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Review

The utilization of leaf-based adsorbents for dyes removal: A review

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ABSTRACT

The presence of organic dyes in the aquatic environment is a serious global problem because of the serious negative consequences on the quality of ecosystems. Among various physico-chemical methods, the adsorption could be considered a promising alternative for removing dyes from aqueous media, due to its efficiency, high selectivity, low cost, ease of operation, simplicity, and availability in a wide range of experimental conditions. However, all these advantages are closely related to the nature of adsorbent material used in the adsorption processes of dyes. The adsorbent materials available in large quantities requiring a simple preparation will enhance the benefits of the adsorption processes, in agreement with the concepts of green chemistry. This review is focused on the use of leaf-based materials, in raw or modified forms, as adsorbents for the removal of dyes from aqueous effluents, with applications in the wastewater treatment. This review addresses characterization of leaf-based adsorbents, possible utilization of leaf-based adsorbents (raw and activated forms) for dye removal and possible applications in pilot and full scale systems. Also, thermodynamics, equilibrium and kinetic parameters of dye adsorption on leaf-based adsorbents are discussed. The practical utility of leaf-based adsorbents for dye removal, and their possible uses in the treatment of industrial wastewater are copiously highlighted.

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Nomenclature

Adsorbents

Aegle marmelos leaves AMP
Artocarpus heterophyllus leaf powder AHLP
 Ashoka plant leaf powder APLP
 Pineapple leaf powder PLP
Platanus orientalis leaves powder POLP
 Princess tree leaf PTL
Salix babylonica leaves powder SBLP
 Water bamboo leaves WBL
Moringa oleifera leaf MOL
 FeCl₃-activated carbon

FAC

Guava leaf activated carbon GLAC
 Activated carbons obtained berry leaves impregnated with H₃PO₄ HMBL
 Durian leaf powder modified with NaOH NaOH-DLP
 Citric acid-modified *Ricinus communis* leaves CALRC
 Surfactant-modified-pineapple leaf powder SMPLP
 HCl-modified *Calotropis procera* leaf powder HCl-ACLP
 NaOH-modified *C. camphora* leaves powder N-CLP
 Modified-*Glossogyne tenuifolia* leaves MGTL
Imperata cylindrica activated carbon ICAC

Adsorption related terms

Artificial Neural Network ANN
 Bed depth service time BDST
 Freundlich F
 Langmuir L
 Pseudo-first order PFO
 Pseudo-second order PSO
 Intraparticle diffusion (IPD)
 Thomas Th
 Yoon-Nelson Y-N

Analytical techniques

Differential scanning calorimetry DSC
 Fourier transform infrared spectroscopy FTIR
 Nuclear magnetic resonance NMR
 Scanning electron microscopy SEM
 Thermogravimetric analysis TGA
 Transmission Electron Microscopy TEM

Dyes

Acid Blue 25 AB25
 Acid Blue 113 AB113
 Acid Green 25 AG25
 Acid Orange 52 AO52
 Acid red 27 AR27
 Acid violet 17 AV17
 Basic Red 46 BR46
 Brill Red 5B BR5B
 Brilliant green BG
 Congo red CR
 Crystal violet CV
 Eriochrome Black T EBT
 Malachite green MG
 Methylene blue MB

Methyl orange MO

Methyl violet MV

Orange G OG

Rhodamine B RhB

Others

The pH value of the point of zero charge pH_{pzc}
 Arrhenius activation energy of adsorption E_a
 Hexadecyltrimethylammonium bromide HDTMA-Br

1. Introduction

One of the most important challenges that occur worldwide is the rapid increase in water consumption due to population growth, urbanization and industrialization. Daily, the water resources are contaminated by industrial effluents, and this affect both the quality of ecosystems and the health of all living forms [1]. One of the most relevant categories of environmental pollutants is the one caused by dyes, which are present in large amount in the wastewater from various industrial activities such as textile, dyeing, tanner, pulp and paper, paint and pigments [2]. Nowadays, there are >100,000 commercial dyes (anionic, cationic or non-ionic) with a rough estimated production of 10⁶ tons per year [3]. However, recent studies reported that over 15% from total quantity of dyes produced annually are lost during the production processes and reach industrial wastewater, becoming contaminants of the environment [4,5].

Beside their well known toxic and carcinogenic effects [6,7], the presence of dyes in aquatic environment causes the water colouring and limits the oxygenation of water surfaces, significantly affecting aquatic plants and fauna [8,9]. In addition, because most of dyes used in industrial activities are synthetic dyes (due to their low cost and high chemical stability) [10,11], which contains in the chemical structure aromatic rings, their degradation into environment required long periods of time. Also, the synthetic dyes can generate during of the degradation, secondary toxic products, which are harmful to the environment [12]. Therefore, the effective removal of these hazardous dyes from industrial wastewater before being discharge into environment is a serious problem whose resolution, besides helping to improve the quality of aquatic ecosystems, can also bring important economic benefits.

Various physico-chemical or biological methods can be used for to remove dyes from aqueous media, including chemical precipitation [13], ultrafiltration [14], aerobic and anaerobic microbial degradation [15], coagulation/flocculation [16], advanced oxidation processes [17], electrochemical treatments [18], reverse osmosis [19], and adsorption [6]. In the last period, it has also been shown that some advanced alternatives such as photocatalytic oxidation [20–22] and adsorption processes that use magnetic nano-particles [23], have a high efficiency in removing dyes from aqueous effluents. Although most of these methods have proven their effectiveness in the removing of dyes at laboratory level, they have limited industrial applications mainly because are expensive, required high energy consumption and operation time, and in some cases can generate large quantities of secondary sludge, which must be also properly treated in order to prevent the environment contamination [3]. Therefore, in the selection of appropriate method in terms of environment and economy, not only the efficiency in the removal of dyes from wastewater is important, but also the required raw materials and costs have a decisive role.

Unlike the other methods, adsorption could be considered a promising alternative for removing dyes from aqueous media due to its efficiency, high selectivity, low cost, ease of operation, simplicity, availability in a wide range of experimental conditions, among other advantages [3,24,25]. But, all these advantages are closely related to the nature of adsorbent material used in the dyes adsorption processes. Thus, a readily available adsorbent material requiring a simple

preparation process will enhance the benefits of the adsorption process and will recommend this method for a possible widespread use.

This is the reason for that in recent years, many adsorbent materials obtained from natural materials (such as clay minerals) [26], agricultural waste and by-products (e.g. coffee waste, sugarcane bagasse, agricultural peels) [5,27,28], or industrial waste and by-products (such as aluminium oxide, fly ash, plastics, etc.) [29,30] have been proposed in literature for the adsorptive removal of ionic and non-ionic dye molecules from aqueous solution. Among the tested adsorbents, leaf-based materials (raw or activated forms) have received increased attention, mainly because they are cheap, available in large quantities in almost all regions of the world, required only a few stages of preparation, and in many cases not have another use. In addition, the use of leaf-based materials as sorbent materials for the sorption of dyes from aquatic effluents can significantly reduce the amount of waste produced, in agreement with the principles of circular economy.

On the other hand, the leaf-based materials of different trees contain a variety of inorganic and organic compounds, such as cellulose, hemicellulose, pectins, lignin, etc., [31]. These compounds have in their composition various functional groups, such as hydroxyl, carboxyl, carbonyl, amino, nitro [32], which can represent the binding sites in adsorption processes. The presence of such functional groups, which depending on experimental conditions may be dissociated or non-dissociated, makes leaf-based materials effective adsorbents to remove a variety of dyes (ionic or non-ionic) from aqueous media. In addition, the simple treatment of the raw leaf-based adsorbents with various chemical reagents, such as: (i) acids (HCl, HNO₃, H₂SO₄, and H₃PO₄), (ii) bases (NaOH and NaHCO₃), (iii) oxidants (KMnO₄), (iv) inorganic salts (NaCl, CaCl₂, and MgCl₂), and organic reagents (formaldehyde, monosodium glutamate and anionic surfactant) [33] can significantly improve their adsorption capacity, and also their efficiency in dye removal processes.

There is only a recent review work available summarizing the published literature on the use of leaf-based adsorbents for heavy metals adsorption [34]. However, to the best of authors' knowledge, no other review is yet available discussing the application of leaf derived materials for the removal of dyes. This review is focused on the use of leaf-based materials (raw or modified forms or activated carbons), as adsorbents for the removal of dyes from aqueous effluents, with applications in the wastewater treatment. This paper will be focused on the discussion of five key sections: (i) characteristics of leaf-based adsorbents, (ii) raw leaf-based adsorbents for dye removal, (iii) modified leaf-based adsorbents for dye removal, (iv) equilibrium and kinetic aspects

of dye adsorption on leaf-based adsorbents, and (v) possible applications for pilot scale and full scale systems.

2. Analytical techniques used for adsorption studies

Instrumental analysis plays a crucial role on adsorption studies, not only for the determination of dye concentration, but for the characterization of adsorbents prior and afterwards the interactions. This is a helpful asset in order to determine which features like structural, morphological, optical, and/or physicochemical, govern the adsorption capability, as well as for the elucidation of the involved mechanisms during the interactions of the dyes with the adsorbents. Additionally, the success and extent of chemical modification can be evaluated.

The analytical techniques that are usually reported for dye adsorption studies and the characterization of the samples include predominantly scanning electron microscopy (SEM), infrared spectroscopy or Fourier-transform infrared spectroscopy (FTIR), nuclear magnetic resonance (NMR), thermogravimetric analysis (TGA), differential scanning calorimetry (DSC) and spectrophotometry. The goals of the use of these techniques regarding dye removal using leaf-based adsorbents/studies are summarized in Fig. 1.

Although each analytical technique provides specific information, the combination of different methods can bring light on the adsorption processes. Below, the contributions of each analytical technique on adsorption studies will be commented through examples.

2.1. Scanning electron microscopy

In many fields, such as chemistry, biology, geology, materials science, the study of the structural and morphological features of solids is highly important. One of the methods currently used to obtain this information is the Scanning electron microscopy (SEM). The SEM analysis provides a good insight regarding the surface and the shape of a solid. The electrons of the high energy focused beam used during the SEM analysis interact with atoms of the outer matrix of the material, generating different types of signals that contain information about the surface topography of the sample [35]. The resolution of this microscope can go above than 1 nm. Regarding adsorption studies, SEM can be used in some cases to evaluate the size of the particles, the existence of cavities and channels [36], and in general the surface morphology of leaf-based adsorbents before and after dye adsorption [37–40]. It is not often, but under specific circumstances, morphological changes were reported after the interactions with different dyes [37]. Recently,

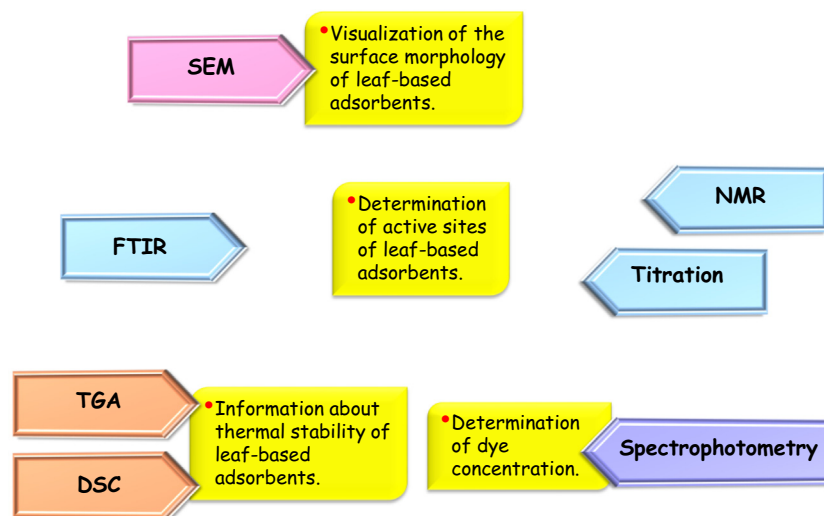


Fig. 1. Analytical techniques used for dye adsorption research.

it has been reported the use of *Salix babylonica* leaves powder (SBLP) for the removal of methylene blue (MB) from aqueous solutions [38]. The SEM analysis of SBLP revealed that the adsorbent surface has numerous irregular cavities, which could be useful for the MB removal. The surface of exhausted/used SBLP was found markedly different compared to the initial one. The MB dye-loaded SBLP surface was smoother in comparison with the initial sample and the absence of well-defined cavities in this micrograph suggests that the adsorption of the MB dye on the adsorbent occurred.

