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MONOTONIC AND CYCLIC BEHAVIOR OF HELICAL SCREW PILES UNDER AXIAL AND LATERAL LOADING

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ABSTRACT

The main objectives of this research paper are to: investigate the monotonic and cyclic behavior of helical pile foundation systems, develop new helical screw systems suitable for seismic retrofitting of existing foundations and new structures. The proposed new pile configurations proposed include: fiber reinforced polymer grouted helical screw piles (FRP-G-HSP); and reinforced grouted helical screw piles (RG-HSP) with steel fibers added to the grout. The research methodology involved conducting more than one hundred full scale field load tests on twenty three helical screw piles installed in cohesive soil and subjected to axial and lateral monotonic and cyclic loading in which twenty piles are instrumented. The test piles included: seven plain helical screw piles (P-HSP); four grouted helical screw piles (G-HSPs); eight FRP-G-HSPs; and four RG-HSPs. The axial cyclic performance of HSPs and G-HSPs experienced 5-10% capacity reduction after 15 loads cycles. However, their lateral capacity was low due to their slender shaft. The lateral capacity and stiffness of internally and externally grouted FRP-G-HSPs were twice the FRP-HSP with internal grout. The RG-HSP piles axial capacity was more than twice that for P-HSP, with minimal reduction after cyclic loading, and their lateral capacity was more than 3 times the P-HSPs capacity.

INTRODUCTION

Helical (screw) anchors have been utilized in tension loading for many years. They have gained popularity for bearing load applications. Helical piles represent a cost effective alternative to conventional types of piles. The speed and ease of installation, as well as low cost for new construction and repair, make them versatile for many applications. They have relatively less noise during installation. Helical Piles have an added advantage with regard to their efficiency and reliability for underpinning and repair versus traditional piles including re-support and reconstruction of distressed and damaged foundations for either stabilization or rehabilitation. However, the slender shaft helical piles are susceptible to buckling under loading conditions. The performance of single helical anchors and group action was studied experimentally and theoretically by several researchers with regard to their installation torque and uplift resistance. However, their performance under axial compressive or lateral loading is not well characterized and their seismic performance was not investigated.

CHANCE SS175 HELICAL SCREW PILES

The SS175 Chance pile is a segmented deep foundation system with helical steel bearing plates (helices) welded to a central steel shaft. Load is transferred from the shaft to the surrounding soil through these bearing plates. Segments or sections are joined with bolted couplings. Installed depth is limited only by soil resistance and practicality based on economics. A helical bearing plate or helix is one pitch of a screw thread. All helices regardless of their diameter have a standard 75 mm pitch (Fig.1). The helices have true helical shape and therefore, they do not auger into the soil but rather screw into it with minimal soil disturbance. Thus it is quite positive to investigate the axial and lateral performance of the helical screw piles under monotonic and cyclic loading for further advancement of these piles characteristics.

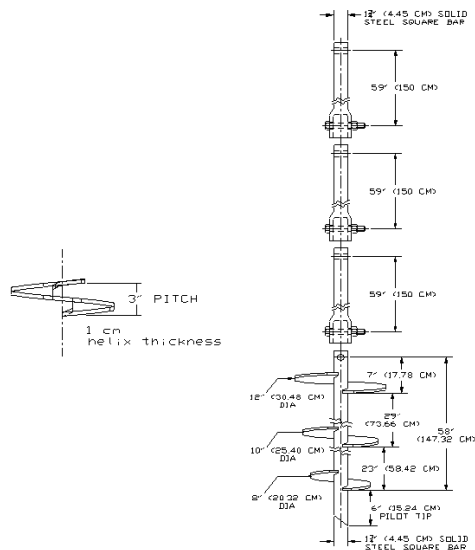


Fig.1. Schematic of an SS 175 AB Chance Helical Screw Foundation System.

RESEARCH OBJECTIVES

The research objectives are highlighted in the following:

1. To study the performance of helical screw piles and develop efficient guidelines for the field installation of plain helical screw piles (P-HSP), grouted (G-HSP), reinforced grouted (RG-HSP), and the fiber reinforced polymers grouted helical screw piles (FRP-G-HSP) without causing damage to the FRP tubes.
2. To investigate the correlation between the torque of installation and piles axial compression capacities;
3. Develop a separate cyclic framework capable of testing helical screw piles under axial and lateral cyclic loading;
4. Investigate the monotonic and cyclic axial and lateral ultimate capacities for (P-HSP), (G-HSP) and both (RG-HSP) and (FRP-G-HSP) developed by this research;

RESEARCH METHODOLOGY

The research methodology included the evaluation of the monotonic and cyclic performance of the SS175 pile under axial and lateral loading in a layered soil profile through more than one hundred full scale field load test on twenty three SS175 helical screw piles. Twenty piles were instrumented with strain gauges distributed along the lead section length. The helical screw piles lead section had three tapered helices 30 cm, 25 cm and 20 cm from top to bottom. In this study, extension segments of 1.5 m and 2.1 m length were added to the lead section during installation to reach the desired bearing soil stratum. The experimental work proceeded through three different and consecutive stages of full scale field load testing under monotonic and cyclic axial and lateral loading. The first

stage investigated the testing of plain helical screw piles (P-HSP) under. The second stage evaluated the grouted helical screw piles (G-HSP) and the innovative fiber reinforced polymer grouted helical screw piles (FRP-G-HSP). The third stage evaluated the performance of plain helical screw Piles (P-HSP), reinforced grouted reinforced helical screw piles (RG-HSP), and the fiber reinforced polymer grouted helical screw piles (FRP-G-HSP).

