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Continuous purlin tests

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Department of Structural Engineering
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CONTINUOUS PURLIN TESTS
by
T. Pekoz
for
METAL BUILDING MANUFACTURERS
ASSOCIATION
January 1975

Other personnel who participated in
various phases of this project are:
R. N. White, M. Yener, R. S. Gallagher,
A. Alvi and S. Ramamurthy

Ithaca, New York

1. INTRODUCTION

The results of the first phase of an experimental investigation are presented in this report. The objective of this investigation is to study the applicability of a theoretical approach developed at Cornell and implemented in a computer program developed by T. Pekoz for Diaphragm Braced Channel and Z-Section Purlins. In this phase of the experimental program three "full-scale" assemblies were tested under simulated wind-uplift loading. In addition, several supplementary tests were carried out to determine various physical parameters utilized in the analytical solution.

The reported results are restricted to those tests that have direct bearing on correlating the test results with computer analysis. Several additional preliminary and supplementary tests were conducted in order to establish the procedures used or to verify the results obtained.

2. ASSEMBLY TESTING

2.1 General

Wind uplift loading was simulated in three tests on continuous, lapped purlins of three-25 feet spans, one with channel and two with Z-section purlins. Schematics of the assemblies are given in Figs. 1a, 2a, 3 and 4. A photograph of the overall view is given in Fig. 52. Cross-sectional dimensions of purlins and the roof deck are shown in Figs. 1b, 2b, and 1c. The roof deck was cantilevered out over the purlins to reflect the cupping of the roof deck in a prototype around the screw connection under uplift loading. Several tests had to be carried out as described in Section III

to determine a feasible and desirable span for this cantilever.

The loading was applied by vacuum with the purlins supported by a frame as shown in Figs. 3 and 4. In setting up the full scale test, first the purlins were connected with 1/2 inch diameter bolts to the members simulating the building frame. These members were W 10x15 sections as shown in Figs. 1 through 3. Next, starting from one end of the assembly, the roof deck was connected to the purlins by #14 self tapping sheet metal screws. The purlins of the first Z-section purlin assembly were observed to have a large initial sweep and twist. The initial sweep and twist were due to the fact that the purlins themselves were initially imperfect and the assembly had to be constructed in upside down form of the normal configuration. Therefore, the C-section and second Z-section purlin assemblies were constructed using temporary wood bracing to minimize the initial sweep and twist. The purlins were also straightened out prior to assembly.

Polyethylene sheet and tape for sealing was placed between the purlin and the roof deck as shown in Fig. 3. To complete the set-up, polyethylene was taped securely to the floor to create an airtight space for pulling the vacuum needed to simulate wind uplift loading. Erection details on the manufacturers drawings were carried out to the maximum possible extent. Before each test, a representative from the purlin manufacturer was invited to inspect and approve the details of assembly and testing.

Braces were used at supports in all tests to prevent lateral displacement and twist of the purlins at all the supports. Braces are illustrated in Fig. 52. At the ends of the purlins, rake channels were used in the channel assembly but not in the Z-section

assembly.

2.2 First Z-Section Purlin Test

Z-section purlins were tested first. The Z-section assembly purlins had significant initial sweep and twist as shown in Fig. 5. Dial and strain gages were located as shown in Figs. 6 and 13. Two preliminary tests with loadings up to 15 psf were conducted first. Only the first preliminary tests were carried out without braces at supports to prevent lateral displacement and twist. These tests indicated that a steady load could be maintained as desired and hence the final test was carried out. Displacements, rotations and stresses are plotted in Figs. 7 through 12 and 14 to 20. In these plots the vertical axis is the load axis. The numbers to the right of this axis indicate the magnitude of the vacuum applied. The dead load per square foot of the horizontal projection of the test assembly was 2.25 lbs. The origin of the vertical axis is, therefore, taken as 2.25 psf below the zero vacuum pressure. The stresses and displacements are with respect to the state with dead loading only. Only the maximum compression and tension stresses are plotted for each section investigated. Appendix A presents the detailed test data, deflections and stresses at any point where strain gages were applied (Fig. 13) can be obtained from Appendix A. In some instances, readings should be disregarded because of obvious gage malfunction or observation error.

Although the last gage readings were taken at 36 psf loading, the failure occurred at about 40 psf. At failure a plastic buckle of very short wave length appeared at 10 feet from the outside end

of the end spans (indicating yielding) and some tearing was observed in the roof deck around the screws in the vicinity of the same location.

Specimens were taken from the middle span for cantilever shear test and material properties tests. The middle span did not show any sign of failure or permanent set in the assembly test.

No intermediate braces were used in the Z-section tests.

2.3 C-Section Purlin Test

Using the same set-up and general procedure as above, an assembly using C-section purlins as shown in Fig. 2a and b fabricated. Several precautions were taken for this assembly to improve initial straightness of the purlins. Prior to assembling, the purlins were straightened. Wooden 2" x 6" braces were used at three points in each span to prevent rotations and lateral displacements during assembly. These braces were taken out before testing. Initial sweep was observed as shown in Fig. 21. Braces, same as those used for the Z-section purlins, were provided at supports to eliminate lateral deflections and twist.

Prior to final testing two preliminary tests with loading up to 9 psf were carried out. In the first preliminary tests an intermediate brace was used to investigate potential experimental problems that might arise in tests contemplated for the future. The results were satisfactory. Dial and strain gage locations used in the final test are shown in Figs. 22 and 28. Test results are plotted in Figs. 23 to 28 and 30 to 34. The dead weight of the assembly was 2.52 psf for the end spans and

2.32 psf for the center span. The comments made for vertical and horizontal coordinates of similar plots for the Z-section Purlin Assembly test in section 2.2 are also valid here. Only the maximum compression or tension stresses are plotted for each section. A complete record of all the gage readings is presented in Appendix B. As in the Z assembly test, a few readings should be disregarded because of obvious gage malfunction or observation error. Fig. 35 gives a plot of the vertical deflection of the roof deck itself.

The last readings of the gages were taken at 39 psf and failure occurred at about 42 psf. A simultaneous sudden increase in the rate of deflections and the twist and pull-over type failure was observed in one end span around 10 feet from the outside end. It was not clear whether the pull-over failure precipitated the purlin failure or vica versa. In the other outside span, failure did not occur even though an increased rate of deformations were observed.

Specimens for another cantilever shear test and material properties tests were taken from undamaged portions of the assembly.

2.4 Second Z-Section Purlin Test

A second Z-Section Purlin Assembly was constructed with special care to minimize the initial sweep and twist as discussed in Section 2.3 for the C-Section Purlins. As discussed in Section 2.1, the initial sweep and twist that was present in the first test was thought to be too excessive for an actual structure. The assembly braces and all the dimensions were as described in Section 2.2. The initial sweep and twist observed after the braces were removed is shown in Fig. 36. Dial gage and strain gage locations are shown in Figs. 37 and 44. Test results are plotted in Figs. 38

through 43 and 45 through 51. The dead weight of the assembly was 2.25 psf. The comments made for vertical and horizontal coordinates of similar plots for the first test in Section 2.2 are also valid here. Only the maximum compression and tension stresses are plotted for each section. A complete record of all the gage readings is presented in Appendix C. A few of the strain gages malfunctioned at low loads, but were subsequently fixed and functioned properly. The results corresponding to this range of malfunction were extrapolated and interpolated from the proper results. These ranges of values are shown by dashed lines in the plots.

The last readings were taken at 48 psf and the failure occurred at about 50 psf. At failure plastic buckles of very short wave lengths appeared at 10 feet from the outside supports of the end spans. Photographs of the local buckles as well as the overall view of this test are given in Figs. 52 through 54.

3. TESTS TO DETERMINE ROTATIONAL RESTRAINT PARAMETER F

The intent of this test is to evaluate the relationship between the applied twisting moment and the twist angle as a result of local deformations around the screw.

Since it was felt that the set-up and procedure used in the earlier Cornell research did not reflect the effect of "cupping" of the roof deck around the screws, a new test set-up and procedure was developed. Several tests were carried out to explore possible problems and to determine a feasible and desirable cantilevering span (overhand distance L, in Fig. 56) for the roof deck over the purlins on the sides (Figs. 1a and 1b.). The set-up shown in Fig.

55 appears feasible for evaluating the rotational restraint in a prototype roof assembly. The distance L should be as large as possible without causing beam type failure of the roof deck under imposed loads.

For the evaluation of the rotational restraint in the test assembly, the set-up shown in Fig. 56 is more desirable and was used. Since the overhand distance L influences the value of F obtained, the overhand distance actually used in the full scale test assembly was used in the test to determine F.

Rotation resulting from the deflection of the roof deck as a cantilever has to be measured and subtracted from the total rotation because only the rotation due to local effects is representative of the full scale test behavior. Cross-bending rotation in the full scale test has to be computed and included in the value of F used. Rotation in the test for F due to cantilever bending and cross bending rigidity in the full scale test proved to be negligible compared to local effects.

The details of the connection between the purlin and the roof deck were the same in both the test for F and the full scale test. These details include location of the screw on the flange, tape and polyethylene between the roof deck and the purlin and the direction of rotation.

Procedure for computing F is outlined in Fig. 57. Only those results that will be of direct use in the evaluation of full scale tests are given in this report. They are shown in Figs. 58 through 67.

4. TESTS TO DETERMINE SHEAR RIGIDITY OF ROOF DECK Q

The objective of this test program is to correlate the full scale tests results with analytical results. Therefore, special framing that reflects the conditions in the full scale tests was used in the cantilever shear tests to determine the shear rigidity, Q , of the roof deck. The general set-up is shown in Figs. 68 and 69.

Three cantilever shear tests were conducted. The set-up for the first test is shown in Fig. 68 and the results are shown in Fig. 70. The second test set-up and the results are shown in Figs. 69 and 71, respectively. The third test had a set-up similar to the second test, but the roof deck was not connected to the edge beam on the far side (that is, the edge parallel to the line of action of the load and opposite from the side where the load was applied). On the near side the roof deck was connected to the edge beam. The results of this test are shown in Fig. 72.

The connection details in the full scale test between the purlins and the roof deck, as well as at the seam connections, were used in the cantilever shear test specimen. The connections between the edge beams and the roof deck in Tests 2 and 3 were the same as the seam connections with one screw added close to the corner of the side connected.

5. CONNECTION LOAD AND ROTATION CAPACITY TESTS

Three pilot tests were conducted for this purpose. Two tests were conducted using a fixture that was recommended in a recent Cornell project for uplift-pull-over simulation. This fixture gives good and consistent results for concentrically applied loads on the

connection. The screw connections in the test specimen as well those in the prototype are subjected to a significant prying action due to the twisting of the purlin. In one of the tests using the Cornell fixture the load was applied concentrically and in the other with a 3/4 in. eccentricity. The ultimate loads of 700 lbs. and 446 lbs. per screw, respectively, were observed. The author believes that the simulation of the prying action was not satisfactory in these tests. Therefore, these tests will not be described in detail. The third test was conducted using the fixture illustrated in Fig. 56. The connection failed at a combination of loads $P = 80$ lbs/screw and $V = 125$ lbs/screw. In this test V was kept constant at 125 lbs/screw while P was increased. Due to the sudden nature of the failure, the rotation angle at failure could not be measured accurately. It is estimated to be between .2 to .3 radians (11 to 17 degrees).

6. MATERIAL PROPERTIES

After each full scale test, standard tensile coupons were taken from unyielded portions of the purlins. Three coupons (one from each flange and the web) were cut from each type of purlin.

Coupons from the Z-section purlin had yield stresses of 55.4, 55.5, and 55.7 ksi.

Coupons from .0773 inches thick channel section purlin (used for the interior span) had yield stresses 47.5, 45.0 and 48.9 ksi.

Coupons from .1119 inches thick channel section purlin (used for the end spans) had an average yield stress of 40 ksi.

