The application of low pressure storage to maintain the quality of zucchinis

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14	

16 Abstract

17	Zucchini (Cucurbita pepo var. cylindrica) were stored at low pressure (4 kPa) at
18	10°C at 100% relative humidity (RH) for 11 days. Fruit quality was examined upon
19	removal and after being transferred to normal atmosphere (101 kPa) at 20°C for three
20	days. Zucchinis stored at low pressure exhibited a 50% reduction in stem-end browning
21	compared with fruit stored at atmospheric pressure (101 kPa) at 10°C. The benefit of
22	low pressure treatment was maintained after the additional three days storage at normal
23	atmospheric pressure at 20°C. Indeed, low pressure treated fruit transferred to regular
24	atmosphere 20°C for three days possessed a significantly lower incidence of postharvest
25	rot compared to fruit stored at regular atmospheric pressure at 10°C. Zucchinis stored at
26	low pressure showed higher levels of acceptability (28% and 36% respectively)
27	compared to fruit stored at regular atmospheres at 10°C for both assessment times.
28	Keywords: postharvest; storage; refrigeration; vegetables; stem-browning

29 Introduction

Zucchini, also known as courgette (*Cucurbita pepo* var. cylindrica) are an
important vegetable crop around the world (Esquinas-Alcazar and Gulick, 1983).
Zucchini is a non-climacteric fruit that is harvested at an immature stage, when the fruit
reaches an average length of about 20 cm and the rind is still tender and edible (de Jesús
Avena-Bustillos et al., 1994; Megías et al., 2015). The thin skin of the fruit offers little
barrier to water loss, leading to desiccation and rapidly softening if not refrigerated
(Occhino et al., 2011).

37 However to store many chilling sensitive fruits and vegetables at low but non-38 freezing temperatures induces fruit damage known as chilling injury (CI) (Sevillano et 39 al., 2009). Zucchini fruit is particularly susceptible to this physiological disorder which 40 is characterised by water loss, flesh rot, flesh softening and pitting of the fruit skin 41 (Martínez-Téllezet al., 2002; Serrano et al., 1998). Carvajal et al. (2015) reported that 42 zucchini fruits stored at 4°C for 3 days showed skin damaged due to CI. A minimum temperature of 7°C for commercial storage of zucchini is recommended to prevent 43 44 significant economic loss (McCollum, 1990).

45 Low pressure treatment has been studied as a method for maintaining 46 postharvest quality in fruits and vegetables (Burg 2004). Low pressure storage has been 47 known for many years and is a re-emerging technique that is homogeneous in 48 application (Vigneault et al., 2012) which can rapidly remove the heat and reduce the 49 concentration of oxygen and other harmful gases from the immediate storage 50 environment (Wang et al., 2001). Many modern low pressure treatment systems are now 51 capable of maintaining high humidity levels within the treatment chamber, which 52 reduces water loss and wilting in the produce and reduces respiration and endogenous 53 ethylene production to delay fruit ripening (Burg, 2004). Low pressure storage can also

reliably and consistently adjust the internal temperature and composition of the storageatmosphere (Li et al., 2006).

56	There is limited scientific literature regarding the effect of low pressure storage			
57	on the quality of zucchinis. However, there are reports on the effect of low pressure			
58	storage on the quality of Cucurbitacea of which zucchini is a family member. For			
59	example, low pressure treatment improved the quality of "Acorn" squash (McKeown &			
60	Lougheed, 1981) and cucumbers (Burg, 2004). However Burg (2004) observed that			
61	there was no quality improvement for "Yellow crookneck" squash stored at low			
62	pressure. The objective of this study was to examine the effectiveness of low pressure			
63	storage (4kPa) at 10°C for 11 days with an additional short shelf-life at regular pressure			
64	(101 kPa) at 20°C to maintain zucchini fruit quality postharvest.			
65				
66	Materials and methods			
67				
68	Fruits			
69	Fresh, locally grown zucchini fruit (Cucurbita pepo var. cylindrica) free from			
70	damage and uniform in shape and size were obtained from a local commercial grower.			
71	Fruits between 20 and 22 cm in length and non-blemished were randomly selected,			
72	weighed and sorted into treatment units of 12 fruits.			
73				
74	Low pressure storage system			
75	A laboratory scale low pressure system (VivaFresh TM) with six identical low			
76	pressure aluminium chambers (0.61 $L \times 0.43~W \times 0.58~H~m^3)$ was used in this study.			
77	Low pressure was achieved with a two-stage rotary vacuum pump (Model 2005I,			
78	Alcatel Adixen, USA) regulated by a compact proportional solenoid valve controlled by			

79 a proportional/integral/derivative (PID) computer control system equipped with an air 80 flow controller to adjust the air exchange rate to prevent build-up of metabolic gases 81 such as ethylene. A humidifier was used to ensure that inflowing air was correctly 82 humidified before entering the low pressure chamber. Relative humidity was measured 83 with a wet-bulb and dry-bulb temperatures using calibrated YSI 55000 Series GEM 84 thermistors. Sensors inside the low pressure chambers were used to record the 85 temperature, humidity and pressure during treatment. All data from temperature and 86 pressure sensors in the low pressure system were recorded. The six different chambers 87 were located inside two different cool rooms held at 10°C.

