



Climbing Robots with Automated Deployment of Sensors and NDE Devices for Steel Bridge Inspection

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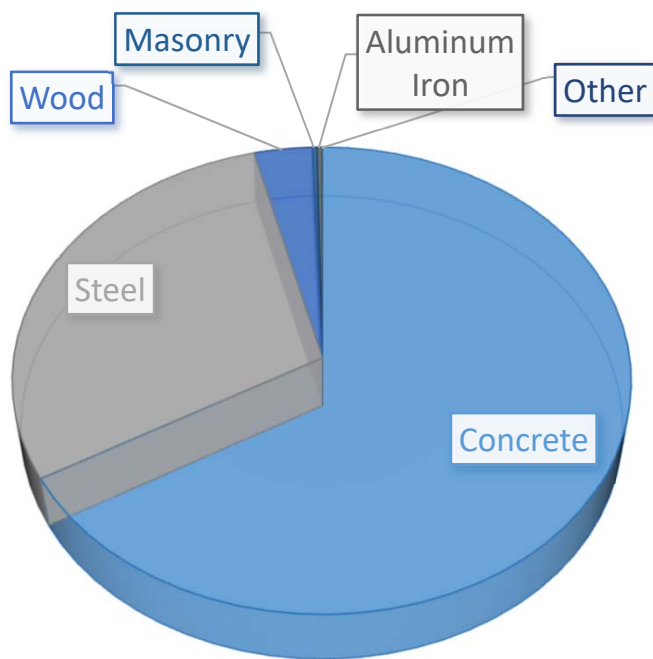
Agenda

1. Introduction
2. Magnetic Wheel Designs
3. Failure Investigation
4. Climbing Robots
5. Demonstrations

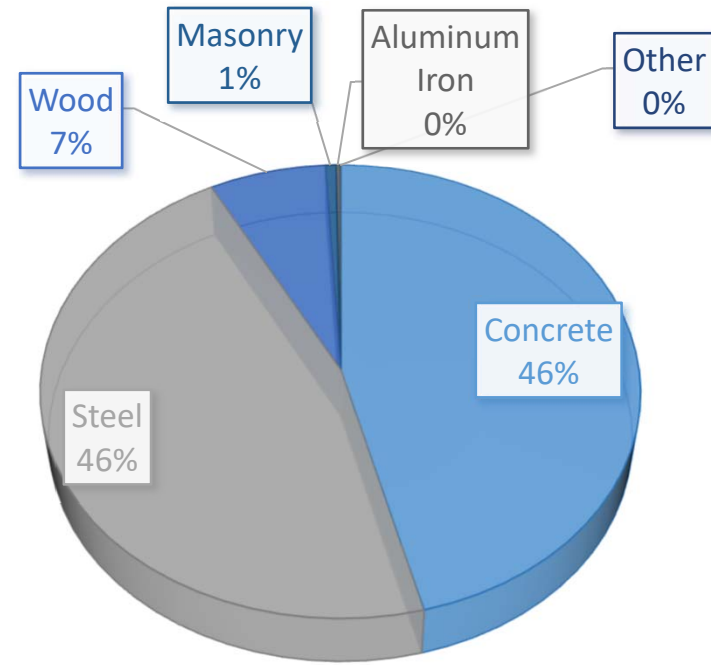


1. Introduction

- There are 611,845 highway bridges in the US, and 30% (179,565) are steel bridges.
- Nearly 1/3 (66,079) are structurally deficient or functionally obsolete.



Bridge Count



Deficient Bridges



Note: all data recorded in 2015 by FHWA at <https://www.fhwa.dot.gov/bridge/nbi>



Bridge Inspection Activities



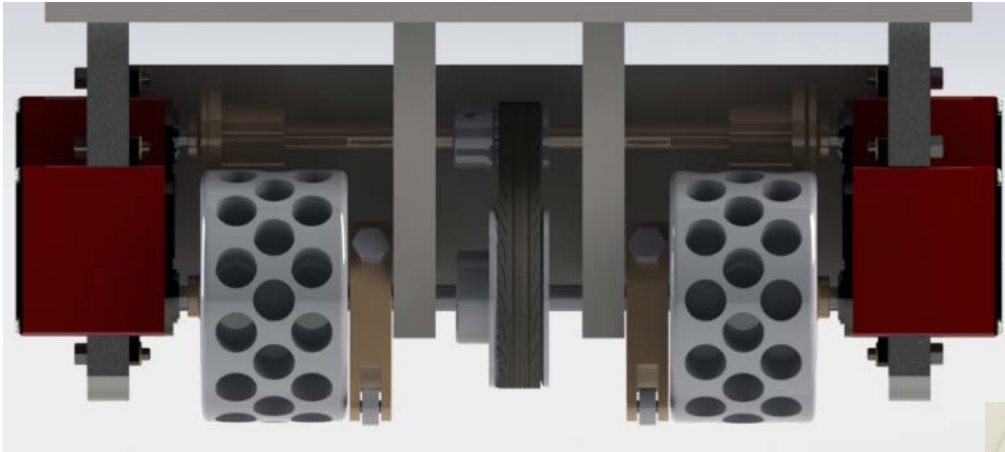
Golden Gate Bridge Inspection: April 2018



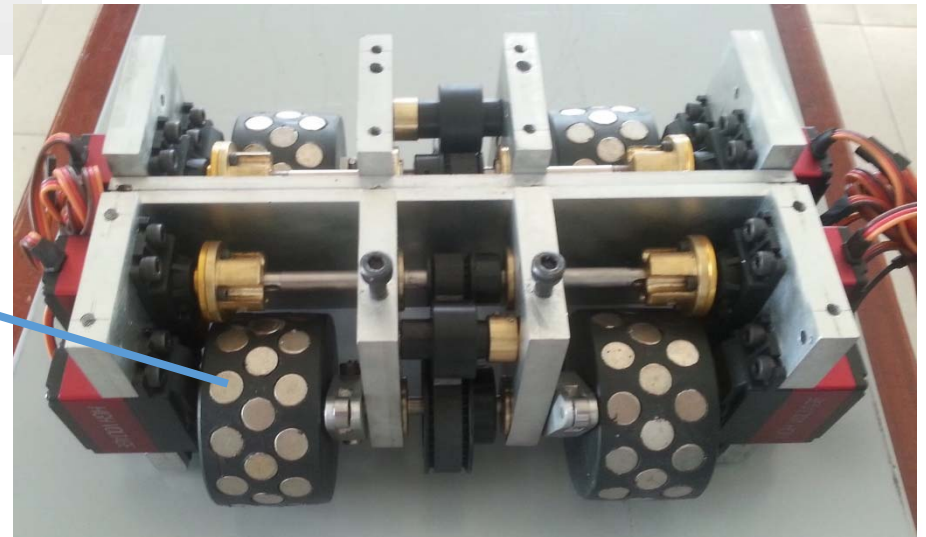
Source: <http://sanfrancisco.cbslocal.com/2018/04/30/engineers-stage-high-wire-inspection-of-golden-gate-bridge/>



