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Solar Cell Stability

Highly Efficient and Stable Perovskite Solar Cells via Modification of Energy Levels at the Perovskite/Carbon Electrode Interface

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Perovskite solar cells (PSCs) have attracted great attention in the past few years due to their rapid increase in efficiency and low-cost fabrication. However, instability against thermal stress and humidity is a big issue hindering their commercialization and practical applications. Here, by combining thermally stable formamidinium–cesium-based perovskite and a moistureresistant carbon electrode, successful fabrication of stable PSCs is reported, which maintain on average 77% of the initial value after being aged for 192 h under conditions of 85 °C and 85% relative humidity (the "double 85" aging condition) without encapsulation. However, the mismatch of energy levels at the interface between the perovskite and the carbon electrode limits charge collection and leads to poor device performance. To address this issue, a thinlayer of poly(ethylene oxide) (PEO) is introduced to achieve improved interfacial energy level alignment, which is verified by ultraviolet photoemission spectroscopy measurements. Indeed as a result, power conversion efficiency increases from 12.2% to 14.9% after suitable energy level modification by intentionally introducing a thin layer of PEO at the perovskite/carbon interface.

Metal halide perovskite solar cells (PSCs) have attracted great attention in the past few years due to their rapid increase of efficiency from the initial 3.8%[1] to the current record of 22.7%.[2] Perovskite materials with the typical structure of ABX_3 (A = FA, MA or Cs) show various advantages, such as high optical absorption coefficients, $^{[3]}$ small exciton binding energy, $^{[4]}$ and long charge carrier diffusion lengths,^[4] which all contributed to the high efficiency comparable to commercialized silicon solar cells. However, the instability issues caused by the sensitivity of

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perovskites to ambient exposure,[5] thermal stress,^[6]and other factors^[7] hamper the commercialization and practical applications of PSCs.[8] Thus, it is urgent to develop stable PSCs with long-term stability.

In terms of the evaluation of long-term stability of silicon solar cells, the standardized stability accelerated test according to the International Electrotechnical Commission (IEC) 61215 is usually used. In this standard test, a solar cell is placed under damp heat testing (85 °C, 85% relative humidity) to track its device performance. Recently, Bush et al. reported that the encapsulated perovskite/silicon tandem cell with sputtered ITO is able to pass the damp heat test under 85 °C and 85% relative humidity (double 85 aging condition).^[9] However, few works have demonstrated stable PSCs without encapsulation under such harsh testing conditions. A number of factors (e.g., light, temperature, and moisture) can

affect the stability of unencapsulated perovskite solar cells under such rigorous double 85 aging conditions.^[10] In this regard, it is desirable to develop stable perovskite solar cells consisting of the components that are stable under double 85 aging condition.

It is reported that MA is more sensitive to thermal stress compared to FA.[11] Thus, the removal of MA from the perovskite absorber is an effective strategy to solve the intrinsic thermal instability issue of perovskite. In terms of the top conductive electrode, the carbon electrode is a good candidate to solve the instability issue induced by moisture because of its hydrophobic property. This advantage enables the carbon electrode to efficiently protect the perovskite layer from moisture, thus enhancing stability of PSCs.^[12] Meanwhile, cost of carbon is significantly lower than that of commonly used gold or silver electrode. In addition, its favorable compatibility with printing methods, such as screen-printing and doctor blading, avoids the usage of vacuum evaporation.^[12b] These motivations have inspired us to adopt the architecture of $FTO/TiO₂/perovskite/$ carbon to develop efficient and stable PSCs. However, perovskite solar cells with carbon electrodes usually suffer from the problem of energy level mismatch at the perovskite/carbon interface, where the work function (WF) of carbon is substantially lower than the ionization energy (IE) of perovskite. Mismatch of energy level alignment between perovskite and carbon limits the resultant device performance.^[13] A polymer interlayer is widely used to adjust interface properties, especially energy

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level alignment, in optoelectronic devices.[14] In this work, poly- (ethylene oxide) (PEO) is employed for the first time to modify the perovskite/carbon interface, improving energy level alignment between perovskite and carbon. Combining more thermally stable FACs-based organic–inorganic hybrid perovskite with humidityresistant carbon electrodes, we successfully fabricate stable organic–inorganic hybrid PSCs for the first time, which remain on average of 77% of the initial value after being aged for 192 h under double 85 aging condition even without encapsulation.

