Accepted Manuscript

Assessment of *Miscanthus* × *giganteus* derived biochar as copper and zinc adsorbent: Study of the effect of pyrolysis temperature, pH and hydrogen peroxide modification

Alessio Cibati, Bente Foereid, Ajay Bissessur, Simona Hapca

PII: S0959-6526(17)31285-4

DOI: 10.1016/j.jclepro.2017.06.114

Reference: JCLP 9864

To appear in: Journal of Cleaner Production

Received Date: 13 December 2016

Revised Date: 13 June 2017

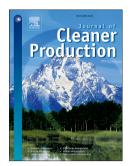
Accepted Date: 13 June 2017

Please cite this article as: Cibati A, Foereid B, Bissessur A, Hapca S, Assessment of *Miscanthus* × *giganteus* derived biochar as copper and zinc adsorbent: Study of the effect of pyrolysis temperature, pH and hydrogen peroxide modification, *Journal of Cleaner Production* (2017), doi: 10.1016/j.jclepro.2017.06.114.

This is a PDF file of an unedited manuscript that has been accepted for publication. As a service to our customers we are providing this early version of the manuscript. The manuscript will undergo copyediting, typesetting, and review of the resulting proof before it is published in its final form. Please note that during the production process errors may be discovered which could affect the content, and all legal disclaimers that apply to the journal pertain.

This manuscript version is made available under the CC-BY-NC-ND 4.0 license http://creativecommons.org/licenses/by-nc-nd/4.0/





1	Assessment of <i>Miscanthus x giganteus</i> derived biochar as copper and zinc adsorbent:
2	study of the effect of pyrolysis temperature, pH and hydrogen peroxide modification
3	
4	Alessio Cibati ^{a,d*} , Bente Foereid ^{b,d} , Ajay Bissessur ^a , Simona Hapca ^d
5 6	^a School of Engineering, University of KwaZulu-Natal, Howard College Campus, Durban, South Africa
7	^b NIBIO, Norwegian Institute of Bioeconomy Research, Norway
8 9	^a School of Chemistry and Physics, University of KwaZulu-Natal, Howard College Campus, Durban, South Africa
10	^d SIMBIOS Centre, Abertay University of Dundee, Bell Street, Dundee (Scotland, UK)
11	*Corresponding author: e-mail: <u>cibale1983@gmail.com</u>
12	
13	Abstract
14	In this work, experimental and modelling investigations were conducted on biochars
15	pyrolyzed at 350°C and 600°C, to determine the effect of pyrolysis temperature, hydrogen
16	peroxide activation and pH on copper and zinc removal, in comparison with commercially
17	available activated carbons. Characterization of biochars was performed by BET surface area,
18	elemental analysis and FTIR spectroscopy. Experiments results demonstrated that biochar
19	pyrolyzed at 600°C adsorbed both copper and zinc more efficiently than biochar pyrolyzed at
20	350°C. Chemical activation by H_2O_2 increased the removal capacity of biochar pyrolyzed at
21	350°C. All investigated biochars showed a stronger affinity for copper retention, with a
22	maximum adsorption capacity of 15.7 mg/g while zinc was 10.4 mg/g. The best adsorption
23	performances were obtained at pH 5 and 6. Langmuir adsorption isotherm described copper
24	adsorption process satisfactorily, while zinc adsorption was better described by Freundlich
25	isotherm.

26 Keywords: Biochar; metal adsorption; isotherms; adsorbent; copper; zinc

1 1. Introduction

2 Environmental contamination by metals has become a serious problem due to their indefinite 3 persistence in the environment which lead to water, air and soil contamination and health 4 risks Metals can be released into the environment from several industrial processes such as mining, metal processing, automobile manufacturing, refining of ores and combustion of 5 6 fossil fuels (Tchounwou et al., 2012; Margui et al., 2004). Copper and zinc are widely used 7 for many purposes like electrical appliances, electronics, automotive, paint and battery, as 8 well as compounds in fungicides, algicides, insecticides, fertilisers and pesticides. Given their 9 toxic effect, their discharge into the environment can pose risk for human health. The limits 10 in drinking water are 1 mg/L and 5 mg/L for copper and zinc, (Secondary Maximum 11 Contaminant Level) (EPA, 2016).

In the past years, methods such as Fenton- chemical precipitation (Fu et al., 2012), ionexchange (Dabrowski et al., 2004), , membrane filtration (Malamis et al., 2011), electrocoagulation (Akbal and Camci, 2011) and adsorption (Boudrahem et al., 2011; F Turan et al., 2011) among the others, have been optimized to regenerate waters and industrial wastewaters contaminated by heavy metals.

