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December 27, 2017

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InVue Security Products Inc., "SYSTEMS AND METHODS FOR PROTECTING RETAIL DISPLAY MERCHANDISE FROM THEFT", Technical Disclosure Commons, (December 27, 2017) http://www.tdcommons.org/invue/22



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## SYSTEMS AND METHODS FOR PROTECTING RETAIL DISPLAY MERCHANDISE FROM THEFT

#### **FIELD OF THE INVENTION**

**[0001]** The present invention relates generally to merchandise security, and, more particularly, to systems and methods for protecting retail display merchandise from theft.

#### **BACKGROUND OF THE INVENTION**

**[0002]** Displays for retail merchandise utilize different types of theft deterrent security systems and methods to discourage shoplifters. Many of these systems and methods include sensors and alarms that are mechanically attached, or sensors and alarms that are mechanically attached, or sensors and alarms that are mechanically attached and electrically connected, to the item of merchandise to be protected. When the integrity of the display is compromised, such as by cutting or removing a cable that extends between the security system and the item of merchandise, or by separating the item of merchandise from the security system, an alarm is activated to alert store personnel of a potential theft situation. Thus, conventional security systems having mechanical or electro-mechanical cables tethered to an item of merchandise, provide visual security at the expense of restricting a potential purchaser's ability to interact freely with the merchandise. Consequently, conventional systems that provide visual security suffer from the disadvantage of providing a reduced "customer experience" for a potential purchaser of the merchandise.

#### **DETAILED DESCRIPTION OF THE INVENTION**

**[0003]** The present invention will now be described more fully hereinafter with reference to the accompanying drawings, in which various embodiments of the invention are shown. This invention may, however, be embodied in many different forms and should not be construed as limited to the embodiments set forth herein. Rather, these embodiments are provided so that this disclosure will be thorough and complete, and will fully convey the scope of the invention to those skilled in the art. Like numbers refer to like elements throughout, and prime notation and multiple prime notations are used to indicate similar elements in alternative embodiments.

**[0004]** FIG. 1 illustrates one embodiment of a security system 50 configured to secure an item of merchandise or any consumer product from theft in a retail display. The security system may

generally include a sensor 52 configured to be coupled to an item of merchandise 14, and a monitoring device 56 (sometimes referred to a table manager or door manager) configured to wirelessly communicate with the sensor and/or the item of merchandise. The security system 50 may further include a base 58 or display stand for supporting the sensor 52 and the item of merchandise 14. The monitoring device 56 and the sensor 52 may be configured to communicate with one another to determine the proximity of the item of merchandise 14 relative to the monitoring device. Moreover, the monitoring device 56 may be configured to determine a proximity range between the sensor 12 and the monitoring device, wherein the proximity range may be indicative of the strength of communication or distance between the sensor and the monitoring device. The monitoring device 56 may be configured to generate a security signal based on the proximity between the monitoring device 56 and the sensor 52.

[0005] The item of merchandise 14 may be any portable electronic device, such as a mobile or cellular phone, a Smartphone, a tablet, notebook, laptop computer, virtual headset, or the like. One advantage of the security system 50 is that the item of merchandise 14 is not required to be mechanically tethered to a base, support or the like. Thus, a consumer is free to examine the item of merchandise 14 without any physical restraints. As will be explained in further detail below, the monitoring device 56 may be configured to communicate with the sensor 52 and/or the item of merchandise 14 to establish a "wireless tether," such that although physical security is not provided, wireless security is provided. As a result, the security system 50 provides for an improved or increased "customer experience," and thereby increases the likelihood of the customer purchasing the item of merchandise 14, while reducing the possibility of theft of the merchandise. In particular, mechanical and electromechanical tethered security devices that include cords, cables, etc. may interfere with the customer experience by restricting the ability of the potential purchaser to freely interact with the item of merchandise. Furthermore, although the security system 50 is described herein in relation to a merchandise display in a retail store, it is understood that a security system 50 according to the invention is applicable to any number of environments, such as in hospitals, restaurants, etc.

**[0006]** The sensor 52 of the security system 50 is configured to be engaged with and disengaged from the item of merchandise 14. As such, the sensor 52 may be removably engaged with the item of merchandise 14, for example, by being inserted within an input port of the item of merchandise. As such, the sensor 12 may include a connector 62 configured for engaging an

input port provided on the item of merchandise 14. By way of example and not limitation, the input port could be a standard input port provided on the item of merchandise 14, such as a USB port, micro-USB port, USB-C port, or the like. The input port may be the same port used for power and/or data transfer with the item of merchandise. In some embodiments, the sensor 52 and the item of merchandise 14 are in electrical communication with one another when the sensor is engaged with the input port of the item of merchandise. In other embodiments, the sensor 52 may include a proximity mechanism (e.g., a pressure or plunger switch) that is configured to detect when the sensor is not engaged with the input port of the item of merchandise. Although shown as being separate components, it is understood that the sensor 52 could be integrated into the item of merchandise 14 so that the sensor is not required to be engaged with the input port. As such, the sensor 52 may be integrated with or coupled to the item of merchandise 14.

**[0007]** In one embodiment, the sensor 52 is configured to receive power from the item of merchandise 14. For example, the item of merchandise 14 may include a battery that is configured to transfer power to the sensor 52 when the sensor is operably engaged with the merchandise and lifted off of the base 58. As such, the sensor 52 does not require its own power source for operation. In another example, the sensor 52 and item of merchandise 14 may communicate using USB power delivery whereby the sensor 52 is configured to automatically switch between sourcing and receiving states. Thus, when the sensor 52 is seated on the base 58, power may be delivered to the sensor and the item of merchandise, and when the sensor is lifted off of the base, the sensor automatically receives power from the item of merchandise. In this example, the sensor 52 and item of merchandise. In this

**[0008]** In some embodiments, the sensor 52 comprises a power source, such as a battery. In this case, the sensor 52 may be operable for detecting when it is removed from the item of merchandise 14. For example, the sensor 52 may establish a sense loop between the sensor and the item of merchandise 14, such that when the sensor is removed, the sense loop is interrupted. The sensor 52 may then be configured to communicate with the monitoring device 56 and/or the item of merchandise 14 to initiate or otherwise generate a security signal.