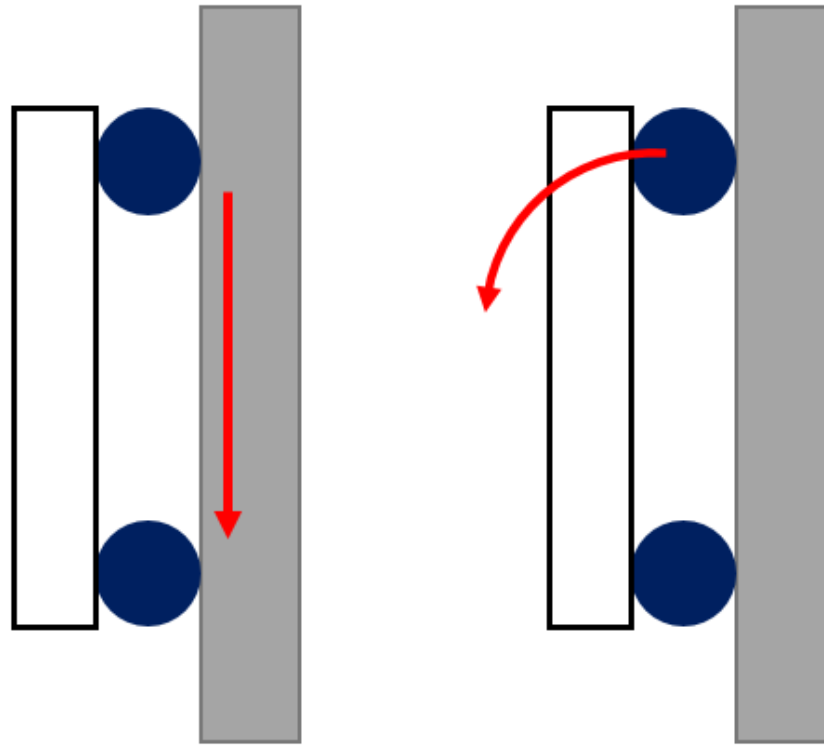
2. Magnetic Wheel Designs



(Up to 5kg pull force)



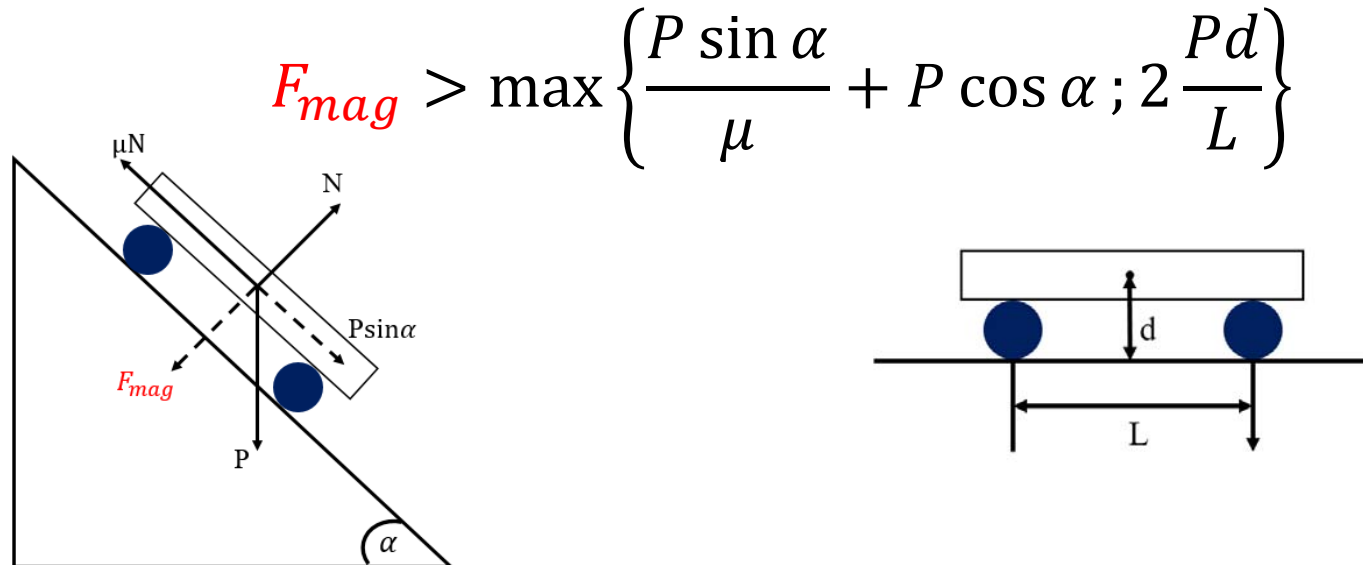
3. Failure Investigation



Sliding failure

Turn-over failure

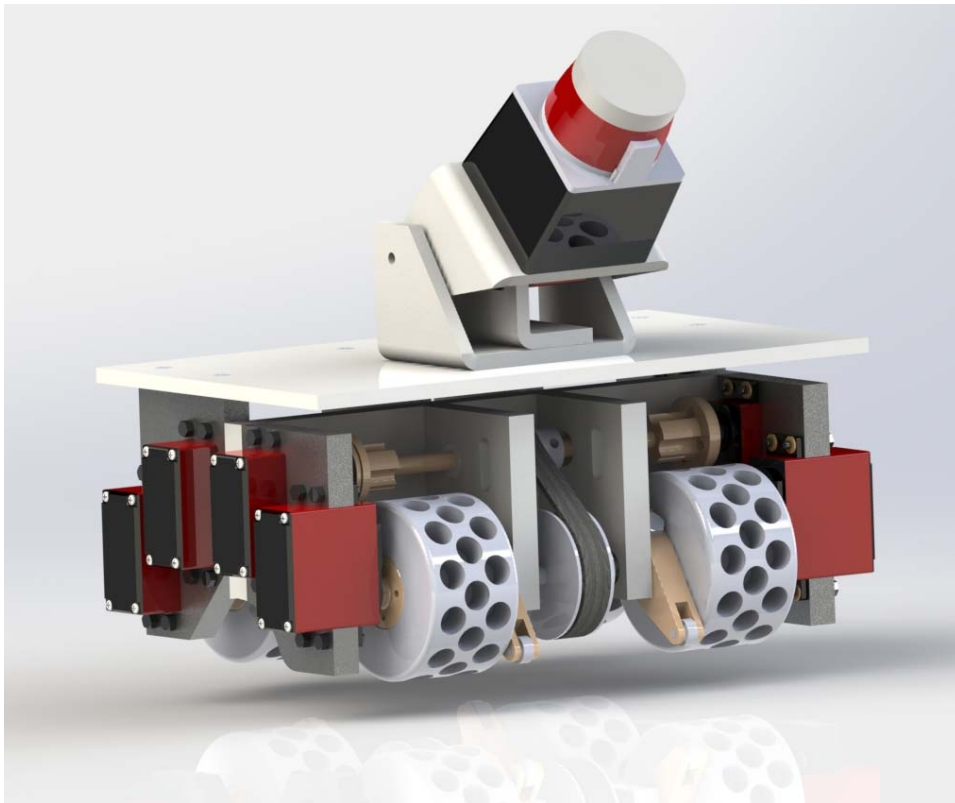
Failure Investigation (cont.)



where F_{mag} is the total magnetic force created by all wheels, α is the degree of inclination of the steel surface ($0 \leq \alpha \leq 90^\circ$), μ is the frictional coefficient between the wheel cover and steel surface, P is the robot's weight, d is the distance between the center of mass to the surface, and L is the distance between the front and rear wheels. Condition (1)

