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Twenty-First International Specialty Conference on Cold-Formed Steel Structures

Compression-Tension Hysteretic Response of Cold-Formed Steel C-Section Framing Members

D. Padilla-Llano¹, C. D. Moen², M. Eatherton³, L. McAnallen⁴, T. Bruce⁵

Abstract

This paper summarizes results from an experimental program designed to evaluate the tension-compression cyclic axial response of cold-formed steel Csection structural framing members. A new cyclic loading protocol for coldformed steel members is presented that defines the target axial displacement based on elastic buckling parameters. The protocol is used to explore the cyclic response of members experiencing local buckling, distortional buckling, and global buckling deformation. In the experiments, post-bucking energy dissipation was observed along with tension stretching and softening. The quantity of dissipated energy per cycle increased as cross-section and global slenderness decreased. Specimens experiencing local and distortional buckling dissipated more energy per half-wavelength than those experiencing global buckling.

Introduction

Current seismic analysis and design procedures for mid-rise cold-formed steel frame buildings focuses on the lateral force resisting system (AISI S213 2007), e.g., shear walls constructed with perimeter-cold formed steel members sheathed with Structural 1 plywood (4 ply), oriented strand board (OSB), gypsum board, or thin sheet steel or strap bracing. These subsystems are strategically distributed throughout a building to provide lateral stiffness during a wind event and to dissipate energy and limit residual lateral drift during a seismic event.

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A seismic design parameter typically available to a designer of cold-formed steel framed building is the experimentally obtained subsystem seismic response modification coefficient (R) that reduces the elastic demand forces based on stiffness changes during a seismic event, e.g., Boudreault et al. (2007). However, specific guidance about stiffness or strength degradation and energy dissipation are not readily available. Additionally, there is very little known about hysteretic behavior of the subsystem components or connections (e.g., drag struts, boundary chord studs), which limits our ability to perform nonlinear dynamic time history analysis of a cold-formed steel framed building with phenomenological models, e.g., Fig. 1.



Figure 1. Cold-formed (a) strap bracing; and (b) corresponding phenomenological model

The goal of the research summarized in this paper is to focus on cold-formed steel component cyclic behavior, and specifically axial compression-tension hysteretic response. The study focuses on common C-section cold-formed steel framing members. Experiments are conducted that accommodate performance comparisons for different compression limit states – local buckling, distortional buckling, and global buckling. This research is motivated by a larger National Science Foundation NEES research initiative to integrate modern thin-walled analysis tools with existing performance-based design approaches that will improve the seismic design of cold-formed steel framing systems (Schafer et al. 2012).

Background - hysteretic response including buckling

Hysteretic response of axial members has been studied in detail with regard to hot-rolled steel framed buildings and offshore oil platforms, and so before describing our specific experimental program, it worthwhile to introduce some of the existing literature related to hysteretic response and buckling.

The study of globally slender axial steel member cyclic behavior (struts, braces) began in the early 1970s with analytical derivations and experimental programs. Analytical hysteretic response models for columns experiencing a plastic hinge were developed so that they could be input into finite element building models (Higginbotham and Hanson 1976; Ikeda and Mahin 1986; Goel and Tang 1987; Papadrakakis and Loukakis 1987). Some of the models included cross-sectional slenderness as a softening parameter (Nonaka 1973; Sohal and Chen 1987). The analytical models were combined with experimental data in a few cases to develop semi-empirical equations that predict bracing member fracture life, i.e., number of cycles to tensile fracture (Goel 1992).

The viability of these analytical models was established by several experimental programs ranging from solid steel bars (e.g., Higginbotham and Hanson 1976) to hollow thin-walled tubes (Goggins et al. 2006), W-sections (Popov and Black 1981) and angles (Jain et al 1980). A few experiments even considered the influence of cold-bending on energy dissipation (Popov et al. 1979). The important conclusions from these studies were that members always stretched in tension and that this stretching can be predicted (Jain et al 1980); that tension capacity remained constant before fracture but compression capacity degraded with the number of cycles; and when local buckling accompanied global deformation, typically the member failure mode was tensile fracture caused by stress concentrations at a fold.

It was also observed in the experimental studies that inelastic behavior was the key contributor to energy dissipation when compared to inherent material damping, that total energy dissipation was independent of loading direction (tension then compression or compression and then tension) and that the amount of hysteretic energy dissipated decreases as the global slenderness increases. A goal of our research is to understand if this slenderness trend holds true for local or distortional buckling slenderness. Only a few studies have focused on energy dissipation from local buckling (Yao and Nikolov 1992; Usami and Ge 1998; Watanabe et al 1992; Calderoni et al. 2009). It was observed that local buckling compression capacity degraded to a constant magnitude with increasing cycles, which is different than global buckling cyclic behavior where compression capacity goes to zero as the plastic hinge develops.