88

89 Experimental procedures of storage

90 Individual experiments consisted of three different treatments; (a) control of 91 fruit placed on a plastic tray at 101 kPa at 20°C and 96% RH, (b) control of fruit placed 92 on a plastic tray at 101 kPa at 10°C and 94% RH and (c) placed in an unsealed plastic 93 container (45 cm x 20 cm x 15 cm) stored in the low pressure chamber at 4 kPa, 10°C 94 and 100 % RH. Controls (a) and (b) were covered with a loose low density 95 polyethylene (LDPE) plastic bag (66 cm x 58 cm) to maintain RH around the produce 96 during storage. Temperature and RH were monitored with calibrated TinyTag View 2 97 loggers. The experiment was replicated three times, where each replicate used a 98 different independent low pressure chamber. The fruit was assessed immediately upon 99 removal from storage after 11 days and again after additional three days storage in air at 100 regular pressure (101 kPa) and temperature (20° C).

101

102 Fruit quality assessment

Fruit quality assessments parameters included; weight loss, stem-end browning,
colour, blossom-end rot, fruit firmness and overall acceptability. Weight loss was
calculated as a percentage based on the initial weight of zucchinis and weight after
storage.

107 The incidence of flesh (blossom end) rot was assessed visually and scored (1-5) 108 based on the percentage of total blossom end area affected by black or white rot;1 = 109 severe rot (> 50 % affected); 2 = moderate rot (noticeable white or black rot of 30 - 50110 %); 3 = slight rot (noticeable white or black rot of 10 - 30 %);4 = slight rot (small white 111 or black spot); and 5 = no rot. Flesh rot index was calculated according to Wang et al., 112 (2015), with slight modifications as shown in Equation 1.

113 Rots index (%) =
$$\left(\frac{\text{Rot score in each fruit } \times \text{ number of fruit at the same rot score}}{\text{highest rot score } \times \text{ number of fruit in the treatment}}\right) \times 100$$
 (1)

114Stem-end discolouration was subjectively evaluated using a grading scale from 1115to 5, where 1 = severe browning (> 60 % browned); 2 = moderate browning affecting11620 - 60 % stem; 3 = browning affecting < 20 % stem; 4 = slight browning (no longer</td>117bright); and 5 = no browning. Stem-end browning was calculated according to118Pristijono et al. (2017), with slight modifications, as shown in Equation 2.120Browning index (%) = $\left(\frac{Browning level in each fruit × number of fruit at the same browning level}{Highest browning level × total number of fruit in the treatment}\right) × 100$

119

121 Zucchini firmness was determined using a texture analyser (Lloyd Texture
122 Analyser, Fireman, UK) and estimated as the average maximum force (Newton)
123 required to push a 7 mm probe into the fruit flesh to a depth of 2 mm. The average was
124 gained from 2 reading points taken from each side of the fruit at a distance of 5 cm from
125 the blossom-end.

(2)

Skin colour (Hue angle, °Hue) was measured with a Minolta colorimeter
(Minolta CR-400, Osaka) using the average of four point measurements taken at a
distance of 5 cm from blossom end of the fruit.

129 The acceptability index was estimated based on the fruit freshness combination 130 of the level of stem-end browned, blossom-end flesh rotted and skin discolouring, 131 scoring from 1 to 4, where, score 1= poor, not edible; 2 = not saleable but edible, 132 acceptable for cooking; 3 = saleable, good marketable; and 4 = excellent fresh with no 133 symptoms of flesh rots and discolouration. The overall acceptability index of fruit was 134 assessed according to Pristijono et al. (2017), with slight modifications as shown in 135 Equation 3.

136
$$Acceptability index (\%) = \left(\frac{Acceptability in each fruit \times number of fruit at the same acceptable level}{Highest acceptable level \times number of fruit in the treatment}\right) \times 100$$
(3)

137

138 Statistical analysis

Statistical analysis was performed using Statistical Analysis System - version
9.4 (SAS Institute, Cary, NC, USA) and SPSS (ver 23, IBM, USA). One-way ANOVA
was used to analyse the data. The mean values were evaluated by using least significant
differences (LSD) test with p< 0.05 as statistical significance.

