INTERNATIONAL JOURNAL OF MECHANICAL ENGINEERING AND TECHNOLOGY (IJMET)

ISSN 0976 - 6340 (Print) ISSN 0976 - 6359 (Online)

Volume 4, Issue 6, November - December (2013), pp. 263-274

© IAEME: www.iaeme.com/ijmet.asp

Journal Impact Factor (2013): 5.7731 (Calculated by GISI)

www.jifactor.com



ACTIVE CONTROL OF HIGH-SPEED RAILWAY VEHICLE PANTOGRAPH CONSIDERING VERTICAL BODY VIBRATION

Mohd Azman Abdullah^{1a}, Azhar Ibrahim^{1,b}, Yohei Michitsuji², Masao Nagai³

¹(Centre of Advanced Research in Energy, Universiti Teknikal Malaysia Melaka, Malacca, Malaysia)

²(Department of Mechanical Engineering, Ibaraki University, Ibaraki, Japan)

³(Department of Mechanical Systems Engineering, Tokyo University of Agriculture and Technology, Tokyo, Japan)

ABSTRACT

The current collection system consists of a pantograph placed on the roof top of a trains' vehicle and overhead contact wire supported by evenly spaced vertical holders which supply the current to the pantograph from the electric power grid. Most of the pantographs produce averagely good performances at low and medium speeds, approximately less than 250 km/h. However, at higher speeds, the response of the pantographs is distorted. Thus the stability of the current collection is in peril. In addition, due to vertical vibration of the car body during high speed, contact force variation occurs between the pantograph and overhead wire. Therefore, it is necessary to maintain the contact between pantograph and overhead wire. In this study, the multi-body dynamics analysis is used to model the flexible body of overhead wire. An excitation experiment is performed in order to determine the parameters of pantograph. With consideration of vertical body vibration, an active pantograph control is developed to eliminate the effect of vibration to contact force, reduce the maximum peaks and avoid contact loss.

Keywords: Multi-body Dynamic Analysis; Active Pantograph; Interaction; Active Control.

I. INTRODUCTION

In recent years, high speed railway vehicle technologies have been studied and investigated in order to develop their performances with the objectives of improving riding comfort, reducing noise and increasing efficiency from an environmental perspective. One of the essential performances is current collection stability. Operating at a high speed condition, the current collection system which consists of contact wire and pantograph suffers from contact force variation. In order to understand

the contact force variation, a study of the dynamic interaction between contact wire and pantograph is essential.

The current collection system consists of a pantograph placed on the roof top of a trains' vehicle and overhead contact wire supported by evenly spaced vertical holders which supply the current to the pantograph from the electric power grid. Most of the pantographs produce moderately good performances at low and medium speeds, approximately less than 250 km/h. However, at higher speeds, the response of the pantographs is distorted by the irregularities of the contact wire. Thus, the stability of the current collection is in peril. In addition, due to vibration of the car body and external drag force produced during high speed and the dynamics performance of the railway vehicle [1][2], contact force variation occurs between the pantograph and overhead wire [3]. In the field on electromagnetic interference due to the contact variation, the subject has been discussed widely by researchers. The sliding contact of the pantograph and overhead wire results in unwanted radiated fields [4] at the contact area. The electric arcs generated from losing mechanical contact between the pantograph and the overhead wire cause electromagnetic emission [5]. The change of pantograph static parameters in improving the contact also affect the electromagnetic radiation level [6][7]. At speeds of more than 300 km/h, the main problems for the current collection systems are: the increment of the rate of pantograph bounce from the overhead wire; the increment of the wear of the contact slip and overhead wire; and the increment of the noise levels [8].

In order to ensure adequate current supply to the train, it is necessary to modify or control the response of the pantograph. At static conditions, the pantograph should be designed to provide a constant nominal contact force of about 54 N [9] between the contact strip and the overhead contact wire. While in dynamic conditions, the contact force should never drop to zero to prevent contact loss. The variation of the contact force between pantograph and overhead wire is acceptable at a certain range. As long as there is no contact loss and the utmost contact is supportable by the system, the current collection system can perform desirably. This is the aim of the control approaches in the development of active control pantograph [10-13]. Within the acceptable range, the contact force data perhaps can be utilized for other purposes. The overhead wire unevenness can be measured and estimated using the data [14]. The overhead wire strain and diagnosis are also performable by means of contact force [15][16].

