

GRASAS Y ACEITES 70 (2)

April–June 2019, e305

ISSN-L: 0017-3495

<https://doi.org/10.3989/gya.0703182>

A real case study on the physicochemical changes in crude palm oil (*Elaeis guineensis*) during the deep-frying of *akara*, traditional cowpea-paste balls, in Brazil

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Submitted: 02 July 2018; Accepted: 16 October 2018; 18 February 2019

SUMMARY: The objective of this study was to evaluate the physicochemical changes in crude palm oil during a real case of deep-frying of *akara*, cowpea-paste balls, fried and sold in the streets of Brazil. Discontinuous frying over five consecutive days, using 5-h frying a day, was performed according to traditional practices. The formation of polar compounds was evaluated by the IUPAC official method and by quick tests based on measures of physical properties, Testo 270 and Fri-check. In addition, ¹H-NMR spectroscopy was applied to evaluate physicochemical changes. The results showed that after 15-h frying the total content of polar compounds (TPC) exceeded the limit of 25% established in most of the recommendations and regulations on heated oils. Such a level was reached quickly due to the high content of hydrolytic compounds present in the fresh oil and to the inappropriate use of fresh and used oil in the oil replenishment. The two quick tests presented significantly lower values for TPC than the official method, probably due to the elevated hydrolysis of the fresh oil. In contrast, ¹H-NMR results exhibited changes in the fatty acid composition which were similar to those provided by the common GC analysis. The use of crude palm oils of better initial quality and replenishment with fresh oil only are recommended to improve the quality of the oil absorbed by *akara*.

KEYWORDS: Akara; Crude palm oil; Deep-frying; Fri-check; NMR; Testo

RESUMEN: *Estudio de un caso real sobre los cambios fisicoquímicos del aceite de palma crudo (Elaeis guineensis) durante la fritura de akara, albóndigas de pasta de alubia tradicionales, en Brasil.* El objetivo de este estudio fue evaluar los cambios fisicoquímicos del aceite de palma crudo durante un caso real de fritura de *akara*, pasta de alubia con forma redondeada preparada y vendida en la calle en Brasil. *Akara* fue preparada de acuerdo con prácticas tradicionales. Se aplicó fritura discontinua en cinco días consecutivos, utilizando 5 horas de fritura al día. La formación de compuestos polares se evaluó mediante el método oficial IUPAC y mediante pruebas rápidas basadas en medidas de propiedades físicas, Testo 270 y Fri-check. Además, se aplicó espectroscopía ¹H-RMN para evaluar cambios fisicoquímicos. Los resultados mostraron que después de 15 horas de fritura el contenido total de compuestos polares (CPT) excedía el límite del 25% establecido en la mayoría de las recomendaciones y regulaciones sobre aceites calentados. Este nivel fue alcanzado rápidamente debido al alto contenido de compuestos hidrolíticos detectados en el aceite fresco y al uso inapropiado de mezclas de aceite fresco y usado utilizadas para la reposición de aceite. Las dos pruebas rápidas presentaron valores significativamente más bajos de CPT que el método oficial, probablemente debido a la elevada hidrólisis del aceite fresco. Por el contrario, los resultados de ¹H-RMN exhibieron cambios en la composición de ácidos grasos que fueron similares a los proporcionados por el análisis común de CG. Se recomienda el uso de aceites de palma crudos de mejor calidad inicial y reposición únicamente con aceite fresco para mejorar la calidad de *akara*.

PALABRAS CLAVE: Aceite de palma crudo; Akara; Fri-check; Fritura; RMN; Testo

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Citation/Cómo citar este artículo: Feitosa S, Boffo EF, Batista CSC, Velasco J, Silva CS, Bonfim R, Almeida DT. 2019. A real case study on the physicochemical changes in crude palm oil (*Elaeis guineensis*) during the deep-frying of *akara*, traditional cowpea-paste balls, in Brazil. *Grasas Aceites* 70 (2), e305. <https://doi.org/10.3989/gya.0703182>

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1. INTRODUCTION

Palm oils derive from the palm tree fruit (*Elaeis guineensis*) with a balanced ratio of unsaturated and saturated fatty acids: 40% oleic acid (monounsaturated fatty acid); 10% linoleic acid (polyunsaturated fatty acid); 45% palmitic acid and 5% stearic acid (saturated fatty acids). It is a rich source of phytonutrients such as tocotrienols, tocopherols, carotenoids, phytosterols, squalene, and coenzyme Q10, all of which exhibit nutritional properties and contribute to increasing the oxidative stability (Baharin, *et al.*, 2001; Almeida *et al.*, 2013).

