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HARD CLAM CULTURE PROJECT

Preliminary Financial Evaluation

Prepared for Mr. Bruce Vogt

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Sea Grant, Marine Advisory Services

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April 6, 1988

Marine Resource Report No. 88 - 4

VOGT HARD CLAM CULTURE PROJECT

PRELIMINARY ANALYSIS

Introduction

In January, 1988 the Marine Business Specialist was asked to assist Mr. Bruce Vogt, of Mathews, Virginia to prepare a business plan for an extensive hard clam (Mercinaria mercinaria) culture project. After an initial meeting the Specialist determined that he could 1) present the business plan prepared by Mr. Vogt to the William and Mary Entrepreneurial Center for their evaluation and recommendations, and 2) assist Mr. Vogt in preparing a project cash flow analysis prior to preparing a business plan which could be used to solicit funds for the project.

Mr. Vogt's original plan was presented to a faculty member of the Entrepreneurial Center. Comments and recommendations are still pending.

In subsequent meetings, Mr. Vogt provided the data needed to construct a preliminary cash flow analysis. This is a report on the results of that analysis and includes recommendations which should be followed before further work is done on the business plan.

Project Objective

Mr. Vogt's stated objective is to begin planting 8 million clams and increase plantings at regular intervals until he is planting 60 million clams annually. Based on some limited planting he has done in 1987, he believes that his objective is attainable.

He would like to act as the entrepreneur who organizes the operation, supervises activities, and shares in the eventual profits. He would like to obtain a bank loan or attract venture capital to finance his project, with minimum financial input on his part.

Project Organization

The project is to be located on leased land adjacent and nearby to Mr. Vogt's residence in Mathews County. The Business Specialist visited the site with Mike Oesterling, commercial fisheries specialist, who determined that the site was physically appropriate for clam culture. Mr. Vogt reports in his business plan that the site has suitable temperatures, tidal flow and flushing, and salinity for clam culture.

Mr. Vogt's property will be used for the shore-based work required to plant the clams. This property already has some small storage facilities, a dock, and enough area for the work site.

The initial project proposal is to plant 8 million clams in years 1 and 2, 16 million clams in years 3 and 4, 32 million clams in years 5 and 6, and 60 million clams annually thereafter. The initial planting and harvesting cycle is shown in Table 1. Note that the figures in Table 1 are in thousands of trays. One thousand (1000) clams are planted per tray. The number of clams harvested depends on the survival until harvest, estimated to vary between 70% and 95%.

The trays are central to the success of the project. Mr. Vogt has chosen to plant clams in trays because 1) survival should be greatest and 2) planting and harvesting should be most efficient. The alternative to trays is to construct planting beds of pea gravel on the leased tidal lands, and seed the clams directly onto the beds.

The trays are to be filled with pea gravel, seeded, and placed on the tidal land in 40 (10×4) tray beds. A barge will be needed to transfer the filled trays from the land work site to the planting site. The same barge will be used for harvest. The beds will be protected from predators by covering them with a plastic mesh, held in place with sand bags.

The clams will need at least 24 months to reach the marketable "cherrystone" size. During the growing period the beds will have to be inspected each month. A portion of the beds will require maintenance consisting of replacing the protective mesh and drying and washing the used mesh for later reuse.

The organization part of the project is relatively straight forward, especially if it is thought of in terms of numbers of trays put into the water and numbers of trays pulled out of the water.

Financial Analysis

The following analyzes only the working capital requirements of the project. No construction or fixed costs are considered. This is because the fixed costs are still unknown, but it appears that over 90% of the costs of the project are variable, directly related to the number of trays planted.

The project is divided into three major activities, planting, maintenance, and harvesting. The materials and labor costs per 1000 trays for each part are shown in Table 2. The materials and labor details are in Appendix I.

The initial project was analyzed on an electronic spread sheet (Symphony), by showing the monthly cash flow for 11 years. The cash flow considers only the estimated operating expenses, but will eventually have to include capital investment costs, depreciations, working capital interest, debt repayment, management and supervision salaries, and some as yet to be determined operating expenses.

The cash flow shows the cash outlays and revenues for each month for 11 years. In addition it provides the sum of expenses for each major activity, the sum of revenues, a year-end net cash position, or profit, and an accumulated profit or loss. The cash flows for Years 1 through 11 are provided in Appendix II.

The cash flow for 11 years was evaluated using two financial analyses, the Present Value (PV), and the Internal Rate of Return (IRR), both calculated on the yearly profits and losses. The PV is the sum of the discounted value of each year's profit or loss. Discounting of the profits or loss after year one is necessary because of people's time preference; people perceive that a dollar received today is worth more than a dollar received two years from now. The difference in money received today over money received in the future is calculated using the interest rate. The interest rate can change, and so the PV was calculated for a range of rates from 5% to 10%. If the present value of the project is greater than or equal to the cost of the project, then the project is considered attractive from a purely business point of view.

The IRR is the rate of profit that an investment is expected to earn. The IRR is found by calculating the interest rate that results in a zero present value of the sum of the future stream of profits and losses. In other words, it is the interest rate which would have to prevail in society over the 11 years of the project for the future profits to be evaluated at zero in year one. Obviously the higher the IRR, the more attractive the project.

The PV and IRR depend on three important assumptions in the project, the interest rate, the survival of the clams to harvest, and the price at harvest. The effect of the interest rate is discussed above. The results of changing the survival and price are shown in Tables 3, 4, and 5.

Table 3 shows the PV's at different interest rates and the IRR for a price of $20 \, \text{¢}$ per clam and $80 \, \text{%}$ survival. The PV varies from \$10,003,399 at $5 \, \text{%}$ to \$6,136,112 at $10 \, \text{%}$. The IRR is $44.23 \, \text{%}$. The total amount required is \$1,392,492. These are acceptable returns but should be viewed cautiously because, 1)no risk analysis has been done, nor have the interest rates been adjusted for risk, and 2) the $20 \, \text{¢}$ per clam and $80 \, \text{%}$ survival may be optimistic.