17 Boudrahem et al. (2011), studied modified activated carbons derived from coffee residue 18 through a chemical activation using zinc chloride and phosphoric acid, which led to a 19 modification of the pore structure and enhanced the adsorption capacity of the adsorbent. 20 Similarly, Trevino-Cordero et al. (2013), proved the suitability of fruits plant derived 21 activated carbons for the removal of contaminants in water and showed the positive effects of 22 impregnation with calcium salts on the surface of the activated carbons. Currently, adsorption 23 has been proved as one of the most promising techniques and activated carbon (AC) is 24 currently one of the most used adsorbents in such treatments. However, the necessity to find 25 more cost-effective treatments have led researchers to explore the feasibility of low-cost

1 materials as metals adsorbent. Materials like zero valent iron, agricultural waste such as nut 2 shell, fruit bagasse, rice and coconut husk, egg shells, seafood waste and chitosan have been 3 investigated as material for the removal of metals and other pollutants from water (Lim and 4 Aris, 2013). Other researchers have investigated the production and use of biochar from 5 feedstocks such as plant residues (Chen et al., 2011; Yao et al., 2011), animal manures (Cao 6 and Harris, 2010), sewage sludge (Wang et al., 2011) and swine manure (Meng et al., 2014) 7 Biochar is a carbon rich material produced by combustion under reduced oxygen supply 8 (pyrolysis) of organic (plant, wood, agricultural waste, sludge, poultry litter) materials. 9 *Miscanthus x giganteus* is a plant grown in Europe and widely studied as energy crops 10 (Lewandowski et al., 2000; Brosse et al., 2012), crop for co-firing with coal to produce power 11 and reduce CO₂ emission (Heaton et al., 2004; Clifton-Brown et al., 2007), feedstock for 12 second generation biofuels (; Melligan et al., 2012) and as soil amendment (; Kwapinski et 13 al., 2010 Houben et al., 2014). Despite Miscanthus x giganteus derived biochar has been 14 proved as a suitable soil amendment, and has shown good physical/chemical properties for metals uptake (Mimmo et al., 2014), no studies have been conducted so far to test the 15 capacities of Miscanthus x giganteus derived biochar to adsorb metals from 16 aqueous 17 solutions. Mimmo et al. (2014), pointed out the effect of pyrolysis temperature on biochar 18 structure showing physic/chemical changes of surface and porous structure, indicating 360°C 19 as threshold above which aromatic structures increase and O/C and H/C ratios decrease.

In this framework, this study investigated the capacities of a biochar derived from *Miscanthus x giganteus* plant as copper and zinc adsorbent. Being adsorption influenced by many factors including pH, pyrolysis temperature, and presence of oxygen-containing functional groups on adsorbent's surface, a comprehensive investigation on *Miscanthus x giganteus* derived biochar under different operating conditions was conducted along with modelling studies through equilibrium isotherm equations. Moreover, two types of activated carbons (AC

Fluval and AC Norit) were tested for comparison. *Miscanthus x giganteus* raw biomass, due
to its low performance was included in the study as a control.

3

4 2. Materials and Methods

5 2.1 Miscanthus x giganteus biochar

Feedstock for the biochar used in this study *Miscanthus x giganteus*, a perennial warm-season
(C4) grass, was sourced from Adare, Limerick, Ireland. Biochar was produced by pyrolysis in
a furnace at 250 atm at two different temperature, 350°C and 600°C (BC350 and BC600,
respectively) for 10 min using nitrogen gas to prevent complete combustion; then it was
cooled for 10 min in a tube under a nitrogen rich atmosphere.

11

12 2.2 Activated carbon

Two types of commercially available activated carbon (AC norit and AC fluval) were used in this study. AC norit, a granular activated carbon produced by steam activation of coal, has an average diameter of 1 mm, is suitable for potable water processing and industrial process liquids. Fluval carbon, a pure activated carbon is used in both fresh and salt water treatments. The inner matrix structure provides a large porous area that permanently traps organic and inorganic wastes and removes many other impurities from the water.

19

20 2.3 Chemical and physical characterisation of biochars

The specific surface areas (SA) were measured with N_2 (g) adsorption at 77 K determined by a Tristar II3020 surface area analyzer (Micromeritics Instrument Co., USA). Specific surface areas (SBET) were taken from adsorption isotherms using the Brunauer, Emmett and Teller (BET) equation (Brunauer et al., 1938). Elemental analysis of carbon (C), hydrogen (H), oxygen (O) and nitrogen (N) was conducted by ThermoScientific Flash 2000 organic

elemental analyser. FT-IR analysis was conducted using a Perkin Elmer Spectrum RX1 FTIR spectrometer to establish the nature of the biochar and the changes to the structure as a
consequence of both pyrolysis and chemical activation.

4

5 2.4 Adsorption batch experiments

6 Batch experiments were performed to investigate the adsorption capacity of biochar and 7 activated carbon on copper and zinc metal ions from aqueous solutions. In each experiment, an aliquot mass of 1 g of adsorbent was mixed with 50 mL of Cu^{2+} (aq) and Zn^{2+} (aq) 8 9 solutions at different initial concentrations (mg/L): 63.5; 158.5; 317.7; 635.4; 1,270.8 for 10 copper solutions, and 65.3; 163.4; 327; 653.8; 1,307.6 (mg/L) for zinc solutions in a 250 mL Erlenmeyer flask. The $Cu^{2+}(aq)$ and $Zn^{2+}(aq)$ ions were introduced in the synthetic solutions 11 as copper sulfate (CuSO₄•5H₂O) and zinc sulfate (ZnSO₄•7H₂O). All chemicals used were of 12 13 analytical grade supplied by Sigma Aldrich. Solutions were prepared with ultrapure water 14 produced by Milli-Q gradient unit (Millipore). Initial tests showed that the amount removed 15 had stabilised after 1 hour (h), for this reason each experiment was carried out for 1 h. The 16 mixture was agitated at 120 rpm on a shaker at room temperature and samples were taken at 17 intervals of 15 min. The samples then were immediately filtered with 0.45 µm Whatman 18 filter and the filtrates were analysed for residual metals concentrations in solution by Atomic 19 Absorption Spectroscopy (AAnalysist 200 Perkin Elmer Inc, Shelton CT, USA). All batch experiments conducted in this work were conducted in a duplicate way. 20

21 2.4.1 Operative conditions

22 Different sets of experiments were carried on in order to optimize the adsorption process by

23 investigating the effect of pyrolysis temperature, pH value, modification by H_2O_2 .

