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Article

# Molecular Dynamics Observation of Iron–Carbon Precursors of Carbon Nanotube and Development of Iron–Carbon Potential

Kazuki Nishi<sup>1</sup>, Shuhei Inoue<sup>1,\*</sup>, and Yukihiko Matsumura<sup>2</sup>

 Department of Mechanical Science Engineering, Hiroshima University, 1-4-1 Kagamiyama, Higashi-Hiroshima 739-8527, Japan
 Division of Energy and Environmental Engineering, Hiroshima University, 1-4-1 Kagamiyama, Higashi-Hiroshima 739-8527, Japan
 \*E-mail: shu18@hiroshima-u.ac.jp

**Abstract.** We have focused on the growth process of metal and carbon mixed clusters that are precursors for carbon nanotubes. The molecular dynamics method using the Brenner potential was employed for modeling carbon–carbon interactions as well as carbon–iron interactions. As for carbon–iron interactions, the parameters were derived using DFT calculation. The Finnis–Sinclair potential was employed for irons. In order to observe the deposition process of carbon atoms, we adjusted the potential parameters to reproduce the bulk melting points of graphite, iron, and cementite, which was a model material of iron–carbon composite. We observed the initial growth process by preparing iron–carbon mixed clusters (approximately 200 iron atoms and 70 carbon atoms) as precursor clusters. Additional carbon atoms were then gradually supplied to this mixture at 1000 K and 1200 K. Consequently, the graphite structure was formed on the mixture surface, but at some phases, the cap structure was observed at 1200 K.

Keywords: Molecular dynamic simulation, DFT calculation, cluster.

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# 1. Introduction

Since their discovery, carbon nanotubes [1, 2] have been expected to be outstanding materials for many applications, and significant efforts were focused on the development of methods for their mass production and for their chirality-controlled synthesis. High-pressure carbon monoxide (HiPco) [3] and alcohol catalytic chemical vapor deposition (ACCVD) [4] have shown promise for the low-cost production and super growth method [5] appears to be most suitable. On the other hand, chirality control remains difficult to achieve. The chirality of single-walled carbon nanotubes (SWCNT) determines their band structure and diameter. As a result, chirality-controlled synthesis techniques are considered to be extremely important for SWCNT production. The relationship between chirality and the diameter of nanotubes can be expressed as follows.

$$d = \frac{a_0}{\pi} \sqrt{m^2 + mn + n^2} \tag{1}$$

where d is the nanotube diameter,  $a_0$  is the lattice constant, and m and n are the indices of the chiral vector. Because the chiral index (m, n) is an integer, the diameter will roughly determine the chirality. There are many trial reports about chirality control, which indicates that this methodology has succeeded in controlling the chirality distribution to some extent. However, as theoretical studies have predicted, the distortion energy due to the chiral difference is too small to regulate the chirality uniquely [6]. In spite of the difficulty of this situation, recent studies have been reported in which attempts have been made to synthesize SWCNT with control of the chirality. Although the energy differences of chirality are too small to control, (6, 5) chirality nanotubes have been reported to be selectively synthesized in up to 70% yields [7]. However, the conditions under which the synthesis takes place are so severe that the total amount of SWCNT that could be obtained from this method will be low.