Table 4 shows the effect on PV and IRR if the price drops to $15 \, \rm cm$ per clam and everything else the same. IRR drops to $22.5 \, \rm k$, still respectable but probably not realistic given the reservations above. The PV varies from \$3,598,927 at $5 \, \rm k$ to \$1,812,073 at $10 \, \rm k$, considerably less than the \$2,651,738 financing required to reach this stage in Year 11 of the project.

Table 5 shows what happens if the price is 15¢ per clam and only 70% survive. The required financing jumps to \$3,241,748, the IRR falls to 11.47% and the PV varies from \$1,183,751 at 5% to \$190,559 at 10%. Given the same reservations, this possibility makes the project look unacceptable.

In conclusion, the initial plan proposed by Mr. Vogt is overly ambitious and falls apart under the prospect of lower prices and survival. The cash flow analysis also shows that the proposed production schedule, starting with 8 million clams planted in the first year and doubling plantings every other year until 60 million are planted, puts an extreme strain on project finances because plantings do not generate revenues until 27 months later.

An Alternative Plan

Appendix I shows the details of the materials and labor costs for the three phases of the project. Phase I, planting, is the most expensive part, costing \$48,864 per thousand trays. Of that amount, \$30,000, or 62% is for clam seeds. This price buys an 8 mm clam seed, considered an ideal size for autumn planting, having the best prospects of survival until harvest. The clam seed cost could be cut in half if the project included an upwelling system, a technology to grow smaller seed clams to planting size.

Although Mr. Vogt knew about the upwelling systems, he did not plan to use them because he wanted his operation to be as simple as possible. However, it is safe to assume that the upwelling system would not cost half of what he could save just in first year costs if he could buy seed clams for \$15,000 per million (for 1000 trays). Operating costs would be mostly electricity to pump bay water through the system. Therefore the first suggestion made to Mr. Vogt is to investigate adding an upwelling system to his project to cut his seed clam purchase costs.

Secondly, based on what is known about production levels at the most advanced clam culture operation in Virginia, Mr. Vogt's project seems much too ambitious. He has not established a detailed plan of how he would manage the feat of planting 60 thousand trays per year, how to handle them on land or on the barge, how much time would actually be needed. It appears that just acquiring the 60 million clam seeds is not possible.

Therefore it is suggested that Mr. Vogt reduce considerably the number of clams he plans to plant each year to achieve the following: plant 4 thousand trays in years 1, 2 and 3, 6 thousand trays in years 4, 5, and 6, and 8 thousand trays in years 9, 10, and 11, and thereafter. Appendix III shows the cash flow for Years 1 through 11 for this plan. Table 6 shows the revised planting and harvesting cycle. Tables 7, 8, and 9 show the results of the financial analysis.

Table 7 shows financial results based on $20 \, \mathrm{c}$ per clam and $80 \, \mathrm{s}$ survival. Table 8 shows the results if price falls to $15 \, \mathrm{c}$ per clam and Table 9 shows what would happen if survival fell to $70 \, \mathrm{s}$. The results in Tables 7 and 8 are encouraging, the lowest PV shown in Table 7 is \$1,731,774 for a financing requirement of \$399,276 and IRR of $54.14 \, \mathrm{s}$. The lowest PV in Table 8 is \$766,360 for the same financing requirement, \$399,276, but with a lower IRR of $33.24 \, \mathrm{s}$.

Table 9 shows discouraging results. The lowest PV is \$404,330 for a financing requirement of \$410,924. The IRR is 23.51%. However, this worst case prospect improves dramatically if the clam seed purchase price is cut by \$15,000 per 1 million clams which should be possible by using an upwelling system. The lowest PV becomes \$978,474, the financing requirement becomes \$279,276, and the IRR goes up to 47.48%. The financial results based on a reduced seed clam price are shown in Table 10.

Conclusion

Based on the cash flow, Present Value, and Internal Rate of Return Analyses, Mr. Vogt's initial plan to plant up to 6 million clams per year does not look like an attractive business plan. There are physical constraints he has not considered, and the financial analyses are not encouraging.

It is suggested that he 1) include an upwelling system in his project which will decrease the cost at which he buys seed clams, and 2) that he pursue a more modest production schedule. If he enjoys success under the alternative production schedule presented here, or another one, he can always benefit the experience gained, and develop a proposal for expanding his operations.

Finally, Mr. Vogt will need to decide on the final production schedule he intends to propose to prospective financial sources, and collect the information which is required to put together a complete business plan. At that point Advisory Services will be able to help prepare his final plan.

Table 1
Initial Planting and Harvesting Plan

Year	Trays Planted (x1000)	Trays Harvested(x1000)
1	8	0
2	8	0
3	16	2
4	16	8
5	32	10
6	32	16
7	60	20
8	60	32
9	60	39
10	60	60
11	60	60

Table 2
Operating Costs per 1000 Trays

	<u>Materials</u>	Labor	Total
Ι.	Planting		
	42150	6714	48,864
II.	Maintenance per	Month	
	. 0	123	123
III	. Harvesting		
	700	6000	6,700

Table 3 Financial Analysis, Vogt Clam Farm Production = 60 kk clams planted in Year 7

Price = 20¢ per clam Survival = .80

<u>Year</u>	Profits	Accumulated Profits	IRR
1	(202007)	(202007)	
. 1	(393987)	(393987)	
2	(405795)	(799782)	
3	(540744)	(1304525)	
4	402510	(902016)	
5	(87966)	(989982)	
6	807480	(182502)	
7	20754	(161748)	
8	1817550	1655802	
9	2850183	4505985	
10	6066900	10672885	
11	6066900	16639785	44.23%

Financing Required: \$1,392,492

5%	6%	7%	8%	9%	10%
10039399	9090566	8235252	7463464	6766361	6136112

Table 4 Financial Analysis, Vogt Clam Farm

Production = 60 kk clams planted in Year 7

Price = 15¢ per clam Survival = .80

Year	<u>Profits</u>	Accumulated Profits	IRR
1	(393987)	(393987)	
2	(405795)	(799782)	
3	(584744)	(1384726)	
4	82510	(1302016)	
5	(487966)	(1789982)	
6	167480	(1622502)	
7	(779246)	(2401748)	
8	537550	(1864198)	
9	1290183	(574015)	
10	3666900	3092885	
11	3666900	6795785	22.50%