24 2.4.1.1 Pyrolysis temperature

- The effect of the pyrolysis temperature on the adsorption capacity of biochar was investigated
 by comparing samples BC350, BC600 and raw *Mischantus x giganteus*. Batch tests were
 conducted as described above.
- 4 2.4.1.2 Chemical activation by H_2O_2

Biochars, BC350 and BC600, were both pyrolyzed at 350 and 600°C and chemically
activated using H₂O₂ as follows: A 3.0 g mass aliquot of BC was added to 40 ml of
H₂O₂(aq) solution (10 % w/v) for 2hrs with continuous agitation at room temperature. After
rinsing with de-ionized water and drying at 80°C, the resulting activated BC350 and BC600
(BC350 ACT and BC600 ACT) were stored in a sealed plastic container in a cold room at
4°C for later experiments. The adsorption capacity of BC350 ACT and BC600 ACT was
investigated in batch experiments and compared to BC350, BC600, AC norit and AC fluval.

12 *2.4.1.3 pH value*

- The effect of pH was studied by settling experiments at pH 4, 5 and 6. The pH during the
 experiment was constantly monitored and kept constant by adding drops of NaOH and HCl
 (0.1 M). All batch experiments were conducted as described above in the section 2.4.
- 16

17 2.5 Model formulation and statistical analysis

- Pseudo-first-order (Eq. 1) and pseudo-second-order (Eq. 2) models were used to simulate the
 sorption kinetics data (Lagergren, 1898; Ho and McKay, 1999):
- 20

21
$$\log(q_e - q_t) = \log q_e - \frac{K_1 t}{2.303}$$
 (1)

22
$$\frac{t}{q_t} = \frac{1}{K_2 Q_e^2} + \frac{t}{q_e}$$
 (2)

where q_t and q_e (mg/g) are adsorbed copper and zinc amount at time t (h) and equilibrium, K_1 (1/h) and K_2 (g/(mg h)) are the rate constant for the pseudo-first-order and pseudosecond-order adsorption kinetics, respectively. The linear plots of value $\log(q_e - q_t)$ against

1 time, can give the pseudo-first-order adsorption rate constant K_1 from the slope and q_e can be calculated from the intercept. By plotting t/q_t against time t, the pseudo-second-order 2 adsorption rate constant K_2 and q_e were determined from the intercept and slope of the plot. 3 The corresponding values of K_1 , q_e and R^2 are presented in Table 3 at tested metals 4 5 concentrations. Adsorption models based on Langmuir and Freundlich equations were fitted 6 to the data. The Langmuir model assumes monolayer adsorption onto a homogeneous surface 7 with no interactions between the adsorbed molecules. The Freundlich model is an empirical 8 equation commonly used for heterogeneous surfaces in the low to intermediate concentration range adsorption system (Gerente et al., 2007;). The concentration of Cu^{2+} (aq) and Zn^{2+} (aq) 9 10 sorbed onto BC was calculated according to the following equation ():

11
$$Q_e = \frac{V(C_0 - Ce)}{g}$$
(3)

where Qe (mg/g) is the amount of $Cu^{2+}(aq)$ or $Zn^{2+}(aq)$ adsorbed at equilibrium. C₀ and Ce (mg/L) are the initial and equilibrium $Cu^{2+}(aq)$ or $Zn^{2+}(aq)$ concentration in solution. g (gram) is the mass of BC. The experimental data were fitted by Langmuir and Freundlich isotherms according to the following equations:

16 Langmuir:
$$Q_e = \frac{KQmaxCe_{\downarrow}}{1+KC_e}$$
 (4)

Where Q_e is the amount of metal adsorbed per unit weight of adsorbent (mg/g), Ce is the
equilibrium concentration of solute bulk solution (mg/L), Q_{max} is the maximum monolayer
adsorption capacity (mg/g) and k is the constant related to free energy.

20 Freundlich
$$Q_e = K_f C_e^{\frac{1}{n}}$$
 (5)

21 Where Q_e is the amount of solute adsorbed per unit weight of adsorbent (mg/g), Ce is the 22 equilibrium concentration of solute in solution (mg/L), K_f is the relative adsorption capacity 23 constant of the adsorbent (mg/g) and n is the Freundlich linearity constant and it is indicative 24 of bond energies between metal ion and the adsorbent. The Freundlich constants can be

1 obtained from the plot of Ln Qe against Ln Ce. Statistical analysis was performed in R Statistical Package v.2.12,[®] and comparison of the two models' performance was conducted 2 3 based on the AIC model selection criterion (Fox, 2008) as provided in R. It was determined if 4 the coefficients in the equation were different from 0 and treatments were compared pairwise 5 to determine if the coefficients for the equations for different treatments were different from 6 each other. Separate pairwise comparisons were carried out between types of biochar or 7 activated carbon within each pH level, and between pH levels within each biochar/activated 8 carbon. Furthermore, a study of the adsorption selectivity of copper and zinc by the biochars was conducted by analyzing the distribution coefficient ($K_d \text{ cm}^3/g$). Kd is an indicator used 9 for the selectivity of the adsorbent to the particular ion in the presence of other ions (Lin et 10 11 al., 2001):

