

INVESTIGACIÓN

The effect of using a vegetable fat blend on some attributes of kashar cheese

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RESUMEN

Efecto del uso de mezclas de grasas vegetales en algunas propiedades del queso kashar.

El queso kashar fue producido con leche entera (MF) o con leche desnatada homogenizada con una mezcla de grasas vegetales comercial (VF) por el método tradicional. Los quesos resultantes fueron almacenados durante 3 meses a 5°C, y analizados para determinar su composición y su contenido en colesterol. Se estudió, además de la proteólisis y la lipólisis, el contenido de ácidos orgánicos y la composición en ácidos grasos durante la maduración de los quesos. La sustitución de la grasa de la leche por mezclas de grasas vegetales afectó principalmente al pH, sólidos totales y contenido de colesterol en la composición inicial de los quesos ($p < 0.05$). El grado de acidez y el contenido de tirosina en ambos quesos creció durante el proceso de maduración y diferencias significativas fueron encontradas entre ambos queso solo después de 30 días de maduración ($p < 0.05$). Las concentraciones de ácidos orgánicos de ambos quesos cambiaron durante la maduración ($p < 0.05$) excepto para los ácidos cítrico y oxálico. Los quesos MF mostraron un mayor contenido de ácidos cítrico, succínico y oxálico especialmente al final del proceso de maduración. El ácido palmítico fue el ácido graso mayoritario en quesos MF, mientras que los ácidos grasos predominantes en los quesos VF fueron el ácido palmítico y el ácido oleico. Además, el mayor contenido en ácidos grasos poliinsaturados en quesos VF los hace más atractivos desde un punto de vista nutricional.

PALABRAS CLAVE: Ácidos grasos – Ácidos Orgánicos – Colesterol – Grasa vegetal – Queso Kashar

SUMMARY

The effect of using vegetable fat blend on some attributes of kashar cheese.

Kashar cheese was produced from whole milk (MF) or skim milk homogenized with a commercial vegetable fat blend (VF) by the traditional procedure. The resulting cheese was stored for 3 months at 5°C, and analyzed initially for its gross composition and cholesterol content. In addition, the proteolysis and lipolysis, organic acid content and fatty acid composition were studied during the ripening of the cheese.

The replacement of milk fat with a vegetable fat blend mainly affected pH, total solids and cholesterol content in the initial composition of the cheese ($P < 0.05$). The acid degree value and tyrosine contents in both types of cheese increased throughout ripening and significant differences were found between the cheeses after only 30 days of ripening ($P < 0.05$). The organic acid concentrations of both cheeses changed during ripening ($P < 0.05$) except for citric and oxalic acids. MF cheese showed higher levels of citric, succinic and oxalic acids especially towards to the end of ripening. Palmitic acid was the dominant fatty acid in MF cheese while the most abundant fatty acids in VF cheese were palmitic and oleic acid. The higher unsaturated fatty acid composition of the VF cheese has attracted attention from the healthy food image point of view.

KEY-WORDS: Cholesterol – Fatty acid – Kashar cheese – Organic acid – Vegetable fat.

1. INTRODUCTION

Since the 1980s, the eating habits of consumers have changed and they have become increasingly aware of the importance of maintaining adequate nutrition (Muir *et al.*, 1999; Bachmann, 2001; Kavas *et al.*, 2004). Thus many consumers limit their cheese consumption because of health-related concerns about milk fat's saturated fatty acid and cholesterol content, which is a major component in most cheese types (Yu and Hammond, 2000). In response to this trend, the dairy industry has reduced the fat content in cheeses or developed new products and so, definitions of "cheese analogues, cheese substitutes and cheese imitations" came into being (Yu and Hammond, 2000; Bachmann, 2001). Another driving force behind these new products is cost reduction which is so important for the production of fast foods like pizza (Muir *et al.*, 1999; Bachmann, 2001).

Moreover, in recent years, cheese products wherein the butterfat is replaced with vegetable fat blends have gained increased popularity. Different procedures with hydrogenated vegetable oils such

as soybean, peanut, palm kernel, cotton seed, coconut or corn were developed (Bachmann, 2001).

The triglyceride compositions of these fat blends have been designed to match both the consistency requirements and the important taste development of the cheese during ripening. This way it is possible to produce a vegetable fat-based cheese with a taste and texture that is very close to the milk fat equivalent.