LITERATURE REVIEW

The helical screw piles, or HSP, were first used as to support a structure in the 1800s, when they were used for the foundation of the Maplin Sands Lighthouse at the mouth of the Thames River. Over the past 25 years the square shaft solid steel helical screw pile has come into expanded use as a permanent deep foundation element in new construction of heavily loaded structures, i.e., column loads in excess of 445 kN (100,000 lbs). This increased use, along with recognition by every national building code in the United States of at least one manufacturer's helical screw pile, emphasizes the importance of helical screw pile technology as it pertains to new construction. The majority of the research on helical piles focuses on the load carrying capacity with little pile response to other loading modes such as cyclic loading effects or to full scale models. Among numerous researchers Clemence (1983, 1984) conducted laboratory testing investigations; Mooney et al. (1985) conducted field and laboratory testing; Hoyt (1989), Ghaly and Hanna (1992), Hoyt et al. (1995), and Ghaly and Clemence (1998) conducted theoretical and experimental testing, Puri and Vijay (1984), Ghaly et al. (1991), Huang et al. (1995), Johnston (1999), Perko (2000), and Pack (2000) conducted theoretical analyses. Rao and Prasad (1993), Prasad and Rao (1994), Shaheen and Demars (1995), and Frangoulides (2000) conducted experimental testing; Vickars and Clemence (2000) studied the performance of helical piles with grouted shafts experimentally.

SOIL INVESTIGATION

Two more boreholes were conducted in July 2007 as part of the current study, within the area where the piles were to be installed and load tested (Site 3). The two boreholes are located 16.6 meters apart and both are at the middle of the pile load testing area. The two boreholes at Site 3 were advanced to depth 9.6 to 9.8 meters by a power auger machine equipped with conventional soil sampling equipment. Standard penetration tests were performed at frequent intervals of depth; the results were recorded on the borehole logs as N values. Five Shelby tube samples were recovered from both boreholes. Also, split-spoon samples were stored in airtight containers, which were transferred to the laboratory for classification. Borehole 1 shows silt and clayey silt overlying stiff to very stiff clayey silt to silty clay layers reaching a very dense fine to medium sand at 8.5 m. The water table at completion was encountered at a depth of 5.2 m below the

ground surface. Borehole 2 shows silt and clayey silt layers overlying stiff to very stiff silty clay to clayey silt till reaching a very dense fine to medium sand at 9 m approximately. The water table at completion was measured at 6.7 m below the ground surface. Shelby tube samples of diameter 75 mm were extracted at the planned depths of the helices of the test helical piles, in order to properly define the bearing strata. Two samples were recovered at depths 3.65-4.25 m (12-14 ft) and 4.9-5.5 m (16-18 ft) in borehole 1. Three samples were recovered at depths of 2.15-2.75 m (7-9 ft), 2.75-3.35 m (9-11 ft), and 3.35-3.95 m (11-13ft) in borehole 2. The N values were corrected according to ASTM D 1586. The unconsolidated undrained (UU) triaxial strength is applicable where the pile loading is assumed to take place so rapidly that there is insufficient time for the induced pore-water pressure to dissipate and for consolidation to occur during the loading period, which represents the pile loading conditions in this study. The procedure of ASTM (D 2850-95 Re-approved 1999) was conducted on six samples.

Table 1. Borehole 1-(BH1SA7) depth (3.65-4.25 m) 12-14ft Soil Properties at Site 3

Property	Value
C _U	40 kPa
W _C	15.3 %
E	15000 kPa

*BH1SA7 – Borehole 1 Sample No. 7 (Shelby Tube (Sh.) No. 1 as per Borehole Log); W_C = moisture content

Table 2. Borehole 1-(BH1SA9) depth (4.90-5.5 m) 16-18ft Soil Properties at Site 3

Property	Value
C _U	100 kPa
W _C	12.0 %
E	50000 kPa

*BH1SA9 – Borehole 1 Sample No. 9 (which is a Shelby Tube (Sh.) No. 2 as per Borehole Log)

Table 3. Borehole 2-(BH2SA4) depth 2.15-2.75 m (7-9ft) Soil Properties at Site 3

Property	Value
C _U	70 kPa
W _C	12.0 %
E	45000 kPa

*BH2SA4 – Borehole 2 Sample No. 4 (which is a Shelby Tube (Sh.) No. 3 as per Borehole Log)

Table 4. Borehole 2-(BH2SA6) depth (3.35 -3.95) 11-13ft Soil Properties at Site 3

Property	Value
C _U	50 kPa
W _C	17.0 %
E	20000 kPa

*BH2SA6 – Borehole 2 Sample No. 6 (which is a Shelby Tube (Sh.) No. 5 as per Borehole Log)

GROUT TESTING AND EVALUATION

A series of compression and splitting tensile strength tests were conducted on samples at ages 7 and 28 days. Three different grout types were used the MS MICROPILE grout, PT PRECISION grout, and MASTERFLOW 1341.

Twelve 200 x 100 mm (8 x 4 in) cylinders were prepared using the MS MICROPILE grout. The ASTM C39 and CSA A 23.13 were followed during the loading tests (Table 5). Another Fourteen cylinders were prepared, seven using the PT PRECISION grout, and seven using the MASTERFLOW 1341 grout. Three cylinders of each group were prepared plain (No additives) and the remaining four were prepared by mixing 1% of NOVOCON 0730 30mm (1.18 in.) length, 0.7 mm (0.0276 in.) diameter steel fibers to increase their splitting tensile strength. All other 14 cylinders were tested after 28 days. Fig. 2 shows the cylinders without and with steel fibers after the splitting test. The results of the splitting tensile strength tests are shown in Table 6. Thirty 50 x 50 mm cubes

were prepared: fifteen using the PT PRECISION grout and fifteen using the MASTERFLOW 1341. Six cubes of each group were prepared plain (No additives) and the remaining nine were prepared by mixing 1% of the NOVOCON 0730

steel fibers to study the effect of fibers on the compression strength of the grout. All cubes were cured in the moisture room and were tested after 28 days. Fig. 3 and table 7 show the cubes after the compression test results.