12
$$\operatorname{Kd} = \frac{c_0 - c_f}{c_f} * \frac{v}{g}$$
(6)

where C₀ and C_f (mg/cm³) are the initial and equilibrium concentrations of a metal species,
respectively. V (cm³) is the volume of the solution, and g (gram) is the amount of adsorbent.
A selectivity coefficient (α), (dimensionless), for the binding of a specific metal ion in the
presence of others is given by (Kang et al., 2004):

17
$$\alpha = \frac{Kd(T)}{Kd(I)}$$
(7)

18 where $K_d(T)$ is the K_d value of the targeted metal ($Cu^{2+}(aq)$ ions in this case), and $K_d(I)$ is the 19 K_d value of zinc. The greater the value of α , the better the selectivity toward copper over 20 zinc.

21

22 3. Results and discussion

23 **3.1 Biochar characterization**

The physico-chemical characteristics of biochars (both activated and non-activated) used inthis study are shown in Table 1. BET analysis showed that the pyrolysis temperature do not

1 remarkably affect the surface area, while the pore size of BC600 was about twice the size of 2 BC350. Chemical activation of biochar pyrolyzed at lower temperature (BC350 ACT) showed a significant increase in BET surface area from 0.71 to 6.50 m^2/g relative to 3 inactivated biochar (BC350) (Table 1). However, a small increase from 0.72 to 0.95 m^2/g 4 5 was observed for chemical activation of biochar (BC600 ACT) relative to the inactivated biochar (BC600) (Table 1). The negligible increase in surface area for biochar pyrolyzed at 6 7 higher temperature could be due to the increase of volatile fractions which reduce the pores 8 availability (Wang et al., 2016). Chemical activation also increased the micropore volume for 9 both biochars, while had a negligible effect on the pore size for biochar pyrolyzed at lower 10 temperature and detrimental effect on biochar pyrolyzed at 600°C. The pH of the biochar 11 samples treated with H₂O₂ was lower respect to the natural counterpart, which can be 12 attributed to the presence of carboxyl surface functional groups, as observed by other authors 13 (Huff and Lee, 2016; Xue et al., 2012). In addition, Huff and Lee (2016) also showed a 14 higher cation exchange capacity (CEC) after H₂O₂ activation due to the addition of acidic oxygen functional groups on the surface of the biochar. 15

16 **Table 1.** Physiochemical properties of biochars.

Adsorbent	pH -	BET surface area (m ² /g)	t-PLOT Micropore volume (cm ³ /g)	Pore size (nm)	
BC350	8.30	0.71	0.000701	5.78	
BC600	5.97	0.72	0.000334	11.48	
BC350 ACT	5.82	6.50	0.0024	6.43	
BC600 ACT	5.40	0.95	0.0014	5.40	

17

Elemental analyses as well as O/C and H/C ratios are helpful indicators to provide biochars' characterization. Results (Table 2) indicate that an increase of pyrolysis temperature reflected a higher loss of oxygen and hydrogen content, while the carbon content increased. As a consequence of dehydration and decarboxylation reactions which occur at higher temperature, BC600 showed a decreased O/C and H/C ratios, leading to a more stable

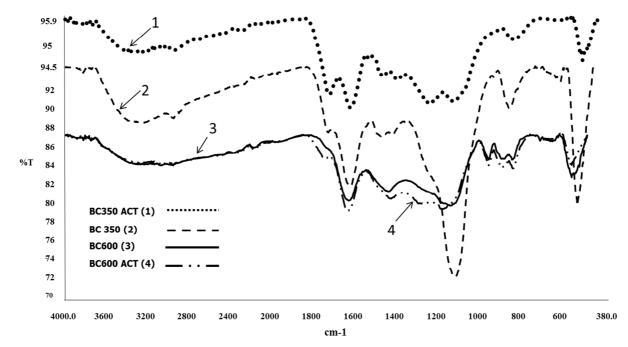
aromatic-like structure. On the other hand, chemical activation had a noticeable effect on the
oxygen content of BC350, resulting in the highest O/C ratio, highest oxygen percentage and
lowest carbon percentage for the substrate, due to an increase of the oxygen-containing
groups and negative charges(Table 2), as also observed by others (Wang et al., 2016).

5 **Table 2.** Elemental analysis of biochars.