Kashar cheese, the subject of this study, is a semi-hard traditional cheese which is one of the most consumed cheeses in Turkey and its production amounts to 45,730 tons/year (Özdemir and Demirci, 2006). It is produced from either sheep or cow's milk, or a mixture of both, and shows similarities with other types of cheese such as Caciocavallo, Provolone, Regusono, Kashkaval and partially with the Pasta Filata type cheese such as Mozzarella (Oksuz *et al.*, 2001; Cetinkaya and Özütemiz, 2006). In recent years some studies were carried out to investigate the effects of protein and/or carbohydrate based fat replacers on low fat Turkish cheeses (Kavas *et al.*, 2004; Koca and Metin, 2004). However the possibility of substituting milk fat with vegetable based fats in Turkish kashar cheese has not been explored extensively. Therefore the objective of this study was to determine the effects of the replacement of milk fat with a commercial vegetable fat blend on chemical properties, organic contents and fatty acid profiles of Turkish kashar cheese.

2. MATERIALS AND METHODS

2.1. Cheese Production

Kashar cheese production was carried out in a commercial dairy company (Koyuncuoglu, Torbali, Izmir). First, a vegetable fat blend (Karlshamns AB, Sweden) was added (3.10%, v/v) to skim cow's milk (VF). This milk was heated and homogenized at 55-60°C and 120 bars respectively. Then the milk was pasteurized at 60°C for 20 minutes, cooled to 32°C and 0.02% CaCl₂ added. At this temperature double strength rennet extract (Maxiren 180, DSM Food Specialties, Istanbul, Turkey) was used as the clotting agent. The curds were milled at pH 5.90 and then heated for 10-15 minutes at 39°C. The mild curds were then salted with NaCl (400g/40kg) and trisodium citrate (300g/40kg) (DSM Food Specialties, Istanbul, Turkey) at pH 5.10. The curds were heated in a kettle of 50 kg capacity, using indirect steam injection at 85-90°C for 15 minutes. The hot product was hooped and pressed overnight at ambient temperature in 1-1.5 kg rectangular loaves. After pressing, cheeses were sealed into barrier film pouches and stored at 5°C for 3 months. Control cheese (MF) was also produced from cow's milk containing 3.05% milk fat by the same process for comparison so two different kashar cheeses (VF and MF) were obtained.

2.2. Chemical Analyses

The total solids, fat, protein and salt contents of each sample were determined according to (Oysun 2001). The pH values were measured using a Hanna 210 pH-meter. Cholesterol was determined following the procedure described by Fletouris *et al.* (1998). The acid degree value was determined according to the method described by Renner (1993). The tyrosine contents were measured spectrophotometrically at 650 nm (Citti *et al.* 1963).

Determination of organic acids by HPLC

7 gram of kashar cheese were taken and 40 ml mobile phase (0.1% H₂PO₄) were added and mixed with an ultratorrax for 1 minute. The mixture was held in a water bath for 1 hour and then centrifuged at 6000 rpm for 5 minutes. The upper phase was filtered through filter paper (Whatman No: 1). To obtain the calibration curves mixtures of standards of certain concentrations were also injected into HPLC and their chromatograms were obtained. A perkin Elmer Series 200 Model HPLC apparatus equipped with a UV absorbance detector set at 214 nm was used. Chromatographic separation was performed on a Shodex RSpak KC-118 model ion-exchange organic column (8 × 300 mm i.d.).

Lipid extraction and preparation of fatty acid methyl esters

Lipids were extracted with purified kieselguhr and diethyl ether as described by Renner (1993). Fatty acid methyl esters were prepared according to AOAC (1997). Sample (approximately 200 mg) was weighed accurately into a glass centrifuge vial with a stopper and 2 ml of hexane were added, followed by 0.1 ml of 2 gL⁻¹ methanolic KOH. Then the vial was closed, shaken well for 30 s, and centrifuged. Two drops of the upper layer were removed and diluted with 2.0 ml of hexane. The sample was injected into capillary column GC analysis using split injection.