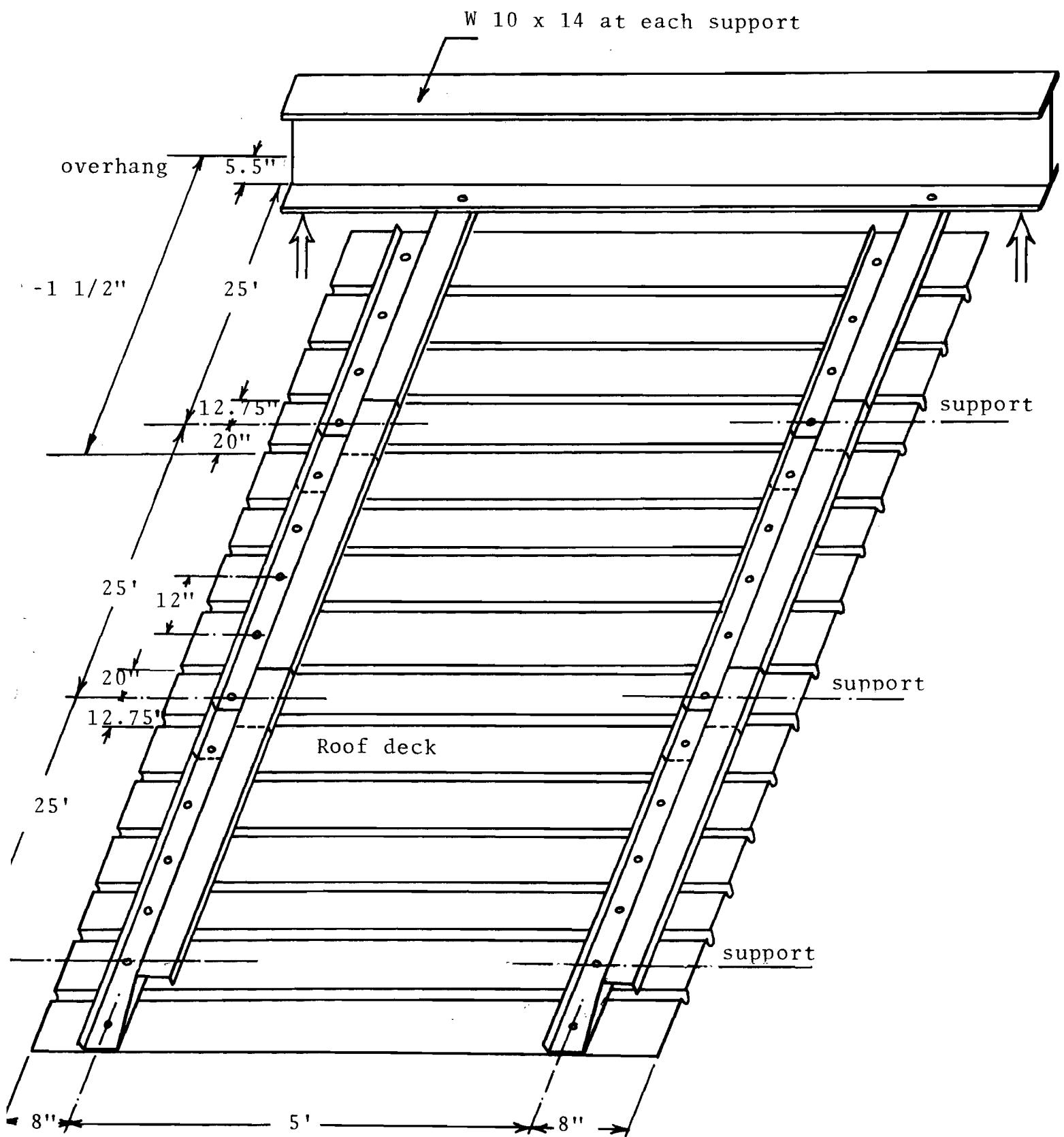


Fig. 1a Z-Section Purlin Assembly

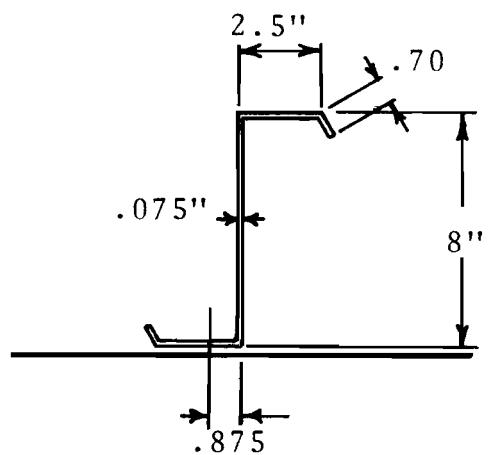


Fig. 1b Z-Section Purlins

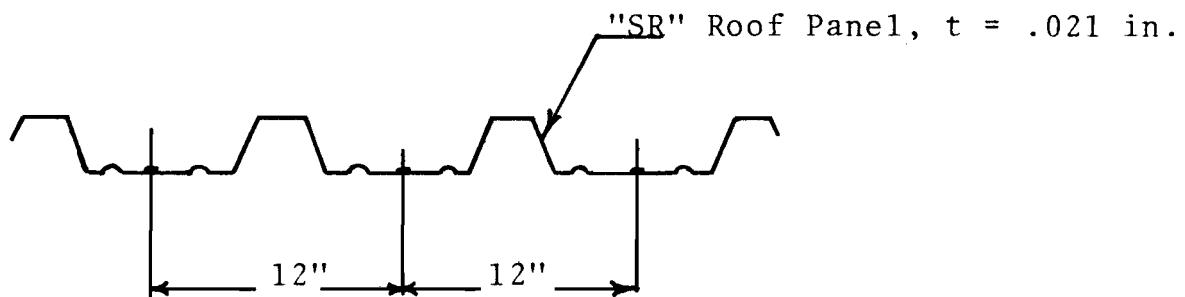


Fig. 1c Roof Deck Configuration

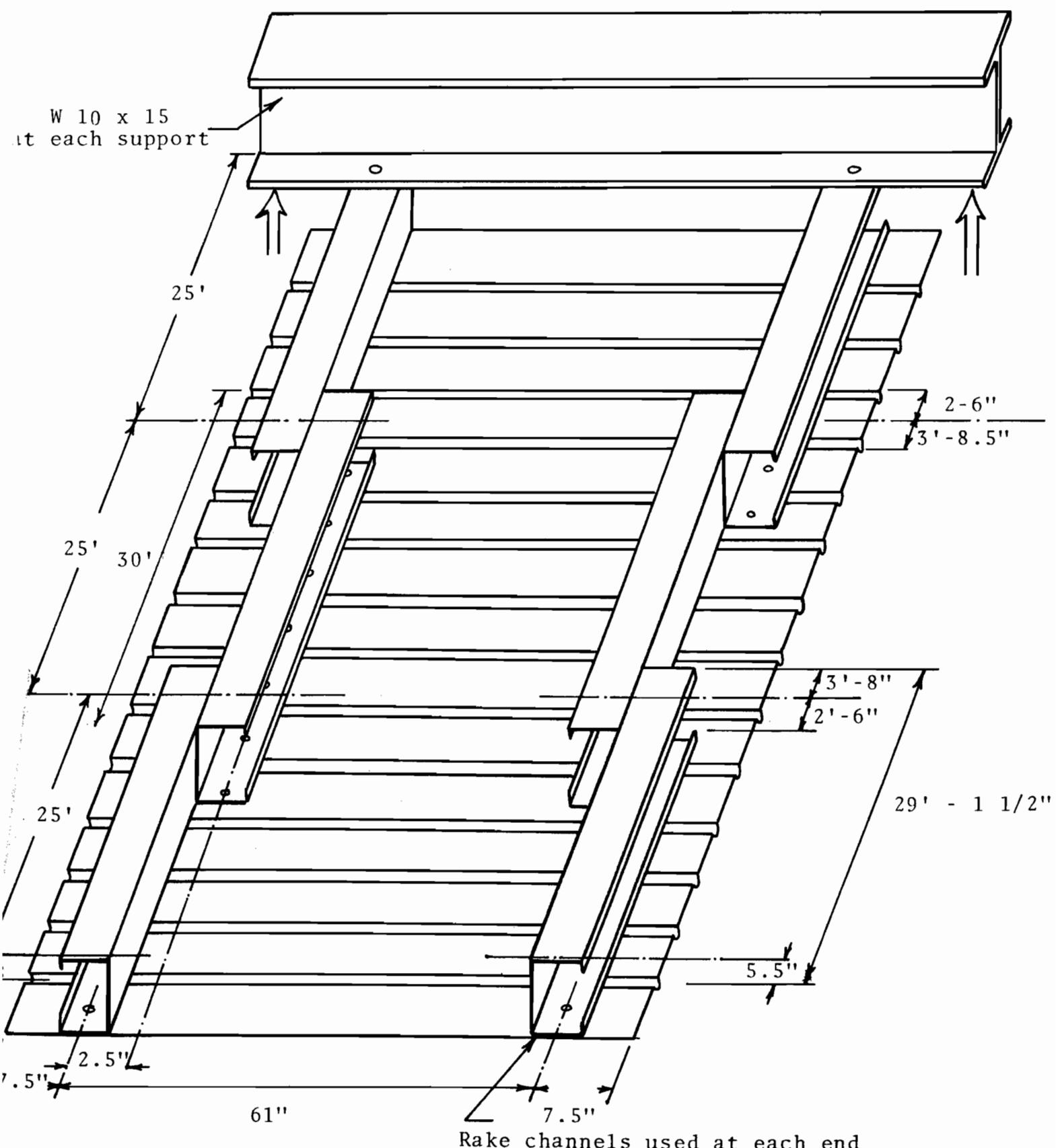


Fig. 2a C-Section Purlin Assembly

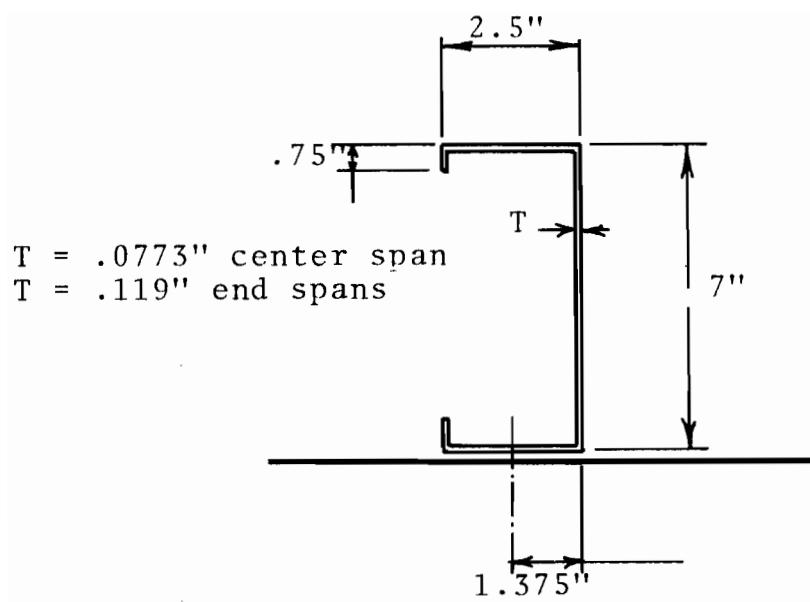


Fig. 2b C-Section Purlins

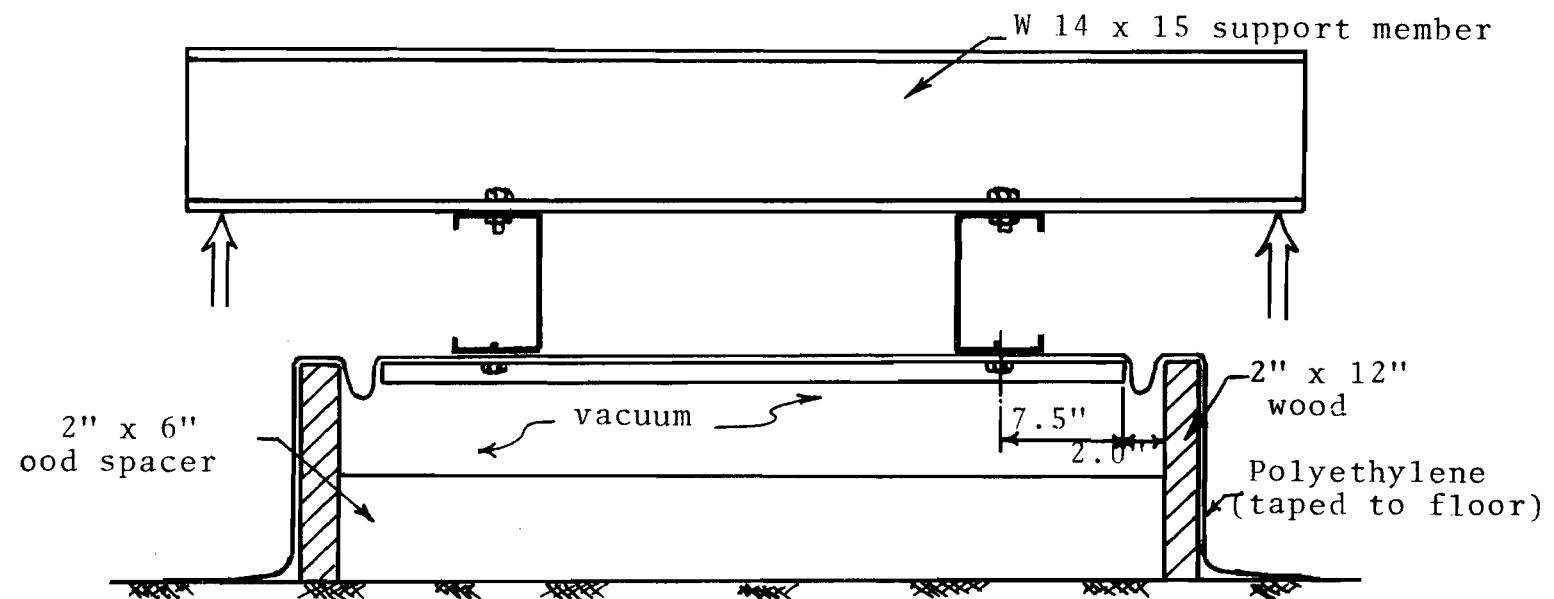


Fig. 3 Section of Test Setup

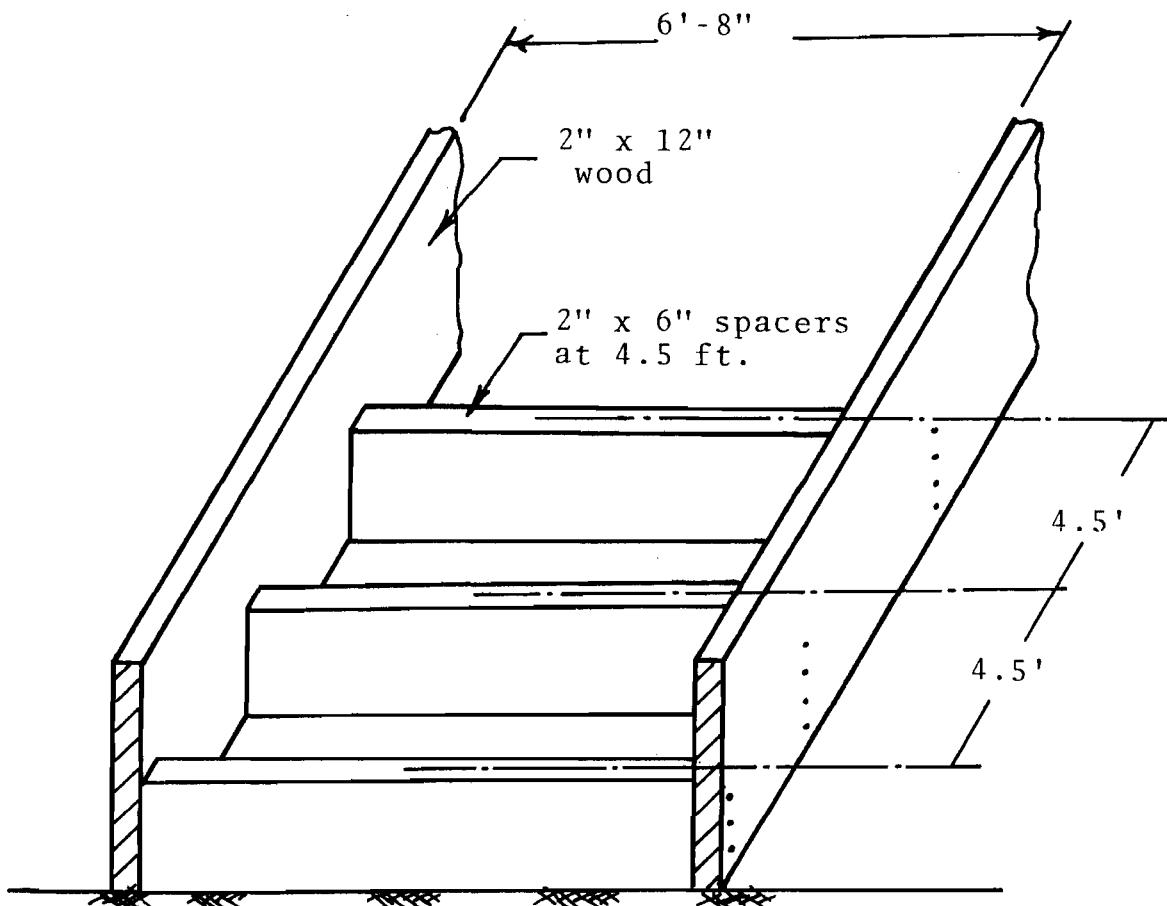


Fig. 4 Vacuum Box

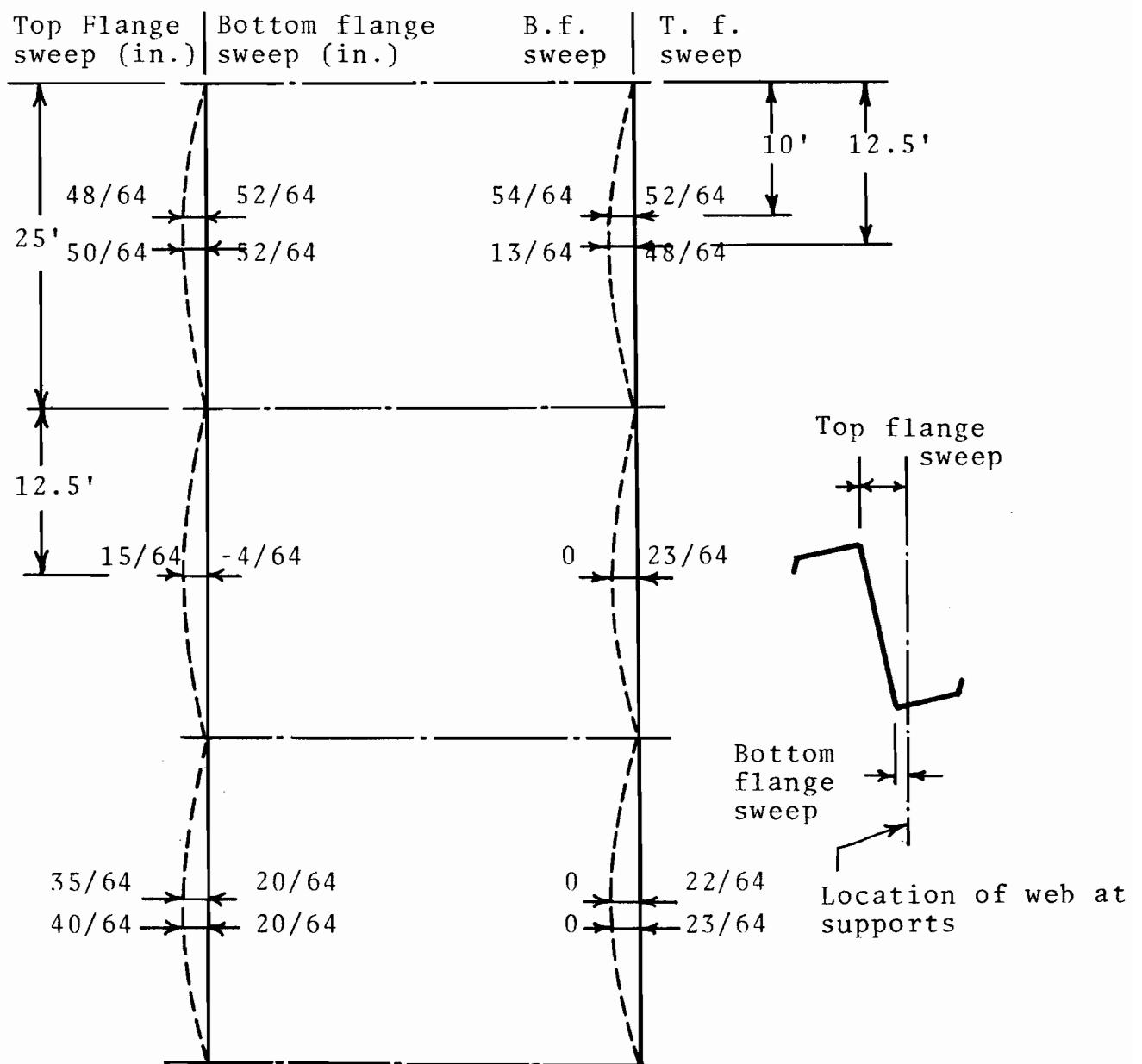


Fig. 5 Initial Sweep of Z-Section Purlins - First Test

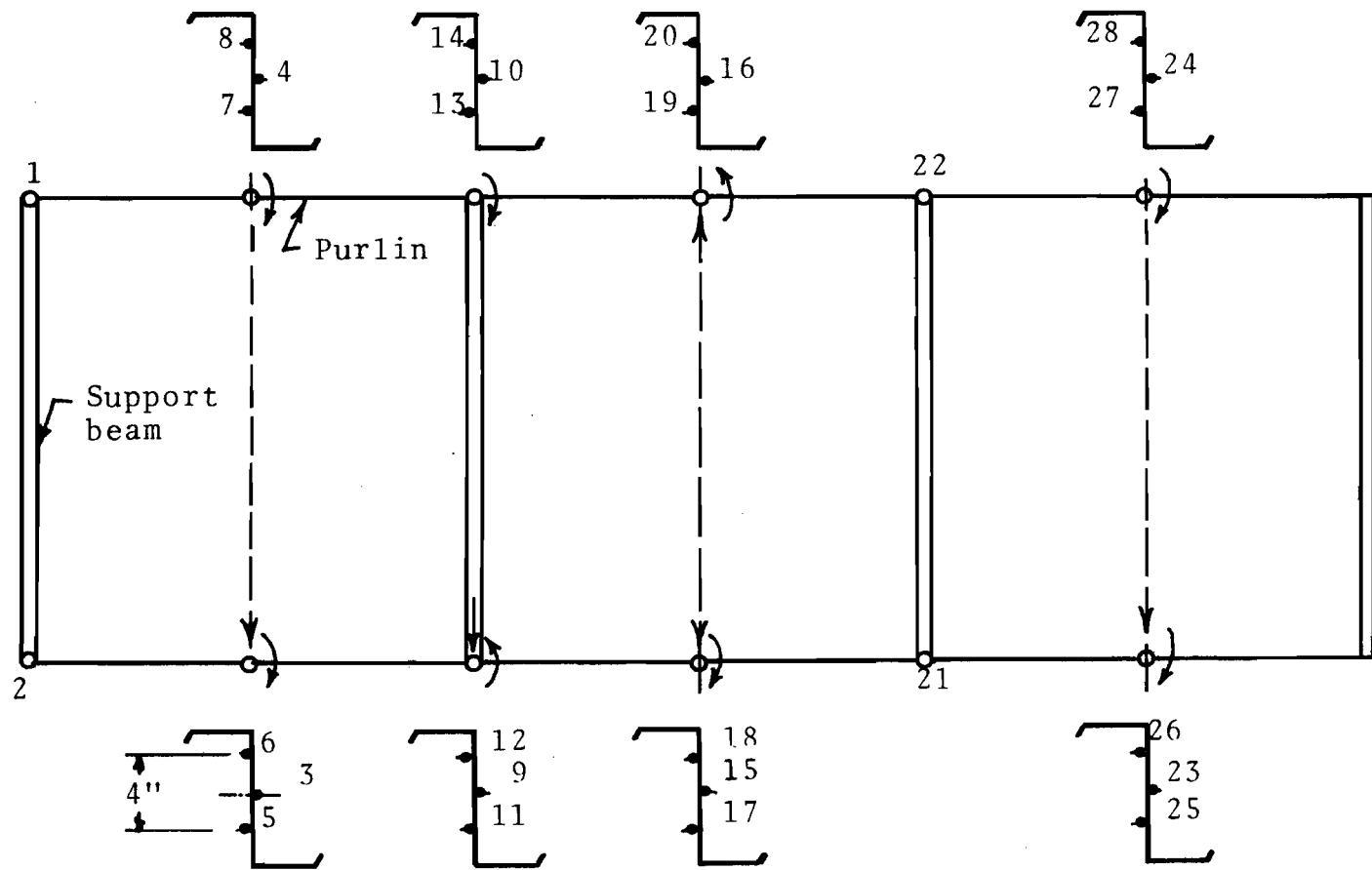


Fig. 6 Dial Gage Location - First Z-Section Purlin Test

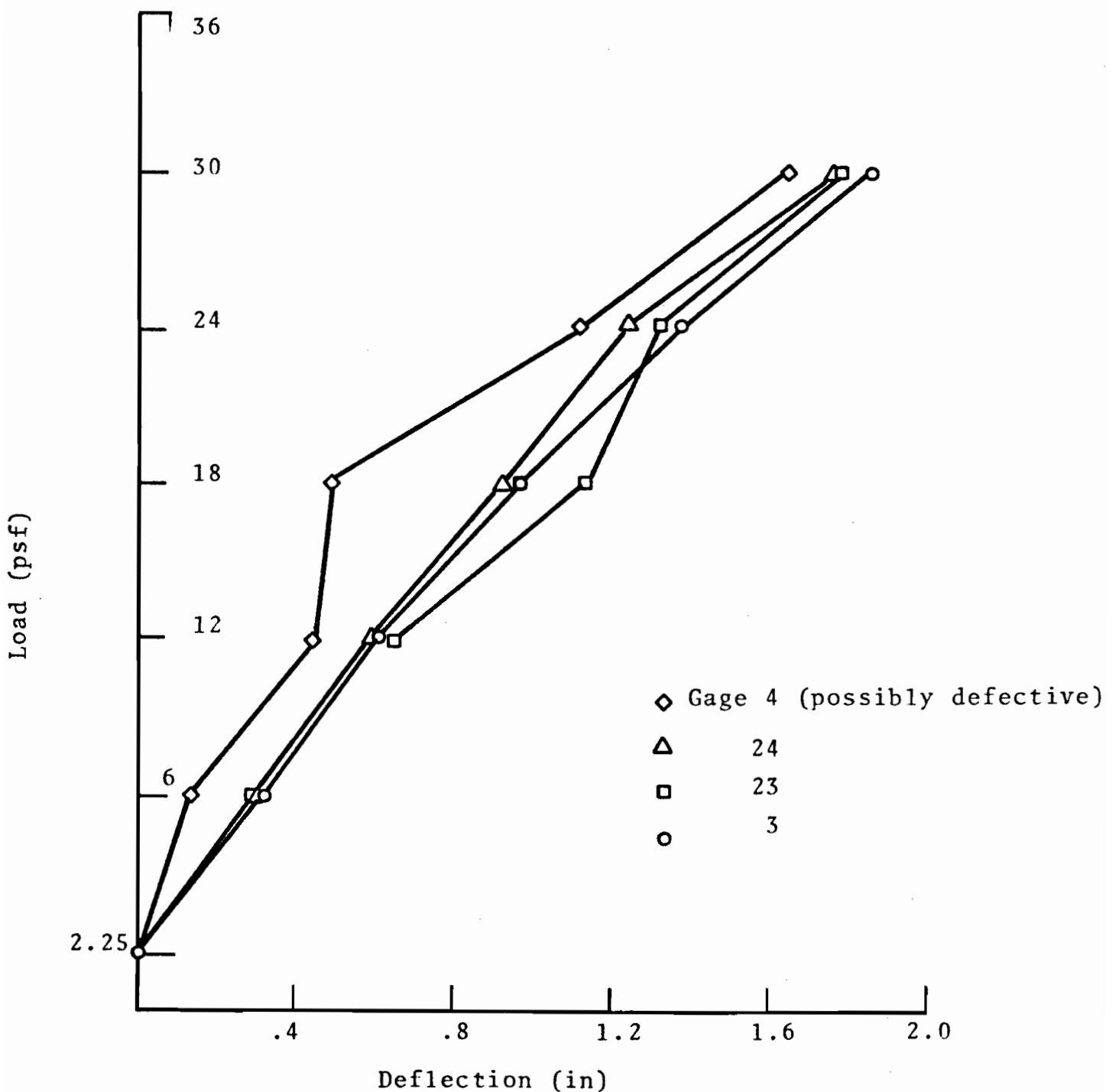


Fig. 7 Vertical Deflection, Midspan of End Spans -
First Z-Section Purlin Test

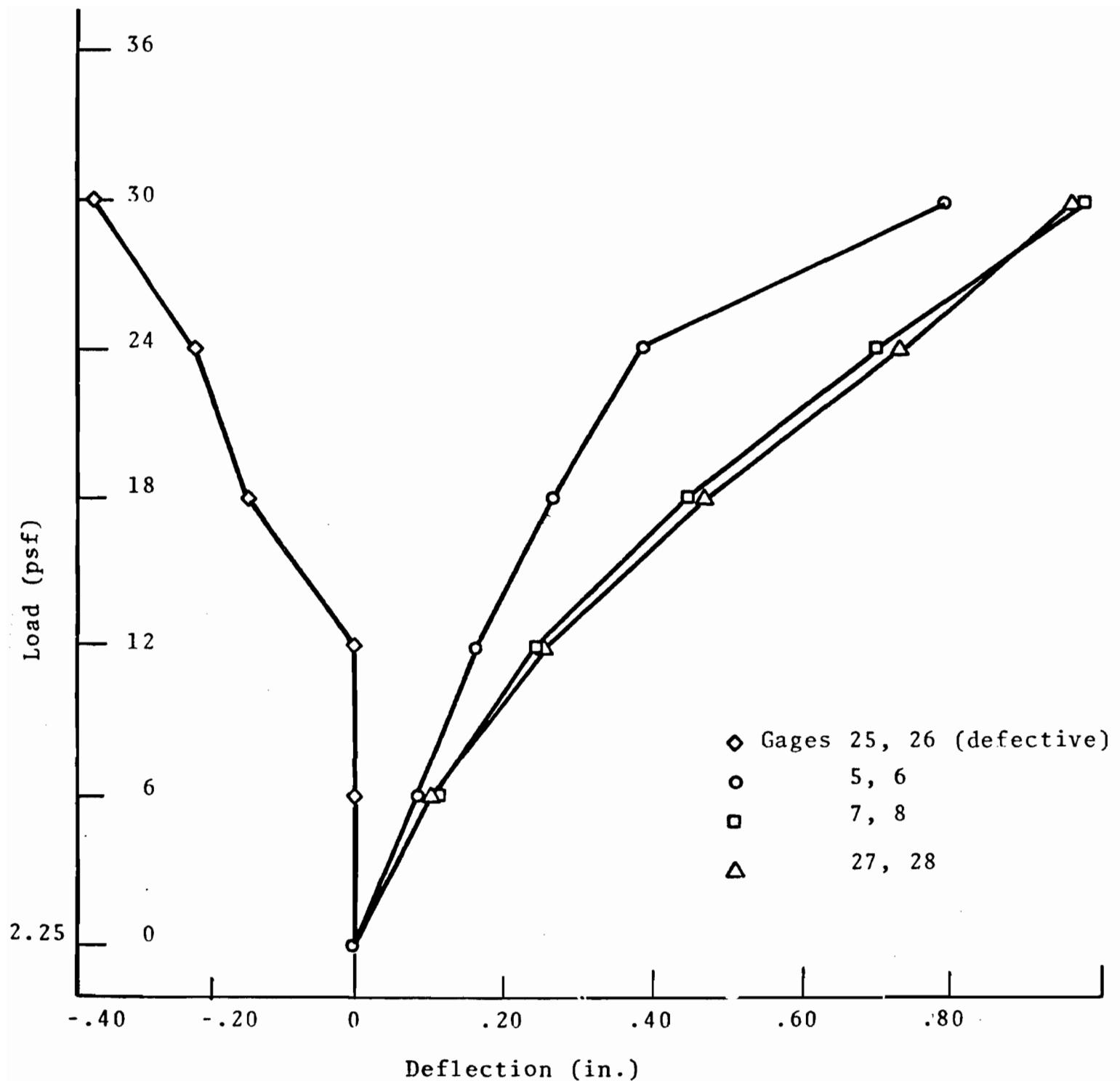


Fig. 8 Horizontal Deflection, Midspan of End Spans -
First Z-Section Purlin Test

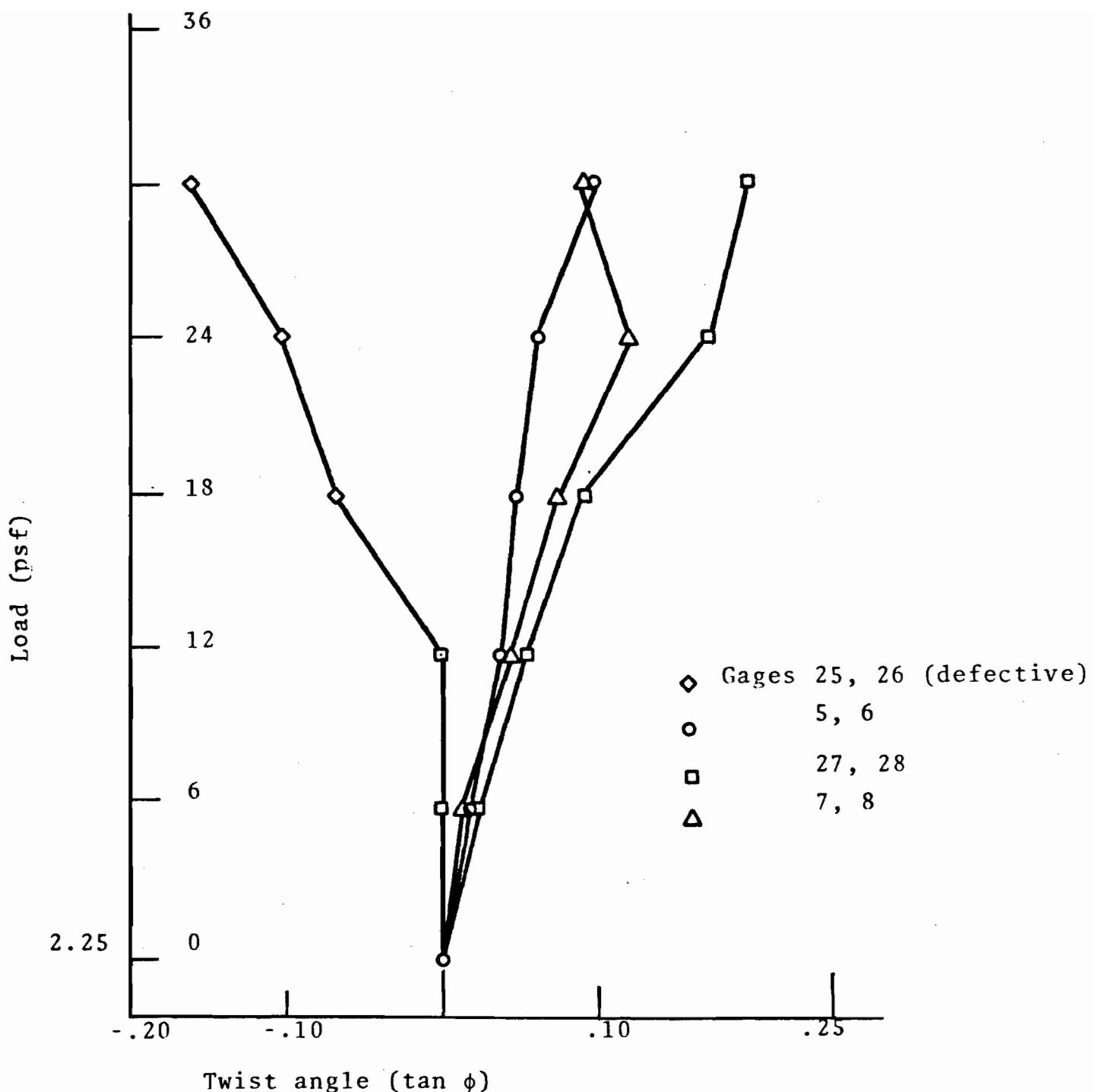


Fig. 9 Twist Angle, Midspan of End Spans - First Z-Section Purlin Test

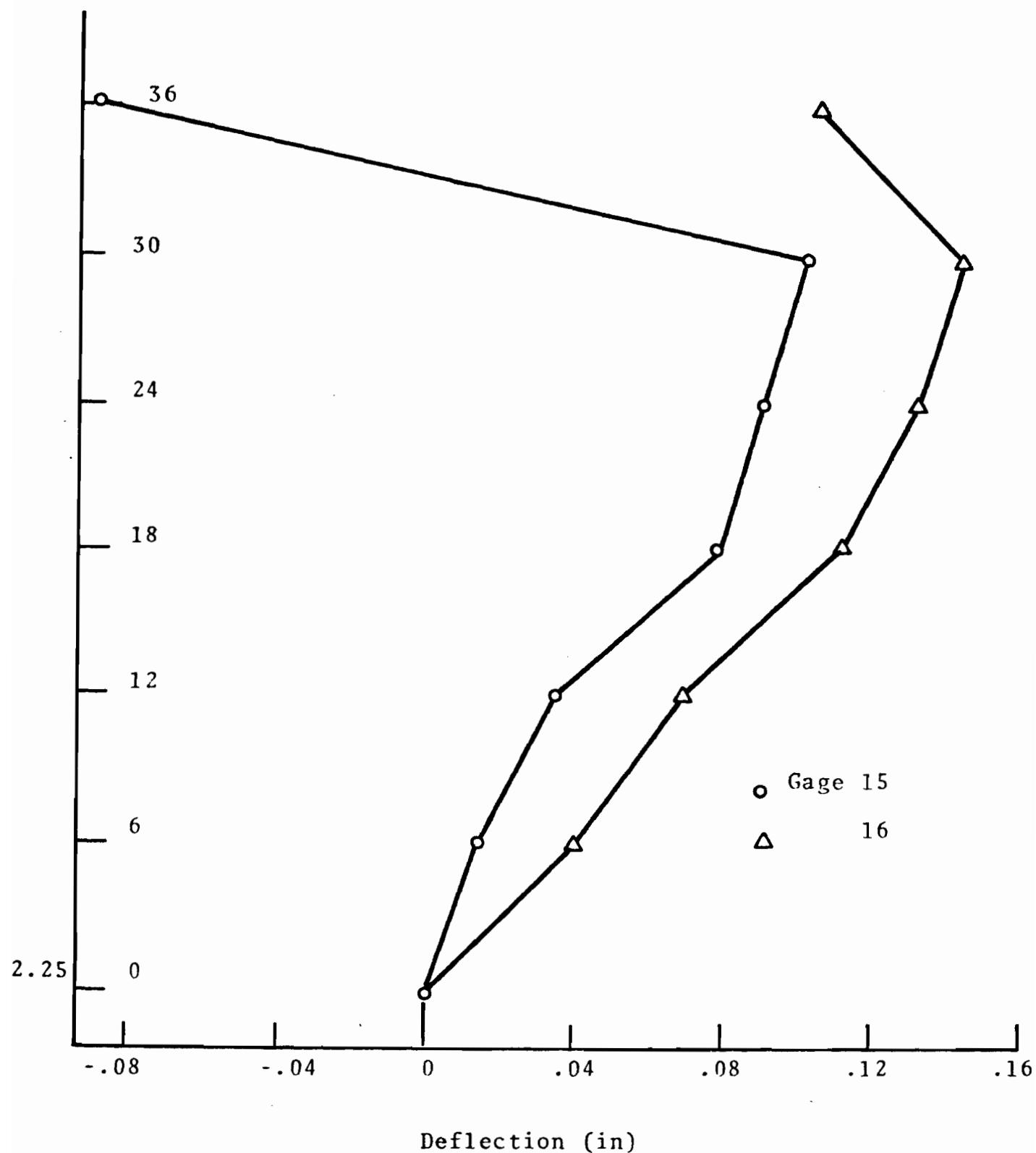


Fig. 10 Vertical Deflection, Midspan of Center Spans -
First Z-Section Purlin Test

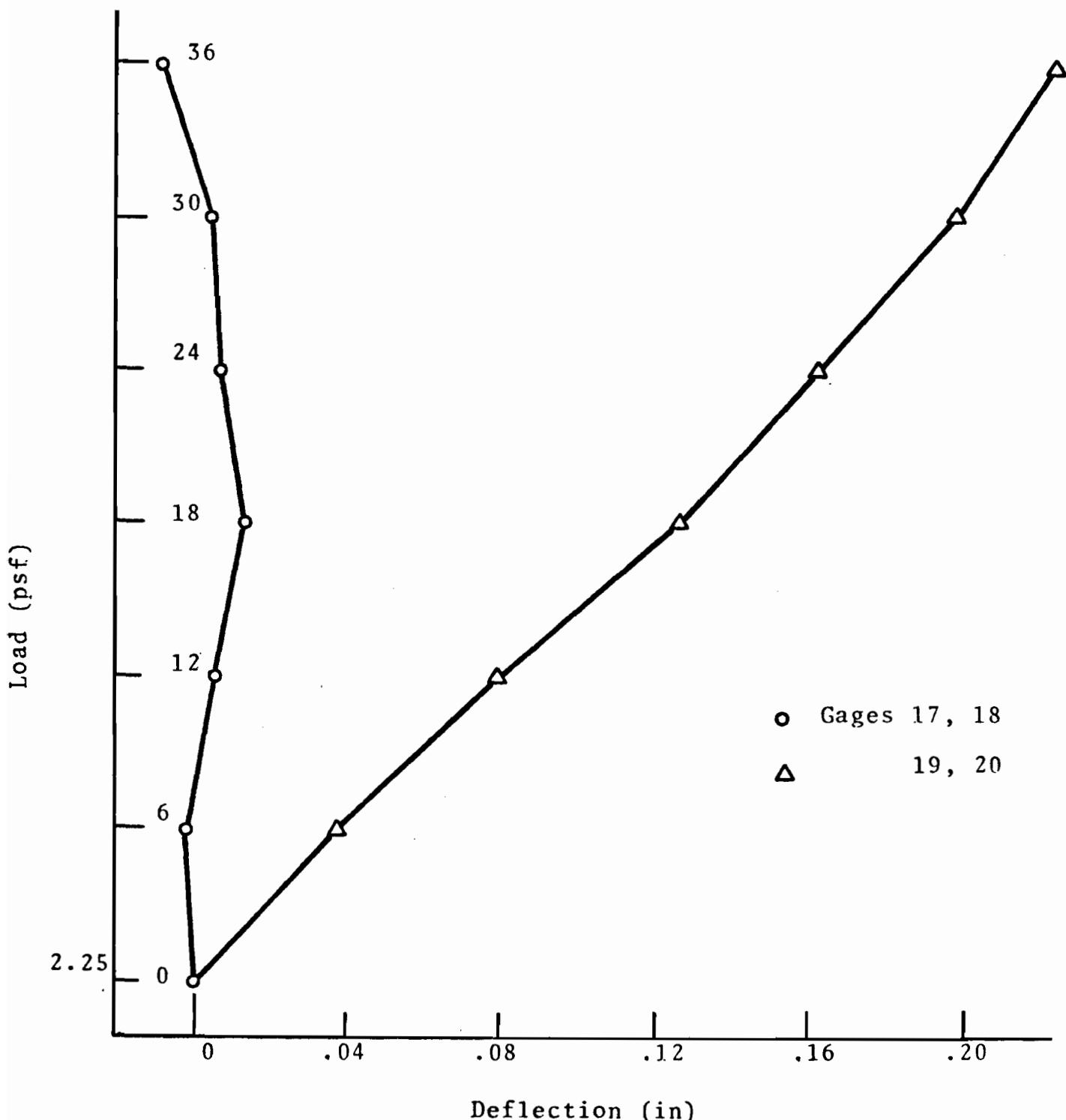


Fig. 11 Horizontal Deflection, Midspan of Center Spans - First Z-Section Purlin Test

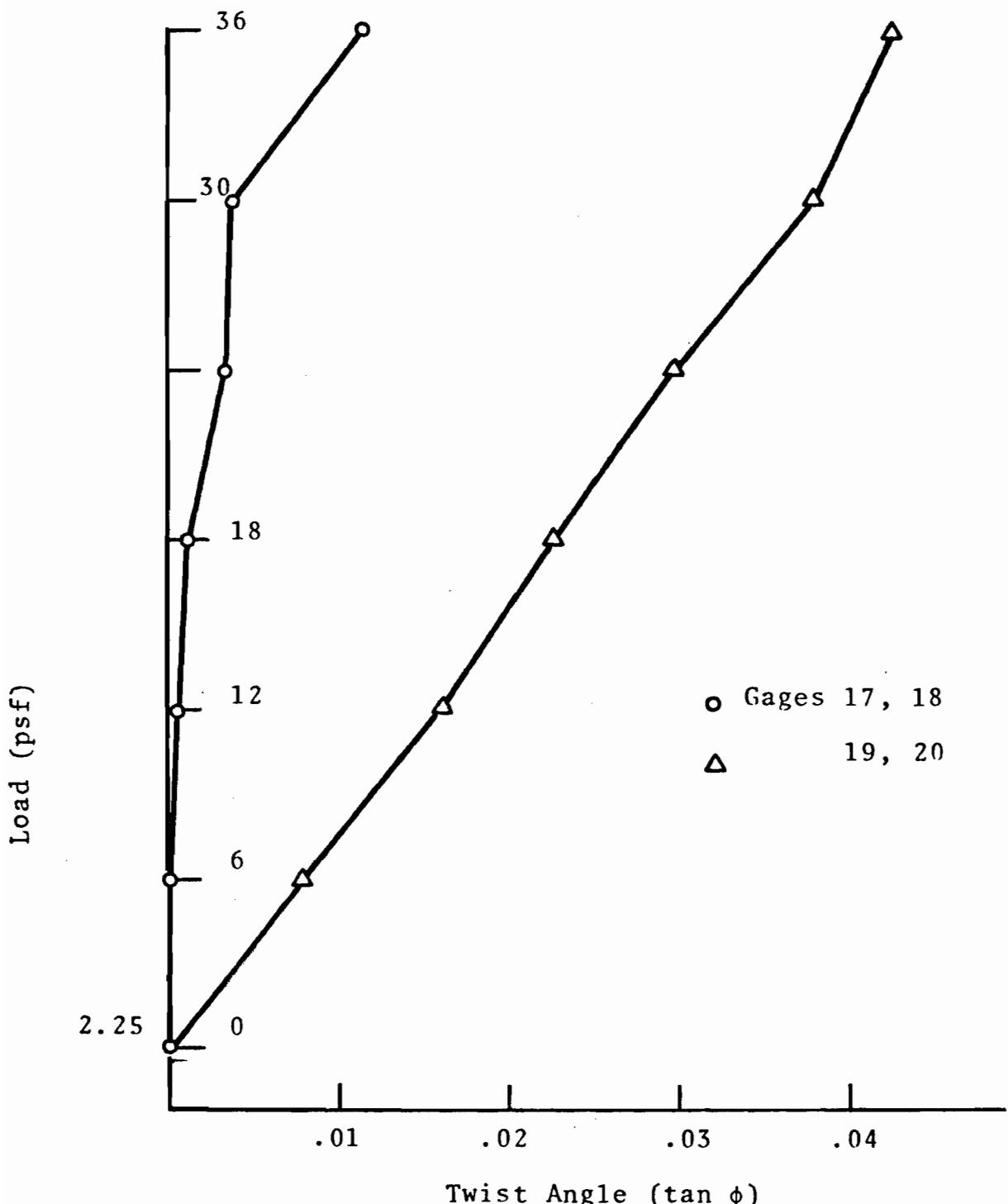


Fig. 12 Twist Angle, Midspan of Center Spans -
First Z-Section Purlin Test

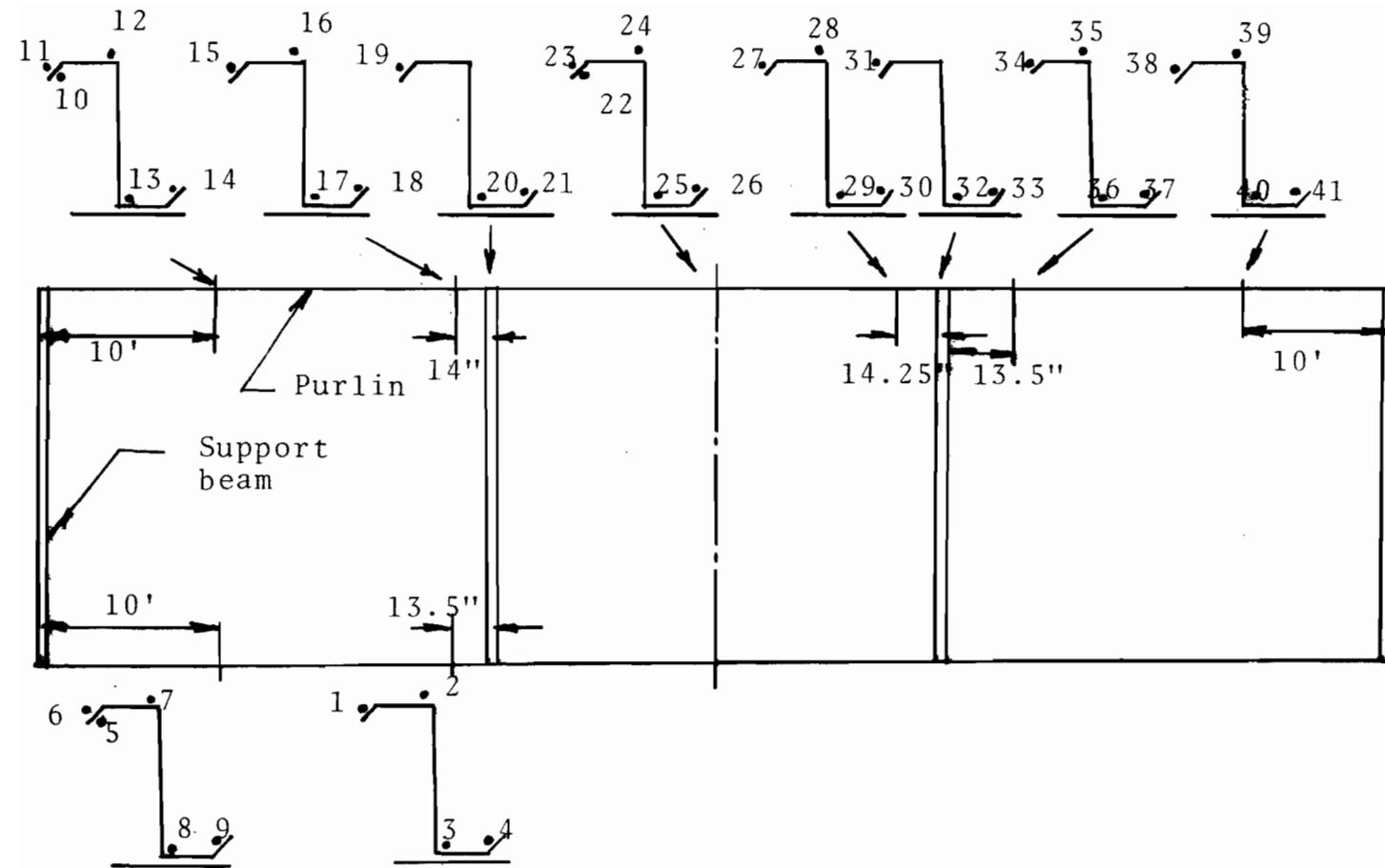


Fig. 13 Strain Gage Locations - First Z-Section Purlin Test

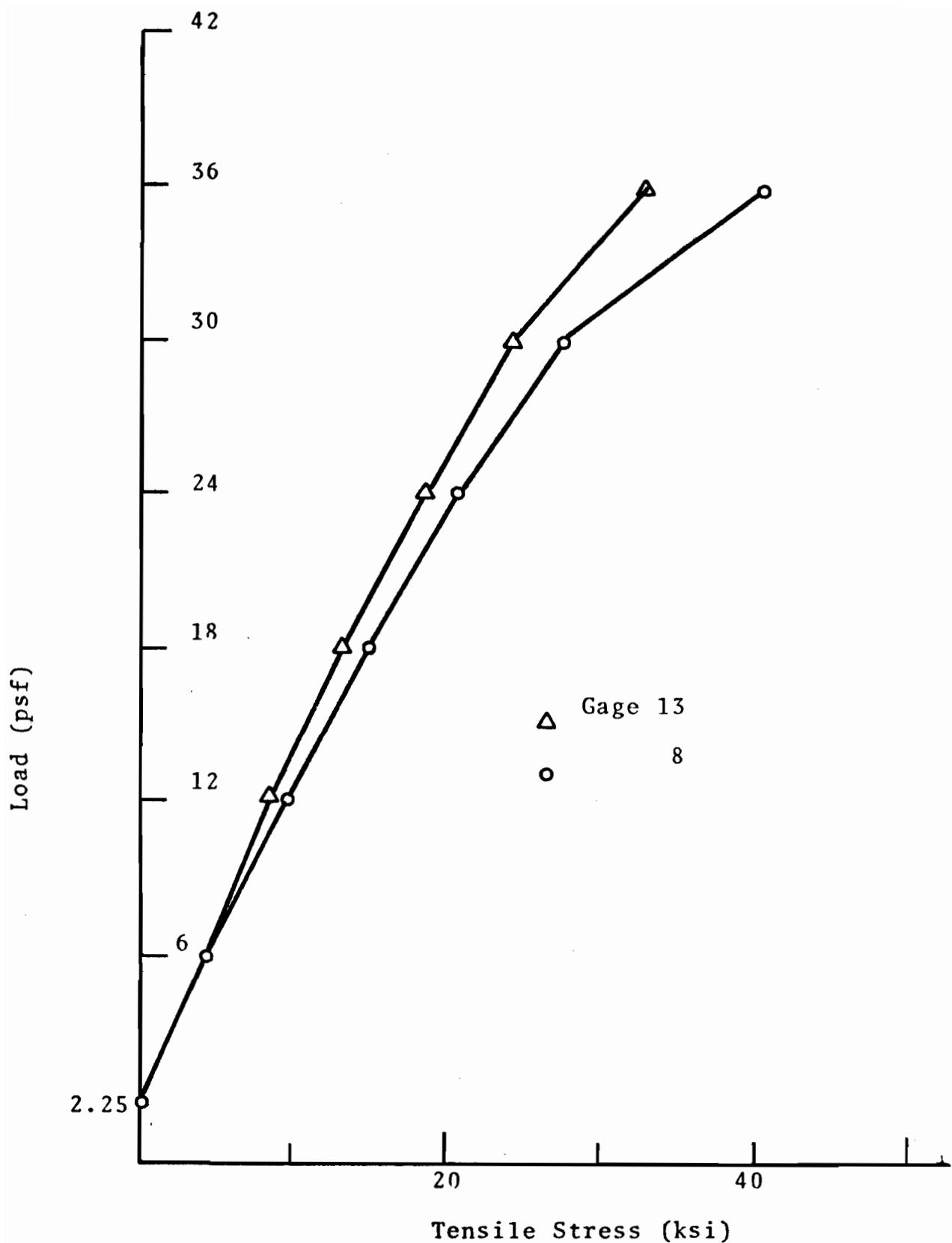


Fig. 14 Stresses at 10 ft. from outside supports,
End Spans - First Z-Section Purlin Test

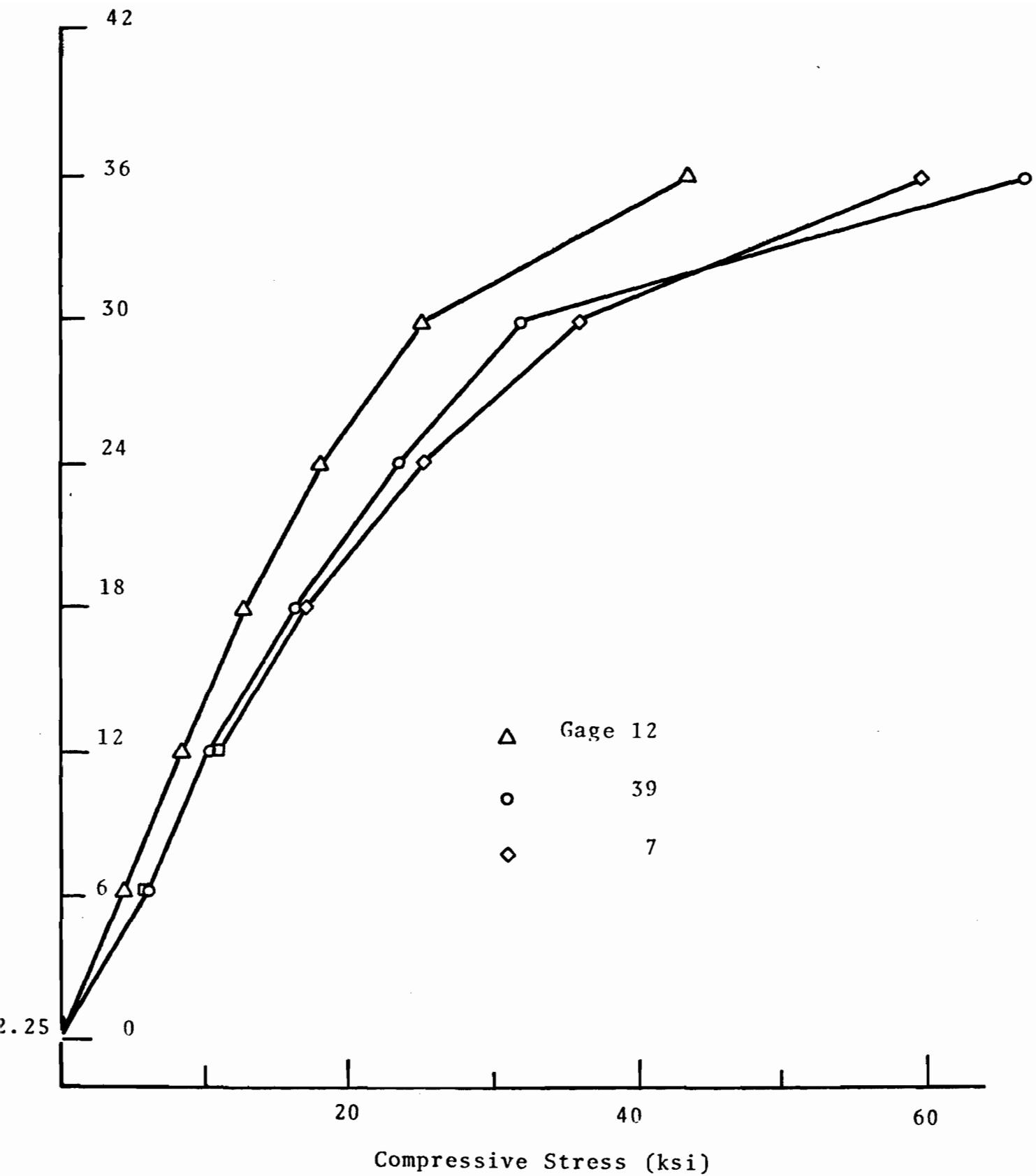


Fig. 15 Stresses at 10 ft. from Outside Supports,
End Spans - First Z-Section Purlin Test

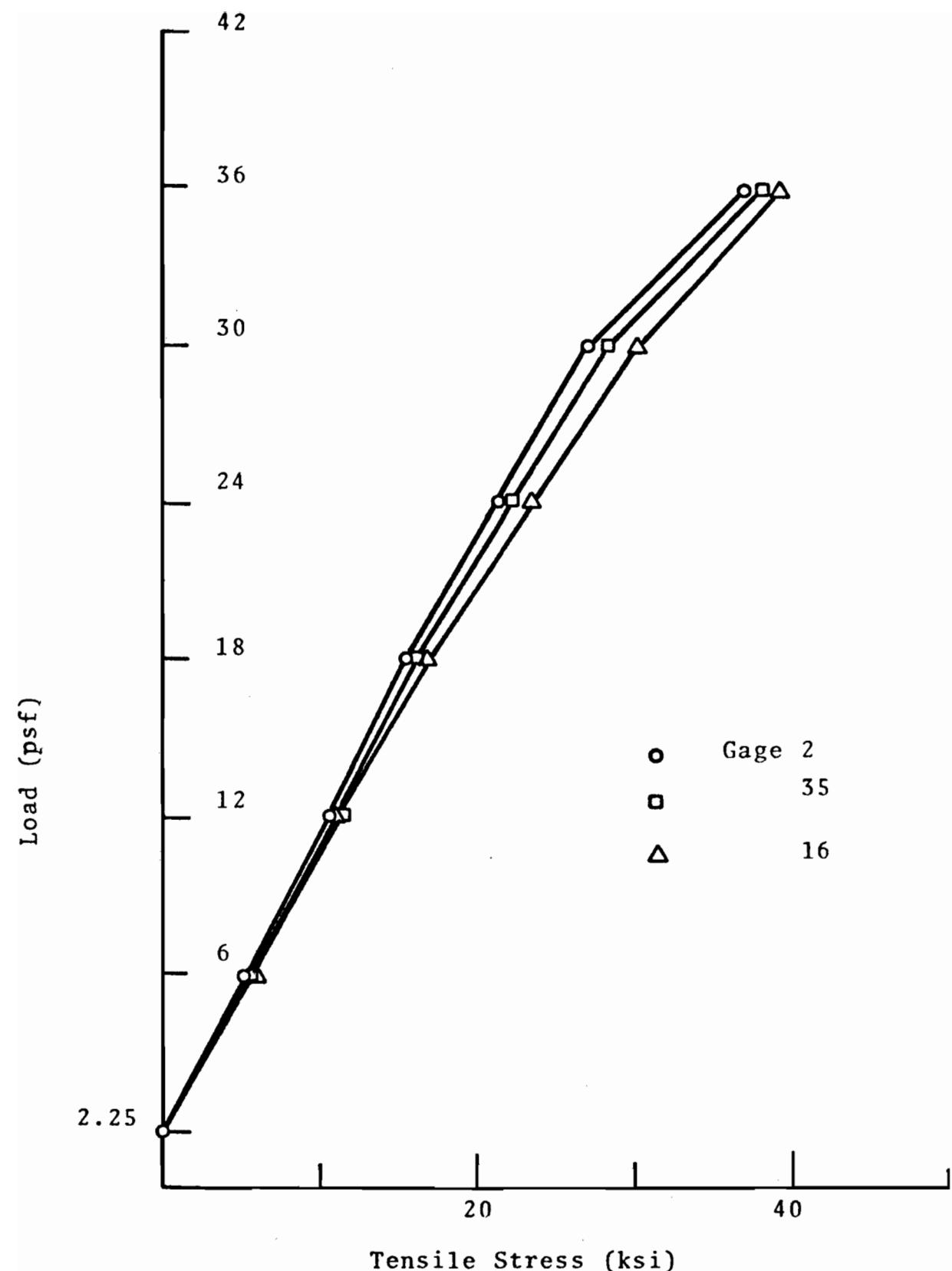


Fig. 16 Stresscs at 14 inches from the Interior Support
(Just Beyond the Nested Portion), End Spans -
First Z-Section Purlin Test

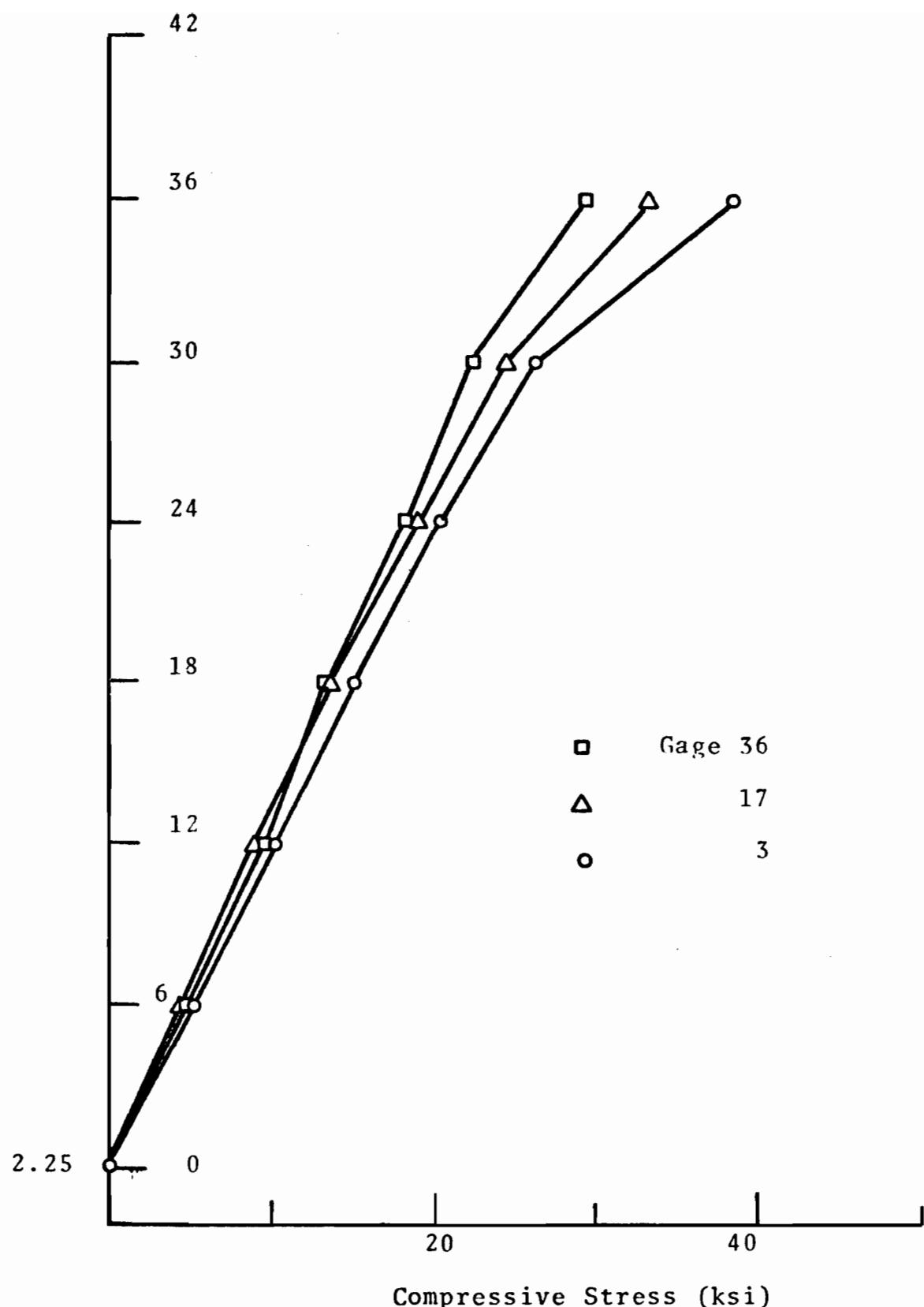


Fig. 17 Stresses at 14 inches from the Interior Support
(Just Beyond the Nested Purlin), End Spans -
First Z-Section Purlin Test

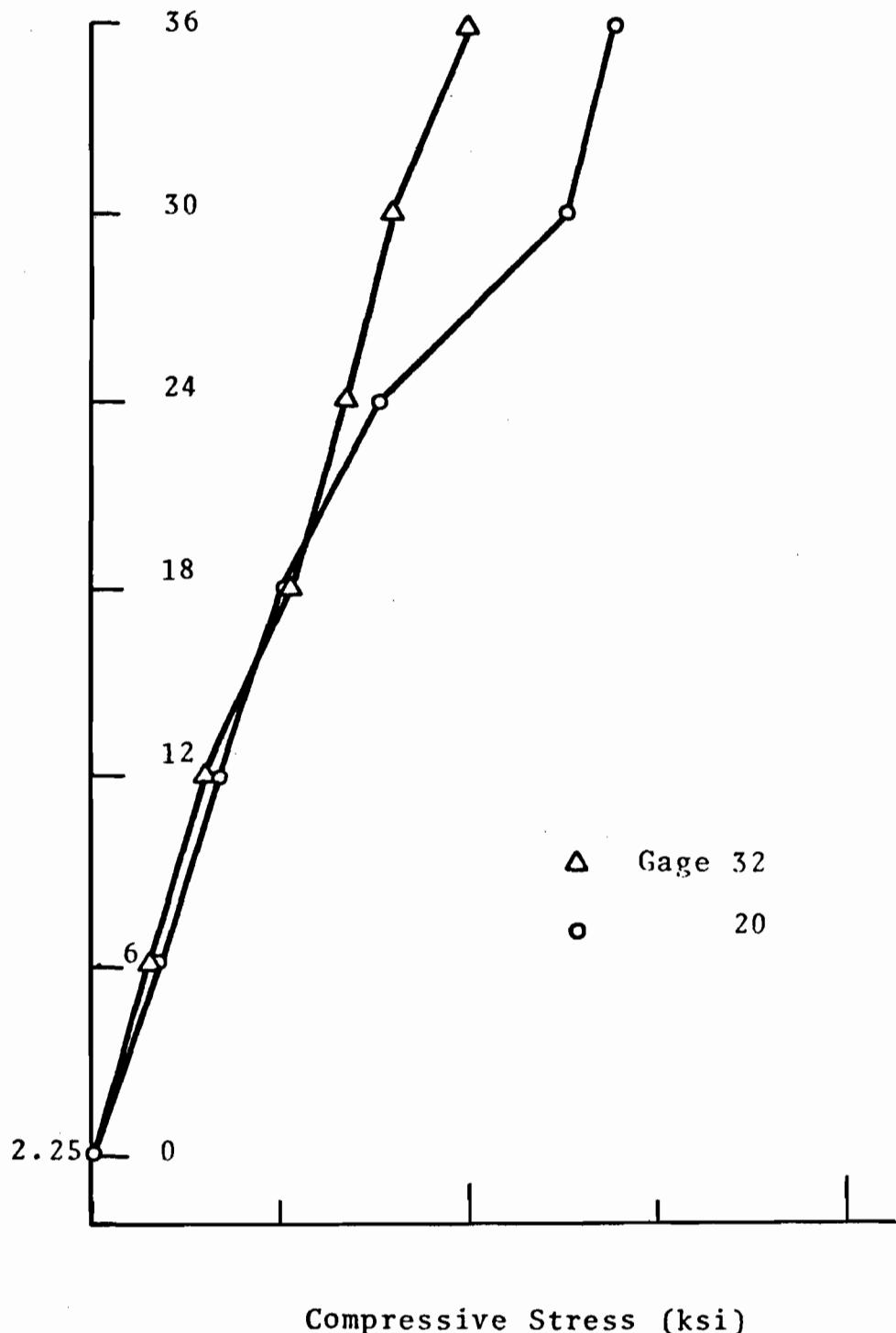


Fig. 18 Stresses at Interior Supports - First Z-Section Purlin Test

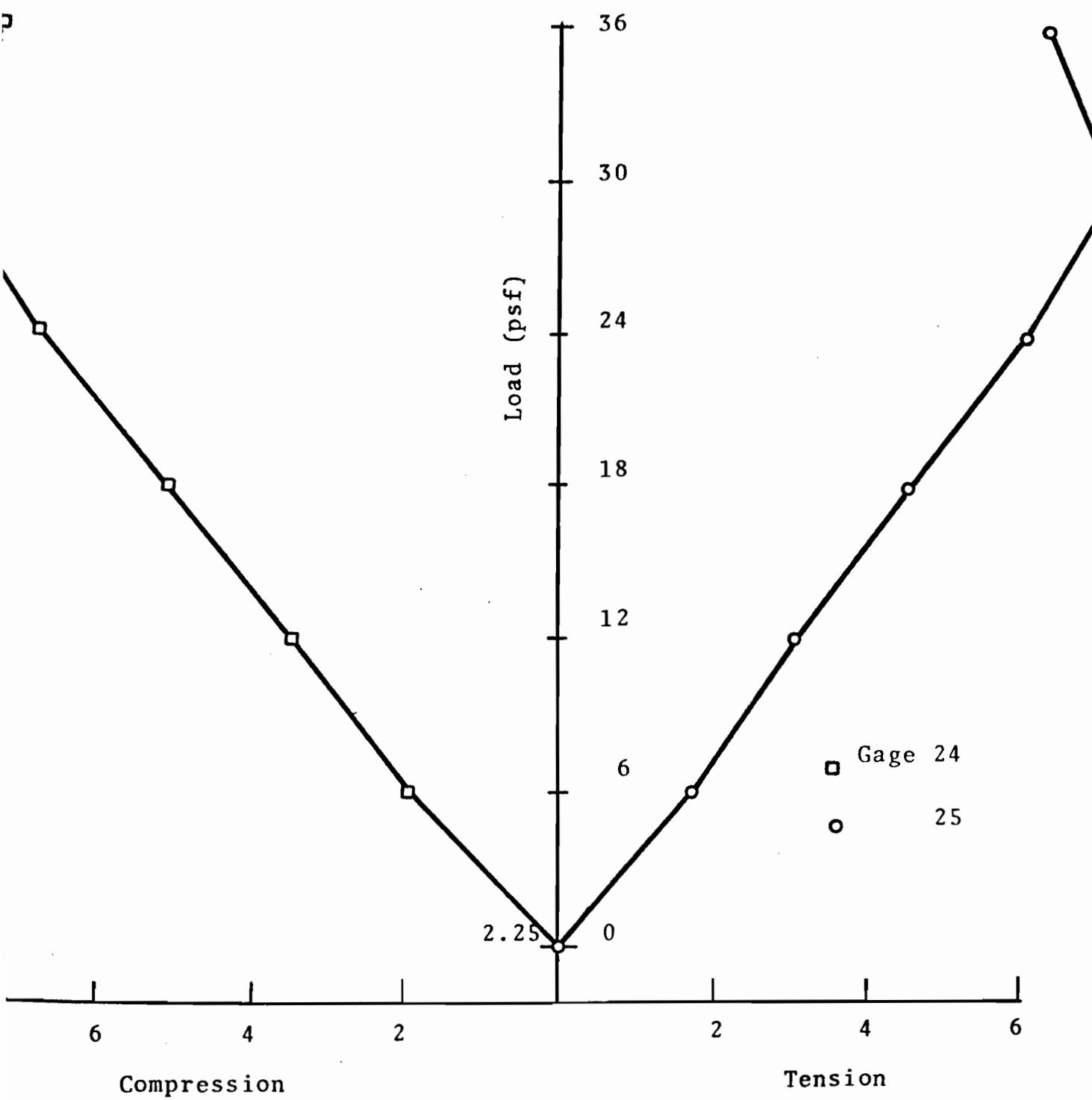


Fig. 19 Stresses at Mid Span, Center Spans -
First Z-Section Purlin Test

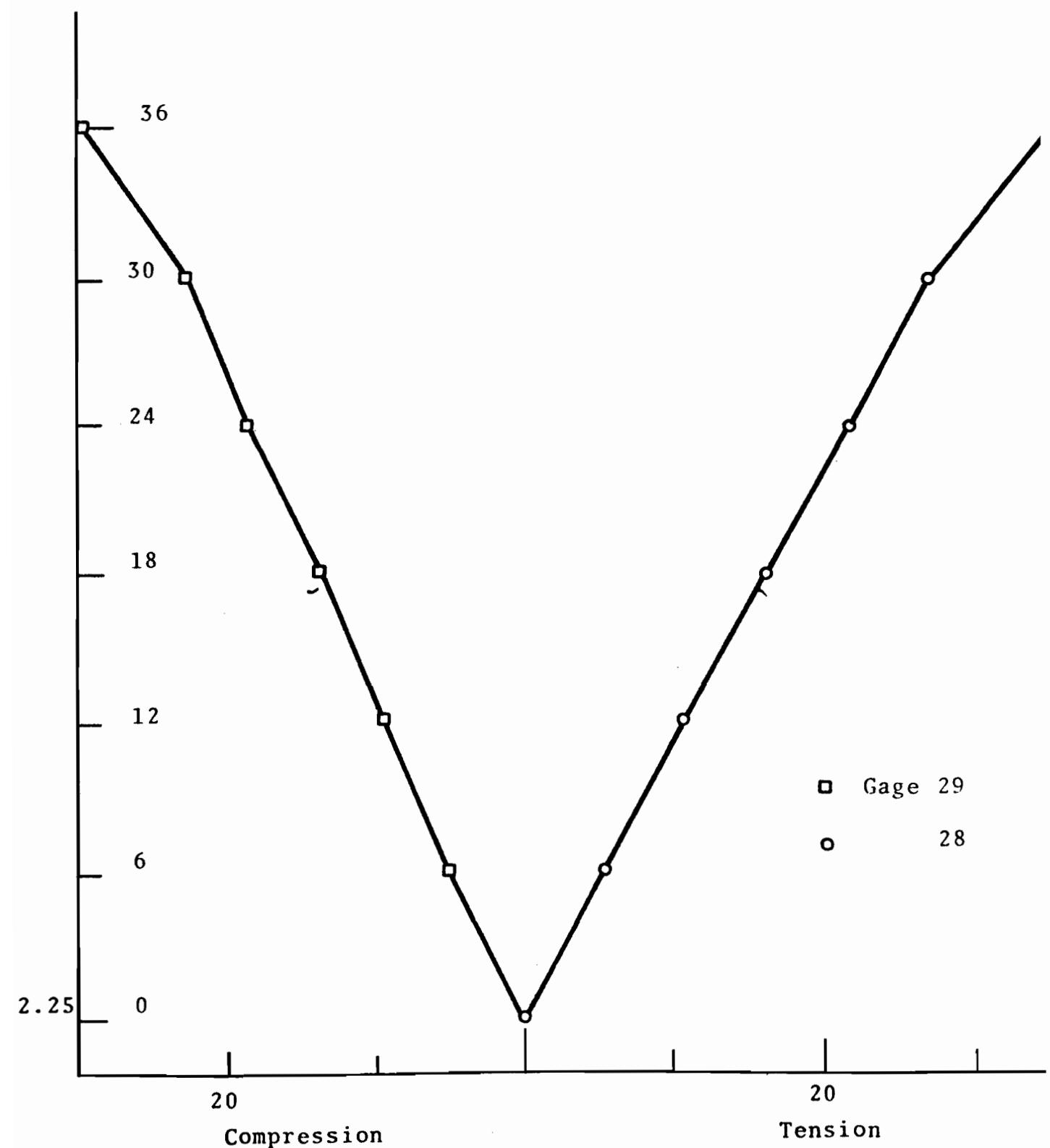


Fig. 20 Stresses at 14.5 inches from the Interior Support
(Just Beyond the Nested Portion), Center Spans -
First Z-Section Purlin Test