[0009] The sensor 52 may include communications circuitry for communicating with the monitoring device 56. For example, the communications circuitry of the sensor 12 may be

configured to wirelessly communicate with the monitoring device 56 using any desired communications protocol such as, for example, Bluetooth wireless communication, Bluetooth Low Energy ("BLE") wireless communication, WiFi wireless communication, cellular wireless communication, received signal strength indicator ("RSSI"), ultra-wideband (UWB) time of flight, and/or ambient backscatter. Similarly, the monitoring device 56 may include complementary communications circuitry for communicating with the sensor 52. In one embodiment, the wireless communications circuitry carried by the sensor 52 and/or the monitoring device 56 may include, for example, one or more wireless transceivers for transmitting and receiving wireless communications.

**[0010]** The monitoring device 56, sometimes referred to as a "table manager" or "door manager", may be configured to communicate wirelessly with one or more sensors 52 and/or the items of merchandise 14. The monitoring device 56 may include a battery, which may be used for back-up power should power provided from an external power source be lost. Furthermore, the monitoring device 56 may be secured to a merchandise display surface 64, such as a display counter, table, shelf, fixture, wall, or the like using any suitable technique such as adhesives and/or fasteners. It is understood that the sensor 52 could function as a table manager or door manager and communicate with the monitoring device 56 could be reversed if desired. Furthermore, both the sensor 52 and the monitoring device 56 could be configured to function as a table manager. For example, both the sensor 52 and the monitoring device 56 may be configured to collect data (e.g., UWB data) and communicate with one another to determine a position of the item of merchandise 14 relative to the sensor and/or the monitoring device.

**[0011]** In some embodiments, the monitoring device 56 includes a controller and wireless communications circuitry coupled to the controller. The monitoring device 56 may be paired, for example, by wireless communication (e.g. Bluetooth, BLE, RF, IR, etc.), with one or more sensors 52 and/or the items of merchandise 14. As such, the sensor 52 and/or the item of merchandise 14 is configured to communicate, via its respective wireless communications circuitry, with the monitoring device 56 via its wireless communications circuitry. In other words, the sensor 52 and/or the item of merchandise 14 may be paired with a monitoring device 56 by way of wireless communications.

**[0012]** As previously mentioned, in some embodiments the monitoring device 56 may be conceptually thought of as a "table manager" or "door manager". As explained in further detail below, if the strength of communication between the monitoring device 56 and the sensor 52 decreases or increases, communication has been lost, or time-of-flight changes, the monitoring device may generate a security signal with the alarm module that is indicative of an unsecured state or condition, for example, an audio, visual, and/or haptic alarm. The monitoring device 56 may also communicate, via the wireless communications circuitry, to the sensor 52 to activate a respective output device of the sensor and/or the item of merchandise 14 (i.e., a dual alarm condition) so that security personnel are able to identify the sensor of a particular item of merchandise communicating a security signal.

**[0013]** The monitoring device 56 and/or the base 58 may include an alarm that will generate a security signal, such as an audible and/or visual alarm. The monitoring device 56 and/or the base 58 may include an alarm for generating a security signal in response to various security events (e.g., unplugging/cutting a cable, disconnecting the monitoring device 56, disconnecting the sensor 52, etc.). For example, the monitoring device 56 and/or the base 58 may include a piezoelectric alarm to generate an audible alarm signal. The monitoring device 56 and/or the base 58 could also be configured to generate a visible alarm signal, or provide other visible indicators (e.g., armed or alarming), such as with a light-emitting diode ("LED").

**[0014]** Various techniques for transferring power to the sensor 52 and/or the item of merchandise 14 may be employed, such as capacitive contact charging, inductive charging, or wired charging. In one example, the base 58 and the item of merchandise 14 have wireless "qi" compliant battery charging capability that incorporate magnetic inductive coils to transfer electrical power from the base to the item of merchandise in a known manner. The sensor 52 may be configured to transmit power from an external power source to the item of merchandise 14, such as power provided from the base 58. For instance, the sensor 12 may simply pass power from the base 58 through to the item of merchandise 14 for charging the battery of the item of merchandise.

**[0015]** In some embodiments, the sensor 52, monitoring device 56, and/or the base 58 can be armed, disarmed, and/or silenced with a security key, which may utilize mechanical, wireless, and/or electrical communication between the component(s) of the security system 50 and the security key. For example, the security key may be configured to wirelessly communicate a

security code to the sensor 52 and/or the monitoring device 56, such as by infrared ("IR"), optical, acoustic, or inductive communication. For example, the sensor 52, monitoring device 56, and/or the base 58 may include a port 32, window, or the like (e.g., FIG. 3) that is configured to transmit and/or receive wireless signals from the security key. In one particular embodiment, the security key is similar to that disclosed in U.S. Patent No. 7,737,845, entitled Programmable Key for a Security System for Protecting Merchandise, the entire disclosure of which is incorporated herein by reference. In additional embodiments, the sensor 52, monitoring device 56, and/or the base 58 may include near field communication ("NFC") functionality and may be configured to communicate with a security key or other device having NFC functionality for arming and disarming the alarm of the alarm module. Alternatively, the sensor 52, monitoring device 56, and/or the base 58 may include "screen swipe" functionality and/or be configured to sense particular movement or motion to be armed and/or disarmed. Likewise, the sensor 52, monitoring a particular user for arming and alarm.