Determination of fatty acid composition by gas chromatography

The instrumentation used for the analyses was as follows: a Hewlett-Packard GC (model 6890) equipped with Supelco SP-2380 fused silica capillary column (60 m × 0.25 mm i.d., 0.2 µm film thickness; Supelco Inc., Bellefonte, PA, USA) and a flame ionization detector. The injection volume was 2 µl. The temperature of GC oven was programmed from 100 to 220°C at the rate of 4°C min⁻¹. The injector and detector temperatures were 300°C. Nitrogen was used as the carrier gas and the flow rate was 1 ml/min. The split ratio was set at 1:100.

2.3. Statistical Analysis

One way analysis of variance (ANOVA) was applied and whenever it was adequate Duncan's Multiple Range Test was used in order to determine the differences between VF and MF cheeses. Also the effect of ripening on cheeses was subjected to this same analysis using SPSS[®] 9.05 statistical package (SPSS Inc., Chicago, USA). In all cases 0.05 probability level was considered and both cheeses were produced in triplicate.

3. RESULTS AND DISCUSSION

3.1. Chemical Composition

The chemical characteristics of the fresh kashar cheeses at the first day of production are shown in Table 1. Although the total solid contents of the cheeses were very similar, statistically lower results were found in kashar cheese made with the vegetable fat blend ($P < 0.05$). The fat in total solids contents of both cheeses did not significantly differ and met the Turkish legal specifications (Anonymous, 1999) of a minimum of 45 % for full fat kashar cheese. Also these results are similar to industrially made kashar cheese (Katsiari *et al.*, 2002; Van Nieuwenhove *et al.*, 2007). There were no significant differences in protein or salt contents between the MF and VF cheeses.

The pH value was lower in VF than MF cheese, this difference was found statistically significant ($P < 0.05$). This can be attributed to the high free fatty acid contents of the vegetable fat blend (During *et al.* 2000). However both pH values are adequate for cheese to maintain its quality during ripening as mentioned by some researchers (Georgala *et al.*, 2005; Van Nieuwenhove *et al.*, 2007).

As expected, the cholesterol level in kashar cheese containing milk fat was significantly higher ($P < 0.05$) because its main source of cholesterol is animal fat. It is clear that the cholesterol observed in vegetable fat added samples was almost zero but

Table 1
Gross composition and cholesterol content of the cheese

| | MF | VF |
|-----------------------|--------------|--------------|
| Total Solids % | 52.97±0.1 a | 51.49±0.25 b |
| Fat % | 26.06±0.42 | 25.17±1.61 |
| Fat in Total Solids % | 49.19±0.88 | 48.89±3.31 |
| Protein % | 19.52±1.45 | 19.47±0.31 |
| Salt % | 2.38±0.34 | 2.46±0.12 |
| pH | 5.85±0 a | 5.60±0 b |
| Cholesterol mg /100g | 56.60±1.76 a | 0.49±0.01 b |

a, b Means within the same row without a common superscript are significantly different ($P < 0.05$).

the content of 0.49 mg/100g could be originated from milk serum. Also the cholesterol contents in MF cheese were found to be lower than those of Kinik *et al.* (2005) in fresh kashar cheese.

3.2. Lipolysis and Proteolysis

The acid degree value (ADV) refers to measurements of the amount of free fatty acids presents in a fat sample which is a quantitative index of hydrolytic lipolysis in dairy products (Park and Lee, 2006). The ADV increased continuously during the ripening period only in MF cheeses (Table 2.) ($P < 0.05$) and a significant difference was found between cheese samples only after 30 days of ripening. The ADVs reached their maximum after 90 days for MF cheese and after 60 days for VF cheese. These results indicate that the rate and extent of lipolysis in both cheeses was quite similar and that they are lower than the results reported by Tarakci and Kucukoner (2006) and Sahan *et al.* (2007), but higher than those reported by (Kaminarides and Stachtiaris 2000) on soybean oil added Kasserli cheese.

Table 2
Acid degree value (ADV) (meq KOH kg⁻¹) and tyrosine (mg g⁻¹) contents of the cheese during ripening

| Cheese | Days | ADV | Tyrosine |
|--------|------|---------------|---------------|
| MF | 1 | 1.28±0.19 a | 0.13±0.02 a |
| | 30 | 1.31±0.07 a X | 0.15±0.01 a X |
| | 60 | 1.65±0.23 ab | 0.21±0.01 b |
| | 90 | 1.99±0.41 b | 0.36±0.06 c |
| VF | 1 | 1.19±0.02 a | 0.12±0 a |
| | 30 | 1.76±0.26 b Y | 0.20±0.01 b Y |
| | 60 | 2.22±0.5 b | 0.24±0.02 b |
| | 90 | 1.70±0.02 ab | 0.36±0.03 c |

a, b, c Means in the same column with different superscripts within cheese type are significantly different ($P < 0.05$). X, Y Means in a column and at the same age with different superscripts are significantly different ($P < 0.05$).