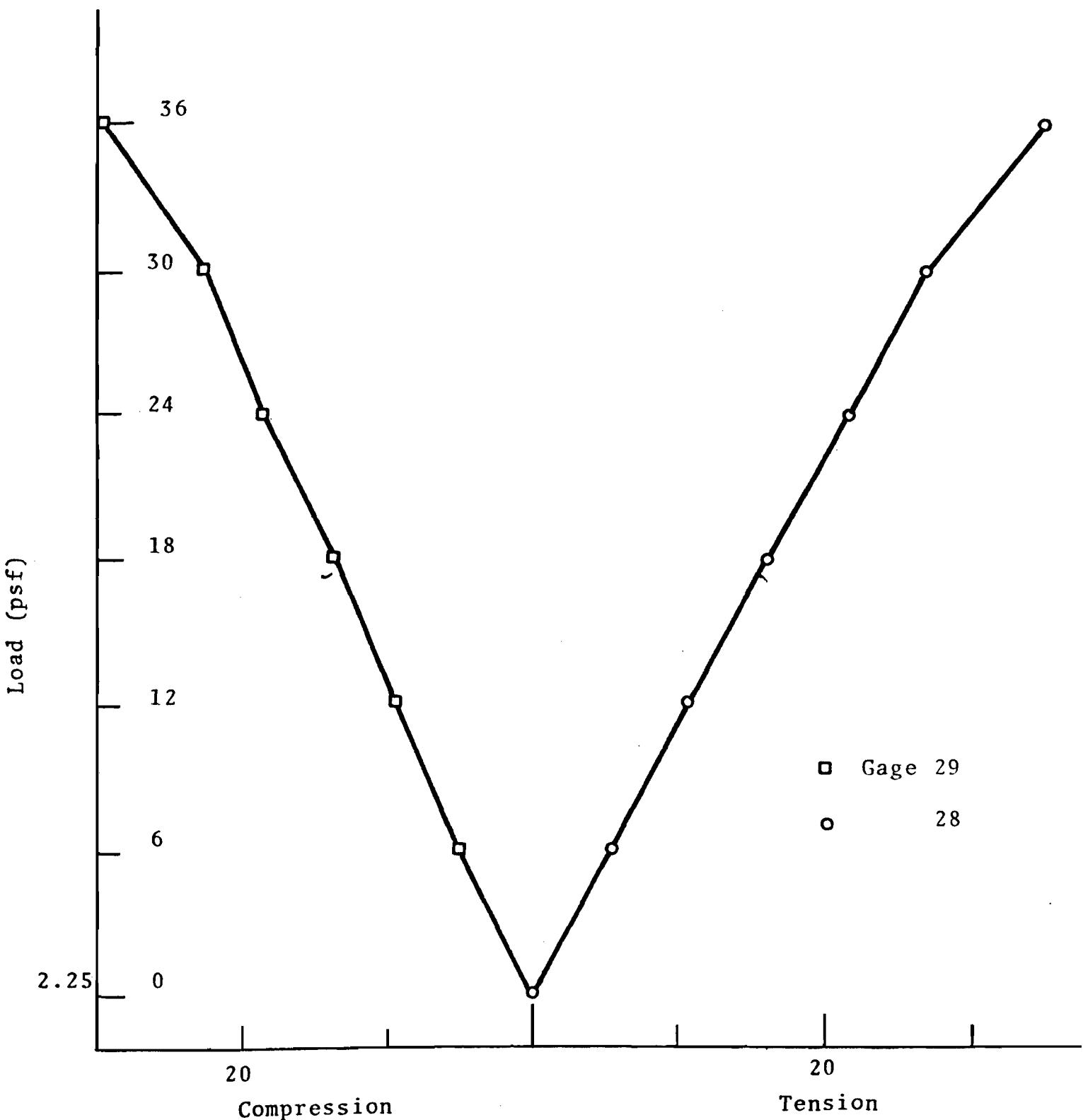


Fig. 20 Stresses at 14.5 inches from the Interior Support
(Just Beyond the Nested Portion), Center Spans -
First Z-Section Purlin Test

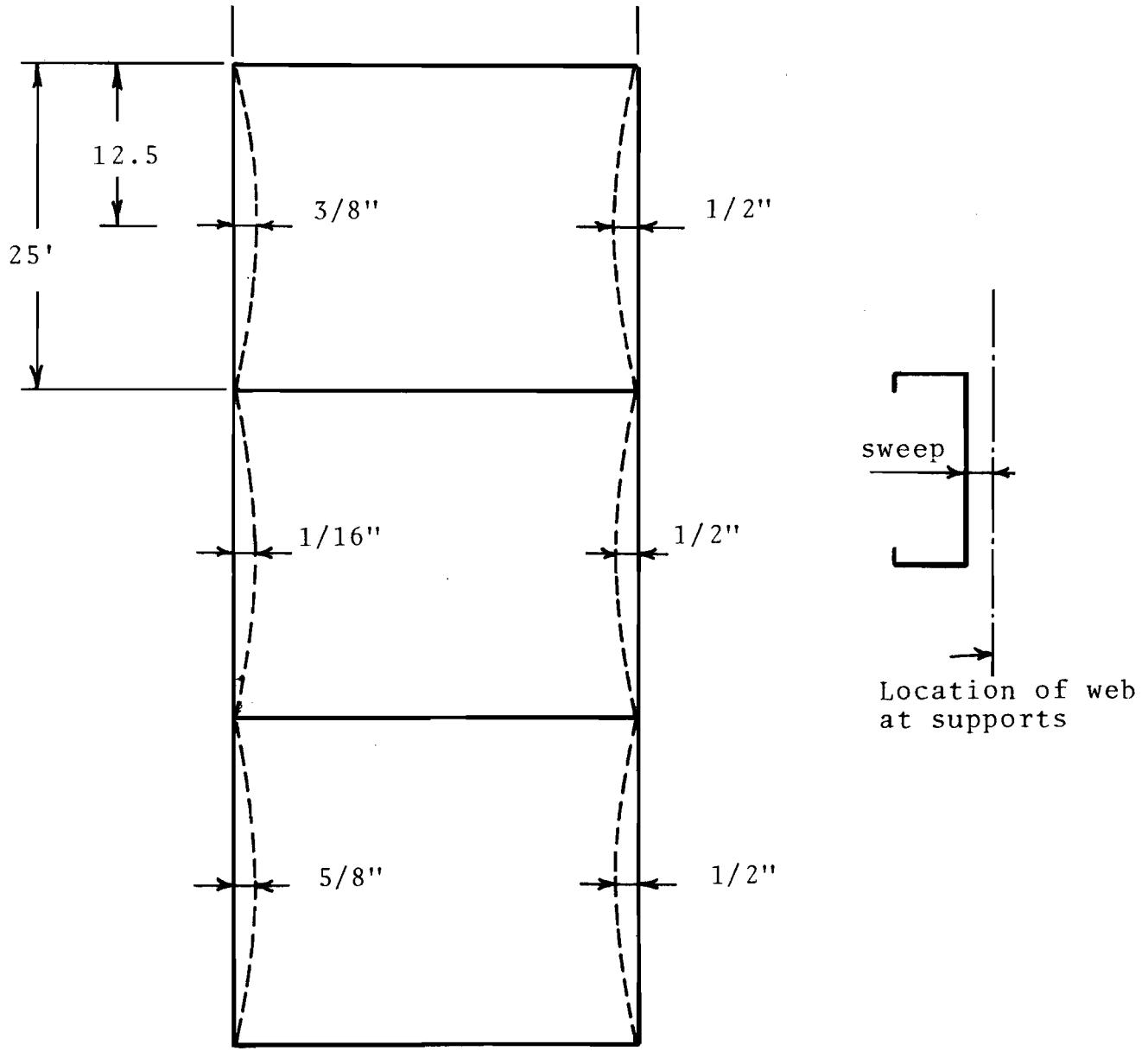


Fig. 21 Initial Sweep of C-Section Purlins

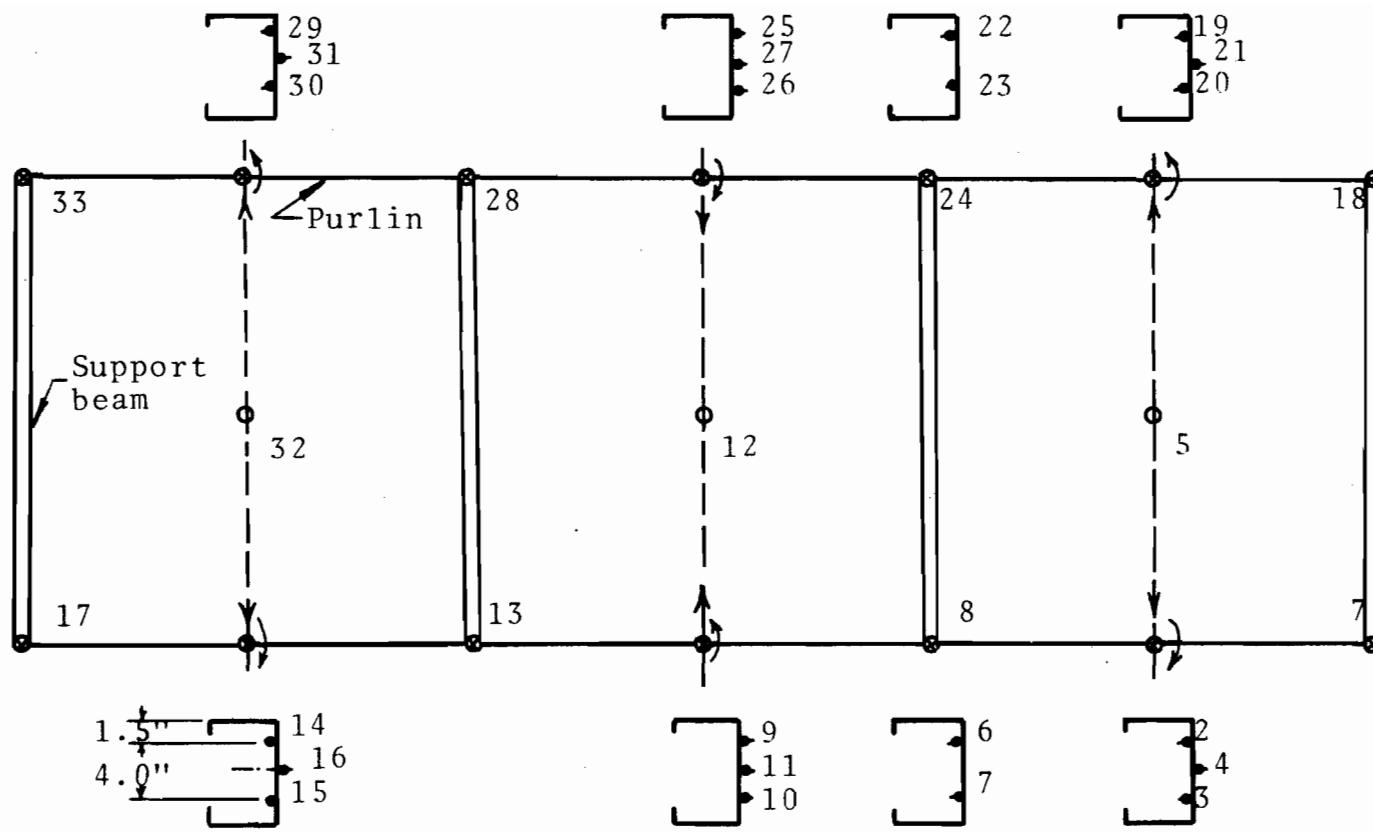


Fig. 22 Dial Gage Locations - C-Section Purlin Test

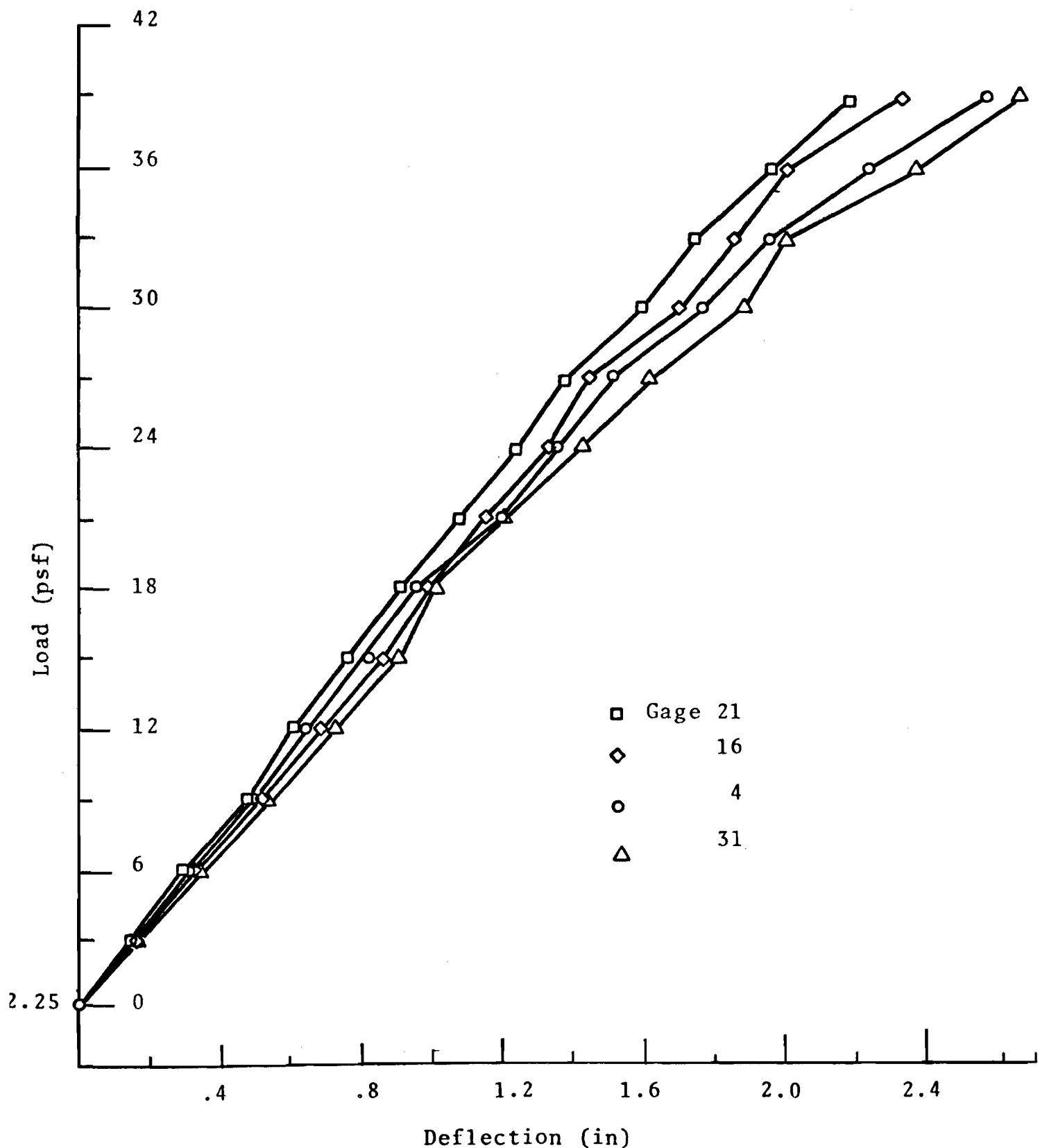


Fig. 23 Vertical Deflection, Midspan of End Spans -
C-Section Purlin Test

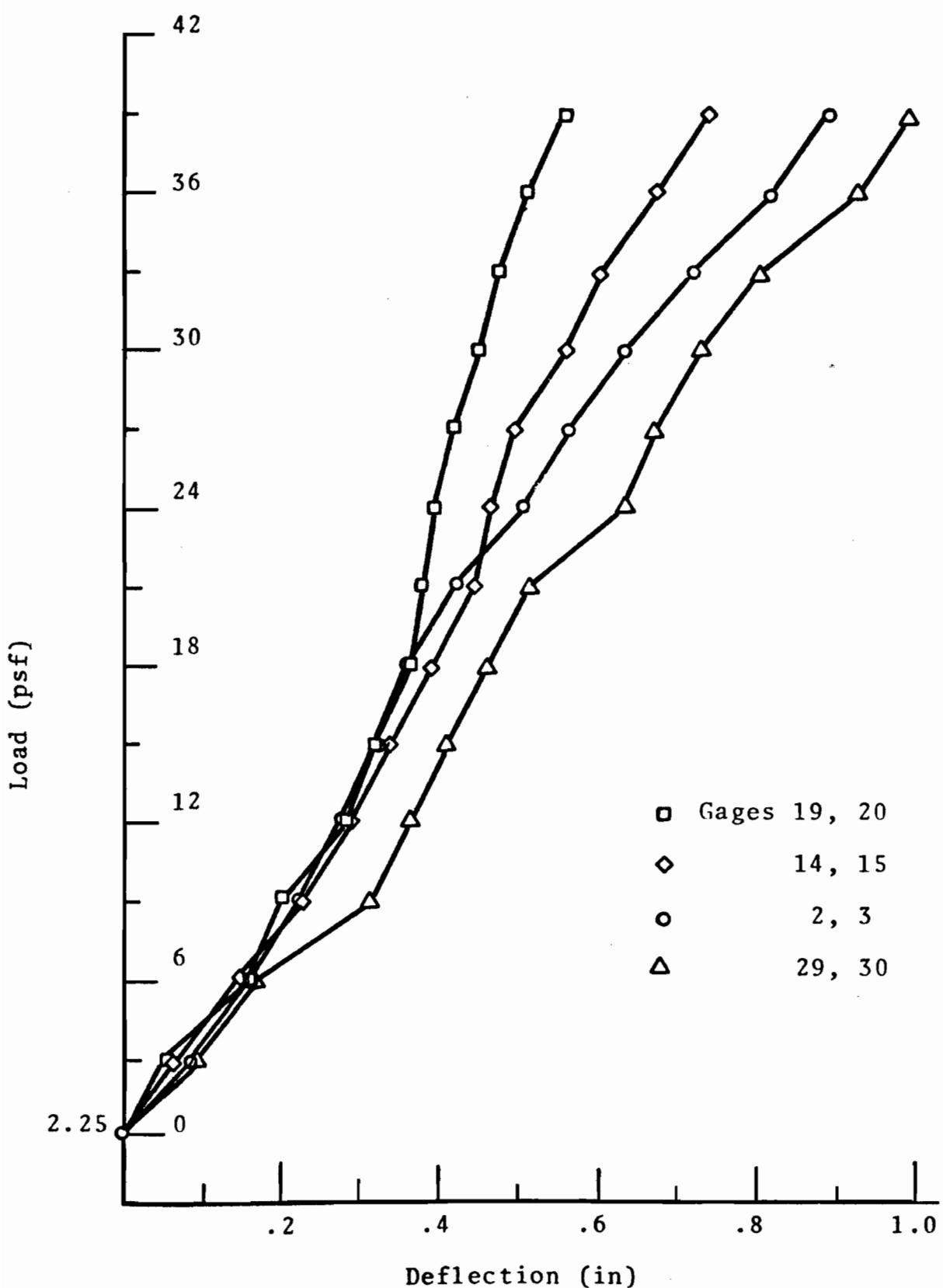


Fig. 24 Horizontal Deflection, Midspan of Eng Spans - C-Section Purlin Test

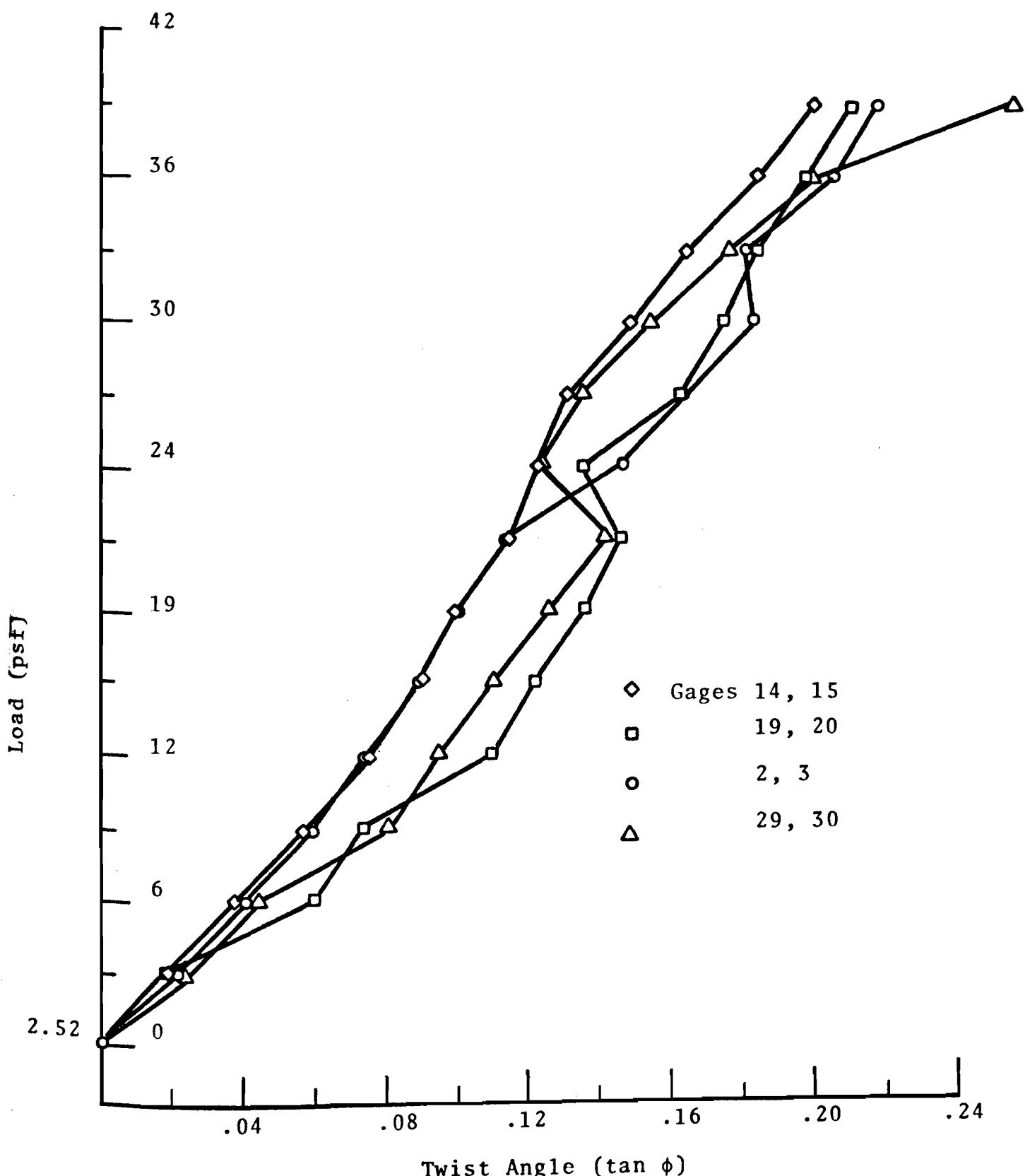


Fig. 25 Twist Angle, Midspan of End Spans - C-Section Purlin Test

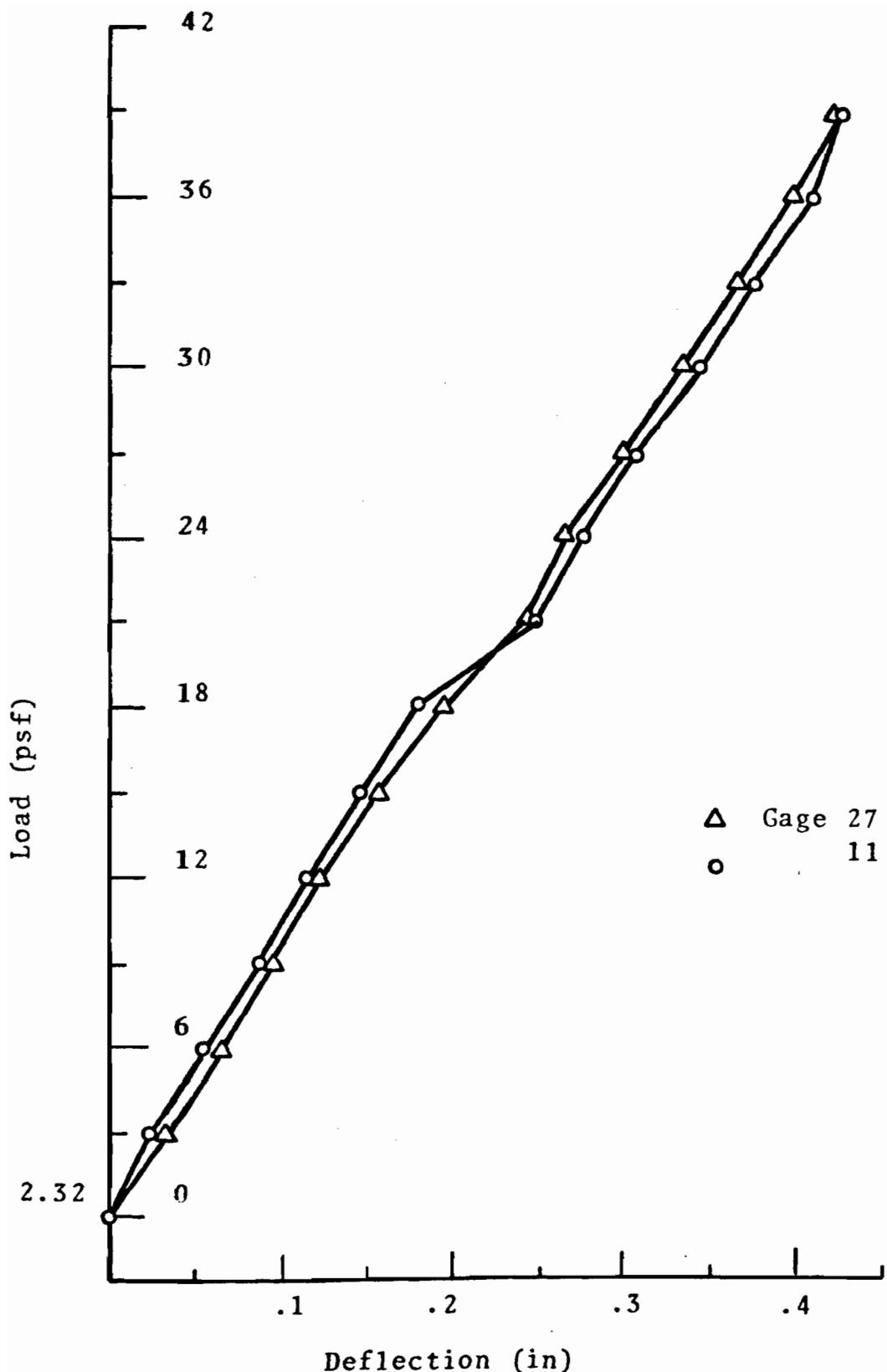


Fig. 26 Vertical Deflection, Midspan of Center Spans - C-Section Purlin Test

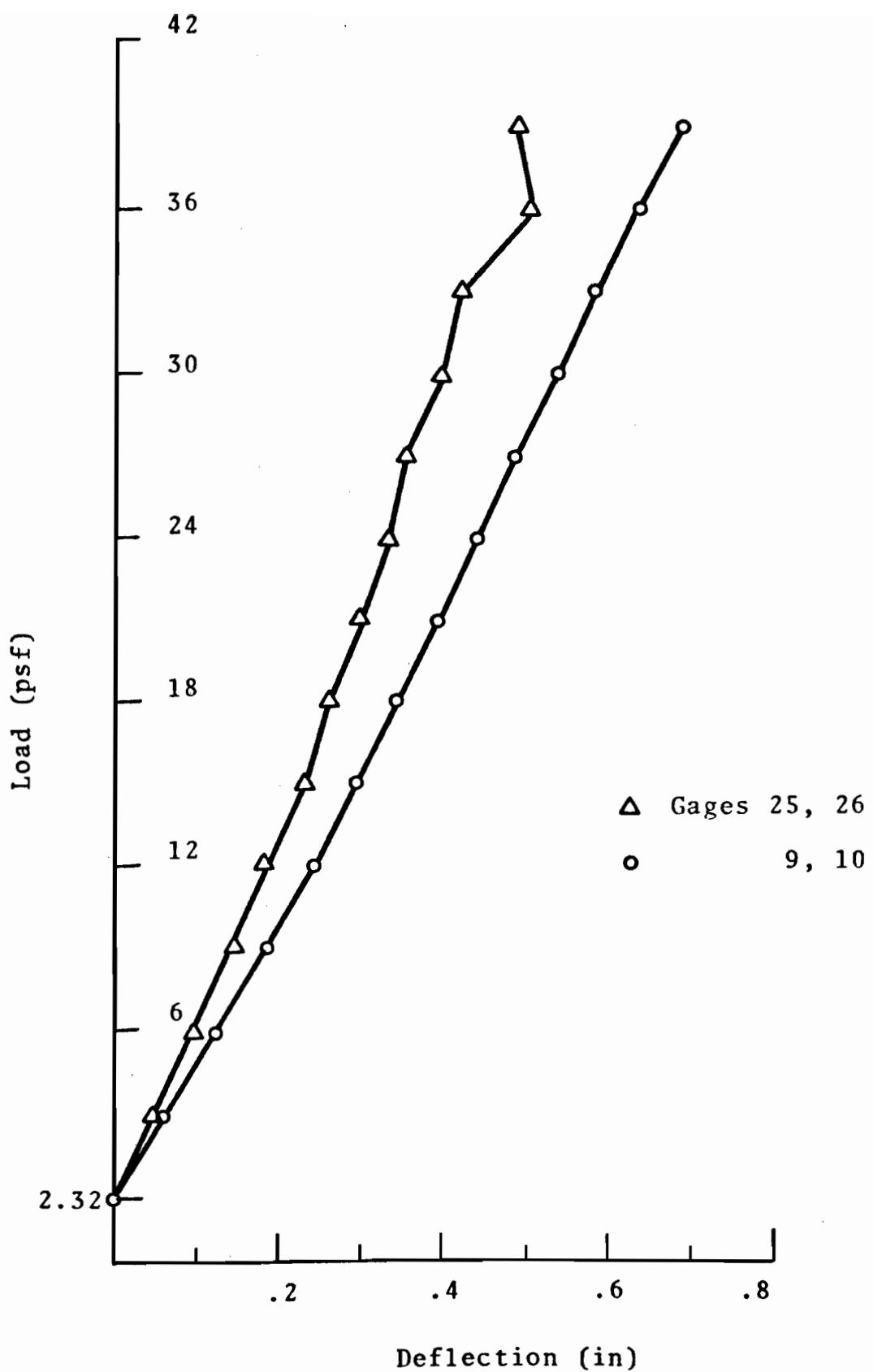


Fig. 27 Horizontal Deflection, Midspan of Center Spans - C-Section Purlin Test

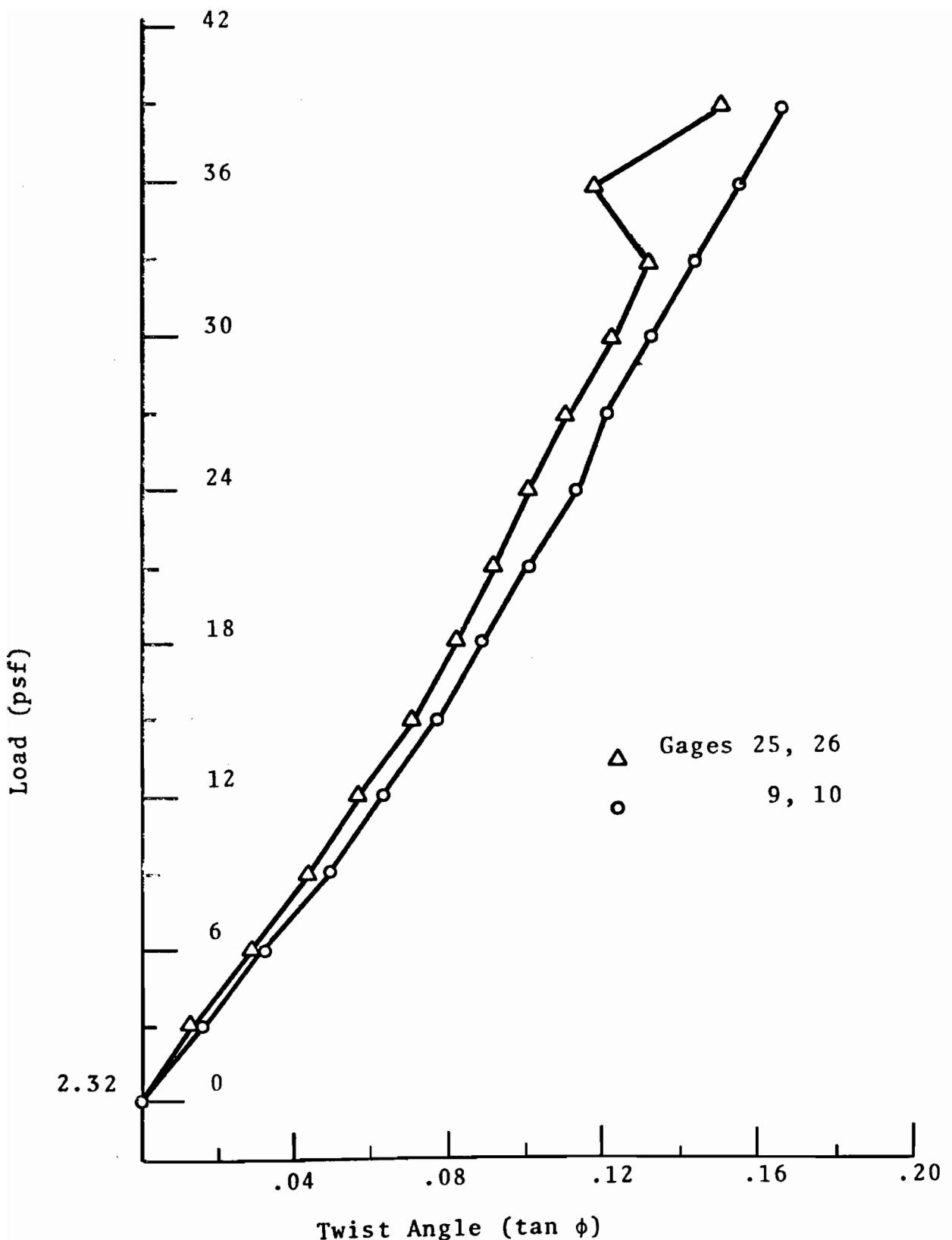


Fig. 28 Twist Angle, Midspan of Center Spans - C-Section Purlin Test

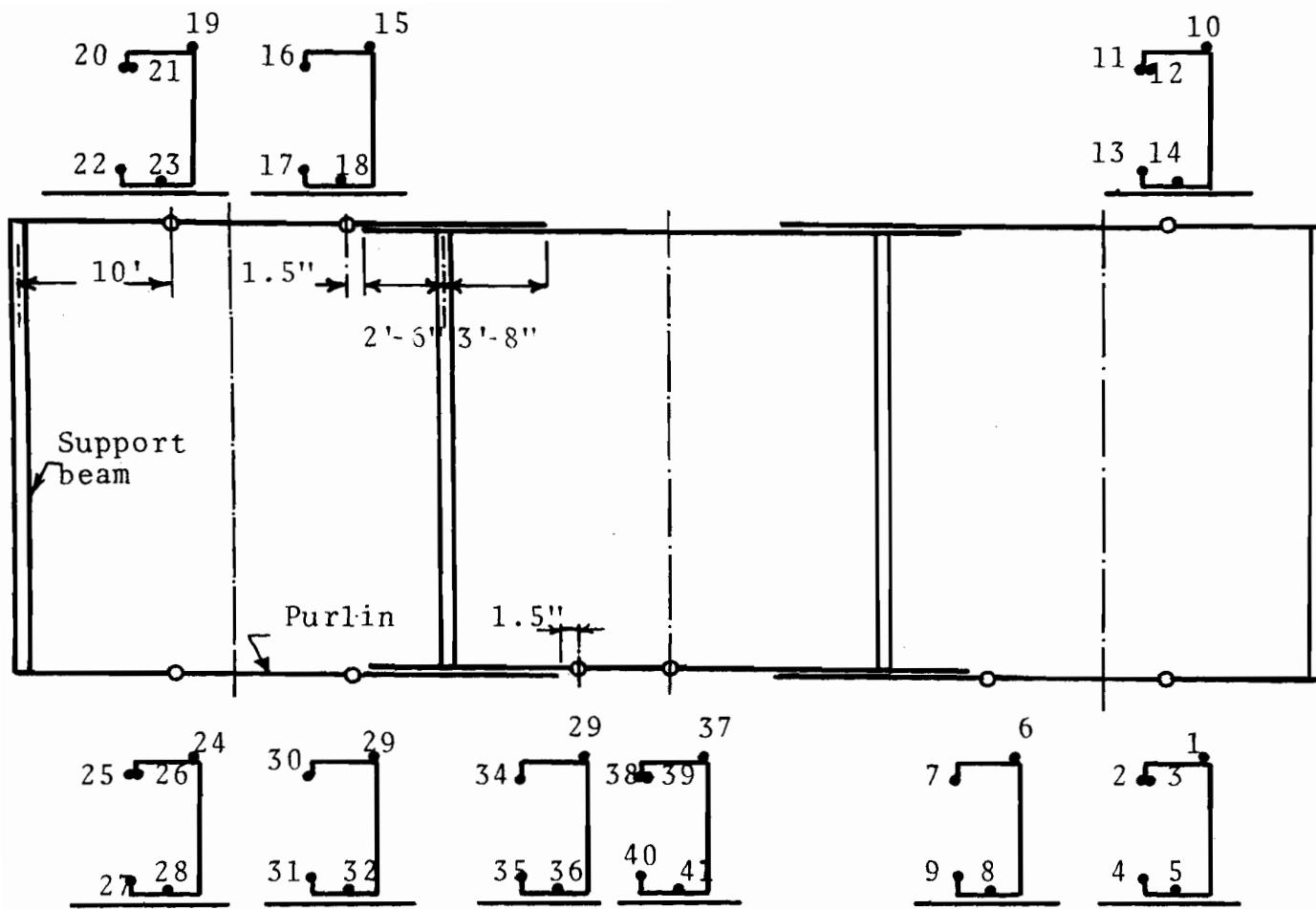


Fig. 29 Strain Gage Locations - C-Section Purlin Test

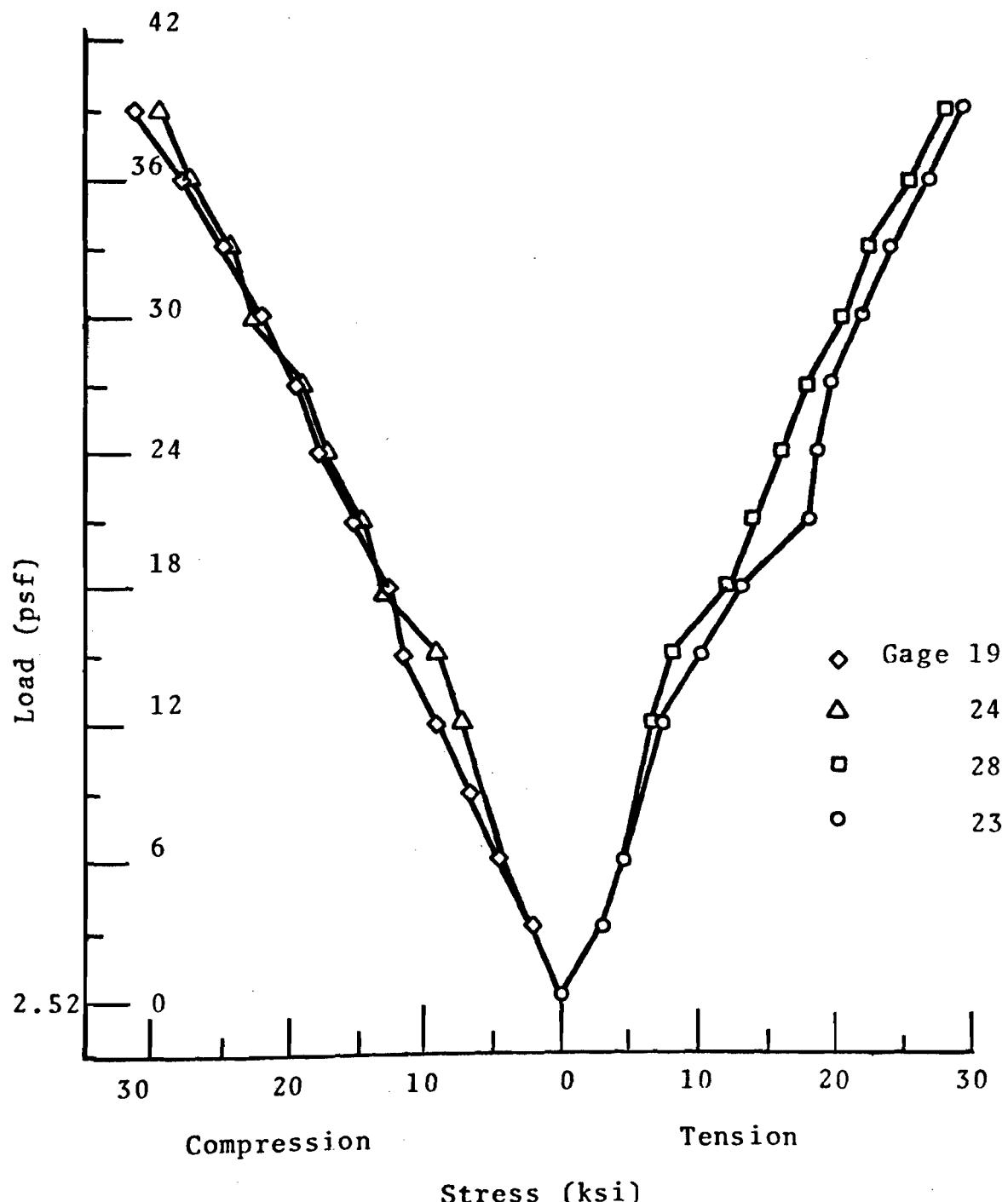


Fig. 30 Stresses at 10 ft. From Outside Supports,
End Spans - C-Section Purlin Test