Experimental program design

An experimental program was conducted to study the response of cold-formed steel lipped channels subjected to cyclic axial load. The test program includes two quasi-static cyclic tests and two monotonic tests per specimen type. The monotonic tests were performed to establish an envelope and backbone for comparison to the cyclic response and determine strength degradation parameters.

Specimen selection strategy

Specimens were selected such that their predicted monotonic capacity in compression is governed either by local, distortional or global buckling as predicted by the AISI Direct Strength Method (AISI 2007). The cross-sections considered were selected from the Structural Stud Manufacturers Association catalog (SSMA 2011). Cross-section dimensions and length were varied to isolate each limit state. Two different web depths (92mm and 152 mm) were selected. The test matrix is summarized in Table 1 (with nominal dimensions) and specimen nomenclature is explained in Fig. 2a.

Specimen dimensions, material properties and elastic buckling loads

Cross-section dimensions were measured at member mid-height using methods described in Moen (2008), see Table 2. These values were used to calculate the elastic buckling loads ($P_{cr\ell}$, P_{crd} , P_{cre}), and the half-wavelength ($L_{cr\ell}$, L_{crd}) with finite strip eigen-buckling analysis in CUFSM (Ádány and Schafer 2006). The yield load P_y was determined using the measured cross-section area and the average yield stress obtained from three coupon tests per specimen – one coupon from each flange and one from the web – conducted in accordance with ASTM E8M-04 (ASTM 2004). The monotonic compression capacity, P_n , was calculated using the AISI Direct Strength Method (AISI 2007). These values are summarized in Table 3.

| Spaciman | Limit State | L | Web Depth | Web Depth Flange Width | | No. of | No. of |
|----------------|---|------|-----------|------------------------|------|--------------|-----------------|
| specifien | Linit State | (mm) | (mm) | (mm) | (mm) | Cyclic Tests | Monotonic Tests |
| 362S162-54-LA# | Local | 305 | 92 | 41 | 1.44 | 2 | 2 |
| 600S162-33-LA# | $(\lambda_\ell\!\!>\!\!>\!\!\lambda_d,\ \lambda_e)$ | 305 | 152 | 41 | 0.88 | 2 | 2 |
| 362S137-68-DA# | Distortional | 610 | 92 | 35 | 1.81 | 2 | 2 |
| 600S137-68-DA# | $(\lambda_d\!\!>\!\!>\!\!\lambda_\ell,\ \lambda_e)$ | 610 | 152 | 35 | 1.81 | 2 | 2 |
| 362S137-68-GA# | Global | 2286 | 92 | 35 | 1.81 | 2 | 2 |
| 600S137-97-GA# | $(\lambda_e\!\!>\!\!>\!\!\lambda_\ell,\ \lambda_d)$ | 2286 | 152 | 35 | 2.58 | 2 | 2 |

Table 1. Test Matrix with nominal dimensions and the number of tests

A= Axial, G= Global, D= Distortional, L= Local, # indicates Cyclic or Monotonic



Figure 2. Specimen (a) naming notation; and (b) cross-section dimension

| L | ahle | | Measure | o he | necimen | dim | ensions |
|---|------|---------|-----------|------|---------|-----|---------|
| | ant | <i></i> | Tricusury | -u . | beennen | um | CHOIOHS |