Here, the control perovskite films (Pero) is deposited by the two-step interdiffusion method.^[15] the PEO-modified perovskite (Pero/PEO) is fabricated by spin-coating the PEO/isopropanol (IPA) solution on the top of perovskite films, followed by thermal annealing to remove the solvent. As shown in Figure S1 of the Supporting Information, the structure of perovskite is characterized by X-ray diffraction (XRD). The diffraction peaks for the alloyed perovskite at 14.02°, 19.93°, 24.46°, 28.25°, 31.73°, 40.39°, and 42.94° are assigned to the (111), (112), (021), (222), (231), (240), and (333) crystal planes, while the peaks at 26.40°, 37.76°, 51.50° are assigned to the FTO substrate. No peaks at 12.6 \degree (PbI₂) and 11.7 \degree (yellow phase FAPbI₃) are found, indicating the high-quality and phase-purity of our FA– Cs-based perovskites.

Furthermore, we carried out X-ray photoelectron spectroscopy (XPS) measurements to investigate the surface composition of our alloyed perovskite film. The two peaks at the binding energies (BEs) of 143.47 and 138.54 eV shown in Figure S2 of the Supporting Information can be assigned to Pb-4 $f_{5/2}$ and Pb-4f_{7/2}. The peaks at 630.93 and 619.41 eV correspond to I-3d_{3/2} and I-3d_{5/2}, respectively. In the case of the C-1s core level, the perovskite film shows two main peaks at 288.48 and 284.80 eV, respectively.^[16] The higher BE component is assigned to the C-1s core-level of FA while the lower BE component is attributed to remaining solvent or other unavoidable contamination from air exposure.[17] The peak with a binding energy of 400.61 eV comes from N-1s core-level of FA.[16] We fitted the XPS spectra to quantify the surface perovskite composition after normalization using atomic sensitivity factors provided by Kratos company. The determined surface composition based on the XPS results is $FA_{0.48}Cs_{0.20}PbI_{2.27}Br_{0.25}$. The determined element ratio of Cs to Pb at the surface is ≈20%, which agrees well with the element ratio in the precursor solution (20%). The determined ratio of Br to I is \approx 11%. The loss of organic cation and halide are possibly due to the formation of PbI_2 during the annealing process. In addition, XPS is a surface sensitive characterization technique with a penetration depth typically less than 10 nm, which can only provide the surface chemical composition instead of bulk.^[18] Because of: (i) phase-segregation phenomena, (ii) temperature-induced release of organic components in perovskite starting from the surface, and (iii) the possible different surface stoichiometry with respect to the bulk film,[6b] it is important to characterize the bulk chemical composition of the film.^[19] As a result, while the trace amount of PbI_2 is able to be detected by surface sensitive XPS measurements, it is below the detection limit of XRD measurements.

To determine the bulk composition of the film, we performed X-ray fluorescence (XRF) measurements. The reference samples of CsI and PbBr₂ were prepared and measured by XRF for calibration purposes. XRF measurements on our FA-Cs perovskite

film yields a ratio of Br to Pb of $\approx 38\%$. Due to the overlapping of the Cs and I peaks (Figure S3a, Supporting Information), we used two methods to evaluate the ratio of Cs to I. In the first method, we fitted the raw spectra with Gaussian-shaped peaks using the method of least squares,^[19] and the determined ratio of Cs to I was ≈7.2%. In the second method, we first calculated the ratio of (Cs+I) to (Pb+Br). The nonvolatile property of Cs and the Cs/Pb element ratio of precursor solution was considered. On the basis of the XPS results, we assumed that the ratio of Cs to Pb is 20% (Table S1, Supporting Information), which matched well the nominal concentration. The determined ratio of Cs to I was \approx 6.9%, which is good agreement with the results derived from the first method. The determined ratio of Br to I was ≈13.6%, consistent with the results derived from XPS measurement. Based on the XPS, XRF, and XRD data, the bulk composition of our alloyed perovskite film is determined to be $FA_{0.8}Cs_{0.2}PbI_{2.64}Br_{0.36}$ (Table S2, Supporting Information).