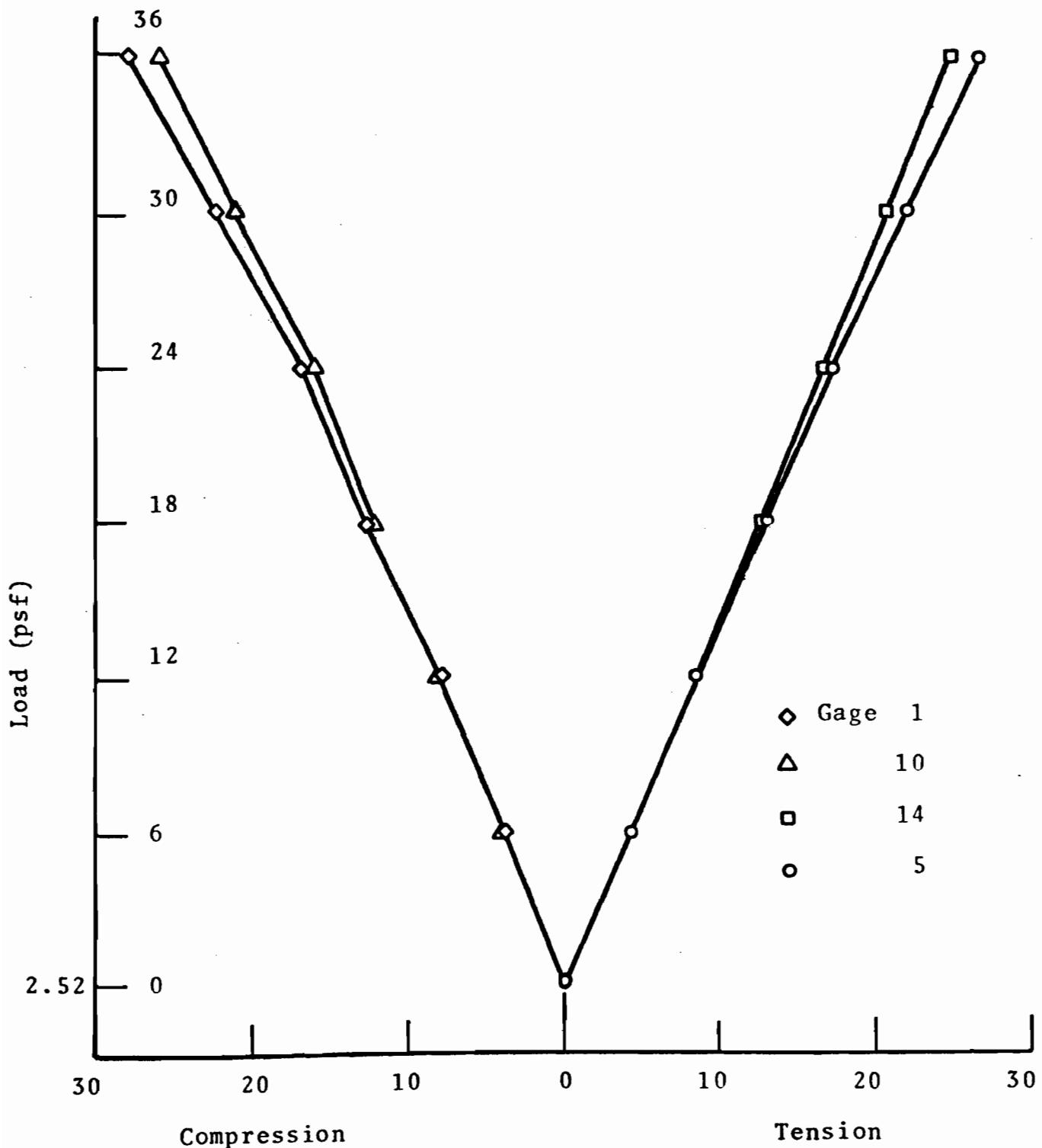


Fig. 31 Stresses at 10 ft. From Outside Supports,
End Spans - C-Section Purlin Test

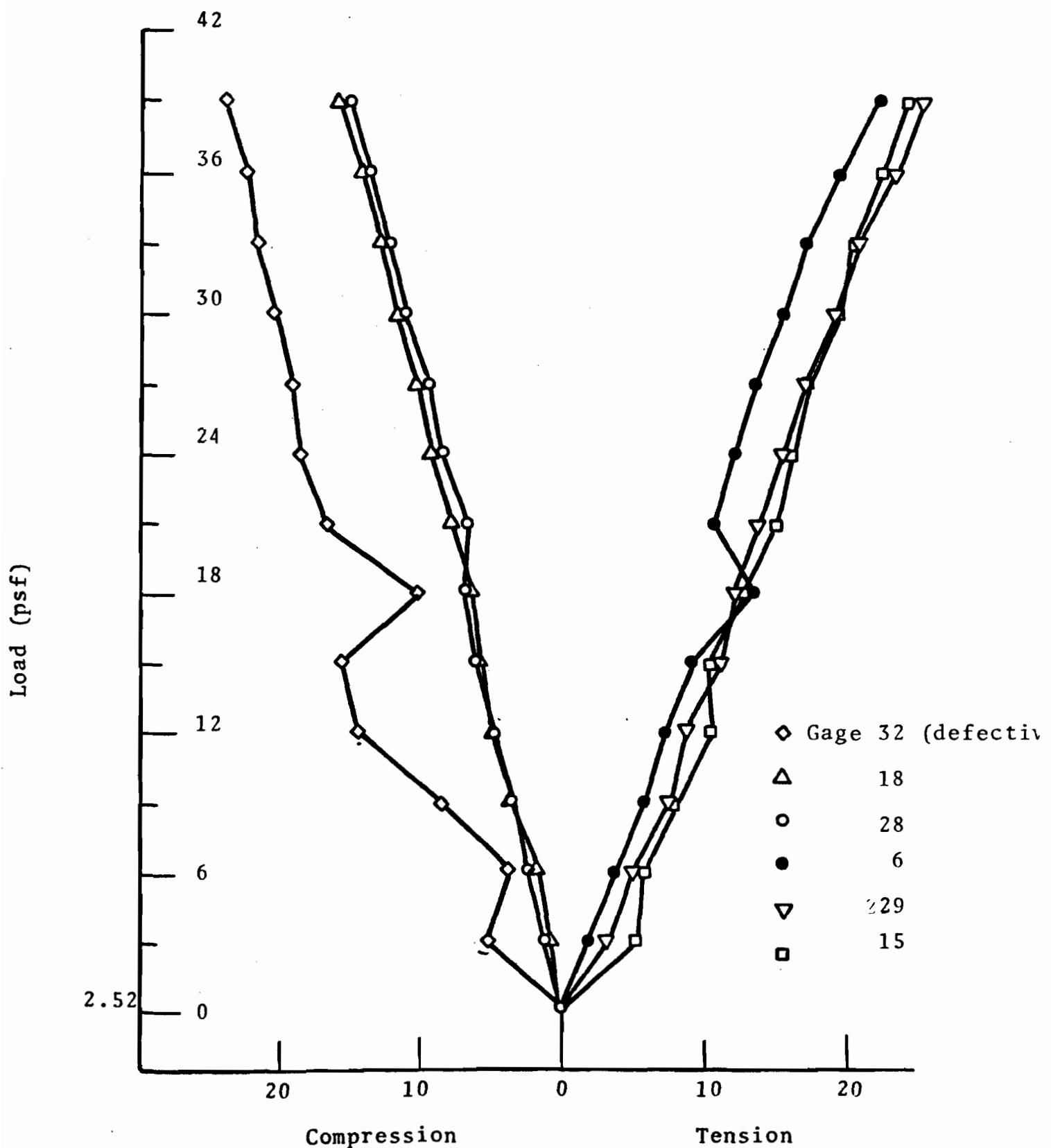


Fig. 32 Stresses at 1.5 inches Away From the Overlap
Over the Interior Support, End Spans - C-Section
Purlin Test

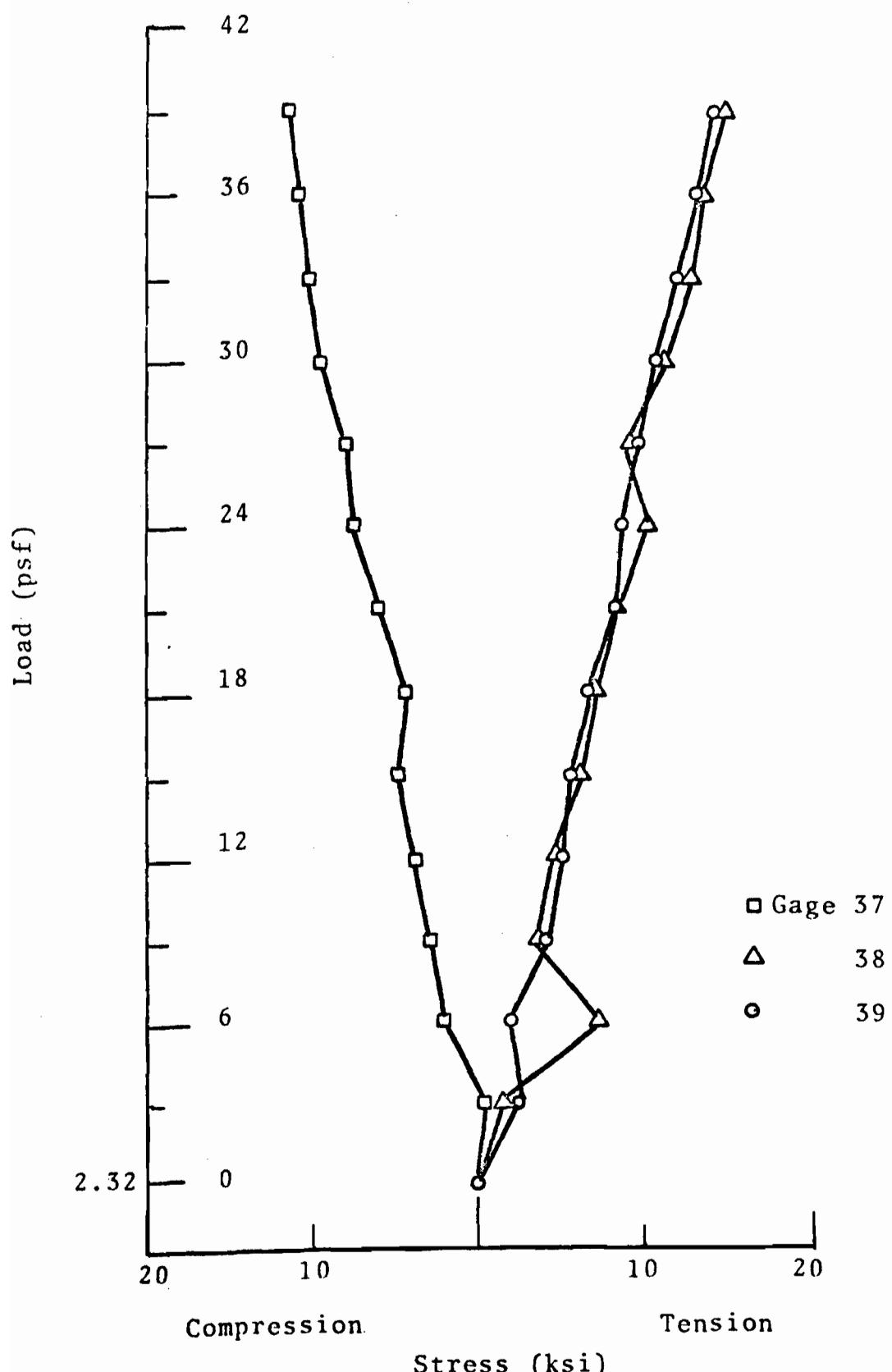


Fig. 33 Stresses at Midspan, Center Spans -
C-Section Purlin Test

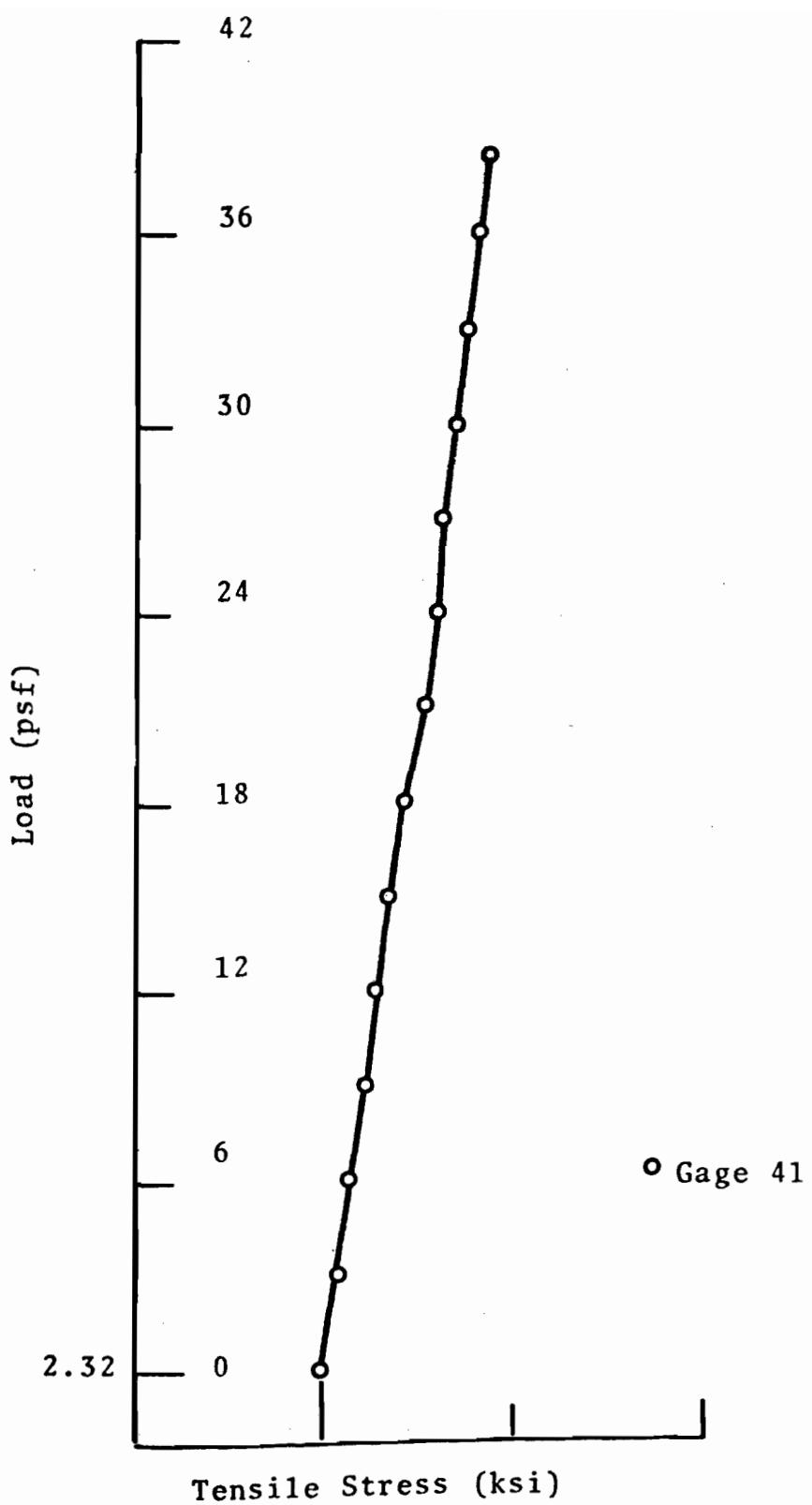


Fig. 33a Stresses at Midspan, Center Spans -
C-Section Purlin Test

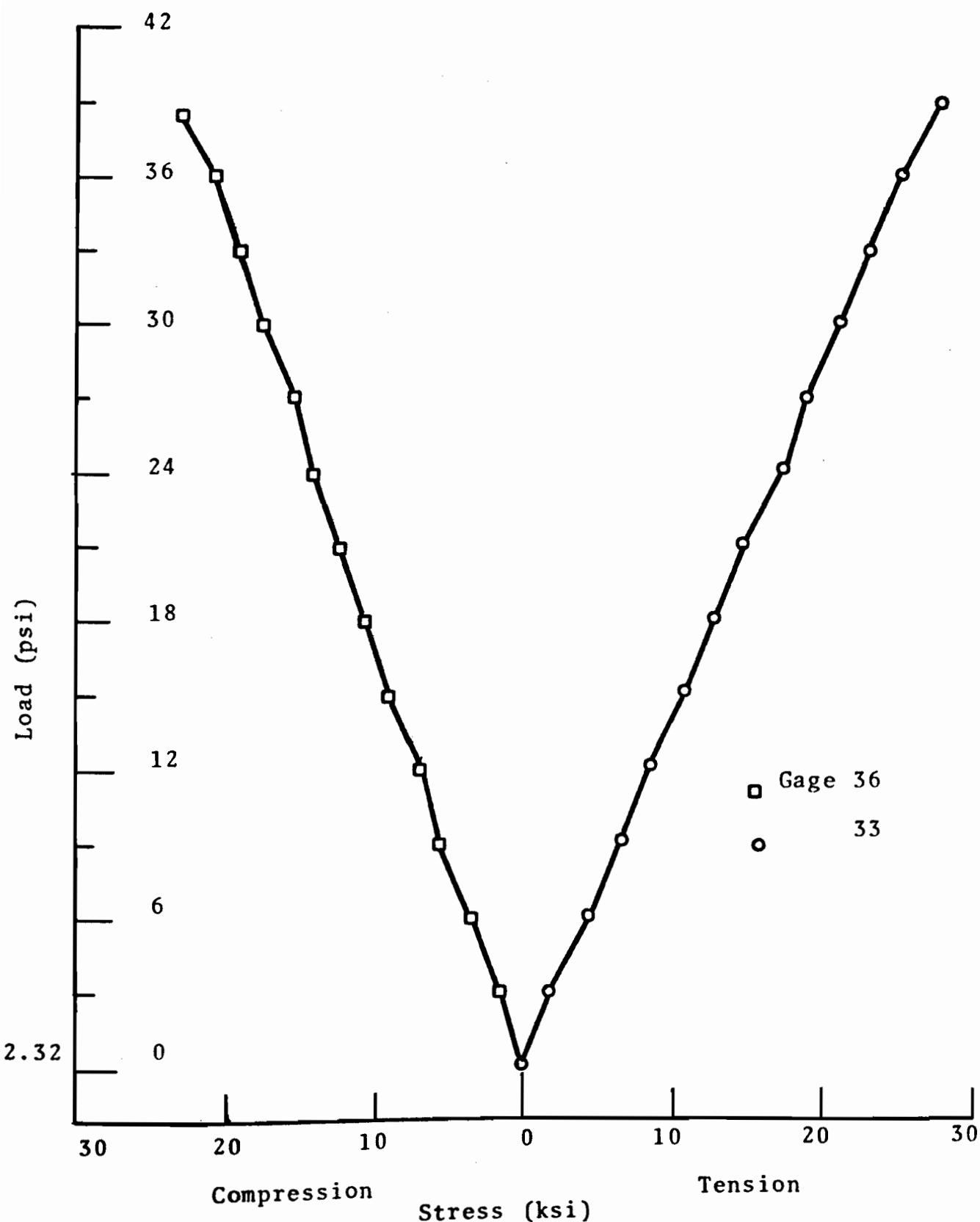


Fig. 34 Stresses at 1.5 inches Away From the Overlap Over the Interior Support, Center Span - C-Section Purlin Test

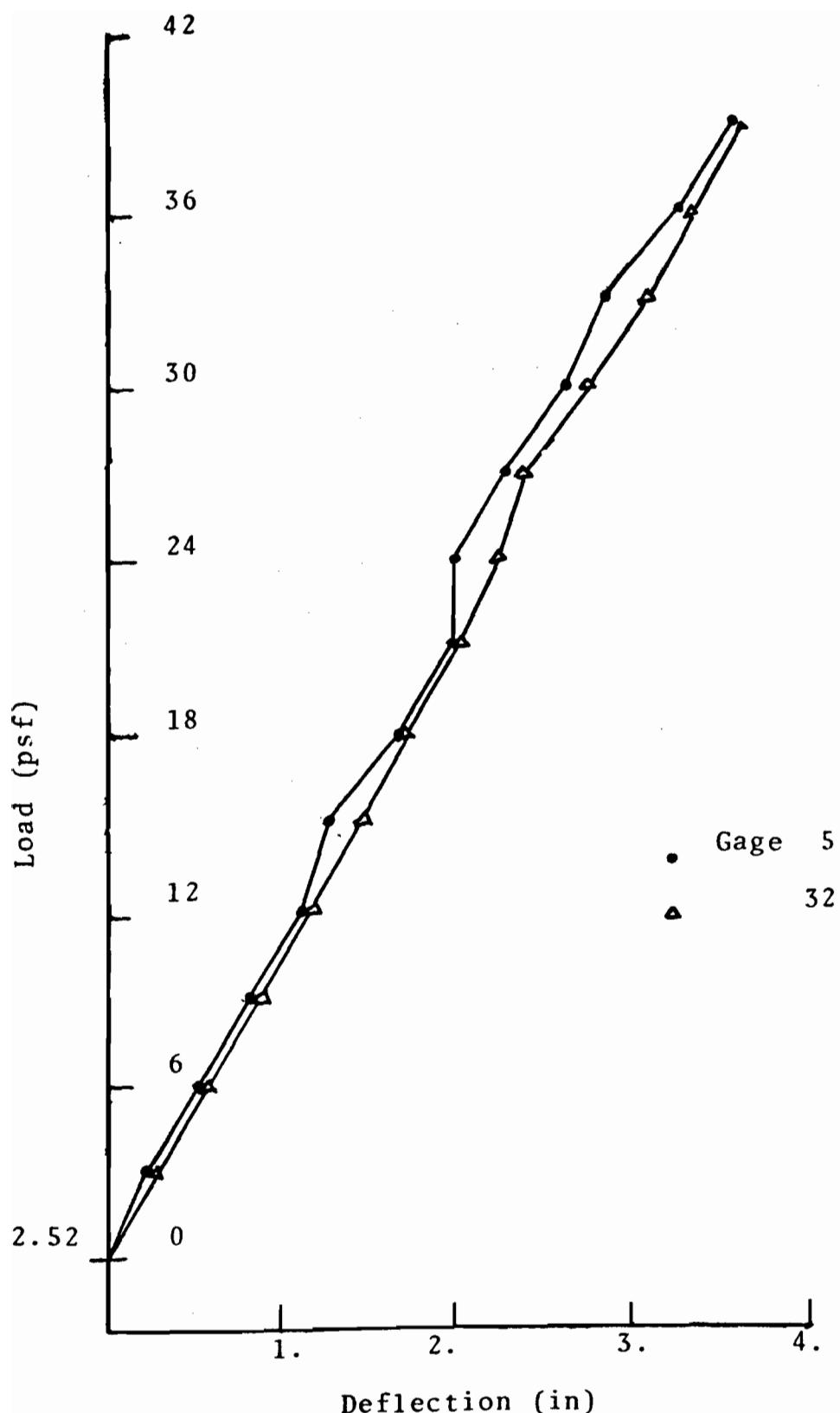


Fig. 35 Vertical Deflection of Roof Deck at Mid Point
of the End Spans - C-Section Purlin Test

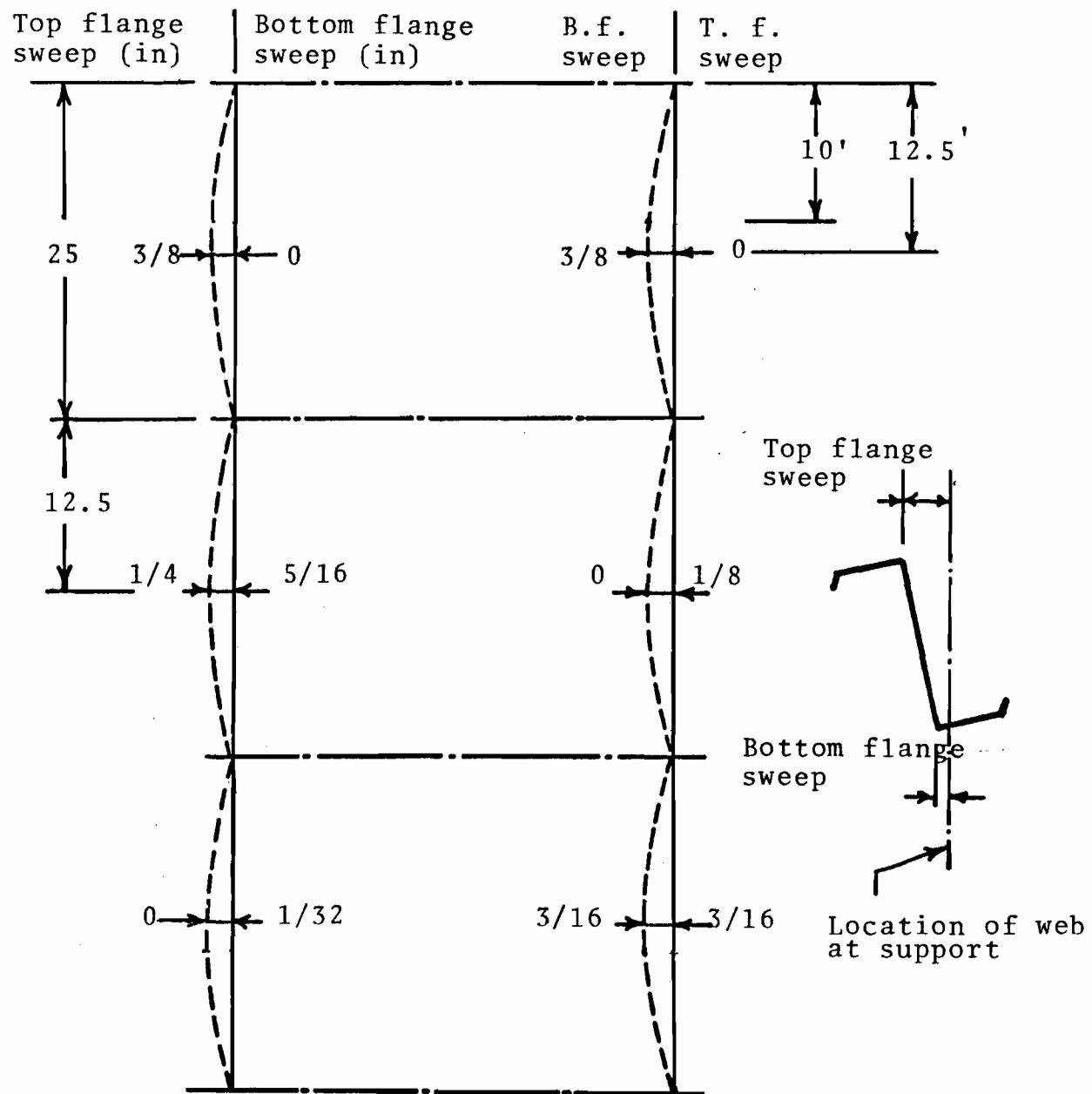


Fig. 36 Initial Sweep of Z-Section Purlin Assembly - Second Test

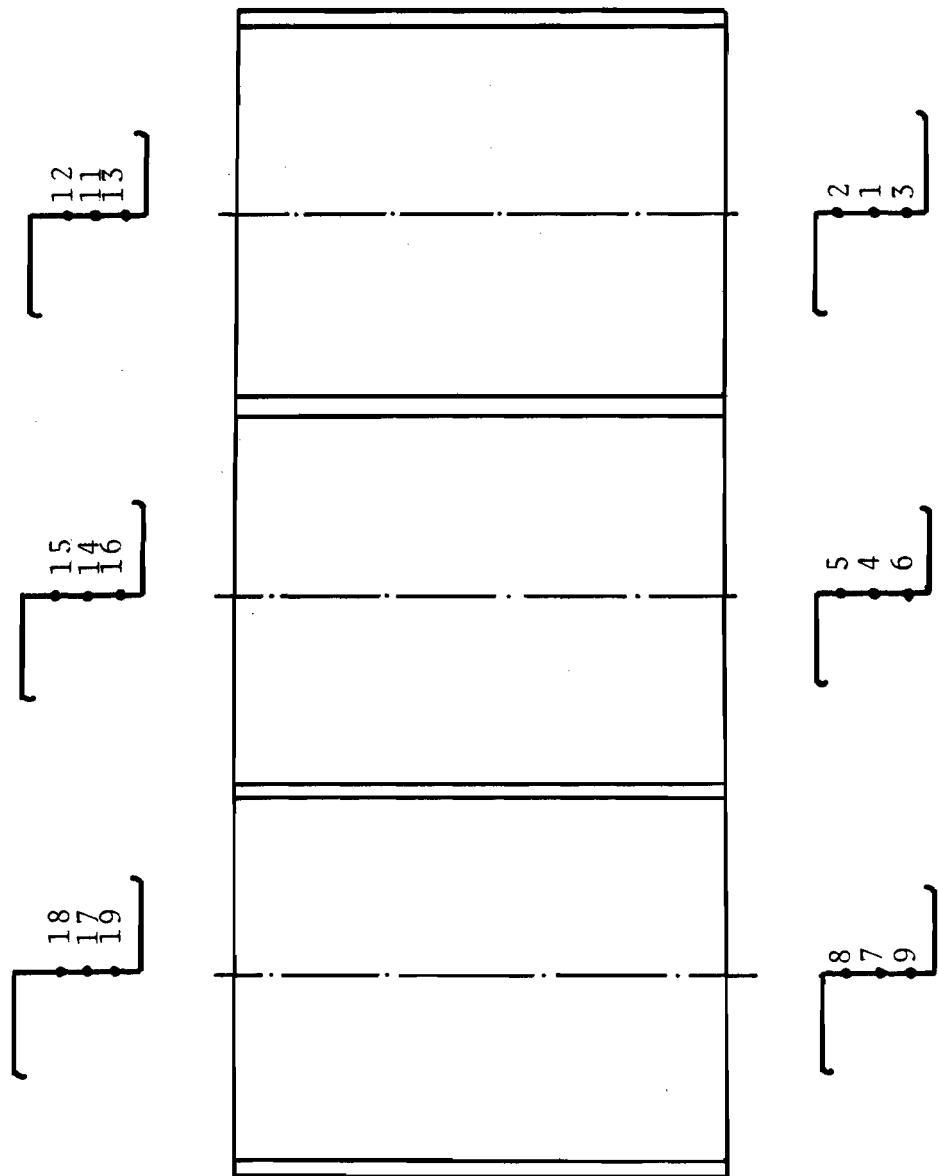


Fig. 37 Dial Gage Locations - Second Z-Section Purlin Test

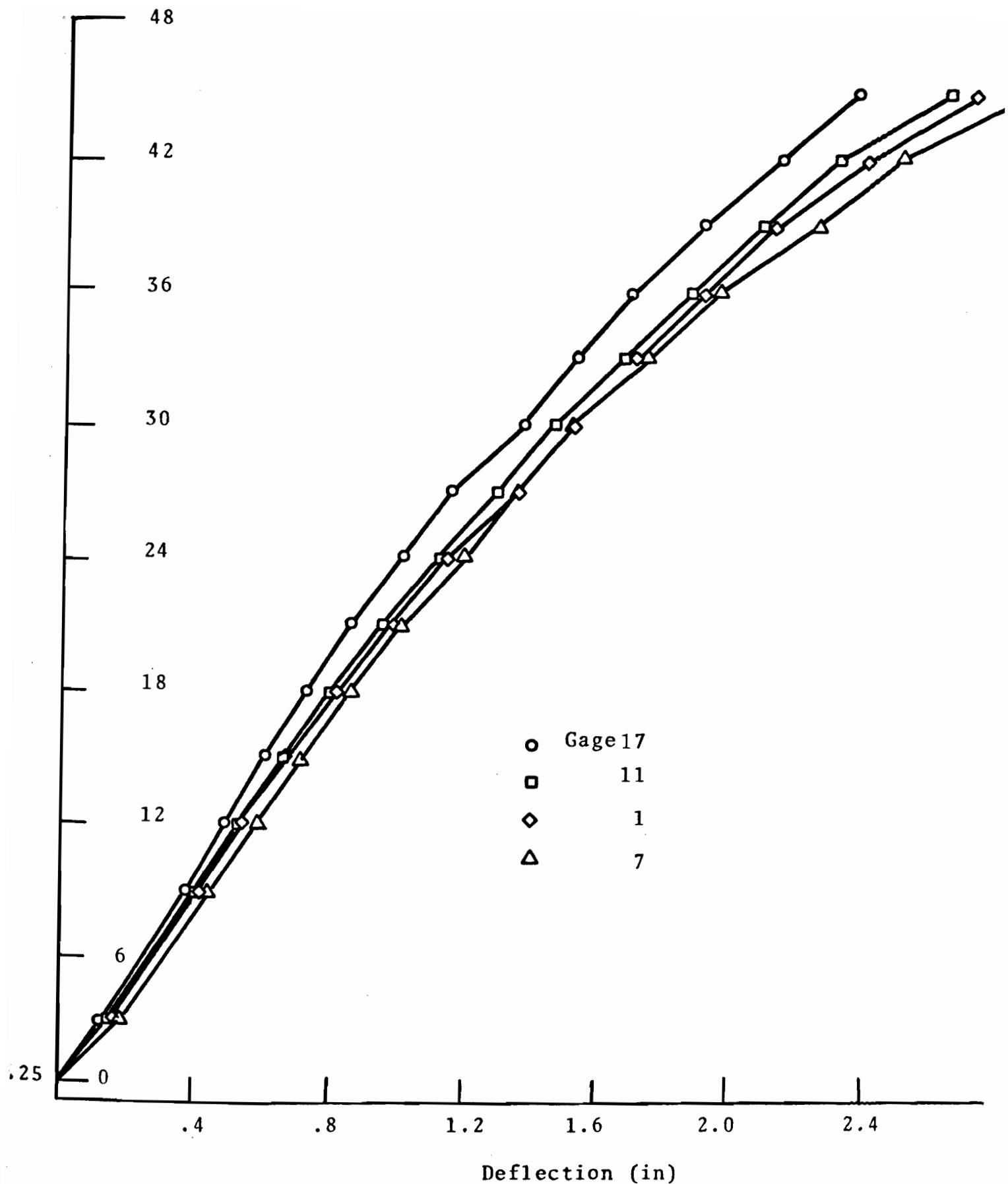


Fig. 38 Vertical Deflection, Midspan of End Spans - Second Z-Section Purlin Test

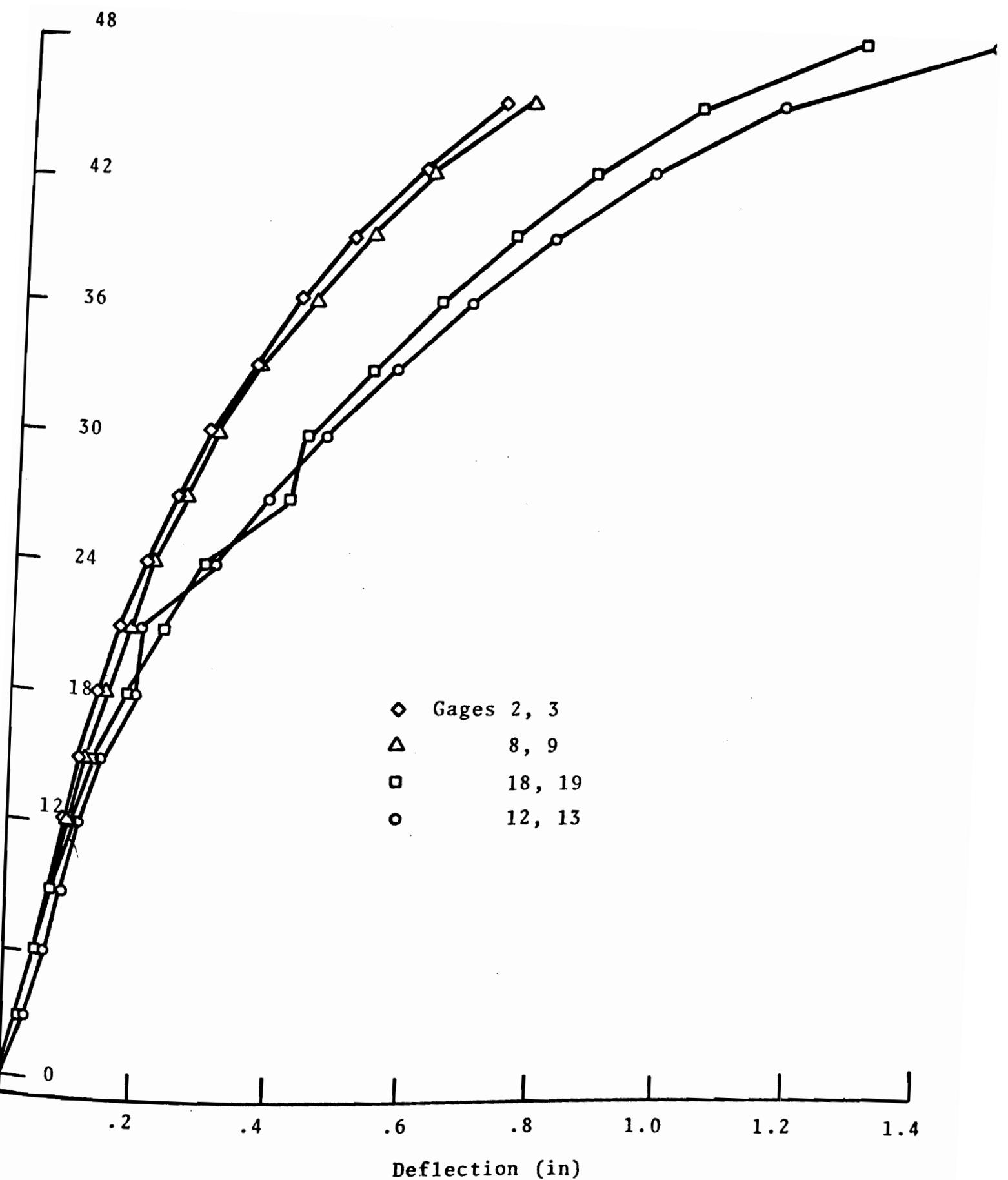


Fig. 39 Horizontal Deflection, Midspan of End Spans - Second Z-Section Purlin Test