Numerous studies over more than 50 years have evaluated the physicochemical properties and frying performance of refined, bleached, and deodorized palm oil (PO) (Machado *et al.*, 2008; Koushki *et al.*, 2015; Aniołowska and Kita, 2016). Palm oil is one of the most widely produced and consumed oils in the world. It is used in more than 150 countries (USDA, 2018). However, studies on crude palm oil (CPO), especially those regarding physicochemical changes during frying are scarce (Felzenszwalb *et al.*, 2014; Almeida *et al.*, 2015; 2017; Correia *et al.*, 2017).

CPO has been used in the Bahian tradition for centuries, having been brought to Brazil from Africa by slaves in the 16th century. This CPO is part of the recreation of a sophisticated and extensive Bahian cuisine and is undoubtedly one of the major contributions to the Brazilian culinary, indispensable in numerous typical dishes of Brazil (Almeida *et al.*, 2013).

Regarded as one of Brazil's irreplaceable national treasures, *akara* is a fried bean paste made in Brazil. It is prepared and sold in the streets by women dressed in regional costumes called *baianas de acarajé*. In its making, the cowpeas (*Vigna unguiculata* L. Walp) are split, decorticated and macerated into a paste. Then it is seasoned with grated onions and salt, shaped into balls with a wooden spoon and deep-fried in CPO (Rogério *et al.*, 2014; Feitosa *et al.*, 2015). *Akara* is high in protein, a source of essential micronutrients, and an inexpensive street food accessible to economically underprivileged people who often eat *akara* as a main meal (Feitosa *et al.*, 2015). Its preparation is carried out with no quality control in the streets. The moment for the fat replacement relies on the experience of the person who prepares it, which is based on observable physicochemical changes, including changes in color, odor, taste or flavor and smoke release.

Deep-fat frying is a cooking method characterized by the use of high temperatures which cause degradation processes in the oil due to polymerization, oxidation and hydrolysis reactions. These lead to changes in the physical, chemical and nutritional properties of the oil. The formation of toxic compounds along with the reduction in natural

antioxidants jeopardizes the nutritional essence and health benefits of the frying oil (Falade *et al.*, 2017). In most countries with regulation or recommendations on edible oils heated at frying temperatures, the level of degradation is limited to 25% (w/w) total polar compounds (TPC) (Firestone, 2007), named as such because of their greater polarity compared to the non-altered triacylglycerols. In Bahia, low-quality CPO is usually obtained from fruit that is deteriorated because of inadequate agricultural treatments and harvest techniques (Almeida *et al.*, 2013). When the fruit undergoes damage, both endogenous and also exogenous lipases of microbial origin come into contact with the oil and catalyze the hydrolytic degradation (Sambanthamurthi *et al.*, 2000).

Considering the relevance of *akara* in Brazil and the few frying studies regarding its CPO, the objective of the present work was to evaluate the physicochemical changes taking place in CPO during the deep-frying of *akara* in order to know the quality of the oil incorporated into the food. A follow-up study during the discontinuous frying preparation of *akara* was performed. The formation of polar compounds was evaluated by the IUPAC official method and by the quick tests based on the measurements of physical properties, Testo 270 and Fri-check. In addition, H-NMR spectroscopy was applied to evaluate physicochemical changes. Both the quick tests and the spectroscopic method were assessed to determine their utility.

2. MATERIALS AND METHODS

2.1. Oil samples

The preparation of *akara* was carried out by a *baiana de acarajé* according to traditional practices (Rogério *et al.*, 2014). A volume of 30 L of CPO (a mixture of liquid and solid phases) obtained by industrial extraction at Nazaré city (Brazil) and conditioned in tinplate cans was acquired at São Joaquim Fair, in Salvador city (Brazil). The oil was completely homogenized at 45 °C. A volume of 20 mL of the fresh oil was filtered in a glass wool filter, protected with nitrogen gas and stored in an amber bottle at -20 °C until analysis (Jorge and Gonçalves, 1998).

The frying was always performed outdoors. The total frying time was 5 h a day and the frying process was carried out over 5 consecutive days. The deep-frying began with 5 L of CPO, which were heated in an enameled pan (10 L capacity; 46 and 26 cm external and internal diameter, respectively; 13 cm high) for 12 min in the presence of a white onion (~60g). Five units of raw *mass* (uniform balls of 95 g each) were successively added and deep-fried in the CPO (475g/L of oil). The frying temperature ranged from 143 to 188 °C in the beginning (day 1) and

159–178 °C in the end (day 5). At the end of each day the oil was decanted, filtered hot and stored at room temperature in an enameled pan with a cover until the next day. The same procedure was repeated over the following four days. The total frying time was 25 h.

Replenishment with oil was performed according to the *baiana's* practices. Fresh oil was added on days 1 and 2, whereas blends of fresh and used oil were added during the following days (Table 1).

