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## **Quantitative Evaluation of Calcium Phosphate on Surface of Titanium by X-ray Fluorescence Analysis**

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A quantitative analysis of calcium phosphate (CP) layers deposited on metallic titanium substrates was carried out by X-ray fluorescence spectrometry (XRF) in order to evaluate the osteogenic capability of metallic biomaterials. The titanium substrates were prepared by NaOH and heat treatments, and then, they were soaked in Hanks' balanced saline solution (HBSS) at 310 K, leading to the deposition of a CP layer on the sample surface. The resulting samples were analyzed by XRF, and the amount of Ca and P in the CP layers was determined by inductively coupled plasma optical emission spectrometry (ICP-OES). As a result, calibration curves were obtained for determining the amounts of Ca, P and the CP deposition; the XRF quantification of the CP layers was carried out with good accuracy. [doi:10.2320/matertrans.M2009158]

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### 1. Introduction

Metallic biomaterials have been widely used by orthopedists or dentists in clinical practice, because they can be used in appropriate parts of the human body. In particular, titanium or titanium alloys are expected to be alternative materials for hard tissues such as dental implants and artificial hip joints due to their high corrosion resistance and low toxicity.<sup>1–3)</sup> However, when immersed *in vivo*, they exhibit poor adhesion with the surface of bones because of their low biocompatibility.<sup>4)</sup> Recently, various surface treatments employed for the improvement of hard-tissue compatibility have been investigated.<sup>5–13)</sup>

For the evaluation of hard-tissue compatibility *in vitro*, an immersion test has often been conducted using a simulated body fluid.<sup>12–21)</sup> In this test, the amount of calcium phosphate (CP) deposited on the surface of a substrate during immersion is estimated as an index of the hard-tissue compatibility. This estimation is generally carried out by observing the changes in the surface morphology by scanning electron microscopy (SEM).<sup>16–21)</sup> However, SEM images show only a narrow portion with semi-quantitative information. SEM cannot be used to obtain accurate quantitative data about the amount of deposited CP layer.

Therefore, other chemical or physical analytical methods should be employed to precisely and accurately determine the amount of deposited CP layer. The amount of Ca and P can be determined with good analytical precision by inductively coupled plasma optical emission spectrometry (ICP-OES); however, the CP layer deposited on the sample surface has to be decomposed using acids. As an alternative method to SEM or ICP-OES, we focused on X-ray fluorescence spectrometry (XRF), which is one of the methods used for the direct analysis of solid samples. XRF has several analytical benefits: nondestructive analysis of various materials, including insulators, and quantitative analysis over a wider sampling area as compared with SEM.

In XRF, both a calibration curve method and a fundamental parameter (FP) method have been used for the calibration of XRF instruments. In the FP method, the composition of unknown samples can be determined by comparing experimental data with a theoretical estimation of the X-ray intensities, which is obtained from the theory of X-ray excitation under the assumption that a homogeneous sample is analyzed. An advantage of this method is that several types of samples can be analyzed without preparing standard reference materials. However, analytical errors may be caused when several elements in the sample are not detected. Moreover, it is difficult to use this method for the analysis of heterogeneous samples. On the other hand, the calibration curve method can give a quantitative result of the chemical composition of various types of samples; however, a series of standard reference materials is required for each sample.

In order to carry out precise and accurate evaluation of the hard-tissue compatibility of metallic biomaterials, we carried out an XRF analysis of CP layers deposited on metallic titanium substrates. CP layers having an unknown thickness were deposited on the titanium substrates, which were prepared by soaking in a simulated body fluid, and then, the amounts of deposited CP layers were determined by ICP-OES. By comparing the XRF intensity with the amount of deposited CP layers determined by ICP-OES, an appropriate method based on the calibration curve method was investigated for obtaining accurate analytical results. Further, the validity of the calibration curve method and FP method for carrying out a quantitative analysis of the CP layers was also discussed.

## 2. Experimental

### 2.1 Sample preparation

CP layers were deposited on the surface of alkali-heated titanium substrates by immersing them in a simulated body fluid. The titanium substrates  $(10 \text{ mm} \times 10 \text{ mm} \times 1 \text{ mm})$ , with a purity of 99.9% (Kojundo Chemical Laboratory Corp., Japan), were mechanically polished with a No. 1200 grade SiC paper, and then, they were ultrasonically washed in

Table 1 Ion concentrations of Hanks' balanced saline solution (HBSS).