Despite the fact that this method requires severe synthetic conditions, it remains important that chiral control was realized. Since the energy difference with respect to the chirality is small, evaluation of methods for chirality-controlled synthesis should take into consideration not only the isolated carbon but also the nucleation process involved, including the metal catalysts used. Several influential growth models [8, 9] have been proposed. Currently, the metal nanoparticle model [10] is considered to be most suitable. Based on our experimental results [11], we consider this model to be quite reasonable. The diameter of SWCNT has been shown to be closely related to the catalyst particle size [12], and this is consistent with the metal nanoparticle model. Because direct observation of the growth process by performing experiments is difficult, theoretical support is crucial for elucidating the mechanism involved. Ab initio calculations are considered to be the most effective way to theoretically model these systems, and LDA, Car-Parrinello, and tight-binding methods are considered to be the second best way. However, the calculation loads involved for these methods are too large to take into account more than a few thousand atoms. The classical molecular dynamics method is a well-balanced method, and it is quite suitable for observing the nucleation process on a long time scale. Many reported studies have addressed the growth process of SWCNT, determined the characteristics of these nanotubes, and examined further applications of SWCNT [13-16]. However, to date, there is no reported study in the literature that has fully expressed the nucleation process and the SWCNT-metal interaction. It is clear that the problem is one of defining the potential function; in other words, there is no proper potential function available that can express metal-carbon interactions. Almost all previous studies employed the Brenner potential for carbon-carbon interactions. This potential function has been well established, and it can express interactions involving  $p^2$  carbon well. The Morsebond order potential is usually employed for metal-carbon and metal-metal interactions because in general the angular effect is weaker for metal atoms than for carbon. These potentials do not express the differences between the various metal species that have been employed as catalysts, and they do not reproduce the local structure of metal particles. In the metal nanoparticle model, local structures such as the curvature of the surface, the crystal surface, and the composition of the surface are considered to be extremely important for the nucleation of SWCNT. In this paper, we have developed a new potential that we have used to model the metal-carbon interaction that takes into account the angular effect. We have employed the Finnis-Sinclair (FS) [17] potential for the iron atoms. The potential parameters for carboniron interactions were derived by DFT calculation and fitted by this function. In order to avoid unintentional errors, we modified the binding energies of C-C, Fe-C, and Fe-Fe to reproduce their bulk melting temperatures since when expressing deposition phenomena, the ordering of bond energy is

 $c_2$ 

considered to be critical. Then, we observed the initial growth process by preparing the iron–carbon mixed clusters (approximately 200 iron atoms and 70 carbon atoms) as precursor clusters. After preparation of the initial clusters, carbon atoms were gradually supplied to the mixture at 1000 K and 1200 K, and at some phases, cap structures were observed at 1200 K.

## 2. Simulation Methodology

d [Å]

## 2.1. Potential Parameters

A classical molecular dynamics method was used in this study. The FS potential was used to describe ironiron interactions and The Brenner potential was employed to express carbon–carbon as well as carbon–iron interactions. The FS potential can reproduce the fcc-bcc transformation of iron. The parameter sets used for the FS potential are listed in Table 1 and have been given in the original paper. The FS potential is described as follows.

c [Å]

Fe-Fe	a [A]	A[ev]	$\beta \left[A^{-1}\right]$	C [A]	$\mathbf{c}_0$	<b>C</b> <sub>1</sub>	$\mathbf{c}_2$
	3.570	1.670	1.8	3.4	1.129	-0.3280	-0.03521
Table 2.	Potential para	umeters for (	C–C and Fe–	C.			
C–C	De [eV]	S	β [Å-1]	Re [Å]	R1 [Å]	R2 [Å]	δ
	6.325	1.3	1.5	1.315	1.7	2.0	0.80469
	$a_0$	$\mathbf{c}_0$	$d_0$				
	0.011304	19	2.5				
Fe–C	De [eV]	S	β [Å-1]	Re [Å]	R1 [Å]	R2 [Å]	δ
	4.2404	1.3	1.7620	1.6076	2.7	3	0.1033
	$a_0$	$\mathbf{c}_0$	$\mathbf{d}_0$				
	0.011304	19	2.5				

β [Å-1]

Table 1. Potential parameters of Finnis-Sinclair potential.

A [eV]

$$E = \frac{1}{2} \sum_{i} \sum_{j} V_{ij}(r_{ij}) - A \sum_{i} \sqrt{\rho_i}$$
<sup>(2)</sup>

