

## RESEARCH ARTICLE

## AN APPROACH TO ENHANCE THE SOLUBILITY OF RIFAPENTINE BY SOLID DISPERSION TECHNIQUE USING HYDROPHILIC CARRIERS

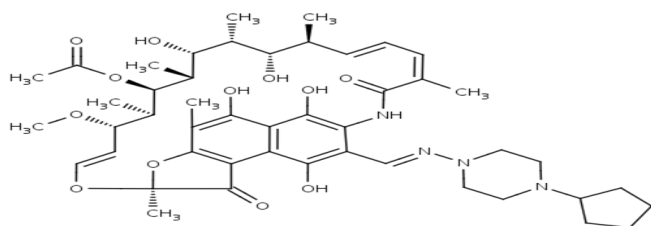
\*Pathak Vinay Madhav<sup>1</sup>, Rawat Swati<sup>1</sup>, Sharma Y.P.<sup>1</sup>, Priyanshu Jain<sup>2</sup>, Sagar B Thoke<sup>1</sup><sup>1</sup>Department of Pharmaceutics, S.N.D. College of Pharmacy, Babhulgaon, Yeola, Nashik, India<sup>2</sup>Department of Pharmaceutical Chemistry, S.N.D. College of Pharmacy, Babhulgaon, Yeola, Nashik, India\*Corresponding Author's E mail: [realpharmaworld@gmail.com](mailto:realpharmaworld@gmail.com), [vinay.mp.pathak@gmail.com](mailto:vinay.mp.pathak@gmail.com), Contact no.: 9403466286, 9657945056**Abstract**

The aim of this present work was to improve the dissolution profile of Rifapentine (RPT) using solid dispersions technique with PVP K-30 or HPMC as the carrier, in different ratios of 1:1, 1:2, 1:3, 1:4, 1:5 by the kneading method and solvent evaporation method. For the purpose of comparison, another formulation was prepared by the method of physical mixture with the drug and carrier weight ratios of same. The prepared solid dispersions (SDs) were optimized on the basis of evaluation of Solubility, percentage drug release rate and percentage drug content. Optimized formulation is then characterized by Fourier Transform Infrared Spectroscopy (FTIR), Powder X-ray Diffraction (XRD), Differential Scanning Calorimetry (DSC), Particle size analysis and Scanning Electron Microscopy (SEM) in order to ascertain any physicochemical interactions between the drug and carrier that could affect the dissolution profile of the drug. The dissolution studies were conducted for pure Rifapentine and all the formulated solid dispersions. All the solid dispersions prepared by kneading method and solvent evaporation method showed an enhanced dissolution profile of Rifapentine, as compared to that of pure drug alone but among them all, the solid dispersion prepared with PVP-K30 by solvent evaporation method in 1:3 ratio showed better enhancement of solubility and dissolution rate.

**Keywords:** Solid dispersion, Rifapentine, solvent evaporation method, Kneading method, PVP K-30, HPMC.

**INTRODUCTION**

Rifapentine is a semisynthetic rifamycin derivative from the piperazinyl hydrazone class with a microbiologic profile similar to that of rifampin.<sup>1</sup> Its structure differs from that of rifampin by the presence of a cyclopentyl ring instead of a methyl group at the piperazinyl moiety.<sup>2</sup> The chemical formula of rifapentine is rifamycin, 3-[[[4-cyclopentyl-1-piperazinyl]imino] methyl]. Its molecular formula is C<sub>47</sub>H<sub>64</sub>N<sub>4</sub>O and its molecular weight is approximately 877 Da.<sup>3</sup>



**Fig. 1 Structure of Rifapentine<sup>4</sup>**

Rifapentine was first synthesized in 1965 by the same company that produced rifampin. The drug was approved by the Food and Drug Administration (FDA) in June 1998. It is synthesized in one step from rifampicine.<sup>5</sup> Rifapentine is approved for the treatment of tuberculosis in the US. The drug is also used in China. Rifapentine has a long half-life which allows for once-weekly administration. When administered twice weekly during the intensive phase and once weekly during the continuation phase, rifapentine has demonstrated efficacy in the treatment of pulmonary tuberculosis in immunocompetent patients.<sup>6</sup>

Rifapentine has a potential advantage over rifampin because its long half-life (13 hours compared with 3 hours) could allow for less frequent dosing. Aqueous solubility of

any therapeutically active substance is a key property as it governs dissolution, absorption and thus the efficacy in vivo. Currently only 8% of new drug candidates have both high solubility and permeability. Solubilization of poorly aqueous soluble drug forms an important activity in formulation process. For many formulation scientists in the big pharma companies, it became clear in the early 1990s that they had to learn and invest much more into solubilizing/enhancing technologies like complexation of drug candidates with cyclodextrins, microemulsion (SMEDDS formulations), nanosuspension or solid dispersion formulation technologies having the potential to enhance bioavailability.<sup>7</sup> This study seeks to investigate kneading method, physical mixture, and solvent evaporation as a method for the preparation of these binary systems as well as their solid state characterization by employing analytical tools such as Fourier Transform infrared (FTIR), Powder X-ray Diffraction (XRD), Differential Scanning Calorimetry (DSC), particle size analysis and Scanning electron microscopy (SEM).