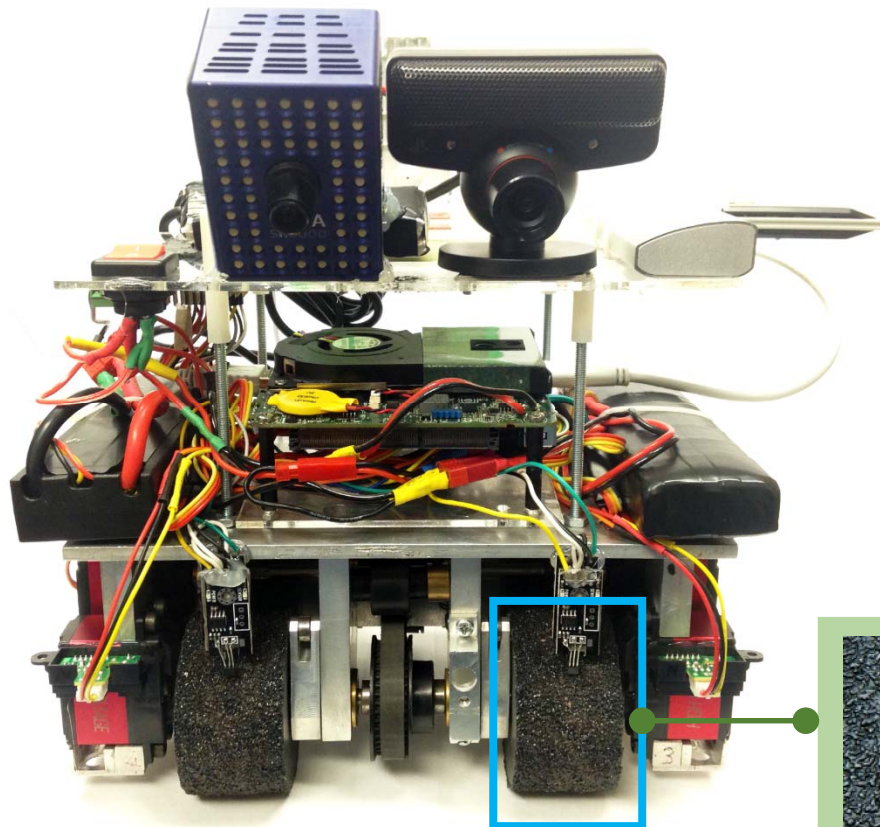
H. M. La, T. Dinh, N. Pham, Q. Ha, and A. Pham. [Automated robotic monitoring and inspection of steel structures and bridges](#). *Robotica*, Cambridge University Press, 1-21. 2018, doi:10.1017/S0263574717000601

4. Climbing Robots



Initial prototype

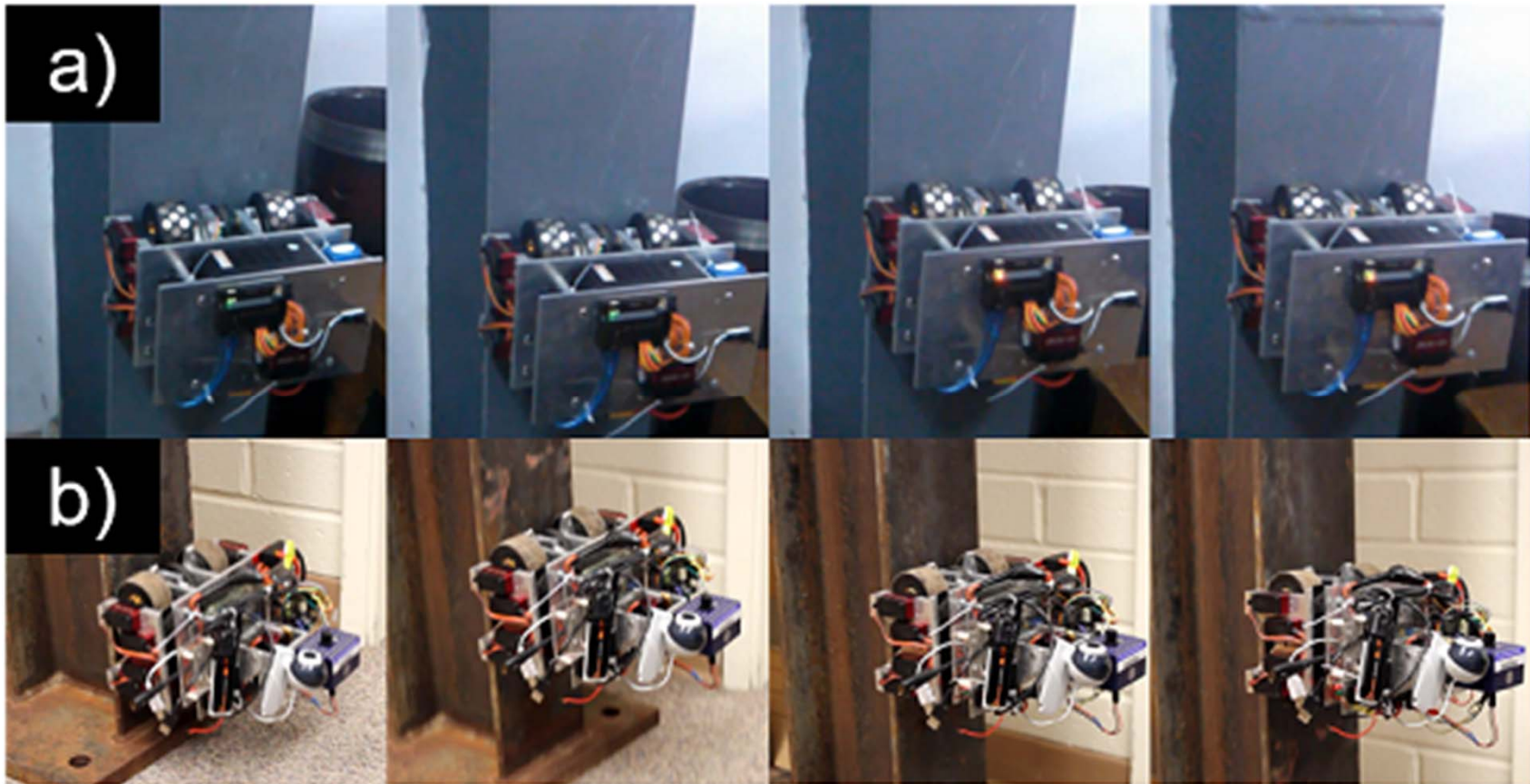
Climbing Robot (cont.)