2.2. Analytical determinations

2.2.1. Total carotenoids

The total content of carotenoids was analyzed by spectrophotometry according to Rodriguez-Amaya and Kimura (2004). The analysis was performed in triplicate.

2.2.2. Peroxide value (PV)

Peroxides were analyzed in triplicate following the AOCS method Cd 8b-90 (AOCS, 2003).

2.2.3. Oxidative stability index (OSI)

The OSI of the oil samples was performed in triplicate in a Rancimat device, using a 743 model (Metrohm CH-9101, Herisau, Switzerland). Three grams of the oil were weighed into the reaction vessel and the measurements were taken at 120 °C with an airflow of 20 L/h (Läubli and Bruttel, 1986).

2.2.4. Total polar compounds (TPC)

Standard method. The TPC content was determined by adsorption chromatography according to Dobarganes *et al.*, (2000) with slight modifications. A solution of 0.5 g/mL of CPO in the elution solvent was fractionated into a glass column (150 mm long, 10 mm i.d.) filled with silica gel (particle size 0.063–0.200 mm and 70–230 mesh). The silica was prepared using 5 g in 10 mL of the elution solvent. The water content of the silica gel was previously adjusted to 5%. The elution solvent consisted of light petroleum

(b.p. 40–60 °C) and diethyl ether 94:6 (v/v). A first fraction consisting of the non-polar compounds was obtained with 60 mL of the elution solvent. Then the fraction of polar compounds was eluted with 50 mL diethyl ether. The solvent was evaporated in a rotary evaporator and then with a stream of nitrogen. The total content of polar compounds was determined gravimetrically.

Testo 270. The samples were analyzed by inserting the Testo sensor into the hot oil (45 °C). The measurements were taken after 30 s. The sensor was calibrated before the analyses.

Fri-check. The Fri-check measurements were made at 52 °C following the procedure described by Osawa *et al.*, (2012).

2.2.5. Composition of polar compounds

The polar fractions obtained in the standard method were in turn analyzed by high-performance size-exclusion chromatography (HPSEC) with refractive index detection to determine triacylglycerol polymers (TGP), triacylglycerol dimers (TGD), oxidized triacylglycerol monomers (oxTGM), diacylglycerols (DG) and free fatty acids (FFA), i.e. groups of compounds with different molecular weight, according to Dobarganes *et al.*, (2000). The polar fractions were dissolved in tetrahydrofuran at a concentration of 10 mg/mL and analyzed by HPSEC. The HPSEC chromatograph was equipped with a Rheodyne 7725i injector with a 10- μ L sample loop, a Knauer 120 HPLC pump (Knauer, Berlin, Germany) and a Merck L-7490 refractive index detector (Merck, Darmstadt, Germany). Two 100 and 500 Å Ultrastayragel columns (25 cm \times 0.77 cm i.d.) packed with porous, highly cross-linked styrene-divinylbenzene copolymers (5 μ m) (Agilent Technologies, Palo Alto, CA) were used. Tetrahydrofuran at 1 mL/min was the mobile phase.

2.2.6. Fatty acid composition

The fatty acid composition was determined according to the method of the Institute Adolfo Lutz (IAL, 2005) to transform the fatty acyl chains

TABLE 1. Initial and final volume (L) of oil in the pan and replenishment during the discontinuous frying of *akara*.

		DAY 1	DAY 2	DAY 3	DAY 4	DAY 5
Initial Oil		5	4 ^a	3.5 ^b	3.5 ^d	4 ^f
Replenishment	Fresh Oil	2	3	1.5	-	-
	Used Oil	-	-	1.3 ^c	1.5 ^c 0.7 ^e	2.3 ^e
Final Oil		4 ^a	5.6 ^b	4.8 ^d	4 ^f	5.2

^a used oil on DAY 1; ^b used oil on DAY 2; ^c blend of 3 L of fresh oil with 2.1 L of oil b; ^d used oil on DAY 3; ^e blend of 1 L of fresh oil with 1.3 L of oil d; ^f used oil on DAY 4. According to *baiana's* practice, the oil was added when the volume was reduced.

into fatty acid methyl esters (FAME) followed by gas-liquid chromatography. A Shimadzu gas chromatograph, 17A model, (Shimadzu gas, Japan) equipped with a split/splitless injector, a CP-Sil 88 capillary column (100 m × 0.25 mm i.d., 0.25 µm film thickness) (CP 7420 Varian, EUA) and a flame ionization detector (FID) was used. The analyses were obtained using an injection volume of 1 µL, a split division of 1/40, He as carrier gas at 1 mL·min⁻¹, and applying the following temperature program: the oven temperature was held at 45 °C for 2 min, then increased up to 165 °C at 20 °C·min⁻¹ and held for 15 min and then increased again to 220 °C at 4 °C·min⁻¹ and held for 35 min. The injector and detector were set at 250 °C. The analyses were performed in triplicate.