**MATERIAL AND METHODS**

Rifapentine was obtained from Lupin Pharmaceuticals, Aurangabaad, as a gift sample. PVP-K30, HPMC and methanol were purchased from S.D.fine chemicals limited, Mumbai. All the carriers used were of analytical grade.

**Methods<sup>8-10</sup>**

The Preparation of drug-PVP-K30 and drug-HPMC solid dispersions were prepared by kneading and solvent evaporation Techniques which are described below: (Table 1)

**Table 1: Formulation code of Solid Dispersion for different method of preparation**

Sr. No.	Name of method	Drug : polymer ratio	Solid dispersions	
			With PVP-K30	With HPMC
1	Physical mixtures	1:1	PM1	PM2
2	Kneading method	1:1	SP1	SH1
		1:2	SP2	SH2
		1:3	SP3	SH3
		1:4	SP4	SH4
		1:5	SP5	SH5
3	Solvent evaporation method	1:1	SP6	SH6
		1:2	SP7	SH7
		1:3	SP8	SH8
		1:4	SP9	SH9
		1:5	SP10	SH10

### Physical Mixture

Physical mixtures were prepared by simple blending in a glass mortar of accurately weighed quantities of drug(s) and carrier(s) for about one hour in ratio of 1:1 and passed through sieve no.85 and stored in desiccator over fused calcium chloride.

### Kneading Method

Separate sets of mixture of HPMC-Rifapentine and PVP-K30-Rifapentine were weighed accurately in specified quantity (1:1, 1:2, 1:3, 1:4 and 1:5). The mixtures were wetted with water: methanol (50% v/v) and kneaded thoroughly for 45 min in glass mortar. Further, the products was dried at 40°C for 48 hr, passed through sieve No.85 and stored in a desiccator over fused calcium chloride.

### Solvent-Evaporation method

The Accurately weighed amount of Drug and HPMC (1:1, 1:2, 1:3, 1:4 and 1:5) were dissolved in methanol to get a clear solution and same preparation for drug and PVP-K30 ratios. The resulting solution was stirred at ambient temperature until complete evaporation of the solvent occurred. The resulting preparation were kept in desiccators for the least 48 hr and then grounded in a glass mortar for size reduction and passed through sieve no.85 and stored in desiccators over fused calcium chloride.

### Characterization of solid dispersion<sup>11-13</sup>

#### Drug Content Determination

Powdered solid dispersion and physical mixture equivalent to 10 mg Rifapentine drug accurately weighed and transferred to 100 ml volumetric flask. About 20 ml water added and flask shaken gently to dissolve complete residue. Then make up volume with water which gives resulting solution of 100 µg/ml. 1 ml of resulting solution was taken in 10 ml volumetric flask and volume was make up with water. The absorbance of this solution was taken at 476.5 nm in UV spectrophotometer. And drug content was determined.

#### Solubility determination

The apparent solubility of Rifapentine drug and solid dispersions were determined in distilled water at 37°C. Excess amount of Rifapentine solid dispersion was added to 10 ml of solvent in glass vials with rubber closers. Then

the vials were kept on a shaker incubator maintained at 37 ± 0.5°C for 24 h. After shaking, the vials were kept in an incubator at 37 ± 0.5°C for equilibrium for 12 h. The solution was then filtered through whatman no.4 filter and the filtrate was assayed spectrophotometrically at 476.5 nm.

### In vitro Dissolution Studies

An ELECTROLAB dissolution test apparatus USP Type II (Paddle) at rotation speed of 50 rpm was used for the study. Dissolution of the drug and samples was carried out on an equivalent of 600 mg of the Rifapentine, 0.1 N HCL was used as dissolution media. The volume and temperature of the dissolution media were 900 ml and 37 ± 0.2 °C, respectively. After fixed time intervals, 5 ml of samples were withdrawn and sink condition was maintained. These samples were assayed through ultraviolet absorbance measurement at 478 nm using UV-Visible Spectrophotometer (Chemito-2600) by an analytically validated method ( $r^2 = 0.995$  and  $y = 0.005X + 0.02$ ). The samples were estimated for amount of Rifapentine dissolved by measuring their absorbance at 478nm. Samples were taken at time interval of 5, 15, 30, 45, 60, 75, 90 min.

From the calculations the highest release showing solid dispersion was optimized.

### Infrared Spectroscopy

IR spectra of drug as well as optimized solid dispersion were obtained using BRUKER FTIR. Drug and optimized solid dispersion were analyzed by IR spectral studies. In this method, the drug sample was scanned in the region of 400-4000 cm<sup>-1</sup>.