Table 5. The compressive strength and the splitting tensile strength results for the Micropile grout prepared cylinders at seven and twenty eight days

Test type	Cylinder 1	Cylinder 2	Cylinder 3	Mean Strength
Compression Strength after 7 days (MPa)	20	30	36	28.6
Compression Strength after 28 days (MPa)	31	36	42	36.3
Splitting Tensile Strength after 7 days (MPa)	3.7	2.5	4.3	3.5
Splitting Tensile Strength after 28 days (MPa)	4.4	3.3	4.4	4.0

Table 6. The Splitting Tensile Strength Results for the PT PRECISION grout, and MASTERFLOW 1341 Prepared cylinders (with and without) Steel Fibres at 28 days.

Test Type	Cylinder 1 (MPa)	Cylinder 2 (MPa)	Cylinder 3 (MPa)	Cylinder 4 (MPa)	Mean Strength (MPa)
PT PRECISION grout Splitting Tensile Strength after 28 days (MPa) without Steel Fibres	6.25	4.6	5.3	N/A	5.38
PT PRECISION grout Splitting Tensile Strength after 28 days (MPa) with Steel Fibres	8.1	7.8	7.4	7.3	7.65
MASTERFLOW 1341 grout Splitting Tensile Strength after 28 days (MPa) without steel fibres	4.95	5.65	4.3	N/A	4.96
MASTERFLOW 1341 grout Splitting Tensile Strength after 28 days (MPa) with Steel Fibres	6.15	7	4.7	5.85	5.93



Fig.2. Splitting tensile strength test on the cylinders without (left) and with steel fibres (right).

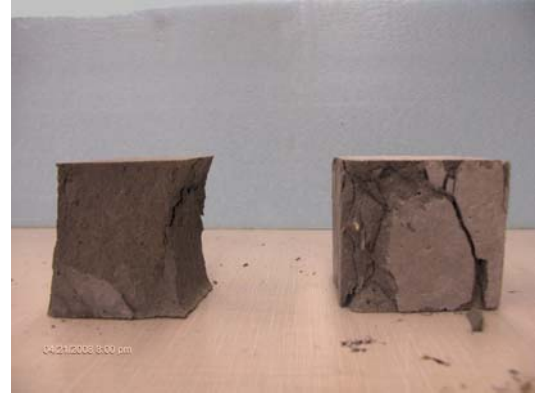


Fig.3. Compression strength test on the cubes without (left) and with steel fibres (right).

Table 7. The Compression Strength Results for the PT PRECISION grout, and for MASTERFLOW 1341 Prepared Cubes (with and without) Steel Fibres at 28 days.

PT Precision Without Steel Fibres Compression Strength (MPa)	PT Precision With Steel Fibres Compression Strength (MPa)	Masterflow 1341 Without Steel Fibres Compression Strength (MPa)	Masterflow 1341 With Steel Fibres Compression Strength (MPa)
45.80	47.50	38.25	50.9
40.90	83.20	37.10	55.65
42.25	55.50	39.85	43.32
44.00	45.40	44.50	46.6
42.70	50.00	44.30	42.62
	79.60		63.6
	86.10		64.17
	78.30		61.52
50.55	78.10	39.15	56.85
Mean Strength = 44.36	Mean Strength = 67.07	Mean Strength = 40.52	Mean Strength = 53.85

FIBRE REINFORCED POLYMER (FRP) TUBES

Eight fiber reinforced polymer (FRP) tubes of 3 m (10 ft) length and 150 mm (6 in) diameter were utilized to encase eight of the twenty three helical screw tested piles to provide confinement for the grout and to investigate their seismic performance. The tubes are constructed of continuous glass

fibers wound in a matrix of aromatic amine cured epoxy resin in a dual angle pattern that takes optimum advantage of the tensile strength of the filaments. The pipe is manufactured in accordance with ASTM Standard D2996 for filament-wound reinforced thermosetting resin pipe (RTRP). Pipes are provided in standard lengths up to 40 ft or less.

HELICAL SCREW PILES, INSTRUMENTATION AND INSTALLATION TECHNIQUES

Twenty three piles SS175 Chance helical screw square shaft piles system were instrumented, installed and load tested, in which twenty were instrumented. The piles are grouped as follows: plain helical screw piles (P-HSPs), grouted helical screw piles (G-HSPs); grouted reinforced helical screw piles (RG-HSPs), and fiber reinforced polymers grouted helical screw piles (FRP-G-HSPs). In addition, the inline torques versus the installation depth of forty seven plain helical screw piles, used as reaction piles, is also recorded.

