Instrumental Achievements

Determination of Lithium and Niobium in Lithium Niobate by Inductively Coupled Plasma Atomic Emission Spectrometry after Fusion with Ammonium Hydrogensulfate

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The photorefractive and piezoelectric properties of lithium niobate (LiNbO₃) crystals have been widely investigated. The Li/Nb ratios of crystals usually shifted from stoichiometry during the process of crystallization. It has therefore been necessary to develop a procedure for a high-precision determination of lithium and niobium in order to evaluate the constitution of LiNbO3 crystals. Inductively coupled plasma atomic emission spectrometry (ICP-AES) is especially well suited for the determination of lithium and niobium, due to its high sensitivity and wide dynamic range. Ceramic samples were decomposed by acid under pressure using a PTFE pressure vessel^{1,2}, or fusion with alkali metal salts.^{3,4} In order to develop a procedure for a simple, high-precision determination of lithium and niobium in LiNbO₃, a fusion method using ammonium hydrogensulfate (NH4HSO4)5 was investigated and employed. Because this method is expected to yield a short sample-preparation, the effects of the flux were scarcely found based on the analytical values by **ICP-AES**.

Experimental

Apparatus

A Hitachi P-5200 dual monochromatic ICP emission analysis system together with a quartz concentric nebulizer was used. The operating conditions are listed in Table 1. The analytical lines used were selected based on various considerations. They showed the highest sensitivity and largest signal/background ratio in all of the spectral lines of lithium and niobium in the wavelength range from 175 to 900 nm; no interference lines were observed. Yttrium was used as an internal reference element.⁶ For fusion of the samples, a fused quartz crucible with double caps (inner volume 20 ml, homemade)⁷ was used. For acid decomposition under pressure, a PTFE pressure vessel with a stainless-steel jacket (inner volume 50 ml) was used.

Reagents

Lithium standard solution (0.100 mg/ml): lithium carbonate was dried for 3 h at 120° C and weighed

Table	1	Instrumental	and	operating	conditions
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HITACHI P-5200 dual mor	ochromatic I	CP emission
analysis system		
Monochromator	1	2
Slit width (µm)	30	30
Slit height (mm)	10	10
Grating (grooves/mm)	3600	1200
Observation height (mm)	15	15
Rf power (kW)	1.0	
Argon gas flow rate		
Plasma gas (l/min)		12
Nebulizer gas (l/min)	0.45	
(kPa)	i	160
Auxiliary gas (l/min)	0.5	
Wavelength (nm)	Li I 670.784	
	Nb I	1 309.418
	ΥI	1 371.030
	(as	internal)

(0.5323 g); it was then dissolved in 10 ml of 9 M H₂SO₄. After boiling until CO₂ was evaporated, the solution was diluted to 100 ml with water. A 10 ml aliquot of the solution was diluted to 100 ml with water for use. Niobium standard solution (1.00 mg/ml): 100 mg of metallic niobium was dissolved in 10 ml of 7 M HNO3 and 5 ml of HF. Subsequently, 10 ml of H₂SO₄ was added, and the solution was heated to fumes of H₂SO₄. After cooling at room temperature, 1 g of tartaric acid and 1 ml of H_2O_2 were immediately added. The solution was diluted to 100 ml with water. Yttrium standard solution (4 mg/ml): 1.27 g of yttrium oxide was dissolved in 25 ml of 9 M H_2SO_4 . The solution was diluted to 250 ml with water. NH4HSO4 was recrystallized from water, since black soot was found in it. Any impurity elements in NH₄HSO₄ before and after recrystallization were determined by ICP-AES; the results were given in Table 2. Both sodium hydrogensulfate (NaHSO₄) and potassium hydrogensulfate (KHSO4) were also recrystallized. All of the reagents used were of analyticalreagent grade.

Samples

LiNbO₃: a High Purity Chemicals product (99% up), an Aldrich product (99.99%), and a sample prepared

Element	Impulities found/µg g ⁻¹		
	Before	After	
Li	<0.05	<0.05	
Nb	<0.01	<0.01	
Al	0.4-0.6	0.09	
Со	<0.05	<0.05	
Cr	<0.05	<0.05	
Cu	0.062	0.049	
Fe	0.33-0.35	0.36-0.41	
Mn	0.006	<0.005	
Мо	<0.2	<0.2	
Ni	<0.1	<0.1	
Ti	3.8 - 3.9	1.4 - 1.5	
v	<0.015	<0.015	
Zn	0.31-0.43	0.15	

 Table 2 Impurities in ammonium hydrogensulfate before and after recrystallization

made in the Institute for Materials Research, Tohoku University, were analyzed.

Procedure

The fusion method: 100 mg of the sample was fused with 2 g of NH₄HSO₄ in a fused quartz crucible with double caps for 7 min. After dissolving the fused salt with 20 ml of water, the solution was transferred into a volumetric flask. Immediately, 10 ml of H₂SO₄, 1 g of tartaric acid and 1 ml of H₂O₂ were added, and the solution was diluted to 100 ml with water. Next, 10 ml aliquot of the solution was transferred into another volumetric flask; subsequently, 4 ml of H₂SO₄ and 2.5 ml of yttrium standard solution were added. Finally, the solution was diluted to 100 ml with water. The sample solution was sprayed into ICP and the spectral intensities were measured.