### Particle Size Determination

Particle size analyses of plain drug as well as optimized solid dispersion were carried out with MASTERSIZER 2000 of Malvern. Sample was scanned for 0.1 to 3000µm size of particles.

### DSC analysis

The DSC study was performed on a Mettler Toledo DSC 822e differential scanning calorimeter with thermal analyzer. Accurately weighed sample (about 2 mg of sample) was placed in sealed aluminum pan, before heating under nitrogen flow (20 ml/min) at a scanning rate

of 10°C per min from 0 to 200°C. An empty aluminum pan was used as reference.

**X-ray Powder Diffraction (XRD)**

X-ray diffraction analysis was performed using Bruker AXS D8 Advanced model (high beam monochromatic) using Cu radiation which was generated at 40 Kv and 40 mA at 1.540600Å. The rate of the scanning was 0.30°C /min.

**Scanning Electron Microscopy (SEM)**

The samples, an appropriate amount of Rifapentine or Solid dispersion powder or a glass slide with a small drop of the suspension, were fixed on an SEM stub using double-sided adhesive tape and coated with Au at 50mA for 6min through a sputter-coater (KYKY SBC-12, Beijing, China). A scanning electron microscope with a secondary electron detector was used to obtain digital images of the samples at an accelerating voltage of 10 kV.

**RESULTS**

**Standard graph**

Rifapentine was found to be soluble in 0.1N HCL. A simple reproducible method of estimation was carried out in 0.1N HCL ranging from 10-80 µg/ml solutions at 478 nm (Table 2) against the blank the standard graph obtained was linear, with regression coefficient 0.997 and straight line equation  $y = 0.005x + 0.022$ . (Figure 2)

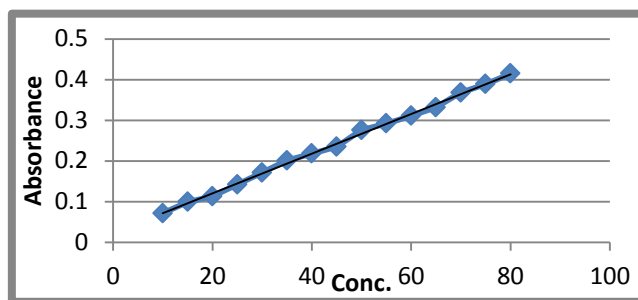


Figure 2: Standard graph of Rifapentine in 0.1N HCL

Table 2: Standard graph of Rifapentine

Sr. No.	Concentration(µg/ml)	Absorbance
1	10	0.071
2	15	0.099
3	20	0.113
4	25	0.142
5	30	0.171
6	35	0.201
7	40	0.218
8	45	0.235
9	50	0.276
10	55	0.292
11	60	0.311
12	65	0.332
13	70	0.368
14	75	0.389
15	80	0.415

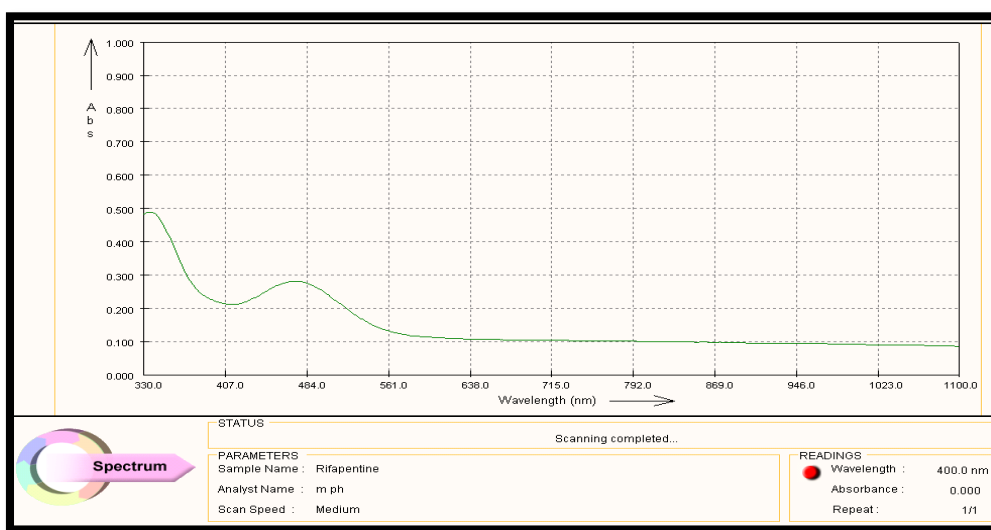


Figure 3: UV-visible absorption spectrum of Rifapentine in 0.1N HCL

Table 3: Standard calibration curve of Rifapentine in distilled water

Sr. No.	Concentration(µg/ml)	Absorbance
1	10	0.078
2	20	0.12
3	30	0.173
4	40	0.231
5	50	0.282
6	60	0.325
7	70	0.373
8	80	0.426