6

Adsorbent	N (%)	C (%)	H (%)	O (%)	O/C	H/C
BC350	0.77	64.48	3.85	14.82	0.22	0.05
BC600	0.30	73.99	2.23	6.91	0.09	0.03
BC350 ACT	1.07	62.4	3.74	20.19	0.32	0.05
BC600 ACT	0.38	77.79	2.40	6.01	0.07	0.03

7 The Fourier transform infrared spectroscopy (Figure 1) was used as an effective qualitative 8 tool in investigating functional group changes during the pyrolysis of biochars. For pyrolyzed biochar the important stretching vibrations are the O-H at 3400 cm⁻¹, the aliphatic C-H stretch 9 between 3000-2860 cm⁻¹, the aromatic C-H stretch at 3060 cm⁻¹, the carboxyl (C=O) stretch 10 11 at 1700 cm⁻¹, aromatic ring stretching modes at 1590 and 1515 cm⁻¹, the C-O-(C) stretch at 1275 cm⁻¹ and the C-O-(H) stretch at approx. 1050 cm⁻¹. According to Sun and Tomkinson, 12 (2001) and Bouwman and Freriks (1980), the spectral band at 1600 cm^{-1} can be due to the 13 aromatic skeletal mode. BC350 and BC350 ACT spectra are similar to each other but more 14 intense than the BC600 and BC600 ACT spectra. Both BC350 and BC 350ACT are 15 dominated by stretching frequencies of the OH at between 3400 cm⁻¹ to 3600 cm⁻¹, the C-H 16 stretching between 3000 cm⁻¹ and 2800 cm⁻¹, aromatic skeletal mode at approx. 1600 cm⁻¹ 17 and the C-O-(H) stretch at approx. 1050 cm⁻¹. 18



1 **Figure 1.** FT-IR analysis of all biochars investigated.

The BC350 sample showed much larger absorption energies than the BC350ACT samples
due to O-H bond stretching at around 3300cm⁻¹, C-O ⁺=C or C=O stretches at 1600 cm⁻¹ and
C-O stretch at around 1100 cm⁻¹ than the BC350ACT samples.

Moreover, a decreased intensity related to an increased transmittance was observed for bands 6 7 associated with aromatic groups (1580-1600 and 3050-3000 cm⁻¹). These results are in 8 accordance with previous studies (Al-Wabel et al., 2013; Yuan et al., 2011; Novak et al., 9 2009), which have shown that the presence of functional groups are associated with biochar 10 pyrolyzed at lower temperature (300-500°C) and are absent or negligible at higher 11 temperature (500-700°C). These data are in accordance with those of the atomic ratios (Table 12 2) which indicated a decrease of oxygen group and an increase of C-structure, leading to a decrease of biochar's polarity and to an increase of the aromatic structure at higher 13 14 temperature. Similarly, Huff and Lee (2016), observed changes between treated and untreated samples occurred at 1585 cm⁻¹ (C=C stretching), indicating that the H_2O_2 treatment caused an 15 16 alteration of the aromatic carbon content. Conversely, the H₂O₂ treatment caused an increase

of the peaks (1315 and 1700 cm⁻¹) correlated with the carboxylic functionality (Fig.1) as also
observed by Huff and Lee (2016).

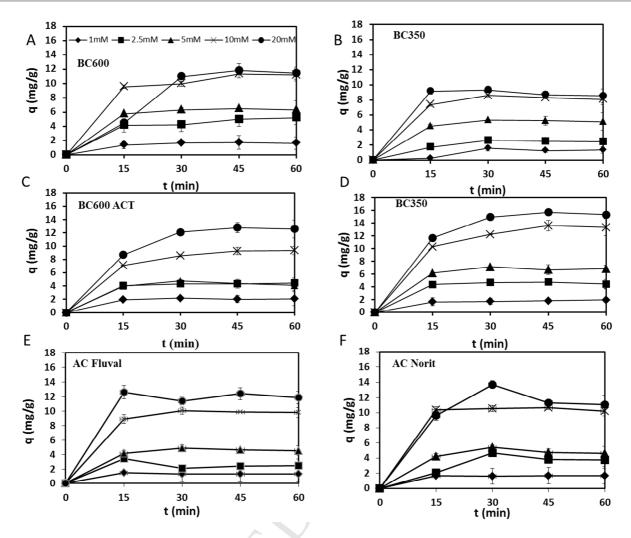
In the finger printing region (1100-500 cm⁻¹), higher temperature induced an aromatic C-H 3 deformation (850-800 cm⁻¹). Similar vibrations in the fingerprint region of *Mischantus* x4 5 giganteus biochar pyrolyzed at different temperature were also observed by Mimmo et al. (2014). In this region, also the H₂O₂ treatment led to an increase in C-H stretching probably 6 7 due to conversion from aromatic C=C ring structure (Wang and Griffiths, 1985; Huff and 8 Lee, 2016). Biochar pyrolyzed at 600°C showed less intense infrared peaks due to an increase 9 in the carbon activity and with progression of the pyrolysis at 600°C there is evident 10 disappearance of O-H and C-H stretches mainly due to dehydration. It is possible at this stage 11 that the C-H peaks move from aliphatic to becoming aromatic C-H peaks and then disappear as suggested by Cheng, et al. (2008). The BC 600 and BC 600 ACT spectra are similar and 12 13 are dominated by the stretching aromatic skeletal mode at 1600 cm⁻¹ and the C-O-(H) stretch at 1050 cm⁻¹. 14

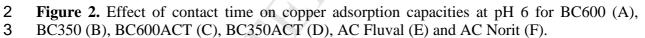
15

16 **3.2 Batch experiments results**

17 3.2.1 Adsorption kinetics

18 The effect of the contact time on the adsorption of copper and zinc (at pH 6) was studied 19 (Fig. 2 and 3, respectively). Pseudo-first-order and pseudo-second-order models where 20 applied to describe the copper and zinc kinetics removal and the obtained kinetics parameters 21 were reported in Table 3.