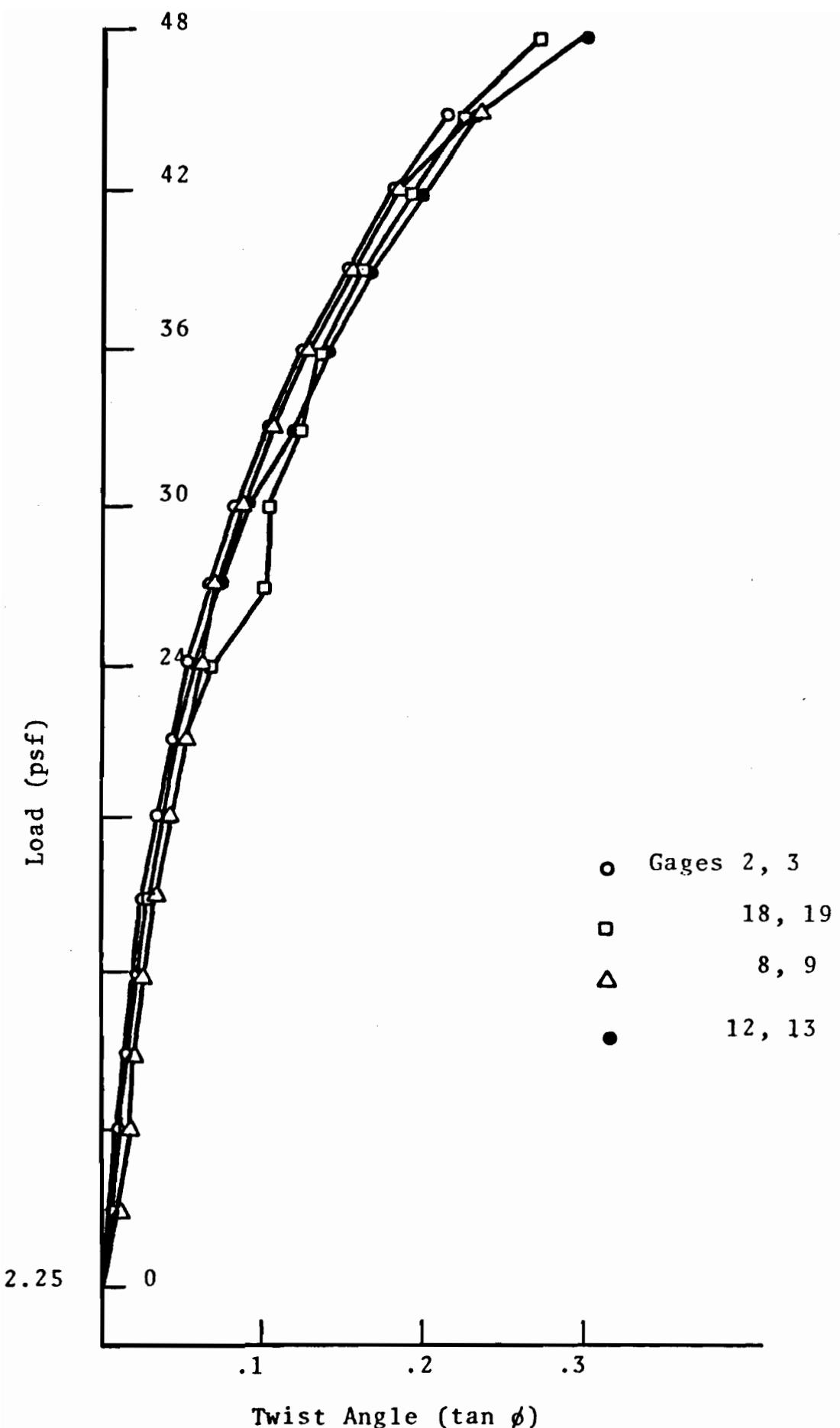


Fig. 40 Twist Angle, Midspan of End Spans -
Second Z-Section Purlin Test

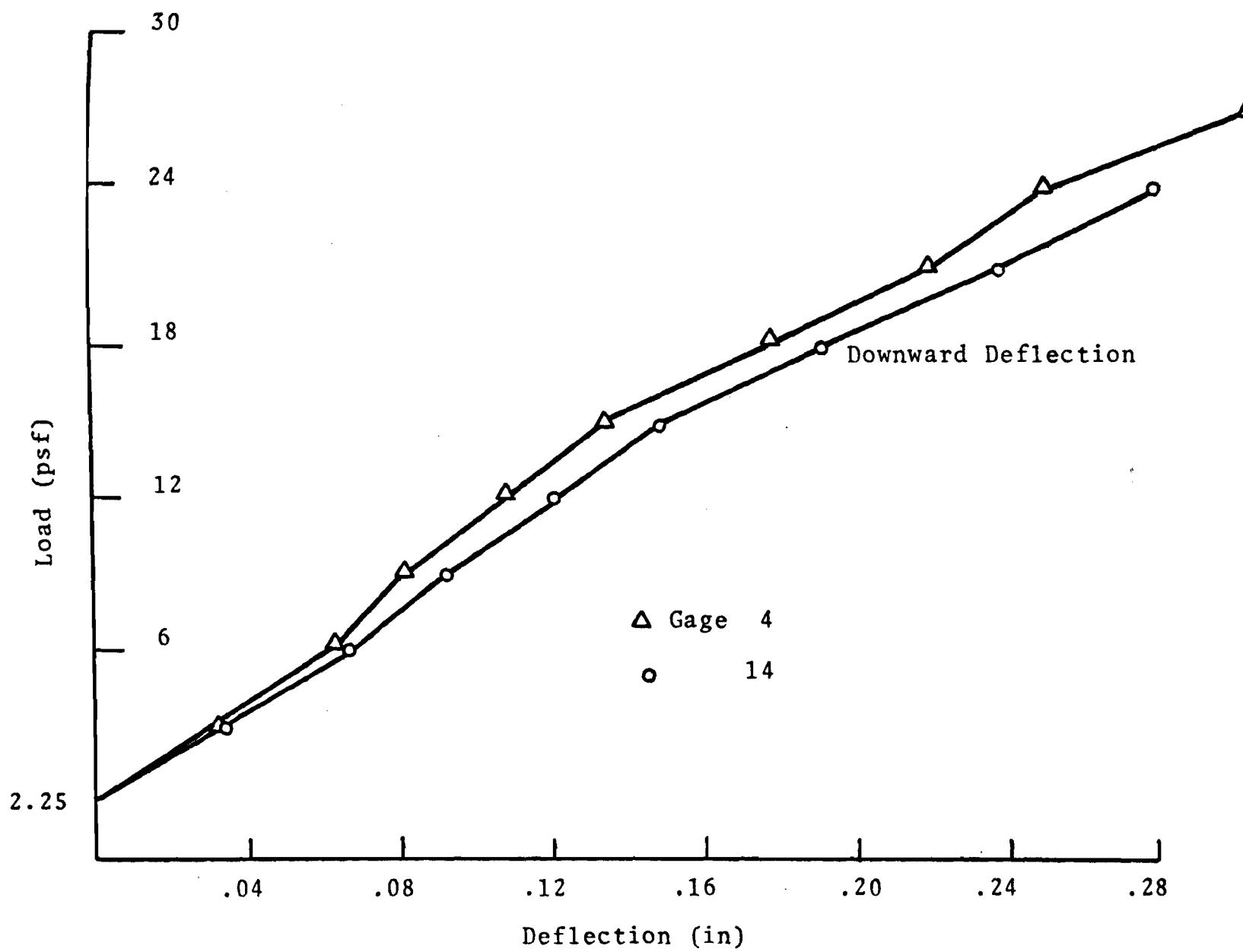


Fig. 41 Vertical Deflection, Midspan of Center Spans -
Second Z-Section Purlin Test

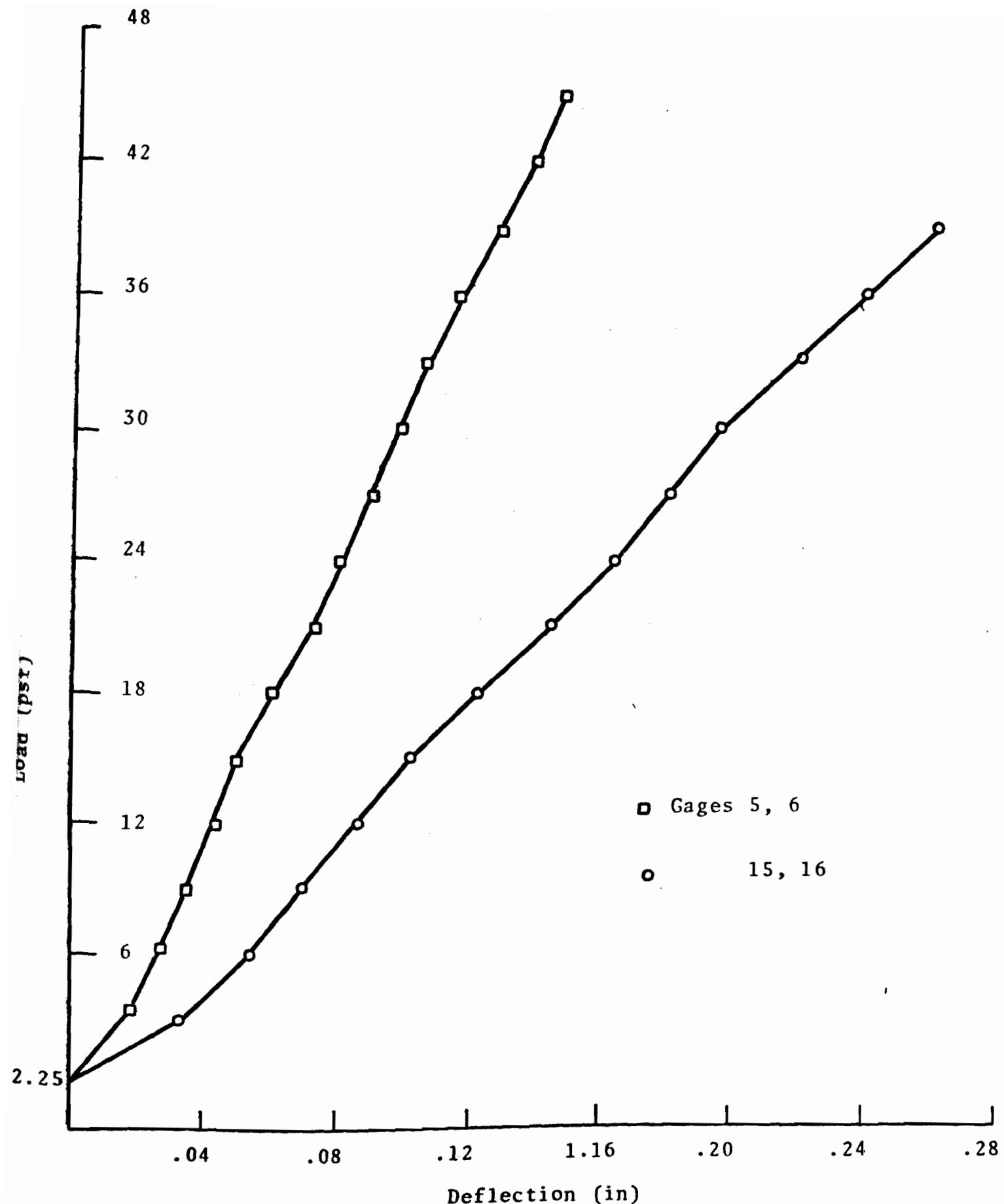


Fig. 42 Horizontal Deflection, Midspan of Center Spans -
Second Z-Section Purlin Test

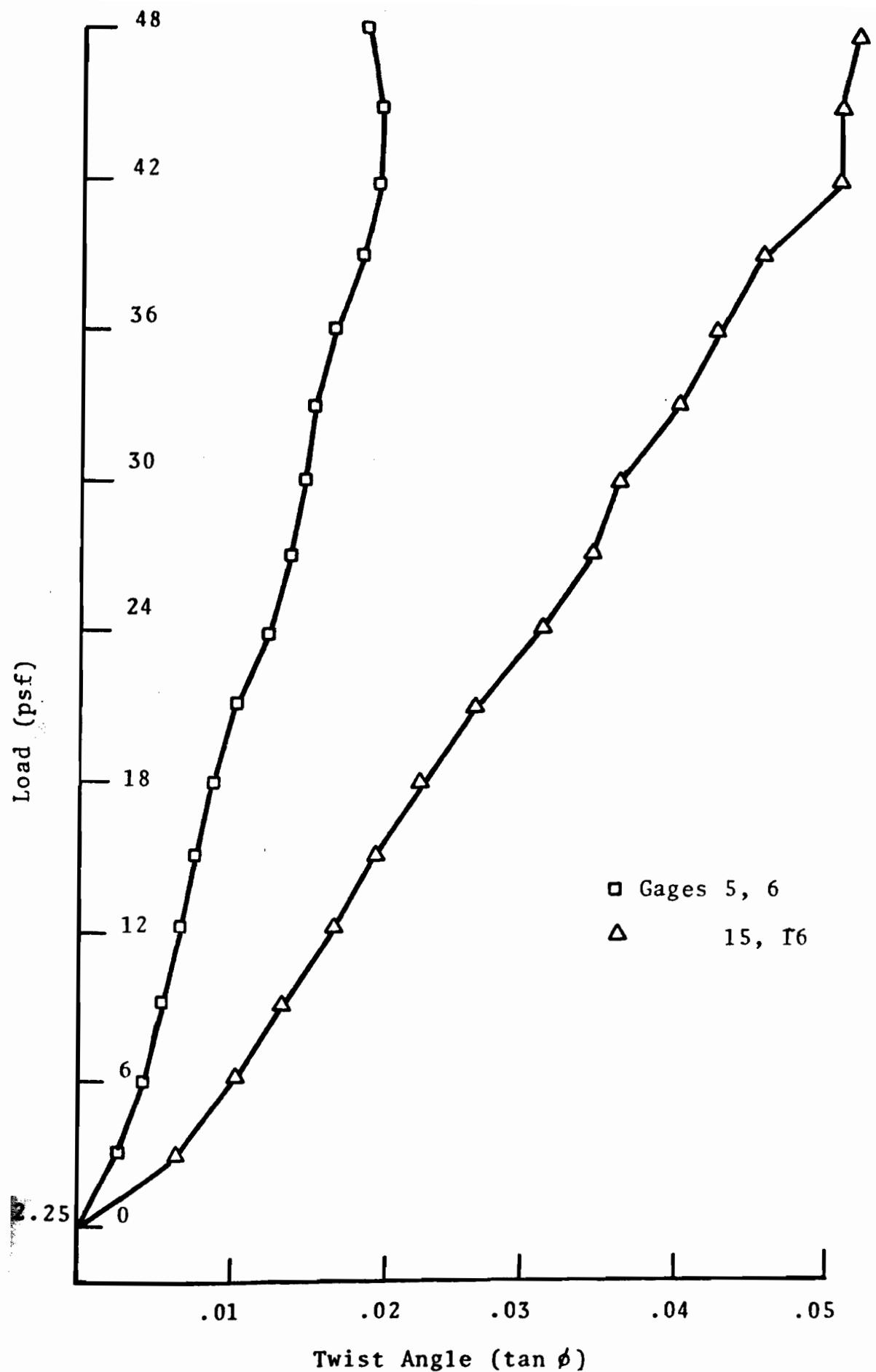


Fig. 43 Twist Angle, Midspan of Center Spans - Second Z-Section Purlin Test

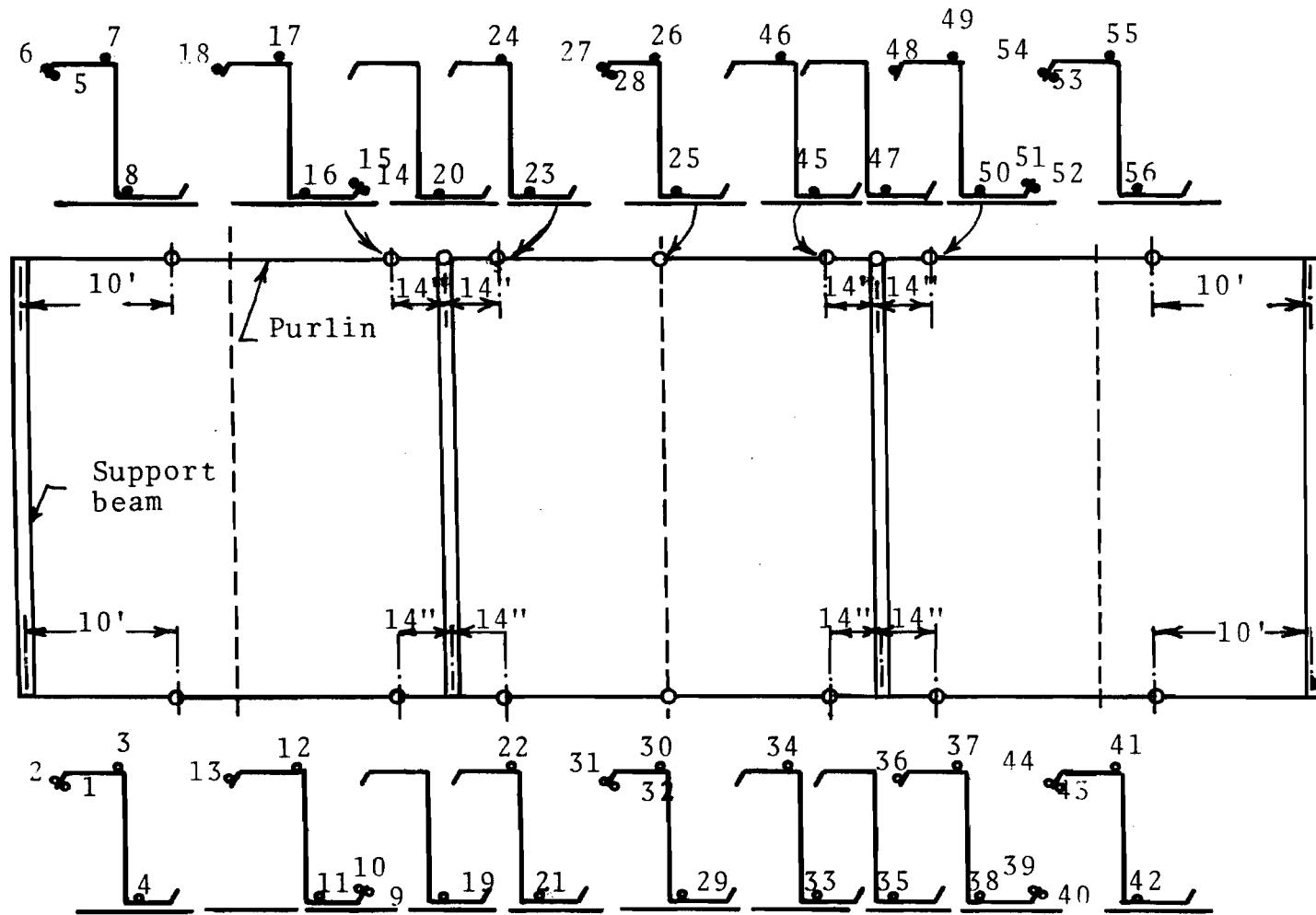


Fig. 44 Strain Gage Locations - Second Z-Section Purlin Test

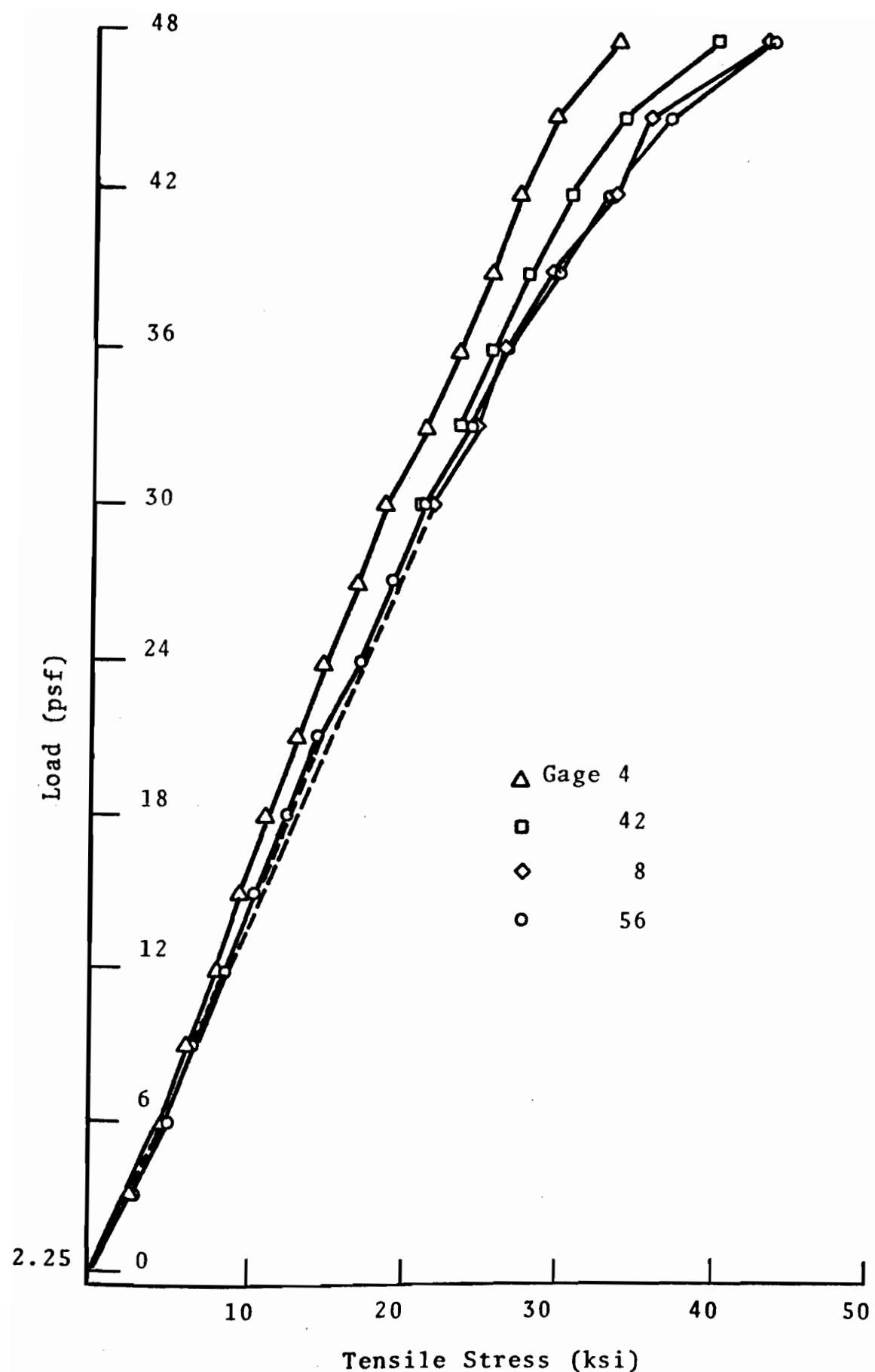
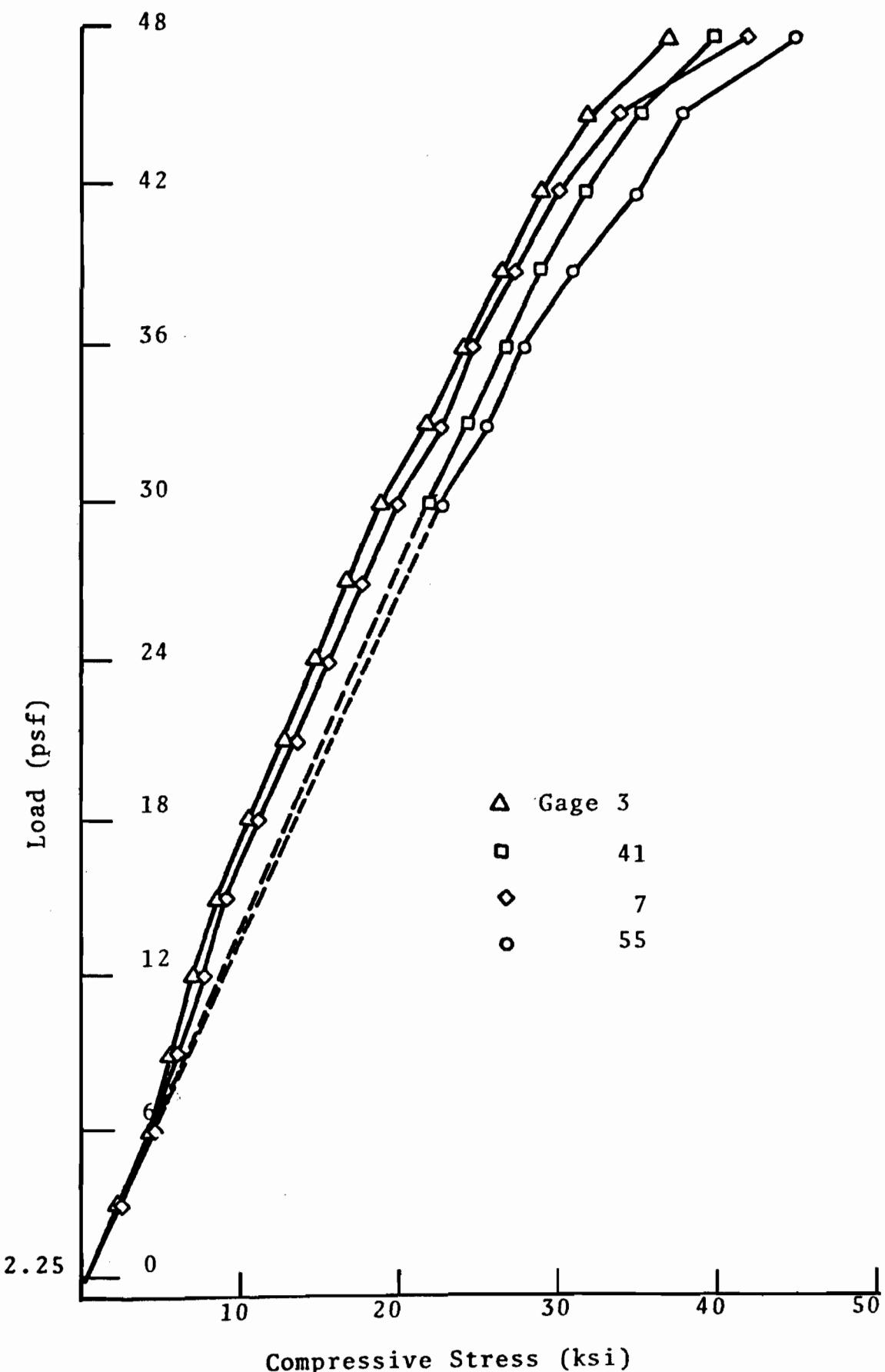


Fig. 45 Stresses at 10 ft. From Outside Supports,
End Spans - Second Z-Section Purlin Test



**Fig. 46 Stresses at 10 ft. From Outside Supports,
End Spans - Second Z-Section Purlin Test**

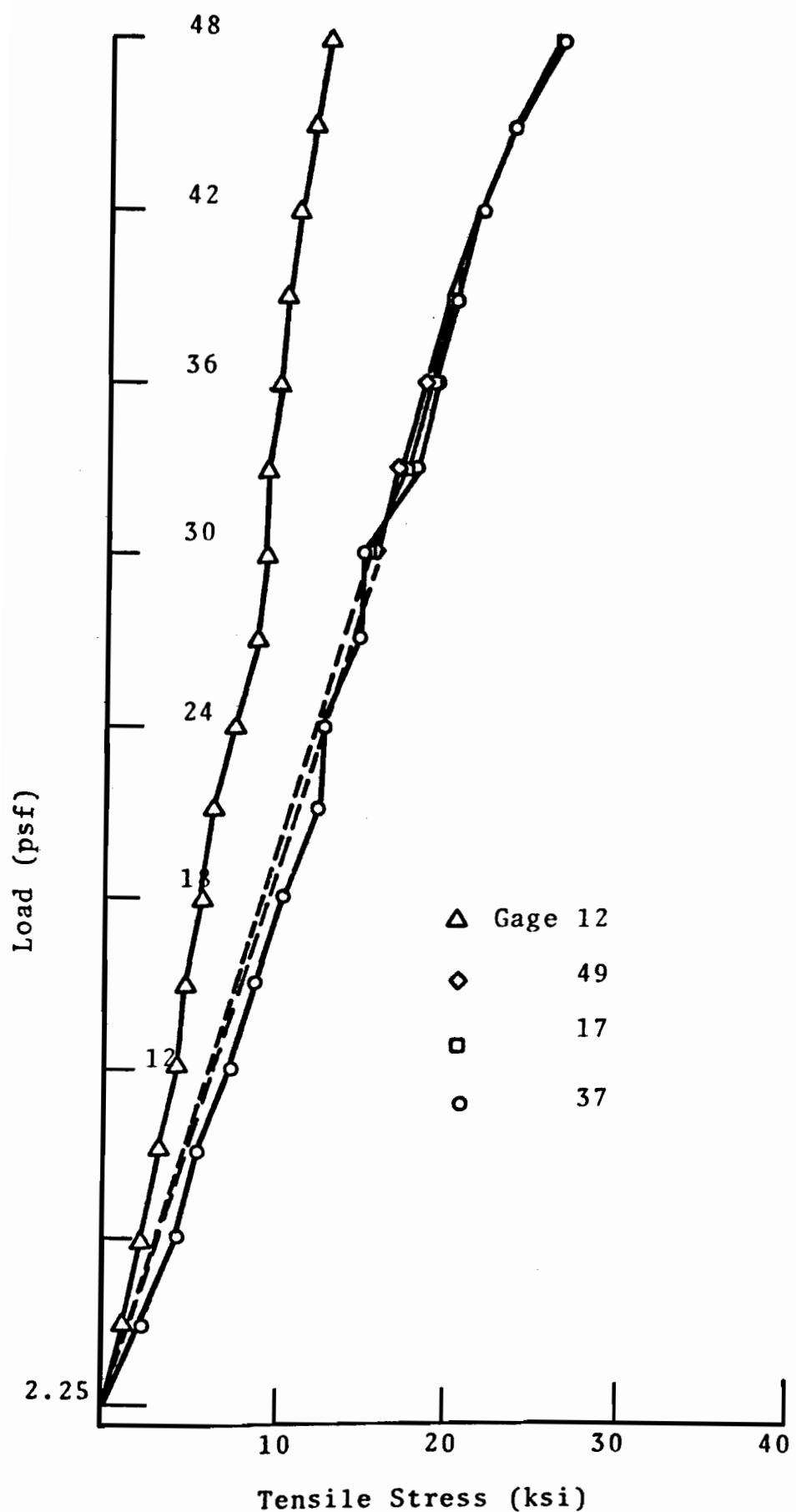


Fig. 47 Stresses at 14 inches from the Interior Support (Just Beyond the Nested Portion), End Spans - Second Z-Section Purlin Test

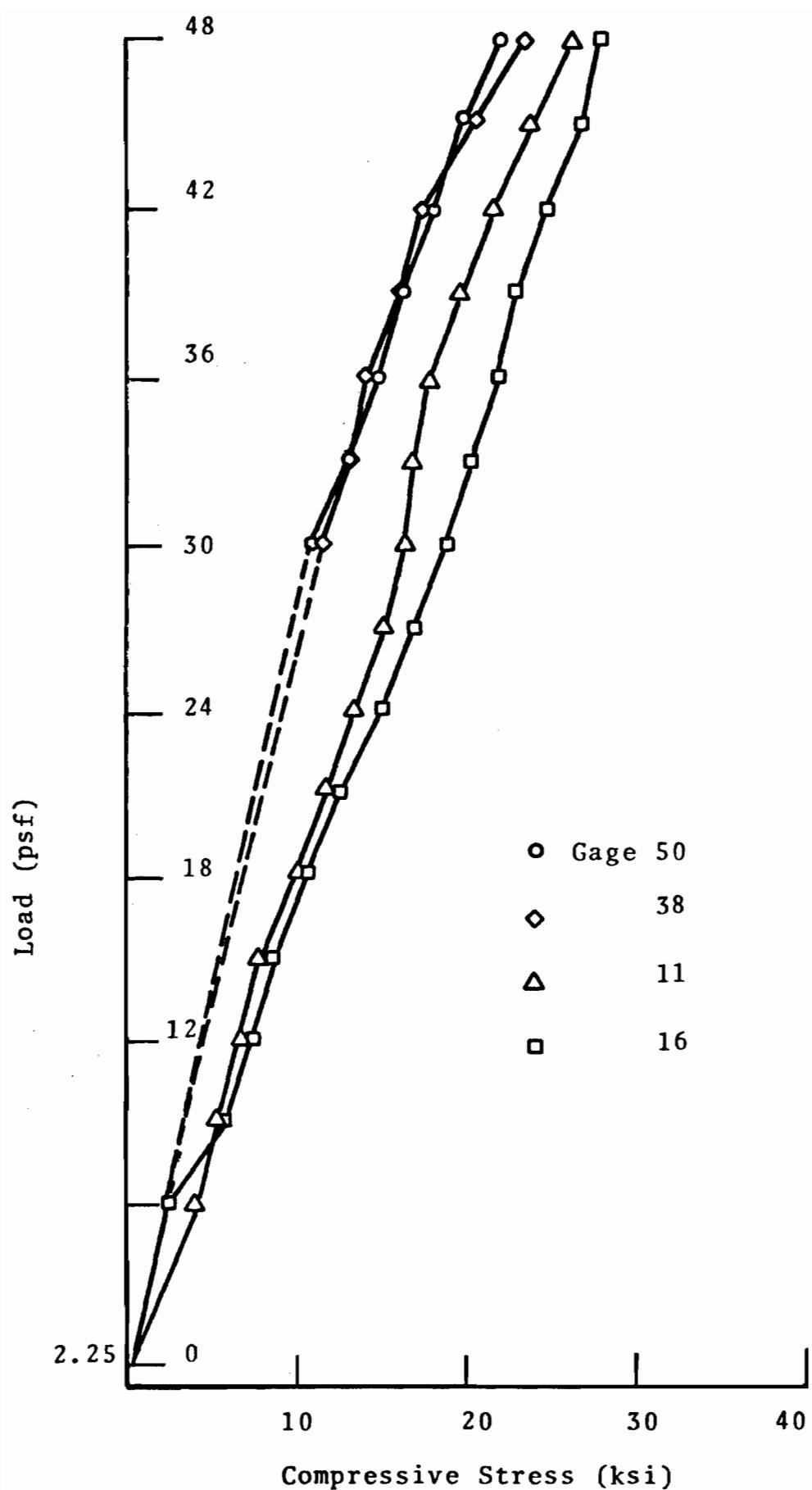


Fig. 48 Stresses at 14 inches from the Interior Support (Just Beyond the Nested Portion), End Spans - Second Z-Section Purlin Test

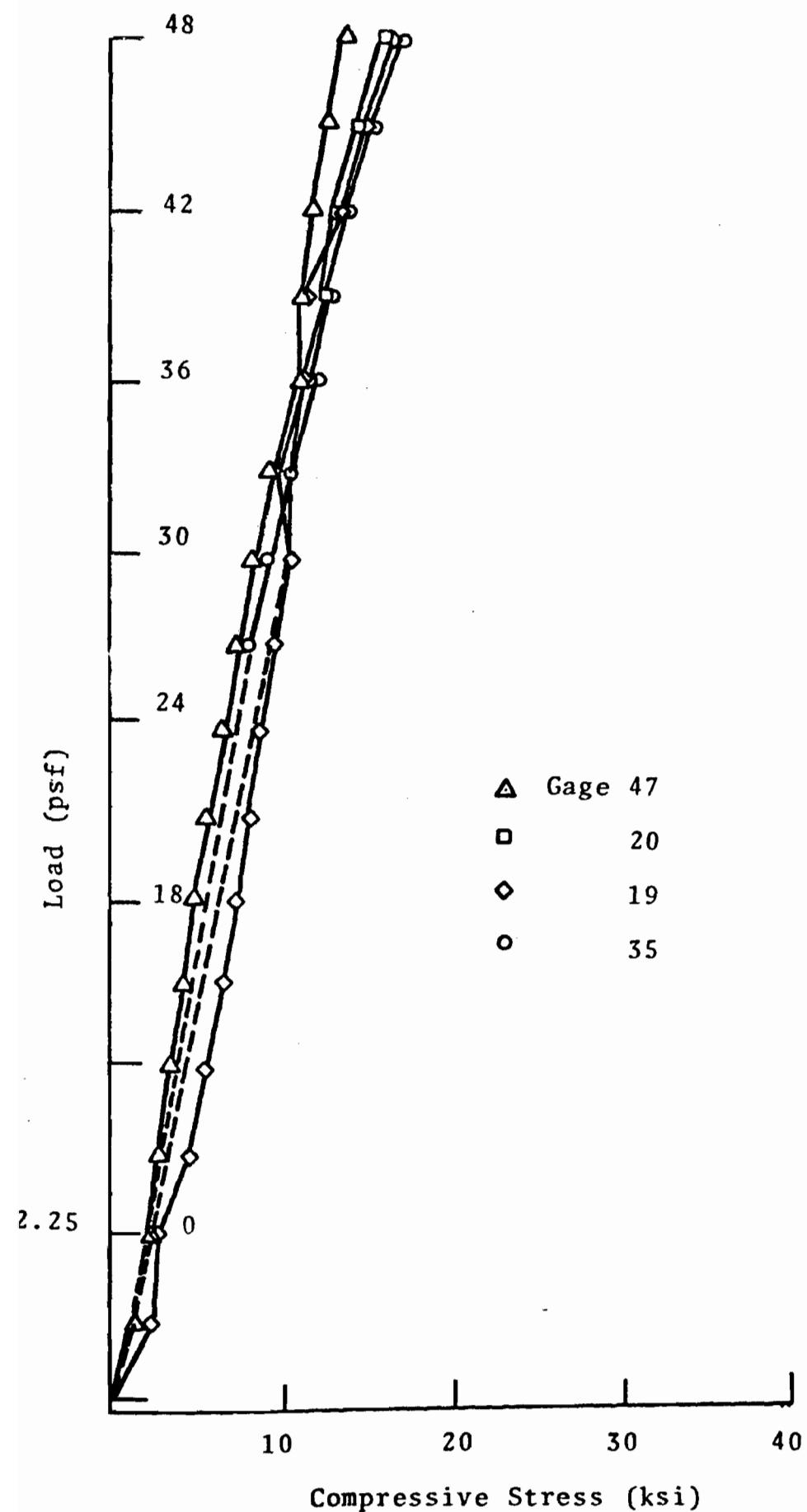


Fig. 49 Stresses at Interior Supports - Second Z-Section Purlin Test

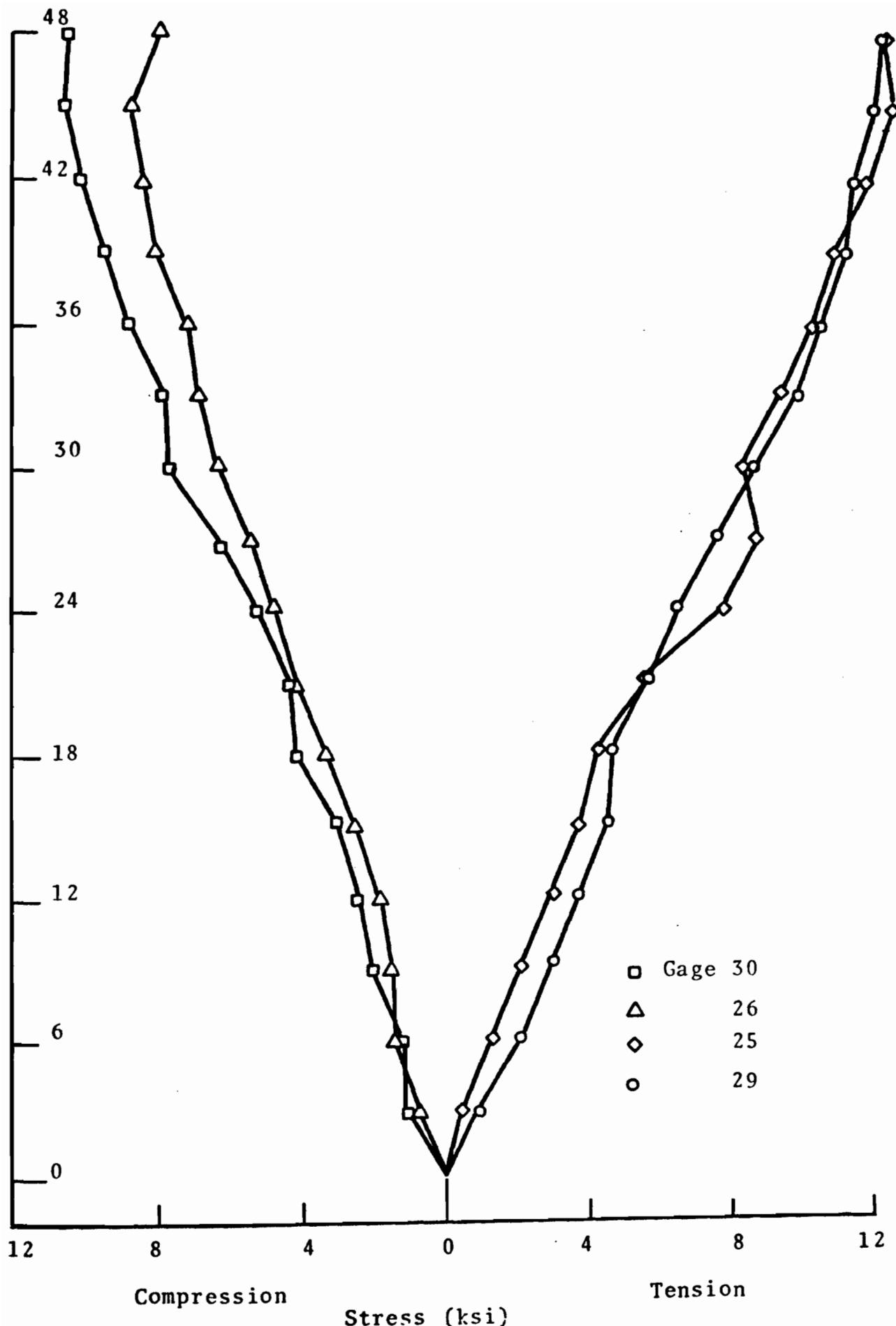


Fig. 50 Stresses at Midspan, Center spans - Second Z-Section Purlin Test

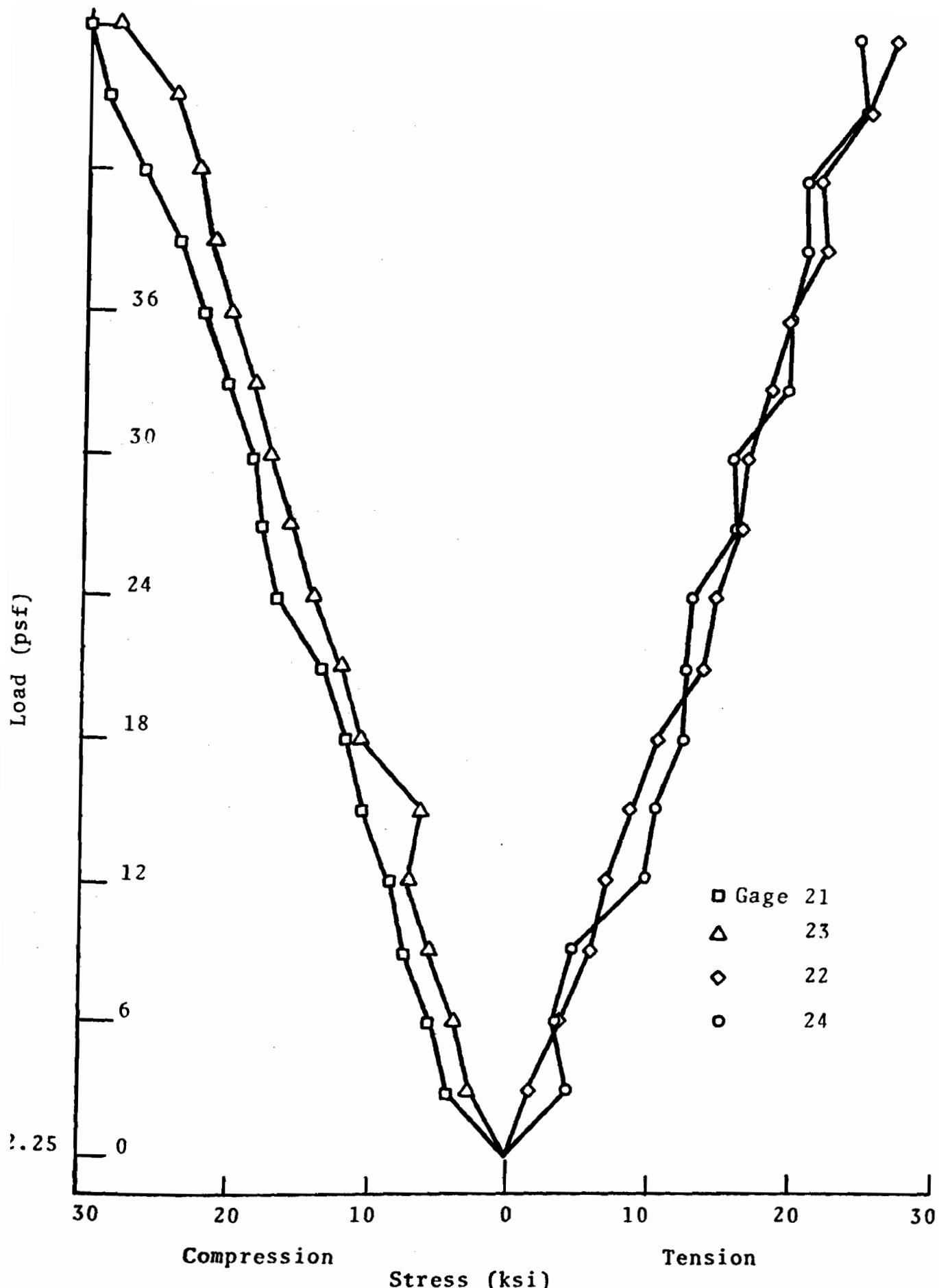


Fig. 51 Stresses at 14.5 inches from the Interior Support (Just Beyond the Nested Portion), Center Spans - Second Z-Section Purlin Test

