

**DEVELOPMENT OF COMMUNICATION PROTOCOLBASED ON LOW VOLTAGE
DISTRIBUTION AUTOMATION SYSTEM**

**M. M. AHMED
W. L. SOO**

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UNIVERSITI TEKNIKAL MALAYSIA MELAKA

Development of Communication Protocol Based on Low Voltage Distribution Automation System

M. M. Ahmed, Member, IEEE and W. L. Soo

Abstract-- This paper presents the development of a customer side distribution automation system (DAS) for operating and controlling low voltage (LV) down stream of 415/240V by using the Tenaga Nasional Berhad (TNB) distribution system. Supervisory Control and Data Acquisition (SCADA) based Remote Terminal Unit (RTU) along power line communication (PLC) system are used for DAS development that practically simulates the down stream distribution system functions in an automated manner. It is the first DAS research work done on customer side substation for operating and controlling between the consumer side system and the substation. Most of the works focused on building Human Machine Interface that provides a graphical operator interface function to monitor the system. The Human Machine Interface of SCADA system is developed using customized software and an RTU microprocessor and its software implements.

Index Terms-- SCADA system, RTU, RS-232, RS-485, Serial Modules, Modbus, TCP/IP, Master-Slave.

I. INTRODUCTION

A SCADA system consists of a number of remote terminal units (RTUs) collecting field data and sending that data back to a master station via a communications system. The RTU provides an interface to the field analog and digital sensors situated at each remote site. The master station displays the acquired data and also allows the operator to perform remote control tasks. The RTU provides an interface to the field analog and digital sensors situated at each remote site.

The advent of microprocessor has changed the function of RTUs. In the early days, RTU did not have the capability to program to specific applications and they depended on a central controller to send or request data from device. Today, modern RTUs are capable to read and act upon values of discrete and analog sensor devices through a communication link such as wire, fiber optic and etc.

GE-Harris in Calgary Canada is one of suppliers of modern RTUs used in substation automation. GE-Harris has a

large protocol library which allows the RTU to talk to most IED (Intelligent Electronic Devices).

The RTU is usually designed to monitor parameters such as bus-line volts, current, active power, reactive power, status of circuit breakers, switches and isolators, fault detection, temperature level, pressure, flow etc. It can be mounted on the equipment, line etc. It can be a line pole/tower mounted type, where a water-proof enclosure protects internal circuits such as the switch control circuit and communication circuit from outside moisture.

Recent RTU design focus has been on the ability of the unit to support multiple open communication protocols, such as modbus, modbus TCP, Ethernet IP, Profibus and Device Net. User friendly local human machine interfaces are also featured in many RTU designs that can operate independent from the central SCADA computer.

II. COMMUNICATION ARCHITECTURE

There are three main physical communication architectures that can be combined in one communication system which are point-to-point architecture, multi-point architecture and relay station architecture [1].

Point-to-point architecture involves data exchange between two stations only. One station can be setup as the master and the other one as the slave. It is possible for both stations to communicate in full-duplex mode or half-duplex mode with only one frequency. Full-duplex mode means transmitting and receiving two separate frequencies.

Multi-point architectures involve configuration of one master and multiple slaves. Data is passed between the master and each one of the slaves. If two slaves need to transfer data between each other, they would do so through the master. This research is based on this architecture where one RTU can be connected to many modules acted as slaves.

Relay station architecture takes place where a station retransmits messages to another station that is out of the range of the master station. This intermediate station is called a store and forward relay station. It first receives and stores the messages, then retransmits them on the same frequency as the ones on which they received from the master station.

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W.L Soo is with the Department of Electrical Engineering, UTeM, Malaysia.

M.M Ahmed is with the Department of Electrical Engineering, UTeM, Malaysia (e-mail: musse@kutkm.edu.my).

III. COMMUNICATION ARCHITECTURE

There are two commonly used options which are a polled approach or a contention approach [2].

This research will be based on polled approach. Polled approach is where the master is in total control of the communication system and makes regular requests for data to be transferred to and from each one of a number of slaves. The slave only responds on a request from the master and do not initiate the transactions. If a slave does not respond in a defined time, the master then retries and then marks the slave as unserviceable before trying the next slave node in the sequence. It is possible to retry the unserviceable slave again on the next cycle of polling.