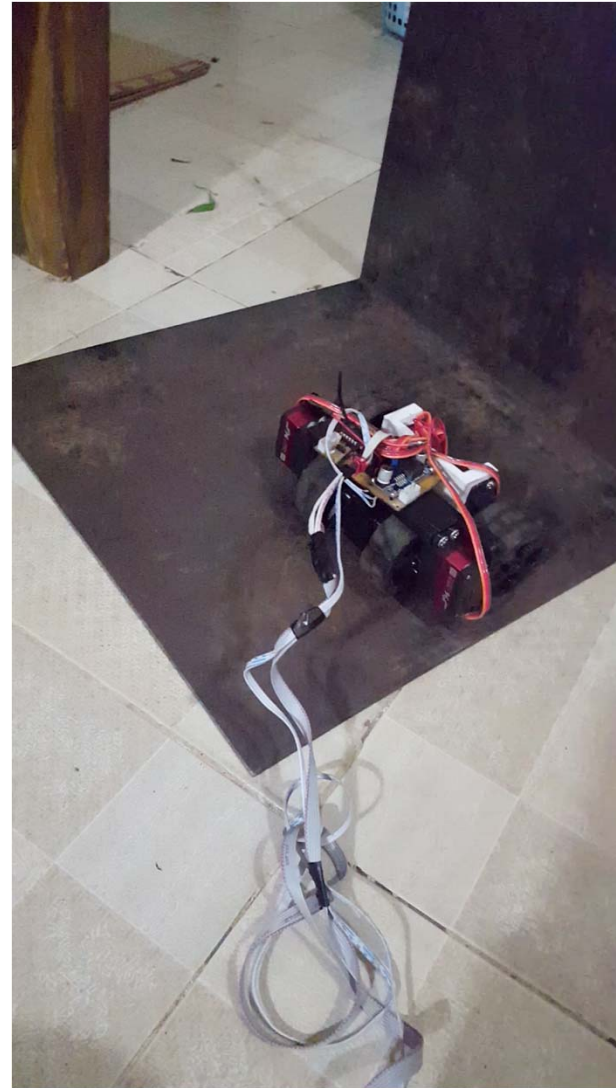
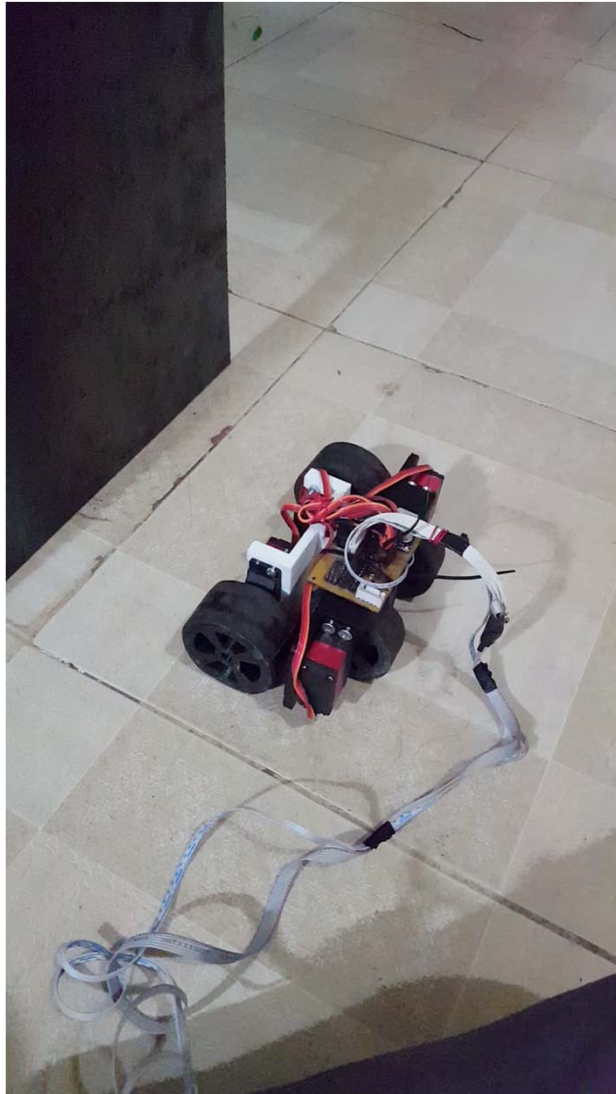
Length	221 mm
Width	130 mm
Height	241 mm
Weight	6 kg