To investigate the influence of PEO modification on the energy levels of perovskite film, we performed ultraviolet photoemission spectroscopy (UPS) measurements. As shown in **Figure** 1a, the WF of $FA_{0.8}Cs_{0.2}PbI_{2.64}Br_{0.36}$ perovskite is determined to be 4.08 eV. Its valence band maximum (VBM) is determined to be located at 1.65 eV below the Femi level, yielding an ionization energy of 5.73 eV.[20] The WF of carbon used here is determined to be 4.37 eV. The observed large mismatch of energy level alignment (1.36 eV) can have a negative effect on the solar cell performance.[21] After PEO modification, WF of Pero/PEO decreases from 4.08 to 3.52/3.21 eV for the $0.5/1$ mg mL⁻¹ cases, respectively, as indicated in Figure 1. We proposed the surface dipole formation on the basis of the observation that the WF of the perovskite film decreased after PEO modification. Meanwhile, the VBM of the perovskite remains unchanged and is located at 1.65 eV (Figure S4, Supporting Information) and the corresponding IE reduces from 5.73 to 5.17/4.86 eV, respectively.[20] Note that although IE is an intrinsic property of a material and usually a constant, here the IE values are obtained for the perovskite film mixed with PEO. As a result, the energy offset between valence band of the perovskite and the WF of the carbon changes from 1.36 to 0.80 and 0.49 eV in the cases of 0.5 and 1 mg mL⁻¹, respectively. This reduction of energy level mismatch is expected to improve charge collection and therefore lead to higher device performance.

The energy level alignment determined by UPS is shown in Figure 1b. Schottky barrier formation is due to the difference of WF of two materials after these two materials are brought to contact. Spontaneous band bending can take place due to the difference of WF between the carbon and perovskite.[22] In our study, the PEO modification further increases the difference between the WF values. As a result, a more upward band bending takes place. This upward band bending not only facilitates hole extraction but also helps block electron transfer from perovskite to carbon. The more-upward band bending here is expected to contribute to improved device performance.[18]

The other consideration is the interfacial charge accumulation due to the contact doping that may also lead to the band bending.[23] To address this question, we investigated the role of PEO thickness in the WF and VBM of the perovskite

Figure 1. a) UPS spectra (He−I^α = 21.22 eV) of the secondary electron cutoff region of the carbon electrode sample, perovskite control sample, and PEO-modified perovskite sample. b) Schematic illustration of the energy level diagram of the perovskite film after PEO modification. c) Perovskite/carbon. d) Perovskite/PEO/carbon. Note that here the IE value for the PEO-modified perovskite sample is obtained for the perovskite film mixed with PEO.

film by UPS. Figure S5 of the Supporting Information shows the WF of the perovskite gradually decreases while the VBM remains unchanged upon increasing the PEO thickness. Doping not only affects the WF but also affects the VBM. In our study, the VBMs remain unchanged, thus doping effects can be excluded. On the basis of WF and VBM analysis above, the band bending observed in our studies seems to be supported by the interfacial dipole phenomena.

XPS is used to confirm the existence of PEO on the top of the perovskite/PEO mixed film. As shown in **Figure 2**, the peak with a binding energy (BE) of 531.92 eV can be assigned to the O-1s core level, which may come from the residue IPA or unavoidable

Figure 2. XPS spectra (Al−K^α = 1486.6 eV) of the Pb-4f and O-1s core levels of perovskite samples modified with different PEO concentrations: a) 1 mg mL⁻¹, b) 0.5 mg mL⁻¹, and c) PEO free.

air exposure. The peak located at 533.25 eV is assigned to the O-1s core level originating from PEO. Two main peaks located at BEs of 143.59 and 138.70 eV, are assigned to Pb-4 $f_{5/2}$ and $4f_{7/2}$ core levels, respectively. Interestingly, a negligible amount of Pb⁰ is observed when PEO (0.5 mg mL⁻¹) is coated on top of perovskite. When further increasing the concentration of PEO to 1 mg mL⁻¹, an obvious Pb⁰ peak is observed. It is reported that Pb^0 functions as defect states, causing nonradiative recombination.[24] Although the energy offset between perovskite and carbon is more suitable for perovskite modified with 1 mg mL[−]¹ PEO compared to the one with 0.5 mg mL⁻¹, a high concentration of PEO may have an adverse impact on cell performance due to the presence of a large amount of Pb⁰ component. Thus, we will use the perovskite films modified with PEO of $0.5 \text{ mg } \text{mL}^{-1}$ for further studies.