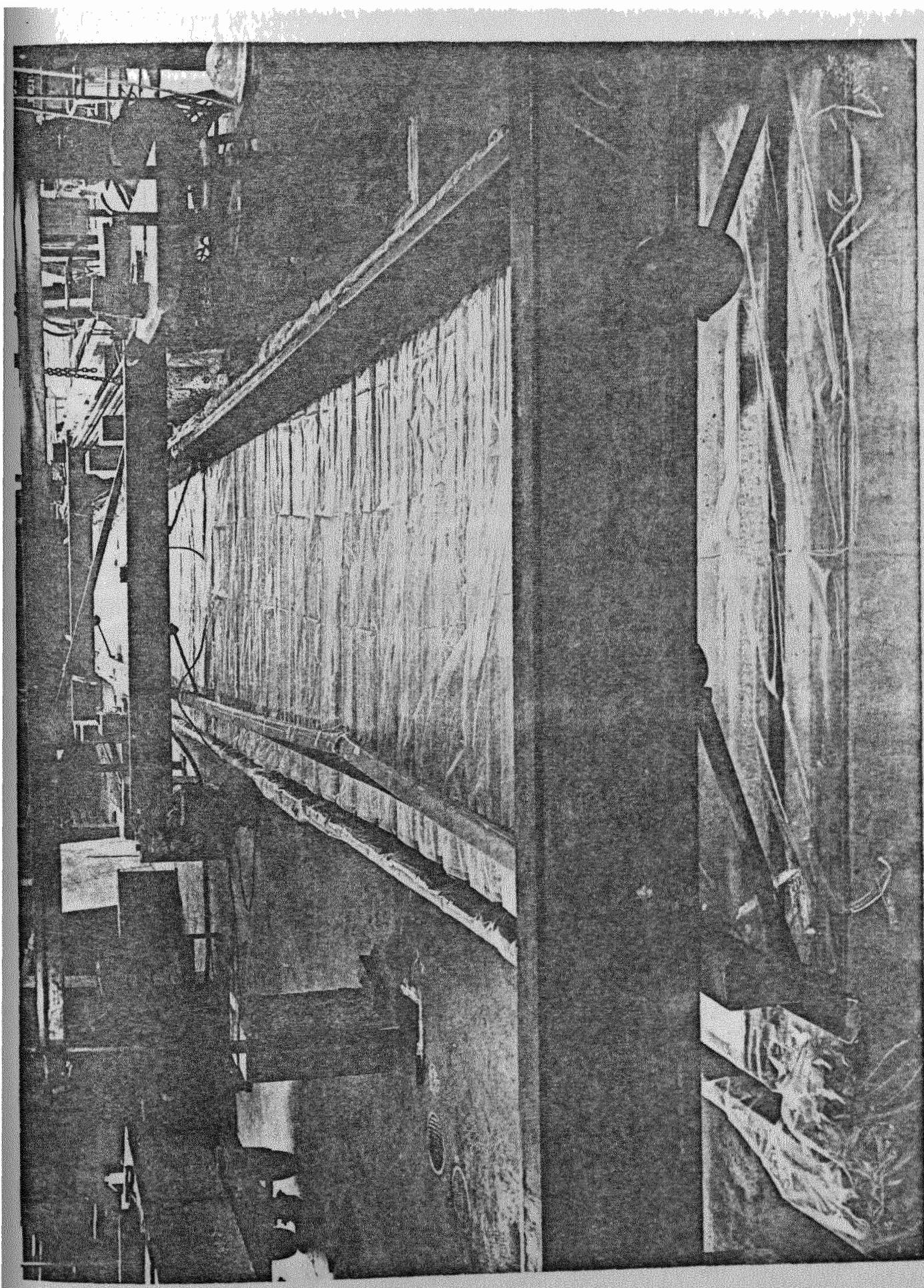


Fig. 52 View of Tested Second Z-Section Purlin Assembly

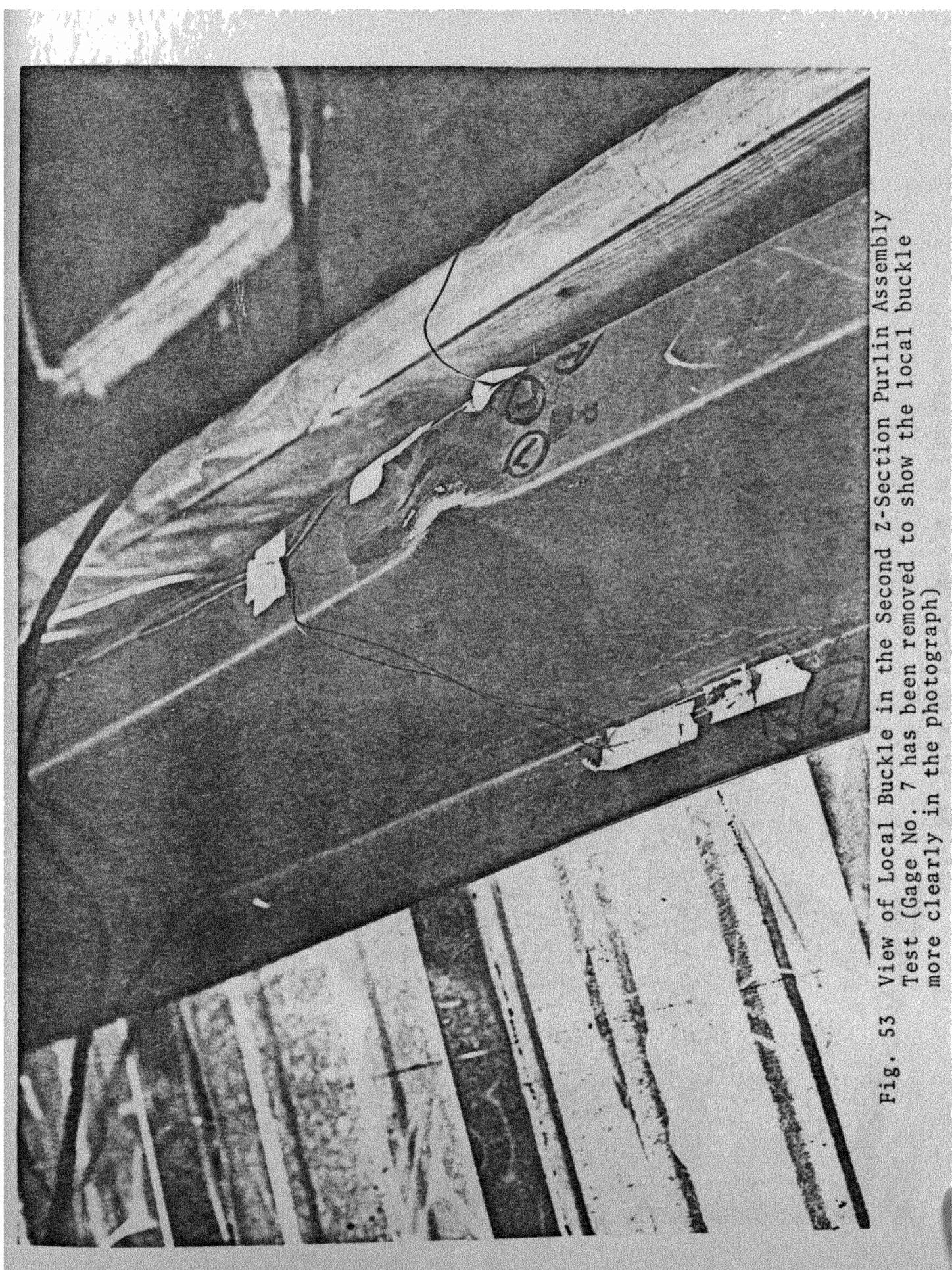
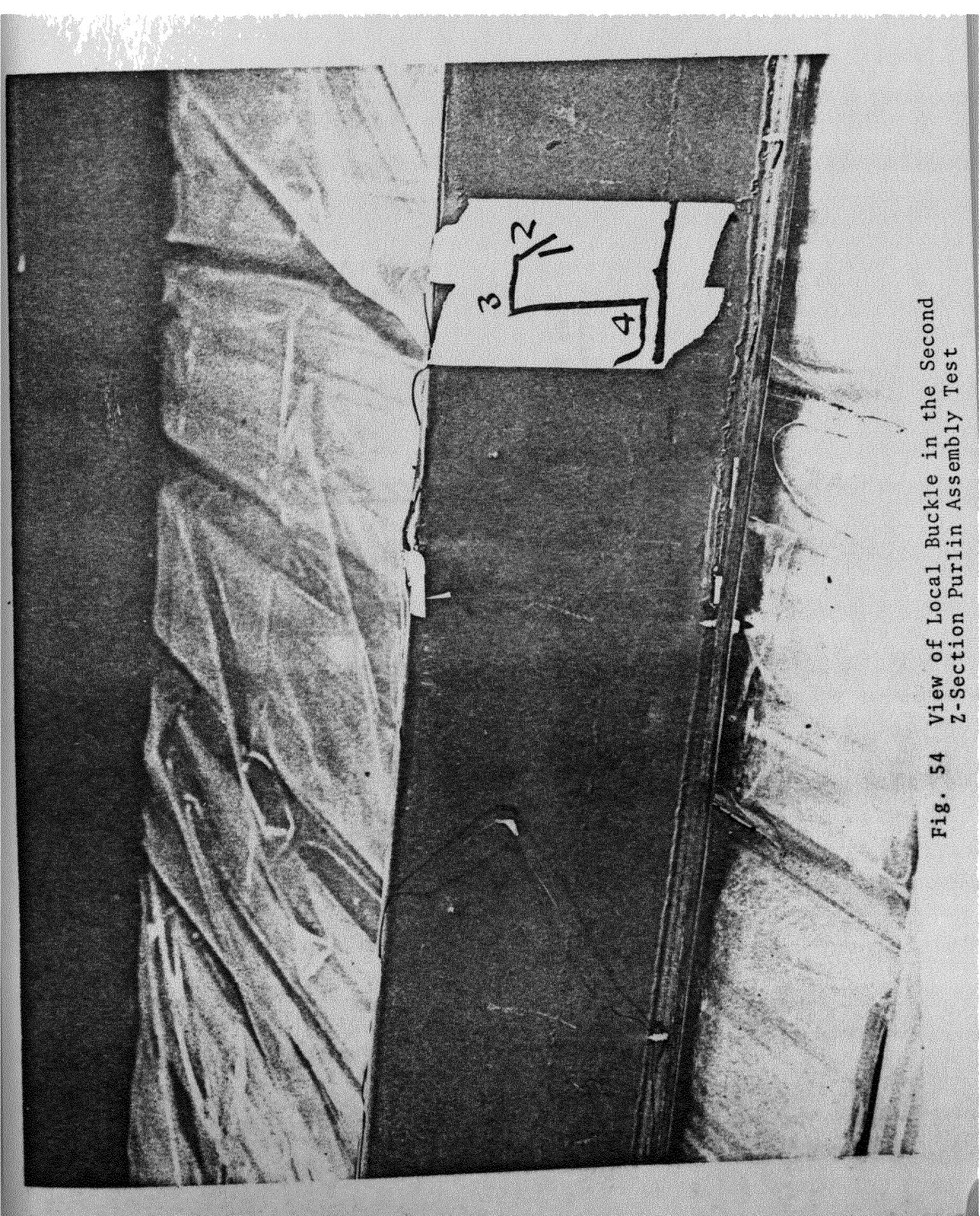


Fig. 53 View of Local Buckle in the Second Z-Section Purlin Assembly Test (Gage No. 7 has been removed to show the local buckle more clearly in the photograph)

Fig. 54 View of Local Buckle in the Second
Z-Section Purlin Assembly Test



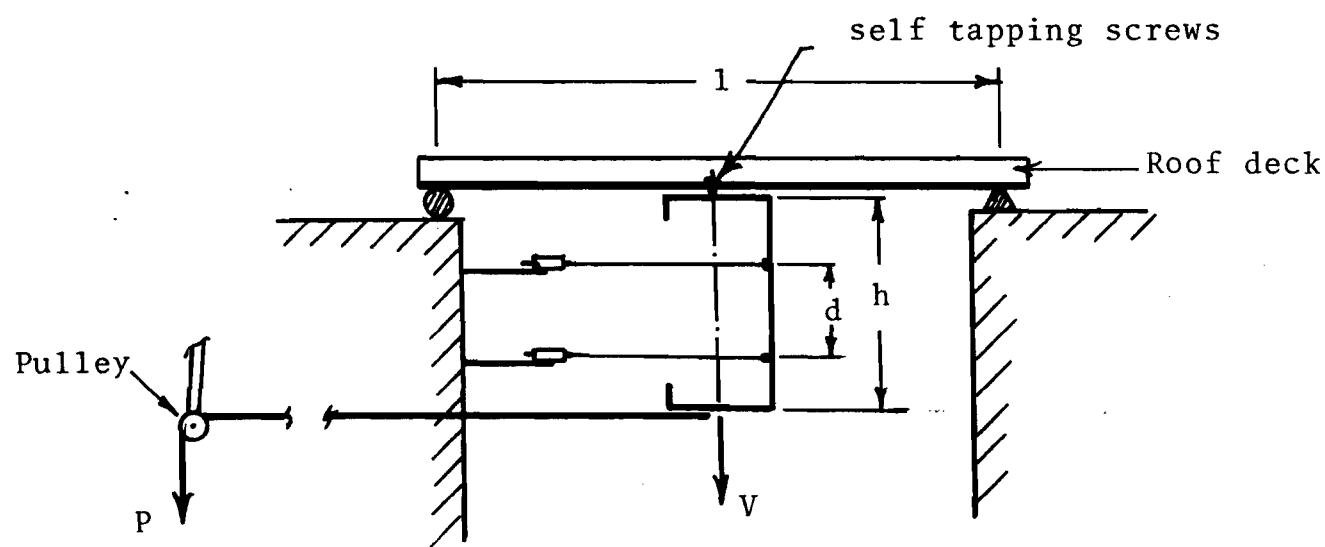


Fig. 55 Test Set-up for the Determination of the
Rotational Restraint, F , for a Prototype

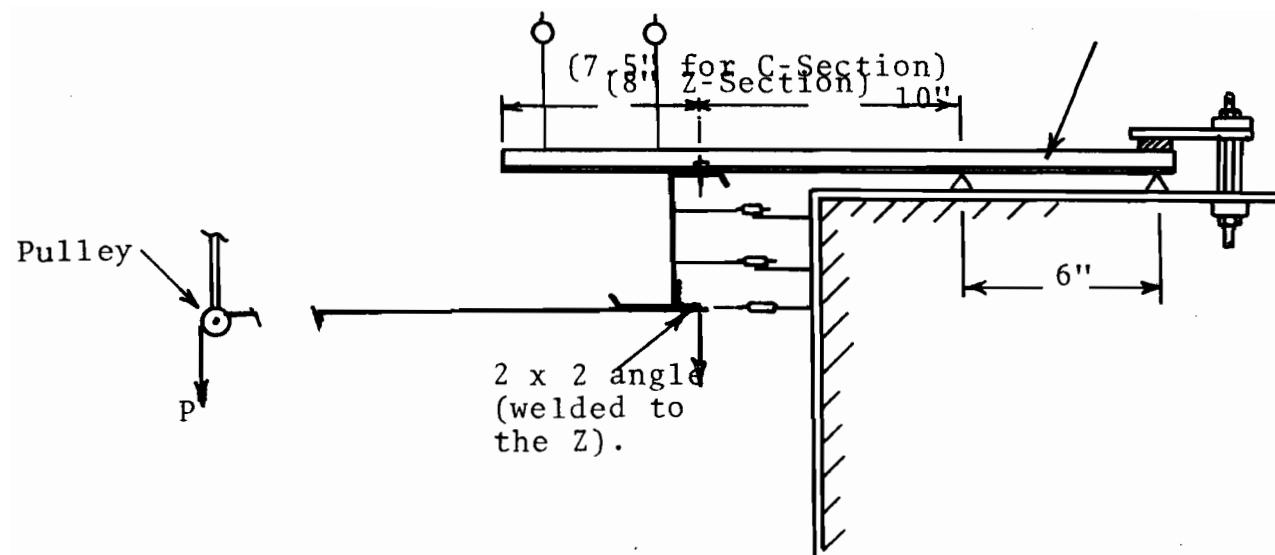


Fig. 56 Test Set-up for the Determination of the Rotational Restraint, F , for the Tests Conducted

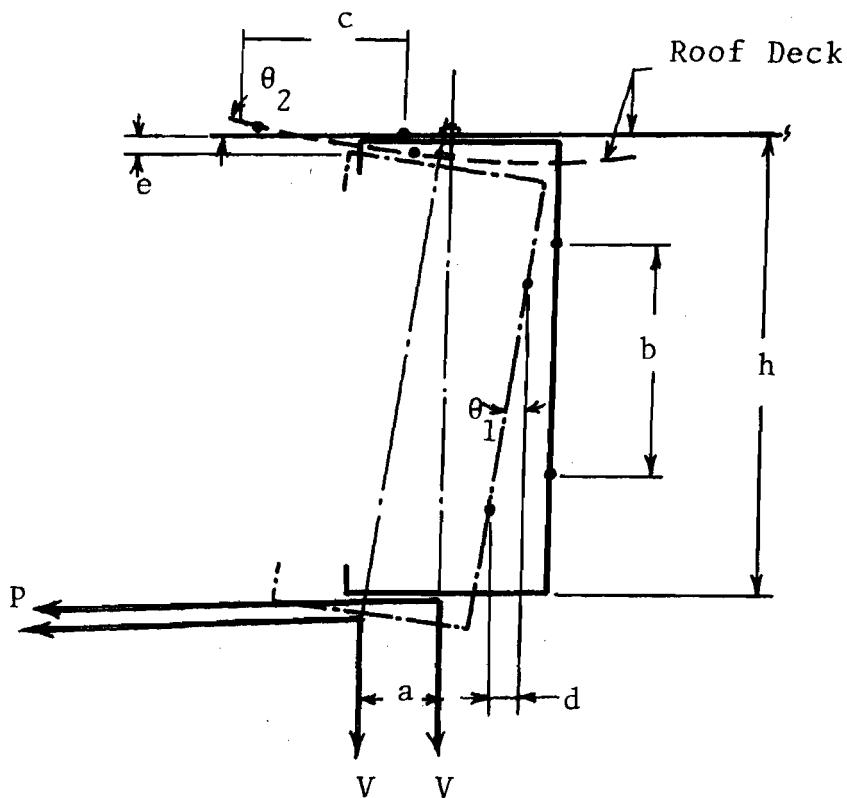


Fig. 57 Determination of Rotational Stiffness, F .

Notation: h = Depth of Purlin ; a = Horizontal displ. of Vertical Load V

b = Distance between dial gages on web of purlin

d = Relative horiz. movement of gages on web of purlin

c = Distance between the dial gages on the roof deck

e = Relative vert. disp. of dial gages on the roof deck

$$M = Ph + Va$$

$$\theta = \theta_1 - \theta_2, \text{ where } \theta_1 = \frac{d}{b} \text{ and } \theta_2 = \frac{e}{c}$$

$$F = \frac{M/w}{\theta}$$

where w = Distance between the screws.

