## Supplementary data for article:

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Supplementary Information:

Short Communication,

Mixed-mode resins: taking shortcut in downstream processing of raw-starch digesting α-

amylases

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1. CCD for optimization of purification of amylase directly from fermentation broth

After determining the preliminary range of purification variables according to Bio-Rad's

experiments, a central composite design (CCD) was performed with four operation parameters

(A-binding pH; B-binding NaCl (mM), C-elution pH, D-elution NaCl (mM). Five replicates at

the center point were conducted for calculating the purely experimental uncertainty variance.

The optimal levels of these variables were obtained by analyzing the response surface contour

plots using the software Design Expert. This facilitated the identification of the following

optimal experimental conditions: binding pH 5.3 + 150 mM NaCl and elution pH 8+ 500 mM

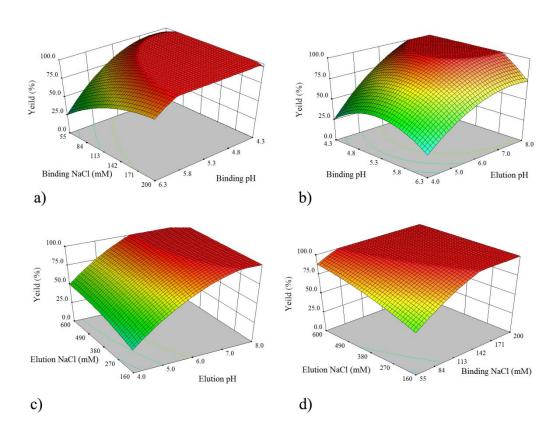
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NaCl(Fig. 1). The results of response surface model fitting in the form of ANOVA (analysis of variance) are shown in Table 1. Regression analysis demonstrated that the model was significant, as was evident from the calculated F-value of 25.59 and the probability value (P= 0.0003).

Data from CCD were analyzed with the following second-degree polynomial equation:

$$Yield = -749.73 + 217.16 A - 0.27 B + 83.60 C + 0.04 D + 0.19 AB - 4.16 AC + 0.03 AD + 0.04 BC - 0.001 BD + 0.01 CD - 23.12 A^2 - 0.002 B^2 - 4.06 C^2 + 0.0001 D^2$$



Supplementary Figure S1. Central composite design with 3D response surface plots of the effects of interactions between variables when two variables were set on optimal levels (a) elution pH=8.0, elution NaCl=500 mM, (b) binding NaCl=150 mM, elution NaCl=500mM, (c) binding pH=5.3, binding NaCl=150mM and (d) binding pH=5.3, elution pH=8.0.

## Supplementary Table S1. ANOVA for response surface quadratic model of CCD

Source	Sum of	df	Mean	F	p-value	
	Squares		Square	Value	Prob > F	
Model	30720.74	14	2194.34	25.59	0.0003	significant
A-Binding pH	1512.50	1	1512.50	17.64	0.0057	
B-Binding NaCl	1012.50	1	1012.50	11.81	0.0139	
C-Elution pH	13410.34	1	13410.34	156.37	< 0.0001	
D-Elution NaCl	612.50	1	612.50	7.14	0.0369	
AB	601.07	1	601.07	7.01	0.0382	
AC	552.78	1	552.78	6.45	0.0441	
AD	183.48	1	183.48	2.14	0.1939	
BC	270.28	1	270.28	3.15	0.1262	
BD	263.31	1	263.31	3.07	0.1303	
CD	57.78	1	57.78	0.67	0.4431	
$A^2$	7990.87	1	7990.87	93.18	< 0.0001	
$B^2$	1961.50	1	1961.50	22.87	0.0031	
$C^2$	3936.31	1	3936.31	45.90	0.0005	
$D^2$	287.43	1	287.43	3.35	0.1169	
Residual	514.55	6	85.76			
Lack of Fit	177.75	2	88.88	1.06	0.4284	not significant
Pure Error	336.80	4	84.20			
Cor Total	31235.29	20				

## 2. Supplementary Table S2: Purification of RSDA.

D 18 1 8	Total protein	Total activity	Specific activity	Purification	** ***	
Purification Stage	(mg)	(IU)	(IU/mg)	(-fold)	Yeild (%)	
Fermentation broth	66	9200	139	1	100	
Nuvia cPprime	22	0000	202	0.75	0.6	
chromatography	23	8800	382	2.75	96	