To check whether the reduced energy barrier between the VBM of the perovskite and the WF of the carbon benefits hole extraction, we performed time-resolved photoluminescence (TRPL) measurements. We included two exponential functions in our model shown below to fit the curves, where τ_i refers to $time$ constant of exponential component, A_i denotes the fractional amplitude for each exponential^[25]

$$
I_{\rm PL} = A_1 \exp\left(\frac{-t}{\tau_1}\right) + A_2 \exp\left(\frac{-t}{\tau_2}\right) \tag{1}
$$

 τ_{av} referring to the amplitude-weighted average lifetimes can be given by the equation below[25,26]

$$
\tau_{\text{av}} = A_1 \times \tau_1 + A_2 \times \tau_2 \tag{2}
$$

Fractional contribution (*fi*) of each decay time to the whole time can be calculated by the following equation^[25]

$$
f_i = \frac{A_i \times \tau_i}{\sum_j A_j \times \tau_j} \tag{3}
$$

The TRPL spectrum is composed of a fast and a slow-decay component.^[27] The long decay component τ_2 was attributed to radiative recombination of free carriers, which was mainly associated with charge transfer processes across the interface. The fast-decay component was assigned to trap-assisted nonradiative recombination at the interface.[27a] As shown in Table S3 of the Supporting Information, τ_1 of the Pero sample is determined to be 2.41 ns according to the fitting, and τ_1 of the perovskite(Pero)/PEO sample is determined to be 8.57 ns, both of which are still within the same order of magnitude.[27c] Also, the fitting shows that the τ_2 values of the two samples are almost the same. Taking *A*ⁱ into consideration, the amplitudeweighted average lifetimes corresponding to the respective slow decay or fast decay are almost the same. The fitted τ_{av} of TRPL for the two kinds of samples of Pero and Pero/carbon (**Figure 3**; Table S3, Supporting Information) are similar and consistent with the lifetime derived from the time when the PL intensity decreases to 1/e of the initial intensity. The fractional contribution (*f*1) of fast decay to the whole time are almost the same as shown in Table S3 of the Supporting Information. Based on these results, the interfacial trap does not change after PEO surface modification. In the case of perovskite coated with

Figure 3. TRPL spectra of perovskite samples with/without carbon and with/without PEO modification.

carbon (Pero/carbon), the decrease of $A_2 \times \tau_2$ dominantly contributes to the reduction of lifetime. The PL quenches faster for the Pero/PEO/carbon sample than the Pero/carbon sample indicating the faster charge transfer between perovskite and carbon, which can be attributed to the better matching of the energy level alignments between perovskite and the carbon electrode.

The steady-state PL is measured to evaluate the photoluminescence quantum yield (PLQY). Figure S6 of the Supporting Information shows that the post-treatment with PEO results in little impact on the PL intensity. PLQY values of 9.3% and 4.3% were estimated for the perovskite film, respectively. The much faster quenched PL for the Pero/PEO/carbon sample suggests that charge transfer between perovskite and carbon is largely enhanced after PEO modification, which can be attributed to the better match of the energy level alignment between perovskite and the carbon electrode.^[13,28]