Contention method does not involve controlling master and contending of individual stations for access to the transmission medium. In a situation where RTU embarks to communicate with another RTU, a technique used is to respond to a poll by the master station with a message with a destination address other than that of the master station. The master station will then examine the destination address field of the message received from the RTU and if it does not observe its own, retransmits it onto the appropriate remote station.

IV. SYSTEM ARCHITECTURE

The system architecture for this research is divided into three levels as shown in Fig. 1. Level 1 consists of SCADA equipment or Human Machine Interface (HMI). Personal computer is equipped with graphical user interface (GUI) that runs under the Microsoft Windows XP platform using InduSoft software. The GUI provides monitoring for service substation and customer service substation, real-time data, data trending, data archiving, display and recoding alarm messages, show communication status of the system and control execution. Systems operations personnel use this equipment to control and monitor the input and output remotely.

Level 2 consists of embedded Ethernet RTU. RTU communicate using a master-slave technique. In this technique, the master device will initiate transactions while the slave devices will respond by supplying the requested data to the master, or by taking the action requested in the query. The control program is downloaded into the RTU. The logic programming is configured by using RTU software manufactured by vendor. RTU is responsible for communicating with the supervisory system using TCP/IP protocol. RTU also acts as converter to link the SCADA equipment to the digital input (DI) module, digital output (DO) module and DI/DO module using RS485 protocol. The RTU also receives data from power analyzer by using RS-485 port using modbus protocol. RTU can handle control functions without the PC in real time.

Level 3 consists of I/O modules and three panels. Three types of I/O modules are used which are the DI module, DO module and combination of DI/DO module. DI/DO module receives signal from ELCB in the customer service substation panel. It then converts the signal into RS485 standard signal and transfers to RS485 network. This signal is received by RTU. DI/DO module receives signal

from the RTU to trigger certain actions to the relays as output devices. DI module and DO module are responsible to receive and send signals to input and output of service panel. Power analyzer is a power measurement metering device that displays volts, amps, watt, vars and etc. It sends data directly to the controllers to be displayed at the monitor.

In actual practice, service substation panel is connected to more than one customer service substation panel. In this research, service substation panel is only connected to one customer service substation panel. Customer service substation panel is connected to the consumer panel. In this case, the consumer panel consists of lights as the control loads. Fig. 2 describes the wiring diagram based on the system architecture.

