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# Bearing Capacity of Piles Under Long-Term Vibration

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**SYNOPSIS** The Bearing capacity of piles under long-term vibration is herein discussed. A real case of continuous subsidence of vibrating pile foundations is presented with a set of vibratory loading test in-situ and the characteristics of settlement-time curves are described. Analyses of the observed data are made and the additional plastic deformation induced in the soil strata under the piles is interpreted. Based on the test data, authors recommend a conception of long-term bearing capacity of piles to be used in the design of pile foundation under vibration instead of the conventional one, and a method of determination of bearing capacity of single pile is presented.

## INTRODUCTION

Pile foundations are widely used to transfer the load of superstructures onto the deeper and suitable soil strata for minimizing the foundation settlements, but it is not always the case with the pile foundations subjected to the long-term vibration.

An extensive investigation completed in China has shown that heavy additional settlements of pile foundations have been found in many industrial buildings under long-term vibration and last as long as the dynamic effect exists. The non-uniform settlements of pile foundations usually damage the structures and cracks have been observed. A typical graph of development of vibration pile foundation settlements with time at Qiqihar Rolling Stock Plant is shown in Fig.1, which implies that neglect of the effect of long-term vibration leads to overestimation of bearing capacity of pile.

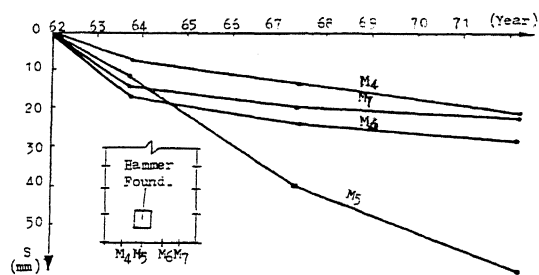


Fig.1. Graph of Development Foundation Settlements Observed at Qiqihar Rolling Stock Plant.

Although many experimental studies have been made on the dynamic properties of soil, the effect of long-term vibration on pile foundations has not yet been adequately investigated. A real case and a set of field tests were described herein and

intended to clarify the effect of long-term vibration on the pile foundations and to seek a solution for determination of bearing capacity of piles under long-term vibration.

## BRIEF DESCRIPTION OF THE REAL CASE

The forging shop of Qiqihar Gear Plant is a single span structure, 36 18m in size, rested on the alluvial deposits near the Nenjiang River. A 3tf forging hammer is mounted on an open caisson foundation embedded at a depth of 5.6m below.

The columns of superstructure are supported by reinforced concrete pile foundations, each consists of 10 piles. The pile is 6m long, 25 25cm in section. Ultimate bearing capacity of pile obtained by load test is 44tf. Under normal conditions, each pile carries a load of 17.5tf on an average.

Engineering geological Section is shown in Fig.2. Soil at the site stratifies basically from top to bottom in three major layers:

1. Clayey loam, 2 to 2.5m thick with volume weight  $\gamma = 1.95 - 2.0 \text{ tf/m}^3$ , Atterberg limits  $LL = 30 - 36$ ,  $PI = 18 - 19.9$ , plasticity Index  $I_p = 12 - 16.1$ , porosity ratio  $e = 0.65 - 0.68$ , allowable pressure  $p_a = 24 \text{ tf/m}^2$ .
2. Fine sand of medium relative density, 2.5-3m thick, angle of internal friction  $\phi = 30^\circ - 33^\circ$ , allowable pressure  $p_a = 15 \text{ tf/m}^2$ .
3. Gravel of medium to high relative density, allowable pressure  $p_a = 30 - 35 \text{ tf/m}^2$ .

Water table is at a depth of about 3.4m.

Records show that the vertical vibration of hammer foundation has a peak acceleration 'a' of about 0.09g ('g' is gravitational acceleration) and a peak amplitude 'A' of about 0.33mm. The peak accelerations and amplitudes of nearby column foundations and their settlements are shown in Fig.3.