It has been also estimated that 30 % of the contact force variation is contributed by the vertical body vibration at frequency of lower than 16 Hz [17]. Therefore, this study will discuss the relationship between contact force and the vertical vibration of the railway vehicle body and the attempts to control the force. In actual field test, due to its constraint, the vertical vibration can be observed using accelerometer which measures the vertical acceleration of the car body [18-20]. The acceleration is then probably converted to velocity and displacement in time historical data with standard filters which eliminate unfeasible noises. In simulation, conveniently, either vertical acceleration or force with random frequencies can be applied to represent the vertical body vibration. Within reasonable amplitude, stationary and non-stationary pantograph simulations are performable to analyze the effect of vertical body vibration to the contact force variations. Furthermore, incorporating the vibration in the multi-body dynamics analysis of the contact wire and pantograph interaction will strengthen the approach of the analysis and the attempt to control the force discrepancy.

II. CONTACT WIRE AND PANTOGRAPH MODELING

The flexible body modelling approach using multi-body dynamics analysis, absolute nodal coordinate formulation (ANCF) [21-23] accompanied with damping force formulation [24][25] is used to model the overhead contact wire (Fig. 1). An asymmetrical z-shape pantograph unit with two

contact points was utilized as shown in Fig. 2. The contact wire and pantograph parameters (Table 1 and 2) are taken from the previous published researches [21][26].

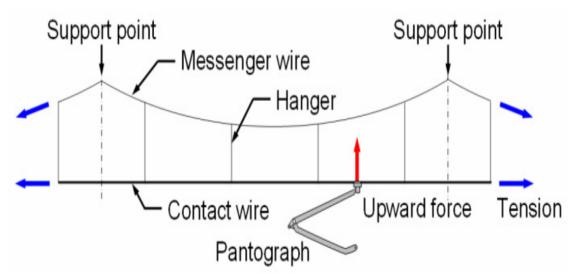


FIGURE 1: Structure of contact wire system

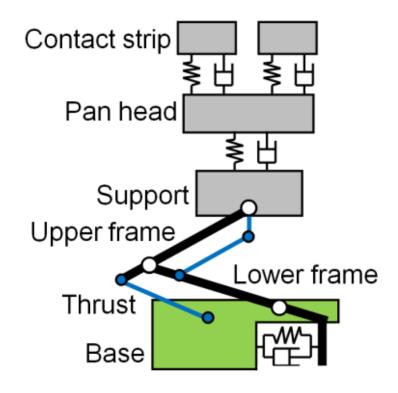


FIGURE 2: Pantograph physical model

TABLE 1: Contact wire parameters

Parameter	Symbol	Value and unit
Length of span	S	50 m
Number of span	$n_{\scriptscriptstyle S}$	2
Number of holder	n_h	10/span
Wire diameter	d	15.49x10 ⁻³ m
Young's modulus	E	$130 \times 10^9 \text{ Ns/m}^2$
Mass density	ρ	8920 kg/m ³
Damping parameter	D	3.239×10^7
Drag coefficient	C_D	0.8
Fluid density	$ ho_f$	1.2929 kg/m^3
Gravity	g	9.8 m/s^2
Wire tension	T	19600 N

TABLE 2: Pantograph parameters

Parameter	Symbol	Value and unit
Mass of contact strip	m_{1T}	12 kg
Mass of pan head	m_2	5 kg
Contact spring	k_c	39000 N/m
Contact strip spring	k_{1T}	32992 N/m
Pan head spring	k_2	14544 N/m
Contact damper	c_c	120 Ns/m
Contact strip damper	c_{1T}	12.31 Ns/m
Pan head damper	c_2	0.11 Ns/m
Mass of frame	m_3	10.38 kg
Frame spring	k_3	611.85 N/m
Frame damper	<i>c</i> ₃	50.92 Ns/m

III. CONTACT WIRE AND PANTOGRAPH ANALYSIS

In order to study the interaction between contact wire and pantograph, one should give attention to the dynamic behaviors of both contact wire and pantograph. It has been observed that at high speed, short-period separations between pantograph and contact wire occur frequently and periodically [26][27]. The reasons for these separations have been investigated and the dynamic behavior of the current collection system has also been improved.