The tyrosine based spectrophotometric tests detect released α -amino groups which result from the proteolysis of milk proteins, thus giving a direct measurement of proteolytic activity. As shown in Table 2 the tyrosine content in the cheeses increased progressively and was more intense after 3 months ($P < 0.05$). This may be due to the action of heat resistant proteinases and some probable contaminated non-starter bacteria which are principally responsible for the formation of small size peptides (Fox, 1993). In general, the cheese made with vegetable fat had a higher level of tyrosine contents; especially after 30 days ($P < 0.05$). In the present study the soluble tyrosine ranged from 0.12-0.36 mg g⁻¹ cheese while the reported values for ripened Kashkaval cheese were an average of 0.036 mg g⁻¹ cheese (Simov and

Ivanov, 2005). Also the soluble tyrosine content of the soft and hard cheeses ranged from 2.29-2.66 and 2.16-2.92 mg g⁻¹ with an average of 2.44 and 2.81 mg g⁻¹ as reported by Abd-El Salam *et al.* (1979), Fernández-Salguero and Sanjuán (1999), Madadlou *et al.* (2007) respectively.

3.3. Organic Acids

The main organic acids in the kashar cheeses throughout ripening were lactic, citric, acetic, propionic, butyric, succinic, oratic and oxalic acid. The effects of the addition of the vegetable fat blend and ripening on the organic acid content of both cheeses are presented in Table 3. The effect of ripening was significant ($P < 0.05$) for all organic acids except citric acid. The oxalic acid content was not affected in MF cheese throughout ripening. Only the oxalic, citric and succinic acid content differences between samples were significant ($P < 0.05$) mainly toward to the end of ripening.

Citric acid was the abundant acid detected in both cheese samples. Nevertheless the concentration of citric acid in cheese samples showed a different trend and its final concentration was higher in MF cheese ($P < 0.05$). Citrate in milk is metabolized by many lactic acid bacteria into flavor components such as acetate, acetaldehyde and diacetyl (Buffa *et al.*, 2004). The higher amount of citric acid found in cheeses could be attributed to citrate in emulsifying salt.

Lactic acid is the second abundant acid detected in kashar cheeses and its initial concentration was found to be 220.13 and 240.69 mg kg⁻¹ for VF and MF samples respectively. The concentration of lactic acid increased continuously ($P < 0.05$) during ripening mainly as a result of the fermentation of lactose by thermotolerant bacteria. The ratio of lactic acid produced is essential for assuring the good quality and proper ripening process of cheeses (Califano and Bevilacqua, 2000). An analogous trend was observed during the ripening of the different types of cheese (Bouzas *et al.*, 1991; Zeppa *et al.*, 2001; Akalin *et al.*, 2002).

Acetic acid is considered a product of several biochemical pathways, such as the fermentation of lactate and citrate or the metabolism of amino acids by bacteria. It contributes highly to the final flavor of cheese types especially feta cheese (Buffa *et al.*, 2004; Abd El-Salam and Alichanidis, 2004; Manolaki *et al.*, 2006). The acetic acid contents of both cheese samples was increased as the cheeses aged up to day 60 ($P < 0.05$) (Table 3). Many scientists have stated that the concentration of acetic acid in different cheese types such as Feta, Cheddar, Provolone, Blue, Emmental, Halloumi, Ossolono, Beaufort and Monterey Jack ranged from 0.13 to 7.10 mg g⁻¹ cheese (Bevilacqua and Califano, 1992; Buffa *et al.*, 2004; Park and Lee, 2004; Manolaki *et al.*, 2006; Kaminarides *et al.*, 2007).

Propionic acid was detected in small amounts in kashar cheeses. The concentration of propionic acid showed a dramatic drop after day 30, followed by a more moderate level. Then it remained at the same concentration in MF cheese and was not detectable for the rest of ripening in VF cheese. According to the literature, propionic acid can range from 0.16 to 0.60 mg g⁻¹ in different cheese types. (Bouzas *et al.*, 1991; Lues and Botha, 1998).