**[0016]** The security key may communicate wirelessly to arm and/or disarm an alarm provided on either the sensor 52 or the monitoring device 56, or both. The security key may arm and/or disarm arm the sensor 52 and/or monitoring device 56 independently or in cooperation with one another. For example, disarming the sensor 52 with a security key may also disarm the monitoring device 56. However, the security key may be required to silence or disarm each of the sensor 52 and the monitoring device 56 in some instances. If desired, the base 58 may also include a proximity mechanism (e.g., a pressure or plunger switch) that is operable for detecting if the base has been removed from a fixture, support, display surface 64, or the like, and a piezoelectric alarm for generating a security signal when the base has been tampered with or removed.

**[0017]** FIGS. 1-3 show an embodiment of a security system 50 in which the sensor 52 comprises one or more contacts 54 that are configured to align with one more contacts 56 on a base 58. When the contacts 54, 56 are in physical contact with one another, electrical power is able to be transmitted to the sensor 52 and the item of merchandise 14. When the sensor 12 is lifted off of the base 58, electrical power is no longer transmitted to the sensor 52 of the item of merchandise 14. A power cable 60 configured to be electrically connected to a power source may be electrically connected to the base 58. Thus, the item of merchandise 14 may be charged

when the contacts 54, 56 are electrically connected with one another. In this embodiment, a power adaptor cable and connector 62 may be configured to be electrically connected to an input port of the item of merchandise 14 at one end and to the sensor 52 at the other end. The connector 62 may be removably inserted within the input port of the item of merchandise 14, and should the connector 62 be removed in an unauthorized manner, the monitoring device 56 and/or sensor 52 may be configured to detect the removal and initiate or otherwise generate a security signal. In this embodiment, the sensor 52 may be attached to the rear of the item of merchandise 14, for example, by a pressure-sensitive adhesive. Furthermore, different power adapter cables having different connectors may be used for various items of merchandise that use different input ports. In some cases, the item of merchandise 14 and the sensor 52 may be removably supported on the base 58 as shown in FIG. 1. Moreover, the base 58 may be configured to be mounted to a support, fixture, or the like, such as a display surface 64, whereby the power cable 60 may extend through an opening 65, as shown in FIG. 2.

**[0018]** As previously described, the wireless communications may be utilized to initially identify the sensor for pairing the sensor 52 to a particular monitoring device 56. The pairing may include, for instance, associating a specific identifier of the monitoring device 56 and/or the sensor 52 with one another. In some embodiments, once a sensor 52 is paired with a specific monitoring device 56, the sensor cannot be paired with another monitoring device 56 without first disarming the sensor and/or the monitoring device 56. Should a sensor 52 be placed on a wrong base 58, the sensor and/or monitoring device 56 may be configured to generate an audible and/or visible signal to indicate that the sensor has been placed on the wrong base.

**[0019]** As discussed above, the monitoring device 58 and one or more sensors 52 may be configured to wirelessly communicate with one another. In some embodiments, the signal strength of communication between the monitoring device 58 and the corresponding sensor(s) 52 may be used to provide security (e.g., via RSSI), or ultra-wideband (UWB) "time-of-flight" communication may be used. For example, a consumer may be permitted to examine an item of merchandise 14 within a predetermined distance from a "home" position (see, e.g., FIG. 4, reference character 70), which may also be the location of the monitoring device 56. As noted above, the home position 70 may correspond to a position where there is no motion of the item of merchandise 14 and the sensor 52 for at least a predetermined time, and/or where an item of merchandise is being charged. Should the signal weaken, strengthen, or cease, or time of

communication between the sensor 52 and monitoring device increase, decrease, or cease, a security signal may be generated by the sensor and/or monitoring device. In some embodiments, the communication between the monitoring device 56 and the sensor 52 may be initiated when a consumer interacts with the item of merchandise 14. For example, communication may begin when a consumer picks up the item of merchandise 14. The monitoring device 56 may detect when the sensor 52 and the item of merchandise 14 begin moving and/or when charging ceases. Upon the item of merchandise 14 begin moving device 56 may be configured to detect this interaction and thereafter determine a proximity range that is indicative of the communication signal between the sensor 52 and the monitoring device 56. For instance, the determined proximity range may be a range between the home position 70 and a maximum allowable position from the home position. In other embodiments, communication between the sensor 52 and the monitoring device 56 may be continuous.

**[0020]** The determined proximity range could be based on any number of factors, such as the environment, the position of the item of merchandise 14 or the consumer when the merchandise is initially picked up, the size of the consumer's hand, etc. For example, the monitoring device 56 may create a range that is defined by upper and lower bounds or set points that are used to determine whether the consumer, and thus, the item of merchandise 14, is within an acceptable proximity to the monitoring device. The proximity range may be a range between an established home position 70 and a position that would initiate a security signal. The proximity range may be determined dynamically, such that the home position 70 and a maximum position from the home position are determined dynamically and may be unique for each sensor 52. Alternatively, the proximity range may be defined by the retailer and manually input to the security system. The retailer may establish a maximum value of the proximity range to 2 feet, 3 feet, 5 feet, or any desired distance from the home position that is within the field of communications. In some cases, the retailer is able to select a desired range from a plurality of ranges.

**[0021]** In another embodiment, a calibration routine may be used to initially set the proximity range or other predetermined range. In this example, the sensor 52 is configured to communicate with the monitoring device 56 to set a proximity range. In particular, a user may activate a security key, similar to that described above, to communicate with the monitoring device 56 to initiate the calibration routine (e.g., a predetermined number of key button presses). An audible and/or a visible signal may be emitted to indicate the calibration routine has been initiated.

Following the security key activation, the user may be provided a predetermined period of time to set the proximity range (e.g., about 30 seconds to 1 minute). In this case, the user may move the sensor 52 to a desired distance from the monitoring device 56 and activate the security key to communicate with the sensor. Communication between the key and the sensor 52 sets a flag in a message to be transmitted to the monitoring device 56 indicating that the proximity range is to be determined. The monitoring device 56 receives the flagged message from the sensor 52 and calculates the distance. Thus, the monitoring device 56 and the sensor 52 may be configured to exchange data and/or messages containing various information. Following the predetermined period of time, the proximity range is set and any movement of the sensor 52 relative to the monitoring device 56 will be based on the proximity range set during the calibration routine. The calibration routine can be repeated for a plurality of sensors 52 associated with a monitoring device 56, or the calibration routine may be performed for one of the sensors 52, and additional sensors are paired with the monitoring device with the same proximity range. Thus, the user with the ability to dynamically set the proximity range based on his or her own preferences.