Typically, an energy dispersive X-ray microanalyzer (EDX) is coupled to the scanning electron microscope. This detector is useful to correlate the morphological characteristics of the adsorbent with its chemical composition, besides to obtain a mapping of the elemental concentration profiles, and perform quantitative analysis [39,40]. Several works have reported the use of SEM–EDX as a useful technique in the adsorption of dyes on leaf-based adsorbents and derivatives [41–43]. For instance, Baruah et al. studied SEM images before and after adsorption of MB on *Aegle marmelos* leaves (AMP) [43]. Before MB adsorption, the surface of AMP was rough and heterogeneous. However, after dye adsorption the extent of roughness and structural heterogeneity was weakened, due to the retention of MB molecules on specific areas. Moreover, the EDX analysis showed differences between the adsorbents' surface composition before and after MB adsorption. Before adsorption C, O, Na, K, Ca, Mg and Fe were detected on the surface of the AMP, an elemental composition which is in accordance with the biological matrix of leaves. The elemental analysis of the spend sample showed the presence of S, suggesting the retention of sulfhydryl groups of the MB molecule on AMP surface.

2.2. Fourier transform infrared spectroscopy

The infrared region covers radiation with wavenumbers between 12,800 and 10 cm^{-1} and it is often to divide the infrared spectrum into three regions (near, medium and far). Up to 1980, the IR instruments for the medium region were of dispersive type, with the presence of diffraction networks. These dispersive spectrometers measure simultaneously the intensity over a narrow range of wavelengths. However, after 1980, great changes occurred in the medium IR instrumentation, with the appearance of instruments of the type of Fourier Transform. This shows a significant advantage over a dispersive spectrometer, due to it measures intensity over a wide range of wavelengths at a time. The term Fourier-transform infrared spectroscopy (FTIR) was originated from a mathematical process called “Fourier transform”, which is necessary to convert the raw data into the final spectrum [44].

Fourier transform infrared spectroscopy is a vibrational spectroscopic technique usually used to identify functional groups present in leaf-based adsorbents surface that could be possibly be involved during the interactions/adsorption of the dyes [45,46]. Zhu et al. investigated the presence of functional groups on the Water Bamboo Leaves (WBL) by FTIR spectroscopy [47]. As can be observed in Fig. 2(a), the strong and wide band with a maximum at 3400 cm^{-1} can be assigned to the vibrations of the hydroxyl group linked in cellulose and lignin molecules or by adsorbed water [48]. Stretching vibrations of C–H and C–O bonds were attributed to the bands at 2922 cm^{-1} and 1639 cm^{-1} , respectively. The band around 1384 cm^{-1} was assigned to the bending vibration of C–H. The band at 1261 cm^{-1} was attributed to the C–O stretching present in the lignin molecule of the adsorbent and the band at 1076 cm^{-1} was assigned to C–O–C stretching of cellulose present in WBL. Furthermore, Fig. 2(b) shows the spectra of MB-loaded WBL. It can be observed a decrease on the signal intensity of some bands, and the displacement or disappearance of other bands. These differences could be related to a possible involvement of specific functional groups on the WBL surface during the adsorption process.

FTIR technique is very helpful in the determination of functional groups present in chemically modified leaf-based adsorbents. Lim et al. developed a chemically modified adsorbent of NaOH-*Artocarpus*

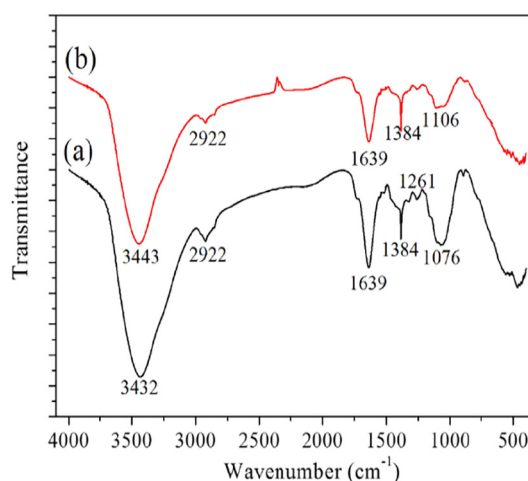


Fig. 2. FTIR spectra of Water Bamboo Leaves (a) before and (b) after methylene blue adsorption. Reproduced from [47] with kind permission of Springer.

odoratissimus leaves to remove cationic methyl violet 2B dye from aqueous solutions [49]. The spectra obtained for *Artocarpus odoratissimus* leaves and NaOH-*Artocarpus odoratissimus* leaves showed a band at 3350 cm^{-1} , which is characteristic of stretching vibrations of hydroxyl and amino groups of the surface adsorbents. A band at 1726 cm^{-1} is also present in both spectra and it was assigned to the presence of C=O groups. The spectra of NaOH-modified leaves showed slight shifts of C=C stretching and OH bending vibration modes from 1611 to 1607 cm^{-1} and 1443 to 1420 cm^{-1} , respectively. The most evident change was observed by the shift of C–O stretching vibrations from 1042 to 1032 cm^{-1} . These changes are indicative of a successful NaOH-chemical modification of the leaf-based adsorbent.

In other work, activated carbon nanotubes (CNT-A) were studied as adsorbents for methyl orange (MO) dye [50]. The FTIR spectrum of CNT-A revealed the presence of chemical defects at the CNT-A surface, besides the presence of —OH (3409 cm^{-1}), C=C (1686 cm^{-1}), C=O (1548 cm^{-1}), and C–O (1066 cm^{-1}) functional groups. These functional groups can possibly act as anchoring sites for MO dyes. Regarding the spectrum of the MO molecule, signals at 1013, 1185, 1355, and 1590 cm^{-1} were assigned to —S=O, —CH₃, C–N, and —N=N— groups, respectively. Finally, the FTIR spectrum of MO exhausted CNT-A exhibited two new bands at 795 and 895 cm^{-1} in the fingerprint region of the spectrum. It can be observed that the intensities of the signals at 1548 and 1687 cm^{-1} were increased because of the —N=N— attaching to the aromatic ring of the MO, which indicates that the dye molecule is anchored on the surface of CNT-A during the adsorption process. Moreover, the signal's intensity at 3409 cm^{-1} is enhanced, indicating that interactions via the formation of hydrogen bonds may be involved in the adsorption of MO. The above mentioned study can act as an example of a complete study that allow us to observe clear differences between the spectrum of the adsorbent, the pure dye molecule (which is a key aspect in adsorption studies) and that exhausted CNT-A sample, evidencing the interactions that govern the adsorption processes.

2.3. Nuclear magnetic resonance

Nuclear magnetic resonance (NMR) has been also used to characterize leaf-based adsorbents. Silva et al. used NMR to characterize *Zea mays* leaf powder to adsorb pollutants from aqueous solutions [51]. In this work, it was exhibited the ¹³C NMR spectra obtained through [¹H]-¹³C cross-polarization technique (upper trace) and with direct polarization of ¹³C (lower trace). The analysis of spectra revealed the main resonance at 74.3 ppm, which is assigned to C—OH in glucoside and thiamine. The shoulder at 62 ppm and the resonance at 104.5 ppm can be correlated with C-OH carbons of the glucoside. The resonances at 174 ppm and

Table 1
Maximum wavelengths usually used for the spectrophotometric analysis of some dyes.

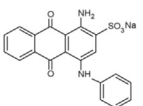
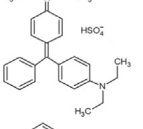
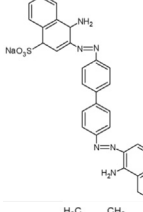
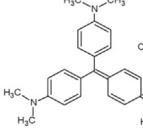
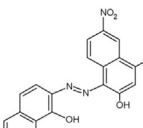
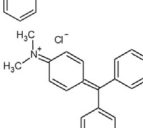
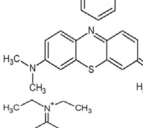
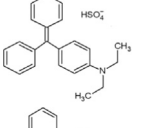
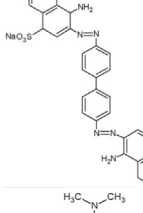
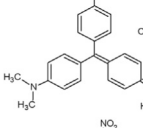
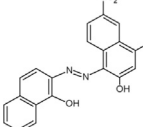
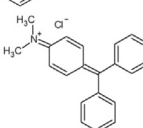
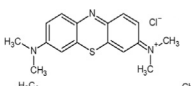
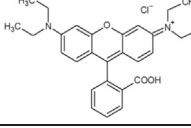
Dye	Molecular formula	Molecular structure	λ_{\max} (nm)	Reference
Acid Blue 25	$C_{20}H_{13}N_2NaO_5S$		655	[59]
Acid Blue 113	$C_{32}H_{21}N_3Na_2O_6S_2$		566	[60]
Acid Green 25	$C_{28}H_{20}N_2Na_2O_8S_2$		642	[61]
Acid Orange 52	$C_{14}H_{14}N_3NaO_3S$		485	[61]
Acid red 27	$C_{20}H_{11}N_2Na_3O_{10}S_3$		522	[62]
Acid violet 17	$C_{41}H_{44}N_3NaO_6S_2$		587	[63]
Basic Red 46	$C_{18}H_{21}BrN_6$		530	[64]
Brilliant green	$C_{27}H_{33}N_2 \cdot HO_4S$		624	[65]
Congo red	$C_{32}H_{22}N_6Na_2O_6S_2$		490	[66]
Crystal violet	$C_{25}N_3H_{30}Cl$		580	[67]
Eriochrome Black T	$C_{20}H_{12}N_3O_7SNa$		526	[68]
Malachite green	$C_{23}H_{25}ClN_2$		619	[69]

Table 1 (continued)

Dye	Molecular formula	Molecular structure	λ_{\max} (nm)	Reference
Methylene blue	$C_{16}H_{18}ClN_3S$		664	[70]
Rhodamine B	$C_{28}H_{31}ClN_2O_3$		554	[71]

181 ppm correspond to carbons at the —COOH groups in methionine and N=CN in thiamine. The resonances observed between 146 ppm and 153 ppm can be assigned to C=C and N=C—S in thiamine, respectively. The shoulder at 55.5 ppm can be attributed to CN carbons in thiamine and methionine. Thus, the results obtained in both spectra for the adsorbent indicated that functional groups of thiamine and methionine can be present in *Zea mays* corn leaves.