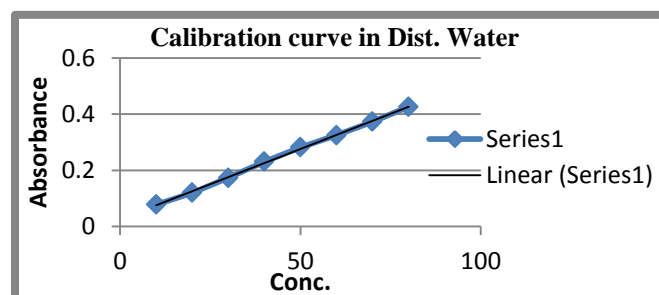


Figure 4: Standard calibration curve of Rifapentine in distilled water

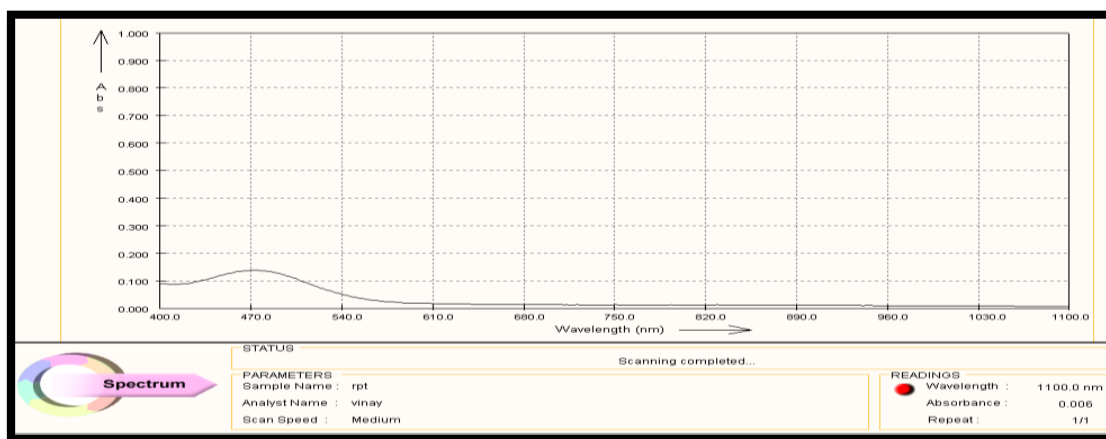


Figure 5: UV-visible absorption spectrum of Rifapentine in water

From the calibration curve equation is given as,

$$Y=0.004X + 0.029$$

The value of R<sup>2</sup> is 0.998. On the basis of obtained results it was concluded that Rifapentine obeys Beer- Lambert,s law in the range of 10-80 ug/ml.

Table 4: Aqueous solubility, % Drug Content and % In vitro release (90 min.) of prepared physical mixtures

Sr. No.	Batch code	Aqueous solubility (mg/ml)	% Drug content ± S.D.	% In vitro release (90 min.)
1	Plain drug	0.623±0.008	-	38.03±0.16
2	PM1	0.841±0.002	86.41±0.05	49.84±0.21
3	PM2	0.752±0.014	94.32±0.14	51.80±0.08

Table 5: Aqueous solubility, % drug content and % vitro drug release (90 min.) of prepared solid dispersions

Sr. No.	Kneeding method				Solvent evaporation method			
	Batch code	Aqueous solubility (mg/ml)	% drug content ± S.D.	% vitro drug release (90 min.)	Batch code	Aqueous solubility (mg/ml)	% drug content ± S.D.	% vitro drug release (90 min.)
1	SP1	1.04±0.002	90.48±0.208	81.71	SP6	2.31±0.016	89.28±0.172	88.79
2	SP2	1.71±0.004	86.26±0.046	84.86	SP7	3.24±0.003	92.54±0.027	91.15
3	SP3	4.51±0.013	89.71±0.291	84.07	SP8	6.34±0.002	87.71±0.081	93.91
4	SP4	2.86±0.017	94.81±0.163	88.79	SP9	5.47±0.015	94.83±0.401	90.36
5	SP5	4.59±0.001	90.32±0.052	87.22	SP10	4.78±0.002	95.01±0.041	88.79
6	SH1	0.94±0.001	92.49±0.423	79.35	SH6	1.61±0.042	90.62±0.147	87.61
7	SH2	2.31±0.008	87.08±0.319	80.92	SH7	2.86±0.012	87.47±0.051	88.40
8	SH3	4.59±0.016	84.75±0.041	86.04	SH8	5.71±0.006	89.83±0.242	90.36
9	SH4	2.96±0.003	91.62±0.172	87.22	SH9	4.09±0.013	93.45±0.071	88.08
10	SH5	5.10±0.027	93.38±0.220	84.86	SH10	5.34±0.002	92.08±0.135	87.22