Financing Required: \$2,651,738

5%	6%	7%	8%	9%	10%
3598927	3156916	2762200	2409498	2094158	1812073

Table 5 Financial Analysis, Vogt Clam Farm Production = 60 kk clams planted in Year 7

Price = 15¢ per clam Survival = .70

Year	<u>Profits</u>	Accumulated Profits	IRR
1	(393987)	(393987)	
2	(405795)	(799782)	
3	(614744)	(1414526)	
4	(37490)	(1452016)	
5	(637966)	(2089982)	
6	(72520)	(2162502)	
7	(1079246)	(3241748)	
8	57550	(3184198)	
9	705183	(2479015)	
10	2766900	287885	
11	2766900	3054785	11.47%

Financing Required: \$3,241,748

5%	6%	7%	8%	9%	10%
1183571	931797	709805	514261	342082	190559

Table 6
Revised Planting and Harvesting Plan

<u>Year</u>	Trays Planted (x1000)	Trays Harvested(x1000)
1	4	0
2	4	0
3.	4	2
4	. 6	4
5	6	4
6	6	4
7	8	6
8	8	6
9	8	8
10	8	8
11	8	8

Table 7 Financial Analysis, Vogt Clam Farm Production = 8 kk clams planted in Year 7

Price = 20¢ per clam Survival = .80

Year	<u>Profits</u>	Accumulated Profits	IRR
1	(196686)	(196686)	
2	(202590)	(399276)	
3	98352	(300924)	
4	305944	5070	
5	303042	308112	
6	300090	608202	
7	508101	1116303	
8	505149	1621452	
9	811257	2432709	
10	811257	3243966	
11	811257	4055223	54.14%

Financing Required: \$399,276

5%	6%	7%	8%	9%	10%
2625313	2412496	2218500	2041460	1897712	1731774

Table 8 Financial Analysis, Vogt Clam Farm Production = 8 kk clams planted in Year 7

Price = 15¢ per clam Survival = .80

<u>Year</u>	<u>Profits</u>	Accumulated Profits	IRR
1	(196686)	(196686)	
2	(202590)	(399276)	
3	18352	(380924)	
4	145994	(234930)	
5	143042	(91888)	
6	140909	48202	
7	269101	316303	
8	265149	581452	
9	491257	1072709	
10	491257	1563966	
11	491257	2055223	33.24%

Financing Required: \$399,276

5%	6%	7%	8%	9%	10%
1256985	1139378	1032538	935382	846942	766360

Table 9 Financial Analysis, Vogt Clam Farm Production = 8 kk clams planted in Year 7

Price = 15¢ per clam Survival = .70

Year	<u>Profits</u>	Accumulated Profits	IRR
1	(196686)	(196686)	
2	(202590)	(399276)	
3	(11648)	(410924)	
4	85994	(324930)	
5	83042	(241888)	
6	80090	(161798)	
7	178101	16303	
8	175149	191452	
9	371257	562709	
10	371257	933966	
11	371257	1305223	23.51%

Financing Required: \$410,924

5%	6%	7%	8%	9%	10%
743863	661958	58 7 802	520602	459654	404330

Table 10

Financial Analysis, Vogt Clam Farm

Production = 8 kk clams planted in Year 7

Reduced Seed Clam Cost

Price = 15¢ per clam Survival = .70

Year	<u>Profits</u>	Accumulated Profits	IRR
1	(136686)	(136686)	
2	(142590)	(279276)	
3	48352	(230924)	
4	175994	(54930)	
5	173042	118112	
6	170090	288202	
7	298101	586303	
8	295149	881452	
9	491257	1372709	
10	491257	1863966	
11	491267	2355223	47.48%

Financing Required: \$279,276

5%	6%	7%	8%	9%	10%
1506664	1380673	1265918	1161279	1065760	978474

Appendix I

Details of Labor and Materials Costs

Appendix I

Operating Costs per 1000 Trays

Part I, Planting:

The state of the s

Materials

Item	Cost	per Unit	no. units	Cost	
Clam Seed	\$30	1000	1000	\$30,000	
Gravel	\$20	1	100	\$2,000	
Trays	\$8.50	1	1000	\$8,500	
Mesh	\$650	1000	1	\$650	
Staples	\$1000	1	1	\$1,000	
Sandbags			. = = = = = = = = = =	\$0 ==========	

Total \$42,150

Labor

1. Make , Fill, & Set Trays

1000 . . Trays

4 . . Trays per hour 250 . . hours

4 . . men

1000 . . man hours

6 . . \$ per hour

\$6000 . . Total

2. Fill Sand Bags

1000 . . Trays

40 . . trays per bed

25 . . beds

112 ft. . . perimeter per bed

2800 ft. . . = # sandbags 30 . . sand bags per hour

93 . . hours

1 . . man

93 . . man hours

6 . . \$ per hour

\$558 . . Total

3. Cover Trays

· 8 · · ·

- 25 . . beds
- 2 . . beds per hour
- 13 . . hours
- 2 . . men
- 26 . . man hours
- 6 . . \$ per hour
- \$156 . . Total

Planting Total Costs per 1000 Trays:

Labor = \$6714. Materials = 42150. TOTAL = 48864

Part II, Maintenance

Labor Only

- 1. Check Beds
 - 8 . . hours per 25 beds per month
 - 1 . . man
 - 8 . . man hours
 - 6 . . \$ per hour
 - \$48 . . Total for 1000 Trays per month
- 2. Clean Mesh Covering Beds
 - 25 . . beds
 - 50% . . to be cleaned each month
 - 0.5 . . hours per bed
- 6.25 . . hours cleaning per month
 - 2 . . men
- 12.5 . . man hours
 - 6 . . \$ per hour
- \$75 . . per 1000 trays per month

Total Maintenance Costs per 1000 Trays per month: \$123

Part III, Harvesting

Materials

Item Cost per Unit no. units Cost

Harvest Bags \$0.50 1 1400 \$700

Labor

Set labor costs equal to "make, fill, & set trays" cost: \$6,000.

Total Harvesting Costs per 1000 Trays: \$6,700.