Piles Strain Gauge Instrumentation

To determine the axial load distribution along the pile, and more specifically, the load taken by each helix, quarter-bridge strain gauges were attached to the shaft of the lead section. Twenty 1.5 m (5 ft) length lead sections were instrumented to cover twenty instrumented helical piles. Eleven lead sections were instrumented by six strain gauges labeled from one to six, in which strain gauge number one is from the pilot side, near bottom helix, and strain gauge number six is near the top helix. The strain gauges were attached to the shaft very close to the helices, at a distance approximately 3 cm above and below the helical bearing plate. The remaining nine lead sections were instrumented with eight strain gauges: six strain gauges close to the helices and two strain gauges were installed on the shaft at the mid distance on the shaft between each two helices. Fig. 4 shows a schematic diagram illustrating the strain gauges locations on the lead section shaft. Strain gauges #1, #3 and #5 are located below each helix; strain gauges #2, #4, and #6 are located above each helix. The strain gauges labeled as A and B were located in the middle distance between the helices. This configuration allowed monitoring the load transfer on the helices and the shaft between the helices.

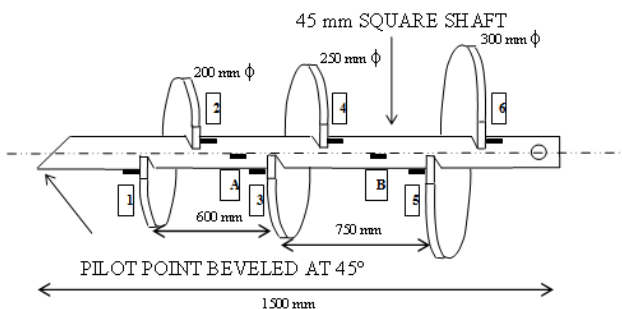


Fig.4. Schematic of lead section instrumentation with strain gauges

Fig. 6 and show a photograph for a grooved lead section where a pair of strain gauges installed close to a helix. The strain gauge resistance was measured after the lead wires were

soldered to the gauges to ensure that they working properly. Fig. 7 shows a photograph for some instrumented piles after all gauges and wires were protected with five minute epoxy and wrapped with several layers of electric and duct tapes to reduce abrasion damage caused by the piles installation procedures.



Fig.5. A Pair of strain gauges installed and the resistance of the strain gauge is measured with an Ohm-meter



Fig.6. Finished instrumented lead sections

PILE INSTALLATION AND TORQUE/LOAD CAPACITY RELATIONSHIP

Twenty three helical piles were installed and tested under axial and lateral monotonic and cyclic loadings. In addition, forty seven helical piles were installed as reaction piles. The installation torque was recorded for all piles. The instrumented piles were installed in three stages. Table 8 represents the geometry of all tested piles. Fig. 7 shows a typical preparation for an instrumented pile lead section-extension connection. Fig. 8 shows an installation of an FRP-G-HSP. The capacity of the helical screw pile may be estimated based on the relationship between the installation torque and its ultimate capacity. The principle is that the resistance to installation (defined by installation energy or torque) increases as the helical plates is installed into increasingly stronger soils. Likewise, the higher the installation torque, the stronger the

soil and thus the higher is its bearing capacity and consequently the axial capacity of the installed HSP. Hoyt and Clemence (1989) proposed the following formula for the torque/helical pile capacity relationship:

$$Q_{ult} = K_t T \quad (1)$$

Where Q_{ult} is the ultimate capacity [kN (lb)];
 K_t is an empirical torque factor [m^{-1} (ft^{-1})]; and
 T is the average installation torque along last 1 m of installation (last 3 ft) [kN.m (lb.ft)].

Hoyt and Clemence (1989) recommended $K_t = 33 m^{-1}$ ($10 ft^{-1}$) for square shaft HSP of square side dimension smaller than 89 mm. The value of K_t may range from 10 to 66 m^{-1} depending on soil conditions, shaft size and shape, helix thickness, and application (tension or compression loading).



Fig.7. Typical preparation of lead section – extension connection



Fig. 8. FRP-G-HSP installation (internal SS175 shaft – external FRP 3m tube).

Table 8. Geometry Details of all Instrumented and Tested Helical Screw Piles

Tested Helical Screw Piles Cross-section Geomtry	No. of piles	Depth	Geomtry	Grout/FRP/ Steel Fibers	Lead (L) and Extensions (E) Sections Number
STAGE 1 Plain (Instrumented) File #1, #2, #3	3	≈ 3.6m (12ft)	SS175 Plain HSP	N/A	1.5m L and 2.1 m E
STAGE 2 Plain HSP Anchors File (B2-B3-B5)	3	*1 pile ≈ 4.6m (15ft) and 2 ≈ 3.05m (10ft)	SS175 Plain HSP	N/A	*1.5 L and two 1.5 m E; 1.5 L and one 1.5 m E
STAGE 2 Grouted HSP (Instrumented) File #4, #5, #6, #7	4	≈ 4.6m (15ft)	SS175 HSP with 0.15m diameter, 3m height grouted column	MS Micropile Grout	1.5 L and two 1.5 m E
STAGE 2 FRP-G-HSP (Instrumented) File #8, #11	2	≈ 4.6m (15ft)	HSP with 0.15m diameter 3m height FRP pipe filled with grout (Grout inside Pipe only – No grout with soil interface)	MS Micropile Grout, glass FRP pipe	1.5 L and two 1.5 m E
STAGE 3 FRP-G-HSP (Instrumented) File #9, #10	2	≈ 5.2m (17ft)	HSP with 0.15m diameter 3m height FRP pipe filled with grout (Grout inside Pipe only – No grout with soil interface)	MS Micropile Grout, glass FRP pipe	1.5 L and one 1.5m and one 2.1m E
STAGE 3 Plain Instrumented File #12	1	≈ 5.2m (17ft)	SS175 Plain HSP HSP with 0.15m diameter 3m height FRP pipe filled with grout	N/A	1.5 L and one 1.5m and one 2.1m E
STAGE 3 FRP-HSP (Instrumented) File #13, #14, #15, #16	4	≈ 5.2m (17ft)	HSP with 0.15m diameter 3m height FRP pipe filled with grout (Grout inside and outside tube with soil interface)	PT Precision Grout	1.5 L and one 1.5m and one 2.1m E
STAGE 3 Reinforced Grouted HSP (Instrumented) File #17, #18	2	≈ 5.2m (17ft)	SS175 HSP with 0.15m diameter, 3m height grouted column	Master Flow 1341 Grout and 1% Volume of grout Steel fibers	1.5 L and one 1.5m and one 2.1m E
STAGE 3 Reinforced Grouted HSP (Instrumented) File #19, #20	2	≈ 5.2m (17ft)	SS175 HSP with 0.15m diameter, 3m height grouted column	PT Precision Grout and 1% Volume of grout Steel fibers	1.5 L and one 1.5m and one 2.1m E