The pantograph model and contact wire model interact together to generate contact force. The contact force acts on a point on top of the contact strip, with spring and damper models. This contact point moves together with the pantograph. Due to the relative displacement and relative speed of the top and bottom of the wear plate as well as flexible body of contact wire, contact force occurs. If the relative speed is less than zero, then the pantograph is considered in bounce condition and is restrained with the spring and damper. Considering the contact point between pantograph and contact wire, the force equation can be written as,

$$f_1 = (y_c - y_{pl})k_c + (\dot{y}_c - \dot{y}_{pl})c_c \tag{1}$$

Where f_1 is the contact force, y_c is the contact point displacement, y_{pl} is the contact strip displacement, k_c and c_c are the contact spring stiffness and damping parameter respectively. The

effect of vertical body vibration (y_B) to the contact force is also considered. The analysis of the flow of contact wire and pantograph system is shown in Fig. 3. Traveling speed v for the analysis is set at 100, 150, 200, 250, 300, 350 and 400 km/h. The displacement y_c is produced from the multi-body dynamic analysis and y_B is the random frequency constant amplitude of vertical body vibration. The output of the system is the contact force f_1 . The evaluation of control force is calculated using cost function (CF) with formulation of the sum of area under the graph of contact force about the nominal contact force (f_{1N}) of 54 N.

$$CF = \sum_{i}^{n_d} \left[\frac{v}{3.6} \left(\frac{\Delta t}{2} \right) \left| f_{1i} - f_{1N} \right| + \left| f_{1i+1} - f_{1N} \right| \right) \right]$$
(2)

Where n_d is the number of data sampling, i is the current data, v is the speed (km/h) and Δt is the time interval between data which is equal to 0.02 s.

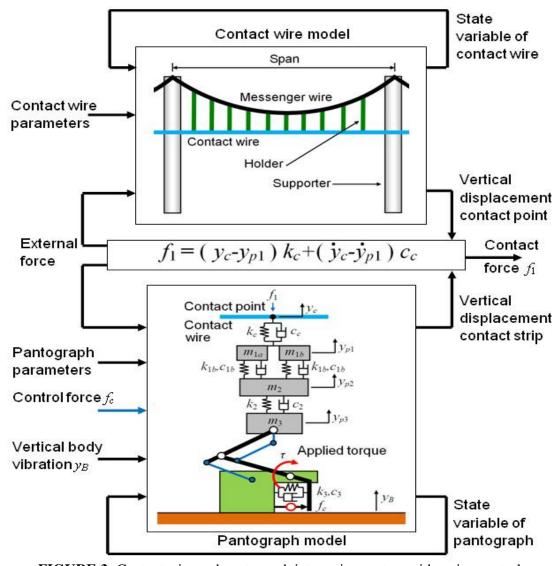


FIGURE 3: Contact wire and pantograph interaction system with active control

IV. ACTIVE PANTOGRAPH CONTROL

With the intension to minimize the vibration, the vibration cancellation control is applied. Based on transfer function (TF), the controller is designed to produce displacement which is equal but opposite to the one that is produced by the pantograph due to the vertical vibration. The torque τ occurs at the lower frame caused by main spring k_3 and damper c_3 installed in the framework which produces the upward force. The damper in the actual design pulls the brake for the framework when the pantograph descends to a certain point. The control force f_C is applied to the lower frame,

$$\tau = (f_c) l_{f2} \tag{3}$$

Where l_{f2} is the length of the lower pantograph frame, which is equal to 1 m. The pantograph is controlled using vibration cancellation (VC) (Fig. 4). In this control scheme, the controller uses the vibration as the input and feeds to the actuator. The actuator then produces the same magnitude of vibration at different direction to cancel the vibration itself. Fig. 5 shows the transfer function block diagram of the controller design with controller K(s), the pantograph $G_1(s)$ and actuator $G_2(s)$. The vibration cancellation control force is denoted as f_{CVC} .

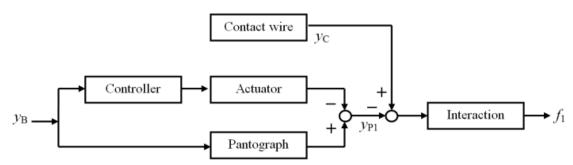


FIGURE 4: Block diagram for vibration cancellation control

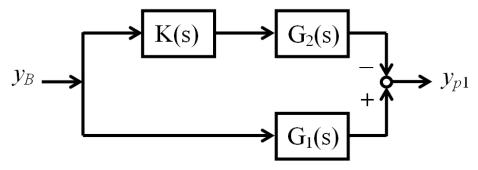


FIGURE 5: Block diagram of VC with transfer function

The equations of motion for the pantograph system are shown in Eqn. (4), (5) and (6).