The absolute amount of individual fatty acids was calculated considering that saturated fatty acids do not undergo substantial changes during frying compared to unsaturated fatty acids. Thus, the amounts of unsaturated fatty acids were corrected, supposing that the total sum of saturated fatty acids remained constant during frying (Dobarganes and Pérez-Camino, 1988).

2.2.7. ¹H-NMR spectral acquisition

CPO samples which were kept frozen at -20 °C were first thawed at room temperature in the dark and subsequently vortexed for 30 s. The samples were prepared in triplicate by dissolving 30 mg of CPO in 600 µL of CDCl₃ (99.8%) containing 1% TMS. The solvent was from Cambridge Isotope Laboratories, Inc. (USA). All NMR experiments were recorded at 300 K using a Varian Ivona 500 spectrometer operating at 11.7 T, equipped with 5-mm direct detection probe and observing ¹H at 500 MHz.

¹H-NMR spectra were acquired using a spectral width of 5,998 Hz; 65,536 data points; pulse width of 10.1 µs (90°); relaxation delay of 3.0 s; acquisition time of 10.9 s and 64 scans. The relaxation delay was determined by T₁ measurements with the aid of the pulse sequence inversion recovery and changing τ values from 0.1 to 10 s. Spectra were processed using 32,768 data points and by applying an exponential line broadening of 0.3 Hz for sensitivity enhancement before Fourier transformation. The spectra were accurately phased and baseline adjusted. In order to evaluate the reproducibility of ¹H-NMR measurements, three replicates of each sample were analyzed. Phase correction was performed manually for each spectrum, and the baseline correction was applied over the entire spectral range. The ¹H-NMR chemical shifts were referred to the TMS signal (at 0.00 ppm) using ACD/NMR Processor software (Academic Edition, v. 12.01, Advanced Chemistry Development Inc.).

The absolute amount of individual fatty acids was also calculated considering that saturated fatty acids

do not undergo substantial changes during frying compared to unsaturated fatty acids (Dobarganes and Pérez-Camino, 1988).

2.2.8. Statistical analyses

Statistical analyses were made with SPSS 24. All the analytical determinations were made in triplicate. Regression analysis was applied to evaluate the relationships between the chemical and physical degradation parameters. The model fitting was judged by the coefficient of determination (*R*²). Linear correlation was assessed by *Spearman's* correlation (*r*). One-factor ANOVA was applied sample by sample to evaluate the differences among the standard method of polar compounds, the Testo and Fri-check tests. Differences among means were determined by Tukey's test. In order to evaluate physicochemical changes in the oil throughout the frying time the General Linear Model (GLM) with repeated measurements was applied. Differences between pair of means were determined by Bonferroni's test. Significance was established at *p* < 0.05.

3. RESULTS AND DISCUSSION

3.1. Characterization of the fresh oil

The results obtained for the fresh oil are listed in Table 2. The fatty acid composition and levels of carotenoids were typical of an *Elaeis guineensis* palm oil, presenting a proportion of saturated and unsaturated fatty acids of almost 50:50% and carotenoid contents of nearly 600 mg/kg oil. The contents of individual fatty acids and total carotenoids were within the ranges found in the *Codex Alimentarius* (2017) and those previously reported for Brazilian crude palm oils (Almeida *et al.*, 2013). The PV also corresponded to normal values for crude oils according to *Codex Alimentarius* (2017), which recommends a maximum of 15 meq O₂/kg oil. The levels of polar compounds were relatively high, but common for crude palm oil (Almeida *et al.*, 2013). The analysis of the polar components by HPSEC showed that the polar fraction was mainly constituted by hydrolytic degradation products, diacylglycerols and free fatty acids. This fact is frequent in crude oils obtained from unhealthy or damaged oleaginous fruits (Sambanthamurthi *et al.*, 2000). The oxidative stability index determined by Rancimat was also within the range reported for crude palm oil (Almeida *et al.*, 2013).

3.2. Physicochemical changes of the oil during deep-frying

Polar compounds. The total content of polar compounds (TPC) has been widely used to evaluate the quality of frying oils. They correspond to the

TABLE 2. Physicochemical characterization of the fresh crude palm oil (CPO).