Despite good soil condition and inconsiderable

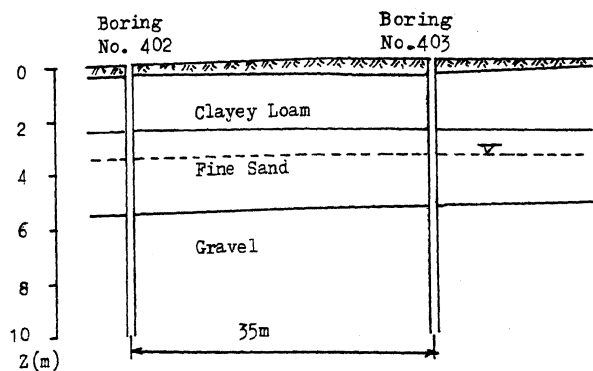


Fig.2. Engineering Geological Section

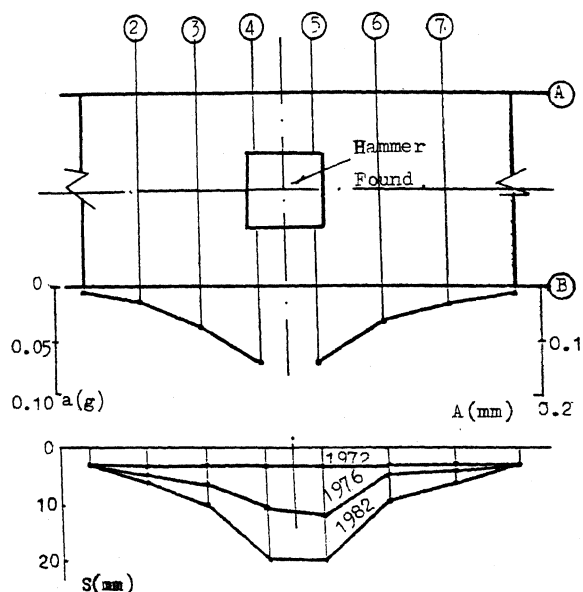


Fig.3. Settlement, Acceleration and Amplitude Curves of Column Pile Foundations along Axes

vibration the settlements of nearby foundations lasted many years with constant rates until the building was damaged and the production stopped.

#### FIELD EXPERIMENT

To clarify the nature of additional subsidence of pile foundations dynamic load tests were conducted on both steel pipe piles (27.5cm OD 1.2cm, 6.5m long) and reinforced concrete piles (30 30cm, 8.5m long) at the site under the soil condition similar to the above-mentioned. All piles were driven into gravel stratum for about 1-1.5m.

During the test a static load  $P_s$  was applied to the top side surfaces of pile through a special loading frame with vibration absorbers and kept constant during vibration. The vibrator which exerted the dynamic load  $P_d$  was directly mounted on the top of the testing pile (Fig.4).

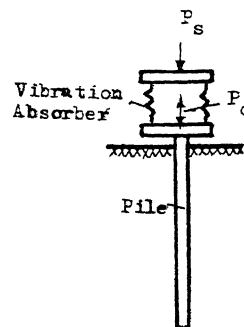


Fig.4. The Principle Scheme of Vibratory Loading Test on Pile

Before the dynamic testing static load tests were carried out on piles by conventional method. load-settlement curves (Fig.18 and 19, for example) obtained from static pile tests showed that ultimate load  $P_J=60tf$ , (and  $P_J=84tf$  for reinforced concrete pile). Thus the static load  $P_s$  applied on each test pile was  $1/3 P_J$ ,  $1/2 P_J$  and  $3/4 P_J$  respectively. Test procedure is as follows:

Firstly, a static load  $P_s$  was applied on the pile stepwise, then alternatively increased and decreased by 5t, and the corresponding settlements measured. This process was repeated until the increment of settlement in every loading was equal to the elastic rebound in corresponding unloading, then the pile was excited by a vibrator with constant acceleration for each test ( $a=0.03g$ ,  $0.05g$  and  $0.15g$  successively). Duration of continuous vibration in each test was no less than 30 hours. Amplitudes and accelerations of pile vibration were recorded during the test and the settlements of piles regularly measured to accuracy of 0.01mm.

The graphs of the development of additional settlements of steel pipe piles with time under different vibration levels are shown in Fig.5, 6 and 7.

The same features in the development of settlements have also been found for reinforced concrete piles (Fig.8, 9 and 10).