| Specimen | L | A_{g} | D ₁ | D ₂ | B ₁ | B ₂ | H | RT_{I} | RB_1 | RT_2 | RB ₂ | F_{1} | F ₂ | S_{I} | S ₂ |
|------------------|------|----------|-----------------------|-----------------------|-----------------------|-----------------------|-------|----------|--------|--------|------------------------|---------|-----------------------|---------|-----------------------|
| | (mm) | (mm^2) | (mm) | (mm) | (mm) | (mm) | (mm) | (mm) | (mm) | (mm) | (mm) | (°) | (°) | (°) | (°) |
| 600S137-97-GAM-1 | 2286 | 631 | 19.1 | 17.3 | 36.2 | 35.8 | 152.7 | 5.2 | 5.8 | 4.8 | 5.2 | 84.1 | 89.3 | 1.7 | 1.6 |
| 600S137-97-GAM-2 | 2286 | 632 | 19.1 | 17.5 | 36.1 | 35.7 | 152.2 | 5.0 | 6.0 | 4.8 | 5.2 | 83.8 | 87.9 | 1.6 | 1.9 |
| 600S137-97-GAC-1 | 2286 | 634 | 17.6 | 19.5 | 35.8 | 36.0 | 152.1 | 4.8 | 5.6 | 4.8 | 5.4 | 87.6 | 84.3 | 1.0 | 1.4 |
| 600S137-97-GAC-2 | 2286 | 629 | 17.6 | 18.9 | 35.6 | 35.9 | 152.5 | 4.8 | 5.2 | 5.2 | 6.0 | 87.6 | 85.1 | 3.1 | 2.0 |
| 362S137-68-GAM-1 | 2286 | 315 | 11.6 | 13.4 | 34.5 | 33.5 | 93.3 | 4.0 | 4.0 | 4.4 | 4.4 | 88.4 | 87.6 | -2.5 | 4.8 |
| 362S137-68-GAM-2 | 2286 | 316 | 11.7 | 13.5 | 34.5 | 33.3 | 93.2 | 4.0 | 3.8 | 4.4 | 4.4 | 86.6 | 87.8 | -3.5 | 3.6 |
| 362S137-68-GAC-1 | 2286 | 315 | 11.8 | 13.3 | 34.4 | 33.6 | 93.3 | 4.0 | 4.0 | 4.4 | 4.4 | 86.6 | 88.1 | -2.0 | 3.4 |
| 362S137-68-GAC-2 | 2286 | 315 | 11.8 | 13.3 | 34.4 | 33.4 | 93.3 | 4.0 | 4.0 | 4.4 | 4.4 | 88.5 | 88.2 | -2.5 | 4.1 |
| 600S137-68-DAM-1 | 610 | 416 | 10.9 | 11.5 | 34.8 | 33.8 | 152.7 | 4.0 | 3.6 | 4.4 | 4.2 | 90.5 | 88.6 | -1.5 | 0.6 |
| 600S137-68-DAM-2 | 610 | 415 | 10.7 | 11.5 | 34.8 | 33.8 | 152.7 | 4.0 | 4.0 | 4.4 | 4.0 | 90.5 | 89.5 | -1.4 | -0.7 |
| 600S137-68-DAC-1 | 610 | 416 | 10.8 | 11.3 | 34.4 | 34.2 | 152.7 | 4.0 | 4.0 | 4.2 | 4.0 | 91.9 | 88.1 | -1.1 | 5.0 |
| 600S137-68-DAC-2 | 610 | 415 | 10.5 | 11.9 | 34.9 | 33.8 | 152.5 | 4.0 | 4.0 | 4.4 | 4.2 | 89.9 | 89.6 | -1.1 | -0.1 |
| 362S137-68-DAM-1 | 610 | 318 | 11.9 | 13.4 | 34.8 | 33.5 | 94.0 | 4.0 | 4.0 | 4.4 | 4.4 | 88.8 | 86.9 | -4.7 | 5.4 |
| 362S137-68-DAM-2 | 610 | 317 | 12.0 | 12.9 | 34.5 | 33.9 | 93.3 | 4.0 | 4.0 | 4.4 | 4.4 | 89.8 | 86.4 | -2.0 | 4.2 |
| 362S137-68-DAC-1 | 610 | 313 | 11.5 | 13.2 | 34.5 | 33.5 | 93.2 | 4.0 | 4.0 | 4.4 | 4.4 | 87.6 | 88.1 | -2.3 | 4.1 |
| 362S137-68-DAC-2 | 610 | 314 | 11.6 | 13.4 | 34.4 | 33.9 | 93.2 | 4.0 | 4.0 | 4.4 | 4.4 | 89.7 | 86.2 | -2.1 | 4.0 |
| 600S162-33-LAM-1 | 305 | 215 | 12.9 | 13.6 | 42.1 | 41.7 | 149.9 | 3.6 | 4.2 | 3.4 | 4.4 | 84.4 | 90.7 | 5.2 | 1.6 |
| 600S162-33-LAM-2 | 305 | 215 | 13.0 | 13.5 | 42.0 | 41.5 | 150.3 | 3.6 | 4.0 | 3.6 | 4.4 | 88.1 | 91.9 | 2.0 | -0.2 |
| 600S162-33-LAC-1 | 305 | 215 | 12.7 | 13.6 | 41.9 | 41.7 | 150.6 | 3.6 | 4.0 | 3.6 | 4.4 | 84.6 | 91.1 | 6.0 | 1.5 |
| 600S162-33-LAC-2 | 305 | 215 | 12.7 | 13.6 | 41.9 | 41.5 | 150.3 | 3.6 | 4.0 | 3.2 | 4.4 | 86.6 | 89.1 | 3.1 | 3.6 |
| 362S162-54-LAM-1 | 305 | 272 | 12.0 | 11.6 | 41.6 | 42.3 | 93.1 | 3.6 | 4.4 | 4.2 | 4.4 | 90.2 | 89.8 | 0.9 | 2.4 |
| 362S162-54-LAM-2 | 305 | 273 | 11.7 | 12.2 | 42.3 | 41.6 | 92.7 | 4.2 | 4.4 | 3.6 | 4.4 | 89.2 | 89.2 | 3.2 | 2.2 |
| 362S162-54-LAC-1 | 305 | 272 | 11.7 | 11.8 | 42.0 | 41.6 | 92.7 | 4.0 | 4.4 | 3.6 | 4.4 | 88.9 | 89.5 | 1.0 | 2.0 |
| 362S162-54-LAC-2 | 305 | 273 | 11.8 | 12.0 | 42.3 | 41.7 | 92.9 | 4.2 | 4.4 | 3.8 | 4.4 | 89.0 | 89.2 | 5.1 | 2.3 |