$$m_{1T}\ddot{y}_{p1} + c_{1T}(\dot{y}_{p1} - \dot{y}_{p2}) + k_{1T}(y_{p1} - y_{p2}) = f_1$$
(4)

$$m_2 \ddot{y}_{p2} + c_2 (\dot{y}_{p2} - \dot{y}_{p3}) + k_2 (y_{p2} - y_{p3}) = c_{1T} (\dot{y}_{p1} - \dot{y}_{p2}) + k_{1T} (y_{p1} - y_{p2})$$
(5)

$$m_3 \ddot{y}_{p3} + c_3 \dot{y}_{p3} + k_3 y_{p3} = k_2 (y_{p2} - y_{p3}) + f_c$$
 (6)

The above equations can be simplified using transfer function for block analysis and controller design. By neglecting the f_1 and assuming $f_c = 0$, the transfer function for input y_B and output y_{p1} is,

$$G_1(s) = \frac{Y_{p1}(s)}{Y_R(s)} \tag{7}$$

The detail transfer function of $G_1(s)$ is,

$$G_{1}(s) = \frac{N_{4G1}s^{4} + N_{3G1}s^{3} + N_{2G1}s^{2} + N_{1G1}s + N_{0G1}}{D_{7G1}s^{7} + D_{6G1}s^{6} + D_{5G1}s^{5} + D_{4G1}s^{4} + D_{3G1}s^{3} + D_{2G1}s^{2} + D_{1G1}s + D_{0G1}}$$
(8)

And, assuming $y_B = 0$, the transfer function for input f_c and output y_{p1} is,

$$G_2(s) = \frac{Y_{p1}(s)}{F_C(s)} \tag{9}$$

The detail transfer function of $G_2(s)$ is,

$$G_2(s) = \frac{N_{3G2}s^3 + N_{2G2}s^2 + N_{1G2}s + N_{0G2}}{D_{7G2}s^7 + D_{6G2}s^6 + D_{5G2}s^5 + D_{4G2}s^4 + D_{3G2}s^3 + D_{2G2}s^2 + D_{1G2}s + D_{0G2}}$$
(10)

The numerator and denominator constants of $G_1(s)$ and $G_2(s)$ are summarized in Table 3. With the intention of zeroing the total displacement y_{p1} , the controller K(s) is derived by,

$$G_1(s) - K(s) \times G_2(s) = 0 \tag{11}$$

$$K(s) = \frac{G_1(s)}{G_2(s)} \tag{12}$$

The detail TF of K(s) is,

$$K(s) = \frac{N_{11K}s^{11} + N_{10K}s^{10} + N_{9K}s^{9} + N_{8K}s^{8} + +N_{7K}s^{7} + N_{6K}s^{6} + N_{5K}s^{5} + N_{4K}s^{4} + N_{3K}s^{3} + N_{2K}s^{2} + N_{1K}s + N_{1K}}{D_{12K}s^{12} + D_{11K}s^{11} + D_{10K}s^{10} + D_{9K}s^{9} + D_{8K}s^{8} + D_{7K}s^{7} + D_{6K}s^{6} + D_{5K}s^{5} + D_{4K}s^{4} + D_{3K}s^{3} + D_{2K}s^{2} + D_{1K}s + D_{0K}$$

$$(13)$$

The numerator and denominator constants of controller K(s) are summarized in Table 4.

TABLE 3: Numerators and denominators for $G_1(s)$ and $G_2(s)$

Constant	Value	Constant	Value
N_{4G1}	5.76×10^8	N_{3G2}	2.88×10^6
N_{3G1}	4.61 x10 ¹¹	N_{2G2}	1.87 x10 ⁹
N_{2GI}	1.35×10^{14}	N_{1G2}	2.96×10^{11}
N_{IGI}	1.73×10^{16}	N_{0G2}	2.70×10^{13}
N_{0G1}	8.10×10^{17}	D_{7G2}	$7.34x10^4$
D_{7G1}	7.34×10^4	D_{6G2}	2.52×10^7
D_{6G1}	2.52×10^7	D_{5G2}	3.12×10^9
D_{5G1}	3.12×10^9	D_{4G2}	4.10×10^{11}
D_{4G1}	4.10×10^{11}	D_{3G2}	2.01×10^{13}
D_{3G1}	2.01×10^{13}	D_{2G2}	1.44×10^{15}
D_{2G1}	1.44 x10 ¹⁵	D_{1G2}	1.73×10^{16}
D_{1G1}	1.73 x10 ¹⁶	D_{0G2}	8.10×10^{17}
D_{0G1}	8.10×10^{17}		