143

144 **Results and discussion**

145

146 Colour

Fruit colour was assessed upon removal from low pressure storage and again after being stored at atmospheric pressure (101 kPa) at 20°C for three days. There was no significant difference in peel colour between fruit subject to low pressure storage (4kPa) 10°C and fruit stored under regular atmospheric pressure (101 kPa) either at 10°C or 20°C storage temperature (data not shown). Hue angle did not change
significantly during storage at low pressure (4 kPa) and regular pressure (101 kPa) at
10°C for 11 days, remaining at a constant value of 122. These observations are in
agreement with previous studies by Burg (2004) who showed that the peel of "Acorn"
squash remained green after fruits were stored at low pressure of 7.33 – 8 kPa for 11
days at 7°C.

157

158 Weight loss

159 Weight loss is a complex phenomenon propagating from mechanical, biological 160 and physical interactions. Weight loss can lead to wilting and shrivelling, both of which 161 reduce market value and consumer acceptability. Postharvest weight loss in vegetables 162 is usually due to the loss of water through transpiration (Znidarcic et al., 2010). After 11 163 days storage zucchinis stored at regular atmospheric pressure (101 kPa) at 20°C resulted 164 in greater weight loss than fruit were stored at 10°C at pressures of 4 and 101 kPa 165 (Table 1). The results are in agreement with studies by De Castro et al. (2006) who 166 demonstrated that weight loss in tomato fruits stored at different temperatures was 167 proportional to the storage temperature. 168 The results presented in Table 1 show that water loss from the fruit stored in the

169 low pressure storage (4 kPa, 10° C) was higher than those stored at regular atmosphere

170 (101 kPa) at 10°C upon removal. This finding is in agreement with previous research by

171 Laurin et al. (2006) who reported that low pressure treatment of "Alpha-type"

172 cucumbers (70 kPa for 6 hours) increased weight loss. However it is very important to

173 consider all the variables assiociated with water loss and vapour presseure deficit, and

174 care should be taken when comparing studies.

175 In this study after an additional storage for three days at normal pressure (101 176 kPa) at 20°C, the fruit previously stored at low pressure did not show significant 177 differences in weight loss to zucchinis that were stored at regular atmosphere at 10°C. 178 This observation is similar to report by Hashmi et al. (2013) who observed that the low 179 pressure treatment did not affect the weight loss of strawberries. However, these 180 observations contradict previous reports by Burg (2004) who reported that "Acorn" 181 squash stored under pressure of 7.33 – 8 kPa at 7°C and 90-95% RH for 11 days 182 resulted in loss of 4.2 % its weight. 183

184 Firmness

185 Fruit firmness was assessed both immediately after the zucchinis were removed 186 from low pressure storage (10°C, 11 days) and again three days after transfer to storage 187 atmosphere (101 kPa) and 20°C. Fruit stored at 10°C under low pressure maintained 188 higher firmness values than fruit stored at regular atmosphere (101 kPa) at 20°C (Table 189 1). The maintenance of fruit firmness was more obvious after the additional shelf-life 190 storage at 20°C for three days, with the low pressure treated fruit exhibiting 191 significantly greater firmness (p<0.05). However there was no difference in firmness 192 between fruits stored at low pressure (4 kPa, 10°C) and regular pressure (101 kPa) at 193 10°C. The findings are in agreement with previous work by Hashmi et al. (2016) who 194 found that low pressure treatment (50 kPa) of strawberries had no beneficial effect of 195 fruit firmness. In this study, the differences in fruit firmness between low pressure (4 196 kPa, 10°C) and regular pressure (101 kPa, 20°C) treatments maybe a result of difference 197 in water loss.

198

199 Blossom-end flesh rots

200 Zucchini fruits are highly perishable where postharvest decay such as blossom-201 end flesh rots, fungal decay including black rot, cottony leak and bacterial soft rots are 202 the principal factors contributing to spoilage (Burg, 2004). Low pressure treatment of 203 other horticultural produce such as cucumbers and bananas have been shown to 204 improved freshness, taste and flavour and reduced the incidence of deterioration 205 attributable to bacterial and fungal infection (Burg, 2004). In this study, zucchini fruit 206 exposed to low temperature reduced the incidence of blossom-end rot (Figure 1). 207 Further, the incidence of rot in the low pressure treated fruit stored for an additional 208 three days at atmospheric pressure (101 kPa) and 20°C was significantly lower than 209 control fruit stored at 101 kPa and 10°C. The findings are in agreement reports by Wang 210 et al. (2015) who found that honey peaches stored at low pressure (10-80 kPa) at 0° C 211 for 30 days produced a significantly lower incidence of fruit rot. Hashmi et al. (2016) 212 also reported similar findings for strawberries treated at 50 kPa at 5°C for 4 hours and 213 subsequently stored at 20°C. 214 Differing levels of flesh rot between treatments stored at atmospheric and low 215 pressure at 10°C after removal to 20°C may be due to reduced oxygen availability

216 during low pressure treatment, where the oxygen (O_2) levels at 4 kPa are approximately

217 1 % O_2 (v/v). Burg (2004) has previously reported that low oxygen storage conditions

218 $(0.1 - 0.25\% \text{ O}_2)$ have significantly inhibitory effects on pathogen and spore

219 germination.