Test setup and instrumentation

A uniaxial loading frame was assembled to perform the cyclic tests (see Fig. 3). Two end plates were welded to both ends of the specimens to transfer axial forces while providing boundary conditions that were rotation fixed and longitudinal warping fixed. The axial deformations were measured using two LVDT transducers connected between the top and bottom end plates as seen in the right of Fig. 3. This arrangement accommodates an accurate measurement of

the axial displacement without the influence of the end plate deformation (especially when the specimen is in tension).

The specimens were subjected to a cyclic displacement history using a servovalve-controlled hydraulic actuator at a constant displacement rate of 0.008(mm/min)/(mm of specimen length). Based on previous monotonic tension tests (Moncarz and Krawinkler 1981), it is expected that this displacement rate will produce strengths within an approximate range between 2% larger than the static value and 5% smaller than expected earthquake displacement rates, while producing an average test time of 90 minutes. The displacement rate for the monotonic tests was 1×10^{-4} (mm/min)/(mm of specimen length) which corresponds to the maximum rate of 21MPa per minute recommended in the AISI test method for column distortional buckling (AISI 2008).

Additional instrumentation -8 to 16 string potentiometers and 750 to 1800 photogrammetry targets – were provided to capture cross-sectional deformations and analyse the contribution of each buckling mode to the response of the specimens. The data related to this instrumentation will be discussed in a future paper.



Figure 3. Test setup and specimen detail

Table 3. Elastic buckling properties and predicted compressive capacity

| Specimen | P_y | P_n | P cre | λe | P crd | λ_d | L _{crd} | P _{crl} | λι | L crl | δ_{e} |
|------------------|-------|-------|-------|------|-------|-------------|------------------|------------------|------|-------|------------------------------|
| | (kN) | (kN) | (kN) | | (kN) | | (mm) | (kN) | | (mm) | $(\times 10^{-3} \text{mm})$ |
| 600S137-97-GAM-1 | 245 | 121 | 147 | 1.29 | 228 | 1.04 | 314 | 198 | 0.78 | 119 | 654 |
| 600S137-97-GAM-2 | 249 | 122 | 147 | 1.30 | 232 | 1.04 | 314 | 201 | 0.78 | 118 | 653 |
| 600S137-97-GAC-1 | 242 | 121 | 147 | 1.28 | 233 | 1.02 | 318 | 202 | 0.78 | 118 | 650 |
| 600S137-97-GAC-2 | 244 | 120 | 145 | 1.30 | 225 | 1.04 | 315 | 196 | 0.78 | 119 | 647 |
| 362S137-68-GAM-1 | 123 | 60 | 71 | 1.32 | 165 | 0.86 | 253 | 130 | 0.68 | 71 | 636 |
| 362S137-68-GAM-2 | 122 | 59 | 70 | 1.32 | 167 | 0.86 | 252 | 131 | 0.67 | 71 | 624 |
| 362S137-68-GAC-1 | 123 | 59 | 70 | 1.32 | 166 | 0.86 | 254 | 130 | 0.67 | 71 | 626 |
| 362S137-68-GAC-2 | 121 | 60 | 71 | 1.30 | 165 | 0.86 | 254 | 130 | 0.68 | 71 | 638 |
| 600S137-68-DAM-1 | 177 | 91 | 1249 | 0.38 | 76 | 1.53 | 260 | 62 | 1.64 | 123 | 173 |
| 600S137-68-DAM-2 | 177 | 90 | 1243 | 0.38 | 75 | 1.53 | 258 | 62 | 1.64 | 124 | 172 |
| 600S137-68-DAC-1 | 177 | 91 | 1270 | 0.37 | 76 | 1.53 | 259 | 62 | 1.64 | 124 | 172 |
| 600S137-68-DAC-2 | 177 | 91 | 1256 | 0.38 | 76 | 1.53 | 259 | 62 | 1.64 | 123 | 173 |
| 362S137-68-DAM-1 | 124 | 103 | 968 | 0.36 | 180 | 0.83 | 256 | 130 | 0.95 | 72 | 533 |
| 362S137-68-DAM-2 | 123 | 103 | 961 | 0.36 | 180 | 0.83 | 255 | 132 | 0.94 | 71 | 537 |
| 362S137-68-DAC-1 | 122 | 101 | 933 | 0.36 | 175 | 0.83 | 252 | 128 | 0.95 | 71 | 529 |
| 362S137-68-DAC-2 | 122 | 102 | 947 | 0.36 | 177 | 0.83 | 254 | 128 | 0.95 | 71 | 531 |
| 600S162-33-LAM-1 | 72 | 27 | 4138 | 0.13 | 62 | 1.08 | 515 | 8 | 3.04 | 111 | 32 |
| 600S162-33-LAM-2 | 72 | 32 | 4307 | 0.13 | 53 | 1.16 | 462 | 11 | 2.49 | 108 | 48 |
| 600S162-33-LAC-1 | 72 | 27 | 4125 | 0.13 | 60 | 1.09 | 512 | 8 | 3.05 | 112 | 32 |
| 600S162-33-LAC-2 | 72 | 27 | 4147 | 0.13 | 60 | 1.09 | 511 | 8 | 3.05 | 111 | 32 |
| 362S162-54-LAM-1 | 113 | 81 | 3704 | 0.17 | 157 | 0.85 | 330 | 70 | 1.26 | 72 | 232 |
| 362S162-54-LAM-2 | 113 | 81 | 3674 | 0.18 | 160 | 0.84 | 333 | 71 | 1.26 | 71 | 234 |
| 362S162-54-LAC-1 | 113 | 81 | 3626 | 0.18 | 157 | 0.85 | 328 | 70 | 1.26 | 71 | 233 |
| 362S162-54-LAC-2 | 113 | 81 | 3683 | 0.18 | 158 | 0.85 | 332 | 70 | 1.26 | 72 | 232 |

