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Enhanced Performance of Planar Perovskite Solar Cells Using Low-Temperature Solution-Processed Al-Doped SnO₂ as Electron Transport Layers

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Abstract

Lead halide perovskite solar cells (PSCs) appear to be the ideal future candidate for photovoltaic applications owing to the rapid development in recent years. The electron transport layers (ETLs) prepared by low-temperature process are essential for widespread implementation and large-scale commercialization of PSCs. Here, we report an effective approach for producing planar PSCs with Al³⁺ doped SnO₂ ETLs prepared by using a low-temperature solution-processed method. The Al dopant in SnO₂ enhanced the charge transport behavior of planar PSCs and increased the current density of the devices, compared with the undoped SnO₂ ETLs. Moreover, the enhanced electrical property also improved the fill factors (FF) and power conversion efficiency (PCE) of the solar cells. This study has indicated that the low-temperature solution-processed Al-SnO₂ is a promising ETL for commercialization of planar PSCs.

Keywords: Perovskite solar cells, Electron transport layers, Low-temperature solution-process, Al-doped SnO₂

Background

The solar energy has attracted much attention since it is a renewable and clean energy source [1–4]. In recent years, a large amount of research groups have focused on organic-inorganic lead halide perovskite solar cells as it have the advantages of a lower manufacturing cost and a simpler process compared with Si solar cells. Moreover, PSCs have a great potential for providing an alternative to conventional photovoltaic devices. The PCE of PSCs has increased from 3.8 to 22.1% in a few years [5–9]. However, the efficiency and stability of PSCs strongly depend on some crucial factors, for instance, the morphology of perovskite films and the preparation of electron/hole transport material [10–15].

Both electron transport layers (ETLs) and hole transport layers (HTLs), which can extract electrons and holes from

the light harvesting layers, respectively, are essential for the high-efficiency PSCs. Most of the high performance, PSCs were accomplished using compact TiO₂ layer or mesoporous TiO₂ layer as the ETLs [8, 16]. However, the processes of both the compact TiO₂ layer and the mesoporous TiO₂ layer generally require a high sintering temperature (>450 °C), which is an obstacle for the stretchable device fabrication and the commercial development of PSCs [17, 18]. Previously, SnO₂ has shown up as an effective electron transport layer in perovskite solar cells due to the wider band gap (about 3.6 eV) and higher mobility (100 to 200 cm²V⁻¹s⁻¹) compared with TiO₂ [19–21]. Furthermore, the temperature of forming SnO₂ thin films (<200 °C) is helpful for widespread implementation and large-scale commercialization of PSCs [22]. Therefore, SnO₂ is a promising candidate for ETLs used in high-performance PSCs.

It has been reported that doping ETLs with metal aliovalent cations are an effective method to improve properties of both ETLs and ETLs/perovskite interfaces. Other groups have already doped Y³⁺ and Li⁺ in SnO₂ to improve carrier transport and optical abilities

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[23, 24]. In addition, doping can also improve the conductivity of ETLs and optimize the energy level matching between ETLs and the perovskite film, resulting in the enhanced performance of device [23].

Here, we present a low-temperature synthesized Al-doped SnO₂ as an ETL in the n-i-p structure perovskite solar cells. Al-doped SnO₂ thin films prepared at a low temperature (190 °C) show a better charge transport and electron extraction behavior than the pristine SnO₂. The enhanced electrical property of SnO₂ improves the PCE, V_{OC} , J_{SC} , and fill factor (FF) of the PSCs. The champion cell based on Al-doped SnO₂ reaches a PCE of 12.10% with a V_{OC} of 1.03 V, a J_{SC} of 19.4 mA/cm², and a FF of 58%, while the PSCs based on undoped SnO₂ achieves a PCE of 9.02% with a V_{OC} of 1.00 V, a J_{SC} of 16.8 mA/cm², and a FF of 53%.

Methods

The fluorine-doped tin oxide (FTO) glass substrates were sequentially cleaned with acetone, ethyl alcohol, and deionized (DI) water in the ultrasonic bath for 15 min. Then the substrates were dried by a N₂ flow and further cleaned by UV-ozone for 10 min before the deposition of SnO₂.