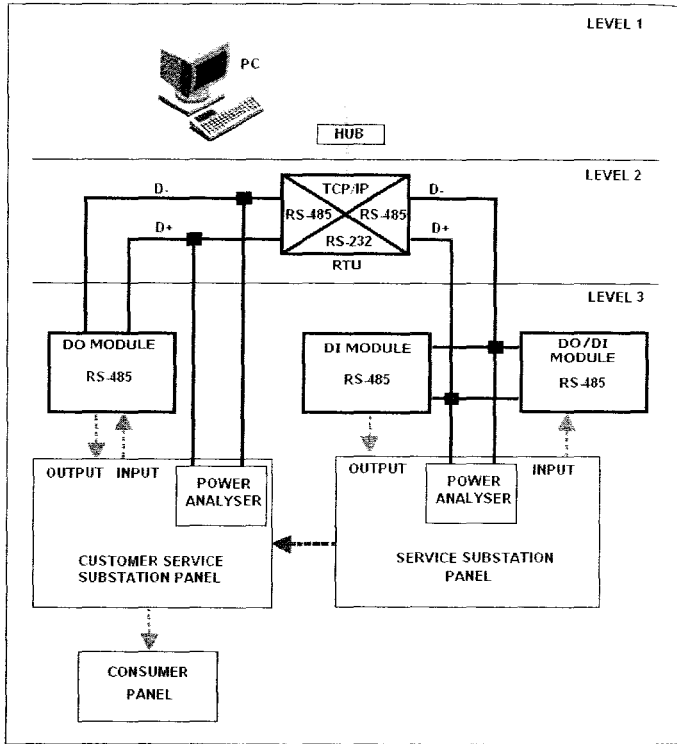


Fig. 1. System Architecture

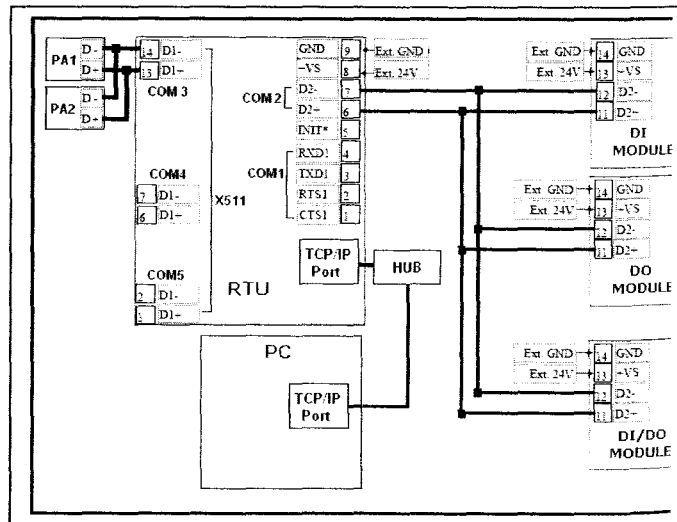


Fig. 2. Communication Wiring Diagram

V. RTU SPECIFICATION

Embedded Ethernet RTU is used in this research project. The RTU is designed as embedded RTU. Therefore, software can be downloaded into it. Users can easily employ C language to develop their own programs. This RTU supports a battery backup SRAM board and Flash-Rom board, providing non-volatile mass storage from 128K bytes to 512K bytes. This RTU is powered by an 80188-40 processor with 512K bytes of static RAM and 512K bytes of Flash memory.

This RTU needs supply from dc power that can be derived from +30V to +10V. This controller provides one serial RS-232 port and one RS-485 port and can be mounted on one I/O expansion board to implement various I/O functions such as D/I, D/O, A/D, D/A, Timer/Counter, Flash memory and battery backup SRAM.

This RTU is equipped with dual watchdog features which are the software watchdog and hardware watchdog. If the module is down, it can be rebooted automatically. If the communication network is disconnected or under some malfunctions, the host PC and the individual modules can not communicate with each other, which can also activate the hardware watchdog.

The EEPROM is designed to store the data which is changed very frequently. These data are module ID, communication configuration settings and small databases. The erase and write cycle of the EEPROM is limited.

The 2-wire RS-485 port is designed to directly drive series modules. The RTU is equipped with a Self Tuner ASIC for all RS-485 ports. The Self-Tuner ASIC will auto detect and controls the send and receive directions of the RS-485 network. The general feature of the RTU is illustrated in Fig. 3.

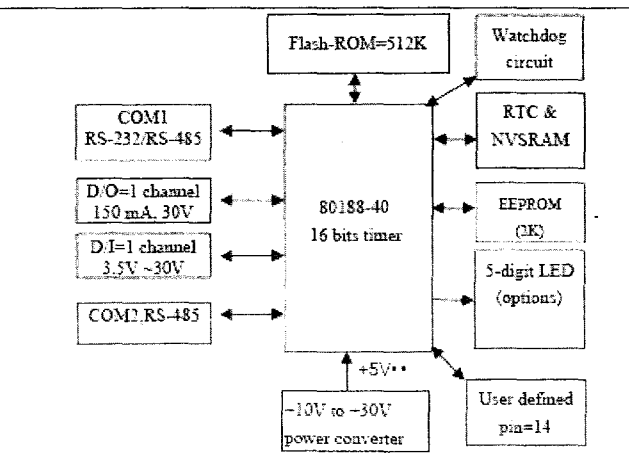


Fig. 3. General Controller Block Diagram

The IEEE 802.3 standard documents (ISO 8802.3) support various cable media and transmission rate up to 10 Mb/s such as 10Base2, 10Base 5, 10BaseT, 10Base F, 10Base5 and 10Broad36[3].

This RTU provides one on-board 10BaseT port that is equipped with a RJ-45 connector. The 10BaseT interface

supports a maximum of 100 meters of cable length between the RTU and the network hub.

Based on IEEE 802.3 standard documents, 10BaseT standard for Ethernet networks uses AWG24 unshielded twisted pair (UTP) cable for connection to a node with a range of 0.4 to 0.6 mm conductor diameter. The physical topology of the standard is a star, with nodes connected to a wiring hub, or concentrator. Concentrators can then be connected to a backbone cable that may be coax or fiber optic. The node cable has a maximum length of 100 meters consists of two pairs for receive and transmit and is connected via RJ45 plugs. Fig. 4 shows schematically how the 10BaseT nodes are interconnected by the hub.