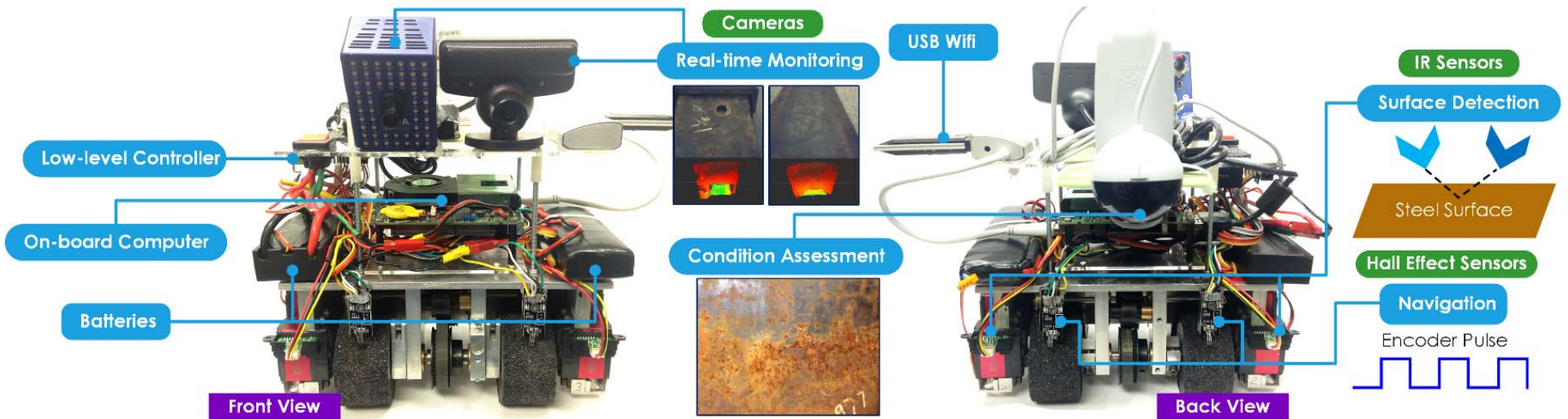
Climbing test w/o load



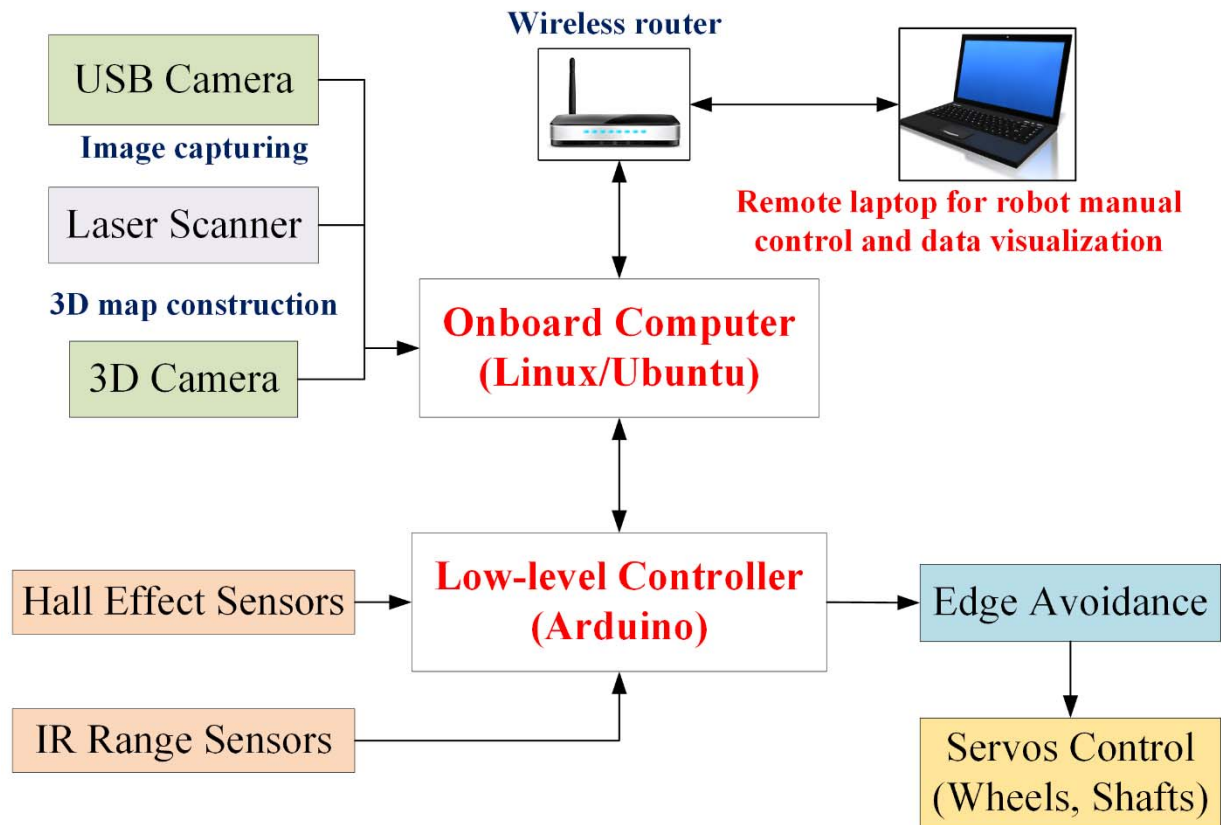
Design Test



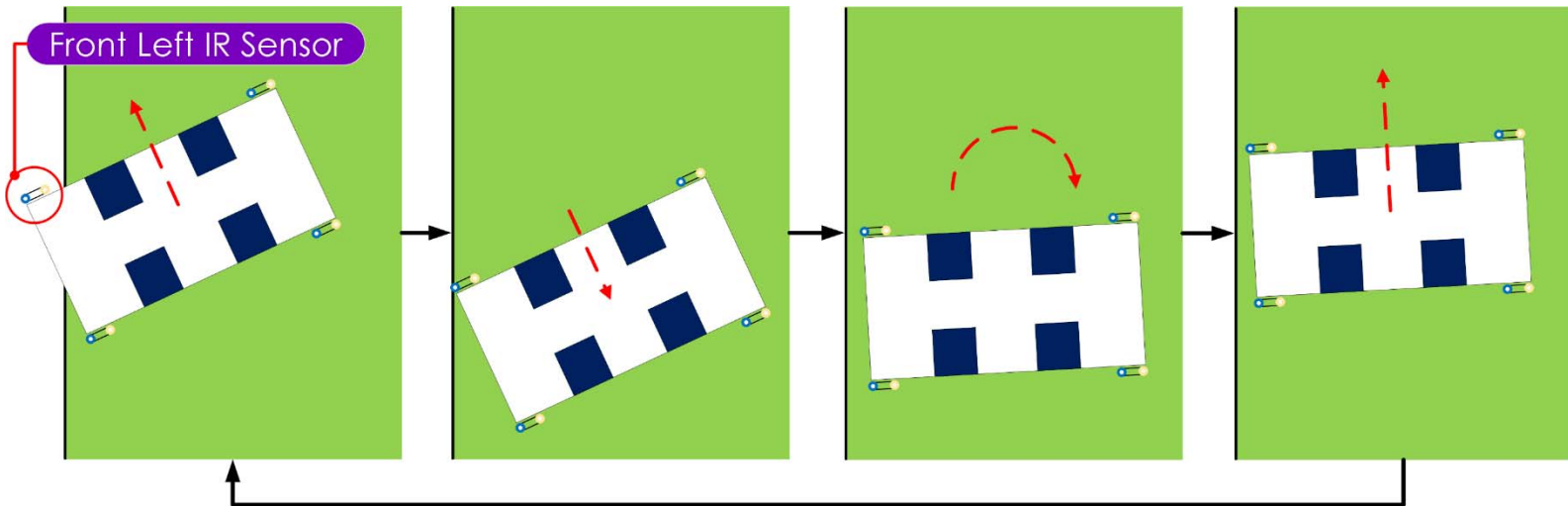
Climbing Robot (cont.)



Robot Architecture



Edge Avoidance with IR sensors



Edge Avoidance Algorithm

Algorithm 1: EDGE AVOIDANCE.

Input: $(r_cal_1, r_cal_2, r_cal_3, r_cal_4)$, (r_1, r_2, r_3, r_4) , ϵ , (d_1, d_2, d_3, d_4)

```
1 for  $i=1:4$  do
2   if only one  $(r_i) \notin [r\_cal_i - \epsilon; r\_cal_i + \epsilon]$  then
3     if  $i == \text{front right IR sensor}$  then
4       Stop
5       Go backward with a distance of  $5\text{cm}$  ( $\Delta d_i \approx 3$ )
6       Rotate left when travel distance of either right wheel reach  $3\text{cm}$ 
7       ( $\Delta d_i \approx 2$ )
8       Keep moving
9     Check other sensors and take similar actions
10  else
11    stop and wait for commands
```