	CODEX	CPO
Fatty acid composition (%)		
C10:0	nd	nd
C12:0	nd-0.5	0.21 ± 0.03
C14:0	0.5-2.0	0.75 ± 0.07
C16:0	39.3-47.5	39.19 ± 0.00
C18:0	3.5-6.0	5.48 ± 0.07
C18:1	36.0-44.0	43.3 ± 3.7
C18:2	9.0-12.0	10.62 ± 0.00
C20:0	nd-1.0	0.07 ± 0.10
C18:3	nd-0.5	nd
Saturated		45.7 ± 0.1
Unsaturated		54.3 ± 3.7
Carotenoids (mg/kg)		584.9 ± 5.0
PV (meq/kg)		4.8 ± 0.1
TPC (%)		15.2 ± 0.1
TGP (%)		nd
TGD (%)		nd
oxTGM (%)		1.3 ± 0.1
DG (%)		8.7 ± 1.2
FFA* (%)		5.2 ± 0.5
OSI₁₂₀ (h)		4.8 ± 0.0

nd, not detected; PV, peroxide value; TPC, total polar compounds; TGP, triacylglycerol polymers; TGD, triacylglycerol dimers; oxTGM, oxidized triacylglycerol monomers; DG, diacylglycerols; FFA*, free fatty acids and minor polar components; OSI₁₂₀, oxidative stability index measured at 120 °C. Results express the mean value ± standard deviation (n=3).

products formed through the major reactions that take place during frying. The TPC is comprised of polymerized triacylglycerols, oxidized triacylglycerols, diacylglycerols and free fatty acids, *i.e.* compounds formed by thermal, oxidative and hydrolytic degradation, respectively (Dobarganes *et al.*, 2000).

The changes in TPC contents observed in the oil during frying are shown in Table 3.

The TPC content increased linearly with the frying time ($R^2 = 0.96$), as observed in numerous frying studies (Olivero-David *et al.*, 2017). However, no significant increment was found from the first to the second day of frying, *i.e.* between the oils used during 5 and 10 h, respectively. This fact can be attributed to the addition of fresh oil. Not only does the addition of fresh oil cause a dilution effect on the degradation products, but also it exerts some protection because of the reposition of antioxidants (Romero *et al.*, 1998). After 15-h frying, the CPO exceeded the limit of 25% established in most of

TABLE 3. Contents of total polar compounds (TPC) determined by the standard method and estimated by Testo 270 and Fri-check in the CPO during frying.

Frying time (h)	TPC (%)	Testo 270 (%)	Fri-check (%)
0	14.0 ± 0.1 c	9.5 ± 0.5 b	5.2 ± 0.7 a
5	20.2 ± 1.5 c	11.5 ± 0.0 b	6.5 ± 0.6 a
10	20.1 ± 0.6 c	14.7 ± 0.7 b	7.0 ± 0.3 a
15	24.7 ± 0.2 c	17.5 ± 0.0 b	6.2 ± 0.6 a
20	27.5 ± 0.3 c	19.5 ± 0.5 b	7.9 ± 0.4 a
25	29.8 ± 0.7 c	22.2 ± 0.3 b	16.7 ± 1.4 a

Results express the mean value ± standard deviation (n=3). One-factor ANOVA was applied for comparison of means. Differences were determined applying Tukey's test. Different letters for each sample denote significant differences ($p < 0.05$).

recommendations and regulations in different countries (Firestone, 2007). This fact was concomitant with the addition of a blend of fresh and used oil from the third day of the study, which emphasizes the importance of replenishing with fresh oil.

Compared to the standard method, lower levels of TPC were provided by the two quick tests, Testo 270 and Fri-check, which ranged from 9.5 to 22.2% and from 5.2 to 16.7%, respectively. These considerable differences with the standard method could be related to the unusually elevated levels of hydrolysis products found in this kind of oil. It is well known that polymerization and oxidation are the predominant reactions under frying conditions. Hydrolysis also occurs, but at a much lower level (Sebedio *et al.*, 1996). The calibration of rapid tests, including those based on physical properties, is normally performed using common refined vegetable oils that are generally obtained from oleaginous seeds. The levels of hydrolysis products in such oils are minimal compared to those found in palm oil, and more concretely in crude oils like the one of the present study. As a result, rapid tests are calibrated to measure those changes imparted by the most abundant compounds formed during frying, *i.e.* polymers and oxidized triacylglycerols. As an example, the contribution of the hydrolysis products to the oil's viscosity should definitely be much lower than that produced by the polymerization compounds, which could explain the low values provided by the Fri-check test.

Despite the differences in the levels of TPC given by Testo and Fri-check, both tests showed strong linear correlations with the standard method ($r = 0.860$ for Testo 270 and $r = 0.947$ for Fri-check). This fact indicates that the two tests responded well to the physicochemical changes occurring in the oil during frying. In a previous study, Testo 270 also showed linear correlation with the standard method, but the correlation presented by Fri-check was poor (Almeida *et al.*, 2017). The main difference between

the previous study and the present work is that a great variety of frying crude palm oils (collected at each point of sale of *akara*) with different solid contents were evaluated at that time. Therefore, the low correlation found could have been related to the heterogeneity of the samples analyzed.