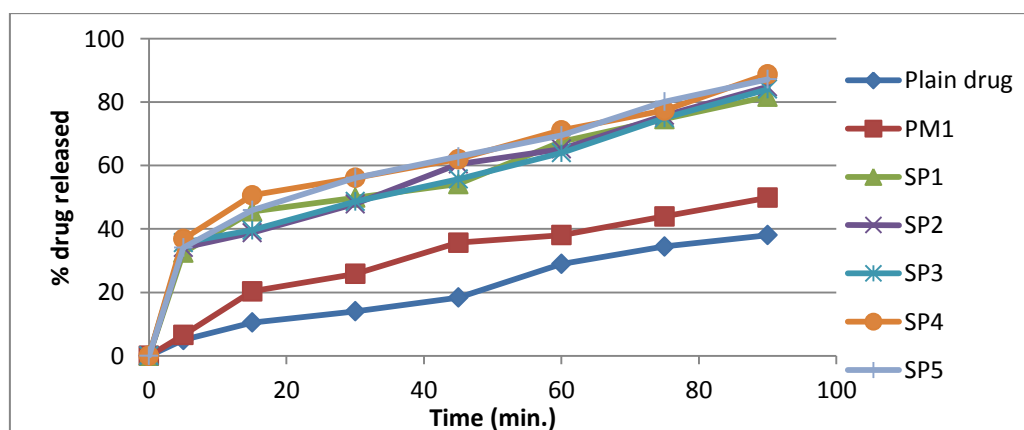


Figure 4: Dissolution profiles of Rifapentine, mixtures of Rifapentine and PVP-K30 and solid dispersions prepared by kneeding method in 0.1N HCl at 37±0.5°C

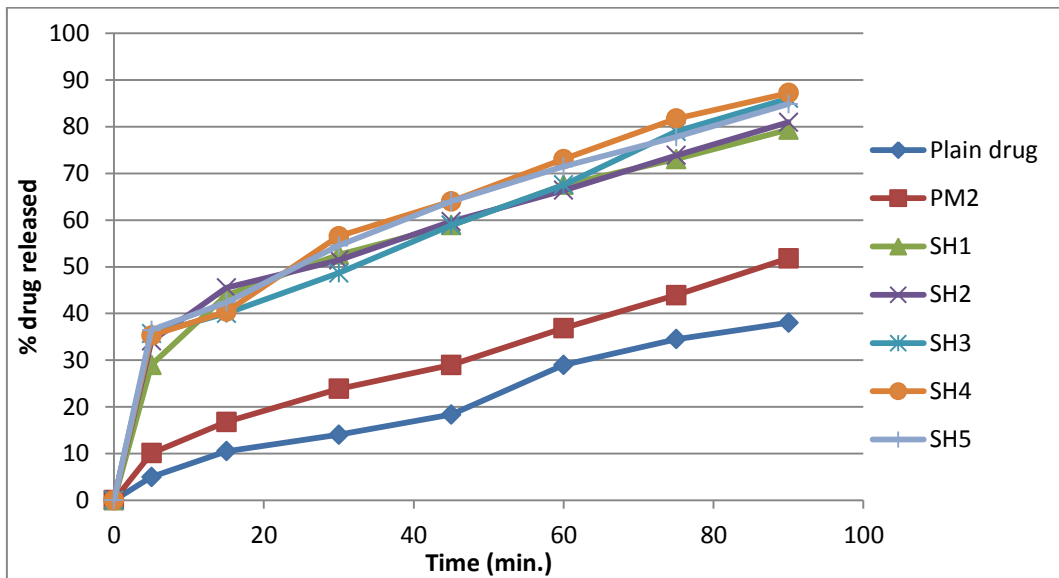


Figure 5: Dissolution profiles of Rifapentine, mixtures of Rifapentine and HPMC and solid dispersions prepared by kneading method in 0.1N HCl at 37±0.5°C

