will be published in J. Jap. Inst. Metals, B 15 (1951), No 6, 8.

<sup>(1)</sup> See, for example, F.C. Nix and W. Shockley, Rev. Mod. Phys., 10 (1938), 1.

<sup>(2)</sup> V. O. Heusler, Ann. d. Phys., 19 (1934), 155. A. J. Bradley, Proc. Roy. Soc., A., 144 (1934), 340.

<sup>(3)</sup> I. P. Selissky, J. Phys., USSR., 4 (1941), 567, Jap. Inst. Metals, 5 (1941), 649.

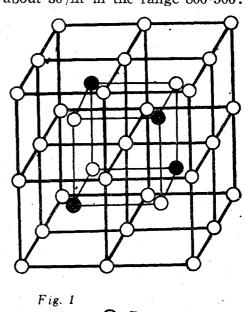
<sup>(4)</sup> T. Yamamoto, J. Inst. Elec. Eng. Japan, 5 (1947), 175.

are too close to each other to make an appreciable difference between their X-ray scattering factors. The alloys in this system which have the superlattices of the 3:1 type on Fe Al and Fe-Si sides, Curie temperatures being different from each other, offer various interesting problems, such as (1) the comparison between the theory and the experiment as to the rise of Curie temperature, when silicon is added into the Fe-Al system, (2) the comparison of the ordering degree vs. the temperature curve between the binary and the ternary alloys, (3) the equilibrium-diagramatic research in the stabilization-range in which the superlattices of the 3:1 type and the 1:1 type can exist, etc. In view of the fact that no experimental report on the existence-range of the supperlattices of the Fe-Al-Si system had been issued, we thought it the most urgent problem to bring light on this subject. Therefore, in this paper, the existence-range of the supperlattices of the 3:1 type on the iron-rich side in the Fe-Al-Si system, confirmed by X-ray, will be reported.

#### II. Experiments

All the specimens were made by the following processes: after being melted in Tammann furnace, they were cast in metallic moulds into sticks, 6 mm in diameter. The central parts taken from the sticks were annealed for 5-6 hours at 900° and then ground into fine powders of 300 mesh. After reheating at 900° to remove strains, they were cooled slowly with the rate of about 30°/hr in the range 800-500°.

Since it is known, in the ternary alloys of Fe Al-Si system, that the electric resistance at the composition on the line combining Fe<sub>3</sub>Al, and Fe<sub>3</sub>Si becomes very small, (5) the existence of a superlattice on the above line can be imagined in the first place. Debye photographs of the specimens with the composition at the vicinity of the above-mentioned line were taken with Fe- $K_{\alpha}$ radiation, and we found the superlattice lines (111), (200), (311), (222) of the  $Fe_3A1$ (Fe<sub>3</sub>Si) type.<sup>(6)</sup> (Pl. I and II)\* The crystal structure of the Fe<sub>3</sub>Al (Fe<sub>3</sub>Si) is as shown The intensities of the superlattice lines shown in those photographs are nearly unchanged. From this fact it may be said that the positions of Al (Si) in



the Fe<sub>3</sub>Al (Fe<sub>3</sub>Si) lattice are gradually replaced with Si (Al) according to its

<sup>(5)</sup> H. Masumoto and T. Yamamoto, Jap. Inst. Metals, 1 (1987), 127.

<sup>\* (111)</sup> and (311) are the characteristic superlattice lines for the Fe<sub>3</sub>Al type, and (200) and (222) exist also in the FeAl type.

<sup>(6)</sup> A. J. Bradley and A. H. Jay, Proc. Roy. Soc. A., 136 (1932), 210. G. Phragmen, J. Iron audSteel Inst. 114 (1926), 397.

quantity. Further experiments were conducted on the basis of the equlibrium diagram by Osawa and Murata of the Fe-Al,<sup>(7)</sup> Fe-Si<sup>(8)</sup> systems, in order to find

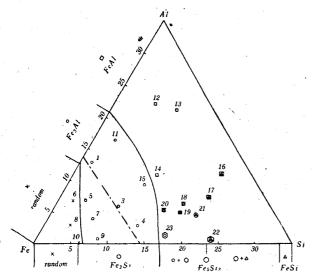


Fig. 2 The composition-range of the superlattice  $Fe_3(Al_{1-x}Si_x)$  type in Fe-Al-Si system.