AXIAL MONOTONIC AND CYCLIC TESTING RESULTS

The axial monotonic and cyclic testing procedures and the interpretation of the results of the axial load tests on twenty instrumented helical screw piles are presented.

Axial Monotonic and Cyclic Testing Setup

The load was exerted through a hollow cylinder hydraulic jack with 100 ton advance capacity and 68 ton retract capacity, and 150 mm stroke connected to a hydraulic pump. The load was recorded through an interface load cell 1240-AF-200K-B of 900 kN capacity. The pile head axial displacement was measured through four HLP 190/FS1/100/4K linear displacement transducers (LDTs) with an accuracy of 0.01 mm. The displacement average was considered in the data analysis in an attempt to overcome any inaccuracies. The load cell and LDTs were connected to the data acquisition system. Each instrumented pile was subjected to an initial compression test, followed by a minimum of fifteen cycles of axial loading. A final compression test was conducted after the completion of cyclic loading to examine the piles capacity and performance characteristics during and after cyclic loading. Furthermore, the load transfer mechanism along the pile length was analyzed from the strain gauge records. The spacing between the test and reaction piles complied with

ASTM D-1143 and ASTM D-3689. Fig. 9 shows a close-in for the hydraulic jack – load cell and the four LDTs setup together with loading plate. The system uses some of the same steel framework as the axial compression test (main and reaction beams, and reaction piles). To effectively accomplish the cyclic loading, a special setup was designed and manufactured (Fig. 10).

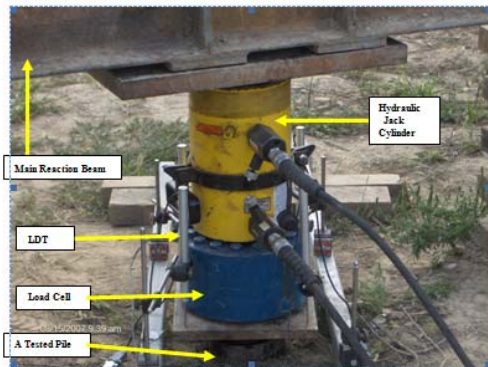


Fig.9. Hydraulic jack – load cell – loading plate – LDTs (axial compression loading setup)

Axial Failure Criterion and Axial Monotonic and Cyclic Test Results

There exist numerous failure criteria that are used for different pile types and in different building codes. Perhaps the first criterion ever formally proposed, which is still widely accepted by engineers is the one suggested by Terzaghi (1940); for practical purposes, the ultimate load should be defined as that which causes a settlement of one-tenth of the pile diameter or width. The failure criteria place the ultimate load within the nonlinear region of the load-movement curve to ensure that once a suitable factor of safety is applied, the design load of the pile should lie within the initial linear region of the curve. This will yield predictable load-displacement behavior and avoid any abrupt settlement.

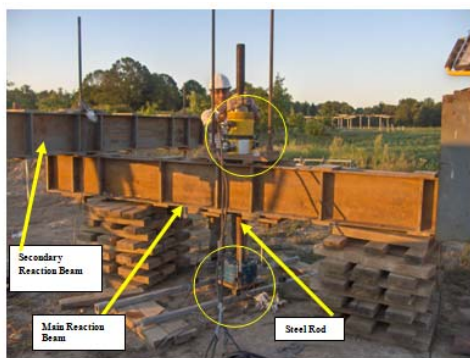


Fig.10. Axial cyclic loading setup

The axial pile load tests were conducted according to the ASTM D-1143 standard test method for piles under static axial compression load and under axial cyclic load. The quick testing method has become popular within the geotechnical community and more specifically has been used successfully to test helical piles. ASTM D 1143 specifies that test loads are applied in increments of 10 to 15% of the proposed design load with constant time interval increments of two and half minutes. Smaller increments, longer time intervals, or both can be used. In this study, loads were applied in increments of 10% of the expected design load with a constant time of 2.5 minutes. Samples of the axial results are presented in figures 11 to 15. A summary of the axial stiffness and the axial loading results together before and after cyclic loading is presented in tables 9 and 10 respectively.