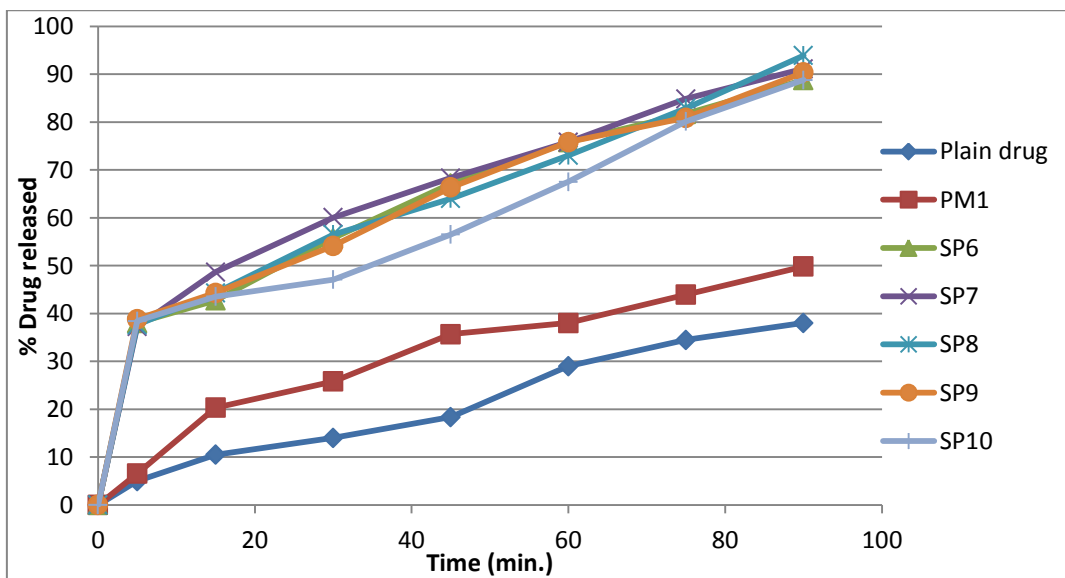


Figure 6: Dissolution profiles of Rifapentine, mixtures of Rifapentine and PVP-K30 and solid dispersions prepared by solvent evaporation method in 0.1N HCl at 37±0.5°C

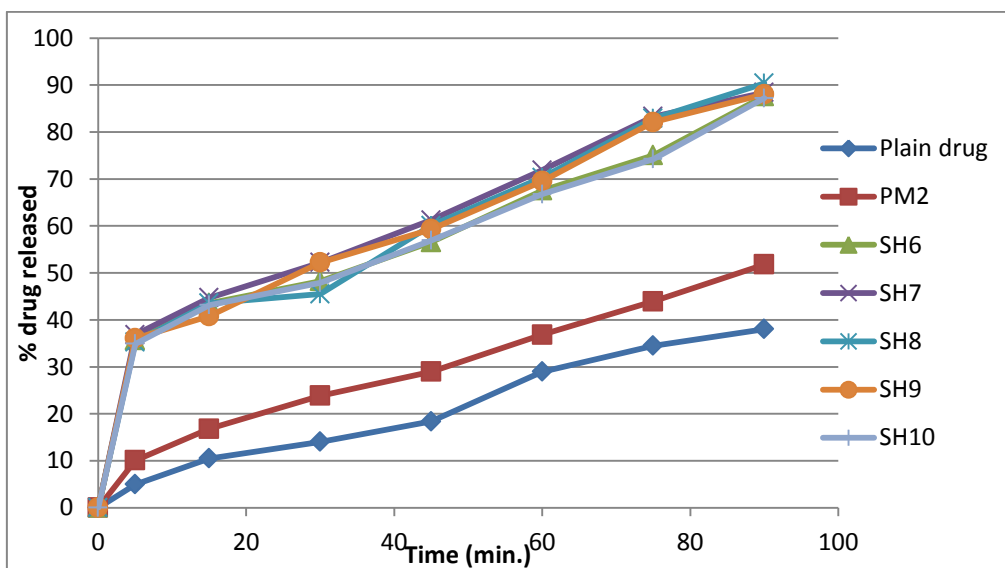


Figure 7: Dissolution profiles of Rifapentine, mixtures of Rifapentine and HPMC and solid dispersions prepared by solvent evaporation method in 0.1N HCl at 37±0.5°C

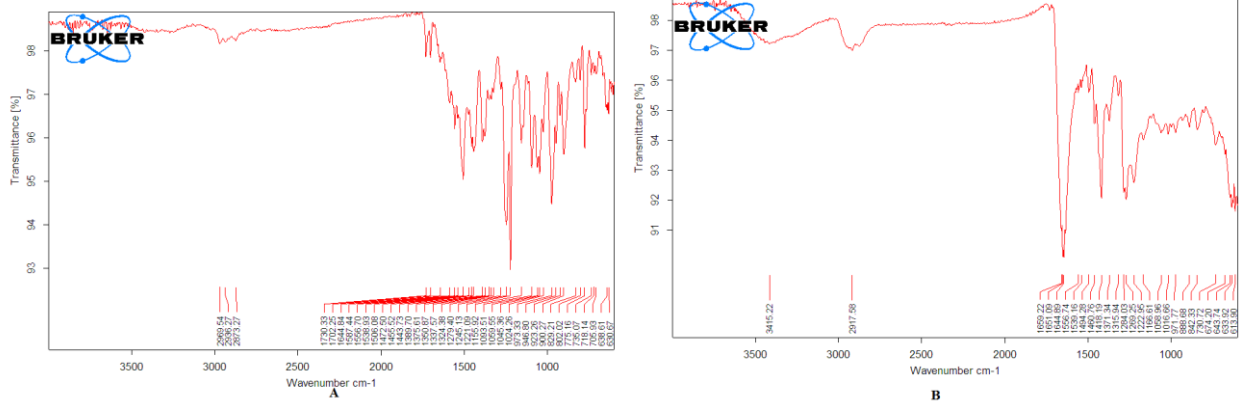


Figure 8: FTIR spectra of Rifapentine bulk drug (A) and SP8 (optimized solid dispersion) (B)