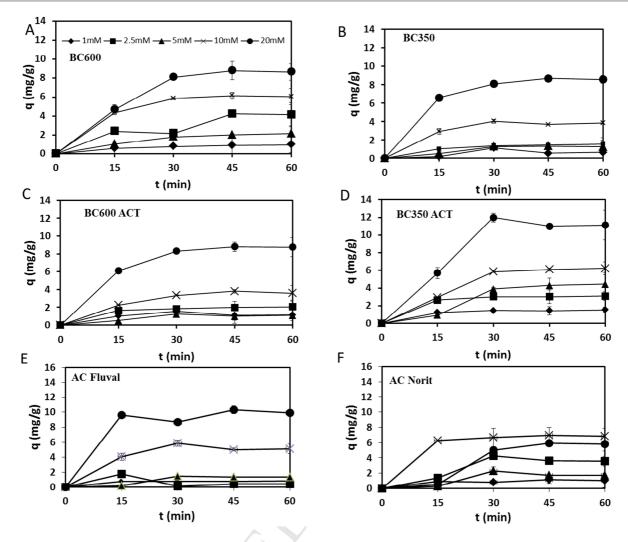


Figure 3. Effect of contact time on zinc adsorption capacities at pH 6 for BC600 (A), BC350
(B), BC600ACT (C), BC350ACT (D), AC Fluval (E) and AC Norit (F).

1

5 Metals adsorption was fast, with more than 60-70 % of adsorption occurring within 15 min, 6 while after 30 min more than 90% of the total adsorption occurred. Similar results were also 7 observed from Mohan et al. (2007), with 40-70% of the total metal adsorption occurred 8 within the 60 min. Similarly to others (Moreira and Alleoni, 2010), the amount of adsorbed 9 metal increased as the initial concentration increased (Fig. 2 and 3), as well as the 10 competition among the metals for the adsorption sites. As matter of result, copper was 11 preferentially adsorbed than zinc onto the four different substrates. The higher affinity of 12 copper over zinc and other metals was also observed for other organic matrices by Fontes and 13 Gomes (2003). Fontes et al. (2000), pointed out that zinc is more influenced by electrostatic

1 interactions with the active sites of the surface, whereas copper is more affected by covalent 2 binding, and this is given by the higher ionic potential (ratio between the charge and radius of an ion) of copper (5.48) respect to zinc (5.33), confirming a greater ability of copper to bind 3 4 through electrostatic interactions. Despite related works (Xue et al., 2012), showed a faster 5 adsorption after the modification by hydrogen peroxide of peanut biochar, in this case, the 6 modification of biochar by hydrogen peroxide did not increase the adsorption rate, but an 7 increased amount of metal removal was observed for modified biochars pyrolyzed at lower 8 temperature (Fig. 2D, 3D and Fig. 5). As showed in Table 2, the enhanced adsorption 9 capacity of oxidized biochar produced at lower temperature is explained by the increase of 10 O/C ratios, a greater drop of pH and by an increase of negative charges on the biochar surface 11 who lead to a higher attraction of positive charged metal cations . Experimental results were 12 fitted by pseudo-first-order and pseudo-second-order kinetic models to better describe the 13 heavy metal adsorption mechanism. The values K_1 and K_2 , calculated q_e values and the correlation coefficients R^2 are reported in Table 3. 14

Table 3. Parameters of pseudo-first-order and pseudo-second-order kinetics models for
 copper and zinc adsorption onto BC600 ACT, BC350 ACT, BC600 and BC350.