The composition of polar compounds was analyzed by HPSEC in selected samples and the results are listed in Table 4. Although no significant differences were found for the content of TPC between the oils used for 5- and 10-h frying, the proportion of the different components was slightly different. As expected, the levels of polymerization and oxidation compounds were slightly greater for the 10-h sample. In agreement with other studies, no significant differences were found for the hydrolysis compounds, i.e. DG and FFA, as a consequence of frying (Sebedio *et al.*, 1996; Olivero-David *et al.*, 2017). Given that the levels of hydrolysis products were high in the fresh oil, the limit of 25% TPC was reached when the thermal and oxidative degradations were not elevated compared to refined oils obtained from oleaginous seeds. This fact is of

interest from the nutritional point of view because DG and FFA are the same compounds produced in the digestion of fats and therefore they do not affect the nutritional value of oils.

Fatty acid composition. As expected, the fatty acid composition determined by GC (Table 5) showed considerable losses in unsaturated fatty acids during frying. Significant losses were even detected at 5-h frying. At the end of the study the losses in oleic and linoleic acids were 13% and 26%, respectively. While the relative losses were higher for the polyunsaturated fatty acid, oleic acid exhibited a greater decrease in absolute amounts (5.6 g/100 g of oil). This fact can be attributed to the much higher content of oleic acid and especially to the interactions between the thermoxidative reactions of oleic and linoleic acids (Morales *et al.*, 2012).

Carotenoids. A steady drop in carotenoids took place simultaneously to the formation of degradation compounds. The level of carotenoids was practically exhausted at the end of the study, falling from

TABLE 4. Formation of polar compounds in the CPO during frying.

Frying time (h)	Total (%)	TGP (%)	TGD (%)	oxTGM (%)	DG (%)	FFA* (%)
0	15.2 ± 0.1 a	-	-	1.3 ± 0.1 a	8.7 ± 1.2 ab	5.2 ± 0.5 ab
5	20.2 ± 1.5 b	1.8 ± 0.2 a	0.7 ± 0.1 a	3.2 ± 0.2 b	8.7 ± 0.6 ab	5.7 ± 0.4 b
10	20.1 ± 0.6 b	2.3 ± 0.2 b	0.8 ± 0.0 a	4.6 ± 0.2 c	7.6 ± 0.3 a	4.7 ± 0.2 a
25	29.8 ± 0.7 c	6.1 ± 0.1 c	2.0 ± 0.1 b	6.4 ± 0.2 d	10.0 ± 0.3 b	5.3 ± 0.3 ab

For abbreviations, see Table 1. Results express the mean value ± standard deviation (n=3). The GLM with repeated measurements was applied for comparison of means (n=3). Differences were determined applying Bonferroni's test. Different letters for a given group of compounds denote significant differences ($p < 0.05$).

TABLE 5. Changes in the fatty acid composition* of the CPO during frying.

	0 h	5 h	10 h	15 h	20 h	25 h
Fatty acids						
C12:0	0.21 ± 0.03	0.21 ± 0.00	0.21 ± 0.01	0.21 ± 0.00	0.20 ± 0.00	0.20 ± 0.00
C14:0	0.75 ± 0.07	0.73 ± 0.00	0.73 ± 0.04	0.73 ± 0.00	0.72 ± 0.01	0.73 ± 0.00
C16:0	39.19 ± 0.00	39.35 ± 0.25	39.35 ± 2.20	39.38 ± 0.04	39.38 ± 0.43	39.37 ± 0.02
C18:0	5.48 ± 0.07	5.28 ± 0.02	5.30 ± 0.29	5.31 ± 0.00	5.33 ± 0.05	5.35 ± 0.01
C18:1	43.27 ± 3.70 a	39.09 ± 0.19 ab	39.09 ± 2.36 ab	38.40 ± 0.02 ab	38.11 ± 0.39 b	37.68 ± 0.06 b
C18:2t	-	0.51 ± 0.00	0.51 ± 0.03	0.51 ± 0.00	0.50 ± 0.00	0.49 ± 0.00
C18:2	10.62 ± 0.00 a	9.57 ± 0.04 b	9.22 ± 0.52 bc	8.79 ± 0.00 cd	8.36 ± 0.08 de	7.88 ± 0.01 e
C20:0	0.07 ± 0.10	0.13 ± 0.00	0.13 ± 0.01	0.08 ± 0.07	0.06 ± 0.06	0.06 ± 0.05
Saturated	45.70 ± 0.14	45.70 ± 0.52	45.70 ± 1.60	45.70 ± 0.32	45.70 ± 0.73	45.70 ± 0.27
Unsaturated	53.89 ± 3.70 a	49.17 ± 0.19 ab	48.82 ± 2.42 b	47.70 ± 0.02 b	46.97 ± 0.40 b	46.05 ± 0.06 b

*Corrected data considering that the saturated fatty acids remained unchanged during frying. Results express the mean value ± standard deviation (n=3). The GLM with repeated measurements was applied for comparison of means (n=3). Differences were determined applying Bonferroni's test. Different letters for each fatty acid denote significant differences ($p < 0.05$).