SnO₂ and Al-SnO₂ ETLs were deposited by a spin-coating method. The solution was prepared by dissolving SnCl₄·5H₂O in isopropyl alcohol at a concentration of 0.075 M and subsequently stirred for 60 min at room temperature. For Al-doping, we dissolved AlCl₃·6H₂O in isopropyl alcohol. Then this aluminum precursor was added to the antecedent solution at a series of molar ratio and stirred until the solution became clear. Afterwards, the two different kinds of solution were separately deposited on cleaned FTO substrates at 3000 rpm for 30 s. The substrates were then pre-dried at 100 °C for 10 min and annealed at 190 °C for 1 h.

After the deposition of SnO₂ and Al-SnO₂ electron transport layers, the samples were treated by UV-ozone for 10 min again. The CH₃NH₃PbI₃ film was fabricated by a one-step spin-coating method. The CH₃NH₃PbI₃ solution (45 wt%) was deposited on the treated SnO₂ at 5000 rpm for 30 s. 0.5 mL chlorobenzene was dropped onto the substrate when spin-coating the CH₃NH₃PbI₃ solution. All the perovskite layers were annealed at 100 °C for 10 min. The hole transport layers were deposited by spin-coating the 2,29,7,79-tetrakis(N,N-di-p-methoxyphenylamine)-9,9-spirobifluorene (spiro-OMeTAD) solution at 4000 rpm for 30 s. Finally, 100-nm-thick gold top electrode was deposited on the HTL via thermal evaporation.

Device Characterization

The J-V characteristics of perovskite solar cells were measured by Keithley 2400 source measuring unit under the AM 1.5 G solar-simulated light (Newport Oriel Solar

3 A Class AAA, 64023 A). The sun light (100 mw/cm²) was calibrated by a standard Si-solar cell (Oriel, VLSI standards). X-ray photoelectron spectroscopy (XPS) was measured using the Kratos XSAM 800 X-Ray Photoelectron Spectrometer.

Result and Discussion

In our work, SnO₂ layers have been deposited on FTO substrates by a low-temperature solution method. Top view scanning electron micrographs (SEM) of the SnO₂ and bare FTO are shown in Fig. 1a–b. A dense and pinhole-free film is formed by spin coating SnO₂ ETLs solution on FTO substrates, suggesting that the FTO substrates have been fully covered. Dense ETLs are known as an essential element of high-performance PSCs. Thus, a compact SnO₂ layer deposited on FTO can enhance the interfacial contact with perovskite layers and improve the performance of the solar cells [25].

To examine the efficiency of PSCs based on the low-temperature solution-processed SnO₂ and Al-SnO₂ ETLs, we have fabricated the planar solar cells with the structure of FTO/(Al-)SnO₂/MAPbI₃/Spiro-OMeTAD/Au shown in Fig. 1d. In addition, Fig. 1c shows a cross-sectional SEM image of a PSC based on Al-doped SnO₂ layer without the Au electrode, and the energy band diagram of PSCs is shown in Fig. 1e.

To confirm that the employment of Al-doping SnO₂ as ETLs has no effect on the perovskite films, we measured the UV-vis absorbance spectra and the corresponding X-ray diffraction (XRD) of the MAPbI₃ film on FTO/SnO₂ and FTO/Al-SnO₂ substrates. The results are shown in Fig. 2a and b, respectively. The MAPbI₃ films deposited on SnO₂ and Al-SnO₂ ETLs exhibit almost identical absorbance spectra, suggesting that the absorption of the perovskite films is nearly not affected by Al-doping in SnO₂ ETLs.

As to the XRD patterns, several strong peaks are located at 14.05, 23.44, 24.25, 28.18, 31.88, 34.93, and 40.16°. All these peaks can be assigned to orthorhombic crystal of the perovskite with high crystallization [26–28]. The XRD patterns show negligible difference between the samples of FTO/SnO₂/MAPbI₃ and FTO/Al-SnO₂/MAPbI₃, indicating the dopant of Al in SnO₂ film does not affect on the structure property of MAPbI₃ film. Furthermore, the main PbI₂ peak is absent from the XRD patterns, which indicates PbI₂ has sufficiently reacted with MAI.