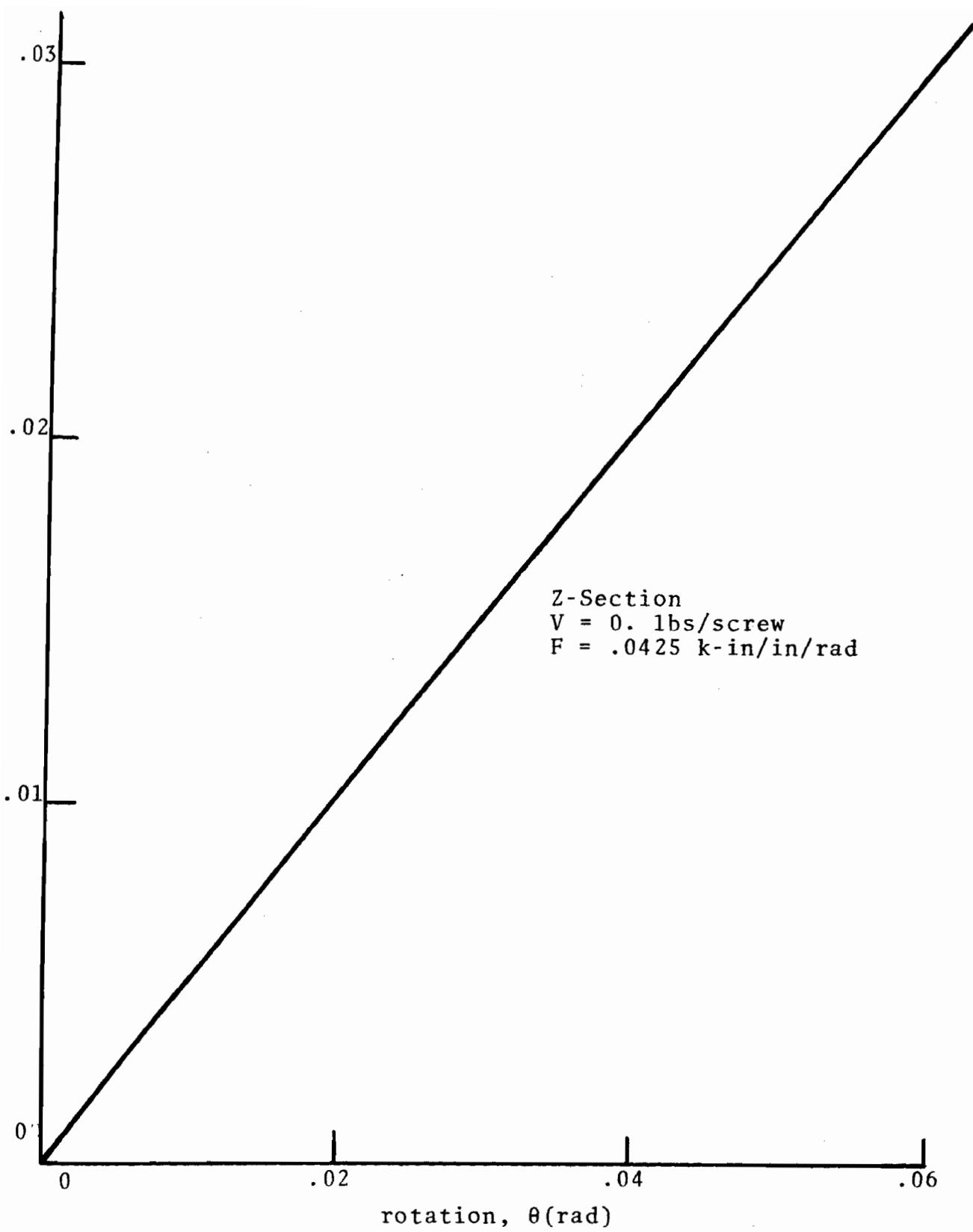


Fig. 58 Plot for Determining Rotational Restraint, F

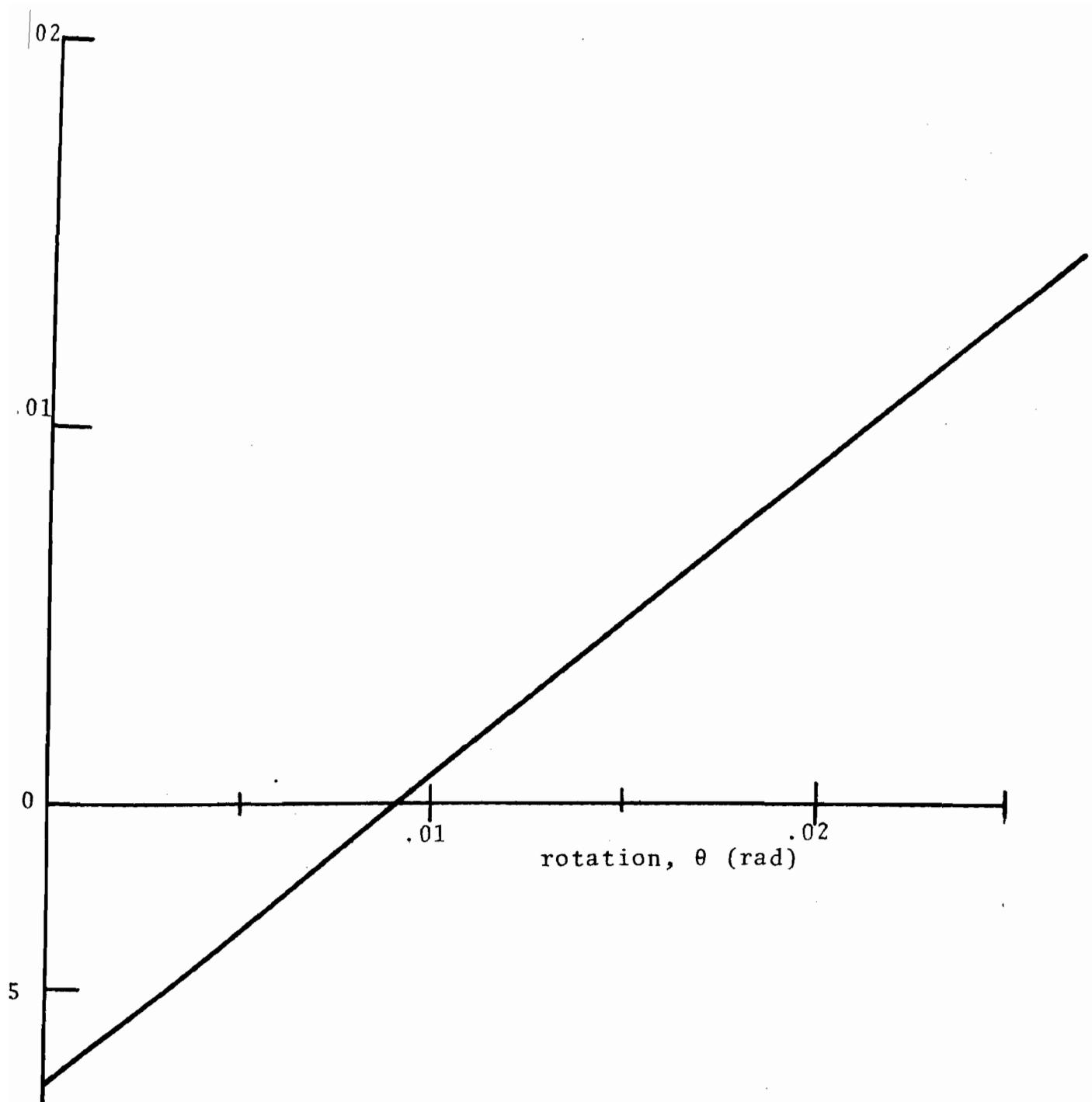


Fig. 59 Plot for Determining Rotational Restraint, F

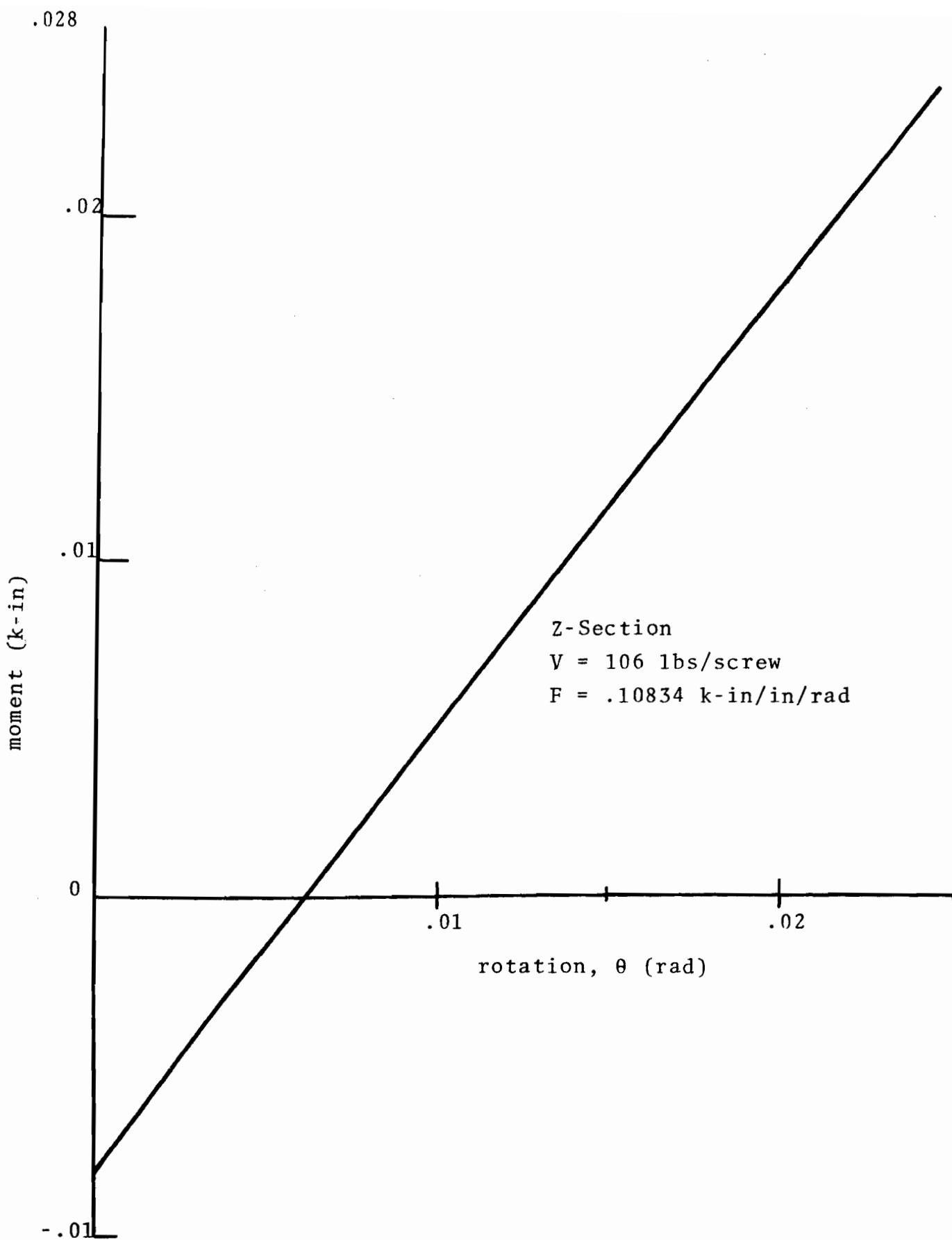


Fig. 60 Plot for Determining Rotational Restraint F

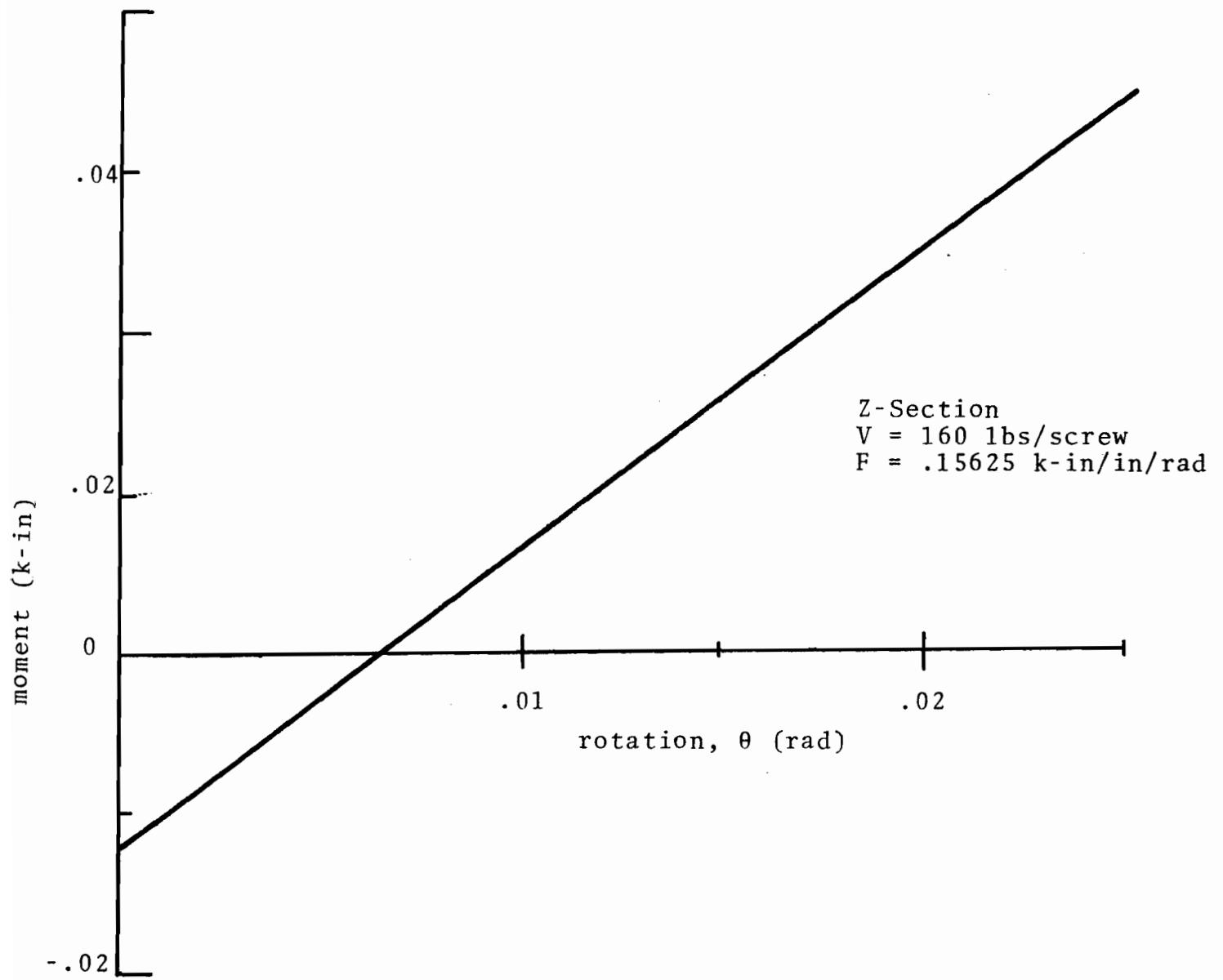


Fig. 61 Plot for Determining Rotational Restraint F

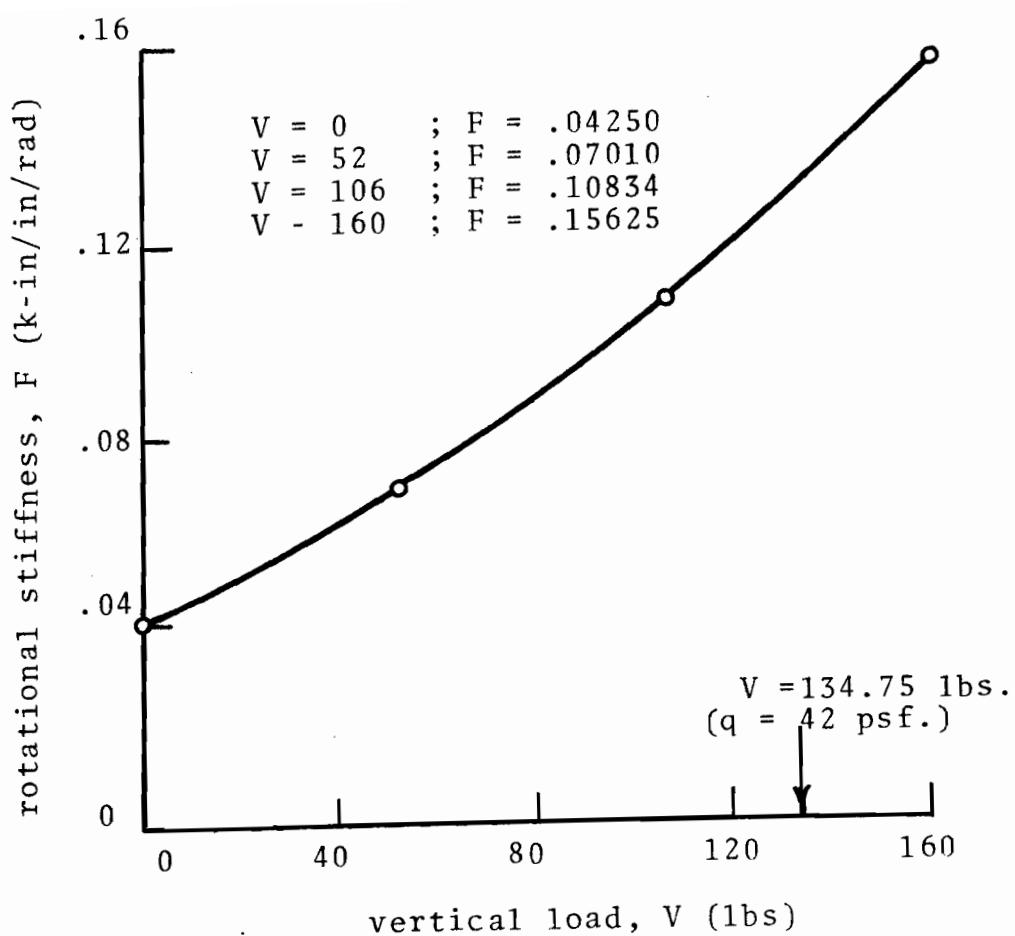


Fig. 62 F versus V

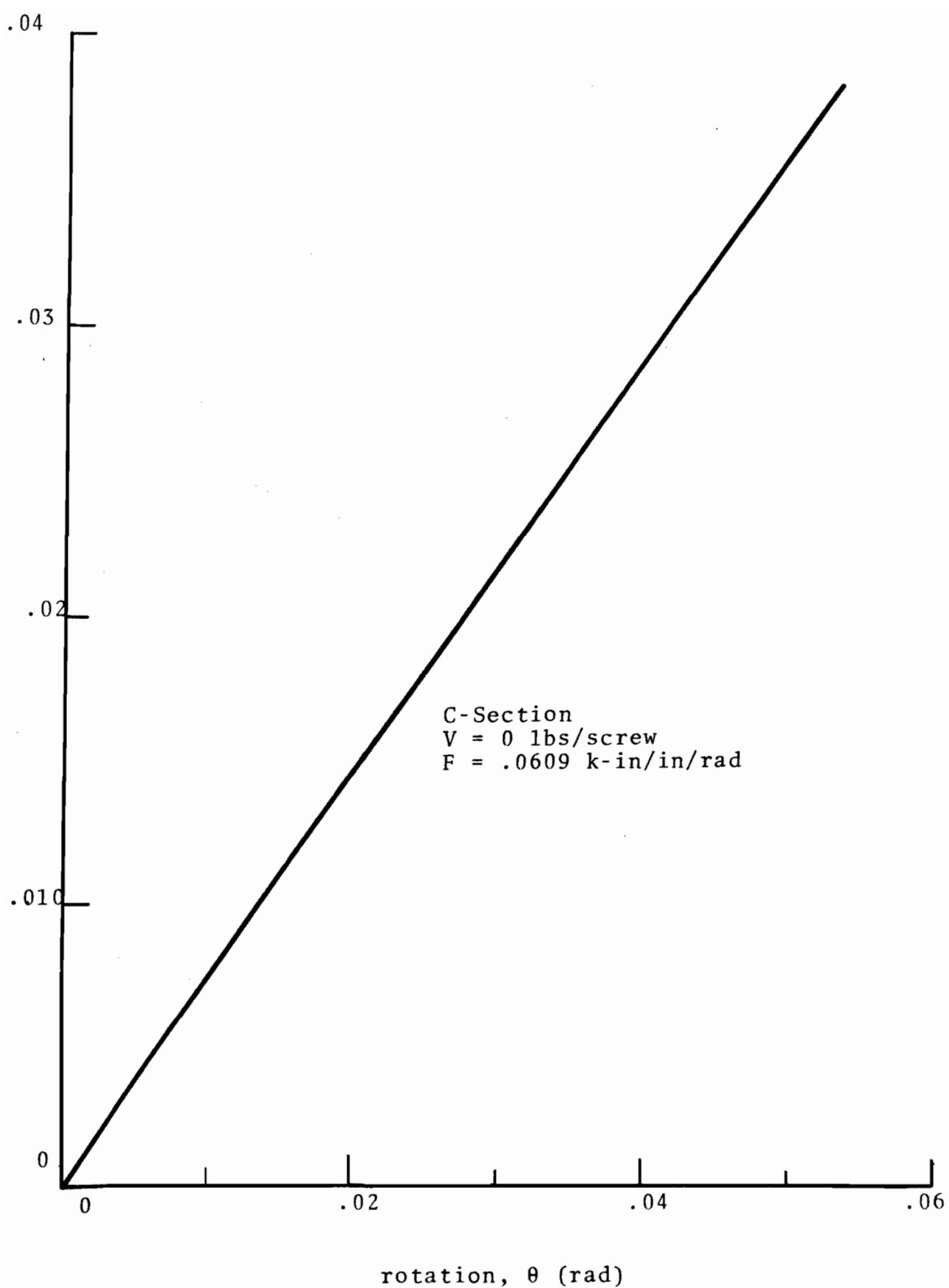


Fig. 63 Plot for Determining Rotational Restraint F

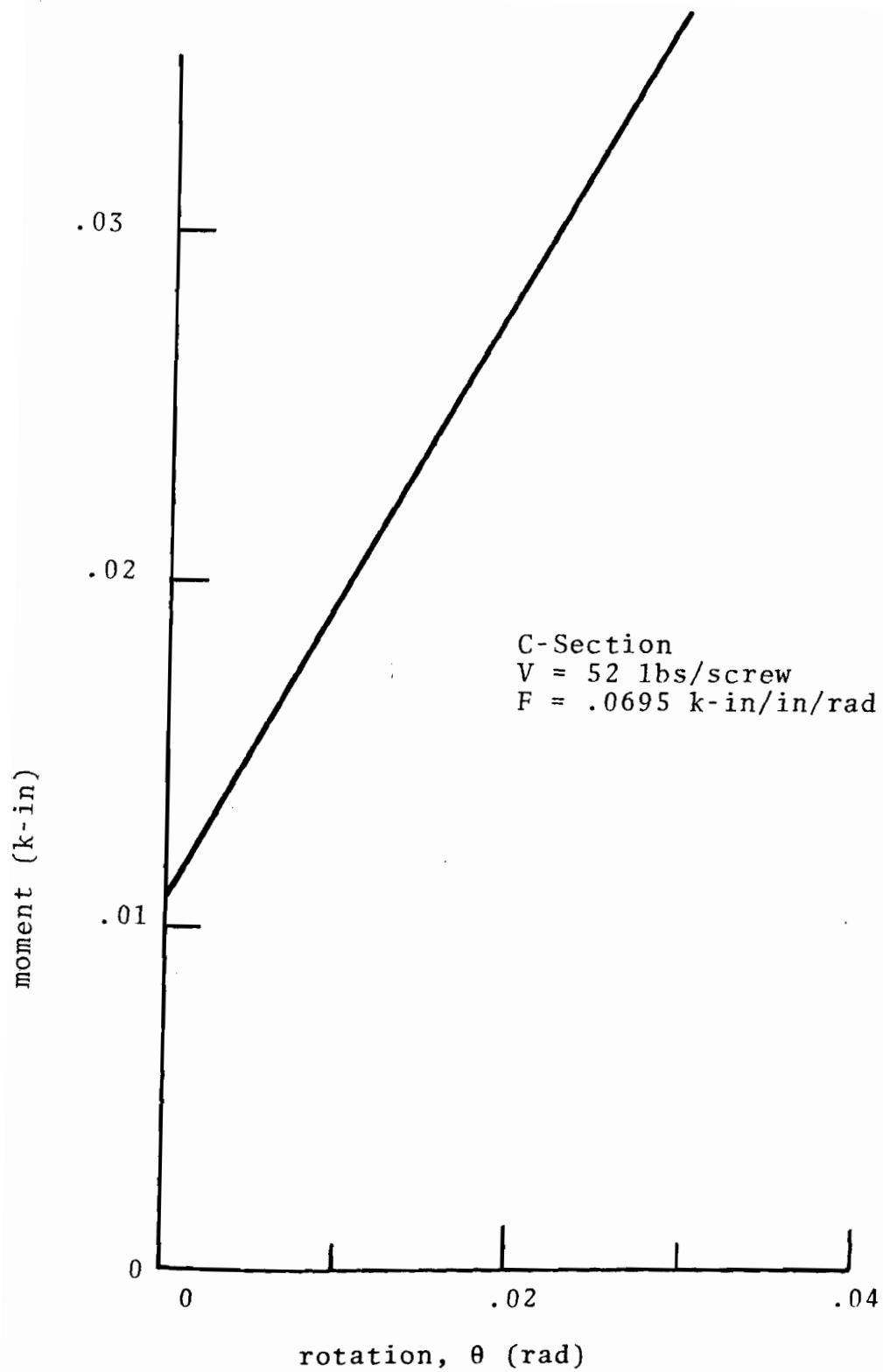


Fig. 64 Plot for Determining Rotational Restraint F

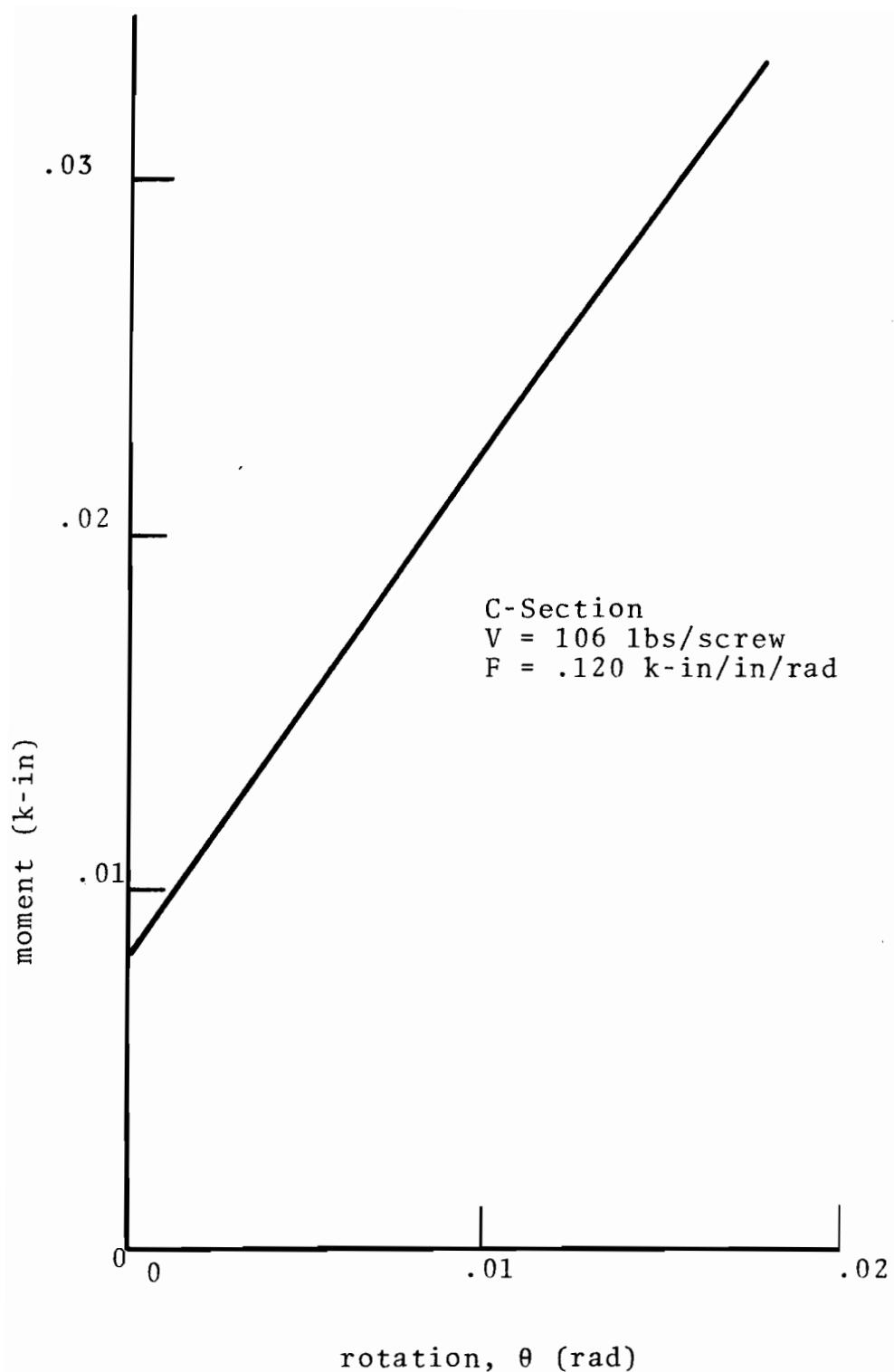


Fig. 65 Plot for Determining Rotational Restraint F

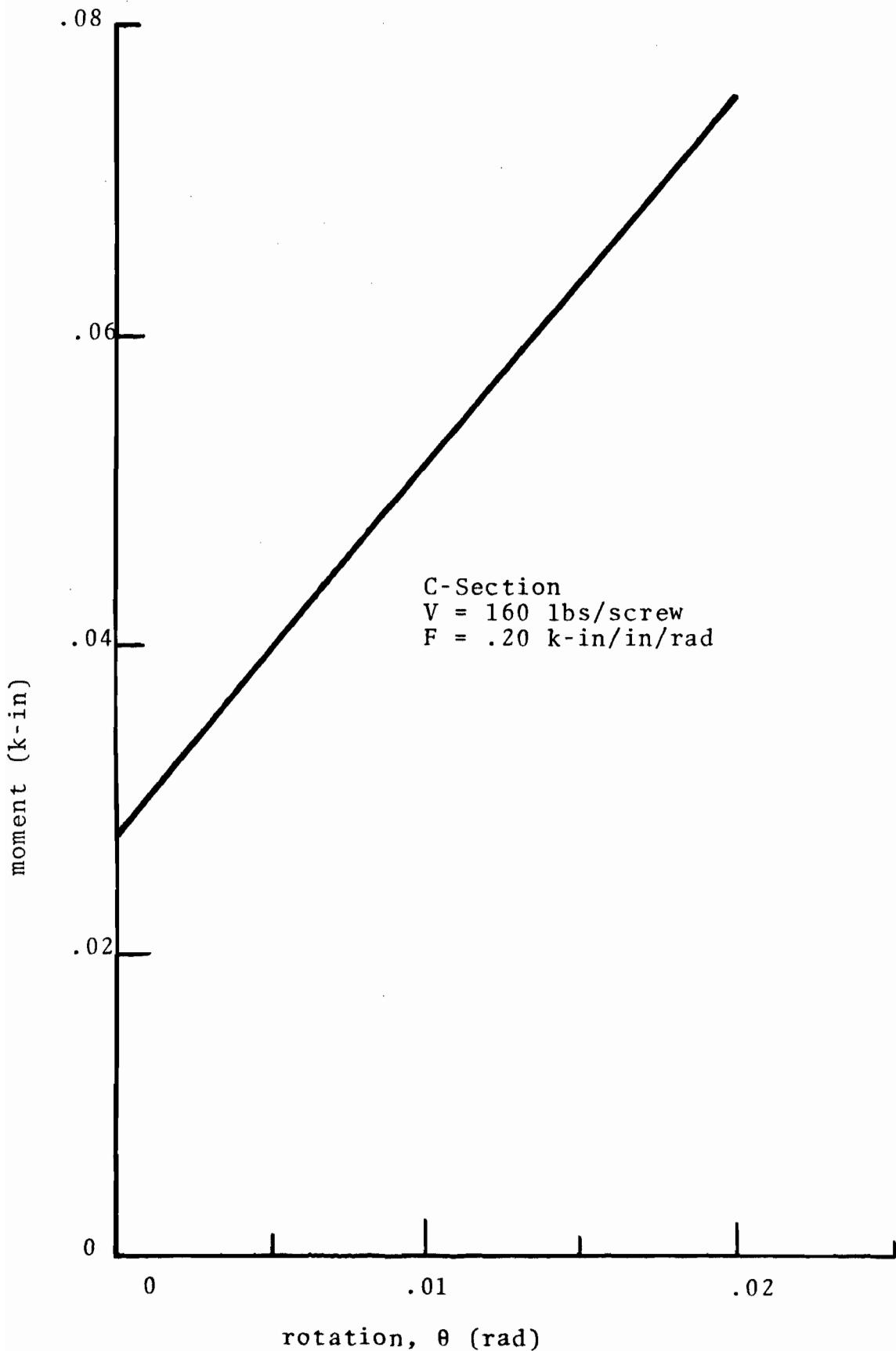


Fig. 66 Plot for Determining Rotational Restraint F

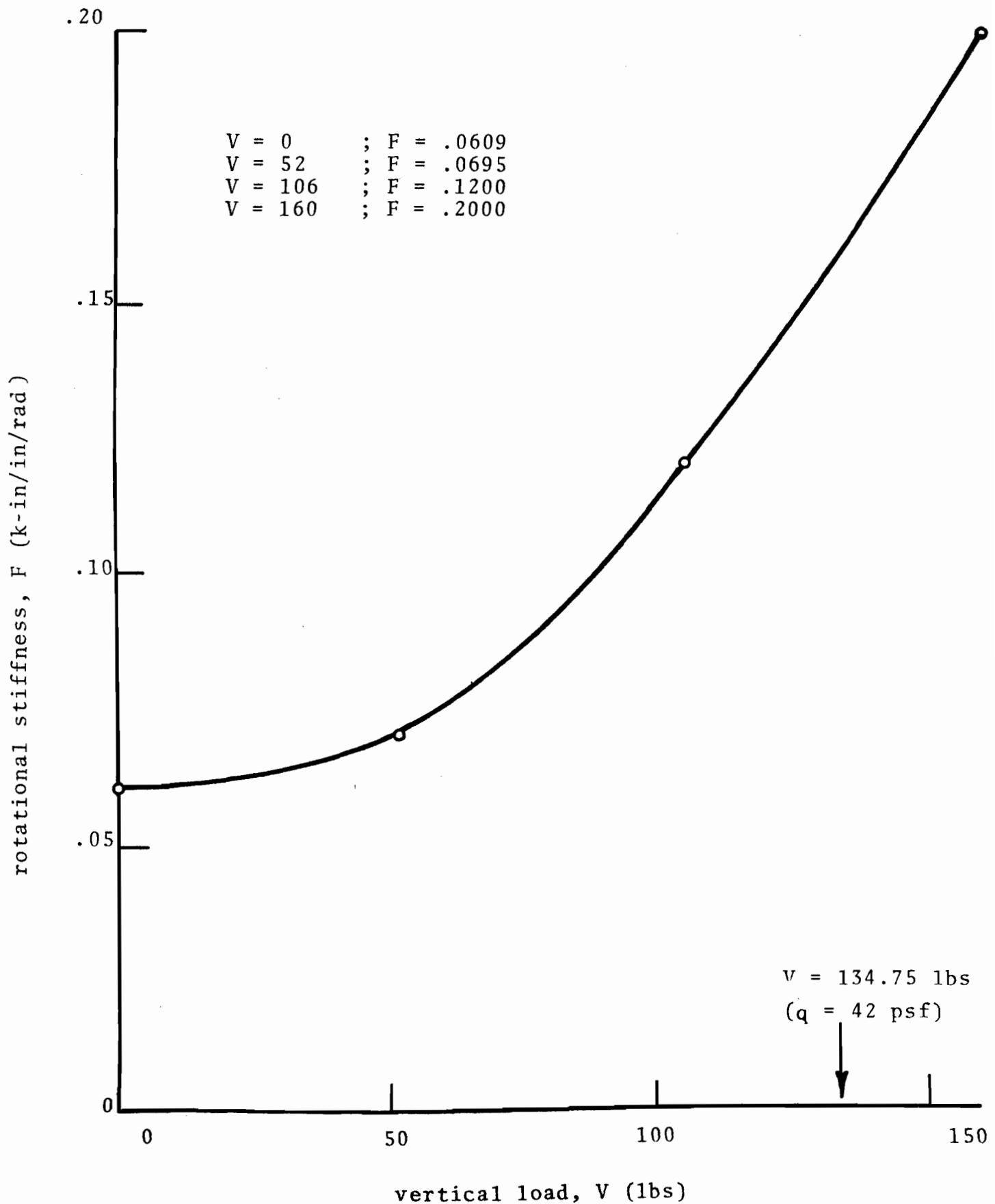
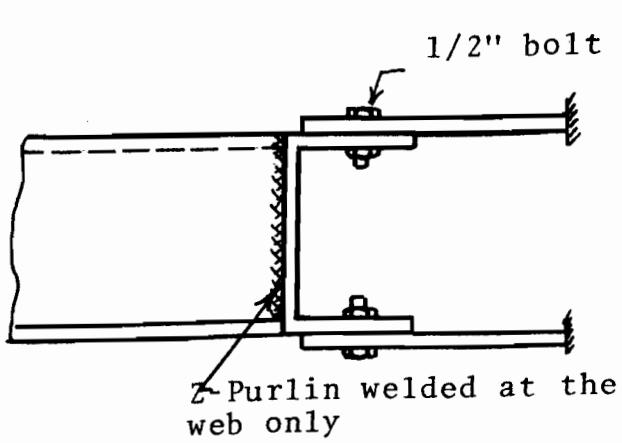
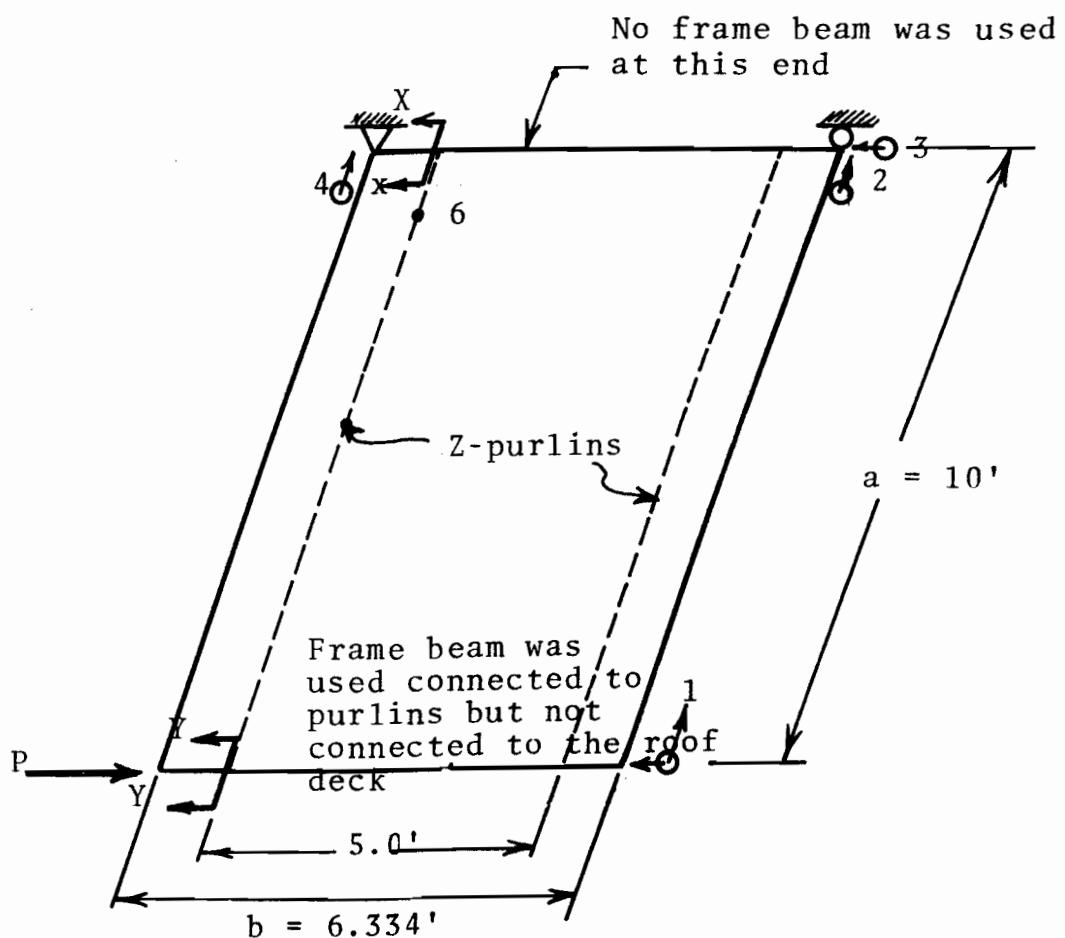
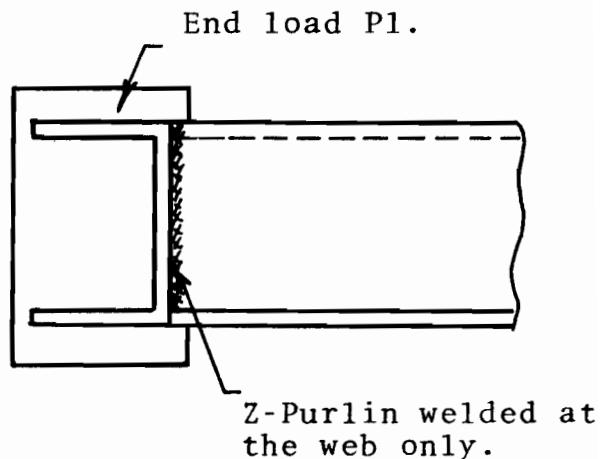


Fig. 67 F Versus V

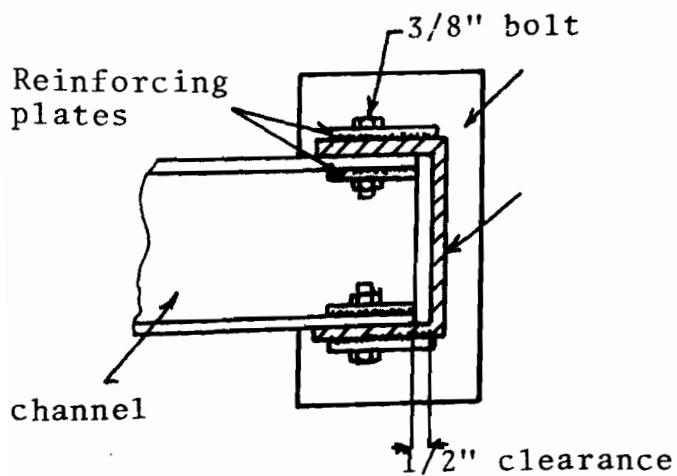
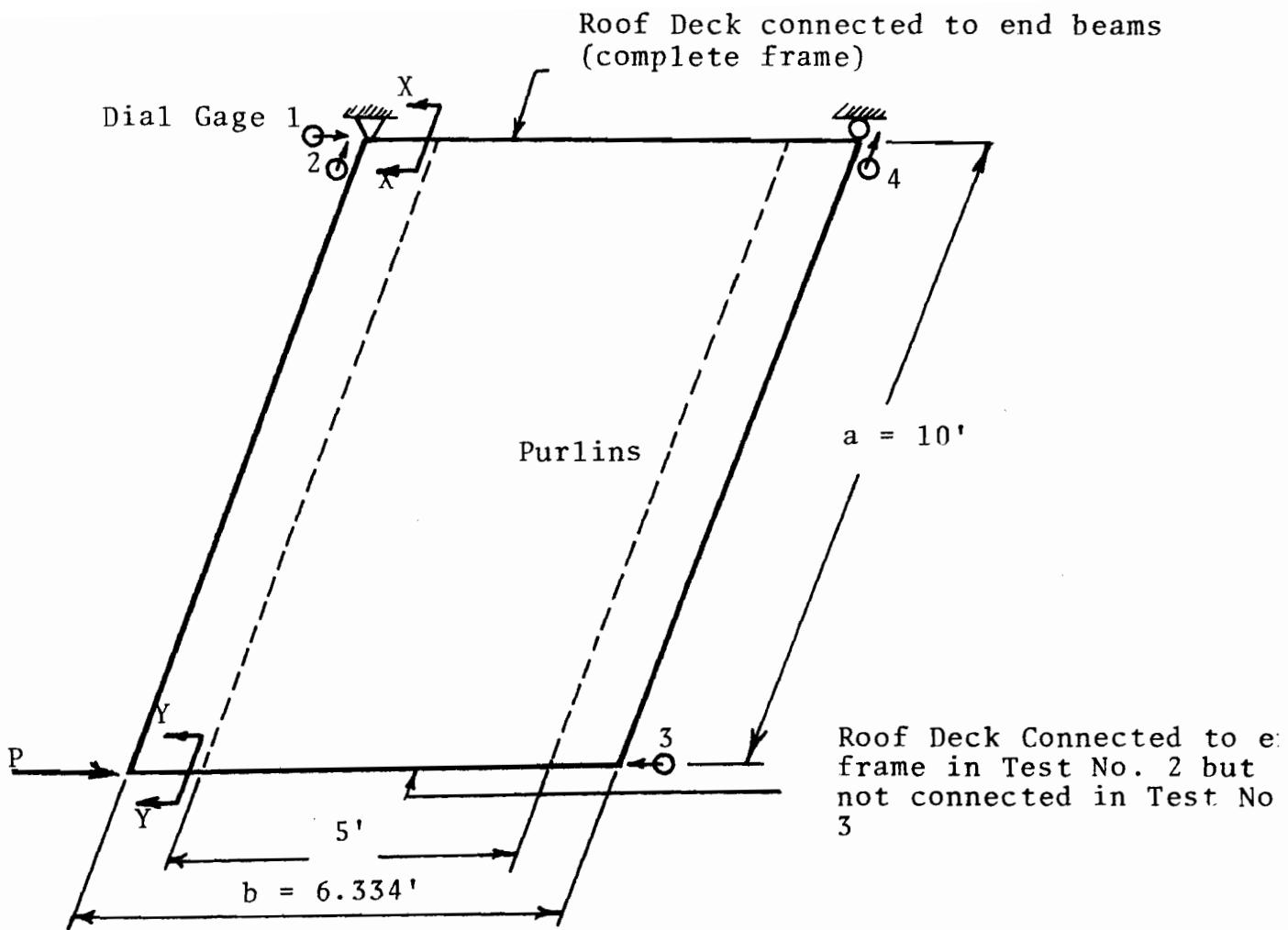


Section X-X

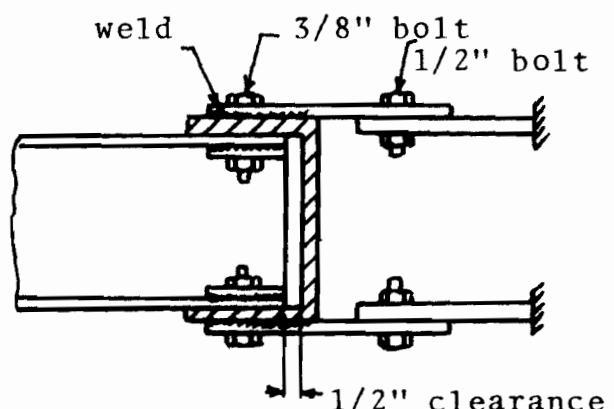


Section Y-Y

Fig. 68 Test Set-up for Determining Q - Test No. 1



Section Y-Y



Section X-X

Fig. 69 Test Set-up for Determining Q - Test No. 2 and 3

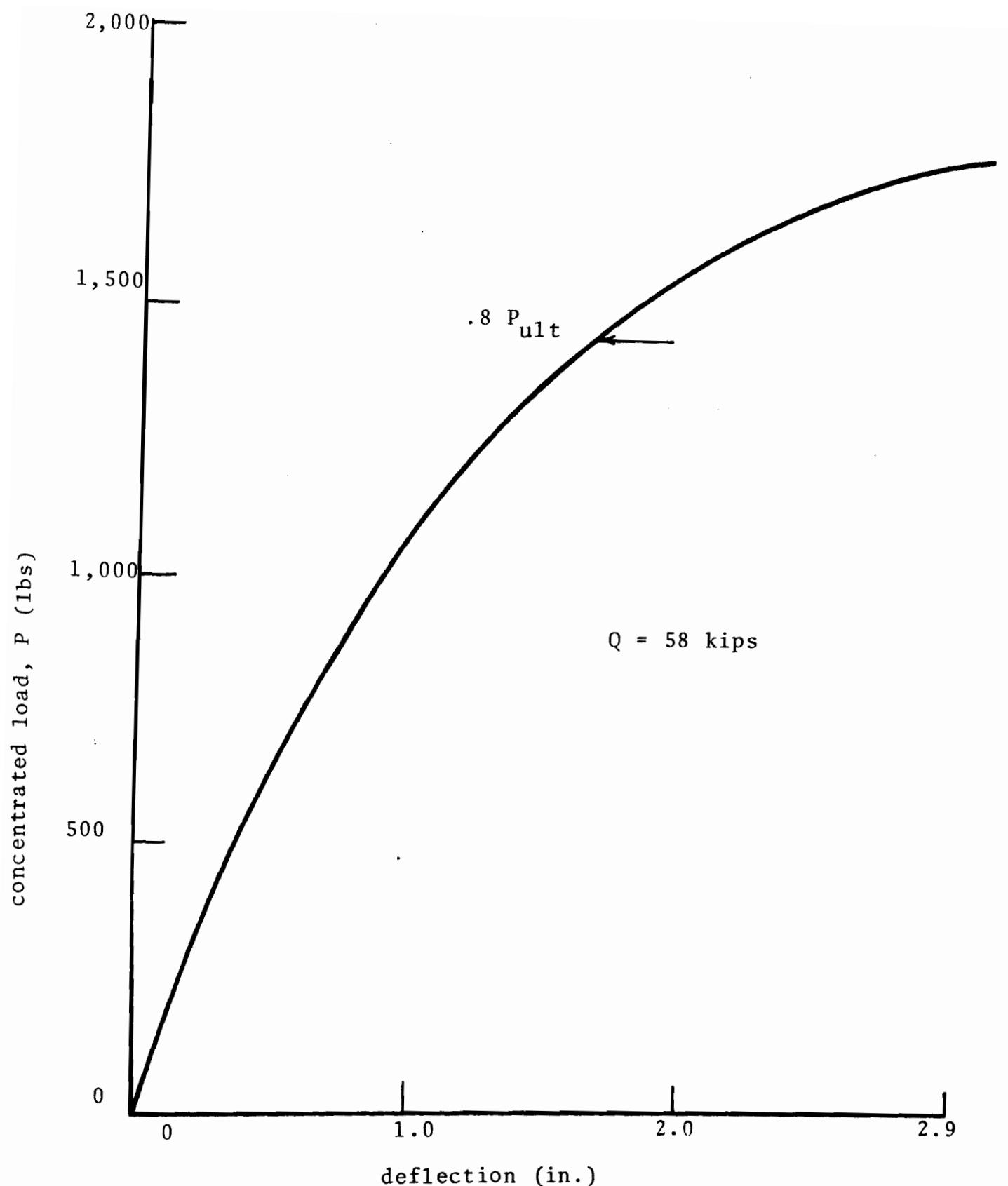


Fig. 70 Determination of Q - Test No. 1

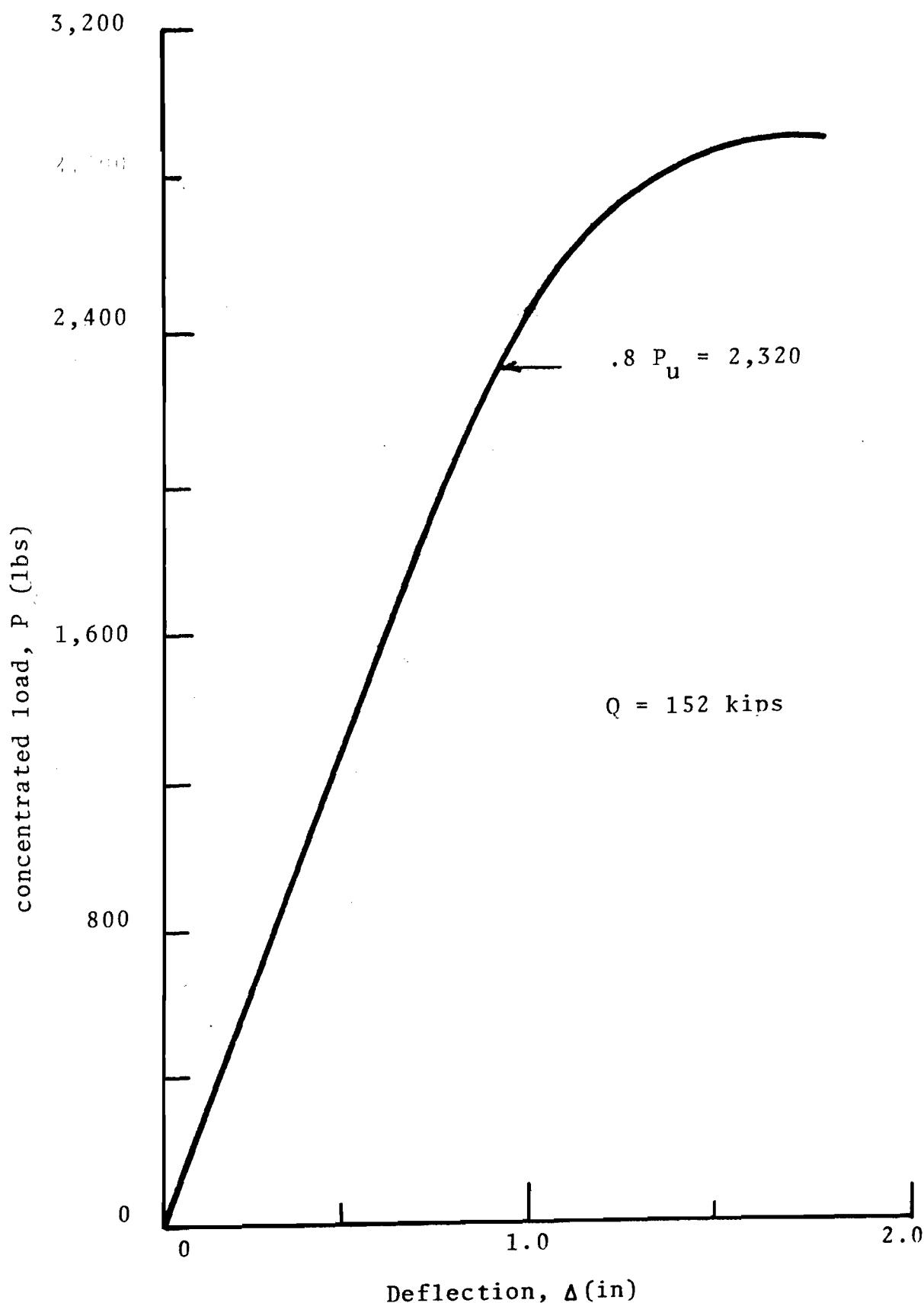


Fig. 71 Determination of Q - Test No. 2

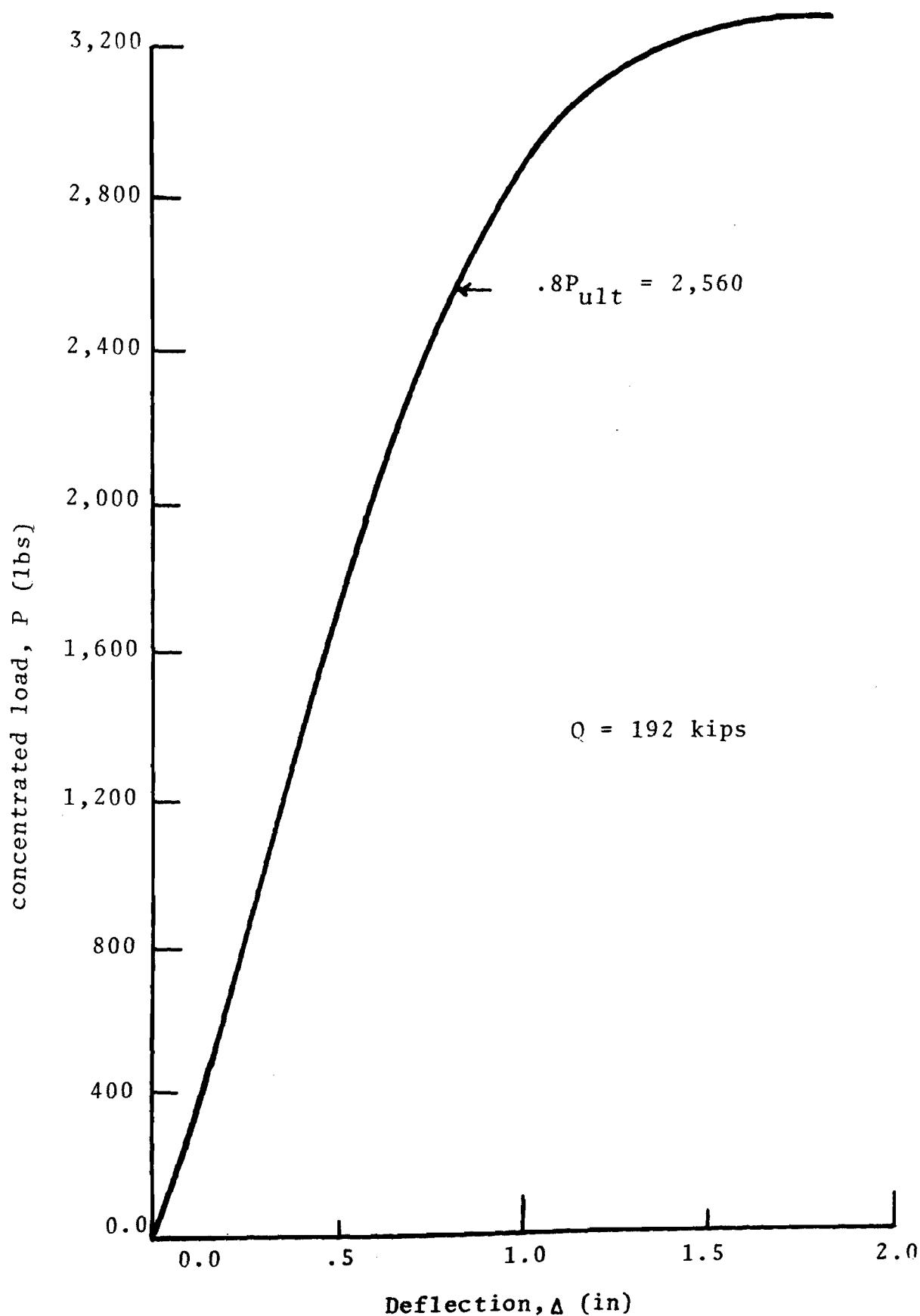


Fig. 72 Determination of Q-Test No. 3

DIAL GAGE RDGS ($\times 10^{-5}$) AND U_i , U_o (in.)

load/pf	1	U_1	2	U_2	3	U_3	5	U_5	6	U_6	$U_6 - U_5$	4	U_4	7	U_7	8	U_8	$U_8 - U_7$	9	U_9	11	U_{11}	12	U_{12}	$U_{12} - U_9$
0	910	-	182	-	079	-	398	-	401	-	-	316	-	262	-	290	-	-	781	-	780	-	692	-	
6	899	.011	175	.012	393	.314	351	.047	285	.116	.069	449	.133	320	.058	447	.157	.099	744	.057	780	0	780	+.008	.038
12	889	.021	165	.022	695	.616	310	.088	158	.293	.155	765	.449	398	.136	644	.354	.218	729	.052	783	0	698	+.006	.066
18	873	.031	152	.035	1045	.966	231	.167	058	.363	.196	806	(49)	523	.261	916	.626	.365	708	.073	780	0	687	-.005	.055
24	861	.049	141	.046	532	1.384	589	.256	522	.506	.750	883	1.130	272	.356	692	1.037	.681	626	.095	710	v	683	-.009	.009
30	848	.052	143	.044	685	1.879	256	.589	032	.966	.397	715	1.665	580	.574	1023	1.368	.794	665	.116	780	0	680	-.012	.002
36	826	.084	143	.044	—	—	—	—	—	—	—	946	(1016)	—	—	—	—	635	.146	720	2	678	-.014	.014	

	13	U_{13}	15	U_{15}	14	U_{14}	16	U_{16}	17	U_{17}	18	U_{18}	19	U_{19}	20	U_{20}	21	U_{21}	22	U_{22}					
0	600	-	596	-	055	-	—	373	-	746	-	747	-	153	-	618	-	249	-	-	545	-	021	-	
6	584	.016	594	.002	195	0	-.002	387	.014	748	+.002	747	+.002	.00	193	.060	640	.022	333	.054	.032	526	.019	004	.017
12	571	.029	594	.002	095	0	-.002	408	.035	742	-.004	791	-.006	.002	222	.169	665	.047	561	.112	.065	510	.055	-010	.027
18	554	.046	576	.002	100	.005	.005	453	.009	735	-.011	732	-.015	.004	265	.112	699	.181	421	.172	.011	496	.069	-031	.046
24	543	.057	596	.000	100	.005	.005	464	.091	746	+.00	734	-.013	.013	286	.133	720	.102	475	.222	.120	473	.072	-047	.064
30	520	.080	576	.002	100	.005	.005	476	.103	750	+.004	736	-.011	.007	297	.144	740	.122	529	.275	.153	454	.091	-064	.001
36	495	.105	593	.013	099	.004	.003	283	-.000	778	+.132	761	-.014	-.018	947	.106	756	.138	562	.309	.171	425	.120	-093	.110

	23	U_{23}	25	U_{25}	26	U_{26}	$U_2 - U_{26}$	24	U_{24}	$U_2 +$	27	U_{27}	28	U_{28}	$U_6 - U_{27}$				
0	332	-	498	-	401	-	224	-	382	-	384	-							
6	640	.308	499	+.001	908	.00	.00	523	.209	451	.069	722	.138	.069					
12	456	.624	499	+.001	938	.00	.00	824	.600	547	.165	722	.358	.173					
18	539	1.140	490	-.008	128	.280	.272	403	.930	425	.308	574	.614	.311					
24	834	1.335	485	-.013	799	.419	.406	726	1.253	604	.487	933	.978	.491					
30	885	1.792	478	-.024	534	.678	.654	737	1.799	895	.778	1029	1.147	.366					
36	—	—	—	—	—	—	—	—	—	—	—	—	—	—					

* NEW ZERO READING

† GAGES GONE, NO RDG. TAKEN

‡ LIMIT OF GAGE'S REACHED, ∴ Rdg is not exact.

◎ ASSUMED VALUE

AT FAILURE (WHICH WAS AT ABOUT 40 pf) DIAPHRAGM TOUCHED THE 2x6 SPACERS WHICH WERE ORIGINALLY 6" BELOW THE SHEET METAL.

ROTATIONS & THE HORIZONTAL DISPLACEMENTS OF MIDDLE OF WEB

Load	$u_5 - u_6$	$u_7 - u_8$	$u_9 - u_{10}$	$u_{11} - u_{12}$	$u_{13} - u_{14}$	$u_{15} - u_{16}$	$u_{17} - u_{18}$	$u_{19} - u_{20}$	$u_{21} - u_{22}$	
6	.047	.116	.069	.01725	.0815	.058	.157	.099	.02475	.1075
12	.088	.243	.155	.03875	.1655	.136	.354	.218	.0545	.245
18	.167	.363	.196	.049	.265	.261	.626	.365	.09125	.4435
24	.256	.506	.250	.0625	.381	.356	.1037	.681	.17025	.6965
30	.589	.986	.397	.09925	.7875	.574	1.368	.794	.1985	.9710
36	-	-	-	-	-	-	-	-	-	-

Load	$u_{11} - u_{12}$	$u_{13} - u_{14}$	$u_{15} - u_{16}$	$u_{17} - u_{18}$	$u_{19} - u_{20}$	$u_{21} - u_{22}$	$u_{23} - u_{24}$	$u_{25} - u_{26}$	$u_{27} - u_{28}$	
6	+.003	+.002	-.000	-.00	-.002	.022	.054	.032	.0020	.038
12	-.004	-.006	-.002	-.005	-.005	.047	.112	.065	.01625	.0795
18	-.011	-.015	-.004	-.0010	-.013	.071	.172	.091	.02275	.1265
24	-.001	-.013	-.013	.00325	.0065	.102	.222	.120	.030	.162
30	+.004	-.011	-.015	.00375	.0035	.122	.275	.153	.03825	.1985
36	+.032	-.014	-.046	.0115	-.009	.138	.309	.171	.04275	.2235

Note: (+) sign indicates that rotations & the horizontal displacements are opposite to those shown on the "dial gage locations" diagram.