584.9 (± 5.0) $\text{mg}\cdot\text{kg}^{-1}$ to 21.5 (± 1.2) $\text{mg}\cdot\text{kg}^{-1}$, which is in agreement with a previous report (Correia *et al.*, 2017). Therefore, due to the losses in these components with antioxidant properties, the oil became partially unprotected after 25-h frying.

Oxidative stability index. The oxidative stability index (OSI) determined by the Rancimat test is a widely used measurement of the resistance to oxidation of oils under accelerated conditions, i.e. high temperature and high oxygen availability. The OSI does not exactly provide information about the frying performance of oils because of the different conditions and reaction mechanisms involved in the test. However, it is a useful measure to evaluate

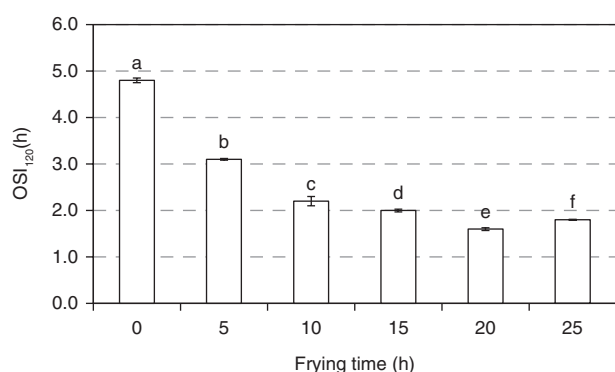


FIGURE 1. Changes in the oxidative stability index (OSI) of the crude palm oil during frying. Results express the mean value and error bars indicate the standard deviation ($n=3$). The GLM with repeated measurements was applied for comparison of means. Differences were determined applying Bonferroni's test. Different letters denote significant differences ($p < 0.05$).

different oils in a short period of time and to establish a relative order of oxidative stability. Unless oxygen is not a limiting factor, the stability order given by the test should be practically the same as the one obtained at room or moderate temperature. Therefore, the OSI can be used to get to know the oxidative behavior of oils or fat-containing foods during storage (Velasco and Dobarganes, 2002). In addition, the OSI is an indirect measurement of the antioxidant/pro-oxidant balance. In fact, it can be defined as the time required for the complete depletion of antioxidants at the test conditions, i.e. when the oil becomes unprotected and oxidation is accelerated. As expected, the OSI of the oil in the present study decreased progressively during frying as a consequence of the accumulation of thermo oxidative compounds, which accelerated the oil degradation process, and the gradual loss in antioxidants outlined above (Figure 1). The OSI decreased by 62.5% at the end of the frying study.

$^1\text{H-NMR}$ spectroscopic measurements. $^1\text{H-NMR}$ spectroscopy can be applied to quantify the fatty acid chains of triacylglycerols and so estimate the fatty acid composition (Barison *et al.*, 2010). Figure 2 illustrates the spectra obtained in the present study. Signals A and B correspond to hydrogens bond to β carbonyl carbons and to hydrogens bond to methylene carbons located between two double bonds (linoleate), respectively. Therefore, signals A and B are used to determine saturated and polyunsaturated fatty acids, respectively. In addition to the fatty acid composition, the $^1\text{H-NMR}$ spectra also provide information on degradation products. For instance, 1,2-diacylglycerols can be estimated by hydrogens at