Appendix II

Monthly Cash Flow for 11 Years

Production = 60 kk Clams Planted in Year 7

YEAR 3	JAN	FEB	MARCH	APRIL	MAY	JUNE	JULY	AUG	SEPT	ОСТ	NOV	DEC		YEARLY REVENUES		' ACCUMULA NET	
PLANTING #TRAYS PTCOSTS			•	0 48864		0 48864		48864		6 48864	4 48864	0 48864					
TOTAL	() (0 0	0	0	0	0	(293184	293184	195456	0	781824				
TRAYS PL TRAYS HA	R () (0	0	0	0	0	0	0	0	0	2					
TRAYS SE			5 16									30	•				
MTCOSTS	123	3 123	3 123	123	123												
TOTAL	1968	1968	1968	1968	1968	1968						3690	29520				
HARVEST HTCOSTS	6700	6700	6700			6700											
TOTAL	0	0	0	0		0						13400	13400				
REVENUES	0	0	0	0	0	0	0	0	0	0	0	320000		320000			
PROFITS	-1968	-1968	-1968	-1968	-1968	-1968	-1968	-1968	-295890	-296628	-199392	302910			-504744	-1304526	
YEAR 4	JAN	FEB	MARCH	APRIL	MAY	JUNE	JULY	AUG	SEPT	OCT	NOV	DEC		YEARLY REVENUES		ACCUMULA NET	
PLANTING #TRAYS PTCOSTS	0 48864		0 48864	0 48864	0 48864			0 48864		6 48864	4 48864						
TOTAL	0	0	0	0	0	0	0	0	293184	293184	195456	0	- 781824				
TRAYS PLA TRAYS HAR		28 2	26 2	2 4 0	30 0	36 0	4 0 0	4 0 2									
TRAYS SET	28	26	24	24	24	24	24	24	30	36	40	38	-				
MTCOSTS	123	123	123	123	123	123	123	123	123	123	123	123					
TOTAL	3444	3198	2952	2952	2952	2952	2952	2952	3690	4428	4920	4674	42066				
HARVEST HTCOSTS	6700	6700	6700	6700	6700	6700	6700	6700	6700	6700	6700	6700					
TOTAL	13400	13400	13400	0	0	0	0	0	0	0	0	13400	53600				
REVENUES	320000	320000	320000	0	0	0	0	0	0	0	0	320000		1280000			
PROFITS	303156	303402	303648	-2952	-2952	-2952	-2952	-2952	-296874	-297612	-200376	301926			402510	-902016	

YEAR 5	JAN	FEB	MARCH	APRIL	. MAY	JUNE	JULY	AUG	SEPT	ОСТ	NOV	DEC		YEARLY REVENUES		' ACCUMULA NET
PLANTING #TRAYS PTCOSTS			0 0 4 48864		0 48864											
TOTAL	() () 0	0	0	0	0	0	390912	390912	390912	390912	 1563648			
TRAYS PL	A 38	3 3 6	5 34	32	32	32	32	32	40	48	56	64				
TRAYS HA		? 2				0	0	0		0	0	4				
TRAYS SE			32	32	32	32	32	32	40	48	56	60				
MTCOSTS	123	123	123	123	123	123	123	123	123	123	123	123				
TOTAL	4428	4182	3936	3936	3936	3936	3936	3936	4920	5904	6888	7380	57318			
HARVEST	6700	6700	0.700		5844				6.700	6700	6700	5,000				
HTCOSTS	6700	6700 	6700 	6700	6700 	6700	6700	6700	6700 -	6700		6700				
TOTAL	13400	13400	13400	0	0	0	0	0	0	0	0	26800	67000			
REVENUES	320000	320000	320000	0	0	0	0	0	0	0	0	640000		1600000		
PROFITS	302172	302418	302664	-3936	-3936	-3936	-3936	-3936	-395832	-396816	-397800	214908			-87966	-989982
YEAR 6 PLANTING	JAN	FEB	MARCH	APRIL	MAY	JUNE	JULY	AUG	SEPT	OCT	NOV	DEC		YEARLY REVENUES		ACCUMULA NET
#TRAYS PTCOSTS	0 48864	0 48864	0 48864	0 48864	0 48864	0 48864	0 48864	0 48864	8 48864	8 48864		8 48864				
TOTAL	0	0	0	0	0	0	0	0	390912	390912	390912	390912	1563648			
TRAYS PLA	60	56	52	48	48	48	48	48	56	64	72	80				
TRAYS HAR	4	4	4	0	0	0	0	0	0	0	0	4	_			
TRAYS SET	56	52	48	48	48	48	48	48	56	64	72	76				
MTCOSTS	123	123	123	123	123	123	123	123	123	123	123	123				
TOTAL	6888	6396	5904	5904	5904	5904	5904	5904	6888	7872	8856	9348	81672			
HARVEST HTCOSTS	6700	6700	6700	6700	6700	6700	6700	6700	6700	6700	6700	6700				
TOTAL	26800	26800	26800	0	0	0	0	0	0	0	0	26800	107200			
REVENUES	640000	640000	640000	0	0	0	0	0	0	0	0	640000		2560000		
PROFITS	606312	606804	607296	-5904	-5904	-5904	-5904	-5904	-397800	-398784	-399768	212940			807480	-182502