**[0022]** In one embodiment, the proximity range may be determined by a signal strength between the monitoring device 56 and the sensor 52, and the monitoring device may be configured to monitor the signal strength therebetween. For instance, the monitoring device 56 may be configured to continuously monitor the signal strength or periodically monitor the signal strength at a predetermined frequency (e.g., 10-100 Hz).

**[0023]** In one embodiment, the sensor 52 and/or the monitoring device 56 may be configured to determine whether the item of merchandise 14 and the sensor are within a determined proximity range, and to initiate the generation of security signals when the proximity range is exceeded, or when the sensor is located within a proximity range. In some cases, the sensor 52 and monitoring device 56 may independently determine its proximity relative to the proximity range. The monitoring device 56 may in turn be configured to generate a security signal when the distance between the monitoring device 56 and the sensor 52 is not within the proximity range or the sensor 52 is within the proximity range. For example, where the item of merchandise has moved beyond a predetermined allowed distance, the monitoring device 56 may be configured to generate a first warning security signal. The sensor 52 and/or the item of merchandise 14 could alternatively or additionally initiate or otherwise generate such a warning signal. The sensor 52

and/or monitoring device 56 may be configured to then determine whether the item of merchandise 14 and the sensor are moved to a position within the determined proximity range, such as the home position 70. Should the item of merchandise 14 not be returned to the home position 70 or to a position within the determined proximity range, the monitoring device 56 may generate a full security alarm signal. Additionally or alternatively, the item of merchandise 14 and/or sensor 52 may be configured to initiate or otherwise generate a full security alarm signal. Should a valid key (e.g., a valid NFC key) be presented to the monitoring device 56 and/or sensor 52, the security alarm signal may be silenced.

[0024] In one embodiment, the monitoring device 56 and sensor(s) 52 are paired (e.g., via Bluetooth communication) and remain in wireless communication with one another. The monitoring device 56 and the item of merchandise 14 and/or sensor 52 may be configured to exchange data or "heartbeat" ("HB") messages at a predetermined frequency or in predetermined increments of time. For example, the data may include, for example, a message indicating that a security signal be generated. The HB messages may include any desired information, such as the identification of the monitoring device 56 or item of merchandise 14, the state of the monitoring device or the item of merchandise (e.g., armed, security breach, alarming, etc.), or a previous signal strength value. The monitoring device 56 may be configured to monitor for data transmitted from the sensor 52 and/or the item of merchandise 14 (i.e., cellular phone) and to determine whether to initiate a security signal. Likewise, the sensor 52 and/or the item of merchandise 14 may be configured to monitor for data transmitted from the monitoring device 56. The monitoring device 56, the sensor 52, and/or the item of merchandise 14 may be configured to monitor for data in predetermined increments of time (e.g., 150 msec). In addition, the proximity of the item of merchandise 14 may be determined relative to the monitoring device 56 based on signal strength between the monitoring device and the sensor 52 and/or the item of merchandise 14. The signal strength may be used to determine the proximity therebetween and be used in conjunction with the exchange of data to secure the item of merchandise 14 from theft. In this example, the monitoring device 56 may be configured to monitor the signal strength with the item of merchandise 14 based on RSSI.

[0025] In some embodiments, the monitoring device 56 may be configured to monitor the proximity between the sensor 52 and the monitoring device based on ultra-wideband (UWB) "time-of-flight." Depending on the message delivered, the signal strength, and/or time-of-flight

data, the monitoring device 56 or the sensor 52 and/or the monitoring device 56 can initiate or otherwise generate a security signal. For example, the monitoring device 56 may generate a security signal (e.g., using a piezoelectric alarm or LED). Similarly, the item of merchandise 14 may be configured to act on a message or data delivered by the monitoring device 56 therebetween, such as by generating a warning security signal, an alarming security signal, or a thank you signal. In addition, the sensor 52 may include an output device (e.g., a piezoelectric alarm) for generating a security signal, such as in response to removal of the sensor from the item of merchandise 14 and/or data delivered by the monitoring device 56. In some embodiments, the sensor 52 may initiate a security signal when a security event is detected by the sensor and/or monitoring device 56 and may communicate with an output device for generating the security signal.

[0026] In one embodiment, the item of merchandise 14, sensor 52, and/or the monitoring device 56 are configured to be paired with one another. In one example, the sensor 52 and the monitoring device 56 may be paired and configured to communicate with one another. The sensor 52 may be configured to communicate with the item of merchandise 14 using the connection between the sensor and the item of merchandise (e.g., a USB connection). Thus, two-way communication between the sensor 52 and the item of merchandise 14 may occur. In this embodiment, the monitoring device 56 may be configured to be paired with any desired item of merchandise 14, such that pre-programming of the identification of the item of merchandise into the monitoring device is not required. In one example, once the sensor 52 is coupled to the item of merchandise 14, the monitoring device 56 may automatically be paired with the sensor in order to exchange data therebetween. In this embodiment, the monitoring device 56 is configured to filter out other data being transmitted by surrounding sensors 52 and items of merchandise 14 in order to be paired with the desired sensor. Thus, where the monitoring device 56 is capable of detecting a plurality of sensors 52, the monitoring device is able to filter out all other sensors except for the sensors desired to be monitored. In one embodiment, the sensor 52 may be configured to control certain features of the item of merchandise 14, such as, for example, flashing LEDs, generating audible signals, etc. In a further embodiment, the monitoring device 56 may be configured to be simultaneously paired with one or more sensors 52 and the item of merchandise 14. As such, the monitoring device 56 may be configured to communicate directly with the item of merchandise 14 and the sensor 52. For example, the

monitoring device 56 could exchange data directly with the item of merchandise 14, such as via text and/or audio messages.