2.4. Titration

Titration methods can be useful to identify specific surface functional groups of the adsorbents that have basic or acidic and ion-exchange properties [52–55]. Both Boehm and potentiometric titration methods have been applied in studies involving dye removal using leaf-based adsorbents. For instance, Rehman et al. studied the removal of brilliant green dye from water using *Psidium guajava* leaves as adsorbent and used the Boehm method as one tool to characterize the adsorbent [56]. In this work, carboxylic, phenolic and lactonic acid groups and total basic groups concentrations were estimated. The results showed that concentrations of acidic groups were higher than those of basic groups, which could be related with the subsequent adsorption of the dye.

2.5. Thermal analysis

Differential scanning calorimetry (DSC) and thermogravimetric analysis (TGA) are two of the most widely applied thermal analytical techniques in the characterization of adsorbents. In the TGA, the mass of the sample is measured as function of temperature increase during a period of time. Results from this analysis provide information related to physical and chemical phenomena, including physical adsorption, chemisorption, and thermal decomposition [57]. On the other hand, DSC gives information about the difference between heat flow required to increase the temperature of a sample and a reference as a function of temperature [57]. *Coconus nucifera* leaves have been used to produce carbon for the subsequent study of its adsorption behaviour [58]. The adsorbent was characterized by TGA, a very potent analytical technique. The thermogram obtained for leaves showed the thermal decomposition of the compounds present in the biological matrix, including cellulose, hemicellulose and lignin. Leaves exhibited three degradation steps: a) an initial weight loss below 110 °C that is related with water molecules loss; b) a 50% weight loss between 200 and 400 °C that is associated to the decomposition of cellulose and hemicellulose; and c) around 35% of the weight loss between 400 and 550 °C that may be attributed to the decomposition of lignin.

2.6. Spectrophotometry

UV–visible spectrophotometry is a suitable analytical technique for the determination of dyes concentration by recording the absorbance at specific wavelengths, normally the one with the highest intensity (λ_{\max}). Table 1 shows the λ_{\max} usually used for the spectrophotometric

analysis of some dyes. The simplicity of this technique besides its low cost allows its use in several research laboratories.

3. Leaf-based materials for dyes adsorption

In this section, leaf-derived adsorbents were categorized in three groups: a) raw leaves, b) carbonaceous materials (such as activated carbons), and c) modified leaves.

Raw leaves are leaves that were used directly or subjected to washing several times using tap, distilled or deionized water in order to remove dust, dirt and other impurities. These samples were ground to powdery form and sieved to obtain the desirable particle size.

Activated carbon is the generic term used to describe a family of amorphous carbonaceous adsorbents with a highly crystalline form and well developed internal pore structure [72]. There are two different processes for the preparation of activated carbon: physical and chemical activation. The physical activation process involves the carbonization of the raw material under inert atmosphere, followed by activation at higher temperature in the presence of oxidizing gases [73]. Chemical activation, on the other hand, involves the carbonization of the precursor in the presence of chemical agents [74]. Some examples of chemical agents are zinc chloride ($ZnCl_2$), phosphoric acid (H_3PO_4), sulphuric acid (H_2SO_4), potassium hydroxide (KOH) and sodium hydroxide (NaOH) [75]. ACs have porous structures and large surface areas (ranging from 500 to 2000 m^2/g [76]). They are widely applied due to their excellent adsorption properties to remove volatile organic compounds and other contaminants from liquid and gaseous streams [77]. AC surface consists of basal planes, heterogeneous superficial groups (mainly oxygen containing functional groups such as hydroxyl, carboxyl, phenol, lactone, lactol, and quinone), and inorganic ash [78]. However, among all the sorbent materials proposed, activated carbon is the most popular for the removal of pollutants from wastewater [79]. Compare to other expensive treatment options, the utilization of ACs is an ideal alternative because they are effective in adsorbing wide range of dyes from wastewater [80]. Often, their application in wastewater treatment is *sometimes* restricted *due* to their high cost, low selectivity and regeneration factors [81].

The surface of the adsorbents can be modified via physical or chemical methods, before application for pollutants removal, the modifications are done primarily to improve the adsorption capacity of adsorbents [82]. Modified leaves adsorbents include materials (raw or carbonaceous) that are subjected to chemical surface modification using different chemical agents such as: acids, bases etc. After chemical modification, such adsorbent possess higher number of active binding sites, improved ion exchange properties and new functional groups that favors pollutant removal [83]. However, the cost implication of the modification process should be carefully considered to minimize the expenses incurred [84].

3.1. Raw leaves for the adsorption of textile dyes

The major parts of plant leaves are composed of cellulose, hemicellulose, pectins and lignin etc. [31], which contain various types of functional groups such as carboxyl, hydroxyl, carbonyl, amino, nitro [85] and hence can interact with functional groups of dyes. This interaction in turn leads to binding of dyes with leaves biomass [86–88]. Various studies have been carried out for the removal of different classes of dyes using leaf based biomass as adsorbent and very promising results have been obtained. For instance, *Posidonia oceanica* (L.) leaves were used for the removal of MB dye from aqueous solution in a fixed-bed column as a function of bed heights and flow rates (Table 2). Maximum dye adsorption was achieved at a flow rate of 7.28 mL/min and bed height of 9 cm. Both Thomas and Artificial Neural Network (ANN) models were employed for bed efficiency evaluation and Thomas model was revealed to fit the investigational data most. At optimum conditions, *P. oceanica* leaves showed a MB adsorption capacity (q , mg/g) of 482.6 mg/g [89].

Similarly, MB dye adsorption was also studied using *Azadirachta indica* leaves [90]. Various operational parameters were optimized for maximum dye adsorption such as adsorbent dosage, dye concentration, solution temperature and pH. At optimum conditions (adsorbent dosage: 2 g, dye concentration: 25 mg/L, Temperature: 300 K), 93% of MB dye was removed by the biosorbent. MB dye adsorption process was best described by Freundlich isotherm model, it also followed pseudo-first order kinetics with a rate constant of $3.73 \times 10^{-3}/\text{min}$. Leaves of *Posidonia oceanica* (L.) Delile were also studied as adsorbent for MB dye adsorption [91]. The process variables such as pH, adsorbent dosage, temperature and initial dye concentration were investigated using ANN model at optimum conditions of pH 6, adsorbent dosage of 0.3 g, temperature of 303 K and 50 mg/L initial dye concentration, up to 33% MB dye adsorption was achieved. The MB dye adsorption onto *P. oceanica* leaves powder followed Langmuir isotherm with pseudo-second order kinetics model [91]. Moreover, the MB dye adsorption onto *A. indica* and *P. oceanica* leaves biomass was found very promising due to the strong interaction of the dye with functional groups present in the leaves. Hence, the use of *A. indica* and *P. oceanica* leaves biomass was strongly recommended for MB dye removal from textile wastewater.

Moreover, the fallen phoenix tree leaves showed very promising results for removal of MB dye from aqueous solution as a function of leaf dose, contact time, solution pH, salt concentration and initial MB dye concentration. The adsorbent dose play a prominent role in MB dye adsorption, whereas medium pH did not affect the MB dye adsorption, while dye and salt concentration decreased the adsorption capacity of MB dye. The experimental data obtained from the dye adsorption process fitted Langmuir isotherm most with a maximum monolayer adsorption capacities of 80.9, 83.8, 89.7 (mg/g) observed at 295, 309 and 323 K, respectively [92]. Similarly, *Platanus orientalis* leaves powder (POLP) was used for MB dye adsorption as a function of initial dye concentration, contact time, temperature and medium pH. The adsorption data followed Langmuir isotherm with pseudo-second order kinetics. The POLP sorption capability was found to be 114.94 mg/g. POLP also showed a good recycling ability. In view of the promising POLP adsorption capacity, it could possibly be utilized for the removal of dyes from textile effluents. In another study, *Bauhinia purpurea* L. leaves were used for elimination of MB dye. Process variables significantly affected the MB dye adsorption and the MB dye adsorption was found to be optimum at pH 10 with agitation period of 20 min to equilibrate. Freundlich isotherm and pseudo-second order kinetic models were found to describe the MB dye adsorption data onto *B. purpurea* leaves powder most. The highest adsorption capability of *B. purpurea* was 78.37 mg/g at initial MB dye concentration of 35.34 mg/L. Optimum adsorption were obtained at pH 10.48, adsorbent dosage of 0.085 g at 31.8 °C, respectively [93]. Similarly, the process variables effect on MB dye adsorption onto gulmohar (*D. regia*) leaf powder was also studied [94]. Results revealed that temperature, adsorbent dosage, dye concentration, particle dimension, stirring rate and acidity of the medium considerably affected the MB dye adsorption onto the biosorbent. The dye adsorption experimental data correlated most with pseudo-second-order kinetic model. Langmuir isotherm model fitted most with monolayer capability of 186.22 mg/g. The optimum adsorption of MB dye was observed at higher pH, initial dye concentration and a corresponding low adsorbent dosage. Gulmohar plant leaf powder showed promising efficiency for MB dye adsorption and in view of low cost, the use of this biomass was suggested for the remediation of dyes from textile wastewater [94]. Furthermore, Weng et al. [95] studied the efficiency of pineapple leaf powder (PLP) for the adsorption of MB dye. Maximum dye removal (8.88×10^{-4} mol/g) was at high pH, low temperature and low ionic strength. Dye adsorption kinetics was well described by Langmuir isotherm model with a pseudo-second order kinetic and intraparticle diffusion models. At low temperature and higher pH, a highest removal ability of 9.28×10^{-4} mol/g was achieved. Results revealed that low cost PLP might successfully be used for the remediation of dyes from textile wastewater [95]. Fallen coconut leaves was also tested

Table 2
Adsorption capacity of different plant leaves based adsorbent for the adsorption of different classes of dye.

Leaves	Dye	Initial conditions	Maximum adsorption capacity (mg/g)	Isotherm model	Kinetic model	References
<i>Posidonia oceanica</i> (L.)	MB	Initial concentration: 100 mg/L (fixed), Contact time: 0–1100 min, Flow rates: 3.64–7.28 mL/min, Bed height 3–9 cm	482.6	Th	NA	[89]
<i>Posidonia oceanica</i> (L.)	MV	Initial concentration: 10–300 mg/L, Initial pH: 3–11, Adsorbent dosage: 0.025–1.000 g/30 mL, Agitation speed: 80–200 rpm, Temperature: 293–318 K Contact time: 0–180 min	119.05	L	PSO	[97]
Neem tree	BG	Initial concentration: 10–50 mg/L, Initial pH: -6.5 (not adjusted), Adsorbent dosage: 0.13–0.63 g/L, Temperature: 300–323 K, Contact time: 60–300 min	98 ^a	L	PFO	[103]
<i>Azadirachta indica</i>	MB	Initial concentration: 25–70, Initial pH: 2–10, Adsorbent dosage: 2–10 g/L, Temperature: 300–340 K, Contact time: 60–300 min	8.76	F	PFO	[90]
<i>Posidonia oceanica</i> (L.) Delile	MB	Initial concentration: 10–100 mg/L, Initial pH: 3–9, Adsorbent dosage: 0.05–1.0 g/30 mL, Temperature: 293–323 K, Contact time: 5–180 min	10.06	L	PSO	[91]
<i>Paulownia tomentosa</i> Steud.	AO52	Initial concentration: 20–100 mg/L, Initial pH: 2–10, Adsorbent dosage: 0.1–0.5 g/L, Temperature: 25–45 °C, Contact time: 0–180 min, Particle size: 63–500 µm	10.5	L, T	PSO	[99]
Pine tree	BR46	Initial concentration: 20–100 mg/L, Initial pH: 2–10, Adsorbent dosage: 1–6 g/L, Temperature: 25–45 °C, Contact time: 0–120 min, Particle size: 63–500 µm	71.94	L	PSO	[101]
Princess tree	BR46	Initial concentration: 20–100 mg/L, Initial pH: 2–10, Adsorbent dosage: 1–5 g/L, Agitation speed: Temperature: 25–45 °C, Contact time: 0–90 min, Particle size: 63–500 µm	43.10	L	PSO	[102]
<i>Eichhornia crassipes</i>	Amaranth	Initial concentration: 50 mg/L, Initial pH: 2.0, Adsorbent dosage: 1 g/L, Agitation speed: 120 rpm Temperature: 25 °C, Contact time: 0–48 h, Particle size: 0.3–0.5 mm	43.1	NA	PSO	[86]
Hyacinth leaves	AR27	Initial concentration: 10–500 mg/L, Initial pH: 1.5–7.0, Adsorbent dosage: 1 g/L, Agitation speed: 140 rpm, Temperature: 18–50 °C, Contact time: 0–72 h, Particle size: 0.15–0.18 mm to 1.68–2.0 mm	70.61	L	PSO	[100]
<i>Saraca asoca</i>	MB	Initial concentration: 10–50 mg/L, Initial pH: 2–7, Adsorbent dosage: 0.5–3 g/L, Agitation speed: 200 rpm, Temperature: 303–323 K, Contact time: 0–50 min, Particle size: 100–150 µm, Ionic strength: NaCl 0–0.1 mol/L	90.9	F	PSO	[87]
<i>Saraca asoca</i>	MG	Initial concentration: 10–50 mg/L, Initial pH: 2–7, Adsorbent dosage: 0.5–3 g/L, Agitation speed: 200 rpm, Temperature: 303–323 K, Contact time: 0–50 min, Particle size: 100–150 µm, Ionic strength: NaCl 0–0.1 mol/L	83.3	F	PSO	[87]
<i>Saraca asoca</i>	RhB	Initial concentration: 10–50 mg/L, Initial pH: 2–7,	66.6	F	PSO	[87]