Edge Avoidance Test

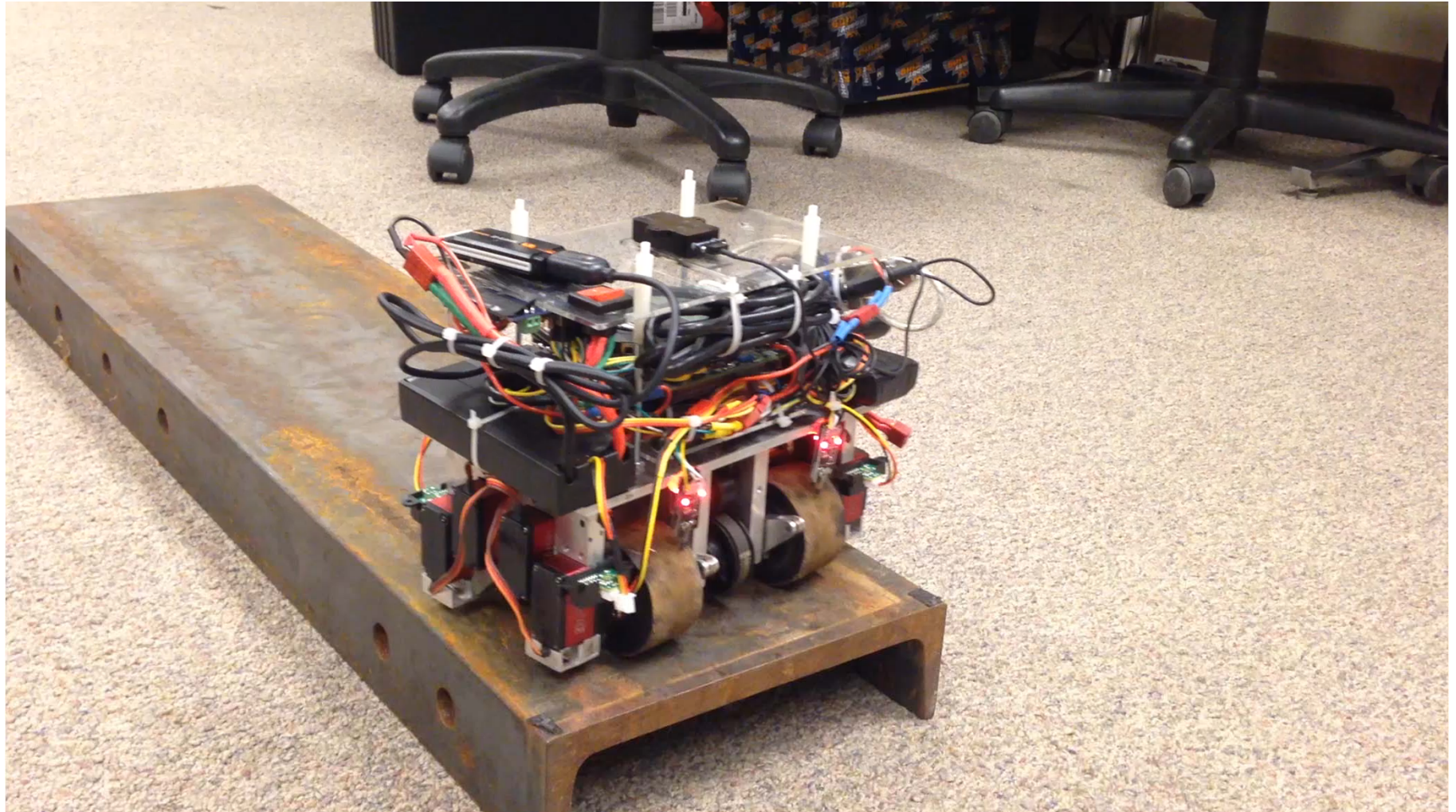
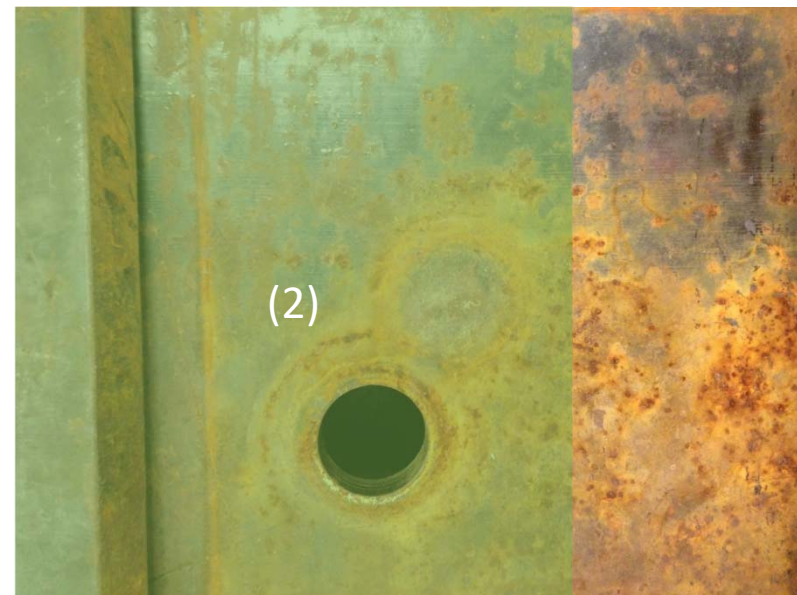
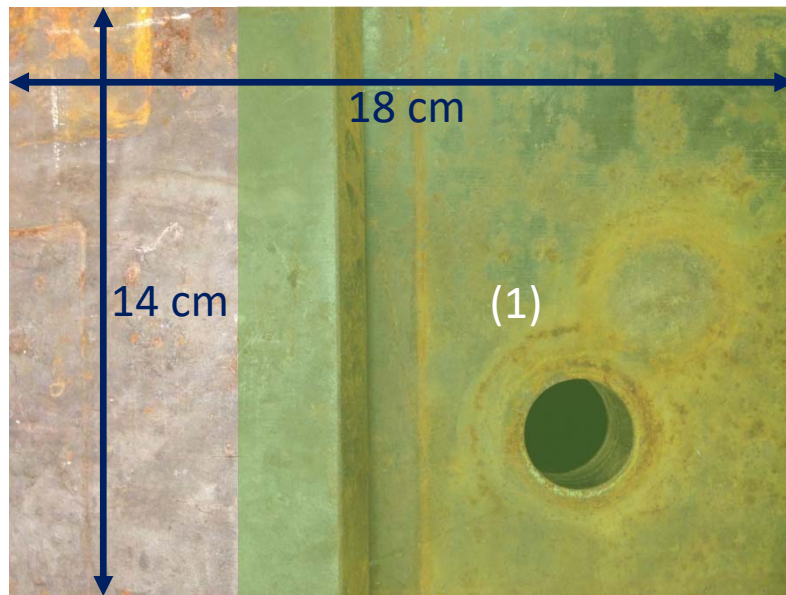
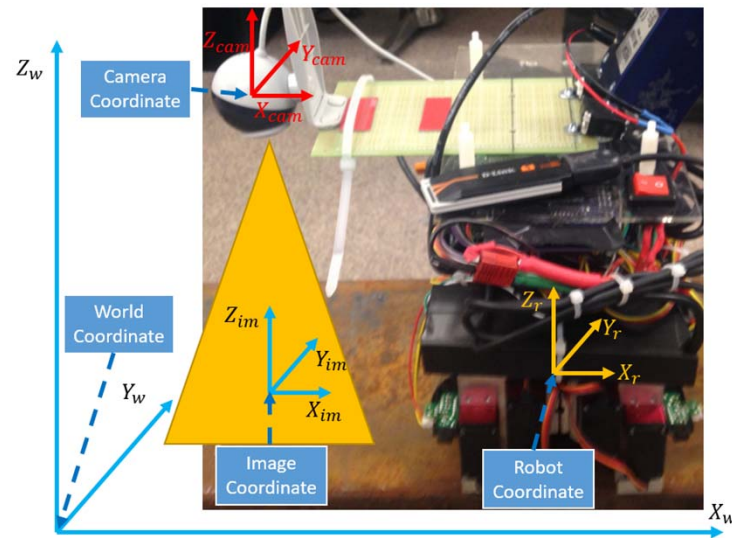


Image Stitching (1)



Overlapped areas $\geq 30\%$

Image Stitching (2)



Sparse feature-matching



Image-to-image matching



Image Stitching (3)