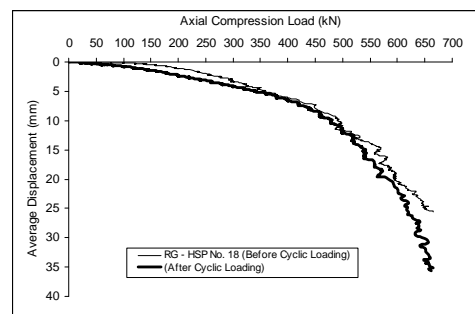


Fig.11. Load-displacement curves for RG-HSP 18 before and after cyclic loading

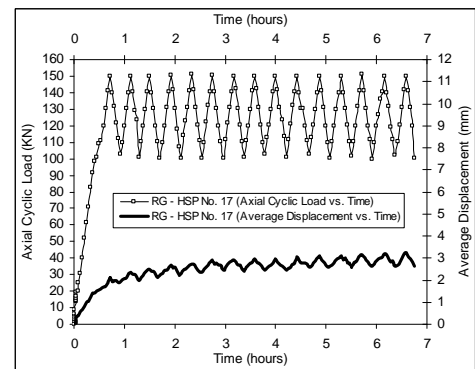


Fig.12. RG-HSP 17 axial cyclic load and displacement versus time

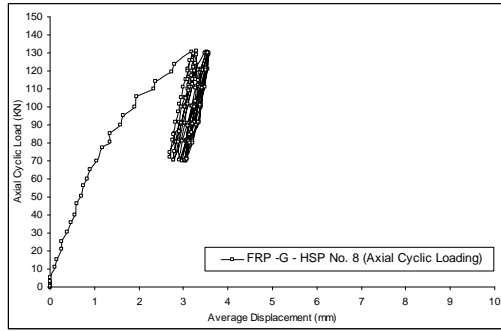


Fig. 13. FRP-G-HSP 8 axial cyclic load versus displacement

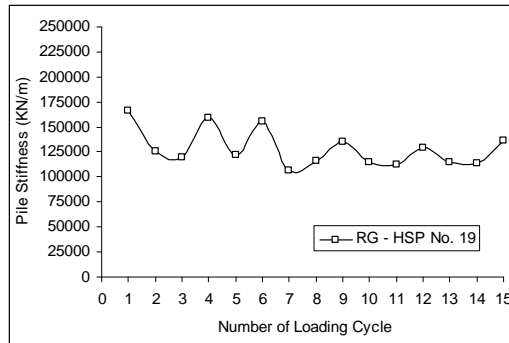


Fig. 14. RG-HSP 19 pile stiffness versus number of loading cycles

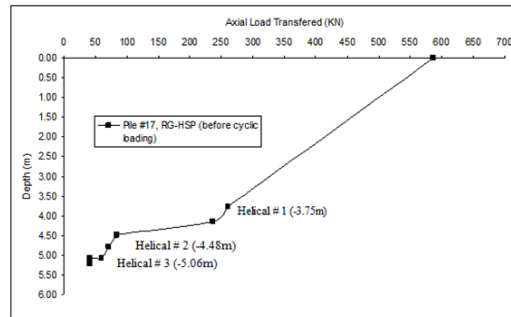


Fig. 15. RG-HSP 17 axial load transfer

Table 9. Piles Stiffness initial value and final value after cyclic loading

Pile Number and Type	Initial Pile Stiffness (kN/m)	Final Pile Stiffness (kN/m)	Percentage increase/decrease in the stiffness %
#1 – P-HSP (3.6 m)	13277	14660	10.4 %
#3 – P-HSP (3.6 m)	4265	6942	63 %
#12 – P-HSP (5.2 m)	45454	48780	7.3 %
#4 – G-HSP (4.6 m)	20224	52636	160 %
#5 – G-HSP (4.6 m)	16535	85428	416 %
#6 – G-HSP (4.6 m)	45923	104647	127 %
#7 – G-HSP (4.6 m)	29121	84714	191 %
#8 – FRP-G-HSP (4.6 m)	28370	118800	319 %
#9 – FRP-G-HSP (5.2 m)	51063	136705	168 %
#10 – FRP-G-HSP (5.2 m)	60000	142350	137 %
#13 – FRP-G-HSP (5.2 m)	164000	90000	-45 %
#14 – FRP-G-HSP (5.2 m)	87130	86260	-1 %
#17 – RG-HSP (5.2 m)	237000	78157	-67 %
#18 – RG-HSP (5.2 m)	495000	248500	-50 %
#19 – RG-HSP (5.2 m)	166000	136090	-18 %
#20 – RG-HSP (5.2 m)	61125	185250	203 %

Table 10 Performance Characteristics of Different Helical Screw Pile Configurations

Pile No.	Depth (m)	Pile Type	(Before Cyclic Loading) Tested Ultimate Capacity at 25mm in (kN)	Axial Capacity increase/reduction in percentage relative to P-HSP (Before Cyclic Loading)	(After Cyclic Loading) Tested Ultimate Capacity at 25mm in (kN)	Axial Capacity increase/reduction in percentage relative to P-HSP (After Cyclic Loading)
#12	(5.2)	P-HSP	(240)	-	(315)	-
#9	(5.2)	FRP-G-HSP (No external grout)	(327)	+36%	(483)	+54%
#10	(5.2)	FRP-G-HSP (No external Grout)	(307)	+27%	(432.5)	+38%
#13	(5.2)	FRP-G-HSP (with External grout)	(329)	+37%	(290)	-7.3%
#14	(5.2)	FRP-G-HSP (with External grout)	(303)	+26%	(338)	+8%
#15	(5.2)	FRP-G-HSP (with External grout)	(460)	+91.5%	-	-
#16	(5.2)	RG-HSP (MF) (with steel fibers)	(326)	+36%	-	-
#17	(5.2)	RG-HSP (MF) (with steel fibers)	(586)	+144%	(592)	+89%
#18	(5.2)	RG-HSP (PT) (with steel fibers)	(650)	+170%	(617)	+95.8%
#19	(5.2)	RG-HSP (PT) (with steel fibers)	(526)	+119%	(611)	+95%
#20	(5.2)	RG-HSP (PT) (with steel fibers)	(431)	+79.5%	(553)	+76.5%

LATERAL MONOTONIC AND CYCLIC TESTING RESULTS

This section presents the lateral monotonic and cyclic testing procedures, including the mechanism that facilitates lateral monotonic and cyclic loading of piles. The load testing results for plain helical screw piles (P-HSP), grouted helical screw piles (G-HSP), fibre reinforced polymer grouted helical screw piles (FRP-G-HSP) and reinforced grouted helical screw piles (RG-HSP).