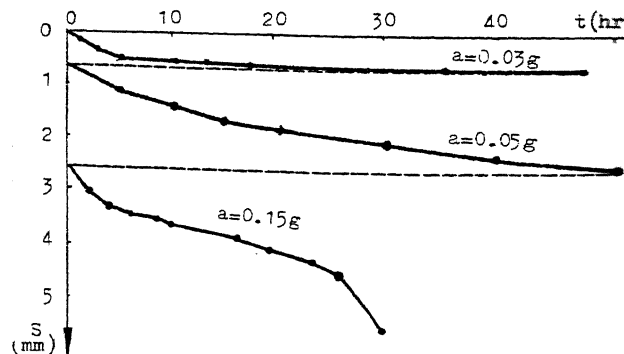


Fig.5. Development of Settlements of Steel Pipe Pile under Different Accelerations for  $P_s=45tf$

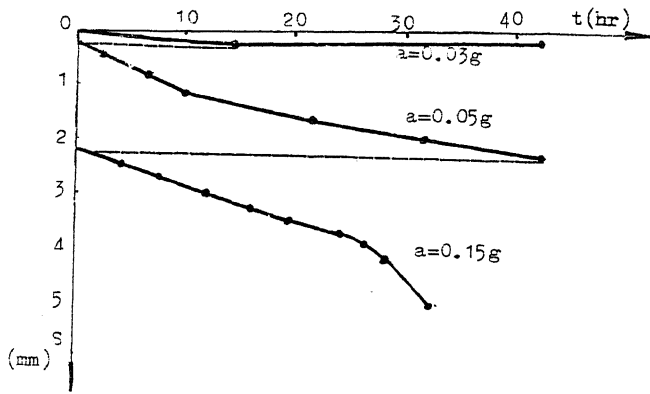


Fig. 6. Development of Settlements of Steel Pipe Pile under Different Accelerations for  $P_s=30tf$

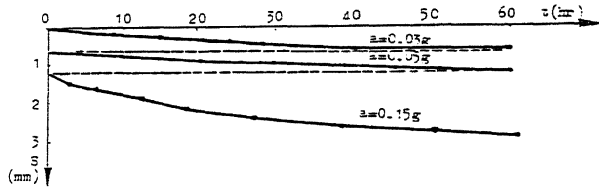


Fig. 7. Development of Settlement of Steel Pipe Pile under Different Accelerations for  $P_s=20tf$

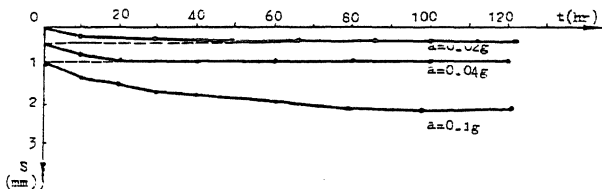


Fig. 8. Development of Settlement of RC Pile under Different Accelerations for  $P_s=28tf$

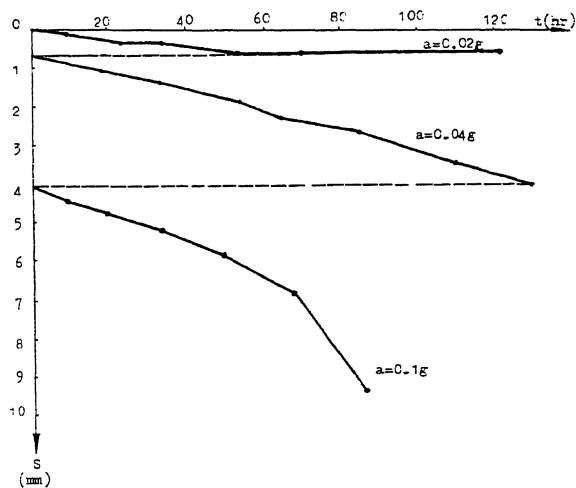


Fig. 9. Development of Settlement of RC Pile under Different Accelerations for  $P_s=42tf$

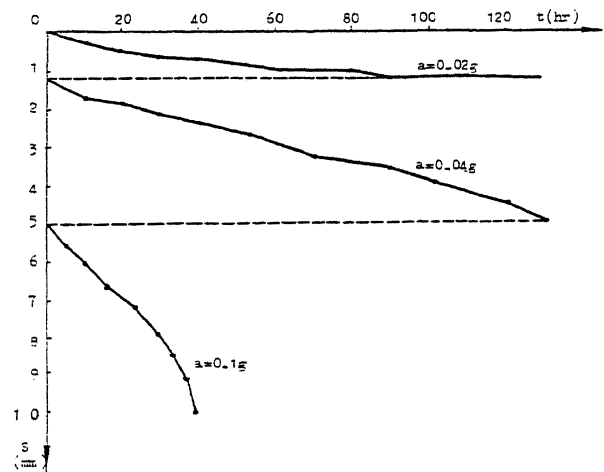


Fig. 10. Development of Settlement of RC Pile under Different Accelerations for  $P_s=63tf$

