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## The Interaction between Dislocations and Precipitates in Al-Li Alloys Studied by TEM

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The superalloy Ma 6000 E is a Ni-base alloy developed for high creep resistance at intermediate as well as at high temperatures. The alloy has a complex composition being strengthened with several solid solution additions,  $\gamma'$  precipitates for intermediate temperature strength and inert yttria for extreme elevated temperature creep resistance. The volume fraction of the  $\gamma'$  ( $\text{Ni}_3\text{Al}$ ) precipitates is approximately 50% and their size about 0.2  $\mu\text{m}$  in diameter. The yttriumoxide ( $\text{Y}_2\text{O}_3$ ) volume fraction is 2.9% with an average particle size of 28 nm.

Precipitates in an as received sample, deformed in tension to rupture at 760°C, are identified with an energy-dispersive X-ray system (EDS). Dislocation structures are studied using a 200 kV transmission electron microscope (JEM 200 CX). It is expected that dislocations bypass the yttriumoxide particles by looping, whereas  $\gamma'$  precipitates can be bypassed either by looping or shearing. With increasing temperature dislocations will tend to climb rather than form coplanar Orowan loops around the particles. The experimental results are compared with predictions based on a model calculation for the critical particle diameter where cutting is taken over by looping.

#### THE INTERACTION BETWEEN DISLOCATIONS AND PRECIPITATES IN Al-Li ALLOYS STUDIED BY TEM

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The basic strengthening mechanism of aluminium-lithium alloys is due to the formation of coherent  $\delta'$  precipitates (ordered  $\text{Li}_2$  phase  $\text{Al}_3\text{Li}$ ). The addition of Li to Al results in a reduction of density and an increased modulus of elasticity compared with conventional aluminium alloys. Consequently, the development of Al-Li alloys is highly desirable for structural applications, especially in aerospace industry.

In this paper, a transmission electron microscopic study of the mechanism of dislocation motion in Al-2.2 wt% Li is presented. TEM micrographs were taken using a JEM 200 CX operating between 120 and 160 keV.

In order to obtain precipitates of different size, ageing times were varied from 1 hr to 115 hrs, and the ageing temperatures ranged between 200 and 245°C. Particle size distribution and volume fraction were determined using stereo-transmission electron microscopy. The increase in yield stress as a function of the experimentally determined particle size distribution and volume fraction can be predicted based on theoretical models.

#### FROM BLANK TO CAN-- THE ORIGIN AND GROWTH OF THE MORPHOLOGY OF THE WALL OF A DWI CAN

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An extensive study of the morphology of the wall of the two-piece drawn and wall-ironed (dwi-) can has been made by both SEM and EPMA. Both the topography and the distribution of tin on the inner and outer sides of the wall could be logically explained as a product of the various stages in the forming process of the can. It is suggested that the mechanical properties of the steel base and those of the coating material have a strong influence on the resulting properties of the can wall.

#### SOME APPLICATIONS OF ELECTRON MICROSCOPY IN THE AIRCRAFT INDUSTRY

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Important applications of electron microscopy in the aircraft industry are the characterization of surfaces after chemical pretreatments and the study of fracture surfaces of aircraft parts. Transmission electron microscopy was used to study the structure of