As the evidences were obtained from the UV-vis absorbance spectra and XRD patterns of the devices, the dopant of Al in SnO₂ does not cause any obvious changes on the structure and optical properties in the perovskite layers. Therefore, the performance enhancement induced by Al-doping in SnO₂ as ETLs is most likely due to the improvement of the ETLs/perovskite

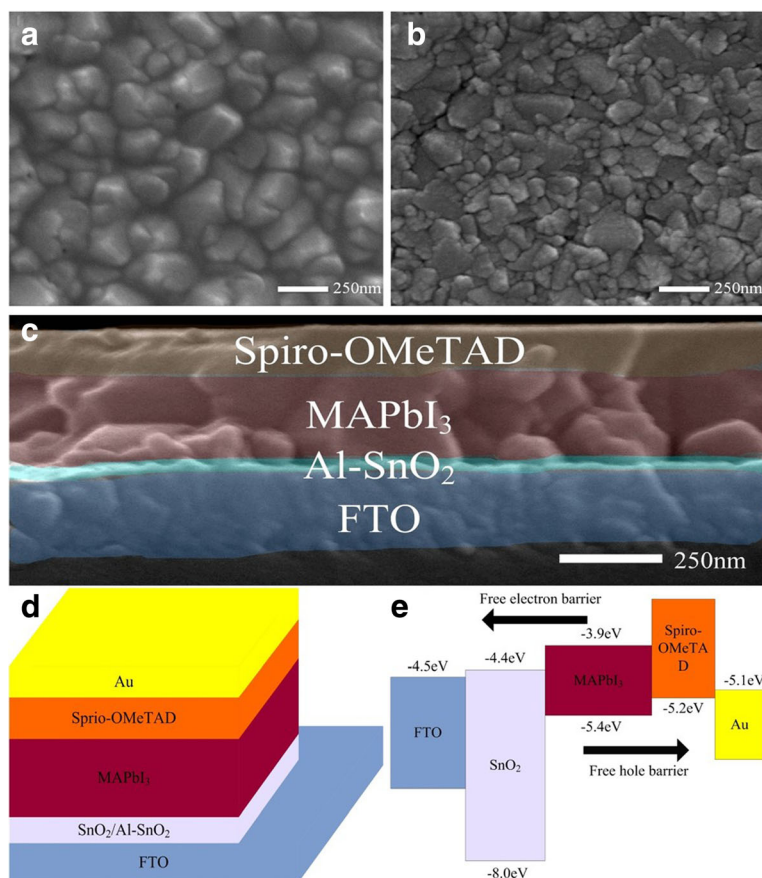


Fig. 1 **a** Top view SEM images of low-temperature solution-processed SnO_2 on FTO and **b** bare FTO. **c** Cross-sectional SEM image of the planar perovskite solar cell based on Al-SnO_2 , **d** schematic of the PSCs grown on Al-SnO_2 , and **e** energy band diagram of the PSCs

interfacial properties. In other words, the charge transport and electron extraction are improved.

Figure 2c illustrates the external quantum efficiency (EQE) spectrum of the best-performance solar cells based on SnO_2 and Al-SnO_2 . Obviously, the EQE of Al-SnO_2 device is higher than the device based on pristine SnO_2 over the entire wavelength range. The higher EQE means superior electron extraction capability of the ETLs [29]. The calculated J_{SC} ($\approx 19.0 \text{ mA/cm}^2$) based on Al-SnO_2 from the EQE spectra is consistent with the measured value of the current density-voltage (J-V) curves measured under the one-sun light. As for undoped SnO_2 , the calculated J_{SC} is approximately equal to 16.6 mA/cm^2 .

The J-V curves of the best-performance PSCs based on SnO_2 and Al-SnO_2 ETLs are shown in Fig. 2d. The PCE increases from 9.02 to 12.10% by doping SnO_2 with Al. Al-doping may cause an improvement on the charge transport and electron extraction behavior of the SnO_2 , leading to the increment of the J_{SC} (16.8 to 19.4 mA/cm^2). Furthermore, the V_{OC} of the best PSC based on Al-SnO_2 (1.03 V) is a little higher than that of the best cell based on SnO_2 (1.00 V), indicating

less energy loss of electrons [30]. Therefore, the enhanced parameters mentioned above leads to the improvement of FF (53 to 58%).