 $\overline{\lambda_{e} = (P_{v}/P_{cre})^{0.5}; \lambda_{d} = (P_{v}/P_{crd})^{0.5}; \lambda_{\ell} = (P_{ne}/P_{cr\ell})^{0.5}}.$

Loading protocol

Cyclic loading protocols are used to experimentally assess the inelastic demand, cumulative damage, and peak displacement demand of a system (or component) associated with a design seismic event (Krawinkler 2009). The axial demand in a cold-formed steel member depends on many factors such as the location of the member in the building or structural system, end connections, ground motion properties, and the building's dynamic properties. The loading protocol developed here (Fig. 4) is focused on characterizing hysteretic behavior and associated progression of damage states in the member rather than reproducing seismic demands for a specific systems or configurations.

The loading protocol was adapted from the FEMA 461 quasi-static cyclic deformation-controlled testing protocol (FEMA 2007). The FEMA 461 loading protocol intends to simulate the cycles leading up to a peak deformation, rearranged in order of increasing amplitude. Using a symmetric protocol with equal deformation demands in compression and tension captures the damage and energy dissipation from cross-sectional deformation of the thin-walled channel sections under compression and damage and tearing that can occur by the

reversal of these deformations under tension loading. There are two cycles per deformation step in the proposed protocol.

The loading protocol anchor point is the elastic axial displacement, δ_e , corresponding to a load P_e that is expected to initiate buckling deformation in the member

$$\delta_{\rm e} = \frac{P_e L}{AE} \tag{1}$$

This load P_e is calculated using slenderness limits defined in the AISI Direct Strength Method. The DSM approach dictates that local buckling initiates at $\lambda_{\ell}=0.776$ and the distortional buckling initiates at $\lambda_{d}=0.561$. Using $\lambda=(P_e/P_{cr})^{0.5}$, then $P_e=0.60P_{cr\ell}$ and $P_e=0.31P_{crd}$. The load that initiates global buckling deformation is assumed to be $P_e=0.50P_{cre}$.



Figure 4. Cyclic compression-tension cold-formed steel loading protocol

Experimental Results

Cyclic and monotonic (compression) load-deformation response was recorded for specimens experiencing local, distortional, and global buckling limit states. From the monotonic tests the average ratio of test peak load to predicted load P_{min}/P_n was 1.00 with a coefficient of variation of 0.09 (see Table 4). This result validates the experimental setup and boundary conditions provided. Specimen cyclic response is asymmetric due to the presence of buckling deformation in compression as shown in Figs. 5 to 7 and strength degradation in compression is quantified with the monotonic response (Figs. 8 to 10). Stiffness and strength in compression is sensitive to cross-section deformations. Additional details for each of the limit states are discussed below and test videos are available on Virginia Tech's digital repository (VTechWorks 2012).