The succinic acid content decreased slightly until day 30 of ripening, but then remained stable and increased throughout the ripening period ($P < 0.05$). Certain strains of *Lactobacillus* produce or consume succinic acid as reported by Ocando *et al.* (1993) and Manolaki, *et al.* (2006). In addition, significant differences were found between samples after 60 days of ripening ($P < 0.05$). This can be attributed to the variation in catabolic reactions.

The butyric acid present in kashar cheeses MF and VF were initially found to be 0.05 and 0.08 mg g⁻¹ respectively. Moreover, during the ripening period the concentration of butyric acid increased continuously ($P < 0.05$). The values found for butyric acid were in agreement with those reported by Katsiari *et al.* (2000), Park and Lee (2006). An increase in the concentration of butyric acid during ripening was reported for feta cheese by Georgala

Table 3
Organic acid concentrations (mg kg⁻¹) in the cheese during ripening

| Cheese | Days | Citric Acid | Lactic Acid | Acetic Acid | Propionic Acid | Succinic Acid | Butyric Acid | Oratic Acid | Oxalic Acid |
|--------|------|----------------|-----------------|--------------|----------------|---------------|--------------|--------------|---------------|
| MF | 1 | 357.65±26.81 | 240.69±23.47 a | 0.65±0.08 a | 2.91±0.59 b | 3.57±0.51 ab | 0.05±0.08 a | 0.78±0.11 a | 3.17±0.41 |
| | 30 | 339.38±32.09 | 246.56±26.80 a | 2.67±0.26 b | 0.99±0.88 a | 3.09±0.57 a | 2.17±0.39 b | 1.30±0.17 a | 2.99±0.30 X |
| | 60 | 345.53±20.55 | 293.15±11.04 b | 3.34±0.38 c | 1.21±0.22 a | 4.33±0.08 b X | 4.81±0.11 c | 2.08±0.58 b | 2.84±0.09 X |
| | 90 | 392.93±12.88 X | 317.07±17.96 b | 3.04±0.44 bc | 0.37±0.57 a | 6.97±0.53 c X | 8.20±0.89 d | 3.15±0.44 c | 3.17±0.04 X |
| VF | 1 | 347.48±17.63 | 220.13±10.71 a | 1.08±0.43 a | 3.21±0.22 b | 3.51±0.57 a | 0.08±0.08 a | 0.71±0.05 a | 2.63±0.42 b |
| | 30 | 342.10±8.81 | 253.25±27.51 ab | 2.75±0.44 b | 0.98±0.14 a | 3.26±0.23 a | 2.33±0.20 b | 1.43±0.18 ab | 2.07±0.11 a Y |
| | 60 | 324.65±29.47 | 319.27±54.90 bc | 2.92±0.40 b | 0.83±0.16 a | 3.52±0.32 a Y | 4.70±0.16 c | 1.78±0.39 b | 1.94±0.18 a Y |
| | 90 | 326.32±21.38 Y | 382.94±69.52 c | 2.72±1.20 b | n.d. | 5.07±0.57 b Y | 8.73±0.48 d | 2.85±0.97 c | 1.77±0.23 a Y |

a, b, c Means in the same column with different superscripts within cheese type are significantly different ($P < 0.05$).

X, Y Means in a column and at the same age with different superscripts are significantly different ($P < 0.05$).

et al. (2005), Akalin *et al.*, (2002), Manolaki *et al.* (2006) and for goat's milk cheese by (Park and Lee 2006) and for raw pasteurized or high pressure treated goat's milk cheese by Buffa *et al.* (2004).

Oratic acid concentrations increased in different amounts as ripening progressed ($P < 0.05$). The reason for high concentrations of oratic acid in cheese could be attributed to non starter microbial enzymes and rennet activity which facilitate more extensive biochemical reactions (Lues and Botha, 1998). Bouzas *et al.* (1991), Akalin *et al.* (2002), Manolaki *et al.* (2006), Park and Lee (2006) working with different cheese types reported variable results for oratic acid.