Al-SnO_2 films deposited by a low-temperature solution-processed were further investigated by X-ray photoemission spectroscopy (XPS). Figure 3a displays the full XPS spectrum, which shows the presence of O, C, and Sn. The binding energies of 487.3 and 495.8 eV shown in Fig. 3b corresponds to $\text{Sn } 3d_{5/2}$ and $\text{Sn } 3d_{3/2}$, respectively. The main binding energy of 531.0 eV shown in Fig. 3c corresponds to O 1s, which reveals the O^{2-} state in SnO_2 [21]. The absence of Al in the full XPS spectrum can be attributed to the low concentration (5% molar ratio), while Al 2p peak can be observed in Fig. 3d with a relatively low content, indicating that the doping is truly practicable. Identically, the Cl 2p peak missed in the full XPS spectrum can also be observed in Fig. 2e. The low-content Cl suggests that both most of SnCl_4 and AlCl_3 have been oxidized.

To identify the reasons for the enhanced performance due to the Al-doping, we carried out the time-resolved photoluminescence (TRPL) to study the electron-extraction

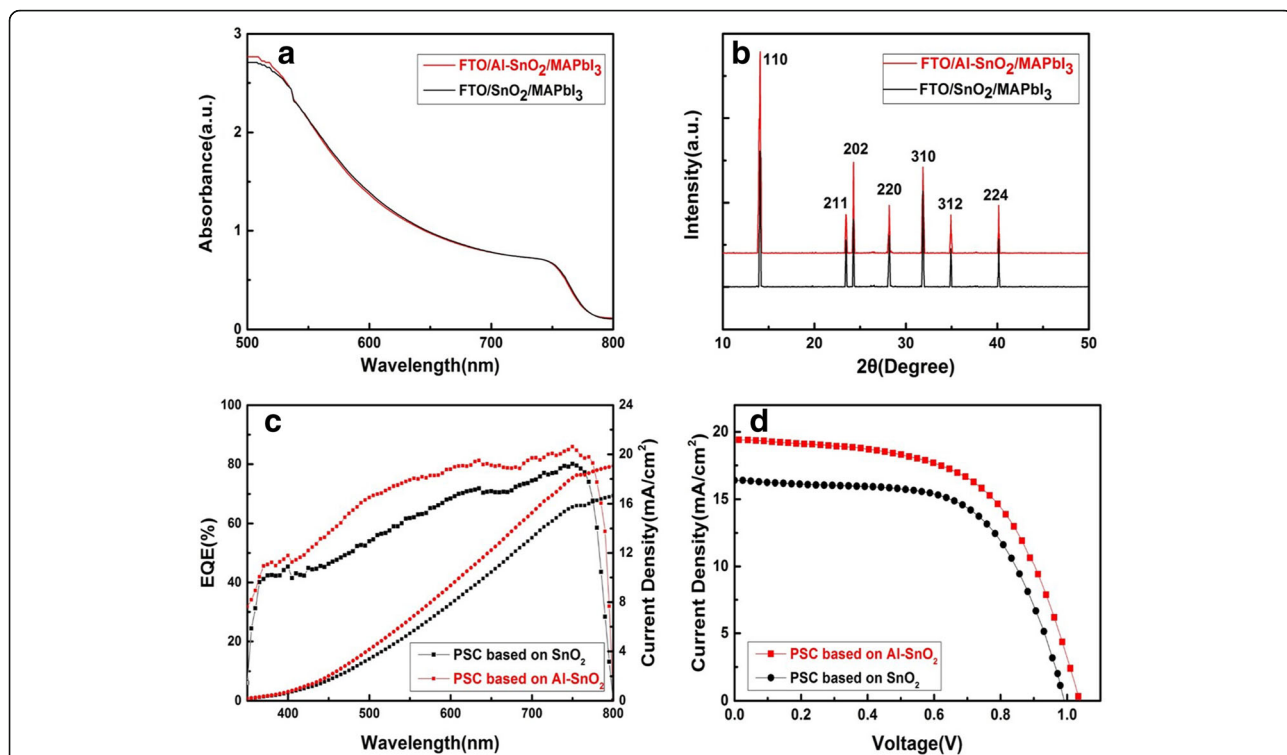


Fig. 2 **a** UV-vis absorbance spectra and **b** XRD patterns of perovskite films grown on SnO₂ and Al-SnO₂ substrates. **c** EQE curves and integrated current density of perovskite solar cells based on SnO₂/Al-SnO₂ and **d** J-V curves of the best-performing PSC using SnO₂/Al-SnO₂ ETLs