Table 1	The results	of	chemical
	analysis		

Al w%	Si w%
12.76	2.65
8.59	3.81
6.08	8.14
<b>2.8</b> 8	12.21
7.21	3.47
7.14	1.98
4.10	<b>5.</b> 50
3.20	3.42
0.89	8.20
0.08	6.33
16.70	2.98
22.22	5.36
21.37	8.63
10.89	11.39
9.55	9.83
11.04	20.04
7.35	21.55
6.46	16.91
5.17	17.49
5.70	15.03
4.54	20.12
0.62	23.71
1.47	17.68
	12.76 8.59 6.08 2.88 7.21 7.14 4.10 3.20 0.89 0.08 16.70 22.22 21.37 10.89 9.55 11.04 7.35 6.46 5.17 5.70 4.54 0.62

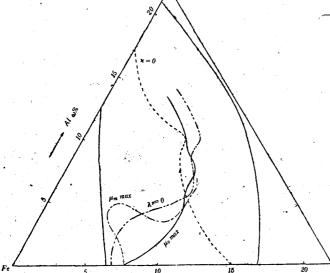


Fig. 3 Relation between the composition-range of  $Fe_3(Al_1-xSi_x)$  type and the ferromagnetic singularities in Fe-Al-Si system.

this existence-range. Concerning the equlibrium diagram of Fe-Al system, it is to be added that the next phase following Fe<sub>3</sub>Al is Fe-Al<sup>(9)</sup> and that the boundary between these two phases was determined by the relation between the intensity of the superlattice lines found by Bradly and Jay<sup>(6)</sup> and the crystal structure. The results of chemical analysis of the specimens are shown in Table 1, and the experi-

mental results by X-ray in Fig. 2, in which the meanings of the signs are explained. The analytical results of No. 17 and No. 22 are shown in Tables 2 and 3. The comparative numerical values were taken from Osawa and Murata's data.

<sup>(7)</sup> A. Osawa and T. Murata, Jap. Inst. Metals, 5 (1941), 259.

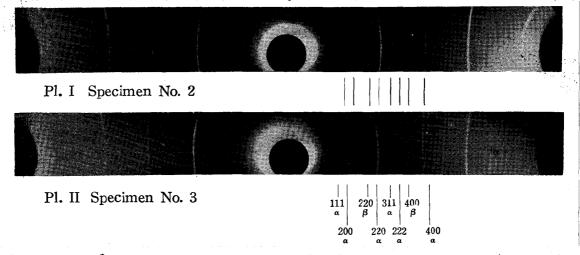
<sup>(8)</sup> A. Osawa and T. Murata, Jap. Inst. Metals, 4 (1940), 229.

<sup>(9)</sup> H. Sato, Jap. Inst. Metals, 13 (1949), 3.

	No. 17			FeSi △		FeAl †□			
No.	I	$1/d^2$ obs.	I	$1/d^2$ obs.	hkl	I	$1/d^2$ obs.	hkl	
1	m	0.0965	w	0.0990	110			1.	
2	m	.1170			.	w	0.1250	100	
2 3	m	.1464	·w	.1485	111			1200	
4	m	$\beta$ .2417	m.w	.2496	210 β				
4 5 6 7 8 9	m	.2525				m.w	.2517	110 B	
6	v.s	.2450	v.s	.2494	210			120,10	
7	v.s	.2492	1			v.s	.2522	110	
8	s	.2844	S	.2996	211			1.220	
9	v,w	.3754				v.y.w	.3793	111	
10	v.w	$\beta$ .4980	1			w	.5083	200 β	
11	w	,	Į į					700,	
12	m	.4966				m	.5071	200	
13	m	.5439	m	.550 <b>9</b>	311			1 200	
13 14	w ·	$\beta$ .6909		.7018	321 B				
15	v.w	.5889	v.w	.6005	222				
16	w	β .7491	'''	.0000	2-2	m.w	.7633	211 B	
17	w	.6370		.6504	320	111.00			
18	v.s	.6852	v.s	.7002	321		•		
19	v.s	.7470	'	.,	021	v.s	.7614	211	
20	v.w	$\beta$ .9264		.9504	331* β	7.5			
21	m	7832	m	.8000	400				
21 22	v.w	$\beta$ .9980	111	1.049	421* β			*	
23	m	$\beta 1.012$	m.w	, 2.040	421 P	w	1.017	<b>22</b> 0 β	
	v.w	.8468	111.00	.8503	410	. **	1.011	220 P	
25	m	.8871	m	.9002	330				
26	m.s	.9353	11 1	.9504	331				
24 25 26 27	w w	.9353 .9823	S	.9995	420				
28	S	.9823	w	.5550	420	v.s	1.012	220	
20 29	1 1			1.040	491	v.5	1.012	220	
43	m	1.000	v.s	1.049	421			ł	

Table 2 The Results of X-ray analysis of No. 17

The structures of No. 21 and No. 23 were determined by comparing the results with the photographs of other specimens. Fig. 3 shows the relation between the



various magnetic properties of the Fe-Al-Si system and the existence-range of the Fe<sub>3</sub>(Al<sub>1-x</sub>Si<sub>x</sub>) superlattice. As shown in the figure, the maximum of initial permeability  $\mu_0$  and maximum permeability  $\mu_m$ , magnetostriction constant  $\lambda_s=0$  and anisotropy constant K=0 are found in this existence-range of the 3:1 type

<sup>\*</sup> These lines were not found in Osawa-Murata's table.