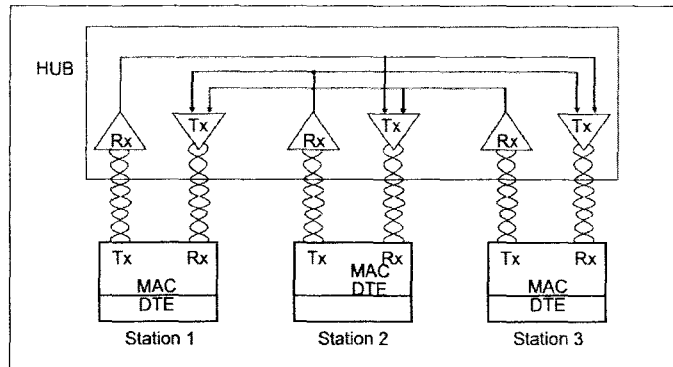


Fig. 4. Schematic Diagram of 10BaseT system

This RTU supports TCP/IP protocol suite that uses a 4-layer models which are the physical layer, network layer, transport layer and application layer described in Fig. 5.

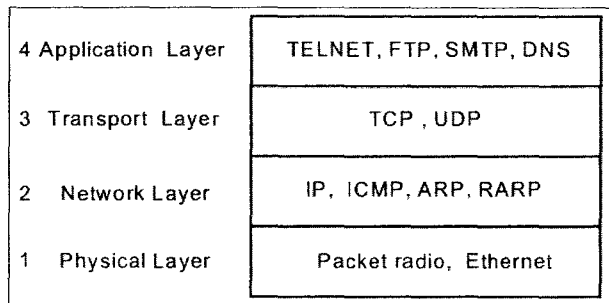


Fig. 5. TCP/IP 4 Layer Models

IP is referring as internet protocol. IP (RFC 791) is responsible for the delivery of packets or datagrams between hosts. It forwards and delivers datagrams on the basis of IP address attached to the datagrams. The IP address is a 32-bit entity containing both the network address and the host address. Since this number is difficult for human beings to remember, it is converted into format such as 192.100.100.1. The default IP for this RTU is 192.168.255.1.

To provide for flexibility in assigning addresses to networks, the interpretation of the address field was coded to specify either class A, class B, class C or class D. Fig. 6

shows the general structure according to class internet address.

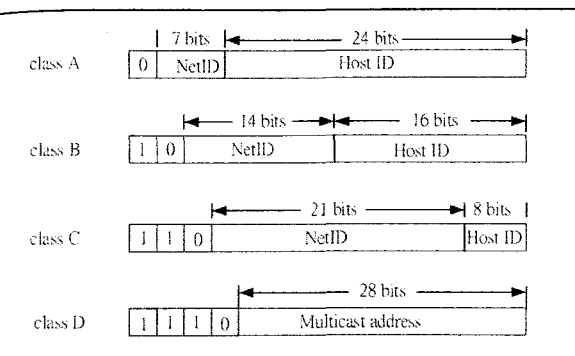


Fig. 6. Internet Address

The communication between HMI and RTU is using TCP/IP protocol. A socket is a combination of port number and IP address. HMI will always listen for any request from the RTU. RTU will request a connection to the HMI and HMI will accept the connection before data can be send or received.

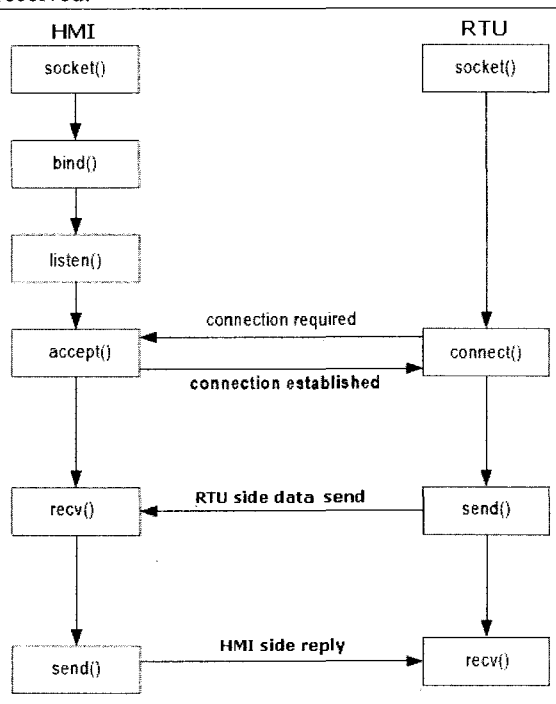


Fig. 7. TCP/IP Connection Protocol

The RTU software provided by the vendor can be used to upload logic programming into the RTU. To establish "Ethernet" communication, internet address and port number are set as shown in Fig. 8.