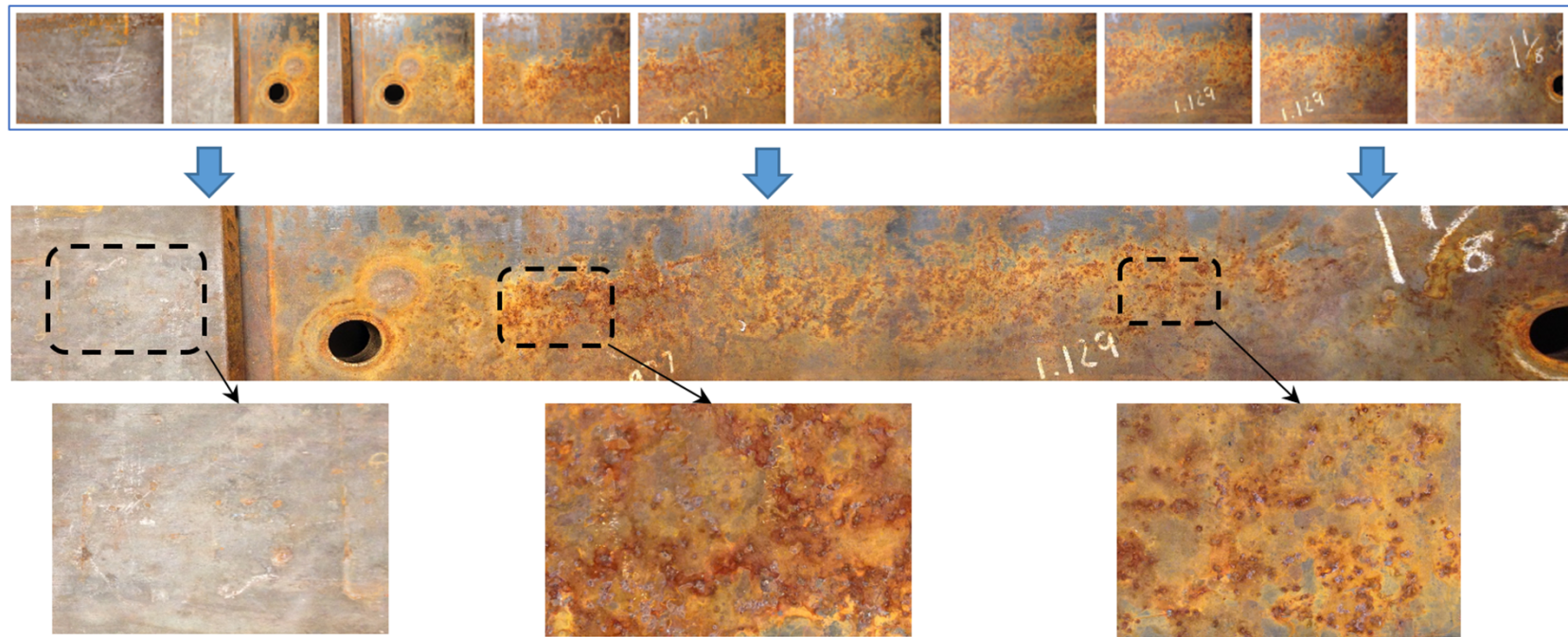
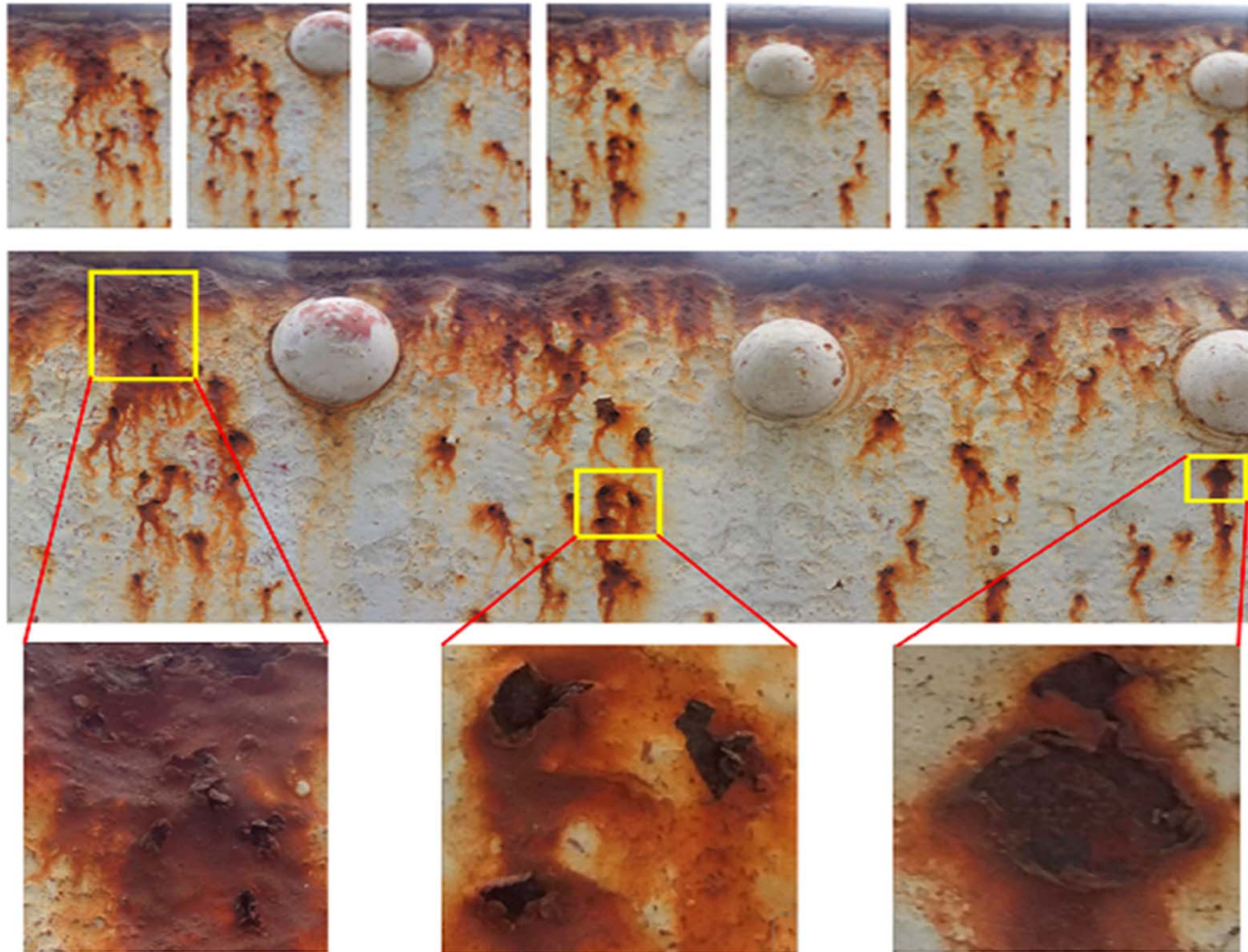


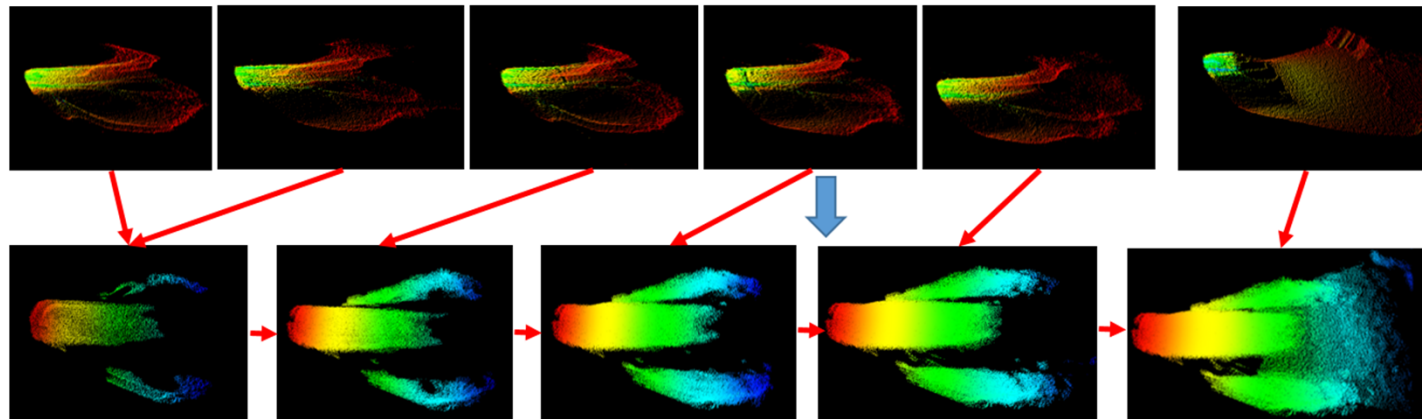
Image Stitching (4)