**[0027]** Using any one or combination of the aforementioned techniques, the monitoring device 56 may be configured to determine the proximity of the item of merchandise 14 relative to the monitoring device based upon the distance traveled by the item of merchandise from the home position 70. For example, the monitoring device 56 may determine whether the item of merchandise 14 has been moved more than a predetermined distance in any radial direction from the home position 70 based on the signal strength, time-of-flight, and/or data being communicated between the monitoring device and the item of merchandise and/or the sensor 52. Of course, the threshold proximity may be set to any desired value or values, or alternatively, to another variable, such as distance, time, acceleration, orientation, etc.

[0028] In one embodiment shown in FIG. 4, the monitoring device 56 is located at the home position 70 and is configured to communicate with a plurality of sensors 52. In this example, a plurality of display surfaces 64 are disposed within an establishment, such as a retail store, wherein each display surface may support a plurality of sensors 52 and at least one monitoring device 56. As shown in the dashed line, a proximity range 72 (e.g., a radial range) may be defined relative to the home position 70 (sometimes referred to as an "inclusion zone"), and movement of any one of the sensors 52 outside of the proximity range may result in the sensor and/or the monitoring device generating a security signal. FIG. 5 shows that a plurality of monitoring devices 56 and proximity ranges 72 may be used and that a plurality of monitoring devices may be configured to communicate with one another. For example, at least one monitoring device 56 may be configured to coordinate with other monitoring devices to ensure that communication between the monitoring device and its associated sensors are not impeded by other sensors and monitoring devices, or that sensors from one monitoring device do not communicate with another monitoring device. For instance, at least one monitoring device 56 may utilize multiplexing means to coordinate communication between a plurality of monitoring devices (e.g., via time division multiple access). Moreover, FIG. 6 demonstrates that any number of monitoring devices 56 and sensors 52 may be employed, and that the proximity ranges 72 may overlap in some cases. In this example, one monitoring device 56' may be configured to coordinate with each of the monitoring devices 56 to ensure that communication between monitoring devices and associated sensors are unaffected. In the embodiment shown in

FIG. 7, again a plurality of monitoring devices 56 may be employed, but in this instance, a pair of monitoring devices 56' may be used for coordinating communication with a plurality of monitoring devices at different frequencies. For instance, each monitoring device 56' may be configured to operate at different frequencies.

**[0029]** When the threshold proximity has been exceeded, the monitoring device 56 may be configured to generate a security signal, such as a visual, an audible, and/or a haptic alarm. For example, the security signal may be an audible voice message requesting that the item of merchandise 14 be returned to the home position 70 within a specified period of time. The voice message may be customizable in that it may be set to be a male or female voice, and/or may be set to speak in a predetermined language or to speak in one or more of multiple languages. The monitoring device 56 alternatively or additionally may activate other output devices, for example, a haptic (e.g. vibration) device or a visual (e.g. flashing LED) device. The monitoring device 56 may also be configured to communicate with the sensor 52 and/or the item of merchandise 14 to cause the sensor and/or the item of merchandise to initiate or otherwise generate a security signal.

[0030] In some embodiments, there may be more than one threshold, for example a first threshold and a second threshold. When the monitoring device 56 determines a first threshold proximity has been exceeded, the monitoring device may initiate an initial "warning" via the sensor 52 and/or the item of merchandise. The warning may be a voice, as noted above, and may indicate for example that unless the item of merchandise 14 is returned to the home position 70 or is brought back within the first threshold proximity, an alarm will be activated. If the item of merchandise 14 is not timely returned to the home position or to a location within the first threshold proximity, and instead, the second threshold proximity is exceeded, the monitoring device 56 may initiate a subsequent alarm, such as an audible siren using the monitoring device, the sensor, and/or the item of merchandise. The subsequent alarm could be greater in volume and/or frequency than the initial alarm. Moreover, the item of merchandise 14 may be configured to generate various security signals as discussed above, such as, for example, a warning message to the consumer that the item of merchandise is secure, a thank-you message to the consumer when a security condition is rectified, an alarming signal, etc. In addition, security signals may be generated in conjunction with any of the aforementioned techniques along with actions that occur in predetermined time increments. For example, the consumer may be allowed

a predetermined time period following a warning signal to correct the issue, or a warning signal may be generated when an item of merchandise 14 remains from the home position 70 for longer than a predetermined period of time. Furthermore, visible signals may be generated in response to various conditions, such as a flashing visible signal at the monitoring device 56 and/or the base 58.

[0031] Although some embodiments discussed above relate to detecting a sensor 52 that is no longer within a proximity range 72 (i.e., an inclusion zone), it is understood that the same rationale may be applied to detecting a sensor that is within a proximity range (sometimes referred to as an "exclusion zone"), including the concept of having multiple proximity thresholds. In one embodiment, FIG. 8 shows that a monitoring device 56 (sometimes referred to as a "door manager") may be located near a door or exit and be configured to detect when a sensor is within a defined proximate range 72 relative to the monitoring device. As before, the monitoring device 56 is configured to communicate with a plurality of sensors 52. FIG. 9 shows an embodiment where a plurality of sensors 52 are employed, and the monitoring device 56 is located near an exit. In one embodiment, a combination of inclusion zones and exclusion zones may be used as shown in FIGS. 10-12. Thus, a monitoring device 56 within an inclusion zone may communicate with a plurality of sensors and generate a security signal if a sensor leaves the inclusion zone, while a monitoring device within an exclusion zone may also be configured to communicate with the sensor and generate a security signal if the sensor enters the exclusion zone. In some cases, the monitoring device 56 within an inclusion zone may be configured to notify a monitoring device within an exclusion zone if a sensor 52 has left the inclusion zone. Likewise, a monitoring device 56 within an exclusion zone may be configured to notify one or more monitoring devices in respective inclusion zones when a sensor 52 leaves the exclusion zone. Moreover, monitoring devices 56 within inclusion zones and/or exclusion zones may communicate with one another to initiate security signals.