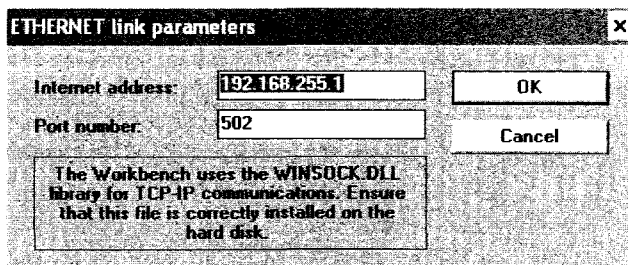


Fig. 8. Ethernet Link Parameters

The internet community can access Modbus at a reserved system port 502 on the TCP/IP stack.

VI. I/O MODULES

The series modules, including D/I, D/O, A/D, D/A, Timer/Counter and MMI modules, will be directly connected to RS-485. These series modules can connect a maximum of 256 modules to the RS-485 network. The module address can be changed from 00 to FF, a total of 256 maximum. The series modules can be programmed to 1200, 2400, 4800, 9600, 19200, 38400, 57600, 115200, a total of 8 different speeds.

The I/O modules used in this research are DI/DO module which is an 8 channel digital output and 4 channel digital input module, DI module which is a 16 channel digital input and DO module which is a 13 channel digital output

These modules can be remote controlled by a set of commands. The PC will send out a command string to the RTU either by TCP/IP protocol or RS232 protocol. RTU converts this command into a RS-485 before it sends to RS-485 network.

A. Serial communication

The Electronics Industry Association (EIA) had introduced the interface for asynchronous serial standard which is RS-232-C in 1962. The standard specifies signal voltage levels and handshaking signals to be used when serial data is being sent between data terminal equipment (DTE) such as computer, and data communication equipment (DCE) such as modem. With the definition by the EIA committee, this standard has become widely accepted because it improves compatibility between equipment and an RS-232 serial port. However RS232 standard restricts the data rate to less than 2000 bytes per second and cable lengths to less than 50 meter. Despite this disadvantage, the RS-232 standard is still commonly used.

Serial communications send a single bit at a time between computers. RS-232c is the most common standard that is based on a voltage change levels [4]. At the sending computer an input will either be true or false. The line driver will convert a false or true value in to a transmit data (txd) voltage. False value will be in between +3V to +15V and true value will be in between -3V to -15V. The receiver converts the positive and negative voltages back to logic voltage levels in the receiving computer. To transmit data, the sequence of bits follows a pattern, like the one shown in below Fig. 9.

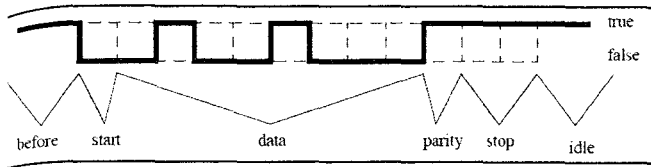


Fig. 9. A Serial Data Byte

The transmission starts at the left hand side. Each bit will be true or false for a fixed period of time, determined by the transmission speed. The voltage/current on the line is made true or false. The width of the bits determines the possible bits per second (bps). The value shown before is used to transmit a single byte. Between bytes, and when the line is idle, the txd is kept true, this helps the receiver to detect whether a sender is present or not. A single start is sent by making the Txd false.

In Fig. 9, before signal is a period where no bit is being sent and the line is true. Start is a single bit to help the system synchronized. Data contains 8 bits. The value shown here is a byte with the binary value of 0010010 where the most significant bit is sent first.

Following the data is a parity used to check if the byte was sent properly. In this case, there is one bits set in the data byte. If using even parity, the bit would be true if the total number of 1s in the data is even. If using odd parity, the bit would be false if the total is odd, it thus provides a check as to whether a bit has been corrupted in the transfer.

The stops bits allow a pause at the end of the data. One or two stop bits can be used. Idle is a period of time where the line is true before the next byte.

The transmission speed is the maximum number of bits that can be sent per second. The unit for this is baud. The baud rate includes the start, parity and stop bits. For example 9600 baud transmission of the data in the figure above would transfer up to $9600 / (1+8+1+2) = 800$ bytes for every second. Lower baud rates are 120,300, 1.2K, 2.4K and 9.6K. Higher baud rates are 19.2K, 28.8K, and 33.3K.