YEAR 7		FEB	MARCH	APRIL	MAY	JUNE	JULY	AUG	SEPT	OCT	NOV	DEC		YEARLY REVENUES		ACCUMULA NET
PLANTIN #TRAYS PTCOSTS			0 0 4 4 8864				0 48864		15 48864	15 48864		15 48864				
TOTAL		0	0 0	0	0	0	0	0	732960	732960	732960	732960	2931840			
TRAYS PI	N R	6 7	4 4		64 0	6 4 0	6 4 0	6 4 0	79 0	9 4 0	109	8				
TRAYS SE				64	64	64	64	64	79	94	109	116				
MTCOSTS	12	3 12:	3 123	123	123	123	123	123	123	123	123	123				
TOTAL	885	6 836	7872	7872	7872	7872	7872	7872	9717	11562	13407	14268	113406			
HARVEST HTCOSTS	670) 670(6700	6700	6700				6700	6700	6700					
TOTAL	2680	26800	26800	0	0				0				134000			
REVENUES	640000	640000	640000	0	0	0	0	0	0	0	0	1280000		3200000		
PROFITS	604344	604836	605328	-7872	-7872	-7872	-7872	-7872	-742677	-744522	-746367	479172			20754	-161748
YEAR 8 PLANTING	JAN	FEB	MARCH	APRIL	MAY	JUNE	JULY	AUG	SEPT	OCT	NOV	DEC		YEARLY REVENUES		ACCUMULA NET
#TRAYS PTCOSTS	48864			0 48864	0 48864	0 48864	0 48864		15 48864	15 48864	15 48864	15 48864				
TOTAL	0	0	0	0	0	0	0	0	732960	732960	732960	732960	2931840			
TRAYS PLA			100 8	92 0	92 0	92 0	92 0	92 0	107	122	137 0	152 8	_			
TRAYS SET	108	100	92	92	92	92	92	92	107	122	137	144				
MTCOSTS	123	123	123	123	123	123	123	123	123	123	123	123				
TOTAL	13284	12300	11316	11316	11316	11316	11316	11316	13161	15006	16851	17712	156210			
HARVEST HTCOSTS	6700	6700	6700	6700	6700	6700	6700	6700	6700	6700	6700	6700	-			
TOTAL	53600	53600	53600	0	0	0	0	0	0	0	0	53600	214400			
REVENUES	1280000	1280000	1280000	0	0	0	0	0	0	0	0	1280000		5120000		

PROFITS 1213116 1214100 1215084 -11316 -11316 -11316 -11316 -11316 -746121 -747966 -749811 475728 1817550 1655802

YEAR 9		FEB	MARCH	APRIL	MAY	JUNE	JULY	AUG	SEPT	OCT	NOV	DEC		YEARLY REVENUES		ACCUMULA NET
PLANTING #TRAYS PTCOSTS			0 0 1 48864						15 48864	15 48864	15 48864					
TOTAL		0 () 0	0	0	0	0	0	732960	732960	732960	732960	2931840			
TRAYS PL	AR I	-	8		120		120	120 0	135 0		165 0		p			
TRAYS SE				120	120	120	120	120	135	150	165	165				
MTCOSTS	12:	3 123	123	123	123	123	123	123	123	123	123	123	· ·			
TOTAL	1672	15744	14760	14760	14760	14760	14760	14760	16605	18450	20295	20295	196677			
HARVEST HTCOSTS	670(6700	6700	6700	6700	6700			6700	6700	6700	6700				
TOTAL	53600	53600	53600	0	0	0	0	0	0			100500	261300			
REVENUES	1280000	1280000	1280000	0	0	0	0	0	0	0	0	2400000		6240000		
PROFITS	1209672	1210656	1211640	-14760	-14760	-14760	-14760	-14760	-749565	-751410	-753255	1546245		2	2850183	4505985
YEAR 10	JAN	FEB	MARCH	APRIL	MAY	JUNE	JULY	AUG	SEPT	ОСТ	NOV	DEC		YEARLY REVENUES		
PLANTING #TRAYS PTCOSTS	0 48864			0 4 8864	0 48864	0 4 8864	0 48864	0 48864	15 48864	15 48864	15 48864	15 48864				
TOTAL	0	0	0	0	0	0	0	0	732960	732960	732960	732960	2931840			
TRAYS PLA				120 0	120 0	120 0	120 0	120 0	135 0	150 0	165 0	180 15				
TRAYS SET	150	135	120	120	120	120	120	120	135	150	165	165				
MTCOSTS	123	123	123	123	123	123	123	123	123	123	123	123				
TOTAL	18450	16605	14760	14760	14760	14760	14760	14760	16605	18450	20295	20295	199260			
HARVEST HTCOSTS	6700	6700	6700	6700	6700	6700	6700	6700	6700	6700	6700	6700				
TOTAL	100500	100500	100500	0	0	0	0	0	0	0	0	100500	402000			
REVENUES	2400000	2400000	2400000	0	0	0	0	0	0	0	0	2400000		9600000		

PROFITS 2281050 2282895 2284740 -14760 -14760 -14760 -14760 -14760 -749565 -751410 -753255 1546245 6066900 10572885

VE4D 11	JAN	FEB	MARCH	APRIL	MAY	JUNE	JULY	AUG	SEPT	OCT	NOV	DEC	YEARLY COSTS	YEARLY REVENUES	YEARLY NET	ACCUMULA NET
YEAR 11 PLANTING #TRAYS PTCOSTS	3		0 0 4 48864	•	0 48864	0 48864	0 48864	0 48864	15 48864	15 48864	15 48864	15 48864				
TOTAL	() () 0	0	0	0	0	0	732960	732960	732960	732960	29318 4 0			
TRAYS PL TRAYS HA				120 0	120 0	120 0	120 0	120 0	135 0	150 0	165 0	180 15				
TRAYS SE	T 150	135	120	120	120	120	120	120	135	150	165	165				
MTCOSTS	123	123	123	123	123	123	123	123	123	123	123	123				
TOTAL	18450	16605	14760	14760	14760	14760	14760	14760	16605	18450	20295	20295	199260			
HARVEST HTCOSTS	6700	6700	6700	6700	6700	6700	6700	6700	6700	6700	6700	6700				
TOTAL	100500	100500	100500	0	0	0	0	0	0	0	0	100500	402000			
REVENUES	2400000	2400000	2400000	0	0	0	0	0	0	0	0	2400000		9600000		