TABLE 4: Numerators and denominators for K(s)

Constant	Value	Constant	Value
N_{11K}	-4.23×10^{13}	D_{12K}	2.12×10^{11}
N_{10K}	-4.83 x10 ¹⁶	D_{11K}	6.33×10^{14}
N_{9K}	-2.34×10^{19}	D_{10K}	7.17×10^{10}
N_{8K}	-6.35×10^{21}	D_{9K}	$4.00 \text{ x} 10^{20}$
N_{7K}	-1.12×10^{24}	D_{8K}	1.26×10^{23}
N_{6K}	-1.40×10^{26}	D_{7K}	2.48×10^{25}
N_{5K}	-1.30×10^{28}	D_{6K}	3.34×10^{27}
N_{4K}	-8.83×10^{29}	D_{5K}	3.33×10^{29}
N_{3K}	-4.39 x10 ³¹	D_{4K}	2.41×10^{31}
N_{2K}	-1.58×10^2	D_{3K}	1.24×10^{33}
N_{1K}	-2.80×10^{34}	D_{2K}	4.89×10^{34}
N_{OK}	-6.56×10^{35}	D_{1K}	8.31×10^{35}
		D_{0K}	2.19×10^{37}

V. RESULTS AND DISCUSSIONS

Table 5 summarizes the force abbreviations. Fig. 6 to 8 show the graphical results of the dynamic analysis at speed of 300, 350 and 400 km/h. In the VC control approach, the control force is applied in order to minimize the effect of vertical vibration. The VC control system has consistently reduced the CF and CL for all speeds (Fig. 9 and 10).

TABLE 5: Contact forces abbreviations

Abbreviations	Description
f_{1V}	Contact force of system with vibration but without control
f_{1VC}	Contact force of system with vibration and vibration cancellation control
f_{1N}	Nominal contact force of 54 N

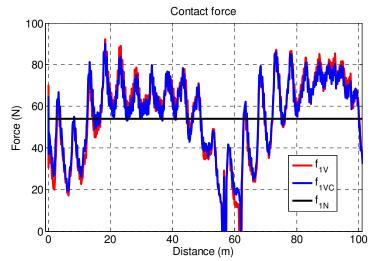


FIGURE 6: Contact forces at v = 300km/h

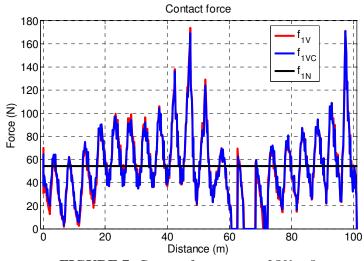


FIGURE 7: Contact forces at v = 350km/h

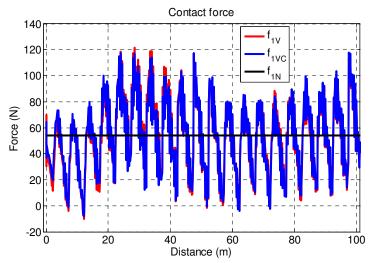


FIGURE 8: Contact forces at v = 400 km/h

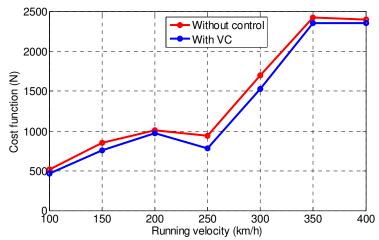


FIGURE 9: Contact force controls evaluation

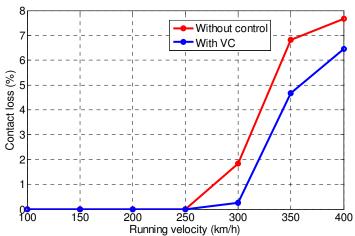


FIGURE 10: Contact loss ratio

VI. CONLCUSION

The practical application of multi-body scheme, ANCF was used to model the interaction between contact wire and pantograph with the consideration of vertical body vibration. The design of active pantograph controls via simulation was also investigated. In an attempt to eliminate contact loss between contact wire and pantograph, the control approaches have been tested at high speeds. The active controls are designed with the application of the multi-body dynamic analysis. The development of the active pantograph control depends on the availability of the active damper with high frequency response to produce such control forces.