<sup>†</sup> The specimen of FeAl used by Osawa-Murata was silicon-rich and so contained Fe<sub>3</sub>Si. After removal of the characteristic lines of Fe<sub>3</sub>Si, the indices were divided by two.

superlattice which we have observed.

Table 3 The Results of X-ray analysis of No. 22

	No. 22			Fe₅Si₃ ⊖			FeSi 🛆			Fe₃Si ⊜		
No.	I	$1/d^2$ obs.	· I	$1/d^2$ obs.	hkl	I	$1/d^2$ obs.	hkl	I	$1/d^2$ obs.	hkl	
1	v.w	0.0918				w ·	0.0990	110	w	0.0937	111	
2	m.w	.1181	w	0 1180	200	-			w	.1250	200	
3	, v.w	.1340	v.w	.1337	112							
4	v.w	.1493	1			. w	.1485					
5	m.w	$\beta$ .2058	w ·	.2110	104 <b>β</b>	w	.1998	111		}		
6	m.w	.1810	m	.1812	004			200				
7	v.s	$f_{B} = 2.505$	∫s	.2525	$ 212\beta $	m.w	.2496	210 <i>β</i>	m.w	.2517	220 <i>β</i>	
		\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	lm.s	.2101	104		.2100	-10p				
8	m.w	β.2690	m.w	.2706	$114\beta$		2404	2.2	1	0700	200	
9	v.v.s	.2495	v.v.s	.2512	212	v.s	.2494	210	s	.2522	220	
10	v.s	.2715	∫s	.2649	300	į			i	1		
			\v.s	.2699	114		2000		1	-		
11	w	.2931	w	.2993	204	s	.2996	211		0.450	011	
12	w	.3489	v.w	.3542	220				w	.3476	311	
13	w	.3764	. <b>w</b>	.3834	310	1			v.w	.3797	222	
14	w	.3960	m.w	.4003	205			. /		E002	4000	
15	v.w	β.5001	i	4000	010		-		w	.5083	$400\beta$	
16	v.v.w	.4282	v.w	.4299	312	,				1		
17 18	V.W	$m{eta}$ .5351 .4678	v.v.w	.5365 .4721	224β 400			E .	_	.5071	400	
19	m.w	.5065	· W		1				S	.5071	400	
	ક	$\beta$ .6482	lì	1.6523	404β	· .				1		
20	s	.5320	m.s	\ 1.5365	224			İ				
21	v.w	.5570		.5650	314	m	.5509	311 <sup>-</sup>	1	1		
22	w w	.6019	v.w	.6054	322	m	.5509	211	-	-		
	, yv	1 .	m.w	.6133	216				· ,	1.		
23	v.s	.6084	{v.s	.6197	410		ĺ					
24	s	.6577	l m s	.6518	404							
	, 3	( - 8447	5	<b>}</b> .			14.1		-			
25	w	$\beta .8447 \ .7038$	w	.8400	503 <b>β</b>	v.s	.7002	321				
26	m.s	.7256	m.s	.7227	008		1	1	Ĭ			
27	m	.7406	m m	.7363	500							
28	v.s	.7600	m.s	.7590	226		,		v.s	.7614	422	
29	v.w	.7901	v.v.w	.7871	316	m	.8000	400	1.5		122	
	]	1	∫v.v.w	.8750	334β		.0000	100	1 .			
30	v.w	$\beta$ .9686	v.v.w	.9888	308B	ŀ		1				
31	m.s	.8265	m.s	.8255	420					1	ĺ	
32	S	.8325	S	.8384	503		į		ŀ			
33	v.v.w	.8604	v.v.w	.9088	27				∥ 、			
	1		()	1	<i>f</i> 009	Ì		1	Ϊ,	1		
34	v.s	.9088	v.s	.9144	(510							
0.5		0010		0050	423		1.					
35	S	.9210	S	.9276	218							
36	m	.9498	m.w	.9565	512	s	.9504	331				
37	m.w	.9592	m.w	.9641	326						1	
38	m.s	.9686	m.s	.9750	334							
39	S	.9803	s	.9870	308							
,40	v.s	1.004				v.s	1.049	421	v.s	1.012	440	

In conclusion, as to the melting and casting of the specimens used in this experiments, the authors wish to express their cordial thanks to Prof. Dr. Masumoto, the Director of the Research Institute for Iron, Steel and Other Metals, Tohoku University, for his kindness, and also to Mr. Sugai, member of the same laboratory, for his help. Thanks are also due to Dr. Yamamoto, Professor of the Chiba Technical College, for his suggestive instructions.

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