Oxalic acid present in fresh and aged cheese was at notably higher concentrations. The initial content of oxalic acid in VF cheese was gradually decreased ($P < 0.05$) with refrigerated ageing. On the other hand the levels of oxalic acid in MF cheese showed irregular changes with a slight tendency to decrease until day 60 and increased afterwards. Highly different results were reported for the oxalic acid content in Cheddar and Ossalano cheese (Lues and Botha, 1998; Zeppa *et al.*, 2001).

It can be said that the organic acid quantities and profiles obtained for kashar cheese could presumably be ascribed to 1) additives used during production 2) the influence of curd heating on the biochemical composition and 3) the action of contaminating microflora during the ripening of the product.

3.4. Fatty Acid Composition

The free fatty acid (FFA) profile of both cheeses is shown in Table 4. The results assembled in the

table indicate that the fatty acid patterns of both cheeses were not changed during ripening. Although kashar samples containing milk fat and vegetable fat showed quite different fatty acids patterns, palmitic (C16:0) and oleic acids (C18:1) were the most abundant FFA in both cheeses at all sampling ages. Milk fat is the only fat known to contain butyric acid (C4:0) (Walstra and Jenness, 1984). Therefore, its content in cheese samples was taken as an index of milk fat percentage in cheese fat (Calvo *et al.* 2007). The low percentage of butyric acid in the VF samples could be attributed to its production from skim milk which also led to a low cholesterol content.

As seen from the table, the short-chain fatty acid (SCFA, C4:0-C12:0) and medium-chain fatty acid (MCFA, C14:0-C16:1) contents of the MF cheese were higher than VF cheese but the difference in SCFA was definitely higher. The key property at this point is the importance of SCFAs for the flavor development in cheese because of their low perception threshold. Moreover, when SCFA concentrations are high in Kashar cheese, flavor intensity increased but flavor quality could vary (Guler, 2005). The concentration of myristic acid (C14:0) in the MF cheese was higher than that in the VF cheese and was the most effective fatty acid in the difference between MCFAs. With respect to long-chain fatty acids (LCFA, \geq C18:0), the oleic acid (C18:1) concentration was higher in VF cheese (C18:2) than in MF cheese followed by linoleic acid whereas the stearic acid (C18:0) concentration was lower. These fatty acids have a higher perception threshold and are thought to play a less important role in cheese flavor.

Table 4
Fatty acid composition of the cheese ($\text{g } 100\text{g}^{-1}$ total fatty acid) during ripening