PROFITS 2281050 2282895 2284740 -14760 -14760 -14760 -14760 -749565 -751410 -753255 1546245 6066900 16639785

Appendix III

Monthly Cash Flow for 11 Years

Production = 8 kk Clams Planted in Year 7

PRICE 0.2 SURVIVAL 0.8

			. 00	/II # # F M.C.		,							YFARLY	YEARLY	YEARL	Y ACC.
YEAR 1	JAN	FEB	MARCH	APRIL	MAY	JUNE	JULY	AUG	SEPT	OCT	NOV	DEC		REVENUE		NET
PLANTING #TRAYS PTCOSTS	0 48864	-			48864		0 48864		0 48864			0 48864				
TOTAL	0	0	0	0	0	0	0	0	0	97728	97728	0	195456			
T.PLANTED	0	0	0	0	0	0	0	0	0	2	4	4				
T.HARVEST			0	0	0	0	0	0	0	0	0	0				
T'S.SET.	0		0	0	0	0	0	0	0	2	. 4	4				
MTCOSTS	123	123	123	123	123	123	123	123	123	123	123	123				
TOTAL	0	0	0	0	0	0	0	0	0	246	492	492	1230			
HARVEST HTCOSTS	6700	6700	6700	6700	6700	6700	6700		6700		6700	6700				
TOTAL	0	0	0	0	0	0	0	0	0	0	0	0	0			
REVENUES	0	0	0	0	0	0	0	0	0	0	0	0		0		
PROFITS	0	0	0	0	0	0	0	0	0	-97974	-98220	-492			-196686	-196686
YEAR 2	JAN	FEB	MARCH	APRIL	MAY	JUNE	JULY	AUG	SEPT	OCT	NOV	DEC		YEARLY REVENUE		ACCUMULA NET
PLANTING #TRAYS PTCOSTS			48864		48864	48864	48864		48864		48864					
TOTAL	0	0	0	0	0	0	0	0	0		97728		195456			
TRAYS PLAN TRAYS HARV	4 0	4 0	4 0	4 0	4 0	4 0	4 0	4 0	4 0	6 0	8 0	8				
TRAYS SETT	4	4	4	4	4	4	4	4	4	6	8	8				
MTCOSTS	123	123	123	123	123	123	123	123	123	123	123	123				
TOTAL	492	492	492	492	492	492	492	492	492	738	984	984	7134			
HARVEST HTCOSTS	6700	6700	6700	6700	6700	6700	6700	6700	6700	6700	6700	6700				
TOTAL	0	0	0	0	0	0	0	0	0	0	0	0	0			
REVENUES	0	0	0	0	0	0	0	0	0	0	0	0		0		
PROFITS	-492	-492	-492	-492	-492	-192	-492	-492	-492	-98466	-98712	-984		_	202590	-399276

YEARLY	YEARLY	YEARLY	ACCUMULA	
COSTS	REVENUE	NET	NET	

YEAR 3	JAN	FE8	MARCH	APRIL	MAY	JUNE	JULY	AUG	SEPT	OCT	NOV	DEC		REVENUE		NET NET
PLANTING #TRAYS PTCOSTS	48864							0 48864	0 48864	2 48864	2 48864	0 48864				
TOTAL	0	0	0	0	0	0	0	0	0	97728	97728	0	195456			
TRAYS PLA TRAYS HAR		•	_					8	8	10 0	12 0					
TRAYS SET	T 8	8	8	.8	8	8	8	8	8	10	12	10				
MTCOSTS	123	123	123	123	123	123	123	123	123	123	123	123				
TOTAL	984	984	984	984	984	984	984	984	984	1230	1476	1230	12792			
HARVEST HTCOSTS	6700	6700	6700	6700	6700	6700	6700	6700	6700	6700	6700	6700	** =			
TOTAL	0	0	0	0	0	0	0	0	0	0	0	13400	13400			
REVENUES	0	0	0	0	0	0	0	0	0	0	0	320000		320000		
PROFITS	-984	-984	-984	-984	-984	-984	-984	-984	-984	-98958	-99204	305370			98352	-300924
													YEARLY	YEARLY	VEXDLV	A C C LIMILIE A
YEAR 4	JAN	FE8	MARCH	APRIL	MAY	JUNE	JULY	AUG	SEPT	OCT	NOV	DEC		REVENUE		
PLANTING #TRAYS PTCOSTS	0	0 48864	0 48864	0 48864	0 48864	0	0	0	2	2	2					
PLANTING #TRAYS PTCOSTS	0	0	0 48864	0 48864	0 48864	0	0	0 48864 	2 48864	2	2	0 48864				
PLANTING #TRAYS PTCOSTS	0 48864	0 48864 0	0 48864 0	0 48864 0	0 48864 0 0	0 48864 0	0 48864 0	0 48864 	2 48864 97728	2 48864 97728	2 4 886 4	0 48864 0	COSTS			
PLANTING #TRAYS PTCOSTS TOTAL	0 48864	0 48864	0 48864	0 48864 0 8 0	0 48864 0 0 8 0	0 48864 0	0 48864 0 8 0	0 48864 0 8 0	2 48864 97728 10 0	2 48864 97728	2 48864 97728 14 0	0 48864	COSTS			
PLANTING #TRAYS PTCOSTS TOTAL TRAYS PLAN TRAYS HARV	0 48864 0 10 0	0 48864	0 48864 0 8	0 48864 0 0 8 0	0 48864 0 8	0 48864	0 48864 0 0 8 0	0 48864 0 8 0	2 48864 97728 10 0	97728 12 0	2 48864 97728 14 0	0 48864 0 14 2	COSTS			
PLANTING #TRAYS PTCOSTS TOTAL TRAYS PLAN TRAYS HARV TRAYS SETT MTCOSTS	0 48864 0 10 0	0 48864 0 10 2 8 123	0 48864 0 8 0 8	0 48864 0 8 0 8	0 48864 0 8 0 8	0 48864 0 8	0 48864 0 8 0 8	0 48864 0 8 0 8	97728 10 0 10	97728 12 0	97728 14 0 14 123	0 48864 0 14 2 12 123	COSTS 293184			
PLANTING #TRAYS PTCOSTS TOTAL TRAYS PLAN TRAYS HARV TRAYS SETT MTCOSTS	0 48864 0 10 0 10 123	0 48864 0 10 2 8 123	0 48864 0 8 0 123	0 48864 0 8 0 8 8 123	0 48864 0 8 0 8	0 48864 0 8 0 123	0 48864 0 8 0 8 123	0 48864 	97728 10 0 10	2 48864 97728 12 0 12 123	2 48864 97728 14 0 14 123	0 48864 0 14 2 12 123	COSTS 293184			
PLANTING #TRAYS PTCOSTS TOTAL TRAYS PLAN TRAYS HARV TRAYS SETT MTCOSTS TOTAL HARVEST HTCOSTS	0 48864 0 10 0 10 123 1230	0 48864 0 10 2 8 123	0 48864 0 8 0 8 123 984	0 48864 0 8 0 8 123 984	0 48864 0 8 0 8 123 984	0 48864 0 8 0 8 123 984	0 48864 0 8 0 8 123 984	0 48864 	2 48864 97728 10 0 10 123	2 48864 97728 12 0 12 123 1476	2 48864 97728 14 0 14 123 1722	0 48864 0 14 2 12 123	 293184 14022			
PLANTING #TRAYS PTCOSTS TOTAL TRAYS PLAN TRAYS HARV TRAYS SETT MTCOSTS TOTAL HARVEST HTCOSTS	0 48864 0 10 0 123 1230 6700	0 48864 0 10 2 8 123 984	0 48864 0 8 0 8 123 984	0 48864 	0 48864 0 8 0 8 123 984	0 48864 0 8 0 8 123 984	0 48864 	0 48864 	2 48864 97728 10 0 10 123 1230 6700	2 48864 97728 12 0 12 123 1476 6700	2 48864 97728 14 0 14 123 1722 6700	0 48864 0 14 2 12 123 1476 6700	COSTS 293184 14022			