Table 2 (continued)

Leaves	Dye	Initial conditions	Maximum adsorption capacity (mg/g)	Isotherm model	Kinetic model	References
<i>Saraca asoca</i>	BG	Adsorbent dosage: 0.5–3 g/L, Agitation speed: 200 rpm, Temperature: 303–323 K, Contact time: 0–50 min, Particle size: 100–150 μm , Ionic strength: NaCl 0–0.1 mol/L Initial concentration: 10–50 mg/L, Initial pH: 2–7,	125	F	PSO	[87]
Fallen phoenix tree	MB	Adsorbent dosage: 0.5–3 g/L, Agitation speed: 200 rpm, Temperature: 303–323 K, Contact time: 0–50 min, Particle size: 100–150 μm , Ionic strength: NaCl 0–0.1 mol/L Initial concentration: 30–180 mg/L, Initial pH: 2.5–10,	80.9	L	NA	[92]
<i>Bauhinia purpurea</i>	CR	Adsorbent dosage: 1–8 g/L, Agitation speed: 100 rpm, Temperature: 295–323 K, Contact time: 0–200 min, Ionic strength: NaCl or CaCl ₂ 0–0.2 mol/L Initial concentration: 20–100 mg/L, Initial pH: 2–9,	84 ^a	L	PSO	[104]
<i>Cicca acida</i>	BR5B	Adsorbent dosage: 0.1–0.5 g/50 mL, Temperature: 30 \pm 1 $^{\circ}\text{C}$, Contact time: 1–55 min, Particle size: 81–162.3 μm Initial concentration: 10–100 mg/L, Initial pH: 1–6,	196.08	L	PSO	[105]
<i>Platanus orientalis</i>	MB	Adsorbent dosage: 0.01–0.06 g/100 mL, Agitation speed: 180 rpm Temperature: 25–35 $^{\circ}\text{C}$, Contact time: 0–240 min Initial concentration: 20–80 mg/L, Initial pH: 2–12,	114.94	L	PSO	[106]
<i>Bauhinia purpurea</i> L.	MB	Adsorbent dosage: 80 mg/50 mL, Agitation speed: 200 rpm Temperature: 25–60 $^{\circ}\text{C}$, Contact time: 0–70 min Initial concentration: 20–100 mg/L, Initial pH: 2–12,	78.37	F	PSO	[93]
<i>Delonix regia</i>	MB	Adsorbent dosage: 0.02 to 0.1 g/30 mL, Temperature: 30–50 $^{\circ}\text{C}$, Contact time: 0–60 min Initial concentration: 50–200 mg/L, Initial pH: 2–9,	186.22	L	PSO	[94]
<i>Artocarpus heterophyllus</i>	CV	Adsorbent dosage: 0.5–2.5 g/L, Agitation speed: 50–200 rpm, Temperature: 303–323 K, Contact time: 24 h, Particle size: 40–530 μm Initial concentration: 20–100 mg/L, Initial pH: 3–8.0,	43.39	L, Th	PSO	[98]
Pineapple	MB	Adsorbent dosage: 1 g/0.1 L, Agitation speed: 150 rpm, Temperature: 293–313 K, Contact time: 10–180 min, Particle size: (100–125 μm (fixed)) Initial concentration: 5×10^{-6} – 4×10^{-5} M, Initial pH: 3.5–9.5,	8.88×10^{-4b}	L	PSO	[95]
Fallen coconut leaves	MB	Adsorbent dosage: 0.5 g/L, Agitation speed: 200–500 rpm, Temperature: 4–54 $^{\circ}\text{C}$, Contact time: 0–80 min, Ionic strength: NaNO ₃ 5×10^{-3} – 7×10^{-2} M Initial concentration: 10–50 mg/L, Initial pH: 4–10,	112.35	L	PSO	[96]
		Adsorbent dosage: 0.5–1.5 g/L, Agitation speed: 120 rpm, Temperature: 27 \pm 2 $^{\circ}\text{C}$ Contact time: 5–45 min, Particle size: 150–212 μm (fixed)				

NA: Not available, L = Langmuir isotherm, F = Freundlich isotherm, Y-N = Yoon-Nelson, Th = Thomas, PFO = Pseudo-first order kinetic, PSO = Pseudo-second order kinetic.

^a %.

^b mol/g.

for its efficiency in adsorbing MB dye [96]. Batch adsorption experiments were conducted at pH (4.0–10.0), contact time (5–45 min), initial concentration (10–50 mg/L) and adsorbent's dosage (0.5–1.5 g/L). Optimum conditions were found to be at pH 8.65, 5 min of contact time, and 1.26 g/L dosage.

Methyl violet (MV) dye was also remediated using plant leaf based adsorbents, i.e., MV adsorption was investigated using *Posidonia oceanica* (Linnaeus) Delile leaves [97]. The process variables significantly affected the MV dye adsorption. The process was best described with pseudo-second order kinetic model, the data fitted Langmuir model most among the isotherms used (Langmuir, Freundlich, and Dubinin-Radushkevich), with a greatest sorption capability of 119.05 mg/g at 45 °C. In comparison to various other plant based adsorbents, *P. oceanica* gave considerably higher efficiency for the adsorption of MV dye and could possibly be used as a lost cost adsorbent for the remediation of textile dyes wastewater [97]. Gupta et al. [87] also revealed that ashoka plant leaf powder (APLP) served as efficient adsorbent for the elimination of MB dye from aqueous medium and at optimum conditions of the process, up to 90.9 mg/g dye was absorbed on to APLP. Similarly, crystal violet (CV) dye was removed using *Artocarpus heterophyllus* leaf powder (AHLP) at optimum conditions of process variables (contact time, pH, initial dye concentration and temperature). The experimental data fitted best to the Langmuir isotherm and pseudo-second order kinetic models following a chemisorption mechanism. A maximum monolayer biosorption capacity of 43.39 mg/g was observed at pH 7.0, initial dye concentration 50 mg/L, 293 K at 120 min contact time. The CV dye adsorption was also studied using fixed-bed column; adsorption increased linearly with increase in bed height and decreased with increase in flow rate. Thomas and BDST models agreed well with the experimental data. Results revealed that AHLP is a competent adsorbent for sorption of CV dye and can also be applied for other dyes from textile wastewater since biosorption capacity of AHLP was higher in comparison with other plant based biosorbents [98].

Acid orange 52 (AO52) dye adsorption was promising with the usage of *Paulownia tomentosa* Steud leaves biomass, medium acidity, adsorbent dose, dye concentration, size of particle, temperature and exposure time significantly affected the dye adsorption. Temkin and Langmuir isotherms best fitted the dye adsorption data with pseudo-second order kinetic model with a highest sorption ability of 10.5 mg/g. The results indicated that *P. tomentosa* leaves might be an efficient adsorbent for the removal of AO52 from wastewater [99].

In another study, Acid Red 27 (AR27) an anionic dye was adsorbed using hyacinth leaves [100]. The effects of process variables were observed and it was noted that AR27 removal was enhanced with contact time and initial dye concentration and decreased at low medium pH. Langmuir isotherm with pseudo-second-order kinetic models fitted most with AR27 dye adsorption data onto hyacinth leaves powder. Maximum monolayer coverage was 70 mg/g. Results revealed that hyacinth leaves has efficient adsorption capacity and is capable of remediating AR27 dye from wastewaters [100].

Basic Red 46 (BR46) dye also showed excellent interaction with another plant leaf based adsorbents. Pine tree leaves were investigated for the adsorption of BR46 dye as a function of various process variables and it was noticed that the dye adsorption data fitted the Langmuir isotherm most with pseudo-second order model describing the kinetic data most having a monolayer sorption capacity of 71.94 mg/g. Results demonstrated that the pine tree leaves are efficient for BR46 dye adsorption and can also be used for other dye removal from textile wastewater [101]. Similarly, princess tree leaf (PTL) also showed promising efficiency for removal of BR46 dye from aqueous solution [102]. The process variables significantly affected the dye adsorption onto PTL and the dye adsorption equilibrium was achieved in 70 min at pH 8.0, high initial dye concentration, low (temperature, biosorbent dosage and particle size). The Langmuir maximum monolayer sorption capacity was 43.10 mg/g at 25 °C and dye adsorption followed pseudo-second order

kinetic model. Thus, PTL showed an excellent adsorption capacity and it is recommended as a cheap and easily available adsorbent for the elimination of other dyes from textile wastewater [102].

Brilliant Green (BG) adsorption was also investigated using plant leaves based adsorbent. Neem tree leaves were successfully used for BG dye adsorption [103]. Adsorbent doses, pH values and temperature showed variable effect on BG dye adsorption. Fitting the removal data to Langmuir and Freundlich isotherms and by computing equilibrium thermodynamic and kinetic parameters, the suitability of Neem tree leaves as adsorbent was very promising for BG dye adsorption. Similarly, Gupta et al. [87] also revealed that ashoka plant leaf powder (APLP) was very efficient for the elimination of BG dye and at optimum conditions of process variables, up to 125 mg/g BG dye was absorbed on to APLP.