ACKNOWLEDGMENT

The authors gratefully acknowledged the support from Advanced Vehicle Technology (AcTiVe) research group and the financial support from Universiti Teknikal Malaysia Melaka and The Ministry of Education, Malaysia (MoE) under Fundamental Research Grant Scheme (FRGS), grant no.: FRGS/2013/FKM/TK06/02/2/F00165.

REFERENCES

- 1. A. Ibrahim, M.A. Abdullah and K. Hudha, Multibody Dynamics Models of Railway Vehicle Using Adams/Rails, Applied Mechanics and Materials, Trans Tech Publications, Vols. 393, doi:10.4028/www.scientific.net/AMM.393.644, 2013, 644-648.
- 2. M.A. Abdullah, F.R. Ramli and C.S. Lim, Railway Dynamics Analysis Using Lego Mindstorms, Applied Mechanics and Materials, Trans Tech Publications, Vols. 465-466, doi:10.4028/www.scientific.net/AMM.465-466.13, 2014, 13-17.
- 3. T. Koyama, A Method to Measure the Contact Force of Pantographs through Image Processing Railway Technology Avalanche No.37, 2011, 219, 3.
- 4. S. Leva, A.P. Morando, and R.E. Zich, On the Unwanted Radiated Fields due to the Sliding Contacts in a Traction System, IEICE Transactions on Communications, Vol.E83BB, No.3, 2000, 519-524.
- 5. B. Tellini, M. Macucci, R. Giannetti, and G.A. Antonacci, Line-Pantograph EMI in Railway Systems, IEEE Instrumentation & Measurement Magazine, Vol.4, No.4, 2001, 10-13.
- 6. C. Zhang, J. Zhao, and J. Huang, The Evaluation of the Electromagnetic Emission from High-speed Railway by Pantograph and Network Parameters, Proc. of the CEEM Asia-Pacific Conference on Environmental Electronics, 2000, 279-284.
- 7. C. Zhang, and J. Huang, Predicting the General Electromagnetic Radiation Level on High Speed Railway by the Static Parameters of Pantographs and Networks, Proc. of the 3rd International Symposium on Electromagnetic Compatibility, 2002, 387-390.
- 8. T. Oshima, and S. Suzuki, High Performance Pantograph for High Speed EMUs, Proc. of the International Conference on Main Line Railway Electrification, 1989, 124-128.
- 9. M. Aboshi, and K. Manabe, Analyses of Contact Force Fluctuation between Catenary and Pantograph, Quarterly Report of RTRI, Vol.41, No.4, 2000, 182-187.
- 10. M.A. Abdullah, Y. Michitsuji, M. Nagai, and N. Miyajima, Analysis of Contact Force Variation between Contact Wire and Pantograph Based on Multibody Dynamics, Journal of Mechanical Systems for Transportation and Logistics, Vol. 3, No. 3, 2010, 552-567.
- 11. M.A. Abdullah, R. Jenal, Y. Michitsuji, and M. Nagai, Analysis of Dynamic Interaction between Contact Force Variation between Flexible Body of Overhead Contact Wire and Active Control Pantograph Considering Vertical Body Vibration, Proceeding for the 3rd International Conference on Engineering & ICT (ICEI2012), Malacca, Malaysia, (April 4th to 5th, 2012), Vol 1, 2012, 236-240.