YEAR 5 PLANTING	MAL	FEB	MARCH	APRIL	. MAY	JUNE	JULY	AUG	SEPT	OCT	NOV	DEC		REVENUE		NET NET
#TRAYS PTCOSTS		0 0 4 48864								2 48864		48864				
- TOTAL	(0 0	Ö	0	0	0	0	0	97728	97728	97728	0	293184			
TRAYS PLA		2 12		-					12 0	14 0	16 0					
TRAYS SET	T 12	2 10	10	10	10	10	10	10	12	14	16	14				
MTCOSTS	123	3 123	123	123				123	123	123	123	123	· ***			
TOTAL	1476	1230	1230	1230	1230	1230	1230	1230	1476	1722	1968	1722	16974			
HARVEST HTCOSTS	6700					6700			6700	6700	6700					
TOTAL	0	13400	0	0	0	0	0	0	0	0	0	13400	26800			
REVENUES	0	320000	0	0	0	0	0	0	0	0	0	320000		640000		
PROFITS	-1476	305370	-1230	-1230	-1230	-1230	-1230	-1230	-99204	-99450	-99696	304878			303042	308112
													YEARLY	YEARLY	YEARLY	ACCUMULA
YEAR 6 PLANTING	JAN	FEB	MARCH	APRIL	MAY	JUNE	JULY	AUG	SEPT	OCT	NOV	DEC		REVENUE		NET
YEAR 6 PLANTING #TRAYS PTCOSTS	0		0	0	0	0	0	0	2	OCT 2 48864	2	DEC 0 48864				NET
PLANTING #TRAYS PTCOSTS	0	0 48864	0	0	0	0	0	0	2 48864	2 48864	2 48864	0	COSTS			NET
PLANTING #TRAYS PTCOSTS	0 48864 0	0 48864	0 48864 0	0 48864 0 0	0 48864 0	0 48864 0	0 48864 0	0 48864 0	2 48864 97728	2 48864 97728	2 48864 97728	0 48864 0	COSTS			NET
PLANTING #TRAYS PTCOSTS TOTAL TRAYS PLAN	0 48864	0 48864 0 14 2	0 48864 0	0 48864 0 12 0	0 48864 0 12 0	0 48864 0 12 0	0 48864 0 12 0	0 48864 0 12 0	2 48864 97728 14 0	2 48864 97728 16 0	2 48864 97728	0 48864	COSTS			NET
PLANTING #TRAYS PTCOSTS TOTAL TRAYS PLAN TRAYS HARV TRAYS SETT	0 48864	0 48864 0 14 2	0 48864 0	048864 0 12 0	0 48864 0 12 0	0 48864 0 12 0	0 48864 0 12 0 	0 48864 0 12 0 12	2 48864 97728 14 0	97728 16 0	2 48864 97728 18 0	0 48864 0 18 2	COSTS 293184			NET
PLANTING #TRAYS PTCOSTS TOTAL TRAYS PLAN TRAYS HARV TRAYS SETT MTCOSTS	0 48864 0 14 0 14	0 48864 0 14 2	0 48864 0 12 0 12	0 48864 	0 48864 0 12 0 12	0 48864 0 12 0 12	0 48864 0 12 0 12	0 48864 	97728 14 0 14 123	97728 16 0	2 48864 97728 18 0	0 48864 0 18 2	COSTS 293184	REVENUE		NET
PLANTING #TRAYS PTCOSTS TOTAL TRAYS PLAN TRAYS HARV TRAYS SETT MTCOSTS	0 48864 0 14 0 123	0 48864 0 14 2 12 123	0 48864 0 12 0 12	0 48864 	0 48864 0 12 0 12 123	0 48864 	0 48864 	0 48864 0 12 0 12 123	97728 14 0 14 123	97728 16 0	2 48864 97728 18 0 18 123 2214	0 48864 0 18 2 16	COSTS 293184	REVENUE		NET
PLANTING #TRAYS PTCOSTS TOTAL TRAYS PLAN TRAYS HARV TRAYS SETT MTCOSTS TOTAL HARVEST	0 48864 0 14 0 14 123 1722	0 48864 0 14 2 12 123	0 48864 0 12 0 12 123 1476	0 48864 	0 48864 	0 48864 	0 48864 	0 48864 	2 48864 97728 14 0 14 123	2 48864 97728 16 0 16 123 1968	2 48864 97728 18 0 18 123 2214	0 48864 0 18 2 16 123	COSTS 293184 19926	REVENUE		NET
PLANTING #TRAYS PTCOSTS TOTAL TRAYS PLAN TRAYS HARV TRAYS SETT MTCOSTS TOTAL HARVEST HTCOSTS TOTAL	0 48864 0 14 0 14 123 1722 6700	0 48864 0 14 2 12 123 1476 6700	0 48864 0 12 0 12 123 1476	0 48864 0 12 0 12 123 1476	0 48864 	0 48864 	0 48864 	0 48864 0 12 0 12 123 1476	2 48864 97728 14 0 14 123 1722 6700	2 48864 97728 16 0 16 123 1968	2 48864 97728 18 0 18 123 2214 6700	0 48864 0 18 2 16 123 1968	COSTS 293184 19926	REVENUE		NET