Lateral Monotonic and Cyclic Testing Setup

Twenty piles were subjected to lateral loading. An initial lateral load test was performed on each pile, followed by fifteen cycles of lateral loading. After the completion of cyclic loading, each pile was subjected to a monotonic lateral load test to determine the pile lateral capacity after cyclic loading. The test setup was composed of three main steel reaction beams, each was 4.25 m long, 0.3 m wide, and 0.3 m deep. The main reaction beam was placed on the ground and was anchored to two reaction piles. To provide additional reaction mass, the other two reaction beams were placed on the ground behind the main reaction beam on the opposite side of the tested piles. Figure 6.1 shows a view for the lateral loading setup and Figure 6.2 is a close-in for the hydraulic jack-load cell and the four LDTs setup.

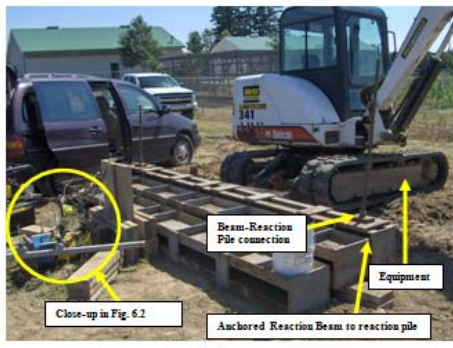


Fig.16. Lateral loading setup

Lateral Failure Criterion and Lateral Monotonic and Cyclic Test Results

The pile lateral load-displacement curve can be used to evaluate the pile’s performance under lateral loading and to assess its ultimate capacity. A generally accepted ultimate lateral load criterion is defined as the load that corresponds to a lateral displacement at the pile head equal to 6.25 mm (Prakash and Sharma, 1990). Samples of the lateral results are presented in figures 17 to 20. A summary of the lateral stiffness and the lateral loading results before and after cyclic loading is presented in tables 11 and 12 respectively.



Fig.17. FRP-G-HSP with external grout – separation between the FRP tube and the external grout during lateral testing

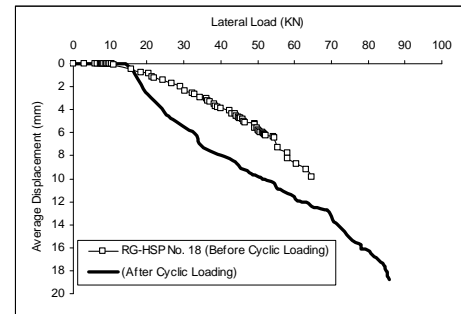


Fig.18. Stage 3 – RG-HSP 17 lateral load-displacement (before and after cyclic loading)

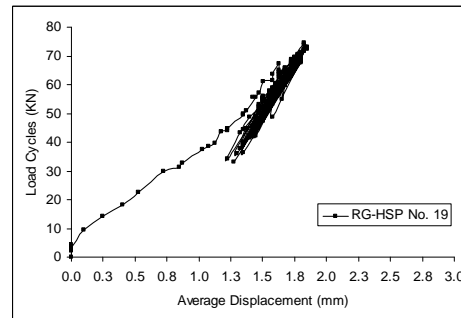


Fig.19. Stage 3 – RG-HSP 19 lateral cyclic load-displacement curve

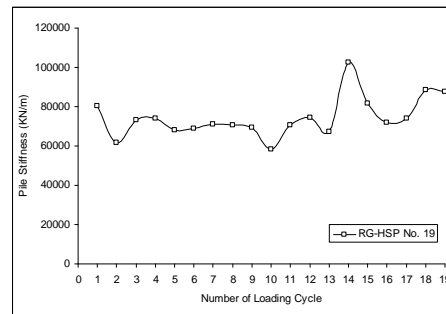


Fig.20. Stage 3 – RG-HSP 19 stiffness variation with number of loading cycles.

Table11. Piles Stiffness initial value and final value after cyclic loading

Pile Number and Type	Initial Pile Stiffness (kN/m)	Final Pile Stiffness (kN/m)	Percentage increase/decrease in the stiffness %
#5 – G-HSP (4.6 m)	3333	5263	58%
#6 – G-HSP (4.6 m)	268	340	27%
#7 – G-HSP (4.6 m)	247	992	300%
#8 – FRP-G-HSP (4.6 m)	446	760	70%
#9 – FRP-G-HSP (5.2 m)	362	554	53%
#10 – FRP-G-HSP (5.2 m)	395	587	49%
#11 – FRP-G-HSP (4.6 m)	404	542	34%
#13 – FRP-G-HSP (5.2 m)	6272	6101	-2.7%
#14 – FRP-G-HSP (5.2 m)	3928	8965	128%
#15 – FRP-G-HSP (5.2 m)	10736	11096	3.35%
#17 – RG-HSP (5.2 m)	4224	10173	140%
#18 – RG-HSP (5.2 m)	13200	11843	-10%
#19 – RG-HSP (5.2 m)	80333	87666	9%
#20 – RG-HSP (5.2 m)	17581	12945	-26.4%

Table12. Comparison of Initial Lateral Capacity of 5.2 m long Helical Screw Piles Relative to Plain Helical Screw piles