- 12. Y. Yamashita and M. Ikeda, Advanced Active Control of Contact Force between Pantograph and Catenary for High-Speed Train, Quarterly Report of RTRI, Vol; 53, No.1, 2012, 28-33.
- 13. T. Koyama and M. Aboshi, Formation Mechanism of Undulating Wear on Overhead Conductor Rails due to Dynamic Characteristics of Pantographs, Quarterly Report of RTRI, Vol; 54, No.1, 2013, 18-23.
- 14. S. Nagasaka, and M. Aboshi, Measurement and Estimation of Contact Wire Unevenness, Quarterly Report of RTRI, Vol.45, No.2, 2004, 86-91.
- 15. S. Kusumi, T. Fukutani, and K. Nezu, Diagnosis of Overhead Contact Line based on Contact Force, Quarterly Report of RTRI, Vol.47, No.1, 2006, 39-45.
- 16. M. Aboshi, S. Kusumi and T. Kuraoka, Estimation Method of Contact Wire Strain Based on Contact Force between Pantograph and Catenary (in Japanese), RTRI Report, Vol.24, No.2, 2010, 23-28.
- 17. T. Usuda, M. Aboshi, and M. Ikeda, Study of the Relationship between Vertical Acceleration of Carbody and Pantograph Contact Force (in Japanese), The JSME Jointed Railway Technology Symposium, 2000, 271-274.
- 18. C.A.O. Yanmei, and X. He, Experimental Study of Railway Traffic Induced Environmental Vibrations. Proceeding of the IEEE International Conference on Mechanic Automation and Control Engineering (MACE), 2010, 1850-1853.
- 19. Y. Suguhara, A New Vertical Vibration Control System Development and Commercialization, Railway Technology Avalanche No.41, 2012, 244, 4.
- 20. C. Nakagawa, R. Shimamune, K. Watanabe, E. Suzuki, Fundamental Study on the Effect of High Frequency Vibration on Ride Comfort, Journal of Mechanical Systems for Transportation and Logistics Vol.3, No.1, 2010, 287-293.
- 21. M.A. Abdullah, Y. Michitsuji, M. Nagai, and N. Miyajima, N., Integrated Simulation between Flexible Body of Wire and Active Control Pantograph for Contact Force Variation Control, Journal of Mechanical Systems for Transportation and Logistics, Vol. 3, No. 1, 2010, 166-177.
- 22. A.A. Shabana, H.A. Hussein, and J.L. Escalona, Application of the Absolute Nodal Coordinate Formulation to Large Rotation and Large Deformation Problems, Journal of Mechanical Design, Vol.120, 1998, 188-195.
- 23. J-H. Seo, S-W. Kim, I-H. Jung, T-W. Park, J-Y. Mok, Y-G. Kim, and J-B. Chai, Dynamic Analysis of a Pantograph-Catenary System using Absolute Nodal Coordinates, Vehicle System Dynamic, Vol.44, No.8, 2006, 615-630.
- 24. Y. Takahashi, and N. Shimizu, Study on the Elastic Force for the Deformed Beam by means of the Absolute Nodal Coordinate Multibody Dynamics Formulation, Transactions of the Japan Society of Mechanical Engineers, Series C, Vol.67, No.655, 2001, 626-632.
- 25. M.A. Abdullah, Y. Michitsuji, S. Takehara, M. Nagai, and N. Miyajima, Swing-up Control of Mass Body Interlinked Flexible Tether, The Archive of Mechanical Engineering, Vol. LVII, No. 2, 2010, 115-131.
- 26. M.A. Abdullah, Y. Michitsuji, M. Nagai, and G. Venture, System Identification of Railway Trains Pantograph for Active Pantograph Simulation, Journal of System Design and Dynamics, Vol. 5, No. 5, 2011, 1141-1154.
- 27. T. Fujioka, T. Nishiono, and M. Iguchi, Periodical Vibrations of a Power Collect System (Dynamic Effects of Hangers Suspending a Contact wire) (in Japanese), Transactions of the Japan Society of Mechanical Engineers, Series C, Vol.51, No.470, 1985, 2663-2667.
- 28. Upasana Sinha and Prof.Kamak Mehta, "Vibration Sensing for Railway Derailment Based on Nadal's and Sperling's Theory using OMS", International Journal of Electronics and Communication Engineering & Technology (IJECET), Volume 4, Issue 1, 2013, pp. 69 78, ISSN Print: 0976- 6464, ISSN Online: 0976 –6472.
- 29. Irshad M. Momin and Dr. Ranjit G. Todkar, "Design and Development of a Pendulum Type Dynamic Vibration Absorber for a Sdof Vibrating System Subjected to Base Excitation", International Journal of Mechanical Engineering & Technology (IJMET), Volume 3, Issue 3, 2012, pp. 214 228, ISSN Print: 0976 6340, ISSN Online: 0976 6359.
- 30. R S Rajpurohit and R S Prasad, "Analysis of Mechanical Structure under Vibration using Vibration Measuring System", International Journal of Mechanical Engineering & Technology (IJMET), Volume 4, Issue 1, 2013, pp. 134 141, ISSN Print: 0976 6340, ISSN Online: 0976 6359.