YES: (1) $E = 30 \times 10^6$ psi : (2) (-) indicates that the gauge reading decreases [STRESS = $\frac{3000 \text{ kdy}}{1,000,000} \times 30 \times 10^3$]

FINAL TEST (Z-SECTION, NO BRACE,
MIDSPAN)

STRAIN GAGE READINGS ($\mu\text{in/in}$) AND STRESSES (ksi)

	15	16	17	18	19	20	21	22	23	MIDDLE SPAN (ft)	24	25	26	27	28	
0	3334	+	3270	+	3336	-	3276	-	3336	+	3275	-	3304	-	4862	-,+
6	3385	1.53	3462	5.76	3176	4.8	3150	3.78	3358	.66	3158	3.51	3255	1.47	4852	-0.30
12	3430	2.88	3650	11.40	3032	9.12	3030	7.38	3379	1.29	3046	6.87	3214	2.70	4850	-0.36
18	3481	4.41	3844	17.22	2876	13.80	2902	11.22	3455	3.57	2926	10.47	3180	3.72	4876	-,.51
24	3530	5.89	4064	23.82	2699	19.11	2767	15.27	3516	5.40	2765	15.30	3117	5.61	4852	-0.30
30	3584	7.55	4287	30.51	2507	24.97	2632	19.32	3622	8.58	2590	20.55	3060	7.52	4856	-0.18
30	3640	9.18	4596	39.78	2210	33.78	2424	25.56	3784	13.44	2337	28.14	2966	10.14	4910	+1.44

29	30	31	32	33	34	35	36	37	38	39	END SPAN	(ft) from outside support	40	41
0 7419 -	7420 -	1085 +	4907 -	4920 -	5099 +	4902 +	4905 --	7397 -			7382 -			7458 +
6 7252 5.81	7295 3.75	1110 .75	4804 3.09	4889 .93	5154 1.65	5098 5.88	4735 5.10	7273 3.72			7196 5.58			7581 3.69
12 7104 9.45	7110 6.10	1139 1.62	4704 6.09	4858 1.86	5194 2.85	5290 11.64	4579 9.78	7148 7.47			7015 11.01			7102 7.32
18 6956 13.89	7101 9.57	1226 4.23	4572 10.05	4825 2.85	2663 5.07	5453 16.53	4446 13.77	7024 11.19			0801 17.43			7938 11.40
24 6794 18.75	6995 12.75	1267 5.46	4447 13.82	4787 4.08	5305 6.21	5651 22.47	4288 18.51	6897 15.00			6543 25.11			7930 15.66
30 6654 22.95	6913 15.21	1294 6.27	4365 16.26	4762 4.74	5304 6.15	5854 28.56	4149 22.68	6800 17.91			6181 36.03			2106 19.44
36 6424 29.85	6705 19.05	1416 9.93	4235 20.16	4722 5.94	5307 6.24	6174 38.16	3912 27.61	6633 22.17			5396 59.58			8147 20.67

FAILURE AT ABOUT 40 pcf

APPENDIX A - Test data for First Z-Section Purlin Assembly

(a) Design indicates that the gear meshing clearance [time = 0.000000, 0.000000], comp.

STEAM GAGE PRESSURE (psi) AND SPECIFIC (bars)

End spans (10' from end-of-sag) End spans (15' from end-of-sag)

See open (100°) from outside

APPENDIX B - Test data for C-Section Purlin Assembly

Note: (1) Standard Deviation
(2) Span = 10' 0"

Span Load Curves (in-lbs) and Stresses (psi)

Load (L)	15'	4'	12'	18'	24'	30'	36'	42'	48'	54'	60'	66'	72'	78'	84'	90'	96'	102'	108'	114'	120'	126'	132'	138'	144'	150'	156'	162'	168'	174'	180'	186'	192'	198'	204'	210'	216'	222'	228'	234'	240'	246'	252'	258'	264'	270'	276'	282'	288'	294'	300'	306'	312'	318'	324'	330'	336'	342'	348'	354'	360'	366'	372'	378'	384'	390'	396'	402'	408'	414'	420'	426'	432'	438'	444'	450'	456'	462'	468'	474'	480'	486'	492'	498'	504'	510'	516'	522'	528'	534'	540'	546'	552'	558'	564'	570'	576'	582'	588'	594'	596'	602'	608'	614'	620'	626'	632'	638'	644'	650'	656'	662'	668'	674'	680'	686'	692'	698'	704'	710'	716'	722'	728'	734'	740'	746'	752'	758'	764'	770'	776'	782'	788'	794'	796'	802'	808'	814'	820'	826'	832'	838'	844'	850'	856'	862'	868'	874'	880'	886'	892'	898'	904'	910'	916'	922'	928'	934'	940'	946'	952'	958'	964'	970'	976'	982'	988'	994'	996'	1002'	1008'	1014'	1020'	1026'	1032'	1038'	1044'	1050'	1056'	1062'	1068'	1074'	1080'	1086'	1092'	1098'	1104'	1110'	1116'	1122'	1128'	1134'	1140'	1146'	1152'	1158'	1164'	1170'	1176'	1182'	1188'	1194'	1200'	1206'	1212'	1218'	1224'	1230'	1236'	1242'	1248'	1254'	1260'	1266'	1272'	1278'	1284'	1290'	1296'	1302'	1308'	1314'	1320'	1326'	1332'	1338'	1344'	1350'	1356'	1362'	1368'	1374'	1380'	1386'	1392'	1398'	1404'	1410'	1416'	1422'	1428'	1434'	1440'	1446'	1452'	1458'	1464'	1470'	1476'	1482'	1488'	1494'	1500'	1506'	1512'	1518'	1524'	1530'	1536'	1542'	1548'	1554'	1560'	1566'	1572'	1578'	1584'	1590'	1596'	1602'	1608'	1614'	1620'	1626'	1632'	1638'	1644'	1650'	1656'	1662'	1668'	1674'	1680'	1686'	1692'	1698'	1704'	1710'	1716'	1722'	1728'	1734'	1740'	1746'	1752'	1758'	1764'	1770'	1776'	1782'	1788'	1794'	1796'	1802'	1808'	1814'	1820'	1826'	1832'	1838'	1844'	1850'	1856'	1862'	1868'	1874'	1880'	1886'	1892'	1898'	1904'	1910'	1916'	1922'	1928'	1934'	1940'	1946'	1952'	1958'	1964'	1970'	1976'	1982'	1988'	1994'	1996'	2002'	2008'	2014'	2020'	2026'	2032'	2038'	2044'	2050'	2056'	2062'	2068'	2074'	2080'	2086'	2092'	2098'	2104'	2110'	2116'	2122'	2128'	2134'	2140'	2146'	2152'	2158'	2164'	2170'	2176'	2182'	2188'	2194'	2196'	2202'	2208'	2214'	2220'	2226'	2232'	2238'	2244'	2250'	2256'	2262'	2268'	2274'	2280'	2286'	2292'	2298'	2304'	2310'	2316'	2322'	2328'	2334'	2340'	2346'	2352'	2358'	2364'	2370'	2376'	2382'	2388'	2394'	2400'	2406'	2412'	2418'	2424'	2430'	2436'	2442'	2448'	2454'	2460'	2466'	2472'	2478'	2484'	2490'	2496'	2502'	2508'	2514'	2520'	2526'	2532'	2538'	2544'	2550'	2556'	2562'	2568'	2574'	2580'	2586'	2592'	2598'	2604'	2610'	2616'	2622'	2628'	2634'	2640'	2646'	2652'	2658'	2664'	2670'	2676'	2682'	2688'	2694'	2700'	2706'	2712'	2718'	2724'	2730'	2736'	2742'	2748'	2754'	2760'	2766'	2772'	2778'	2784'	2790'	2796'	2802'	2808'	2814'	2820'	2826'	2832'	2838'	2844'	2850'	2856'	2862'	2868'	2874'	2880'	2886'	2892'	2898'	2904'	2910'	2916'	2922'	2928'	2934'	2940'	2946'	2952'	2958'	2964'	2970'	2976'	2982'	2988'	2994'	2996'	3002'	3008'	3014'	3020'	3026'	3032'	3038'	3044'	3050'	3056'	3062'	3068'	3074'	3080'	3086'	3092'	3098'	3104'	3110'	3116'	3122'	3128'	3134'	3140'	3146'	3152'	3158'	3164'	3170'	3176'	3182'	3188'	3194'	3200'	3206'	3212'	3218'	3224'	3230'	3236'	3242'	3248'	3254'	3260'	3266'	3272'	3278'	3284'	3290'	3296'	3302'	3308'	3314'	3320'	3326'	3332'	3338'	3344'	3350'	3356'	3362'	3368'	3374'	3380'	3386'	3392'	3398'	3404'	3410'	3416'	3422'	3428'	3434'	3440'	3446'	3452'	3458'	3464'	3470'	3476'	3482'	3488'	3494'	3500'	3506'	3512'	3518'	3524'	3530'	3536'	3542'	3548'	3554'	3560'	3566'	3572'	3578'	3584'	3590'	3596'	3602'	3608'	3614'	3620'	3626'	3632'	3638'	3644'	3650'	3656'	3662'	3668'	3674'	3680'	3686'	3692'	3698'	3704'	3710'	3716'	3722'	3728'	3734'	3740'	3746'	3752'	3758'	3764'	3770'	3776'	3782'	3788'	3794'	3796'	3802'	3808'	3814'	3820'	3826'	3832'	3838'	3844'	3850'	3856'	3862'	3868'	3874'	3880'	3886'	3892'	3898'	3904'	3910'	3916'	3922'	3928'	3934'	3940'	3946'	3952'	3958'	3964'	3970'	3976'	3982'	3988'	3994'	3996'	4002'	4008'	4014'	4020'	4026'	4032'	4038'	4044'	4050'	4056'	4062'	4068'	4074'	4080'	4086'	4092'	4098'	4104'	4110'	4116'	4122'	4128'	4134'	4140'	4146'	4152'	4158'	4164'	4170'	4176'	4182'	4188'	4194'	4200'	4206'	4212'	4218'	4224'	4230'	4236'	4242'	4248'	4254'	4260'	4266'	4272'	4278'	4284'	4290'	4296'	4302'	4308'	4314'	4320'	4326'	4332'	4338'	4344'	4350'	4356'	4362'	4368'	4374'	4380'	4386'	4392'	4398'	4404'	4410'	4416'	4422'	4428'	4434'	4440'	4446'	4452'	4458'	4464'	4470'	4476'	4482'	4488'	4494'	4500'	4506'	4512'	4518'	4524'	4530'	4536'	4542'	4548'	4554'	4560'	4566'	4572'	4578'	4584'	4590'	4596'	4602'	4608'	4614'	4620'	4626'	4632'	4638'	4644'	4650'	4656'	4662'	4668'	4674'	4680'	4686'	4692'	4698'	4704'	4710'	4716'	4722'	4728'	4734'	4740'	4746'	4752'	4758'	4764'	4770'	4776'	4782'	4788'	4794'	4796'	4802'	4808'	4814'	4820'	4826'	4832'	4838'	4844'	4850'	4856'	4862'	4868'	4874'	4880'	4886'	4892'	4898'	4904'	4910'	4916'	4922'	4928'	4934'	4940'	4946'	4952'	4958'	4964'	4970'	4976'	4982'	4988'	4994'	4996'	5002'	5008'	5014'	5020'	5026'	5032'	5038'	5044'	5050'	5056'	5062'	5068'	5074'	5080'	5086'	5092'	5098'	5104'	5110'	5116'	5122'	5128'	5134'	5140'	5146'	5152'	5158'	5164'	5170'	5176'	5182'	5188'	5194'	5196'	5202'	5208'	5214'	5220'	5226'	5232'	5238'	5244'	5250'	5256'	5262'	5268'	52

NOTES: (1) $E = 30 \times 10^6$ psi

(2) Stress = Gage Read x .03 (ksi)

STRAIN GAGE READINGS (in/in) AND STRESSES (ksi)

#(Pcs)	15	16	17	18	19	20	21	22	23	24	25	26	27	28
5	4557 +	5285 -	3497 -	4389 -	7312 -	8559 +	6613 (+,-)	5326 +	8435 +	6362 -	7112 +	6812 (+,-)	7246 +	6718 +
3	4866 3.27	5379 0.18	3679 0.54	4358 0.49	7238 2.22	8945 11.58	6588 -.75	6397 .33	8540 3.15	6288 2.22	7160 1.44	6745 -.51	7324 2.34	7346 2.21
6	4727 5.10	5353 1.56	3452 1.35	4335 1.59	7158 4.62	8895 10.08	6637 2.22	6514 3.84	6588 4.59	6210 4.56	7146 1.02	6841 .87	7356 3.36	7123 3.10
9	4915 7.74	5307 2.34	3426 2.13	4265 3.69	7092 6.60	8850 8.73	6612 -.03	- -	- -	- -	- -	- -	- -	- -
12	4857 9.00	5286 2.97	3406 2.73	4223 4.95	6999 9.39	8663 3.12	6724 2.73	6553 5.01	8675 7.20	5124 7.14	7156 1.32	6897 -.15	7518 8.16	72 + 6.51
15	4927 11.10	5267 3.54	3375 3.66	4196 5.76	6923 11.67	8706 4.41	6584 -.87	6635 7.47	6728 10.27	6054 9.12	7140 .86	6834 .66	7513 7.71	7207 8.13
18	4974 12.51	5261 3.72	3376 3.63	4165 6.69	6823 12.87	8682 3.69	6755 4.26	6740 10.02	2850 13.35	5927 13.05	7168 1.68	6999 2.64	7630 11.52	7450 8.23
21	5026 14.07	5275 3.30	3370 3.81	4135 7.59	6823 14.67	8615 4.08	6613 0.0	6825 13.17	4141 18.18	5859 15.07	7168 1.68	6848 1.08	7676 13.51	7476 8.41
24	5084 15.81	5165 3.60	3328 5.07	4082 9.18	6128 17.52	8679 3.60	6625 .36	6892 15.18	9066 18.93	5785 17.31	7164 1.56	6939 .81	7740 .682	7542 16.31
27	5182 12.25	5237 9.44	3312 5.55	4049 10.17	6683 19.47	8102 4.21	6631 .54	6939 16.59	1041 19.68	5726 19.08	7178 1.98	6854 1.26	7776 8.20	7557 8.1
30	5197 19.10	5221 4.92	3285 6.36	4035 11.49	6570 22.26	8852 8.79	6639 .78	7041 19.65	9174 22.17	5601 22.65	7199 2.61	6869 1.71	7877 19.47	7646 20.11
33	5254 20.71	5206 5.37	3268 6.27	3762 12.78	6406 24.76	8767 6.24	6711 2.94	7157 23.13	9238 24.01	5543 24.57	7237 3.75	6908 2.88	7749 21.09	7553 22.01
36	5344 23.61	5189 5.88	3235 7.86	3913 14.25	6385 27.81	8892 7.97	6751 4.14	7115 23.67	9334 26.97	5453 27.27	7297 5.55	6711 5.37	8936 23.10	7843 25.1
39	5404 26.41	5181 6.12	3195 9.86	3851 15.81	6268 31.32	8940 11.43	6837 6.72	7275 26.67	9422 29.61	5376 29.58	7357 7.35	7046 7.02	8135 16.67	7135 27.14
0	4658 3.03	5387 +.12	3547 +1.5	4703 +.45	7298 .42	8818 7.71	6757 4.32	6438 1.56	8467 .96	6319 1.27	7302 5.7	6946 4.56	7320 2.21	7925 .81

APPENDIX B - Test data for C-Section Purlin Assembly

Notes: (1) $E = 30 \times 10^6$ psi

(2) Stress = Gage Read $\times .03$ (ksc)

STRAIN GAGE READINGS (μ in/in) AND STRESSES (ksc)

Frame	27	30	31	32	33	34	35	36	37	38	39	40	41
0	4530 +	4286 (+,-)	3648 -	3377 -	4430 +	4585 (+,-)	5621 -	5385 -	6993 (+,-)	7775 +	6358 +	8159 (+,-)	2.17 +
3	4505 5.25	4510 +6.72	3635 .39	3206 5.13	4492 1.86	4361 -.72	5445 6.78	5334 1.53	7400 +.39	7247 2.16	6816 1.76	8162 +.09	2143 .93
6	4529 5.97	4248 -1.14	3588 1.82	3250 3.81	4585 4.65	4336 -1.47	5311 6.93	5266 3.57	6731 -1.86	7242 2.01	6688 7.50	8133 -.78	2162 1.53
9	- -	4194 -2.76	3559 2.67	3097 8.40	4653 6.67	4305 -2.40	5311 9.30	5198 5.61	6897 -2.88	7911 4.02	6485 3.81	8125 -1.02	2194 2.31
12	4683 10.59	4196 -2.70	3533 3.45	2902 14.25	4715 8.55	4694 +1.27	5320 9.03	5153 6.96	6871 -3.66	7947 5.16	6521 6.89	8115 -1.32	2211 2.92
15	4674 10.32	4127 -2.97	3506 4.26	2861 15.48	4797 11.01	4972 +17.61	5218 12.09	5075 9.30	6834 -4.71	7969 5.82	6568 6.30	8084 -2.25	2234 2.51
18	4756 12.78	4158 -3.84	3496 4.56	3028 10.47	4865 13.05	4277 -3.24	5525 2.88	5026 10.77	6854 -4.17	2008 6.99	6695 7.41	8066 -2.79	2262 4.35
21	4837 15.27	4162 -3.72	3407 5.43	2826 16.53	4929 14.97	4266 -3.57	5158 13.29	4775 12.30	6795 -5.94	8060 8.55	6647 8.67	8094 -1.95	2332 5.55
24	4873 16.29	4164 -3.66	3425 6.69	2760 18.51	5020 17.70	4410 +.75	5165 18.68	4914 14.13	6743 -7.50	2012 8.91	6703 10.35	8043 -3.48	23.8 6.03
27	4918 17.34	4144 -4.26	3411 7.11	2735 17.26	5067 19.17	4246 -4.17	5091 15.90	4862 15.67	6727 -7.98	8101 9.78	6668 9.30	8022 -4.11	2326 6.27
30	4983 17.59	4145 -4.23	3375 8.19	2683 20.82	5144 21.42	4235 -4.50	5063 16.74	4792 17.71	6672 -9.45	2165 11.10	6739 11.43	7990 -5.07	8351 7.02
33	5021 20.73	4123 -4.89	3354 8.82	2656 21.63	5202 23.16	4235 -4.50	5257 16.92	4744 19.23	6656 -10.11	8180 12.15	6793 13.05	7960 -5.97	8367 7.53
36	5026 22.65	4129 -4.71	3330 9.54	2617 22.80	5282 25.56	4226 -4.77	5114 15.21	4686 20.97	6628 -13.95	8215 13.20	6817 13.77	7929 -6.90	2325 8.04
39	5147 24.42	4119 -5.01	3296 10.56	2572 24.15	5366 28.08	4227 -4.74	5116 15.15	4618 23.01	6607 -11.52	2255 14.40	6858 15.01	7887 -2.16	2404 5.61
0	4239 -2.85	4222 -1.92	3678 +.90	3125 7.50	4440 0.30	4408 +.69	5568 1.59	5356 .81	6995 +.06	7820 1.35	6460 3.06	2084 -2.25	3.27 .30

↑
IGNORED GAGE
DEFECTIVE

APPENDIX B - Test data for C-Section Purlin Assembly

Dir. of Gen. Resources, j. H. and W. (inc.)

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APPENDIX A - Test data for C-Section Purlin Assembly

Dial Gage Readings

I-Section (Final Test)

	15	U_{15}	16	V_{16}	17	V_{17}	18	V_{18}	19	U_{19}	20	U_{20}	21	V_{21}	22	U_{22}	23	U_{23}	24	V_{24}	25	U_{25}	26	U_{26}	27	V_{27}	
0	529	-	659	-	414	-	119	-	989	-	282	-	867	-	342	-	874 (574)	-	830	-	213	-	427	-	875	-	
3	562	.027	616	.155	4	.00	124	.005	398	.091	263	.019	210	.143	338	.034	868	.006	840	.010	290	.027	649	.022	108	.033	
6	515	.074	781	.322	4	-	126	.007	213	.276	243	.039	366	.299	332	.010	865	.009	841	.011	367	.154	465	.038	135	.065	
9	680	.109	592	.514	?	"	127	.008	506	.350	228	.054	564	.477	324	.018	860	.014	845	.015	410	.234	486	.059	168	.093	
12	452	.137	716	.688	4	-	131	.012	351	.505	216	.066	668	.603	214	.028	852	.022	849	.019	464	.298	503	.076	197	.122	
15	626	.163	896	.318	4	"	133	.014	295	.561	248	.074	631	.764	208	.034	867	.027	852	.026	524	.378	522	.095	233	.158	
18	395	.194	437	.997	415	.001	127	.018	219	.631	190	.092	494	.914	191	.151	832	.042	880	.050	592	.426	528	.101	270	.195	
21	376	.213	578	.1158	4	-	141	.022	184	.672	192	.090	652	1.082	176	.166	434	.140	865	.035	654	.488	548	.121	323	.248	
24	367	.222	777	1.337	4	-	144	.025	191	.665	156	.126	822	1.242	172	.170	426	.148	865	.035	708	.542	561	.184	343	.268	
27	255	.234	870	1.450	416	.002	147	.028	104	.752	185	.097	688	223	1.377	153	.184	415	.159	868	.038	410	.580	556	.137	376	.301
30	327	.262	353	1.706	4	"	151	.032	853	.803	120	.102	440	1.594	145	.197	905	.169	872	.042	479	.649	575	.156	414	.339	
33	310	.279	509	1.862	4	-	154	.035	328	.847	173	.109	571	1.745	133	.209	396	.178	875	.045	519	.689	585	.166	444	.369	
36	283	.306	733	2.086	417	.003	158	.039	263	.912	165	.117	290	1.761	120	.222	384	.190	879	.049	575	.745	695	.276	476	.471	
39	258	.331	312	2.325	4	"	160	.041	178	.997	160	.122	514	2.185	107	.233	372	.202	881	.051	625	.795	610	.191	505	.430	

① Assumed value

APPENDIX B - Test data for C-Section Purlin Assembly

ROTATIONS & HORIZONTAL DEFLECTIONS AT MIDDLE OF WES

IT SECTION (front seat)
Brace only at supports

• Some twist of gender, tracking the story, is nothing more than what it actually was (see the original data)

APPENDIX B - Test data for C-Section Purlin Assembly

↓ Dial Gauge Readings

	28	U_{28}	29	U_{29}	30	U_{30}	31	U_{31}	32	U_{32}	33	U_{33}	
0	391	-	680	-	267	-	260	-	2.684	-	304	-	
3	358	.017	541	.139	225	.042	426	.166	2.975	.291	308	.044	
6	369	.028	421	.259	189	.018	611	.351	3.275	.591	308	.014	
9	319	.038	204	.476	(64)	-	(106)	-	(6.8%)	-	-	-	
12	391	.150	(598)	.554	547	.175	564	.229	1.505	1.200	310	.006	
15	397	.056	491	.631	531	.191	745	.910	1.802	1.497	314	.010	
18	410	.069	354	.718	508	.214	301	.1062	0.349	1.735	319	.015	
21	419	.078	272	.803	492	.230	494	.1255	0.615	2.001	322	.018	
24	419	.078	190	.882	332	.390	62	.1.423	1.865	2.251	322	.018	
27	439	.098	(381)	998	945	(651)	037	.404	862	1.623	1.011	2.397	
30	445	.104	402	1.041	Concluded turn around the spring at end	020	.421	428	1.898	.666	2.766	332	.028
33	457	.116	366	1.157	(482)	415	.453	626	2.196	1.018	3.118	331	.027
36	467	.126	163	1.360	362	.506	815	2.365	1.249	3.349	334	.030	
39	472	.131	694	(-1.06)	1.528	371	.497	356	2.641	1.593	3.693	336	.032

APPENDIX B - Test data for C-Section Purlin Assembly

LOAD (Psi)	1	U ₁	2	U ₂	3	U ₃	$\frac{U_1+U_3}{2}$	$\frac{U_2-U_3}{4}$	4	U ₄	5	U ₅	6	U ₆	$\frac{U_5+U_6}{2}$	$\frac{-}{4}$					
0	.116	.796	.1	.901	.883	.018	.030	.006	.301	.033	.858	.620	.015	.016	.0025	.192	.177				
3	.283	.167	.754	.042	.869	.032	.055	.011	.340	.033	.857	.021	.011	.016	.0043	.361	.346				
6	.440	.324	.717	.079	.858	.043	.080	.016	.310	.063	.822	.036	.019	.027	.0043	.472	.457				
9	.552	.436	.689	.107	.848	.053	.096	.021	.416	.109	.812	.046	.024	.035	.0055	.572	.557				
12	.676	.560	.658	.138	.839	.062	.115	.026	.442	.135	.793	.065	.030	.043	.0068	.612	.597				
15	.796	.680	.629	.167	.839	.062	.115	.026	.442	.135	.780	.078	.042	.050	.0078	.737	.722				
18	.240	.838	.561	.215	.625	.076	.145	.035	.487	.180	.780	.078	.042	.060	.009	.459	.872				
21	.400	.998	.530	.267	.811	.090	.178	.044	.527	.220	.765	.093	.051	.072	.0105	.626	.1039				
24	.555	.185	.474	.323	.796	.103	.213	.055	.528	.1561	.753	.107	.056	.081	.0128	.782	.1209				
27	.742	.372	.402	.395	.779	.120	.257	.069	.603	.293	.742	.118	.055	.062	.090	.0140	.405	.1372			
30	.961	.531	.328	.469	.761	.138	.304	.083	.641	.331	.732	.128	.049	.068	.098	.0150	.568	.1535			
33	.367	.718	.216	.581	.735	.847	.164	.373	.104	.682	.372	.723	.137	.043	.074	.106	.0158	.800	.1767		
36	.596	.927	.804	.689	.822	.189	.439	.125	.731	.282	.431	.711	.149	.036	.081	.115	.017	.448	.969		
39	.812	2.143	.676	.817	.787	.224	.520	.148	.338	.482	.694	.166	.026	.091	.128	.0188	.743	2.264			
42	.411	2.406	.520	.973	.744	.269	.620	.187	.374	.518	.682	.178	.018	.099	.138	.0198	.486	2.510			
45	.732	2.727	.319	.1174	.696	.315	.745	.215	.390	.538	.673	.189	.010	.147	.0200	.885	2.909				
48	.695	3.272	*	*	*	*	*	*	.343	.585	.674	.186	.010	.148	.0190	*	*	*			
	B	68	9	U ₉	$U_8 + U_9/2$	$U_8 - U_9/4$	11	U ₁₁	12	U ₁₂	13	U ₁₃	$U_{12} + U_{13}/2$	$U_{12} - U_{13}/4$	14	U ₁₄	15	U ₁₅			
0	.586	.681	.681	.020	.033	.00675	.479	.163	.402	.042	.309	.020	.031	.0055	.274	.035	.433				
3	.539	.047	.661	.020	.033	.00675	.632	.316	.445	.085	.329	.040	.062	.01125	.307	.068	.508	.075			
6	.492	.094	.648	.033	.066	.014	.103	.0225	.732	.416	.480	.120	.346	.057	.089	.01575	.330	.091	.528	.095	
9	.469	.117	.639	.042	.080	.0188	.112	.236	.542	.524	.164	.366	.077	.120	.02175	.360	.121	.553	.120		
12	.433	.153	.629	.052	.080	.0188	.103	.0225	.236	.542	.569	.209	.386	.097	.153	.028	.388	.149	.574	.141	
15	.396	.168	.620	.061	.125	.0318	.456	.760	.696	.760	.635	.275	.415	.126	.200	.03725	.430	.191	.601	.168	
18	.348	.238	.605	.076	.157	.0405	.181	.509	.813	.813	.710	.350	.415	.126	.206	.03725	.630	.197			
21	.269	.247	.589	.092	.195	.0512	.319	.334	.966	.703	.452	.452	.452	.163	.206	.04675	.477	.238	.627	.656	
24	.231	3.353	.573	.105	.229	.062	.135	.487	.1134	.100	.792	.439	.481	.199	.319	.0600	.519	.279	.226		
27	.157	.427	.552	.126	.276	.07525	.311	.130	.206	.545	.126	.245	.395	.07500	.299	.340	.236	.248			
30	.905	.494	.533	.145	.320	.08725	.481	.1480	.316	.655	.174	.293	.474	.0980	.365	.406	.255	.269			
33	.810	.569	.511	.167	.378	.1055	.130	.698	.1697	.238	.584	.823	.243	.342	.583	.12025	.456	.494	.287	.299	
36	.693	.706	.481	.197	.452	.12725	.322	.1889	.395	.980	.310	.409	.694	.14275	.504	.545	.312	.324			
39	.545	.854	.447	.231	.543	.15575	.534	.2101	.579	.164	.386	.485	.824	.16975	.554	.545	.340	.352			
42	.368	1.011	.411	.267	.639	.1260	.111	.772	.2333	.208	.796	.1381	.478	.577	.979	.201	.580	.631	.376	.388	
45	.173	1.266	.367	.311	.788	.23875	.432	.2660	.481	.1656	.598	.697	.176	.23975	.236	.758	.392	.404			
48	*	*	*	*	*	*	*	*	.934	.3162	.941	.2116	.802	.901	.1509	.30375	.234	.756	.410	.422	

APPENDIX C - Test data for Second Z-Section Purlin Assembly

LOAD (PSI)	16	$\frac{U_{16}}{2}$	$\frac{U_{15}+U_{16}}{2}$	$\frac{U_{15}-U_{16}}{4}$	17	$\frac{U_{17}}{2}$	18	$\frac{U_{18}}{2}$	19	$\frac{U_{19}}{2}$	$\frac{U_{18}+U_{19}}{2}$	$\frac{U_{18}-U_{19}}{4}$
0	.428	.048	.032	.0065	.088		.191		.250			
3	.447	.019	.032	.0065	.239	.151	.231	.040	.266	.016	.028	.006
6	.460	.032	.054	.0105	.384	.296	.272	.081	.280	.030	.056	.01275
9	.469	.041	.068	.0135	.475	.389	.301	.110	.291	.041	.076	.01725
12	.480	.052	.086	.017	.591	.503	.343	.152	.306	.056	.104	.024
15	.490	.062	.102	.01975	.700	.612	.394	.203	.324	.074	.139	.03225
18	.504	.076	.122	.0230	.830	.742	.463	.272	.351	.101	.187	.04275
21	.519	.091	.144	.0265	.263	.283	.548	.359	.385	.135	.246	.05375
24	.520	.102	.164	.0310	.395	.3030	.543	.629	.443	.166	.305	.06925
27	.531				.061		.059		.416			
30	.201	.102	.218	.111	.180	.03425	.218	.167	.247	.640	.121	.206
33	.230	.123	.195	.0360	.369	.378	.256	.649	.161	.246	.448	.10075
36	.245	.138	.219	.04025	.592	.541	.403	.796	.216	.301	.548	.12375
39	.260	.153	.239	.04275	.465	.225	.079	.205	.922	.280	.365	.643
42	.275	.168	.260	.0460	.442	.920	.379	.096	.345	.430	.761	.1665
45	.291	.184	.286	.0510	.637	.115	.060	.550	.267	.494	.507	.884
48	.307	.200	.302	.0510	.332	.381	.060	.550	.267	.494	.507	.943
					.066				.415	.500	.592	.2255
									.621	.848	.660	.27575
										.745	.299	

NOTE: 1) The values in the boxes are reset values

2) "*" indicates these values were not recorded.

APPENDIX C - Test data for Second Z-Section Purlin Assembly

$P(kN)$	Rdg^2	Stress																
0	11083	10722	10292	10201	8831	9860	10668	10658	9742	81	7	8						
3	11050	-0.99	10687	-1.05	10223	-2.07	10285	2.52	8794	-1.2	9819	-1.23	10595	-2.19	9128	2.58		
6	11013	-2.1	10653	-2.07	10155	-4.11	10353	4.50	8753	-2.43	9777	-2.45	10514	-4.56	9116	4.12		
9	11000	-2.49	10635	-2.61	10112	-5.40	10405	6.12	8734	-3.00	9755	-3.15	10460	-5.64	9140	6.54		
12	10987	-2.88	10623	-2.97	10066	-6.78	10468	8.01	8716	-3.54	9736	-3.72	10422	-7.38	9334	8.76		
15	10980	-3.09	10615	-3.21	10015	-8.31	10523	9.66	8698	-4.08	9716	-4.32	10370	-8.94	9397	10.45		
18	10968	-3.45	10605	-3.51	9945	-10.41	10582	11.43	8679	-6.65	9694	-4.98	10303	-10.95	9465	12.69		
21	10966	-3.51	10602	-3.6	9874	-12.59	10640	13.17	8666	-5.04	9695	-4.95	10230	-13.14	9532	14.70		
24	10966	10598	9876	10625	10666	9876	10625	10666	9680	10238	9518	10238	9518	10238	9518			
27	11000	-2.49	10635	-2.49	10607	-3.33	9805	-14.69	10695	15.27	8658	-5.28	9673	-5.16	10184	-15.34	9648	17.4
30	11028	-1.65	10667	-1.53	9671	-18.69	10768	17.46	8672	-4.86	9683	-4.86	10094	-17.46	9886	19.74		
33	11086	0.09	10716	0.24	9579	-21.45	10820	19.02	8686	-4.44	9697	-4.44	10029	-19.61	9749	21.63		
36	11134	2.13	10798	2.40	9524	-23.76	10979	23.79	8790	-1.32	9801	-1.32	9874	-24.06	9936	26.74		
39	11234	5.13	10899	5.43	9422	-24.16	11046	10586	8578	-1.72	9739	-3.18	9340	-22.08	9843	24.45		
42	11366	8.49	11014	8.88	9343	-28.56	11112	27.78	9036	-6.12	10048	6.09	9414	-27.55	10135	30.12		
45	11524	13.23	11170	13.56	9236	-31.74	11184	29.74	9160	-12.78	10273	12.51	10460	-33.48	10265	37.20		
48	11851	23.04	11503	23.55	9175	-34.17	11217	34.17	9176	11.92	10192	11.92	10144	-41.43	10477	33.47		

APPENDIX C - Test data for Second Z-Section Purlin Assembly

		9	10	11	12	13	14	15	16
0	7781	-	7933	7136	6777	7780	3980	0575	7115
3	7741	-1.20	7883	-1.50	7662	-2.72	6130	1.35	7656
6	7663	-3.39	7833	-3.00	6796	-4.20	6956	2.19	7938
9	7658	-3.69	7812	-3.63	6757	-5.37	6959	3.12	7955
12	7617	-4.86	7777	-4.68	6707	-6.81	7013	4.14	8057
15	7555	-5.88	7746	-5.55	6810	-8.28	7115	4.80	8109
18	7535	-7.29	7703	-6.90	6800	-10.68	7074	5.67	8164
21	7485	-8.88	7661	-8.16	6736	-12.00	7097	6.36	8219
24	7487	-	7656	-	6744	-	7092	8198	3738
27	7447	-10.08	7616	-9.18	6683	-13.83	7135	7.65	8279
30	7377	-12.18	7570	-11.04	6558	-16.68	7178	8.94	8345
33	7363	-12.40	7598	-10.2	6589	-17.25	7190	9.30	8387
36	7360	-13.17	7556	-10.59	6530	-18.72	7215	10.05	8392
39	7313	-14.10	7572	-10.98	6470	-20.22	7231	1053	8547
42	7284	-14.97	7553	-11.55	6409	-22.05	7251	11.3	8604
45	7252	-15.93	7533	-12.15	6336	-24.24	7277	11.91	8669
48	7224	-16.72	7527	-12.33	6254	-26.70	7299	12.57	8755

APPENDIX C - Test data for Second Z-Section Purlin Assembly

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	17	18	19	20	21	22	23	24
0	1058	2824	7756	5152	6742	9940	6978	4370
3	1128	2110	25844	1.80	7634	-2.16	4115	-1.56
6	1196	4.14	2942	3.51	7620	-2.58	4563	-2.07
9	1244	5.58	2990	4.98	7555	-4.53	4168	-2.52
12	1306	7.44	3144	6.60	7526	-5.40	4040	-3.36
15	1351	8.79	3104	8.40	7492	-6.72	4001	-4.46
18	1407	10.27	3138	9.42	7462	-7.32	3986	-4.98
21	1476	12.54	3190	10.98	7442	-7.92	3953	-5.97
24	1446	3175		7415		3947	6545	
27	1513	12.75	3236	12.81	7391	-8.64	3918	-6.84
30	1586	14.91	3292	14.69	7355	-9.72	3887	-7.77
33	1632	16.32	3330	15.63	7338	-10.23	3858	-8.64
36	1691	18.69	3379	17.10	7346	-9.99	3826	-9.60
39	1735	19.41	3394	17.55	7318	-10.83	3795	-10.53
42	1760	20.16	3383	17.22	7328	-10.53	3745	-12.03
45	1819	21.93	3396	17.61	7257	-12.75	3720	-12.78
48	1884	23.88	3421	18.36	7205	-14.22	3676	-14.04
	2012	27.72	3456	19.41	7152	-15.81	3630	-15.48

APPENDIX C - Test data for Second Z-Section Purlin Assembly

	25	26	27	28	29	30	31	32
0	986	9512	8369	6115	7774	10029	9807	9807
3	9002	0.48	9454	-0.54	8358	-0.33	6107	-0.14
6	9030	1.32	9467	-1.35	8357	-0.36	6103	-0.36
9	9160	2.22	9463	-1.67	8357	-0.30	6109	-0.18
12	9090	3.12	9450	-1.86	8357	-0.36	6106	-0.27
15	9112	3.78	9426	-2.52	8345	-0.72	6094	-0.63
18	9130	4.32	9402	-3.36	8337	-1.26	6078	-1.11
21	9151	5.15	9375	-4.11	8316	-1.53	6070	-1.35
24	9164	9367	8315	6063	7950	7857	9155	9803
27	9216	7.89	9347	-4.77	8304	-1.80	6058	-1.56
30	9244	8.79	9314	-5.66	8298	-1.78	6049	-1.77
33	9230	8.37	9153	-6.39	8179	-2.55	6009	-2.37
36	9297	9.57	8177	-6.57	8156	-2.52	6032	-2.28
39	9307	10.38	9145	-7.23	8145	-2.52	6030	-2.34
42	9311	11.10	9136	-7.10	8127	-2.57	6026	-2.26
45	9306	11.29	9123	-6.69	8125	-2.67	6025	-2.49
48	9307	11.50	9114	-6.74	8124	-2.55	6024	-2.38

APPENDIX C - Test data for Second Z-Section Purlin Assembly

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	33	34	35	36	37	38	39	40
0	9275	8659	10362	7132	8786	5943	9633	7704
3	9096	-537	8615	-132	10196	-4.98	9412	2.70
6	9039	-708	8680	0.63	10153	-627	7416	3.78
9	9043	-696	8760	3.03	10166	-588	9522	6.07
12	9103	-3.96	8955	8.68	10278	-252	9665	10.29
15	8900	-11.25	8810	4.53	10060	-706	9511	5.67
18	8810	-13.83	8824	4.95	9239	-12.09	9674	5.16
21	8665	-12.30	8958	8.97	10031	-9.93	9626	9.12
21	8946	9019	10166	7688	9154	5761	9386	7488
24	8987	-8.07	9169	1347	10164	-8.13	9868	14.52
27	<u>8578</u>	-9.99	8843	17.70	9648	8.13	9460	2.28
30	<u>8554</u>	-0.72	8867	0.72	9656	0.24	9463	0.09
33	8570	-2.34	8930	2.61	9626	-0.6	9484	0.72
36	8452	-3.78	8972	3.87	9605	-1.29	9497	1.11
37	8403	-525	9019	5.28	9575	-2.19	9516	1.68
42	6355	-6.69	9064	6.63	9542	-3.18	9534	2.22
45	8290	-8.64	9117	8.22	9499	-4.47	9560	3.70
48	8207	-11.13	9207	10.92	9431	-6.51	9605	4.35

APPENDIX C - Test data for Second Z-Section Purlin Assembly

	41	42	43	44	45	46	47	48
0	" 15.2	13.760	13.55.2	121.31	160.65	9541	9087	7749
3	11443	-1.17	13.811	3.33	13586	-0.21	13116	-0.45
6	11411	-2.13	13.917	6.51	13585	-0.24	13111	-0.60
9	11382	-3.00	13.992	8.76	13573	0	13114	-0.51
12	11222	-7.80	13941	7.23	13464	-3.87	12983	-4.44
15	11149	-9.99	13967	8.01	13420	-5.19	12936	-5.85
18	11130	-10.56	14064	10.92	13451	-4.26	12963	-5.04
21	11148	-10.42	14210	15.42	13528	-1.95	13037	-2.82
24	11247		14218		13584		13095	
27	11295	-8.64	14491	22.71	13755	3.04	13261	2.13
30	10786	<u>-8.64</u>	16147		13345		12845	
33	10779	-1.61	14197	1.50	13359	0.41	12860	0.36
36	10650	-4.08	14274	3.81	13405	1.80	12967	1.77
39	10577	-6.27	14343	5.89	13472	3.81	12974	3.78
42	10411	-8.61	14616	8.07	13550	6.15	13056	6.24
45	10297	-14.61	14622	14.25	13821	14.24	13336	14.64
48	10142	-19.32	14851	21.12	14102	22.91	13636	1364

APPENDIX C - Test data for Second Z-Section Purlin Assembly

	49	50	51	52	53	54	55	56
5	9713	7675	7271	4889	13353	8405	14440	14337
3	9822	3.29	7632	-1.29	7238	-0.99	4867	-0.66
6	9932	6.57	7601	-2.22	7225	-1.38	16555	-1.02
9	9999	8.58	7577	-2.94	7219	-1.56	4847	-1.26
12	9955	7.26	7498	-3.21	7070	-6.03	4695	-5.82
15	10017	9.12	7348	-9.21	7076	-5.65	4682	-6.21
18	10055	10.26	7397	-8.34	7114	-4.71	4702	-5.61
21	10208	14.85	7351	-9.72	7223	-1.44	4790	-2.79
24	10451	21.36	7515	-6.31	7457	3.87	5012	1.98
27	10592	7048		7073	41.57		13030	8072.
30	10125	0.99	6995	-1.59	7086	-0.39	4604	-0.09
33	10174	2.46	6940	-3.24	7111	11.4	4608	0.03
36	10218	3.78	6970	-4.74	7131	17.4	4613	0.18
39	10261	5.07	6841	-6.21	7151	23.4	4619	0.36
42	10319	6.61	6786	-7.80	7160	2.61	4619	0.36
45	10377	8.55	6690	-10.74	7152	237	4601	-0.16
48	10473	11.43	6587	-13.83	7151	234	4585	-0.57

APPENDIX C - Test data for Second Z-Section Purlin Assembly