Pile No.	Depth m (ft)	Lateral Capacity Increase/Reduction in Percentage relative to P-HSP.			
		Before Cyclic Loading in kN	Increase/Reduction in Percentage relative to P-HSP.		
		At 6.25 mm	At 12.5 mm	At 6.25 mm	At 12.5 mm
#12 (P-HSP)	5.2m (17ft)	11	12.5	-	-
#9 (FRP-G-HSP) No external grout	5.2m (17ft)	10	15.5	-9%	+24%
#10 (FRP-G-HSP) No external grout	5.2m (17ft)	7.5	11.5	-32%	-8%
#13 (FRP-G-HSP) With external grout	5.2m (17ft)	33.5	30	+204%	+140%
#14 (FRP-G-HSP) With external grout	5.2m (17ft)	21	33.5	+90%	+168%
#15 (FRP-G-HSP) With external grout	5.2m (17ft)	64	86	+482%	+588%
#16 (FRP-G-HSP) With external grout	5.2m (17ft)	20	26.5	+82%	+120%
#17 (RG-HSP)	5.2m (17ft)	26.5 & 42 at (10.6) mm	50	+281%	+356%
#18 (RG-HSP)	5.2m (17ft)	52.2	69	+375%	+452%
#19 (RG-HSP)	5.2m (17ft)	80	105	+627%	+740%
#20 (RG-HSP)	5.2m (17ft)	47	60	+327%	+380%

SUMMARY AND CONCLUSIONS

The primary objective of this research was to evaluate the monotonic and cyclic performance of the helical piles foundation system in selected soils under axial and lateral loading conditions. A comprehensive investigation was conducted including: literature review, full-scale load testing of instrumented piles. More than one hundred full-scale load test on twenty three helical piles with three-helix piles manufactured by A.B. Chance Co., were tested as part of this study. All tests were performed in accordance with the appropriate ASTM standards. The relationship between the installation torque and the ultimate capacity of the piles was

assessed. Twenty of the twenty three piles lead sections were instrumented with strain gauges, a good portion were able to produce the usable data to generate the axial load transfer curves for the different piles. In addition, a new cyclic loading full scale test setup was provided for the axial cyclic and the lateral cyclic testing, which is under patent rights. Three different types of grout (MS Micropile, MASTERFLOW 1341, and PT PRECISION grout) were used in the piles installation. Furthermore, different helical piles geometries were tested. The SS175 plain helical screw piles (P-HSP), the grouted helical screw piles (G-HSP), the fibre reinforced polymer grouted helical screw piles (FRP-G-HSP) in which the piles were encased in FRP tubes. The FRP-G-HSP piles were installed by two different techniques; one in which the grout is provided only inside the tube and the other in which the grout was provide inside and outside the tube to increase the friction component with the soil. Finally, a grouted reinforced column (RG-HSP), in which steel fibers were mixed to the grout to increase its tensile strength, was introduced. The interpretation of the results obtained from the different parts of this investigation has led to several conclusions. The most significant of which are presented below.

Axial Monotonic and Cyclic Full Scale Loading Tests

Based on the axial load tests and their analysis, the following conclusions can be drawn:

1. The piles axial compression capacities were found to be proportional to the installation torque. Therefore, the empirical torque correlation factor KT can be used to predict the pile capacity of the plain helical screw piles (P-HSP). The value of KT of 33 m-1 is a sound value for piles in clayey silt to silty clay soils.
2. The Terzaghi (1940) failure criterion (10% of the average helices diameter) was adopted to obtain the ultimate axial compression capacities of all tested piles. It was found that the capacity of piles before cyclic loading varied between 240-282 kN for P-HSPs, 321-341 kN for G-HSPs, 235-327 kN for FRP-G-HSPs with internal grout, 303-460 kN for FRP-G-HSP piles of internal and external grout, and 431-650 kN for RG-HSP piles.
3. The capacity of piles after 15 load cycles varied between 278-313 kN for P-HSPs, 280-422 kN for G-HSPs, 264-483 kN for FRP-G-HSPs with internal grout, 290-338 kN for FRP-G-HSPs of internal and external grout, and 553-617 kN for RG-HSPs.
4. Minimal degradation of piles stiffness occurred after the 15 loading cycles, with the reinforced grouted helical screw piles (RG-HSP) presented the best stiffness performance.
5. The reinforced grouted helical screw piles (RG-HSP) showed the highest axial ultimate compression capacity of all different geometry tested helical piles. This confirms the beneficial effect of the reinforced grouted shaft on increasing the axial capacity and enhancing the seismic performance.
6. The load transfer mechanism analyzed from the measured strain data showed about 55% shaft resistance in case of

the reinforced grouted helical screw piles, and an average of 14% in case of plain helical screw piles.

Lateral Monotonic and Cyclic Full Scale Loading Testing

Based on the lateral load tests and their analysis, the following conclusions can be drawn:

1. The ultimate capacities of the tested piles were obtained as the load at pile head deflection of 6.25 and 12.5 mm (i.e. two different failure criteria). The P-HSPs had negligible lateral capacity. The capacity of the G-HSPs varied between 14 and 26 kN, and from 7.5 to 12 kN for FRP-G-HSPs with internal grout and from 20 to 64 kN for FRP-G-HSPs with internal and external grout. The RG-HSPs ranged from 42 to 80 kN.
2. The lateral capacity of most pile configurations degraded due to the cyclic loading. However, the RG-HSPs showed a small reduction, and in some cases some increase, in the capacity after the cyclic loading. The (RG-HSP) presented the best stiffness performance during the 15 loading cycles.

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