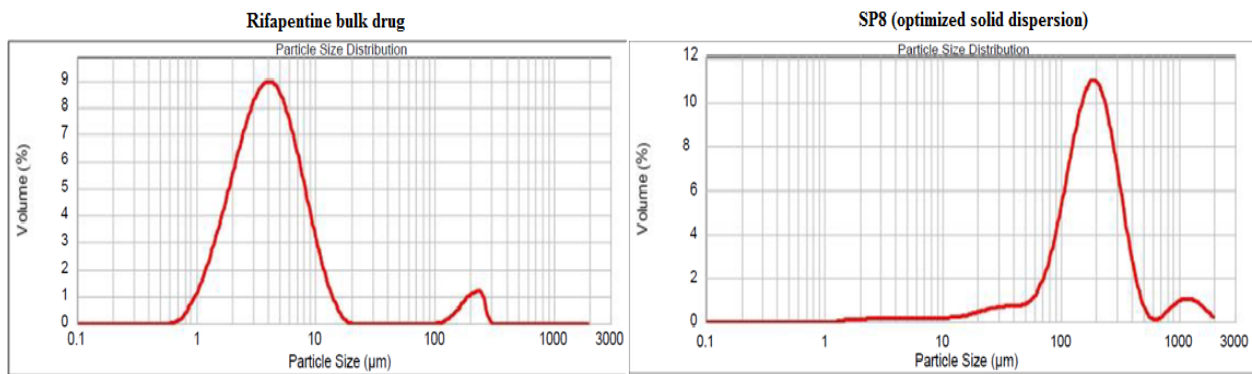


Figure 10: Particle size distribution graph of Rifapentine bulk drug and SP8 (optimized solid dispersion)

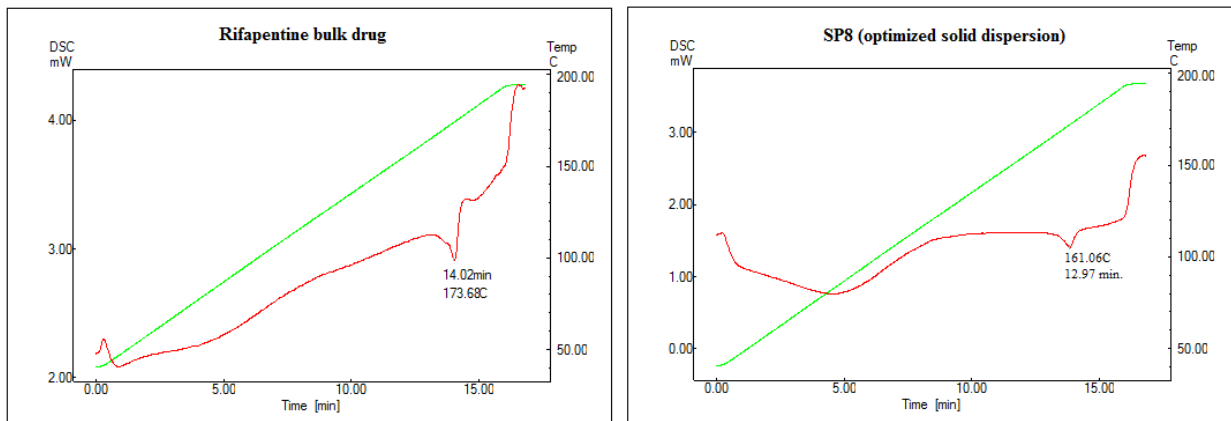


Figure 12: DSC graph of Rifapentine bulk drug and SP8 (optimized solid dispersion)