Various other textile dyes such as amaranth dye, MG, RhB, CR, BR5B have also been adsorbed using different plant leaves based adsorbents like *Eichhornia crassipes*, *Bauhinia purpurea* and *Ciccaacida*, i.e., amaranth dye biosorption on to the leaves of *Eichhornia crassipes* (water hyacinth) showed promising efficiency and up to 43.1 mg/g was adsorbed with a pseudo-second order kinetic model, it revealed the chemisorption nature of amaranth dye onto *E. crassipes* leaves. In view of excellent efficiency and low-cost, *E. crassipes* leaves could possibly be used for the remediation of polluted water with textile dyes [86]. Ashoka leaf powder (ALP) also showed interactive behaviour for rhodamine B (RhB), malachite green and brilliant green dye. Process variables were optimized for highest dye sorption and the sorption results obeyed Freundlich isotherm and pseudo-second order kinetic model. In view of promising efficiency to remove various dyes, the use of ALP was suggested for remediation of textile wastewater [87]. Similarly, Congo Red (CR) was successfully removed using on *Bauhinia purpurea* leaves. At optimized conditions, the CR dye removal was 84% using 0.1 g adsorbent dose, 20 mg/L of initial dye concentration for 40 min contact time at pH 6.0. The Langmuir isotherm best describes the CR dye sorption data with pseudo-second order kinetic model [104]. In another contribution, Brilliant Red 5B dye (BR5B) was removed using *Cicca acida* leaves. At optimum conditions (initial dye concentration of 100 mg/L, pH 2.0, 30 °C) maximum BR5B dye adsorption (196.08 mg/g) was achieved onto *C. acida* leaves. Langmuir isotherm and pseudo-second order kinetic models best disclosed the BR5B dye adsorption data onto *C. acida* leaves [105].

The characterization studies revealed that the raw leaves have interactive properties with dyes due to different physico-chemical properties. FTIR analysis revealed that leave-based biomass possesses various functional groups, which are responsible for dye adsorption on the surface of adsorbent. A peak appeared at 3400 cm^{-1} was due to stretching vibration of O—H bond in hydroxyl functional group, whereas band at 2934 and 1386 cm^{-1} are correlated with the stretching and bending vibrations of C—H bond in methyl groups respectively and carbonyl group stretching was observed at 1736 cm^{-1} . Similarly, a band recorded at 1603 cm^{-1} was assigned to C=C group (bending vibration), whereas 1052 cm^{-1} band revealed the presence of C—O functional group due to lignin structure of the ALP. The band appearing at 1250 cm^{-1} indicates C—O (stretching vibration) due to phenols [87,107]. Similarly, the interaction of amaranth dye was correlated with functional groups present on the surface of biosorbent [86]. The FTIR spectra of native and dye loaded of *E. crassipes* leaves powder. Spectra clearly indicate the presence of various functional groups since a large number of bands are detected in native biomass, which revealed the presence of —COOH, —NH₂, —NH, —OH functional groups due to proteins, fats and crude fibre in leaf biomass. The peaks at 3800–3500, 3000–2500 cm^{-1} , 2930–2920 cm^{-1} , 1660 cm^{-1} , 1520 cm^{-1} , 1456–1410 cm^{-1} , 1100 cm^{-1} , 1500–400 cm^{-1} are assigned to the —OH, —NH, C—H stretching vibration, C=O stretching (amide I), NH (amide II), C—O, C—O—C groups and ionic interactions [87]. It was observed that the functional groups were shifted in dye loaded biomass. In loaded *E. crassipes* leaves powder, the peaks at the 3800–3500 cm^{-1} ,

3000–2500 cm^{-1} were correlated with change in hydrogen bonds due to dye interaction with —OH and —NH groups. Interestingly, the absorption characteristics bands due to amide I at 1650 cm^{-1} and amide II (1540 cm^{-1}) were also shifted since dye interacted with these functional groups at these regions. The bands 1716 cm^{-1} , 1732 cm^{-1} , and 1732 cm^{-1} were also shifted, which also revealed the interaction of functional groups of dye with that on the surface of the biosorbent. In loaded biomass the —OH peak was shifted from 1410 to 1433 cm^{-1} indicating the interaction of C—O groups (due to proteins, cellulose, hemicelluloses and/or lignin) with dye molecule. *E. crassipes* leaves analysis revealed the presence of 33.34% protein (a base for amide groups) and FTIR analyses (native and dye loaded) indicated the interaction of these groups with amaranth dye molecule. It was also reported that due to the electrostatic attraction between the negatively charged sulfonic groups of dyes and positively charged amide groups a bond is developed between the amaranth dye and proteins of leaves. Moreover, the hydrophobic interaction between the dye molecule and the polypeptide backbone attract the positively charged groups of the proteins toward dye molecule [86,108].

3.2. Carbonaceous adsorbents (such as carbonized materials, activated carbons etc.) derived from leaves

Activated carbon can be obtained from different parts of plant materials such as roots, stems, leaves, fruits etc. It is a very versatile substance which has several uses. It is used in air, water and gold purification, gas storage (methane and hydrogen storage), air filters in gas masks and respirators, filters in compressed air, decaffeination, gold purification, metal extraction, sewage treatment, medicine, teeth whitening, and many other applications. In the industry, it is used in metal finishing for purification of electroplating solutions [74,75].

Activated carbon has a high surface area, this property made them very useful in special applications. Physically, activated carbon binds materials by van der Waals force or London dispersion force. The properties of AC could be physical or chemical depending on the precursor material and activation method used. They are prepared either directly from the starting material only (e.g. activated carbon from leaves) or combining the starting material with activating agents such as HNO_3 , H_2SO_4 , HCl, NaOH, ZnCl_2 etc. (modified activated carbon from leaves) [75,76]. This section emphasizes AC derived mainly from leaves.

Bello and Semire investigated the ability of *Imperata cylindrica* activated carbon (ICAC) for the removal of Congo red (CR) dye from aqueous solution. The maximum adsorption capacity was obtained at pH 3.0 (tested pH range 3.0–10.0), while the equilibrium reached in 150 and 180 min of contact time at lowest and highest concentrations, respectively. Quantum chemical studies suggested that the protonation of aniline groups and minimal molecular size at planar geometry coupled with electrostatic interaction enhances the adsorption at low pH. The dye uptake process obeyed the pseudo-second order kinetic expression ($R^2 \geq 0.99$) and was best described by the Langmuir isotherm ($R^2 \geq 0.98$). The maximum monolayer capacity estimated to be 312.75 mg/g. Their study revealed that ICAC was effective in removing CR dye from aqueous solutions [109].

Gunasekar and Ponnusami reported the carbonized senescent plant leaves powder for MB dye remediation from effluent [110]. The influences of different operational parameters were examined to ascertain the feasibility of the carbonized adsorbent for efficient removal of MB dye. Adsorption kinetics was in good agreement with PSO-model. The isotherm fitted Langmuir than the Freundlich model on the basis of higher R^2 and lower χ^2 values. The maximum monolayer adsorption capacity obtained was 61.22 mg/g. From the thermodynamic point of view, the ΔG° , ΔH° , and ΔS° values for the MB-dye adsorption was feasible and spontaneous. Judging from the ΔH° magnitude, the adsorption process was established to be endothermic in nature and physically controlled.

Similarly, Jawad et al. [111] used H_2SO_4 as an activating agent to prepare efficient activated carbon from coconut leaves. The authors also

investigated the influences of different variables governing the adsorption of MB onto activated coconut leaves and found that H_2SO_4 -activated carbon, a low-cost adsorbent was highly efficient for the removal of MB-dye from aqueous solution. Langmuir isotherm model showed a better fit with an increased adsorption capacity at different temperature and thus found to increase with increasing temperature from 126.9 at 303 K to 137.0 at 313 K and to 149.3 mg/g at 323 K, respectively. The kinetics of MB-dye uptake agreed well with PSO-model at all temperature. Thermodynamic studies showed that ΔG° , ΔH° and ΔS° were favourably driven by the entropic factor which was also in agreement with a lower energy of activation of the system (i.e. 29.70 kJ/mol). It was therefore concluded that H_2SO_4 -activated carbons from coconut leaf is a good precursor for AC preparation in the remediation MB dye from aqueous solution. Similarly, thermal carbonization via FeCl_3 -activation was used to prepare activated carbon from coconut leaves [112]. The characterization studies were investigated by bulk density, moisture content, ash content, pH_{pzc} , iodine test, elemental (CHNS-O) analysis and other spectroscopic analyses. It was shown that FeCl_3 -activated carbon (FAC) has an iodine number of 653.00 mg/g. The effect of varying adsorbent dosage from 0.02 to 0.25 g, pH 3–11, initial dye concentrations from 30 to 350 mg/L and contact time from 1 to 180 min at 303 K were via batch experiments. They observed that PSO described the kinetic data best whereas; Langmuir isotherm established the adsorptive behaviour at equilibrium with maximum adsorption capacity (q_{max}) of 66.00 mg/g.

Ghosh and Bandyopadhyay [113] reported the removal of MB dye from aqueous solutions using citric acid as activating agent on carbonized bamboo leaves powder. Batch experiment which is a function of different operational variables was investigated. Among other seven isotherms investigated, Temkin was found most favourable and more so, the kinetic fitted well with PSO-model. Additional studies revealed that the rate at which intra-particle diffusion occurred was controlled by film diffusion. Thermodynamic studies showed the spontaneity and chemisorption nature of adsorption with negative ΔC° decreasing from 33.70 to 25.43 kJ/mol; while ΔH° and ΔS° were 134.97 kJ/mol and 554.51 J/mol K respectively. It was also observed that the energy of activation followed chemisorption mechanism ranging from 84.07 to 98.90 kJ/mol determined from PSO rate constant as a function of temperature. The novelty accomplished in this study was higher percentage MB dye removal of 99.97% and maximum adsorption capacity of 725 mg/g respectively; with a final pH of solution falling within the safe discharge limits.

The potential of coconut leaf mesoporous-activated carbon prepared via microwave-induced H_3PO_4 activation using batch process for MB dye removal was investigated [114]. Experiments were carried as a function of contact time (0–360 min), adsorbent dose (0.2–10 g/L), initial concentration (50–350 mg/L) and initial pH (3–10). The optimum condition was as follows: pH 5.0–6.0 and adsorbent dosage 2 g/L. The adsorption of MB dye onto CAC was found to be spontaneous and exothermic in nature.

Activated carbon from fallen coconut (*Cocos nucifera*) leaves were prepared by thermal carbonization using KOH-activation method and used to remove MB dye [115]. Among examined parameters, the effect of pH was found to be negligible whereas the increase in temperature from 303 to 323 K affected the sorption process of MB dye onto activated carbon. E_a was found to be 8.43 kJ/mol suggesting physisorption mechanism. The adsorption of MB dye onto activated carbon was found to be both spontaneous and endothermic in nature.

Guava leaf activated carbon (GLAC) was prepared by [116] to remediate Congo red (CR). Interpretation of activation process revealed introduction of additional surface functional groups on the carbon precursors evidenced in the spectra with broadening, reduction or disappearance of the peaks after the activation of the raw precursor leading to a production of entirely new carbon materials. More so, an increased in $\text{C-H}_3\text{PO}_4$ reaction rate as a result of chemical activation, thus resulted

Table 3
Carbonaceous adsorbents derived from leaves for dyes removal.