 $\mathbf{C}_0$ 

 $c_1$ 

$$V_{ij}(r_{ij}) = \begin{cases} (r_{ij} - c)^2 (c_0 + c_1 \cdot r_{ij} + c_2 \cdot r_{ij}^2) & (r_{ij} \le c) \\ 0 & (r_{ij} > c) \end{cases}$$
(3)

$$\rho_i = \sum_{j \neq i} \phi(r_{ij}) \tag{4}$$

$$\phi(r_{ij}) = \begin{cases} (r_{ij} - d)^2 + \frac{\beta(r_{ij} - d)^3}{d} & (r_{ij} \le d) \\ 0 & (r_{ij} > d) \end{cases}$$
(5)

where  $V_{ij}$  is the two-body interaction at the distance  $r_{ij}$ , and  $\rho_i$  expresses the multi-body interactions related to the charge density. It should be noted that this term is purely cohesive. A is the binding energy, and c and d indicate the cut off distance.  $c_0$ ,  $c_1$ , and  $c_2$  have been adopted to fit the experiment, and  $\beta$  is also a kind of fitting parameter.

The equations and the parameter sets for the Brenner potential are given in Eqs. (6–12) and Table 2, respectively. The parameters for the carbon–carbon interaction have been adopted from the reference.

$$E = \sum_{i} \sum_{j(>i)} \left[ V_{R}(r_{ij}) - V_{A}(r_{ij}) \right]$$
(6)

$$V_{R}(r) = \frac{D_{e}}{S-1} \exp\left(-\beta \sqrt{2S}(r_{ij} - R_{e})\right)$$
(7)

$$V_{A}(r) = B * \frac{D_{e}S}{S-1} \exp\left(-\beta \sqrt{\frac{2}{S}}(r_{ij} - R_{e})\right)$$
(8)

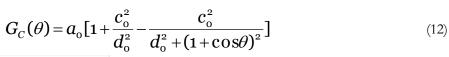
$$B^* = \frac{1}{2} (B_{ij} + B_{ji}) \tag{9}$$

$$B_{ij} = \{1 + \sum_{k(\neq i,j)} G_c(\theta_{ijk}) f(r_{ik})\}^{-\delta}$$

$$\tag{10}$$

(r < R)

$$f_{ij}(r) = \begin{cases} \frac{1}{2} + \frac{1}{2} \cos\left[\frac{r - R_1}{R_2 - R_1}\pi\right] & (R_1 < r < R_2) \\ 0 & (R_2 < r) \end{cases}$$
(11)



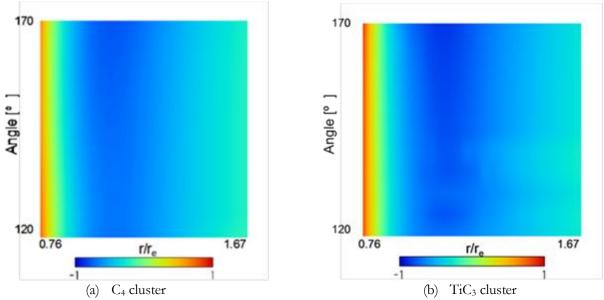


Fig. 1. Comparison of angular effect on the binding energy.

1

A more detailed discussion of this derivation has been given in original work.  $V_R$  and  $V_A$  indicate the repulsive and attractive interactions, respectively.  $D_e$  is the dissociation energy,  $R_e$  is the equilibrium bond length,  $B_{ij}$  is used to describe the multi-body effect,  $\theta_{ijk}$  is the binding angle between the *i-j* binding and the *i-k* binding, and  $f_{ij}$  is the same form of Tersoff potential that works to smoothly cut both forces between the two cut off lengths  $R_1$  and  $R_2$ . In this study, the Brenner potential is not only applied for the carbon–carbon interactions but is also used for iron–carbon interactions. This is reasonable since as can be seen in Fig. 1, the potential map of C<sub>4</sub> and TiC<sub>3</sub> calculated by using Gaussian03 software is similar with respect to the angular and normalized bond lengths. Although the metal involved in this DFT calculation was titanium, we would expect the interaction to be similar between the carbon and iron since  $p^2$  carbon metal binding shows little angular dependence with regard to the metal.

The parameter sets for the carbon–iron interaction were obtained from density function theory (DFT) calculations using the Gaussian09 software package with Becke's three-parameter exchange function and the Lee–Yang–Parr correlation function (B3LYP) [18, 19]. The Los Alamos effective core potential plus DZ (LANL2DZ) [20] was used as a basis set. First, we assumed an FeC<sub>X</sub> cluster having a symmetrical structure. We then calculated the total energy of the cluster. The binding energy was derived by subtracting the total isolated atom energies from the total energy and dividing by the number of bonds.