	Concentration (mol/dm <sup>3</sup> )
Na <sup>+</sup>	$1.42 \times 10^{-1}$
$\mathbf{K}^+$	$5.81 \times 10^{-3}$
$Mg^{2+}$	$8.11  imes 10^{-4}$
Ca <sup>2+</sup>	$1.26 \times 10^{-3}$
Cl-	$1.45 \times 10^{-1}$
$HPO_4^{2-}$	$7.78  imes 10^{-4}$
$SO_4^{2-}$	$8.11  imes 10^{-4}$
HCO <sub>3</sub> -	$4.17 \times 10^{-3}$

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Element	Rh tube		Crystal	Detector	2A angle [°]	Counting time [s]
	kV	mA	Crystar	Detector	20 angie [ ]	Counting time [s]
Ca	40	75	LiF(200)	PC	113.120	150
Р	30	100	Ge	PC	141.190	150
Ti	50	60	LiF(200)	SC	86.110	150

Table 2 Experimental parameters of XRE analysis

Table 3 Instrument operating conditions for ICP-OES.

ethanol and dried in air. The specimens were soaked in 1-M
sodium hydroxide at 333 K for 24 h. The surface of the
specimens was washed using distilled water and dried at
293 K for 24 h in air. The specimens were subsequently
heated up to 873 K and kept for 1 h.

After heat treatment, the specimens were soaked in Hanks' balanced saline solution (HBSS), which was employed as a simulated body fluid, at 310 K for a certain standing time. The HBSS was prepared by dissolving appropriate amounts of reagent-grade NaCl, KCl, CaCl<sub>2</sub>, MgSO<sub>4</sub>·7H<sub>2</sub>O, Na<sub>2</sub>HPO<sub>4</sub>·2H<sub>2</sub>O, KH<sub>2</sub>PO<sub>4</sub> and NaHCO<sub>3</sub> in deionized water (Millipore). The ion concentration of the HBSS is shown in Table 1. The pH value of the HBSS was about 7.6, immediately after preparation. The HBSS was changed every 3 days to maintain the pH value. Soaking was carried out for 5-12 days. The surface of the specimens was finally washed using distilled water and dried at 310 K.

Grazing incidence X-ray diffraction (GI-XRD) measurements were performed using the specimens to identify the resultant compounds deposited on their surface; diffraction patterns showed peaks attributable to hydroxyapatite (HAp).

## 2.2 XRF measurements

The intensity of Ca-K $\alpha$  and P-K $\alpha$  lines was measured, which were excited from the CP layers deposited on the surface of the specimens. The intensities of  $Ti-K\alpha$  lines, which were excited from the titanium substrates, were also measured. A wavelength-dispersive XRF (ZSX-Primus, Rigaku Corp, Japan) equipped with an X-ray tube having a side window-type Rh anticathode was used. The X-rays emitted were passed through a slit with a width of 10 mm to remove X rays from the sample holder. The measurement conditions are shown in Table 2.

## 2.3 Quantitative analysis of Ca and P by ICP-OES

It is difficult to prepare a standard reference material having a well-defined thickness by immersing it in a simulated body fluid. Therefore, the amounts of Ca and P in the CP layers were determined by ICP-OES. The specimens were soaked in 7-M nitric acid solution and then heated to about 473 K. The CP layers were selectively dissolved in the solution, because titanium is insoluble in nitric acid. This method can be used in the case of materials that are insoluble in a specific acid. It was confirmed by XRF that the CP layers could be removed completely by this method. After cooling, yttrium solution was added to the sample solution as an internal standard, and then, the total volume was adjusted

Instrument	IRIS Advantage DUO		
	(Thermo Fisher Scientific Co. Ltd.)		
Plasma conditions	RF frequency	27.12 MHz	
	RF power	1.15 kW	
Ar gas flow rates	Plasma gas	$15\mathrm{dm^3}/\mathrm{min}$	
	Nebulizer gas	28 psi	
	Auxiliary gas	$0.5dm^3/min$	
Spectrometer conditions	Grating	Echelle type	
	Detector	CID	
Wavelengh [nm]	CaII	393.366	
	PI	185.943	
	PI	213.618	
	PI	214.914	
	YII (Internal line for P)	224.306	
	YII (Internal line for Ca)	371.030	

to 25 cm<sup>3</sup> by adding distilled water before performing the measurements.