Adsorbents	Dye	Initial conditions	Isotherm models	Kinetic models	Maximum adsorption capacity (mg/g)	Refs.
Activated carbons obtained from spent black tea leaves (soaked in H ₂ SO ₄ at 100 °C) followed by the microwave treatment	EBT	Initial concentration: 10–400 mg/L, Initial pH: 2–9, Adsorbent dosage: 0.25–5.0 g/L, Temperature: 25–60 °C, Contact time: 0–800 min	L	PSO	242.72	[117]
Carbons obtained senescent plant leaves (Carbonized at 500 °C)	MB	Initial concentration: 50–200 mg/L, Initial pH: 2–9, Adsorbent dosage: 0.5–2 g/L, Agitation speed: 200 rpm, Temperature: 293–323 K, Contact time: 0–150 min, Average particle size: 90 µm	L	PSO	61.22	[110]
Activated carbons obtained coconut leaves impregnated with H ₂ SO ₄	MB	Initial concentration: 30–400 mg/L, Initial pH: 3–11, Adsorbent dosage: 0.2–2.5 g/L, Agitation speed: 110 rpm, Temperature: 303–323 K, Contact time: 0–180 min, Particle size: 150–212 µm (fixed)	L		149.3	[111]
Citric acid treated carbonized bamboo leaves powder (carbonized at 450 °C)	MB	Initial concentration: 100–400 mg/L, Initial pH: 7.5, Adsorbent dosage: 0.2–1.4 g/L, Agitation speed: 50–350 rpm, Temperature: 290–305 K, Contact time: 10–100 min, Particle size: 32.53 µm	T	PSO	725	[113]
Activated carbons obtained coconut leaves impregnated with FeCl ₃ (carbonized at 700 °C)	MB	Initial concentration: 30–350 mg/L, Initial pH: 3–11, Adsorbent dosage: 0.2–2.5 g/L, Rotational speed: 120 strokes/min, Temperature: 303 K, Contact time: 0–180 min, Particle size: 150–212 µm	L	PSO	66	[112]
Coconut leaf mesoporous-activated carbon prepared via microwave-induced H ₃ PO ₄ activation process	MB	Initial concentration: 50–350 mg/L, Initial pH: 3–10, Adsorbent dosage: 0.2–10 g/L, Shaking speed: 90 strokes/min, Temperature: 30 °C, Contact time: 0–360, Particle size: 150–212 µm (fixed)	L	PSO	250	[114]
Activated carbon from fallen coconut leaves prepared by thermal carbonization using KOH-activation method	MB	Initial concentration: 30–400 mg/L, Initial pH: 3–11, Adsorbent dosage: 1 g/L, Shaking speed: 120 strokes/min, Temperature: 303–323 K, Contact time: 5–300 min, Particle size: 150–212 µm (fixed)	L	PSO	147.1	[115]
Activated carbons obtained guava leaf (impregnated with H ₃ PO ₄ (carbonized at 300 °C)	CR	Initial concentration: 10–50 mg/L, Initial pH: 3, Adsorbent dosage: 0.5 g/L, Agitation speed: 120 rpm, Temperature: 303–323 K, Contact time: 0–160 min, Particle size: ≤ 106 µm	F	PSO	47.62	[116]
Activated carbons obtained berry leaves impregnated with H ₃ PO ₄ (carbonized at 773 K)	EBT	Initial concentration: 50–500 mg/L, Initial pH: NA Adsorbent dosage: 0.4–3.2 g/L, Agitation speed: 140 rpm, Temperature: 303–323 K, Contact time: 0–4 h, Particle size: NA	L	PSO	133.33	[118]

^a Key: L = Langmuir, F = Freundlich, T = Temkin, PFO = Pseudo-first order, PSO = Pseudo-second order, NA = Not available.

into “carbon burn off” leading to a well-developed pore on GLAC samples. Similarly, the CR-dye adsorption onto GLAC was analysed by four different isotherm models: Freundlich, Langmuir, Dubinin–Radushkevich (D-R) and Temkin isotherms. Freundlich isotherm was found to fit the adsorption data most. Adsorption rate constants were evaluated by PFO, PSO Elovich and intraparticle diffusion (IPD) models. It was evident that CR-dye adsorption onto GLAC was best described by PSO-kinetic model. Critical observation revealed the involvement of IPD

in process of adsorption and the mean sorption energy obtained from D-R isotherm established that physical sorption was involved. Thermodynamically, CR dye adsorption onto GLAC was spontaneous and exothermic in nature. The maximum adsorption was 47.62 mg/g, thus their study revealed the feasibility of GLAC as effective adsorbent for CR dye removal from aqueous solution.

Bello et al. [41] prepared activated carbon from novel and new adsorbent by impregnation method. *Moringa oleifera* leaf (MOL) was

impregnated with NaOH and H₂SO₄ respectively. Though, the dye adsorption study was not reported, authors asserted that the influence of both acid and base activations on the surface chemistry of *Moringa oleifera* leaf were significant. Both NaOH and H₂SO₄ activation of MOL sample decreased the ash contents and left numbers of tiny pores. Concurrently, H₂SO₄ and NaOH activations decomposed the carbon precursors leading to creation of some fresh/new pores and voids [41]. The NaOH and H₂SO₄ activation used permeated such tiny pores or voids, thereby increasing the surface area of contact and interaction of the activating agents with carbon precursors. This greatly, promoted the released of volatile matter from the carbon structures and widened the micropores in the original carbon structures converting them into mesopores. Among others, the proximate analysis revealed higher fixed carbon contents (69.14 ± 0.01) with H₂SO₄-activated MOL. It was concluded that H₂SO₄ activated carbon was a promising material for pollutants (e.g. dyes) remediation.

In addition, activated carbon prepared from spent black tea leaves via microwave-assisted method (MASTL) were investigated for Eriochrome Black T (EBT) sequestration from aqueous solution [117]. A pH_{pzc} of 4.6 was obtained for MASTL. The influence of operating conditions including exposure time, pH, solution temperature, adsorbent dosage and EBT-concentrations were studied in order to estimate the interactions between EBT and MASTL. Freundlich, Langmuir, D-R and Temkin models were utilized to test the adsorption data. Langmuir isotherm fitted most with 242.72 mg/g monolayer adsorption capacity at 25 °C. Also, kinetic study agreed well with PSO-model. Thermodynamically, adsorption isotherm was largely dependent on temperatures. The mechanism of adsorption process followed physisorption occurring spontaneously with absorption of heat. This investigation therefore confirmed the possibility of using MASTL in cleaning-up polluted environments and as low-cost and new adsorbent that is effective for EBT removal from aqueous solutions.

The use of activated carbons obtained from berry leaves impregnated with H₃PO₄, (HMBL) for remediation of Eriochrome Black T (EBT) have been investigated [118]. Their study revealed that HMBL has high carbon content with high surface area of 825 m²/g with average pore diameter of 3.31 nm. It was also observed that due to C-H₃PO₄ reactions, there was also an increased adsorbent porosity as well as creation of new pores owing to loss of volatile contents in forms of CO₂ and CO. At low concentration of 50 mg/L, EBT removal gave a maximum percentage approximately 96% whereas at high concentration (500 mg/L) approximately 60% removal was obtained under the same conditions. Moreover, under this condition at C₀ = 200 mg/L, the optimum EBT percentage removal was approx. 92%. Equilibrium was attained within 1 h and after 1.5 h; it roughly became asymptotic. With an increase in temperature, EBT adsorption decreases. Kinetic and isotherm models were best described by PSO and Langmuir respectively with adsorption capacity of 133.33 mg/g. However, the adsorption thermodynamics of EBT dye adsorption onto HMBL was exothermic and spontaneous in nature. Regeneration studies using 0.1 M NaOH shown confirmed the reusability of the adsorbent without loss of adsorption capacity. The estimated cost of HMBL was USD 10.684 per kg, it is cost effective when compared to CAC which costs USD 172.96 per kg. Their study revealed that HMBL was a good low cost promising alternative for EBT removal than CAC.

In summary, Table 3 presents the list of various carbonaceous adsorbents derived from leaves with their isotherms, kinetics and corresponding maximum monolayer adsorption capacities.

3.3. Modified leaf-derived adsorbents

Durian leaf powder was modified with NaOH to incorporate —COO⁻ groups on the Durian leaf powder for improved performance in adsorbing MB dye [119]. The effects of NaOH on durian leaf powder (DLP) was used to examine the interaction between the NaOH-DLP adsorbent and MB dye using different characterization techniques. Batch

adsorption studies were employed to investigate various parameters governing the MB-dye adsorption process. Langmuir model (R² > 0.989) best described the equilibrium data with 125 mg/g maximum monolayer adsorption capacity. Adsorption kinetic correlated well with PSO-model indicating that adsorption process of MB dye onto NaOH-DLP followed chemisorption mechanism. It was then asserted that NaOH-DLP was a good candidate for removing MB from wastewater. Similarly, Gong et al. [120] investigated the abatement of MB dye from aqueous solution by employing modified dead leaves of plane trees with NaOH. The effects of different variables was studied and the results showed that at 100 mg/L the initial dye concentration, 2.5 g/L biosorbent at pH of 7 and ambient temperature was the preferred adsorption condition for abating MB dyes from aqueous solution. The removal of MB using NaOH-modified-dead leaves resulted in maximum removal capacity of 203.28 mg/g depicting higher affinity for the removal of MB dye than the unmodified-dead leaves with removal capability of 145.62 mg/g. Kinetic and isotherm of sorption was best described by Langmuir- and PSO-models.

Likewise, removal of Acid blue 113 (AB113) dye was investigated using *Prunus dulcis* (almond) fallen leaves with NaOH and surfactant treatments using batch adsorption method [60]. The optimum condition for maximum AB113-dye removal was attained at the adsorbent dosage of 10 g/L for NaOH treated *Prunus dulcis* fallen leaves and 3 g/L for surfactant modified-*Prunus dulcis* fallen leaves at 2.5 h contact time and temperature of 293 K. By comparison, surfactant modified-*Prunus dulcis* showed better removal performance (approximately 100%) than the NaOH activated *Prunus dulcis* fallen leaves. The PSO model best described the kinetics of adsorption while Temkin and Langmuir isotherm models best fitted the equilibrium data. The adsorption was spontaneous and exothermic in nature. Under optimization condition, the maximum adsorption capacity for surfactant-modified (i.e. 97.09 mg/g) *Prunus dulcis* fallen leaves was almost four times the one obtained for NaOH treated biosorbent (25.51 mg/g). Regeneration studies with other applications demonstrated potential of the *Prunus dulcis* fallen leaves for AB25 dye sequestration for several cycles. On the other hands, Jain and Gogate prepared new sorbents from NaOH-modified-*Ficus racemosa* leaves for sequestration of acid blue 25 (AB25) [121]. Batch adsorption experiment was employed to determine the influence of operational parameters on the extent of AB25 dye removal. They established the optimum AB25 dye removal to be pH of 2, the sorbent dosage of 4 g/L, 3 h for optimum contact time and 323 K as optimum temperature. Kinetic study was best described by PSO-model and both Langmuir and Temkin isotherms best described the adsorption isotherms. Thermodynamic investigations confirmed the spontaneity and endothermic in nature of the adsorption process. Adsorption capacity of AB25 dye onto NaOH-modified-*Ficus racemosa* leaves was determined to be 83.33 mg/g. Finally, desorption-adsorption studies for AB25 dye onto NaOH-modified-*Ficus racemosa* leaves were successfully conducted for seven cycles indicating that the adsorbent can be reused for several times for dye removal.

Citric acid-modified *Ricinus communis* leaves (CALRC) were also studied for sequestering MB dye from aquatic effluents [122]. Batch adsorption experiments were used to investigate the influence of operational parameters. The maximum MB dye uptake observed at pH of 5.26 for CALRC was 81.29%. Langmuir model fitted best, kinetic studies showed a good agreement with PSO-model and IPD. From the experimental results, the authors concluded that citric acid-modified leaves of *Ricinus communis* leaves is expected to be an inexpensive candidate for water and wastewater remediation purposes.

Goswami and Phukan enhanced the sorption capacities of four dyes: methylene blue (MB), rhodamine B (RhB), brilliant green (BG), orange green (OG) and crystal violet (CV) dyes using both raw and sulfonic acid modified activated carbon prepared from matured tea leaf adsorbent [123]. After modification, the sulfonic acid modified matured tea leaf activated carbon revealed that adsorption capacity for MB, RhB, BG and CV dyes were enhanced whereas the opposite result was

Table 4
Modified leaf-derived adsorbents used for dyes removal.