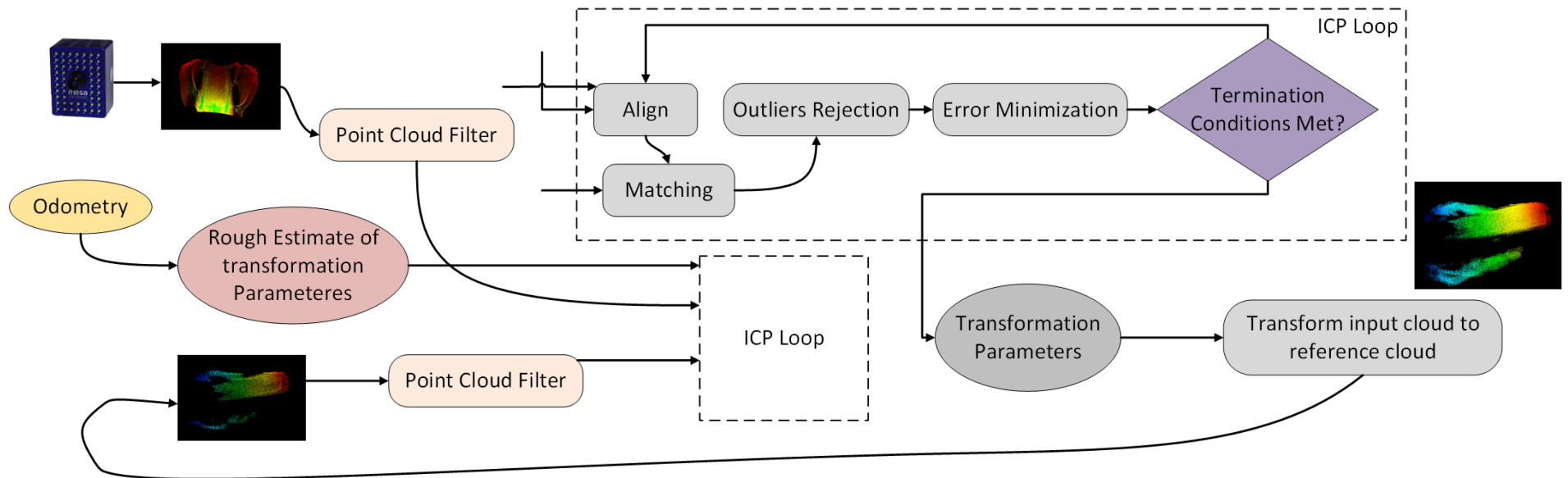
3D Construction (1)

- Based on the Iterative Closest Point (ICP) algorithm
- Goal: find rotation R and translation t to align input point cloud (\mathbf{p}_i) to a reference point cloud (\mathbf{q}_i)

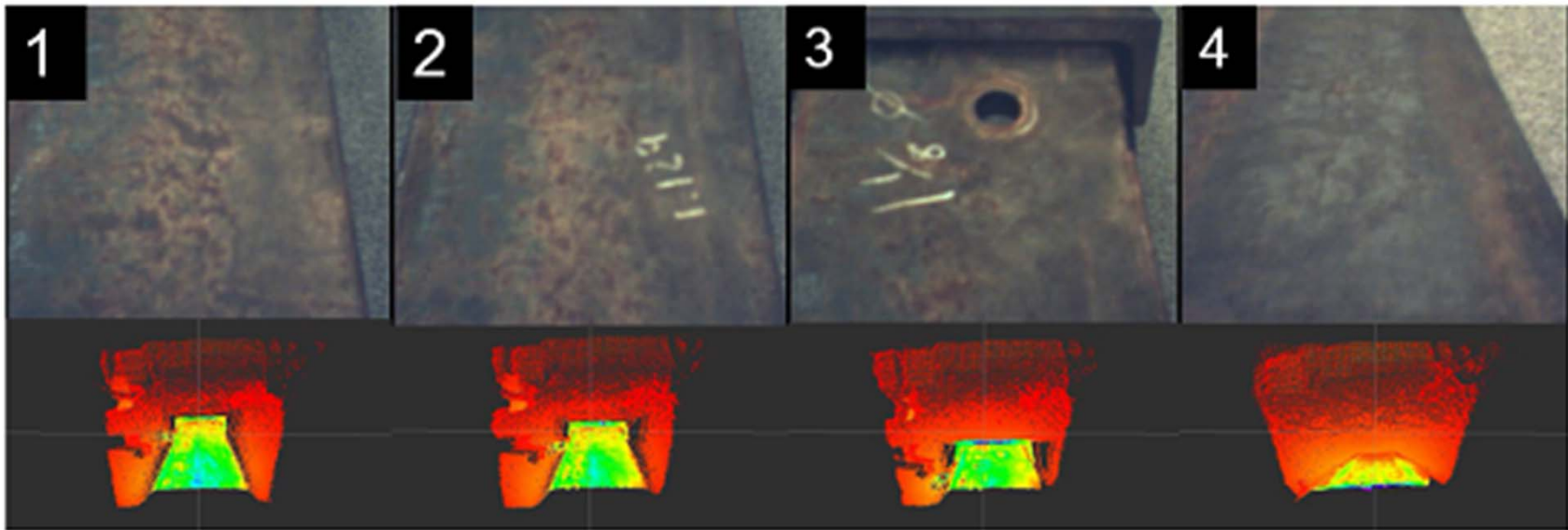
$$E = \sum_i (R\mathbf{p}_i + t - \mathbf{q}_i)^2$$



3D Construction (2)



3D Construction (3)



5. Demonstration: Design 1



Advanced Robotics and Automation
(ARA) Lab

Steel Climbing Robot

PI: Dr. Hung La

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Climbing Robot: Design 2



Demonstration: Design 2



5. Demonstration: on bridges



Publications

- **Patents:**

- H. M. La, Steel climbing robot with magnetic wheels. US patent: PCT/US2017/061387. June 07, 2018.

- **Journals/Conferences**

- H. M. La, T. Dinh, N. Pham, Q. Ha, and A. Pham. Automated robotic monitoring and inspection of steel structures and bridges. *Robotica*, Cambridge University Press, May, 2018.
- S. Gibb, H. M. La, T. Le, L. Nguyen, R. Schmid, H. Pham. Non-Destructive Evaluation Sensor Fusion with Autonomous Robotic System for Civil Infrastructure Inspection. *Journal of Field Robotics*, April. 2018.
- L. Nguyen , S. Gibb, H. Pham, and H. M. La. A Mobile Robot for Automated Civil Infrastructure Inspection and Evaluation. *Proceedings of the 16th IEEE International Symposium on Safety, Security, and Rescue Robotics (SSRR)*, August 6-8, 2018, Philadelphia, PA, USA.
- S. Gibb, H. M. La, S. Louis. A Genetic Algorithm for Convolutional Network Structure Optimization for Concrete Crack Detection In *Proceedings of the 2018 IEEE Congress on Evolutionary Computation (IEEE CEC)*, July 8-13, 2018, Rio de Janeiro, Brazil.



Future work

- **Test and validation**
- **Integration with NDE sensors**
- **Autonomous localization and navigation**
- **NDE path-planning driven**



ARA Lab Members

Lab Director



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Research Assistant
Prof./
Postdocs

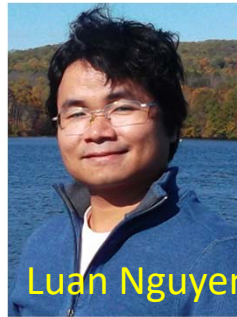


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Jesse Leaman

PhD Students



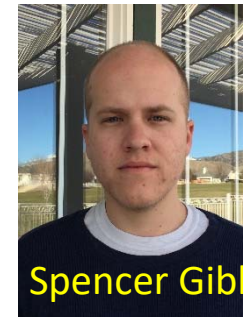
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Hanah Huh



Chuong Le



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