#### ANALYSIS OF THE EXPERIMENTAL DATA

1. Since the compression set of soil had been completed by a number of static cyclic loading before the vibrator was put into operation, so the additional settlement of pile is mainly due to the plastic deformation in soil directly beneath the pile tip.

2. Development of settlements with time exhibits the vibro-creeping behaviour of soil. As can be seen from Fig. 11, the creeping rate may be increased, decreased or kept constant with time depending on the acceleration for a given sustained load  $P_s$  or depending on the sustained load  $P_s$  for a given acceleration. Consequently, the additional settlements are controlled both by acceleration and sustained load, which agrees with the investigation results.

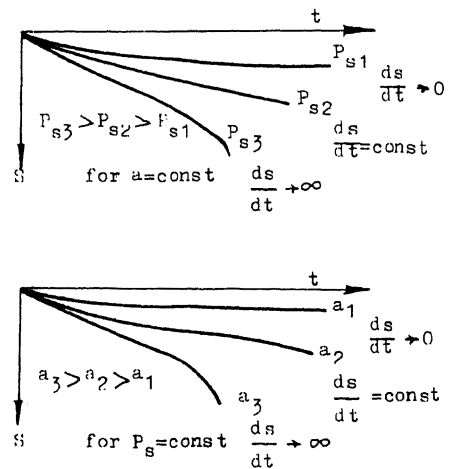


Fig. 11. Dependence of Vibrocreeping Rate on Sustained Load and Acceleration

According to the field test results and long-term settlement data collected during investigation, a rheological model consisting of Bingham and Kelvin elements in series has been proposed to account for the vibrocreep behavior of soil (Xu Y. Z. et al 1982).

As shown in Fig.12, if the total stress is  $\sigma$ , then the total strain of the model can be written as

$$\epsilon = \epsilon_1 + \epsilon_2 \quad (1)$$

$$\text{or } \epsilon = \frac{\sigma}{E} \left(1 - e^{-\frac{E}{\eta_1} t}\right) + \frac{\sigma - \sigma_c}{\eta_2} t \quad (2)$$

in which

$$\sigma = \sigma_s + \sigma_d$$

where ' $\epsilon_1$ ' is the strain due to the vibrocompaction, ' $\epsilon_2$ ' is the strain due to the vibrocreeping, ' $\sigma$ ' is the total stress, ' $\sigma_s$ ' is the stress due to static load, ' $\sigma_d$ ' is the stress due to dynamic load, ' $E$ ' is the spring constant, ' $\eta_1$ ' and ' $\eta_2$ ' are the viscosity factors of dashpots depending on the acceleration, ' $\sigma_c$ ' is the critical stress for the given level of vibration, ' $t$ ' is the time interval.

When  $\sigma < \sigma_c$  the lower part of the model refuses to act, so the second term on the right drops out. Thus, the creep does not occur and the model predicts essentially vibrocompaction of the soil.

When  $\sigma > \sigma_c$ , creep continuous indefinitely, its rate is dependent on the  $\eta_2$  and the stress intensity  $\sigma$ , the greater the  $\sigma$  or the smaller the  $\eta_2$ , the higher the creep rate.

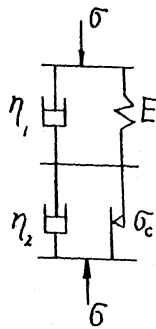


Fig.12. Rheological Model for Characterizing the Vibrocreeping of Soil

3. The skin friction resistance on piles decreases with vibration, and stress concentration is induced in soil directly beneath the pile tip, which has been confirmed by measuring the strains along the pile shaft and the load transferred by pile tip in the test pit. In Fig.13, curve 'a' and curve 'b' show the measured mean vertical stresses along the shaft before and during the vibration, curve 'c' and curve 'd' represent the estimated pressure distribution at the level of pile tip before and during vibration. That is

one of the reasons which cause the plastic deformation appearing ahead.