**[0032]** Still further, the monitoring device 56 may cooperate with the sensor 52 and/or the item of merchandise 14 to wirelessly transmit instructions to activate another output device, such as a store alarm remote from the item of merchandise and the display area. As will be appreciated by those skilled in the art, the monitoring device 56 may likewise communicate instructions to other security systems and/or devices to perform additional operations. In one example, the

monitoring devices 56 may be configured to communicate with one another, such as between monitoring devices within inclusion zones and monitoring devices in exclusion zones.

**[0033]** The monitoring device 56 may be configured to deactivate a security signal upon the item of merchandise 14 being returned within the first or second threshold proximity, for example. Alternatively or additionally, the monitoring device 56 may disable the security signal based upon an input from an input device, for example, a security code entered into the item of merchandise 14, or presenting a key to the sensor 52 and/or the monitoring device. The monitoring device 56 may also deactivate the security signal wirelessly via the wireless communications circuitry, or via a key, such as a mechanical, magnetic, electrical, optical or infrared key fob device. Of course, the monitoring device 56 may perform additional and/or other communications functions upon an alarm condition, as will be appreciated by those skilled in the art including, for example, disabling one or more functions, capabilities, or operations of the item of merchandise.

**[0034]** In another embodiment, the sensor 52 and the monitoring device 56 are paired together in response to the sensor being positioned on or near the monitoring device 56. The monitoring device 56 and the sensor 52 wirelessly communicate between one another with the sensor being removably engaged with an input port provided on the item of merchandise 14. The monitoring device 56 continuously determines the proximity of the sensor 52 and the item of merchandise 14 relative to a home position 70, such as in any manner previously described. The monitoring device 56 may initiate or otherwise generate a first security signal when the proximity between the monitoring device and the sensor 52 is not within (or is within) a predetermined range. Additionally, or alternatively, the monitoring device 56 may initiate or otherwise to the sensor 52 being removed from the input port provided on the item of merchandise 14.

**[0035]** In some embodiments, the security system 50 may be similar to that disclosed in U.S. Patent No. 8,878,673, entitled Systems and Methods for Protecting Retail Display Merchandise From Theft, and U.S. Patent No. 9,437,088, entitled Systems and Methods for Protecting Retail Display Merchandise From Theft, the contents of which are incorporated by reference herein.

**[0036]** It should be noted that the operations executed by the sensor 52, the monitoring device 56, and/or the item of merchandise 14 for any of the embodiments disclosed herein may be provided by a computer-readable medium, memory, or other storage medium. Many

modifications and other embodiments of the invention will be readily apparent to one skilled in the art having the benefit of the teachings presented in the foregoing descriptions and the associated drawings. Therefore, it is understood and appreciated that the invention is not to be limited to the specific embodiments disclosed herein, and that modifications to the disclosed embodiments and other undisclosed embodiments are intended to be included within the scope of the appended claims.

### THAT WHICH IS CLAIMED IS:

1. A security system configured for securing an item of merchandise from theft, the security system comprising:

a plurality of sensors, each sensor configured to be secured to an item of merchandise; and

a monitoring device configured to wirelessly communicate with each of the plurality of sensors,

wherein the monitoring device and the plurality of sensors are configured to communicate with one another to determine a distance between each of the plurality of sensors and the monitoring device,

wherein the monitoring device and/or at least one of the plurality of sensors is configured to initiate a security signal based on the distance between the monitoring device and at least one of the sensor relative to a proximity range.

2. The security system of Claim 1, wherein each sensor comprises a cable and a connector at the end of the cable, and wherein the connector is configured to removably engage an input port of the item of merchandise.

3. The security system of Claim 1, further comprising a plurality of bases, wherein each base is configured to removably support a respective sensor thereon and be coupled to a remote power source for providing power to the item of merchandise when the sensor is supported on the base.

4. The security system of Claim 3, wherein each sensor and each base comprise one or more electrical contacts configured to establish electrical communication with one another for transferring power to the item of merchandise when the sensor is supported on the base.

5. The security system of Claim 1, wherein the monitoring device and/or at least one of the sensors is configured to initiate a security signal when the distance between the monitoring device and the sensor is not within the proximity range.

6. The security system of Claim 1, wherein the monitoring device and/or at least one of the sensors is configured to initiate a security signal when the distance between the monitoring device and the sensor is within the proximity range.

7. The security system of Claim 1, wherein the sensor is configured to receive power from the item of merchandise.

8. The security system of Claim 7, wherein the sensor is configured to receive power from the item of merchandise using USB power delivery.

9. The security system of Claim 1, wherein each of the sensors and the monitoring device are configured to wirelessly communicate via ultra-wideband time of flight communication.

10. The security system of Claim 1, wherein the monitoring device and each of the sensors are configured to communicate with a key for arming or disarming the monitoring device and/or the sensor.

11. The security system of Claim 1, wherein the sensor and the monitoring device are configured to be wirelessly paired to one another.

12. The security system of Claim 1, further comprising a plurality of monitoring devices configured to wirelessly communicate with each of the plurality of sensors.

13. The security system of Claim 12, wherein one of the monitoring devices and/or at least one of the sensors is configured to initiate a first security signal when the distance between the monitoring device and the sensor is not within the proximity range.

14. The security system of Claim 13, wherein another of the monitoring devices and/or at least one of the sensors is configured to initiate a second security signal when the distance between the monitoring device and the sensor is within the proximity range.

15. The security system of Claim 12, wherein one of the monitoring devices is configured to coordinate with other monitoring devices using time division multiple access.