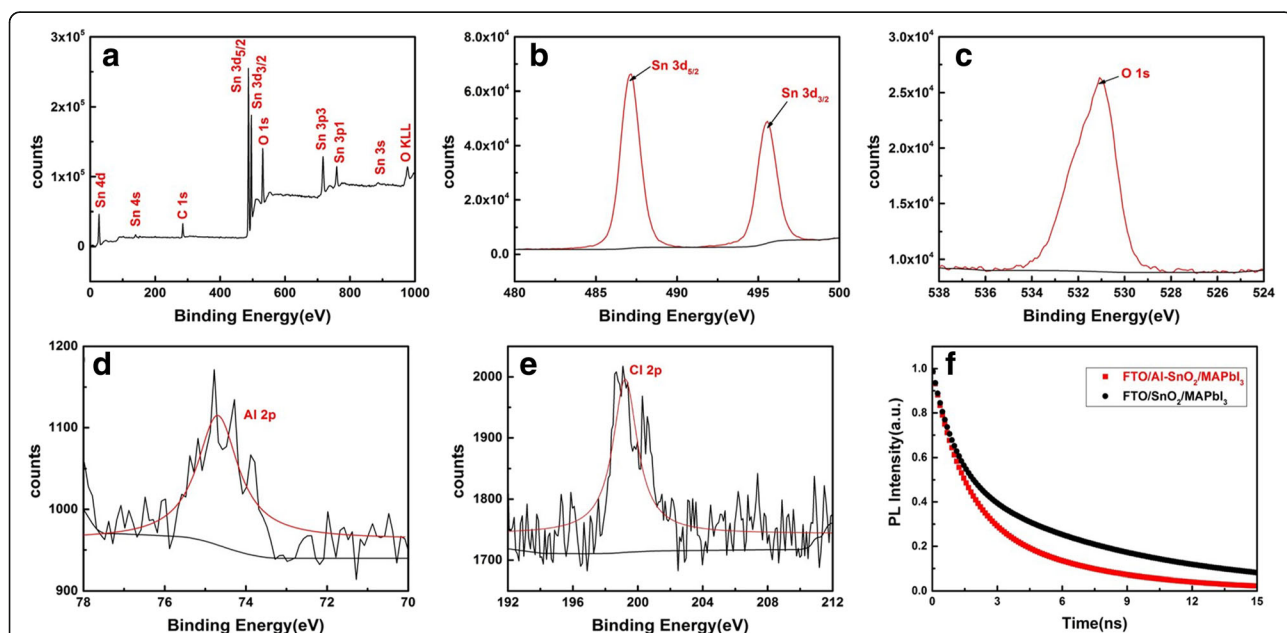
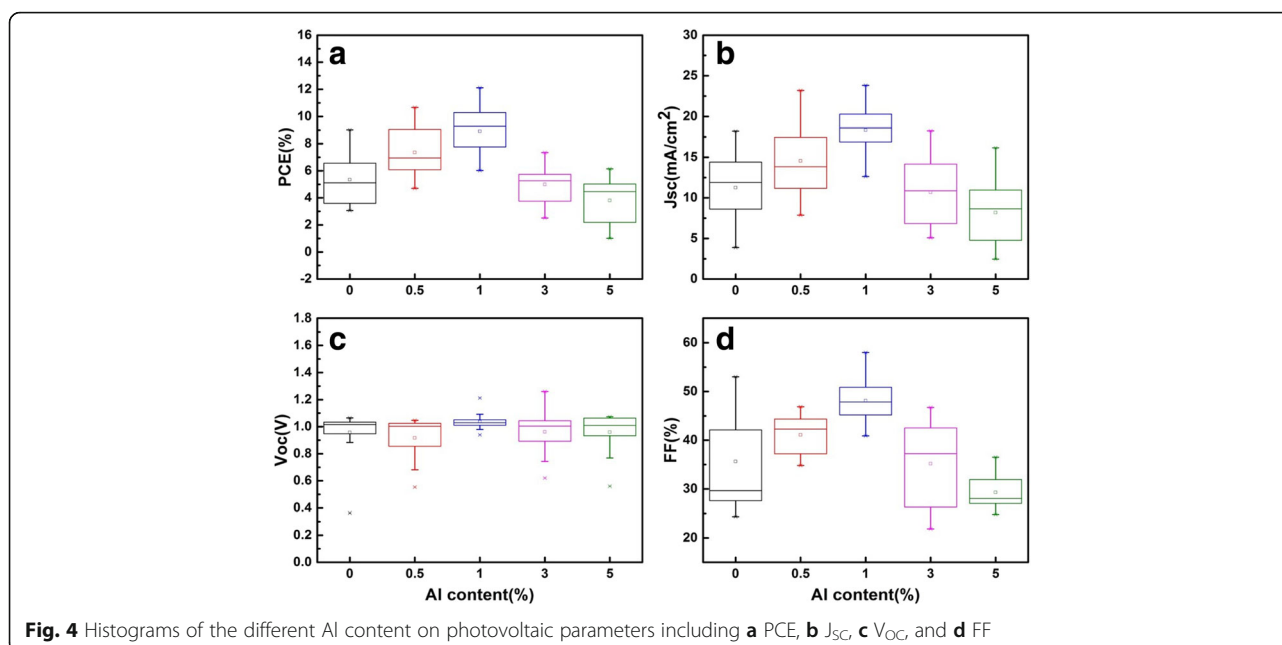