Table 4. Test maximum loads.

| Specimen | P max | δ_{Pmax} | P _{min} | δ_{Pmin} | P_{max}/P_y | P_{min}/P_n |
|------------------|-------|------------------------|------------------|------------------------|---------------|---------------|
| | (kN) | (×10 ⁻³ mm) | (kN) | (×10 ⁻³ mm) | | |
| 600S137-97-GAM-1 | - | - | -117 | -2413 | - | 0.97 |
| 600S137-97-GAM-2 | - | - | -101 | -2921 | - | 0.83 |
| 600S137-97-GAC-1 | 236 | 8890 | -129 | -2362 | 0.98 | 1.06 |
| 600S137-97-GAC-2 | 237 | 16180 | -127 | -2388 | 0.97 | 1.06 |
| 362S137-68-GAM-1 | - | - | -56 | -2718 | - | 0.94 |
| 362S137-68-GAM-2 | - | - | -53 | -2362 | - | 0.90 |
| 362S137-68-GAC-1 | 122 | 8331 | -50 | -2464 | 1.00 | 0.84 |
| 362S137-68-GAC-2 | 123 | 9068 | -49 | -2261 | 1.01 | 0.83 |
| 600S137-68-DAM-1 | - | - | -97 | -1829 | - | 1.07 |
| 600S137-68-DAM-2 | - | - | -97 | -1626 | - | 1.08 |
| 600S137-68-DAC-1 | 175 | 3226 | -96 | -1295 | 0.99 | 1.06 |
| 600S137-68-DAC-2 | 174 | 2769 | -100 | -1118 | 0.98 | 1.10 |
| 362S137-68-DAM-1 | - | - | -100 | -1778 | - | 0.96 |
| 362S137-68-DAM-2 | - | - | -98 | -1499 | - | 0.95 |
| 362S137-68-DAC-1 | 127 | 5512 | -99 | -1168 | 1.05 | 0.98 |
| 362S137-68-DAC-2 | 128 | 5766 | -96 | -991 | 1.05 | 0.94 |
| 600S162-33-LAM-1 | - | - | -31 | -406 | - | 1.12 |
| 600S162-33-LAM-2 | - | - | -33 | -559 | - | 1.04 |
| 600S162-33-LAC-1 | 66 | 838 | -29 | -457 | 0.92 | 1.06 |
| 600S162-33-LAC-2 | 67 | 991 | -32 | -457 | 0.94 | 1.19 |
| 362S162-54-LAM-1 | - | - | -88 | -813 | - | 1.08 |
| 362S162-54-LAM-2 | - | - | -86 | -889 | - | 1.05 |
| 362S162-54-LAC-1 | 109 | 1295 | -88 | -508 | 0.97 | 1.08 |
| 362S162-54-LAC-2 | 110 | 1270 | -90 | -635 | 0.97 | 1.11 |

P max, P min = test maximum tension and compression respectively.

Global buckling limit state

The GAC specimens exhibited weak axis flexural buckling which led to folding of the stiffening lips near the mid-height as shown in Fig. 5d. Web buckling occurred at the points of reversed curvature near the supports. Damage due to reversal of the strains accumulated at the folded lips as subsequent excursions in tension and compression took place. The compression strength as well as unloading stiffness on the compression side degraded rapidly after the peak compressive load was reached as shown in Fig. 5(b-c). Excursions in tension are characterized by very low stiffness until the member straightens out, then ductile yielding at a consistent tension yield capacity. The final failure mode was gradual tearing of the section starting at the folded lips and propagating through the cross section, or in some cases fracture near the welded connection.

The monotonic responses were also characterized by weak axis flexural buckling, with folding of the stiffening lips at mid-height. Specimen 362S137-68-GAM-2 exhibited flexural-torsional buckling due to torsional initial

imperfections in the member. This resulted in a higher peak compression load and higher monotonic envelope as shown in Fig. 8a and Table 4. The peak compression load of specimen 600S137-97-GAM-2 was reduced by 17% compared to the others due to large initial global imperfections in the weak axis direction (Fig. 8b).



Figure 5. Cyclic load-deformation response specimen 600S137-97-GAC-1, (a) 6 cycles, (b) 20 cycles, (c) complete response, (d) failure mode.

Local buckling limit state

Cyclic response of the LAC specimens was characterized by web buckling with at least two half-waves occurring before reaching the peak compressive load. After peak load in compression, one half-wave locked around mid-height and damage accumulated there. Compressive strength and unloading stiffness then degraded quickly on the compression side as seen in Fig. 6(b-c). This deterioration was slower for the 600 specimens than for the 362 specimens. Strength in tension deteriorated faster in the 600LAC specimens than for the 362LAC specimens. The 362 specimens experienced yielding close to the rounded corners and a yield line across the web. Tearing started thereafter and propagated around the cross-section. The 600 specimens exhibited similar

behavior, but as shown in Fig. 6d, two yield lines formed around mid-height where tearing occurred. The 600LAC specimens underwent about 100 cycles after which the web was still carrying some tensile load.