Adsorbents	Dye	Initial conditions	Isotherm models	Kinetic models	Maximum adsorption capacity (mg/g)	Refs.
Modified durian leaf with NaOH	MB	Initial concentration: 10–40 mg/L, Initial pH: 2–10, Adsorbent dosage: 0.4–2 g/L, Agitation speed: 120 rpm, Temperature: RT, Contact time: 0–180 min, Particle size: 212 µm	L	PSO	125	[119]
Modified dead leaves of plane trees with NaOH	MB	Initial concentration: 100–500 mg/L, Initial pH: 3–13, Adsorbent dosage: 2.5–10.0 g/L, Temperature: 293.15 K, Contact time: 0–500 min, Particle size: 0.45–0.9 mm	L	PSO	243.902	[120]
Modified <i>Prunus dulcis</i> (almond) fallen leaves with surfactant (C ₁₉ H ₄₂ BrN)	AB113	Initial concentration: 50–450 mg/L, Initial pH: Natural pH of the dye, Adsorbent dosage: 0.2–6 g/L, Agitation speed: 150 rpm, Temperature: 293–323 K, Contact time: 0–5 h, Particle size: 53–106 µm, Ionic strength: NaCl 0.01 to 0.1 mol/L	L, T	PSO	97.09	[60]
Modified <i>Ficus racemosa</i> with NaOH	AB25	Initial concentration: 50–400 mg/L mg/L, Initial pH: 2–10, Adsorbent dosage: 1–10 g/L, Agitation speed: 150 rpm, Temperature: 293–323 K, Contact time: 0–5 h	L, T	PSO	83.33	[121]
Sulfonic acid modified activated carbon prepared from matured tea leaf	RhB	Initial concentration: 200–800 mg/L, Initial pH: 2–11, Adsorbent dosage: 0.4–3 g/L, Agitation speed: 200 rpm, Temperature: 303–323 K, Contact time: 0 to ≈275 min, Ionic strength: NaCl 0–0.5 mol/L	L	PSO	757.6	[123]
Sulfonic acid modified activated carbon prepared from matured tea leaf	MB	Initial concentration: NA, Initial pH: NA, Adsorbent dosage: 0.4 g/L, Agitation speed: 200 rpm, Temperature: 303 K, Contact time: NA,	L	–	714.3	[123]
Sulfonic acid modified activated carbon prepared from matured tea leaf	BG	Initial concentration: NA, Initial pH: NA, Adsorbent dosage: 0.4 g/L, Agitation speed: 200 rpm, Temperature: 303 K, Contact time: NA,	L	–	704.2	[123]
Sulfonic acid modified activated carbon prepared from matured tea leaf	CV	Initial concentration: NA, Initial pH: NA, Adsorbent dosage: 0.4 g/L, Agitation speed: 200 rpm, Temperature: 303 K, Contact time: NA,	L	–	653.5	[123]
Sulfonic acid modified activated carbon prepared from matured tea leaf	OG	Initial concentration: 200–500 mg/L, Initial pH: 2–11, Adsorbent dosage: 0.5–3.5 g/L, Agitation speed: 200 rpm, Temperature: 303–323 K, Contact time: 0 to ≈275 min, Ionic strength: NaCl 0–0.5 mol/L	L	PSO	105.7	[123]
Modified pineapple leaf powder with surfactant HDTMA-Br	MB	Initial concentration: 5–1000 mg/L, Initial pH: 3–11, Adsorbent dosage: 10 g/L, Agitation speed: 250 rpm, Temperature: 308.15–333.15 K, Contact time: 2 h, Particle size: <425 µm	L	–	52.6	[124]
Modified pineapple leaf powder with surfactant HDTMA-Br	MO	Initial concentration: 5–1000 mg/L, Initial pH: 3–11, Adsorbent dosage: 10 g/L, Agitation speed: 250 rpm, Temperature: 308.15–333.15 K, Contact time: 2 h, Particle size: <425 µm	L	–	47.6	[124]
Modified <i>Calotropis procera</i> leaf powder with HCl	MB	Initial concentration: 200–1600 mg/L, Initial pH: 2–12, Adsorbent dosage: 16–160 g/L,	L	–	192.31	[125]

Table 4 (continued)

Adsorbents	Dye	Initial conditions	Isotherm models	Kinetic models	Maximum adsorption capacity (mg/g)	Refs.
Modified <i>C. camphora</i> leaves powder with NaOH	MV	Agitation speed: 120 rpm, Temperature: 306 K and 323 K, Contact time: 10–100 min, Particle size: <150 μm Initial concentration: 10–90 mg/L, Initial pH: 2–10, Adsorbent dosage: 0.2, –0.6 g/L, Agitation speed: 120 and 130 rpm, Temperature: 283.5–323.5, Contact time: 0 to \approx 700 min, Particle size: 100–300 mm	L	PSO	206.6	[126]
Modified <i>Glossogyne tenuifolia</i> with NH_3 and $\text{C}_{12}\text{H}_{24}\text{O}_2$	CR	Initial concentration: 100–500 mg/L, Initial pH: 2–10, Adsorbent dosage: 12 g/L, Agitation speed: 100 rpm, Temperature: 293–323 K, Contact time: 0–24 h, Average particle size: 0.4 mm	F	PSO	37.18	[127]
Modified <i>Glossogyne tenuifolia</i> with NH_3 and $\text{C}_{12}\text{H}_{24}\text{O}_2$	MG	Initial concentration: 100–500 mg/L, Initial pH: 2–10, Adsorbent dosage: 2 g/L, Agitation speed: 100 rpm, Temperature: 293–323 K, Contact time: 0–24 h, Average particle size: 0.4 mm	F	PSO	370.4	[127]
<i>Ficus racemosa</i> leaves activated with NaOH	AV17	Initial concentration: NA, Initial pH: 2–10, Adsorbent dosage: 0.5–5 g/L, Agitation speed: 150 rpm, Temperature: 293–323 K, Contact time: 0–360 min, Particle size: 53–106 μm	L	PSO	119.05	[88]

*Key: L = Langmuir, F = Freundlich, T = Temkin, PFO = Pseudo-first order, PSO = Pseudo-second order, RT = Room temperature, NA: Not available.

observed for OG dye. Process variables significantly affected the dye adsorption onto sulfonic acid modified matured tea leaf activated carbon adsorbent thereby revealing that adsorption was favourable when sulfonic acid modified matured tea leaf activated carbon was used for dye uptake (MB, RhB, BG and CV) under study. As for RhB and OG dyes, the process of adsorption showed a significant dye uptake during the first hour thereafter it was gradual until the equilibrium was attained. Generally, small increased in adsorption capacity was observed with the increase of ionic strength from 0 to 0.5 mol NaCl/L. Langmuir model best described the equilibrium adsorption data. The study also showed that adsorption of RhB dye onto sulfonic acid modified matured tea leaf was found to be more favourable than other dyes under study with highest removal capacity of 757.6 mg/g for RhB dye. The kinetic of adsorption is most fitted with PSO-model. Thermodynamics studies established the endothermic and spontaneous nature of the adsorption process.

Moreover, the surfactant-modified-pineapple leaf powder (SMPLP) was investigated for its variability to remove MB and methyl orange (MO) dyes from aqueous solutions [124]. Different concentrations of PLP (pineapple leaf powder) were allowed to interact with cationic surfactant, hexadecyltrimethylammonium bromide (HDTMA-Br) to form SMPLP. Batch adsorption technique was employed to study the effects of different parameters toward MB and MO dye adsorption. Langmuir adsorption isotherm model was found to give the best fit for both dyes. The maximum adsorption capacity of MB (52.6 mg/g) and MO (47.6 mg/g) was achieved using PLP and PLP treated with 4.0 mM HDTMA-Br, respectively. In the case of MO, adsorption of MO drastically increased when SMPLP was 4.0 mM of HDTMA-Br than when HDTMA-Br was 1.0 and 2.5 mM respectively showing that HDTMA-Br concentrations have profound influence on the interaction of SMPLP and MO. The author generally concluded that SMPLP is a promising adsorbent for freeing the aqueous solution from both MO and MB dyes.

Oyelude and Owusu reported the possibility of HCl-modified *Calotropis procera* leaf powder (HCl-ACLP) as efficient adsorbent for abating MB dye from aqueous solutions [125]. The effects of process variables were observed and it was noted that MB dye removal was affected by agitation time and initial dye concentrations. The optimum contact time was 80 min and the amount adsorbed decreased from 1.1 mg/g to 0.1 mg/g as HCl-ACLP dosage increases from 16 g/L to 160 g/L. The percentage removal of MB dye increases from 87% to 95% and optimum MB dye uptake attained was between pH 8 and 12. Langmuir isotherm fitted most. Adsorption process was reported to be feasible and endothermic having 192.31 mg/g maximum monolayer adsorption capacity with ΔG^0 value of -17.23 kJ/mol.

Tanga et al. reported an enhanced sorption of cationic dye, methyl violet (MV) dye, from aqueous solution with NaOH-modified *C. camphora* leaves powder (N-CLP), compared with *C. camphora* leaves powder (CLP) [126]. The experimental results showed that the pH exerts a strong influence on the adsorption of MV dye onto N-CLP. The adsorption process was conducted at pH ranging from 4.0–10.0. Electrostatic attraction and π - π transition could be involved in adsorption. The adsorption process for MV dye on N-CLP followed PSO-kinetics model and the equilibrium adsorption data fitted well to Langmuir isotherm. The negative values of free energy change indicated the spontaneous nature of the adsorption and the positive values of enthalpy change suggested the endothermic nature of the adsorption process. After three adsorption/desorption cycles, the uptake capacity of N-CLP was found to decrease by 15%, thus indicating that adsorbent had good reuse performance.

Besides, malachite green (MG) and Congo red (CR) dyes were successfully removed from the aqueous solutions using modified-*Glossogyne tenuifolia* leaves (MGTL) using aqueous ammonia ($\text{NH}_{3(\text{aq})}$), lauric acid ($\text{C}_{12}\text{H}_{24}\text{O}_2$) and combination of both as chemical agents [127]. The influences of $\text{NH}_{3(\text{aq})}$ and lauric acid at different

Table 5
List of thermodynamic parameters for the adsorption of dyes onto leaf-based adsorbents.