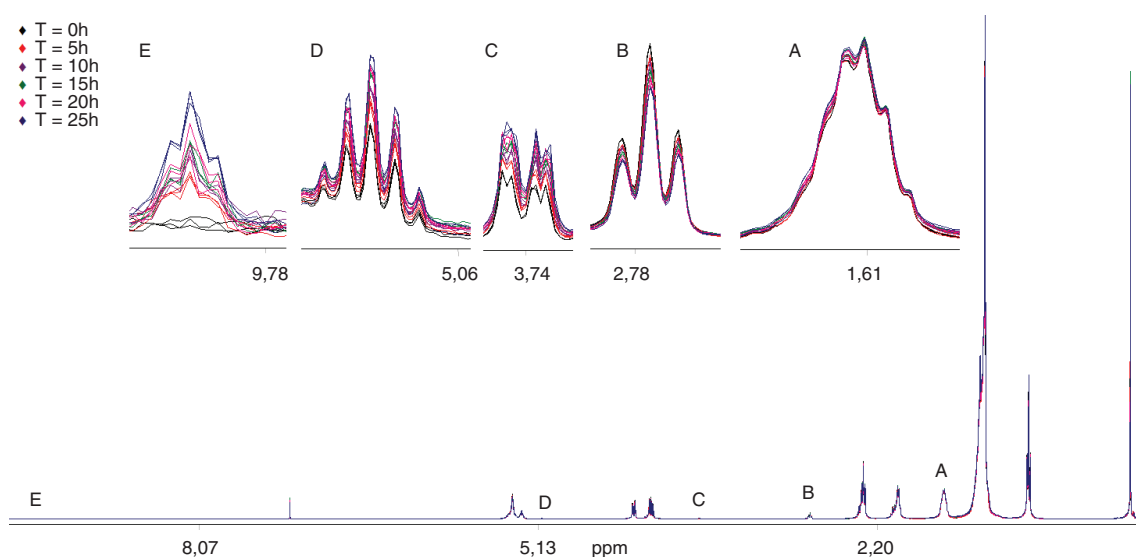


FIGURE 2. $^1\text{H-NMR}$ spectrum of the used frying oil. A: hydrogens bond to β carbonyl carbon. B: hydrogens bond to methylene carbons located between two double bonds (linoleate). C: CH_2OH (sn-3) of 1,2-diacylglycerols. D: CHOCOR (sn-2) of 1,2-diacylglycerols. E: n-aldehyde formed during heating

TABLE 6. Changes in the fatty acid composition* measured by ¹H-NMR in the CPO during frying.

	0 h	5 h	10 h	15 h	20 h	25 h
C18:1	40.51 ± 0.32 a	39.60 ± 0.43 b	39.00 ± 0.32 c	38.72 ± 0.18 de	38.30 ± 0.45 de	38.13 ± 0.37 f
C18:2	9.18 ± 0.50 a	8.48 ± 0.38 bc	8.24 ± 0.81 bc	7.50 ± 0.63 de	7.39 ± 0.57 de	6.80 ± 0.63 f
C18:3	nd	nd	nd	nd	nd	nd
Saturated	50.31 ± 0.33	50.31 ± 0.61	50.31 ± 0.24	50.31 ± 0.49	50.31 ± 0.30	50.31 ± 0.43
Unsaturated	49.69 ± 0.72 a	48.09 ± 0.62 b	47.24 ± 0.91 c	46.22 ± 0.71 d	45.69 ± 0.91 e	44.93 ± 0.53 f

*Corrected data considering that the saturated fatty acids remained unchanged during frying. Results express the mean value ± standard deviation (n=3). nd, not detected. The GLM with repeated measurements was applied for comparison of means (n=3). Differences were determined applying Bonferroni's test. Different letters for each fatty acid denote significant differences (p < 0.05).

the *sn*-3 and *sn*-2 positions, which give signals C and D, respectively. Also, core aldehydes can be determined through signal E, which corresponds to the hydrogen of formyl groups.

The results for the fatty acid composition of the oil samples estimated by ¹H-NMR are listed in Table 6. A significant increase in signal A was observed at the end of the frying process, indicating an increase in saturated compounds. Although this signal is normally used to show an increase in saturated fatty acids (Barison *et al.*, 2010), the formation of methylene hydrogen does not necessarily mean the formation of single saturated fatty acids. It is known that the loss in double bonds occurs concomitantly with the formation of functional groups containing oxygen or in condensation reactions to form polymerization compounds. In this regard, the results by Frankel *et al.*, (1981) have shown that thermally decomposed methyl oleate and methyl linoleate produced about 77% and 67% saturated compounds, respectively.

As expected, a progressive decline in linoleic acid was observed by ¹H-NMR (Table 6), which is in agreement with the results obtained by GC. In this regard, a decrease in signal C with frying can be observed in Figure 2. Oleic acid also decreased in a similar way to that observed by GC.

4. CONCLUSIONS

The results of this study have shown that the limit of polar compounds established in most regulations and recommendations on heated fats and oils was reached when the polymerization and oxidation compounds were still low due to the high levels of hydrolysis products detected in the fresh oil. The two quick tests, Testo and Fri-check, differed from the official method for the detection of polar compounds, probably also due to the high level of hydrolysis of the fresh oil. In addition, ¹H-NMR spectroscopy can be a useful tool for a rapid estimation of the changes in the fatty acid composition during frying. In order to improve the quality of *akara*, crude palm oils of better quality

should be used and the traditional frying preparation should be changed to using fresh oil only for oil replenishment.

ACKNOWLEDGEMENTS

The authors are grateful for the scholarship received from Coordenação de Aperfeiçoamento de Nível Superior (CAPES) and Associação das Baianas de Acarajé e Mingau (ABAM) Salvador-Bahia for their cooperation.

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