The instrument operating conditions are shown in Table 3. The detection limit for quantitative analysis by ICP-OES was determined from the concentration corresponding to three times the standard deviation estimated from three standard solutions that contained neither Ca nor P. The detection limit for Ca was  $0.05 \,\mu g/cm^2$ , and that for P was  $0.5 \,\mu g/cm^2$ .

## 3. Results and Discussion

#### Relationship between fluorescent X-ray intensity 3.1 and analytical value measured by ICP-OES

The thickness of the CP layers deposited on the surface of the titanium substrates by soaking in the HBSS was less than the effective depth for XRF; therefore, signals from elements present in both the CP layers and the substrates were detected. Therefore, the X-ray intensities of the Ca-K $\alpha$ , P-K $\alpha$ and Ti-K $\alpha$  lines were used for the analysis.

Figure 1 shows the relationship between the intensities of the Ca-K $\alpha$  and P-K $\alpha$  lines and the analytical values determined by ICP-OES. When the amount of deposited CP layer was small, the X-ray intensities increased monotonically. However, the intensities gradually saturated, probably because the X-rays were self-absorbed within the CP layer, and the effect was more prominent with an increase in the sampling depth. The two curves shown in Fig. 1 correspond to the calibration curves for each Ca and P in the CP layer; they are called excitation curves. A quantitative determination of Ca and P is made with good accuracy from this relationship on the basis of the data obtained by ICP-OES.



Fig. 1 Correlation of X-ray intensities with amounts determined by ICP-OES.

Once calibrated by ICP-OES, it is possible to analyze with only XRF, though a drift correction is needed. The possible ranges of quantitative determination were  $0.5-320 \,\mu g/cm^2$ for Ca and  $0.5-140 \,\mu g/cm^2$  for P. The limits were determined from the detection limits of XRF, which were calculated by multiplying the standard deviation of the X-ray intensities by 10. The upper limits denote the amount of CP layers deposited on the specimens used in this study. In general, the amount of CP layer is estimated in terms of its thickness; however, the density of the CP layers could not be determined because the crystalline structure of the CP layers was variable.<sup>22)</sup> Therefore, the area density ( $\mu g/cm^2$ ) was used for estimating the amount of CP layers deposited on the surface of the specimens.

The calibration curve method can be used for the quantitative determination of each Ca and P, because the method is not affected by the chemical form of the deposited CP layer. Further, this method can be used to estimate the [Ca]/[P] ratio. However, the X-ray intensities of the Ca-K $\alpha$  and P-K $\alpha$  lines varied largely when the amount of deposited CP layers was small because of the statistical fluctuations in the X-ray detection, which may deteriorate the analytical precision.

On the other hand, the X-ray intensities of the Ti-K $\alpha$  lines emitted from the substrates was sufficiently strong with a little fluctuation; accordingly, the method based on the X-ray intensity of the Ti-K $\alpha$  was expected to give a more appropriate evaluation of the amount of CP layers. In addition, the quantitative determination of the total amount of CP deposition was performed easily and rapidly. Figure 2 shows the relationship between the X-ray intensities of the Ti-K $\alpha$  lines and the amount of CP deposition. Only the Xray intensities from specimens having a [Ca]/[P] ratio of  $1.67 \pm 0.15$  are plotted in Fig. 2, because the assumption that the deposition was stoichiometric HAp was required for calculating the amount of CP deposition. The intensities of the Ti-K $\alpha$  lines decreased with increasing amount of CP deposition, implying that the X-rays excited from the titanium substrates were absorbed by the CP layers, because the primary X-rays could easily penetrate the titanium substrates through the CP layers. The curve shown in Fig. 2 was used as a calibration curve for the CP layers. The amount of CP deposition on the titanium substrates is evaluated accurately from the relationship shown in Fig. 2, though the method can be used only in the case of specimens



Fig. 2 Correlation of X-ray intensities of Ti-K $\alpha$  lines with amount of CP deposition on Ti.



Fig. 3 Comparison of analytical results obtained by XRF with results of calibration curve (CC) and fundamental parameter (FP) methods, together with results obtained by ICP-OES: (a) Ca and (b) P.

having a [Ca]/[P] ratio of around 1.67. The possible range of quantitative determination was  $50-800 \,\mu\text{g/cm}^2$  for the total amount of CP layers.