16. A method for securing an item of merchandise from theft, the method comprising: wirelessly communicating between a monitoring device and a plurality of sensors, each sensor being secured to an item of merchandise;

determining a distance between each sensor and the monitoring device; and

initiating a security signal at the monitoring device and/or at least one of the sensors based on the distance between the monitoring device and at least one of the sensor relative to a proximity range.

17. The method of Claim 16, wherein initiating the security signal comprises generating the security signal at each of the monitoring device and at least one of the sensors.

18. The method of Claim 16, wherein wirelessly communicating comprises wirelessly communicating between a plurality of monitoring devices and a plurality of sensors.

#### ABSTRACT

Security systems and methods for protecting retail display merchandise from theft are provided. For example, a security system includes a plurality of sensors, each sensor configured to be secured to an item of merchandise. The security system also includes a monitoring device configured to wirelessly communicate with each of the plurality of sensors, wherein the monitoring device and the plurality of sensors are configured to communicate with one another to determine a distance between each of the plurality of sensors and the monitoring device. The monitoring device and/or at least one of the plurality of sensors is configured to initiate a security signal based on the distance between the monitoring device and at least one of the sensor relative to a proximity range.

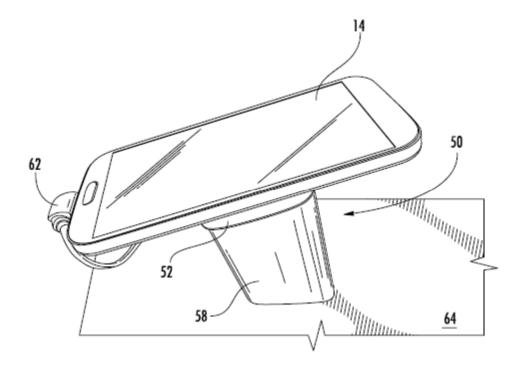
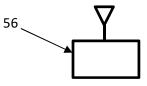
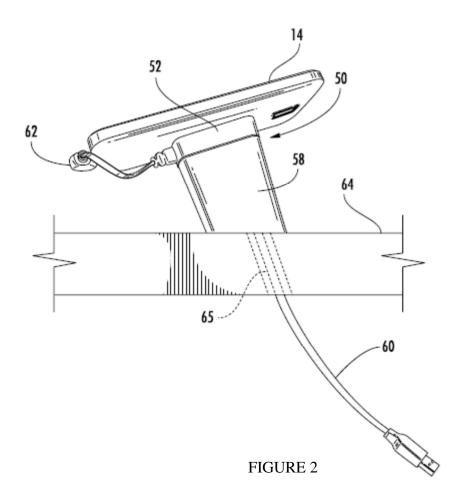