The monotonic response of the LAM specimens demonstrated similar deformations as their cyclic counterpart; however, in the 362LAM specimens these deformations occurred closer to the top end plate. The 362LAM specimens also showed lower initial stiffness than their cyclic counterparts (i.e., 362S162-54-LAC specimens) as seen in Fig. 9a. In contrast, as shown in Fig. 9b the initial stiffness of the 600LAM specimens is similar to their cyclic counterpart. Both cyclic and monotonic exceeded the predicted compressive capacity P_n but reached maximum values in tension below the yield load P_y (see Table 4). It is hypothesized that for the thinner specimens (e.g., 600S162-33-LAC), the flanges and corners carried more of the tensile load than the web, and therefore the cross-section was not fully effective in tension.



Figure 6. Cyclic load-deformation response specimen 600S162-33-LAC-2, (a) 6 cycles, (b) 20 cycles, (c) complete response, (d) failure mode.

Distortional buckling limit state

The cyclic response of the 600DAC specimens was characterized by the formation of at least one half-wavelength centered at mid-height as seen in Fig. 7d. As shown in Fig. 7(b, c), the compressive strength as well as the unloading stiffness on the compression side degraded more gradually than the in the GAC and LAC specimens. Damage accumulated from inelastic strains at the rounded corners as the member stretched and compressed. The strength in tension remained constant until tearing started at the rounded corners and propagated around the cross section. The 362DAC specimens experienced fewer cycles than the 600DAC specimens before fracture, compare 25 cycles to 50 cycles for the 362S137-68-DAC-1 and 600S137-68-DAC-1 specimens respectively. The deformations experienced by the 362DAC specimens were a combination of distortional and local buckling of the web near one of the end plates. However, web buckling deformations were more visually noticeable than opening of the flanges. The hysteretic behavior was found to be more similar to the local buckling 362LAC specimens.



Figure 7. Cyclic load-deformation response specimen 600S137-68-DAC-2, (a) 6 cycles, (b) 20 cycles, (c) complete response, (d) failure mode.

The monotonic response of the DAM specimens exhibited similar deformations as their cyclic counterpart. Their initial stiffness however, is lower than for the DAC specimens as seen in Fig. 10. The 600 specimens exceeded the predicted capacity in compression while the 362 specimens reached values 2% to 6% lower than P_n for both cyclic and monotonic (see Table 4).



Figure 8. Global buckling monotonic response envelope, (a) 362 series, (b) 600 series



Figure 9. Local buckling monotonic response envelope, (a) 362 series, (b) 600 series



Figure 10. Distortional buckling monotonic response envelope, (a) 362 series, (b) 600 series

Discussion

Meaningful comparisons of hysteretic response across limit states are challenging to make because of the different cross-sections, specimen lengths, and buckling failure modes considered in this study. Figure 11 contrasts the hysteretic envelope for all the specimens in this study. Focusing on the compression behavior (upper right quadrant of hysteretic curve), the most important observation is that the shape of the load-deformation envelope varies with buckling mode and slenderness. Specimens with higher slenderness (e.g., 600LAC and 600DAC) have lower axial stiffness and a gradual transition through peak load into the post-buckling range, whereas specimens failing from inelastic buckling (e.g., 362LAC and 362GAC) have a sharp drop in capacity after reaching peak load as the number of cycles increase.

Figure 12 compares the normalized hysteretic energy per cycle (see inset for normalization description) as a function of cumulative axial displacement. The energy curves for the 362LAC and 362DAC specimens have the highest peaks but are the narrowest (remember that the 362DAC experienced primarily inelastic local buckling similar to the 362LAC, not distortional buckling). The high peaks mean a wider hysteretic loop and the narrow width means that energy dissipation life is relatively short. This is because tensile fracture initiated sooner in the thicker 362LAC (t=1.44 mm) and 362DAC (t=1.81 mm) when compared to the 600LAC (t=0.88 mm). The 600GAC and 362GAC specimens exhibit short narrow peaks caused by pinching of the load-deformation response when the specimen is unloaded from compression and straightens at the mid-span plastic hinge. For the local and distortional specimens, the unloading stiffness from compression to tension is higher (i.e., there is less pinching) leading to more energy dissipated per cycle.