YEAR 7 PLANTING	MAL	I FE8	MARCH	APRIL	. MAY	JUNE	JULY	AUG	SEPT	OCT	NOV	DEC		YEARLY REVENUE		/ ACCUMULA NET
#TRAYS	6	0 (3 48864		48864				
TOTAL		0 0	0	0	0	0	0	0	146592	146592	97728	0	390912			
TRAYS PL	RV	6 1 4 2 2	0					0	0		0	2	_			
TRAYS SE		4 12		. 12	12	12	12									
MTCOSTS	12:	3 123	123	123	123	123	123	123	123	123	123	123				
TOTAL	172	2 1476	1476	1476	1476	1476	1476	1476	1845	2214	2460	2214	20787			
HARVEST HTCOSTS	6700	6700								6700		6700				
TOTAL	13400	13400							0		0		40200			
REVENUES	320000	320000	0	0	0	0	0	0	0	0	0	320000		960000		
PROFITS	304878	305124	-1476	-1476	-1476	-1476	-1476	-1476	-148437	-148806	-100188	304386			508101	1116303
YEAR 8 PLANTING	JAN	FEB	MARCH	APRIL	MAY	JUNE	JULY	AUG	SEPT	OCT	NOV	DEC		YEARLY REVENUE		ACCUMULA NET
#TRAYS PTCOSTS	0 48864	0 48864							3 48864		2 48864	0 48864				
TOTAL	0	0	0	0	0	0	0	0	146592	146592	97728	0	390912			
TRAYS PLAN		16 2	14 0	14 0	1 4 0	14 0	1 4 0	1 4 0	17 0	20 0	22 0	22 2				
TRAYS SETT	16	14	14	14	14	14	14	14	17	20	22	20				
MTCOSTS	123	123	123	123	123	123	123	123	123	123	123	123				
TOTAL	1968	1722	1722	1722	1722	1722	1722	1722	2091	2460	2706	2460	23739			
HARVEST																
HTCOSTS	6700	6700	6700	6700	6700	6700	6700	6700	6700	6700	6700	6700				
		6700 13 4 00	6700 0	6700 0	6700 	6700 0	6700 0	6700 0	6700 0 0	6700 		6700 13 4 00	40200			
HTCOSTS TOTAL		13400									0			960000		

YEARLY YEARLY YEARLY ACCUMUL	YEAR	ĽΥ	YEARLY	YEARLY	ACCUMUL
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YEAR 9 PLANTING	JAN 3	FEB	MARC	H APRII	_ MAY	JUNE	JULY	/ AUG	SEPT	OCT	NOV	DEC	COSTS	REVENUE	NET	NET
#TRAYS	3		0 (4) (48864						-		48864				
TOTAL		0	0 () (0	0	0	0	146592	146592	97728	0	390912			
TRAYS PL	_		8 16 2 2													
TRAYS SE	TT 1	3 16	5 14	14	14	14	14	14	17	20	22	20	-		4	
MTCOSTS	12:	3 123	3 123	123	123	123	123	123	123	123	123	123				
TOTAL	2214	1 1968	3 1722	1722	1722	1722	1722	1722	2091	2460	2706	2460	24231			
HARVEST HTCOSTS		6700	6700	6700	6700	6700	6700	6700	6700	6700	6700	6700				
TOTAL	13400	13400	13400	0	0	0	0	0	0	0	0	13400	53600			
REVENUES	320000	320000	320000	0	0	0	0	0	0	0	0	320000		1E+06		
PROFITS	304386	304632	304878	-1722	-1722	-1722	-1722	-1722	-148683	-149052	-100434	304140			811257	2432709
YEAR 10	JAN	FEB	MARCH	APRIL	MAY	JUNE	JULY	AUG	SEPT	OCT	NOV	DEC		YEARLY REVENUE		ACCUMULA NET
PLANTING #TRAYS PTCOSTS	0 48864		-	-	-				3 48864		-	0 48864				
TOTAL	0	0	0	0	0	0	0	0	146592	146592	97728	0	390912			
TRAYS PLA				1 4 0	1 4 0	1 4 0	14 0	1 4 0	17 0	20	22					
TRAYS SET	T 18	16	14	14	14	14	14	14	17	20	22	20				
MTCOSTS	123	123	123	123	123	123	123	123	123	123	123	123				
TOTAL	2214	1968	1722	1722	1722	1722	1722	1722	2091	2460	2706	2460	24231			
HARVEST HTCOSTS	6700	6700	6700	6700	6700	6700	6700	6700	6700	6700	6700	6700				
TOTAL	13400	13400	13400	0	0	0	0	0	0	0	0	13400	53600			
REVENUES	320000	320000	320000	0	0	0	0	0	0	0	0	320000		1E+06		
PROFITS	304386	304632	304878	-1722	-1722	-1722	-1722	-1722	-148683	-149052	-100434	304140			811257	3243966

YEAR 11	JAN	FEB	MARCH	APRIL	. MAY	JUNE	JULY	AUG	SEPT	OCT	NOV	DEC		YEARLY REVENUE		ACCUMULA NET
PLANTING #TRAYS PTCOSTS	48864		0 0 1 48864		0 48864		-	_		•		2 0				
TOTAL	() () 0	0	0	0	0	0	146592	146592	97728	0	390912			
TRAYS PLA																
TRAYS SET	T 18	16	14	. 14	14	14	14	14	17	20	22	20				
MTCOSTS	123	123	123	123	123	123	123	123	123	123	123	123				
TOTAL	2214	1968	1722	1722	1722	1722	1722	1722	2091	2460	2706	2460	24231			
HARVEST HTCOSTS	6700	6700	6700	6700	6700	6700	6700	6700	6700	6700	6700	6700				
TOTAL	13400	13400	13400	0	0	0	0	0	0	0	0	13400	53600			
REVENUES	320000	320000	320000	0	0	0	0	0	0	0	0	320000		1E+06		
PROFITS	304386	304632	304878	-1722	-1722	-1722	-1722	-1722	-148683	-149052	-100434	304140			811257	4055223