B. RS-232 Standard

The RS-232c standard is based on a low/false voltage between +3 to +15V, and a high/true between -3 to -15V.

Fig. 10 shows some of the common connection schemes. In all methods, the transmit data (txd) and receive data (rxd) lines are crossed so that the sending txd outputs are into the listening rxd inputs when communicating between computers.

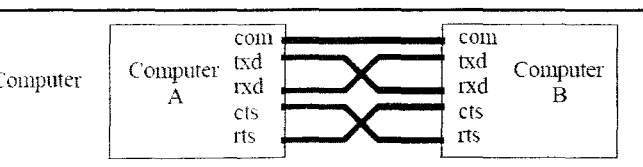


Fig. 10. RS-232 Connection

Common connectors for serial communications are shown in Fig. 11. These connectors are either male (with pins) or female (with holes), and often use the assigned pins shown. The DB-9 connector is connector with a nine pin.

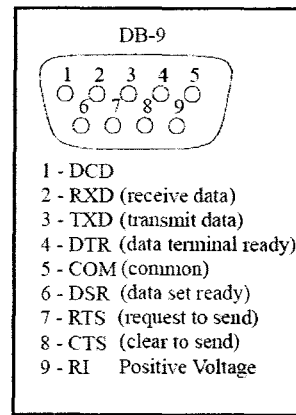


Fig. 11. RS-232 DB9 Connector

C. RS-485

RS-485 is a two wire industrial field bus. Compared to the traditional RS-232, it uses differential transmission mechanism to transfer electrical levels, and has a significant improvement in the performance of anti-interference. Without repeater, the transmission distance can reach up to 1.2 KM at the speed of 9200bps. Only one pair of twisted wire is needed to send and receive data at a long distance in a high speed.

RS-485 permits network connection on two wires and provides for reliable serial data communication for distances of up to 1200m and data rates of up to 10Mbps. Up to 32 line drivers permitted on the same line and up to 32 line receivers are permitted on the same line [5]. The line voltages range between -1.5V to -6V for logic '1' and +1.5V to +6V for logic '0'. The major enhancement of RS-485 is that a line driver can operate in three states called as tri-state operation. The three states are logic '0', logic '1' and 'high-impedance', where it draws virtually no current and appears no presence at all on the line.

VII. TRANSACTION USING MODBUS PROTOCOL

TABLE 1
COMMUNICATION DEVICE SETTING

Device	Set ID	Com Port	Baud rate	IP Address
DO MODULE	0x01	2	9600	-
DI MODULE	0x02	2	9600	-
DO/DI MODULE	0x03	2	9600	-
Power Analyzer, PA1	0x01	3	9600	-
Power Analyzer, PA2	0x02	3	9600	-
RTU	0x01	TCP/IP	-	192.168.255.1
PC	-	TCP/IP	-	-

Modbus is the protocol commonly used for SCADA applications. The Modbus transmission protocol was developed by Gould Modicon for process control systems [6]. A recent survey in the well-known American Control Engineering magazine indicated that over 40% of industrial communication applications use the Modbus protocol for interfacing. [7]

In this research, RTU communicate using a master-slave technique. The modbus protocol provides for one master and up to 246 slaves. Only the master initiates a transaction. All slaves need to have their own address or set ID. This is shown in TABLE 1.

The master which is the RTU can initiate a broadcast message to all slaves. Slaves return a message called a 'response' to queries that are addressed to them individually. The Modbus protocol provides frames for the transmission of messages between master and slaves. The information in the message is the address of the intended receiver, what the receiver must do, the data needed to perform the action and a means of checking errors.

The slave reads the messages, and if there is no error it performs the task and sends a response back to the master. The information in the response message is the slave address, the performed action, the result of the action and a means of checking errors. Data can be exchanged in two transmission modes:

- ASCII – readable, used e.g. for testing
- RTU – compact and faster; used for normal operation(hex)

The Modbus also provides an error check for transmission and communication errors. Communication errors are detected by character framing, a parity check, a redundancy check or Cyclic Redundancy Check (CRC). All functions supported by the Modbus protocol are identified by an index number. They are designed as control commands for field instrumentation and actuators and are as follows:

- Coil control commands for reading and setting a single coil or a group of coils
- Input control commands for reading input status of a group of inputs
- Register control commands for reading and setting one or more holding registers
- Diagnostics test and report functions
- Program functions
- Polling control functions
- Reset

Modbus protocol can be broken down into five sections which are message format, synchronization, memory location, function codes and exception responses.