## 3.2 Comparison between calibration curve method and FP method

Figure 3 shows comparisons of the amount determined by ICP-OES with the results of the calibration curve and FP methods. In the FP method, a layer of each Ca and P deposited on the titanium substrates were calculated by using the element sensitivity coefficients of the instrument without standard certified materials. The difference in the analytical result between the FP method and ICP-OES was larger than that between the calibration curve method and ICP-OES. This result indicates that the calibration curve method provided more accurate results. In the FP method, the accuracy might be degraded because oxygen was present in the CP layer, which cannot be measured by XRF.







Fig. 5 SEM images of surfaces giving different intensities of Ti-K $\alpha$  lines. The amounts of CP depositions were determined to be (a) 190 µg/cm<sup>2</sup>, (b) 365 µg/cm<sup>2</sup>, and (c) 805 µg/cm<sup>2</sup>.

## **3.3** Application of quantitative evaluation by XRF **3.3.1** Determination of [Ca]/[P] ratio in CP layer

The [Ca]/[P] ratio in the CP layers is an important parameter that reveals the chemical form and deposition mechanism of the layers. The ratio was calculated from the amounts of Ca and P determined by using the calibration curves of Fig. 1. Figure 4 shows the relationship between the [Ca]/[P] ratio and the amount of Ca. The solid line in Fig. 4 is an atomic ratio of stoichiometric HAp, 1.67. As the amount of Ca increased, the ratio approached 1.67, suggesting that the chemical form of the deposition was HAp. Figure 4 also indicates that the calibration method based on the Ti-K $\alpha$  line can be used in the case of specimens having a predetermined amount of CP deposition. When the soaking time was kept short to produce small amounts of deposition, Ca was preferentially detected as compared to P. This observation supports the mechanism of CP deposition on a surface of alkali-heated titanium reported by Kokubo et al. 23,24)

# 3.3.2 SEM images of several sample surfaces having different amounts of CP layers

Surface images of the specimens were obtained by a scanning electron microscope operated at an accelerating voltage of 15 kV. Figure 5 shows the SEM images of the specimens with different amounts of CP deposition. The amount of these CP depositions was determined by XRF:  $190 \,\mu g/cm^2$  (a),  $365 \,\mu g/cm^2$ , (b) and  $805 \,\mu g/cm^2$  (c). In general, SEM images can be used to observe the surface



Fig. 6 Amount of CP deposition and intensities of Ti-K $\alpha$  lines when two groups of specimens were prepared in soaking time of 9 days (A) and 12 days (B).

morphology, and a semi-quantitative determination of the CP layers is also possible by estimating their size and shape. On the other hand, XRF measurements can provide an analytical method for precisely and accurately determining the concentration of elements in the CP layers.

## 3.3.3 Reproducibility of amount of CP layers

During sample preparation, the number of substrates soaked in a vessel filled with HBSS is an important parameter. In this study, six or seven specimens were simultaneously soaked in the solution stored in a vessel. The amount of CP deposition was determined by XRF. HBSS solution of 20 cm<sup>3</sup> was prepared for one specimen, and thus, in total, 120 or 140 cm<sup>3</sup> of HBSS solution was used. Figure 6 shows the X-ray intensities of the Ti-K $\alpha$  lines and the amount of CP deposition. Group A consists of specimens soaked for 9 days; group B, 12 days. The average amounts of CP deposition of specimens in group A was determined to be  $197 \,\mu g/cm^2$  with a small deviation and that of specimens in group B was  $344 \mu g/cm^2$ . These results indicate that the amount of CP deposition can be estimated as a function of the soaking time when many titanium substrates are simultaneously soaked in a vessel filled with HBSS.

## 4. Conclusions

- (1) The calibration curves obtained by XRF, together with ICP-OES results, can be used to determine the amounts of Ca, P, and CP deposition without preparing an appropriate series of standard reference materials.
- (2) The calibration method for Ca and P can be used to determine the [Ca]/[P] ratio in CP layers, because this method is applicable regardless of the stoichiometry of the deposited layer. On the other hand, it is thought that the calibration method for Ti is more suitable for determining the amount of CP deposition, because the X-ray intensities of the Ti-kα lines were relatively intense even when the thickness of the CP layers was small; however, this method can be used only in the case of specimens having a [Ca]/[P] ratio of around 1.67.
- (3) The calibration curve method is suitable for quantitative analysis by XRF, whereas the accuracy of the FP

method is not sufficiently high, because the CP layers contained a large amount of oxygen, which cannot be measured by XRF.

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