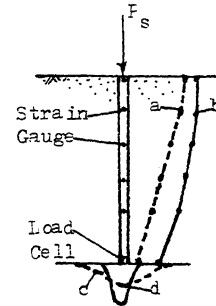


Fig.13. Stress along the Pile Shaft and Pressure Distribution at Tip Level

4. On the other hand, soil strength decreases with vibration due to stress variation. If 1 principal stresses at a given point are  $\sigma_1$  and under the vibration they will change to  $\sigma_1 \pm \Delta\sigma_1$  and  $\sigma_3 \pm \Delta\sigma_3$ , respectively ( $\Delta\sigma_1$  and  $\Delta\sigma_3$  are the cyclic stresses due to vibration), which may lead to transient plastic equilibrium (Fig.14).

In addition, dynamic triaxial test results indicate that angle of dynamic friction is usually smaller than that of static friction. Fig.15 shows the dynamic shear strength envelopes of dry sand samples for different ratios of initial consolidation pressure ' $K_c$ ' in comparison with static one, where  $\phi_d$  and  $\phi$  are dynamic and static friction angles respectively.

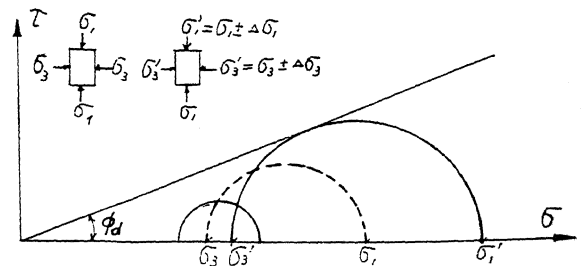


Fig.14. Stress Variation in Soil Due to Vibration

5. If the bearing soil strata are saturated, 1 the pore-water pressure may take place, especially for the fine sands with low relative density. Because of small magnitude of amplitude the pore pressure goes up tremendously slow, but after long period of vibration it may still reach a value equal to the confining pressure or a value causing the failure of soil (Fig.16).

capacity of pile for any desirable accelerations can be readily determined by interpolation

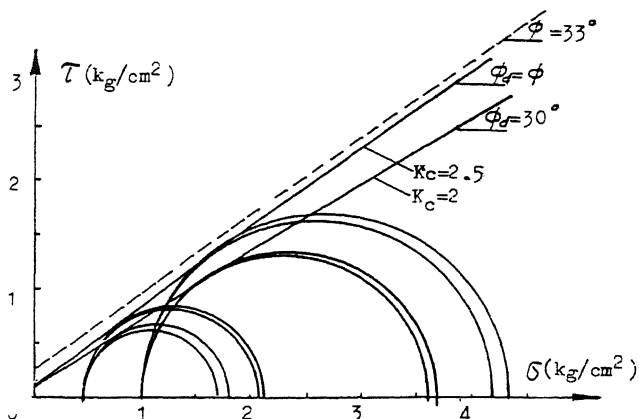


Fig.15. Dynamic Shear Strength Envelopes of Dry Sand

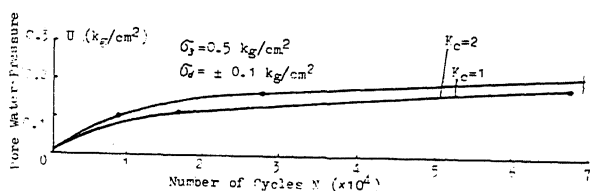


Fig.16. Development of Bore-water Pressure in Long-term Cyclic Triaxial Test on Fine Sand,  $e=0.60$ ,  $D_r=72\%$

#### LONG-TERM BEARING CAPACITY OF PILE

If an additional settlement of 1mm is taken to be a tolerable value, the corresponding load for a given acceleration (such as  $a=0.15g$  for SP pile and  $a=0.19$  for RC pile) can be considered as the bearing capacity of pile. Then the graphs of development of bearing capacity with time can be obtained (Fig.17 and 18), which show that the bearing capacity of pile under long-term vibration  $P_t$  decreases with time and finally approaches to a minimum value  $P_{a1}$  referred to as long-term bearing capacity expressed as follows:

$$P_t = P_{a1} + (P_a - P_{a1})e^{-\frac{t}{t_r}} \quad (3)$$

where ' $P_a$ ' is the static bearing capacity of pile determined by load test, ' $t$ ' is time interval, ' $t_r$ ' is relaxation time dependent on soil conditions and acceleration.