To study the impact of PEO modification on the cell performance, we fabricated PSCs using $FA_{0.8}Cs_{0.2}PbI_{2.64}Br_{0.36}$ as light absorber with the configuration of $FTO/compact-TiO₂/$ meso-TiO₂/perovskite/carbon (Figure S7 and Table S4, Supporting Information). The control cell (i.e., without PEO) with an active area of 0.1 cm^2 shows a power conversion efficiency (PCE) of 12.2%, open-circuit voltage (V_{ocl}) of 1.06 V, shortcircuit current (*J*sc) of 19.0 mA cm[−]2, and fill factor (FF) of 60.1% (**Figure 4**a, and **Table 1**). After PEO modification, the cell shows a PCE of 14.5%, *V*_{oc} of 1.08 *V*, *J*_{sc} of 20.1 mA cm^{−2}, and FF of 66.4% in the reverse scan ($V_{\text{oc}} \rightarrow J_{\text{sc}}$) of the current–voltage (*I*–*V*) curve. The corresponding device performance parameters under forward scan $(J_{\rm sc} \rightarrow V_{\rm oc})$ are 12.3%, 1.05 V, 20.1 mA cm[−]2 and 58.5%. As shown in Figure S8 of the Supporting Information, the champion PEO-modified cell shows a *V*_{oc} of 1.08 V, a *J*_{sc} of 21.2 mA cm^{−2}, a FF of 64.7%, and an impressive efficiency of 14.9%. Figure 4b shows internal photon-to-current efficiency (IPCE) spectra of two kinds of cells, the larger IPCE value for the PEO-modified cell is consistent with the higher J_{SC} obtained in $I-V$ measurements. This observation can also be attributed to the better matched

Figure 4. a) Current–voltage (*I*–*V*) curves of the carbon-based perovskite solar cells with and without PEO modification (solid line: reverse scan, dashed line: forward scan). b) IPCE curve and c) steady-state output curve of the carbon-based perovskite solar cells with and without PEO modification.

energy level alignment and improved hole extraction from perovskite to carbon electrode. Figure 4c shows the steady-state output of the two cells. It is observed that steady-state output PCE increase from 10.1% to 13.0% after PEO modification, which is consistent with the above *I*–*V* measurements. In addition, the much faster rise up of steady output for the PEOmodified cell indicates the much faster charge collection in this device. This observation is in good agreement with better matched energy level alignment.[17]

To further investigate the impact of PEO modification on the charge carrier behavior in devices under working condition, we further performed electrochemical impedance measurements under light illumination. Figure S9a of the Supporting Information shows the Nyquist plots of cells with and without PEO modification under light illumination at a bias of 0.2 V. The Nyquist plots of the devices show three main features: an obvious arc in the high frequency region attributed to the charge transfer process at the perovskite/carbon counter electrode interface;[12,29] a small middle frequency feature and obvious low frequency feature attributed to electrode polarization^[30] or ion behavior in the device^[31] By fitting the Nyquist plots with equivalent circuit shown in Figure S9a of the Supporting Information, we can obtain the charge transfer resistance for the devices at given bias. It is found that PEO-modified device shows much lower charge transfer resistance than that of control device. This result confirms a much better charge collection in PEO modified cell, which is consistent with TRPL and stabilized output results. These results further prove that modulating energy levels alignment between perovskite and carbon electrode with PEO modification can reduce charge transfer barrier between perovskite and carbon, leading to efficient hole extraction and improved device performance.

Table 1. Photovoltaic parameter of cells based on pure carbon electrode.

PSCs	Scan direction	$V_{\alpha c}$ IVI	J_{sc} $\left[\text{mA cm}^{-2}\right]$	FF [%]	Efficiency [%]	Stead-state output [%]
Pero/PEO	Reverse	1.08	20.1	66.4	14.5	13.0
	Forward	1.05	20.1	58.5	12.3	
Pero/control	Reverse	1.06	19.0	60.1	12.2	10.1
	Forward	1.00	20.8	44.5	9.3	

The stability of perovskite solar cells is affected by many factors such as phase segregation, interface ion diffusion or environment condition. Light-induced halide segregation may lead to the structure instability in the case of mixed halide perovskite.[32] To evaluate the phase stability of the mixed halide perovskite in our study, we tracked the XRD evolution under the continuous 1 sun illumination and low humidity (relative humidity of ≈5%) As shown in Figure S10 of the Supporting Information. After 192 h continuous light soaking, we did not observe any peak splitting, shifts or emergence of new peaks, indicating that our mixed halide perovskite possesses high phase stability under light illumination.