Adsorbent	Dye	T (K)	ΔG° (kJ/mol)	ΔH° (kJ/mol)	ΔS° (kJ/mol K)	References
Surfactant modified fallen leaves of <i>Prunus Dulcis</i>	AB113	293	-29.383	-31.34	-0.007	[60]
		303	-29.194			
		313	-29.181			
		323	-29.167			
NaOH-treated <i>Ficus racemosa</i> dead leaves ^a	AB25	293	-26.62	29.85	0.192	[121]
		303	-28.34			
		313	-30.31			
		323	-32.4			
NaOH activated <i>Prunus Dulcis</i> ^a	AG25	293	-34.676	6.991	0.142	[140]
		303	-36.013			
		313	-37.384			
		323	-38.965			
Leaf powder of <i>Paulownia tomentosa</i> Steud.	AO52	298	6.42	-5.63	-0.04	[99]
		308	6.81			
		318	7.23			
NaOH activated <i>Ficus racemosa</i> fallen leaves ^a	AV17	293	-26.612	10.98	0.13	[88]
		303	-27.799			
		313	-29.076			
		323	-30.466			
Neem leaf powder (<i>Azadirachta indica</i>) ^b	BG	300	-7.15	5.66	0.043	[103]
		303	-7.28			
		313	-7.70			
		323	-8.13			
Ashoka (<i>Saraca asoca</i>) leaf powder	BG	303	-7.984	-24.659	-0.055	[87]
		313	-7.434			
		323	-6.884			
Pine tree leaves	BR46	298	-4.71	46.44	0.17	[101]
		308	-7.11			
		318	-8.13			
Princess tree leaf	BR46	298	-4.29	-43.76	-0.13	[102]
		308	-3.17			
		318	-1.64			
Glossogyne tenuifolia leaves modified with aqueous ammonia and lauric acid solution	CR	293	-1.474	0.004	0.006	[127]
		303	-2.053			
		313	-2.142			
		323	-2.199			
Activated carbons obtained berry leaves impregnated with H ₃ PO ₄	EBT	303	-5.937	-37.149	-0.103	[118]
		313	-4.907			
		323	-3.877			
		303	-5.937			
Pineapple leaf powder	MB	277	-24.76	-5.93	0.076	[95]
		287	-25.53			
		297	-26.12			
		307	-26.83			
		317	-27.51			
		327	-28.19			
<i>Bauhinia purpurea</i> L. leaves powder	MB	303–323	NA	-52.68	-0.158	[93]
Platanus orientalis leaves powder	MB	298	-0.17	9.941	0.034	[106]
		313	-0.70			
		323	-0.99			
		333	-1.37			
Fallen phoenix tree's leaves	MB	295	-3.89	7.77	-0.040	[92]
		309	-4.62			
		323	-5.01			
Neem leaf powder (<i>Azadirachta indica</i>) ^c	MB	300	-10.33	16.74	0.090	[90]
		310	-11.24			
		320	-12.14			
		330	-13.04			
Pineapple leaf powder	MB	308.15	-4.319	-2.788	0.004	[124]
		313.15	-4.327			
		333.15	-4.437			
Coconut leaves-H ₂ SO ₄ activated carbon	MB	303	-9.51	29.8	0.129	[111]
		313	-10.2			
		323	-12.1			
Carbon obtained from leaves of teak (<i>Tectona grandis</i>) and Guava (<i>Psidium guajava</i>) trees	MB	293	-21.650	23.146	0.153	[141]
		303	-23.324			
		313	-24.748			
		323	-26.271			
Ashoka (<i>Saraca asoca</i>) leaf powder	MB	303	-6.555	-11.830	-0.017	[87]
		313	-6.381			

Table 5 (continued)

Adsorbent	Dye	T (K)	ΔG^0 (kJ/mol)	ΔH^0 (kJ/mol)	ΔS^0 (kJ/mol K)	References
Lotus leaf		323	-6.207	4.7	0.103	[142]
		293	-25.67			
		303	-26.57			
Citric acid treated carbonized bamboo leaves powder	MB	313	-27.74	134.97	0.555	[113]
		290	-25.43			
		295	-29.01			
		300	-31.83			
Ashoka (<i>Saraca asoca</i>) leaf powder	MG	303	-4.190	-6.671	-0.008	[87]
		313	-4.108			
		323	-4.026			
		293	-6.884			
Glossogyne tenuifolia leaves modified with aqueous ammonia and lauric acid solution	MG	293	-6.884	11.471	0.063	[127]
		303	-7.850			
		313	-8.120			
		323	-9.718			
Surfactant-modified pineapple leaf powder	MO	308.15	-3.746	-8.748	-0.016	[124]
		313.15	-3.689			
		333.15	-3.349			
		293	-7.366			
Dead leaves of <i>Posidonia oceanica</i> (L.) ^d	MV	293	-7.366	17.153	0.084	[97]
		308	-8.734			
		318	-9.646			
Activated carbon prepared from matured tea leaf	OG	303	-2.66	12.4	0.05	[123]
		313	-3.16			
		323	-3.65			
Sulfonic acid modified activated carbon prepared from matured tea leaf	OG	303	-0.709	22.5	0.077	[123]
		313	-1.47			
		323	-2.24			
Activated carbon prepared from matured tea leaf	RhB	303	-3.75	50.24	0.178	[123]
		313	-5.54			
		323	-7.31			
Sulfonic acid modified activated carbon prepared from matured tea leaf	RhB	303	-7.32	26.8	0.113	[123]
		313	-8.45			
		323	-9.38			
Ashoka (<i>Saraca asoca</i>) leaf powder	RhB	303	-1.783	-5.941	-0.014	[87]
		313	-1.646			
		323	-1.509			

NA: Not available.

^a Langmuir: Thermodynamic parameters estimated using K_L from Langmuir model.

^b Thermodynamic parameters estimated at initial dye concentration of 2.07×10^{-2} mmol/dm³.

^c Thermodynamic parameters estimated at initial dye concentration of 25 mg/L.

^d Thermodynamic parameters estimated at initial dye concentration of 65 mg/L.

concentrations, different liquid to solid ratio, and diverse modification on efficient removal of MG and CR dyes were investigated. Adsorption isotherms and kinetic data fitted well to Freundlich model and PSO-model. Adsorptions of both CR and MG dye were endothermic and spontaneous in nature. It was therefore confirmed that MGTL leaves have a strong potential to remediate the environment contaminated with MG and CR dyes.

Jain, and Gogate [88] investigated the *Ficus racemosa* fallen leaves activated with H₂SO₄ and NaOH, for adsorption of Acid Violet 17 (AV17) dye. Batch adsorption studies were used to investigate the influence of different adsorption parameters on the extents of AV17 dye adsorption. The removal AV17 dye was higher for NaOH-activated biosorbents under optimized pH 2 and biosorbent dosage 3 g/L conditions than H₂SO₄-activated biosorbents. Adsorption kinetics favoured PSO-model and isotherm fitted well to Langmuir model. After the modification of raw *Ficus racemosa* fallen leaves, adsorption capacities was found to increase from 45.25 to 61.35 and 45.25 to 119.05 mg/g for H₂SO₄-activated and NaOH-activated adsorbents, respectively. In case of NaOH-modified leaves, activation energy E_a calculated from Arrhenius equation was estimated to be 7.07 kJ/mol, indicating a physical adsorption of AV17 dye onto the adsorbent was taken place. Both batch and column experiments also confirmed the suitability of the sorbent for efficient removal of AV17 with the adsorption equilibrium column data best fitted with Thomas model.

In general, Table 4 presented the list of various modified leaf-derived adsorbents with their respective isotherms, kinetics and corresponding maximum monolayer adsorption capacities.

4. Thermodynamic studies

On Table 5, are tabulated the thermodynamic parameters (Gibbs free energy (ΔG^0), enthalpy change (ΔH^0) and entropy change (ΔS^0)) of the works discussed in this review article. The thermodynamic parameters are very useful because they provide information about the spontaneity and endo- or exo-thermicity of the adsorption process and the increment or decrease of randomness at the solid-liquid interface [128,129]. Moreover maybe also used to predict the adsorption mechanisms (e.g. physical and chemical) [85,130,131]. The Eqs. (1) and (2) are used to estimate the ΔG^0 , ΔH^0 and ΔS^0 .

$$\Delta G^0 = -RT \ln K \quad (1)$$

$$\Delta G^0 = \Delta H^0 - T\Delta S^0 \quad (2)$$

$$\Delta S^0 = \left(-\frac{\Delta G^0}{T} \right) - \left(-\frac{\Delta H^0}{T} \right) \quad (3)$$

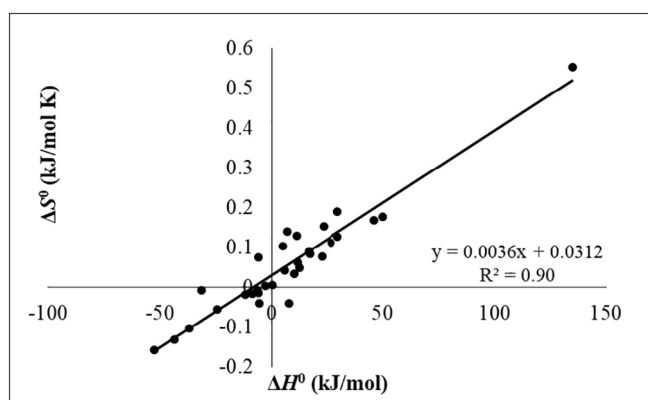


Fig. 3. The enthalpy–entropy compensation plot for the works studied in the present review article.

The constant R is the universal gas constant (8.314 J/mol K), T is the absolute temperature in Kelvin and K is the equilibrium constant.

Based on Table 5, the thermodynamic parameters estimated in a temperature range 277–327 K and the adsorption in most cases was found to be spontaneous, endothermic, with increasing in the randomness at the solid–liquid interface. The absolute values of ΔG^0 and ΔH^0 ranged from 0.17 to 38.965 and from 0.004 to 134.97 kJ/mol, respectively. Generally, an adsorption process is considered as physical if absolute magnitude $\Delta H < 40$ kJ/mol and as chemical when $\Delta H > 40$ kJ/mol [132].

Using the values of ΔS^0 and ΔH^0 from Table 5 and based on the Eq. (3), a plot of ΔS^0 versus ΔH^0 reveals a good linear relationship ($R^2 = 0.90$) (Fig. 3) which indicates the existence of an enthalpy–entropy compensation effect [28,133–137].

The linearity was potentially attributed to an artifact of the assessment method of thermodynamic system parameters since ΔS^0 and ΔH^0 are not measured independently but they estimated from the linear Van't Hoff plot [138,139].

5. Conclusions, future perspectives and challenges

This review has attempted to present a wide range of studies published in the literature so far based on the use of leaf-based adsorbents for the removal of organic dyes. This is because the leaf-based adsorbents are cheap materials, available in large quantities in almost all regions of the world, which required only a few stages of preparation, and in many cases not have another use. The adsorptive removal of organic dyes is a research area in constant development and many efforts have been made by researchers to contribute with a low-cost alternative that can be as efficient as that offered by classical remediation technologies. In the majority of studies, good removal percentages and adsorption capacities were obtained using leaf-based adsorbents. Furthermore, most of these contributions are focused on equilibrium, thermodynamics and kinetic studies of adsorption. However, some future perspectives and challenges have arisen as result of the analysis of this work and are mentioned as follow.

- i). As leaves are adsorbents widely available in the nature, it is necessary to obtain new biodegradable, low-cost and efficient leaf-based adsorbents for dye removal.
- ii). The majority of studies based on leaf-based adsorbents are generally developed in synthetic aqueous solutions, which contain the dye under study only. This lack of application in real samples can limited the potential of the adsorption process, due to the matrix effect caused by the concomitants present in real samples can interfere in the sorption. Thus, future works will include a detailed evaluation of the effect of potential interferences in the sorption and applications in real samples are necessary.

- iii). The studies discussed in this review article have been mainly made in batch systems, which could be impracticable for industrial applications. Thus, additional works that include leaf-based adsorption studies in continuous systems are very welcome.
- iv). Most publications using leaf-based adsorbents are focused on lab-scale. It is essential to work in the scale-up of the adsorption process, not only considering technical aspects but also making an economic analysis to know the overall cost of the process.
- v). The majority of leaf-based adsorption process makes the phase separation by centrifugation or filtration. Nevertheless, these steps can be expensive at industrial scales. In this sense, studies that offer alternatives for the separation stage are desirable.
- vi). Although numerous mathematical models have been used for single dye adsorption processes, it is necessary to develop new and improved mathematical models that describe matrix systems containing several dyes.

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