A transaction consists of a single request from the host to a specific secondary device and a single response from that device back to the host. Both of these messages are formatted as modbus message frames [8]. Each such message

frame consists of a series of bytes grouped into four fields as described in Fig. 12.

Address Field	Function Field	DATA Data Field	Error Check Field
1 Byte	1 Byte	Variable	2 Bytes

Fig. 12. Format of Modbus message frame

The first field in each message frame is the address field, which consists of a single byte of information. This byte identifies the controller to which the request is being directed. The resulting response frame begins with the address of the responding device. The second field is the function field which also consists of a single byte of information. This byte identifies the function that the target controller is to perform.

Each request frame contains a function code that defines the action expected for the target controller. The meaning of the request data fields is dependent on the function code specified.

The third field is the data field, which varies in length according to which function is specified in the function field. This field contains information that the controller may need to complete the requested function. The last two bytes comprise the error-check fields. The numeric value of this field is calculated by performing a cyclic redundancy check (CRC-16) on the message frame. This error checking assures that the devices do not react to messages that may have been changed during transmission. Fig. 13 shows an example of message frame used in this research to read two words value of variable V1 by using modbus function 3.

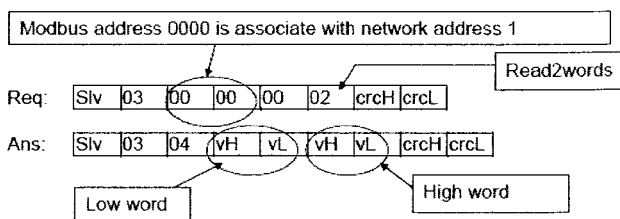


Fig. 13. Read long word by Modbus

Fig. 14 shows an example of message frame used in this research to write two words value of variable V1 by using modbus function 16.

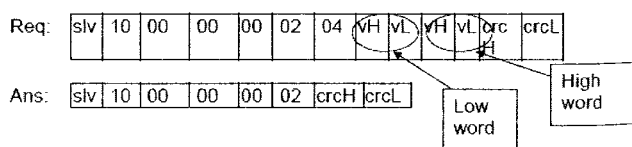


Fig. 14. Write long word by modbus

VIII. MODBUS/BUS 7000 FUNCTION BLOCKS

IX. COMMAND FORMAT OF DI/DO MODULE

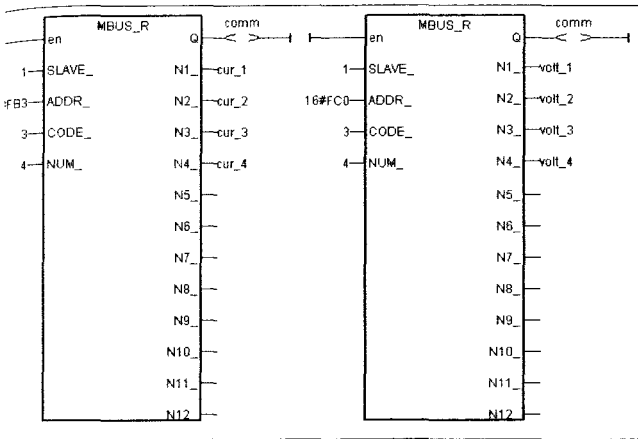


Fig. 15. MBUS_R function block

Power analyzer communicates with RTU using com by RS-485 protocol. In order to read data from power analyzer, the RTU software provides two 'MBUS_R' function blocks described in Fig. 15 are used. One function block is to retrieve phase-current data and another function block is to retrieve phase-voltage data. Slave is the 'address' of power analyzer which is set to '1'. The data for current values are starting from '16#FB3'. '16#' indicates hexadecimal address. The data for voltage values start from '16#FC0'. The command of read and write will be used in function code 3. Four words of the data will be retrieved during read command.

The serial modules can be assigned to input and output variables by using function blocks. Function block for DI/DO module is described in Fig. 16 which is already available in RTU software libraries. Address is set according to 'Set ID' that is already configured in the modules. If the communication between the RTU and serial modules are successful, the 'Q' pin will generate a true state. 'Q' pin will be in false state if communication is failed between the RTU and the modules.