Use of carbon as the back electrode has been demonstrated as an effective strategy to prolong solar cell lifetime.[33] To solve the instability issues caused by environmental factors such as temperature and humidity, we combine the temperatureinsensitive FA–Cs perovskite and humidity-resistant carbon electrode. To demonstrate that solar cells using carbon-based electrodes are resilient to humidity, we tracked the stability of solar cells with the device configuration of $FTO/TiO_2/Pero$ (FA– Cs) /spiro/Au marked with FA–Cs/spiro/Au. Figure S12 of the Supporting Information shows that 15 FA–Cs/spiro/Au cells completely decomposes and exhibits less than 1% of the initial PCE after being aged for 120 h under 85% humidity and room temperature. While the PCE of 8 FA–Cs/carbon cells keeps an average of 77% of the starting efficiency even after being aged for 192 h under the temperature of 85 $^{\circ}$ C and relative humidity (RH) of 85% (i.e., "double 85" condition) as shown in **Figure 5**. The champion cell keeps 91% of the initial performance (Figure S11, Supporting Information). This result clearly demonstrates that the solar cells with carbon electrode shows outstanding stability against the humidity. To show the advantage of FA–Cs-based perovskite, which is more robust at elevated temperatures compared with the MA-based perovskite, we tracked the PCE evolution of solar cells with the device configuration of $FTO/TiO₂/Pero$ $(MAPbI₃)/carbon$ marked with MA/carbon. Figure S12 of the Supporting Information shows that 14 MA/carbon cells retain only 2% of staring PCE after being aged for 120 h under 85 °C and ambient humidity (relative humidity of ≈45%). While PCE of 8 FA–Cs/carbon based cells keep on average 77% of the initial efficiency even under double 85 °C/85% conditions. These two results clearly show that the solar cells based on FA–Cs/carbon perovskite film exhibit superior stability against high temperature

Figure 5. The evolution of device performance from the stability test of eight PEO-modified perovskite solar cells based on carbon electrode without encapsulation under 85 °C and 85% RH without light soaking.

and humidity. We further tracked the stability of solar cells based on FA–Cs perovskite film and carbon electrode under double 85 condition and 1 sun light illumination. Figure S12 of the Supporting Information shows that our FA–Cs and carbon based cells only keep average 19% of the starting PCE. These new results suggest the aging condition of 1 sun illumination and double 85 °C/85% is still challenging for our solar cells using the FA–Cs perovskite film and carbon electrode, and more efforts are needed to achieve high stability under such a harsh condition.

To investigate whether the suppression of interface ion migration possibly improves the stability of perovskite solar cells, we contacted our FA–Cs-based perovskite with silver electrode in the presence and absence of PEO and monitor the I species by XPS. The penetration depth of XPS is about 10 nm and the thickness of Ag electrode is 70 nm. Figure S13 of the Supporting Information shows that both two samples show I element, indicating that the PEO does not contribute to the suppression of interface ion migration. Based on this observation, we conclude that the interfacial ion migration does not help to improve the stability.

In conclusion, we introduced a thin-layer of PEO to modify the perovskite/carbon interface, and successfully modulated the energy level alignment between FACs-based perovskite and carbon electrode to achieve efficient charge transfer. As a result, PEO-modified cells show a 22% increase of energy conversion efficiency compared to the cells without modification, and deliver an impressive energy conversion efficiency of 14.9% and stabilized efficiency of 13.0% under AM 1.5G conditions. Moreover, taking advantage of more thermally stable $FA_{0.8}Cs_{0.2}PbI_{2.64}Br_{0.36}$ perovskite and moisture-resistant carbon electrode, our PEO modified PSCs keep on average 77% of their initial PCEs after being stored for 192 h under double 85 aging condition without encapsulation. Our work provides an effective approach to achieving stable and efficient PSCs overcoming double 85 issue toward commercialization and practical applications.

Supporting Information

Supporting Information is available from the Wiley Online Library or from the author.

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Conflict of Interest

The authors declare no conflict of interest.

Keywords

carbon electrode, energy level alignment, perovskite solar cells, poly(ethylene oxide), stability

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