Per cycle and total hysteretic energy dissipated per half-wavelength as a function of the cumulative axial displacement and slenderness respectively are presented in Fig. 13 and 14. This idea of normalizing hysteretic energy by buckling half-wavelength is based on the observation that after reaching peak load in compression, the tension-compression cyclic deformation was most often focused in only one half-wave. (Note that the slenderness and half-wavelength λ_{ℓ} and $L_{cr\ell}$ from Table 3 were used when plotting the 362DAC specimen results in Fig. 13 and 14 because their behavior in compression was most consistent with local buckling.)

Energy dissipation per half-wavelength decreased with increasing cross-

sectional slenderness as shown in Fig. 14 which is consistent with previous studies (e.g., Yao and Nikolov 1992). Specimens with higher cross-sectional slenderness (e.g., 600LAC and 600DAC) dissipated less energy per half-wavelength in a cycle (see Table 5 and Fig. 13). In contrast, specimens experiencing inelastic buckling (e.g., 362LAC and 362DAC) dissipate more energy per half-wavelength in a cycle (Fig. 13). The 362DAC dissipated by far the most cumulative energy per half-wavelength (Fig. 14 and Table 5) because the compression behavior was dominated by inelastic local buckling occurring in a relative thick base metal (t=1.81 mm). This trend demonstrates that higher base metal thicknesses dissipate more energy in local buckling. Specimens experiencing global buckling (e.g., 600GAC and 362GAC) had the lowest per cycle and cumulative energy dissipation capabilities per half-wavelength.

| Specimen | СНЕ 0.25 | CHE 0.5 | СНЕ 1.0 | CHE $_T$ | CHE 0.25/L cr | CHE 0.5/L cr | CHE $_{1.0}/L_{cr}$ | CHE _T /L _{cr} |
|------------------|----------|---------|---------|----------|---------------|--------------|---------------------|-----------------------------------|
| | (kN-mm) | (kN-mm) | (kN-mm) | (kN-mm) | (kN-mm/mm) | (kN-mm/mm) | (kN-mm/mm) | (kN-mm/mm) |
| 600S137-97-GAC-1 | 12234 | - | - | 16063 | 10.70 | - | - | 14.05 |
| 600S137-97-GAC-2 | 12339 | 19327 | - | 22983 | 10.79 | 16.91 | - | 20.11 |
| 362S137-68-GAC-1 | 5676 | 10176 | - | 14952 | 4.97 | 8.90 | - | 13.08 |
| 362S137-68-GAC-2 | 5508 | 9078 | - | 10009 | 4.82 | 7.94 | - | 8.76 |
| 600S137-68-DAC-1 | 3125 | 6191 | 8234 | 8935 | 12.06 | 23.90 | 31.78 | 34.49 |
| 600S137-68-DAC-2 | 2844 | 5800 | 7598 | 8960 | 11.00 | 22.43 | 29.38 | 34.65 |
| 362S137-68-DAC-1 | 3131 | 5846 | - | 6458 | 44.02 | 82.20 | - | 90.81 |
| 362S137-68-DAC-2 | 3614 | 6195 | - | 6368 | 50.81 | 87.11 | - | 89.55 |
| 600S162-33-LAC-1 | 630 | 1313 | 2033 | 2550 | 5.64 | 11.75 | 18.19 | 22.82 |
| 600S162-33-LAC-2 | 593 | 1248 | 1863 | 2344 | 5.33 | 11.22 | 16.74 | 21.07 |
| 362S162-54-LAC-1 | 1580 | 3270 | - | 3839 | 22.21 | 45.98 | - | 53.98 |
| 362S162-54-LAC-2 | 1767 | 3316 | - | 3773 | 24.67 | 46.29 | - | 52.68 |

CHE xx = cumulative hysteretic energy dissipated up to $\Sigma \delta/L = xx$.

CHE $_T$ = cumulative hysteretic energy dissipated until failure.



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Figure 12. Normalized hysteretic energy per cycle vs. cumulative axial deformation



Figure 13. Hysteretic energy per cycle per half-wavelength vs. cumulative axial deformation



Figure 14. Total hysteretic energy per half-wavelength (CHET /Lcr) vs. cross-sectional or global slenderness

Conclusions

An experimental program was conducted to evaluate the axial cyclic response of

a cold-formed steel C-section framing members considering local, distortional, and global buckling limit states. The tests required the development of a new cyclic loading protocol for cold-formed steel members. The protocol is largely based on FEMA 461, except that the target axial displacement is calculated using elastic buckling parameters.

The observed hysteretic behavior was asymmetric because of buckling deformation in compression. For the specimens experiencing global buckling, plastic hinges formed at midspan and near the supports, and local stress concentrations resulted in tensile fracture. Specimens experiencing elastic buckling had the longest energy dissipation life. Post-buckling energy dissipation was observed that could be beneficial in an earthquake, especially for those specimens that experienced inelastic local or distortional buckling in compression.

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