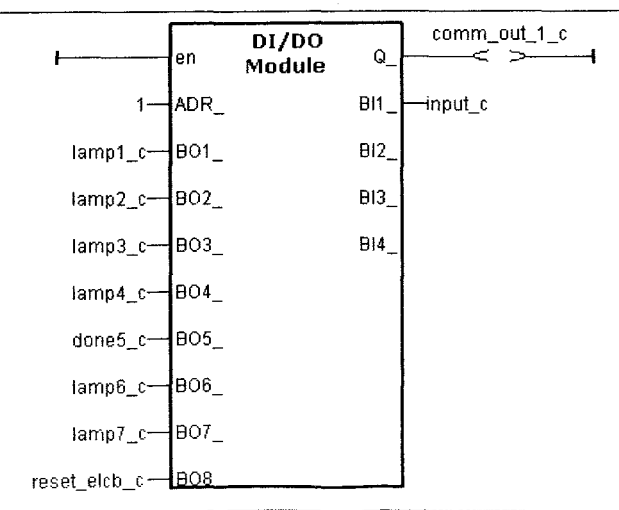


Fig. 16. Function Block of DO/DI Module

Command format can be used to send and received data from HMI to DI/DO modules. The command format consists of leading, address, command and checksum. The response format consists of leading, address, data and checksum. For example to change module address from 01 to 02 a command "%0102400600" is written in the HMI. RTU will send "!02" to HMI if the new configuration is successful. Table 2 elaborates the command and received syntaxes.

TABLE 2
SET MODULE CONFIGURATION

Command Syntax	Description
%AANN TTCCFF[CHK](cr)	%- a delimiter character
	AA - address of setting module (00 to FF)
	NN - new address for setting module (00 to FF)
	TT - type 40 for DIO module
	CC - new baudrate for setting module
	FF- new data format for setting module
Response Syntax	Description
!AA[CHK](cr)	Valid Command
?AA[CHK](cr)	Invalid Command

X. READ/WRITE TO THE HMI FROM THE RTU

Data from RTU system is made available to other software program or Human Machine Interface (HMI) devices by declaring the variable with a "Network Address". The valid network addresses for RTU systems are from 1 to FFF in hexadecimal format. Other software programs or HMI devices will access the RTU information through these network addresses. Tags declared in HMI software are assigned to the respective network address assigned in the RTU system.

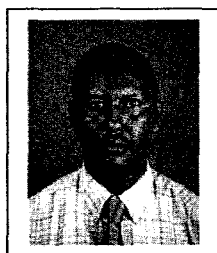
XI. CONCLUSIONS

The main contribution of the work in this research project is to develop and design a distribution automation system aimed at the low voltage (LV) distribution system. It is to develop a customized SCADA system which operated and controls the LV system in an automated manner. This research helps to optimize staff efficiency by deploying staff to on-site location only when necessary. The usage of RTU allows for future expansion. The customized SCADA system is capable of improving the ability to monitor and control equipment at the service substation and customer service substation. The developed system process the data, store the data for analysis, operate it independently through intelligent programming and take actions and suggestions for further actions to assist the engineers to do their work efficiently in an automated manner. The operating system described here can reduce the number of customers that experience outages.

XII. REFERENCES

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XIII. BIOGRAPHIES



Dr. Musse Mohamud Ahmed is a senior lecturer at Faculty of electrical Engineering, UTeM. He graduated from Somali National University (SNU) in 1984, NWFP University of Engineering & Technology, Peshawar, Pakistan in 1996 and Universiti Teknologi Malaysia (UTM) in 2000 and got his B.Sc., M.Sc. and Ph.D. respectively. He worked Multimedia University (MMU), as lecturer at the Faculty of Engineering & Technology in Malacca campus from 2000 to 2002. He joined UTeM in March 2002 as a lecturer. In October

2002, he was appointed as deputy dean, postgraduate studies, research & development at the Faculty of Electrical Engineering, UTeM, a position he held till March 2007. Since then he has been working in UTeM.

Dr. Musse has been IEEE-PES member for seven years and Executive Committee for the last five years. His research interests include: Distribution Automation System, Power System Operation and Control Simulation & Modeling of Large Power Systems, Intelligent Power Systems, Energy & Renewable Energy and Risk Assessment of Electricity Supply



Soo Wai Lian was born in Malacca, Malaysia, on June 3, 1978. She received her B.S degree in electrical engineering from the University Technology Malaysia. She is studying in Kolej Universiti Teknikal Kebangsaan Malaysia for master degree. She is specializing in power system.