220

221 Stem-end browning

The fresh appearance of the stem-end of zucchini fruit is a major determinant in assessing fruit quality and acceptability. Low pressure storage at 10°C resulted in significantly lower levels of stem-end browning compared to storage at 10°C under

225 normal atmospheric pressure (101 kPa), which were further significantly lower than 226 storage at 20°C (Figure 2). These observations were similar immediately upon removal 227 and after an additional three days storage at 20°C, where the additional time resulted in 228 an increase in stem-end browning, but the differences between the treatments remained 229 the same. These findings are consitent with Gao et al. (2006) who observed that low 230 pressure storage conditions $(40 - 50 \text{ kPa}, 4^{\circ}\text{C} \text{ for } 49 \text{ days})$ significantly reduced the 231 incidence of browning in loquat fruit. However further mechanistic studies are required 232 to determine whether a similar or different pathway for low pressure storage action 233 occurs in reducing browning in stem-end of zucchinis.

234

235 Acceptability index

236 The overall acceptability of the zucchini fruit was visually assessed based on a 237 combination of flesh rots and stem discolouration. Fruit stored at low pressure for 11 238 days had higher overall aceptability levels than fruit stored at atmospheric pressure for 239 the same time period, either at 10°C or 20°C (Figure 3). Further, zucchinis previously 240 stored at low pressure for 11 days at 10°C, followed by subsequent storage of the 241 atmospheric pressure (101 kPa) for a further three days at 20°C showed the highest 242 acceptability index (79%) of all experimental treatments. These overall acceptability 243 results were associated with reduced stem-end browning during storage and lower levels 244 of blossom-end flesh rot. These results show that zucchini fruit stored at low pressure (4 245 kPa) combined with temperature storage of 10°C improved fruit quality by maintaining 246 overall freshness and acceptability.

247

248 Conclusions

249	In conclusion, the low pressure storage of 4 kPa at 10°C for 11 days maintained			
250	the quality of zucchinis during storage by reducing flesh rots, stem-end browning and			
251	increased acceptability. This benefit was maintained with a subsequent shelf life			
252	assessment for three days at 20°C in regular atmosphere (101 kPa). The low pressure			
253	storage also maintained firmness, colour and weight loss, similar to regular atmosphere			
254	storage. Thus, the results of this experiment support the application of low pressure			
255	storage for horticultural produce, but large scale experiments are required to be			
256	conducted for the commercial validation and optimisation of low pressure storage.			
257				
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261	pressure chambers.			
262				
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- temperatures on physicochemical quality of tomatoes (Lycopersicon esculentum Mill.).
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- 341 different assessment day at 20°C.
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- 344 Figure 1. The blossom-end rotting index of zucchinis exposed to different treatments.
- 345 The values are the mean of three replicates. The different letters indicate significant
- 346 differences between treatments for each storage time (p < 0.05).
- 347 Figure 2. The stem-end browning index of zucchinis exposed to different treatments.
- 348 The values are the mean of three replicates. The different letters indicate significant
- 349 differences between treatments for each storage time (p < 0.05).
- 350 Figure 3. The acceptability index of zucchinis exposed to different treatments. The
- 351 values are the mean of three replicates. The different letters indicate significant
- differences between treatments for each storage time (p < 0.05).

Table 1. Effect of low pressure storage on zucchinis' weight loss and firmness on

different assessment day at 20°C.

Treatments	Weight loss (%)	Firmness (N)			
<u>Time zero</u>	-	69.1			
<u>Upon removal</u>					
101 kPa 20°C, 11 days	2.5	63.1			
101 kPa 10°C, 11 days	1.5	65.3			
4 kPa 10°C, 11 days	1.8	67.5			
LSD (5%)	± 0.2	± 3.3			
Additional storage 3 days at 101 kPa 20°C					
101 kPa 20°C, 11 days	3.0	52.9			
101 kPa 10°C, 11 days	1.9	63.8			
4 kPa 10°C, 11 days	2.1	68.0			
LSD (5%)	± 0.4	± 7.5			

Values are the mean of 3 replicates with 12 fruits in each replicate.

357

³⁵⁶





388 The values are the mean of three replicates. The different letters indicate significant

389 differences between treatments for each storage time (p < 0.05).