Plotting the final stable settlements against the corresponding loads for  $a=0.02g$ ,  $0.04g$  and  $0.19g$  from Fig.8, 9 and 10 as well as that from static load test for  $a=0$ , a set of load-settlement curves for reinforced concrete piles can be obtained (Fig.19), and similar curves for steel pipe piles can also be obtained from Fig.5,6, 7 and static load test (Fig.20), whereby bearing

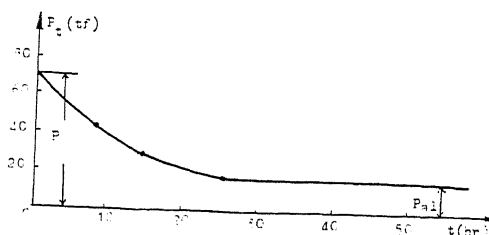


Fig.17. Development of Bearing Capacity of SP Pile With Time

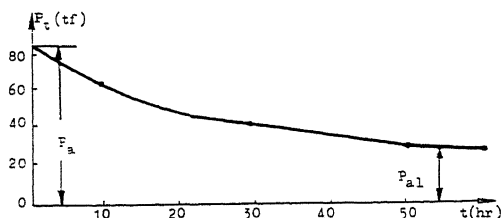


Fig.18. Development of Bearing Capacity of RC Pile With Time

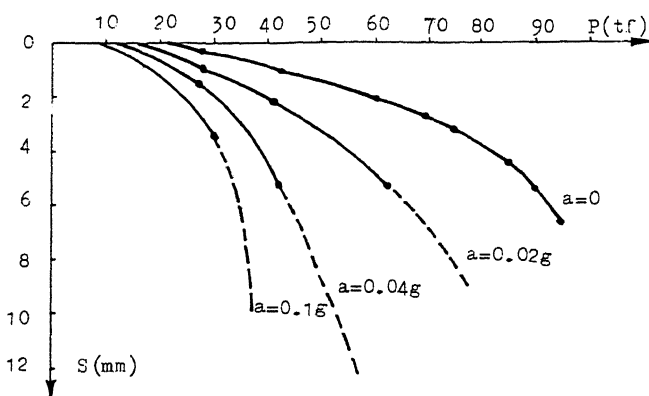


Fig.19. Load-settlement Curves of RC Piles for Different Acceleration

#### CONCLUSIONS

1. The continuous subsidences of pile foundations under long-term vibration are induced by the plastic deformation of bearing stratum under the pile tip, which is in turn caused by the increase in soil stress and decrease in soil strength.
2. The development of settlements with time has rheological features and its rate depends on vibration level and static load imposed on the pile.
3. Owing to the plastic deformation of soil induced by vibration, the bearing capacity of pile markedly decreases with time and reaches a mini-

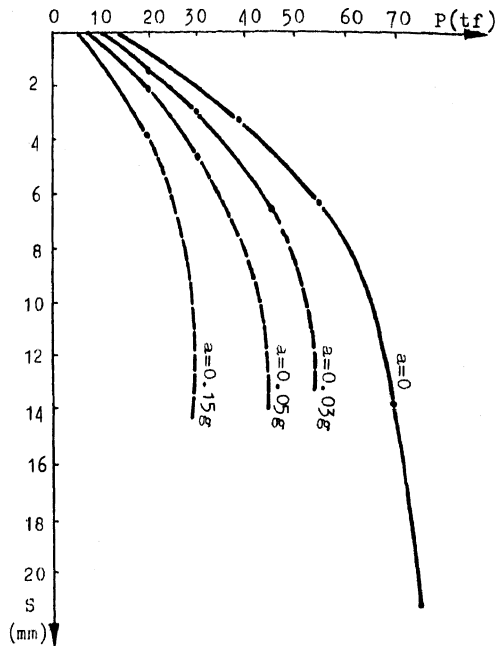


Fig.20. Load-settlement Curves of SP Piles for Different Acceleration

imum value known as long-term bearing capacity which also depends on the vibration level.

4. Therefore, the permissible load on a pile should not exceed its long-term bearing capacity which can be determined by the dynamic load test described in this paper.

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