# 2.2. Scaling Factor

An important motivation for this study was to observe the nucleation process, which is considered to be induced by the super saturation of carbon atoms in the carbon-iron mixed cluster. Because inversion of the melting temperatures of carbon, iron, and the carbon-iron alloy in the simulation might cause unintentional errors, a scaling factor was applied to reproduce the melting point of each material. The scaling factor for each potential was derived by calculating the melting point of the respective cluster. We prepared clusters of various sizes at 0 K in order to account for the size effect. The temperature was gradually increased using the velocity scaling method. The initial structures for each of the clusters consisted of graphite for the carbon–carbon potential, bcc crystal for the iron–iron potential, and cementite for carbon–iron potential. In this simulation, the ratio of carbon to iron is of the same order. Therefore, we used the melting temperature of cementite as determined by the Lindemann index [21]. When the  $\delta$  term, as given in Eq. 13, reaches 0.1, it tends to increase suddenly. As a result, this value is used as a threshold between solid (solidus) and liquid (liquidus).

$$\delta = \frac{2}{N(N-1)} \sum_{i < j} \frac{\sqrt{\langle r_{ij}^2 \rangle - \langle r_{ij} \rangle^2}}{\langle r_{ij} \rangle}$$
(13)

#### 2.3. Nucleation Process

The iron-carbon mixed clusters were annealed at 1000 and 1200 K, which were equivalent to CVD synthesis temperatures. Carbon atoms were then added into the mixed clusters at the velocity equivalent to the translational energy of the metal.

#### 3. Results and Discussion

#### 3.1. Potential Parameters

Figure 2 shows an example of the binding energy of carbon–iron derived using DFT (Gaussian09) and fitted using the Brenner potential function (Eqs. 6–12). As shown in Fig. 2, the Brenner potential curve was in good agreement with the DFT data from 1.3 Å to 3.0 Å. Because the distance of 1.3 Å is approximately 70% of the van der Waals diameter and the cut off length was set to 3.0 Å, the Brenner potential is considered to be an appropriate function for expressing the carbon–iron interactions.

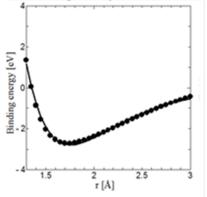


Fig. 2 Curve fitting of potential parameters. The carbon–iron binding energy was derived using Gaussian09, and fit using the function for the Brenner potential.

#### 3.2. Scaling Factor

Figures 3 and 4 show the results of the calculation of the melting points of iron crystal and cementite using the parameters given in Table 1. Because the melting point exhibits a size effect, we performed the calculation using several different-sized clusters and estimated the temperature at infinite size (bulk property). The circle dots indicate the results obtained using unmodified parameters taken from the reference (iron) using the DFT calculation (cementite). The squares show the results using modified parameters and applying the scaling factors. Because the heating rate is much faster than that of experimentally practical rate, the melting point values are excessive. In order to address this problem, we adjusted the heating rate and estimated the melting point with enough reduction time shown by a broken line in Fig. 3 & 4. The melting points obtained using these potential parameters are 1811 K for iron crystals and 1507 K for cementite, which are comparable to their bulk properties.

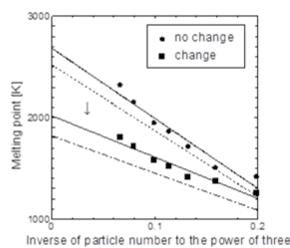


Fig. 3. Melting point of iron nanoparticles.

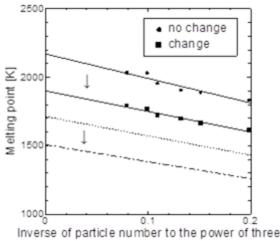


Fig. 4. Melting point of cementite nanoparticles.