Acid decomposition under pressure method: 100 mg of the sample was decomposed with 10 ml of HNO_3 and 5 ml of HF in a PTFE pressure vessel at 170° C for 15 h. The solution was transferred into a platinum dish; immediately, 10 ml of H_2SO_4 was added, and the solution was heated to fumes of H_2SO_4 . After cooling at room temperature, 1 g of tartaric acid and 1 ml of H_2O_2 were immediately added; the solution was then transferred into a 100 ml volumetric flask and was diluted to 100 ml with water. The subsequent procedures were the same as in the fusion method.

Preparation of solutions for a calibration curve: from 0 to 8 ml of lithium and/or niobium standard solution were transferred into volumetric flasks; 5 ml of H_2SO_4 and 2.5 ml yttrium standard solution were then added to each solution. Finally, the solutions were diluted to 100 ml with water.

Results and Discussion

Effect of flux

The effects of the flux content on the analytical value



Fig. 1 Effect of the flux content on the analytical value of lithium ●, ammonium hydrogensulfate; ▲, potassium hydrogensulfate; ■, sodium hydrogensulfate.

by ICP-AES were examined. The solution employed was prepared as follows: 5 ml of either a lithium or niobium standard solution was weighed into a volumetric flask; from 0 to 0.8 g of flux was then added stepwise. Subsequently, 5 ml of H₂SO₄ and 2.5 ml of yttrium standard solution were added. Finally, the solutions were diluted to 100 ml with water. The relations between the analytical value of lithium and flux content are shown in Fig. 1. When NaHSO4 or KHSO4 was used as flux, the intensity of lithium was increased by a further addition of these sulfates. However the intensity of yttrium was decreased. For both NaHSO₄ and KHSO₄, lithium was not detected. When NH₄HSO₄ was used, the intensities of both elements were independent of the quantity of the flux. Therefore, for a determination of lithium by ICP-AES, NH4HSO4 is useful as a flux. On the other hand, the analytical value of niobium was constant for all fluxes, since the behavior of the intensities of niobium and yttrium against the quantity of flux was similar. Therefore, NH4HSO4 is suitable for a simultaneous determination of lithium and niobium by ICP-AES.

Mutual effects between lithium and niobium

The mutual effects between lithium and niobium on the analytical value by ICP-AES were examined. The solutions were prepared as follows: 5 ml of either lithium or niobium standard solution was transferred into a volumetric flask; next, from 0.1 to 10-times the other elements was added stepwise as well as 0.4 g of NH₄HSO₄. Then, 5 ml of H₂SO₄, and 2.5 ml of yttrium standard solution were added. Finally, the solutions were diluted to 100 ml with water. As a result, the intensity ratios of Li/Y and Nb/Y were similar. Therefore, no mutual effects between lithium and niobium on the analytical value by ICP-AES were found within this range.

Table 3 Analytical results of lithium niobate by acid decomposition under the pressure and fusion methods using ammonium hydrogensulfate

Method	Li, %	Nb, %	Atomic ratio (Nb/Li)
Fusion ^a	4.524	62.35	1.030
Acid	4.506	62.36	1.034
	4.516	62.28	1.030

Sample, High Purity Chemicals product (99% up).

decomposition under the pressure method

ICP-AES is obtained.

Analysis of real samples

are given in Table 4.

results are obtained.

a. *n*=7, Li: SD=0.00284, RSD=0.063%; Nb: SD=0.00303, RSD=0.049%.

Fusion method using ammonium hydrogensulfate and acid

After LiNbO₃ was decomposed by the fusion method

using NH_4HSO_4 and the HNO_3 and HF mixture under pressure method, and the lithium and niobium concentrations were determined by ICP-AES. The obtained results are given in Table 3. The analytical

values of lithium and niobium obtained by both methods were in good agreement. Both lithium and niobium could be determined to a precision of four significant

figures based on the fusion method using NH₄HSO₄.

Therefore, NH₄HSO₄ is a very useful flux, since a high-

precision determination of lithium and niobium by

Real samples were prepared by the fusion method

In conclusion, the fusion method using NH₄HSO₄ is

especially useful, since samples can be prepared in a short

time, and no effects of flux content on analytical values

by ICP-AES can be found. Further high-precision

using NH₄HSO₄, and lithium, and the niobium con-

centrations were determined by ICP-AES. The results

Table 4 Analytical results

Sample	Li, %	Nb, %	Atomic ratio (Nb/Li)
Α	4.475	63.45	1.059
	4.455	63.36	1.062
В	4.724	63.51	1.004
	4.726	63.64	1.006
Cª	4.662	62.56	1.002
$\mathbf{D}^{\mathbf{b}}$	4.613	62.65	1.015
Ε	4.719	63.24	1.001
	4.710	63.22	1.003

Sample A, Aldrich 99.99%. B, C, D, made in the Institute for Materials Research, Tohoku University. E, lithium oxide and niobium oxide 1:1 mixture, sintered.

a. *n*=7, Li: SD=0.00386, RSD=0.083%; Nb: SD=0.00339, RSD=0.054%.

b. *n*=4, Li: SD=0.00362, RSD=0.078%; Nb: SD=0.00184, RSD=0.029%.

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