| | 1 st day | | 30 th day | | 60 th day | | 90 th day | |
|--------|---------------------|------------|----------------------|------------|----------------------|------------|----------------------|------------|
| | MF | VF | MF | VF | MF | VF | MF | VF |
| C4:0 | 2.30±0.07 | 0.28±0.01 | 2.30±0.07 | 0.25±0.01 | 2.33±0.10 | 0.28±0.02 | 2.33±0.05 | 0.30±0.10 |
| C6:0 | 1.73±0.03 | 0.26±0.01 | 1.74±0.04 | 0.25±0.02 | 1.73±0.09 | 0.25±0.02 | 1.73±0.01 | 0.27±0.03 |
| C8:0 | 1.11±0.01 | 0.15±0.01 | 1.10±0.02 | 0.14±0.01 | 1.11±0.03 | 0.15±0.01 | 1.10±0.00 | 0.17±0.03 |
| C10:0 | 2.53±0.02 | 0.34±0.01 | 2.53±0.02 | 0.31±0.01 | 2.49±0.10 | 0.33±0.01 | 2.53±0.01 | 0.38±0.02 |
| C12:0 | 3.09±0.01 | 0.63±0.02 | 3.07±0.03 | 0.59±0.02 | 3.05±0.13 | 0.62±0.02 | 3.09±0.01 | 0.69±0.01 |
| C14:0 | 11.28±0.03 | 2.26±0.04 | 11.27±0.02 | 2.18±0.04 | 11.21±0.36 | 2.29±0.04 | 11.25±0.01 | 2.31±0.02 |
| C14:1 | 1.09±0.00 | 0.13±0.00 | 1.09±0.02 | 0.12±0.00 | 1.06±0.05 | 0.13±0.01 | 1.10±0.00 | 0.15±0.00 |
| C16:0 | 32.34±0.03 | 37.32±0.59 | 32.32±0.18 | 38.66±0.84 | 33.41±1.31 | 39.43±0.11 | 32.36±0.12 | 39.83±0.02 |
| C16:1 | 1.55±0.01 | 0.26±0.08 | 1.59±0.01 | 0.32±0.01 | 1.51±0.09 | 0.34±0.01 | 1.57±0.01 | 0.38±0.03 |
| C18:0 | 11.22±0.14 | 4.64±0.30 | 11.08±0.05 | 6.57±0.53 | 11.55±0.76 | 7.31±0.87 | 11.12±0.08 | 7.68±0.01 |
| C18:1 | 24.87±0.13 | 39.94±1.59 | 25.12±0.01 | 39.66±0.35 | 24.25±0.81 | 39.29±0.77 | 25.43±0.19 | 39.55±0.10 |
| C18:2 | 2.29±0.03 | 10.50±0.32 | 2.33±0.04 | 7.43±1.42 | 2.15±0.12 | 8.18±0.07 | 2.44±0.03 | 8.33±0.02 |
| Others | 3.2±0.26 | 3.1±1.53 | 3.65±0.63 | 3.91±3.06 | 3.17±0.16 | 1.58±0.54 | 2.78±0.37 | 0.81±0.21 |
| SCFA | 10.81±0.14 | 1.66±0.05 | 10.79±0.16 | 1.54±0.06 | 10.75±0.44 | 1.62±0.06 | 10.81±0.04 | 1.81±0.19 |
| MCFA | 47.76±0.30 | 40.72±0.24 | 48.03±0.21 | 41.83±0.80 | 48.90±0.99 | 42.50±0.26 | 47.85±0.15 | 42.97±0.10 |
| LCFA | 39.80±0.26 | 57.38±2.70 | 40.14±0.60 | 56.96±3.82 | 38.39±0.46 | 56.00±0.57 | 39.90±0.18 | 56.04±0.13 |
| PUFA | 2.95±0.09 | 11.88±1.88 | 3.36±0.64 | 10.27±3.95 | 2.58±0.11 | 9.06±0.42 | 2.79±0.02 | 8.73±0.17 |
| MUFA | 28.51±0.05 | 41.30±1.48 | 28.65±0.02 | 40.65±0.33 | 27.82±0.83 | 40.16±0.65 | 28.86±0.10 | 40.31±0.05 |
| SFA | 67.14±0.26 | 46.63±0.53 | 67.22±0.08 | 49.49±1.31 | 68.64±1.25 | 50.94±1.01 | 67.17±0.11 | 51.82±0.27 |

SCFA: short-chain fatty acids, MCFA: medium-chain fatty acids, LCFA: Long-chain fatty acids, SFA: saturated fatty acids, MUFA: monounsaturated fatty acids, PUFA: polyunsaturated fatty acids.

The addition of vegetable fat blends to cheese would change its saturated/unsaturated acid ratio in particular, along with its polyunsaturated fatty acid (PUFA) contents (Calvo *et al.* 2007). As seen from Table 4, the PUFA and MUFA contents in VF cheese were higher but the SCFA content was lower than that in MF cheese. The high content of PUFA in our study suggests that the vegetable fat used in the production of kashar cheese compromised the nutritional value of the cheese. Higher contents of unsaturated fatty acids are perceived to be healthier than saturated fatty acids (Zhang *et al.*, 2006) because of their positive effects mainly in the prevention of cardiovascular disease and cancer (Calvo *et al.*, 2007).

4. CONCLUSIONS

The replacement of milk fat with a vegetable fat blend in Kashar cheese did not markedly changed the gross composition of the samples. The tyrosine levels in both samples increased steadily during the ripening stage ($P < 0.05$). Citric acid was the abundant organic acid that was detected in both cheese samples mainly at the beginning of ripening. The butyric acid levels for both cheeses were increased continuously and markedly during ripening. The cholesterol level of the VF samples was very low. As a result of FFA analysis, the fatty acid patterns of both cheeses were not changed during ripening. The short and medium chain fatty acid contents of the MF were higher than the VF cheese. In addition, the SFA level of the MF samples was higher than the VF samples. At the same time, the MUFA contents of the VF samples were higher. These results are very important with respect to the prevention of atherosclerosis, cardiovascular diseases and elevated blood pressure. So the production of Kashar cheese with a vegetable fat blend may have a significant impact on human nutrition.

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