FIGURE 1





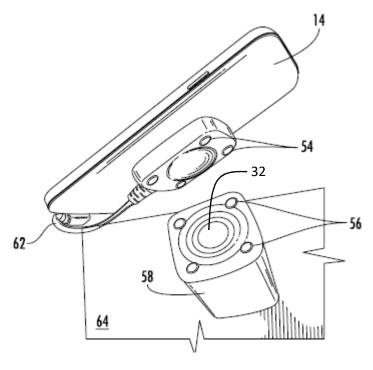


FIGURE 3

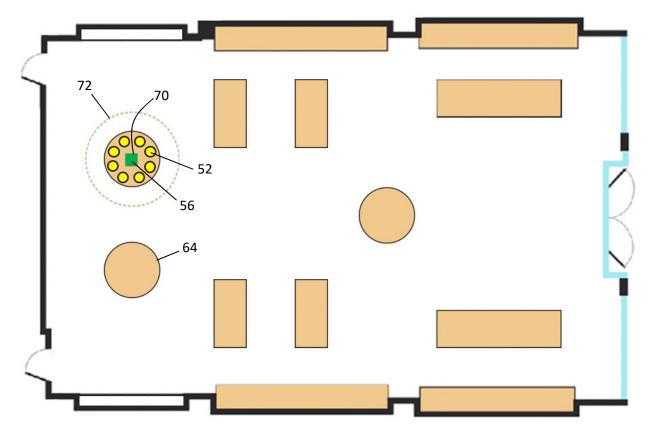


FIGURE 4

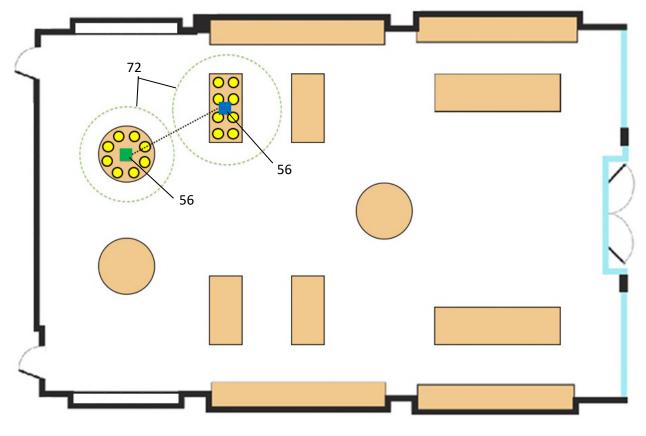


FIGURE 5

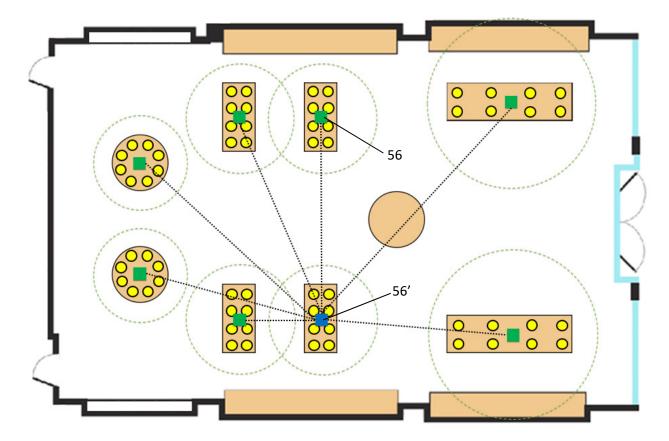


FIGURE 6

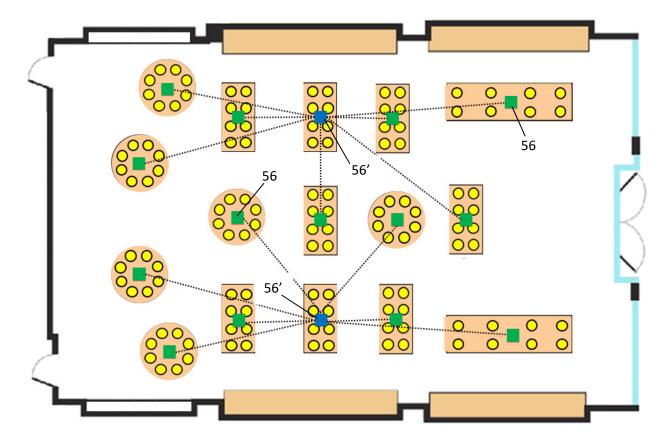


FIGURE 7

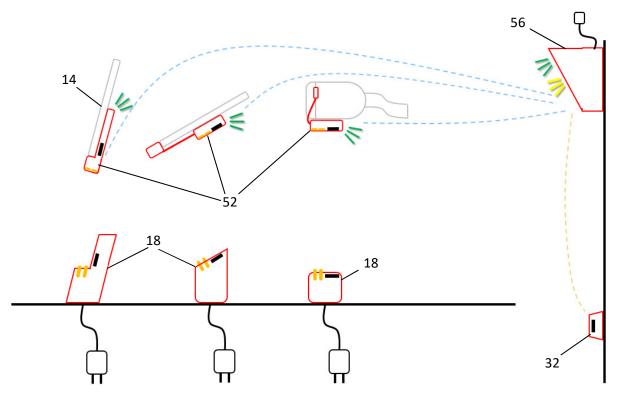


FIGURE 8

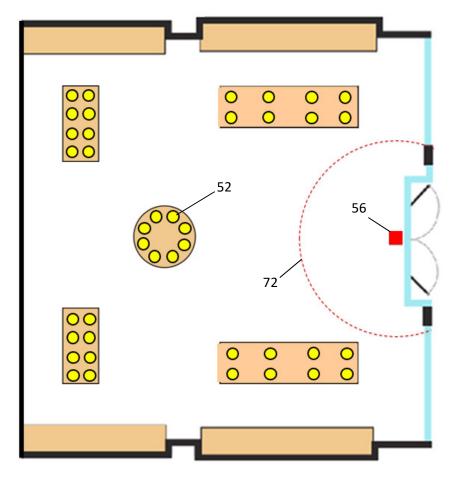


FIGURE 9

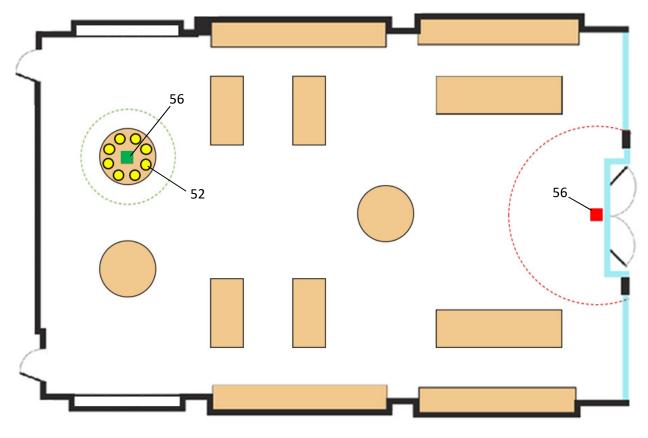


FIGURE 10

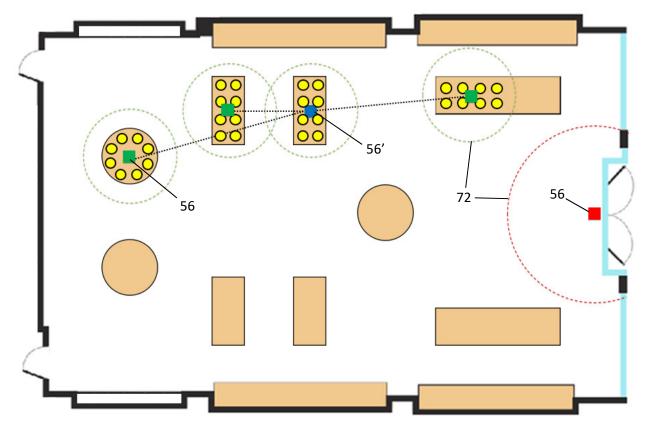


FIGURE 11

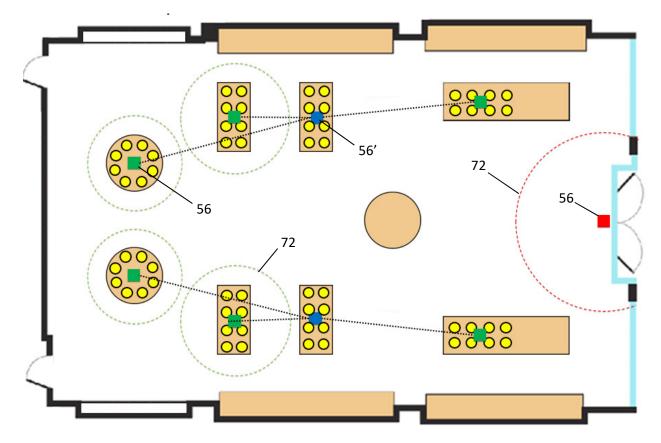


FIGURE 12