Adsorbent	Motol	nH	Initial Conc.	Pseud	lo-first-	order	Pseudo	o-second	-order	Metal	nЦ	Initial Conc.	Pseudo	o-first-(order	Pseudo	o-second	-order
Ausorbent	Metal	рп	Conc. Cu		model	۸ (CED	model	/ A NI		-	Zn	I	nodel			model	
_			mg/L	K ₁	Qe	$\frac{A}{R^2}$	$\frac{\mathbf{K}_{P}}{\mathbf{K}_{2}}$	Qe	$\frac{A}{R^2}$	JSCK	IP I	mg/L	K ₁	Qe	R^2	K ₂	Qe	R^2
BC600 ACT	Cu	6	63.5	0.018	0.66	0.34	2.56	2.08	0.99	Zn	6	65.3	0.0073	0.79	0.15	0.95	1.15	0.97
Deouonei	Cu	Ū	158.5	0.0028	1.11	0.88	0.28	4.55	0.99	211	U	163.4	0.0075	1.51	0.94	0.22	2.08	0.99
			317.7	0.0076	3.31	0.22	0.31	4.35	0.99			327	0.012	0.47	0.42	0.11	1.22	0.87
			635.4	0.012	3.80	0.98	0.04	10.00	0.99			653.8	0.022	3.02	0.75	0.06	4.00	0.96
			1,270.8	0.0039	1.11	0.82	0.02	14.29	0.98			1,307.6	0.03	7.24	0.90	0.03	10.00	0.98
	Cu	5	63.5	0.009	0.51	0.25	1.25	1.22	0.99	Zn	5	65.3	0.001	0.15	0.003	1.56	0.31	0.95
			158.5	0.022	1.29	0.88	0.33	2.13	0.99			163.4	0.019	1.08	0.95	0.13	1.14	0.94
			317.7	0.025	2.69	0.91	0.13	3.70	0.99			327	0.023	1.55	0.95	0.15	1.85	0.98
			635.4	0.022	4.17	0.75	0.02	4.55	0.86			653.8	0.034	5.25	0.89	0.06	6.67	0.99
			1,270.8	0.013	2.82	0.92	0.08	3.23	0.97			1,307.6	0.003	4.68	0.12	0.03	5.56	0.92
	Cu	4	63.5	0.005	0.28	0.49	2.81	0.08	0.89	Zn	4	65.3	0.006	0.19	0.85	0.67	0.13	0.80
			158.5	1.E-05	1.26	0.0001	1.01	0.09	0.98			163.4	0.009	0.54	0.73	2.35	0.18	0.89
			317.7	0.022	1.82	0.78	0.12	2.78	0.98			327	0.014	2.45	0.92	0.21	2.63	0.98
			635.4	0.0002	1.78	0.001	0.25	0.89	0.99			653.8	0.0012		0.002		2.94	0.76
			1,270.8	0.0321	8.32	0.98	0.009	7.69	0.85			1,307.6	0.004	0.86	0.03	0.05	14.29	0.99
DC250 A CT	C		(2.5	0.010	1.22	0.00	0.00	1.00	0.00	7		(5.2	0.017	1.00	0.04	0.25	1.50	0.00
BC350 ACT	Cu	6	63.5 159.5	0.018	1.32	0.88	0.28	1.96	0.99	Zn	6	65.3 1 <i>(</i> 2.4	0.017	1.06	0.84 0.83	0.35	1.56 3.13	0.99
			158.5	0.027 0.0008	2.51	0.88	1.21	4.55	0.99			163.4	0.021	1.74		0.28 0.004	5.15 7.14	0.99
			317.7 635.4	0.0008	1.78 10.23	0.03 0.83	0.33 0.03	7.14 14.29	0.99 0.99			327 653.8	0.024 0.033	5.37 6.92	0.95 0.97	0.004	7.14 7.14	0.93 0.90
			1,270.8	0.029	10.23	0.83	0.03	16.67	0.99			033.8 1,307.6	0.0048	1.20	0.03	0.02	12.5	0.90
	Cu	5	63.5	0.006	0.66	0.19	0.89	1.23	0.99	Zn	5	65.3	0.0048	0.13	0.03	3.88	0.81	0.92
	Cu	5	158.5	0.000	1.51	0.78	0.43	3.13	0.99	2.11	5	163.4	0.0010	2.34	0.97	0.05	2.17	0.90
			317.7	0.022	3.39	0.94	0.10	5	0.99			327	0.0015	1.32	0.14	0.10	2.38	0.97
			635.4	0.023	6.46	0.96	0.05	8.3	0.99			653.8	0.028	5.37	0.91	0.10	8.33	0.99
			1,270.8	0.034	12.30	0.95	0.0001	33.3	0.93			1,307.6	0.023	0.13	0.69	0.01	11.11	0.86
	Cu	4	63.5	0.016	0.66	0.98	0.24	0.67	0.95	Zn	4	65.3	0.015	0.49	0.95	0.37	0.5	0.95
			158.5	0.016	0.95	0.89	2.28	1.13	0.99			163.4	0.012	0.87	0.93	0.05	0.77	0.90
			317.7	0.023	2.82	0.81	0.08	3.75	0.98			327	0.013	2.88	0.89	0.07	3.33	0.97
			635.4	0.034	5.13	0.89	0.001	11.11	0.96			653.8	0.022	3.98	0.99	0.03	3.85	0.90
			1,270.8	0.028	7.94	0.91	0.03	6.96	0.93			1,307.6	0.018	3.16	0.96	0.02	2.86	0.79
BC600	Cu	6	63.5	0.017	1.04	0.71	0.50	1.71	0.99	Zn	6	65.3	0.015	0.99	0.98	0.17	1.03	0.96
			158.5	0.028	4.79	0.95	0.06	5.31	0.98			163.4	0.027	5.13	0.77	0.02	4.55	0.92
			317.7	0.024	2.82	0.71	0.25	6.46	0.99			327	0.022	2.34	0.99	0.05	2.38	0.92
			635.4	0.03	7.94	0.81	0.04 0.01	11.44	0.99			653.8 1 307 6	0.028	4.37	0.84	0.05	6.25 9.09	0.98
	Cu	5	1,270.8 63.5	0.034 0.018	11.48 0.59	0.69 0.84	0.01	12.99 0.81	0.89 0.98	Zn	5	1,307.6 65.3	0.034 0.009	8.51 0.47	0.79 0.51	0.02 0.12	9.09 0.5	0.94 0.90
	Cu	5	03.5 158.5	0.018	0.92	0.84	0.47	1.47	0.98	Z11	5	05.5 163.4	0.009	1.38	0.91	0.12	1.37	0.90
			317.7	0.014	2.40	0.64	0.48	3.23	0.99			327	0.001	2.88	0.57	0.07	2.86	0.88
			635.4	0.025	4.79	0.86	0.06	6.67	0.98			653.8	0.027	6.46	0.78	0.06	11.11	0.99
				0.0085	0.68	0.15	0.00	7.69	0.90			1,307.6	0.027	8.13	0.87	0.03	11.11	0.98
	Cu	4	63.5	0.0014	0.21	0.01	2.92	0.08	0.86	Zn	4	65.3	0.012	0.55			-1.38	0.90
			158.5	0.0008	0.83	0.86	1.55	0.10	0.93			163.4	0.014	0.49	0.84	0.01	0.90	0.95
			317.7	0.021	2.40	0.93	0.27	3.23	0.99			327	0.023	2.09	0.71	0.14	3.57	0.99
			635.4	0.0074	3.16	0.93	0.0007	6.67	0.92			653.8	0.024	4.57	0.95	0.02	4.55	0.91
			1,270.8	0.026	10.47	0.94	0.007	12.5	0.86			1,307.6	0.027	11.48	0.91	0.003	10.00	0.90
					<u> </u>													
BC350	Cu	6	63.5	0.011	1.41	0.46	0.008	2.44	0.99	Zn	6	65.3	0.004	0.99	0.12	0.09	0.8	0.89
			158.5	0.018	1.48	0.55	0.16	2.56	0.98			163.4	0.012	1.48	0.91	0.15	1.64	0.98
			317.7	0.018	2.40	0.58	0.36	5.26	0.99			327	0.016	1.20	0.73	0.07	1.49	0.91
			635.4 1,270.8	0.017 0.0039	3.47 2.40	0.49 0.03	$\begin{array}{c} 0.48 \\ 0.06 \end{array}$	8.33 8.33	0.99 0.99			653.8 1,307.6	0.013 0.026	2.63 6.17	0.63 0.87	0.15 0.05	4 9.09	0.99 0.99
	C	5		0.0039	0.32	0.03	0.00	8.55 0.54		7	5	1,307.0 65.3	0.020	0.17	0.87	0.03	9.09 0.25	0.99
	Cu	5	63.5 158.5	0.017	0.32	0.42	0.34	0.34 1.18	0.91 0.89	Zn	5	05.3 163.4	0.013	0.23 1.58			2.33	0.93
			158.5 317.7	0.018	1.38	0.65	0.12	2.17	0.89			103.4 327	0.008	3.55	0.91	0.005	2.33	0.92
			635.4	0.02	1.58	0.75	0.23	3.23	0.99			653.8	0.005	5.89	0.90	0.00	8.33	0.94
			1,270.8	0.017	5.25	0.23	0.87	3.25 3.45	0.99			033.8 1,307.6	0.023	13.49		0.007	8.55 12.5	0.99
	Cu	4	63.5	0.017	0.50	0.08	0.01	0.78	0.82	Zn	4	65.3	0.032	0.20	0.75	0.000	0.47	0.85
	Uu	-	158.5	0.01	0.16	0.96	0.01	0.18	0.87	2 .11	-	163.4	0.013	0.20	0.82	0.01	0.47	0.90
			317.7	0.01	2.57	0.83	0.11	2.78	0.98			327	0.013	2.82	0.02	0.07	3.13	0.91
			635.4	0.008	1.32	0.95	0.06	0.97	0.91			653.8	0.025	2.82	0.99	0.06	3.13	0.96
			1,270.8	0.023	7.59	0.98	0.01	8.33	0.88			1,307.6	0.011	0.79	0.73	0.001	12.5	0.94
1																		