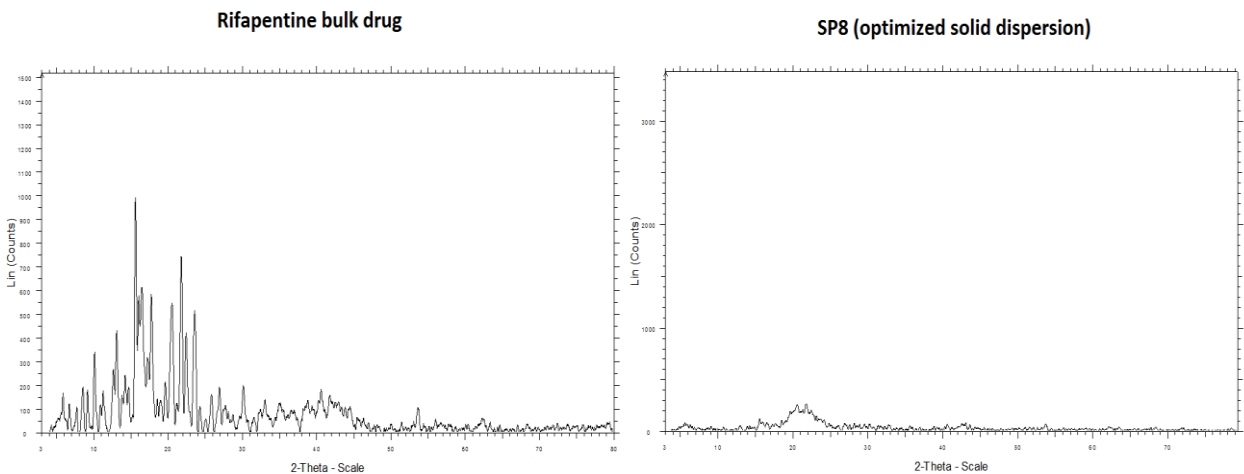
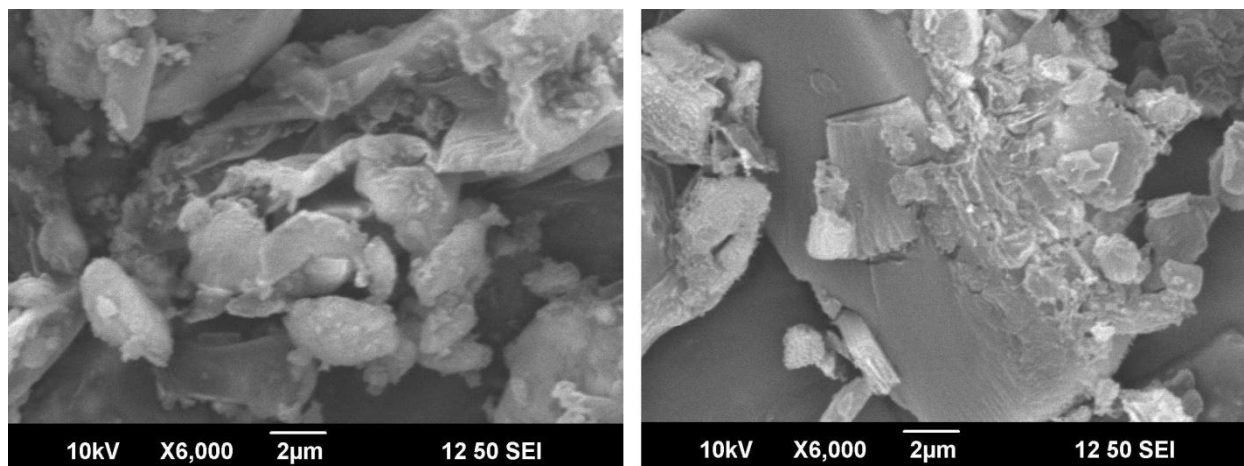


Figure 13: XRD graph of Rifapentine bulk drug and SP8 (optimized solid dispersion)



Rifapentine bulk drug

SP8 (optimized solid dispersion)

Figure 14: SEM of Rifapentine bulk drug and SP8 (optimized solid dispersion)

## CONCLUSION

All solid dispersions prepared by kneading method and solvent evaporation method shows increment in solubility as well as drug release profile as compare to physical mixtures with low standard deviation values in percent drug content ensured uniformity of drug content in each batch. The solubility was enhanced from 0.62 mg/ml (plain rifapentine) to 6.34 mg/ml (SP8) by using hydrophilic carrier in solid dispersion formulation by using simple solvent evaporation technique. Figure 4 and 6 shows the in vitro dissolution profiles of rifapentine from SDs containing various ratios of drug to PVP-K30 in which max % drug release was obtained in batch SP8 ( $93.91 \pm 0.22$ ). Figure 5 and 7 shows the in vitro dissolution profiles of rifapentine from SDs containing various ratios of drug to HPMC in which max % drug release was obtained in batch SH8 ( $90.36 \pm 0.22$ ). In contrast, the dissolution rate of rifapentine from all PVP-K30 and

HPMC SDs was significantly higher than that of rifapentine alone. Physical mixture of PVP-K30 and HPMC also improves the dissolution profile of rifapentine due to its hydrophilic nature but not such an extent as by kneading method and solvent evaporation method. In the solid dispersion state because of kneading of rifapentine with the polymers, it was converted into amorphous form or change in crystal form may changes the different physicochemical properties, as per the XRD graph of plane drug and solid dispersion proving. The results of scanning electron microscopy also show that the changes occurred in the morphology and nature of particles from plane drug to solid dispersion. The solid dispersion with PVP-K30 and HPMC have been prepared by different methods in different ratios and found that solvent evaporation (SP8) shows the better enhancement of solubility in comparison to the others.

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