Potential function	Brenner potential (C–C, Fe–C)			
Potential function	Finnis–Sinclair potential (Fe–Fe)			
Boundary condition	Periodic boundary condition			
Temperature control	Brendensen Thermostat			
Initial structure	Cementite			
Initial particle number	288 (C:72,Fe:216)			
Temperature	1000, 1200 K			
Time step	0.5 fs			

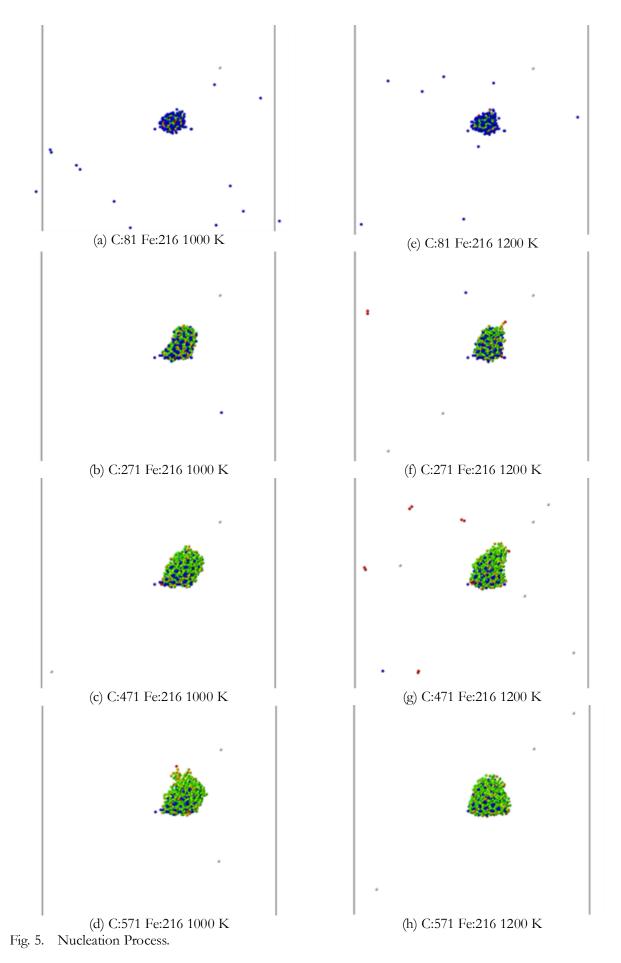
Table 3. Calculation conditions.

# 3.3. Nucleation Process

Figures 5(a)–(h) show the calculation result for the nucleation process under the conditions shown in table3. The blue ball represents the iron atom, and the remaining colors represent the carbon atoms. The  $p^2$  hybridized carbon atoms, which have three neighbours within the cut off length, are shown in green. Because the initial structure was cementite, the carbon atoms and iron atoms were first arranged. Then, during the annealing process, some iron atoms were dissociated and the cluster deformed to reduce its free energy. After the annealing process, carbon atoms were added one by one. These additional atoms did not diffuse into the cluster but instead stuck to the cluster surface. In the experiment, the added carbon atoms did not show dissolution and deposition owing to super saturation. At present, this is a size problem since a relatively small cluster is employed in the calculation. Alternatively, the problem could be caused by the use of cementite in the initial structure since there are already a sufficient number of carbon atoms in cementite. However, as shown in Fig. 5(g), nuclei of the SWCNT-like structures were sometimes observed.

# 4. Conclusion

In this study, we adopted the Finnis–Sinclair potential for the iron–iron interactions and the Brenner potential for carbon–carbon and carbon–iron interactions. We adjusted the potential depth to reproduce the melting point of each bulk material. The results for the nucleation process indicate that the perfect SWCNT did not grow. However, the nuclei of SWCNT were clearly observed. The dissolution and diffusion of carbon atoms were not observed, but this might be because of the initial structure. Carbon atoms formed  $p^2$  like structures which had three neighbors. It is possible that the further addition of carbon atoms could lead to the growth of SWCNT. However, further calculation would be required and conducted in a large scale to allow the cluster to deform and the local structure.



26

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