Fig. 3 XPS spectra of **a** survey, **b** Sn 3d, **c** O 1s, **d** Al 2p, and **e** Cl 2p peaks for Al-SnO₂ film deposited on the FTO substrate. **f** Normalized time-resolved PL decay curves of MAPbI₃ films deposited on SnO₂ (black line) and Al-SnO₂ (red line) coated substrates



behavior of different ETLs. The TRPL decay curves, shown in Fig. 3f, are exponentially fitted, where τ_1 and τ_2 represent the bulk recombination in perovskite bulk films and the delayed recombination of trapped charges, respectively [31]. For the FTO/SnO₂/MAPbI₃ sample, τ_1 is 1.07 ns and τ_2 is 7.98 ns, while τ_1 is 1.32 ns and τ_2 is 5.13 ns for the doped SnO₂ sample (1% Al-doping content). Apparently, the perovskite film deposited on the Al-SnO₂ ETL has a lower τ_2 with a lower ratio of τ_2/τ_1 , indicating a better charge transfer from perovskite to ETLs and more efficient extraction of the photo-induced electrons between the perovskite and ETLs, as compared to the film deposited on the pristine SnO₂ ETL [32, 33]. In addition, the decay curves also confirm the remarkable enhancement of the electron extraction and charge transport induced by Al-doping in SnO₂. These properties result in the improvement of current density and the power conversion efficiency.

We also compared four different parameters of the cell performance with a series of doping concentration. From the box charts in Fig. 4a, it is obvious that the PCE of the cells is strongly influenced by Al doping. The average PCE of the cells is improved with the increment of Al content before the concentration of 1%, while the average PCE is reduced with the higher Al content (3 and 5%). The change of J_{sc} of these solar cells is shown in Fig. 4b, and the variation tendency is like the trend of PCE. The highest J_{sc} is 23.82 mA/cm², which confirms a good charge transportation of the cells. Regarding the change of V_{oc} , Fig. 4c shows the variation of V_{oc} , value is smallest with 1% Al-doping content. The results demonstrate that the solar cells with 1% Al-doping exhibit the best repeatability. As

exhibited in Fig. 4d, the change tendency of FF is analogous to the trend of PCE. In addition, the average FF of the solar cells doped with 0.5 and 1% Al³⁺ content is higher than the undoped solar cells impressively. The results mentioned above reveal that a suitable Al-doping is beneficial for the performance of the perovskite solar cells based on SnO₂.

Conclusions

In summary, we studied the effect of Al-doping on SnO₂ as ETLs for planar perovskite solar cells. According to the results of UV-vis absorbance spectra and XRD patterns of perovskite films deposited on Al-SnO₂ and SnO₂, the Al dopant in SnO₂ does not influence the structure and optical properties of the perovskite layers. Based on the TRPL test, the Al-dopant in SnO₂ enhances the charge transport and electron extraction behavior of the PSCs and then the J_{sc} of the devices is improved. The champion cell based on Al-SnO₂ exhibited a higher efficiency of 12.10% than that using SnO₂ (9.02%) as ETLs. Our results suggest that efficient planar perovskite solar cells based on SnO₂ can be fabricated by doping SnO₂ with Al³⁺.

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Authors' Contributions

HZ, DL, and FW designed and carried out the experiments. CW, TZ, PZ, and HS participated in the work to analyze the data and prepared the manuscript initially. SL and ZC gave equipment support. All authors read and approved the final manuscript.

Competing Interests

The authors declare that they have no competing interests.

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