2 Continued

AC Norit	Cu	6	63.5	0.032	0.52	0.65	1.93	1.69	0.99	Zn	6	65.3	0.012	0.45	0.08	0.23	1.15	0.95
			158.5	0.012	3.80	0.83	0.06	4.17	0.91			163.4	0.016	4.07	0.93	0.02	4.55	0.74
			317.7	0.014	3.24	0.77	4.00	5	0.99			327	0.012	2.51	0.95	0.003	4.17	0.78
			635.4	0.021	2.34	0.38	1.62	11	0.99			653.8	0.0073	1.95	0.11	0.07	5.88	0.94
			1,270.8	0.011	6.92	0.42	2.13	12.5	0.98			1,307.6	0.018	6.31	0.71	3E-05	50	0.82
	Cu	5	63.5	0.0043	0.68	0.15	0.76	0.50	0.92	Zn	5	65.3	0.011	0.25	0.13	0.55	0.32	0.94
			158.5	0.013	2.82	0.71	0.09	1.14	0.87			163.4	0.02	1.62	0.30	0.17	0.84	0.91
			317.7	0.02	2.24	0.84	1.14	2.70	0.99			327	0.022	2.40	0.62	0.09	2.38	0.95
			635.4	0.026	4.37	0.75	0.09	5.56	0.99			653.8	0.021	4.68	0.68	0.09	9.09	0.99
			1,270.8	0.026	9.55	0.94	0.005	10	0.86			1,307.6	0.013	16.98		0.004	16.67	0.89
	Cu	4	63.5	0.023	0.69	0.55	0.07	0.45	0.76	Zn	4	65.3	0.015	0.32	0.13	0.22	0.23	0.74
	Cu	•	158.5	0.0042	0.39	0.09	0.47	0.13	0.76	211	•	163.4	0.012	0.33	0.21	0.13	0.56	0.72
			317.7	0.023	6.61	0.85	0.02	5.88	0.85			327	0.012	5.50	0.90	0.02	5.26	0.88
			635.4	0.015	3.24	0.63	0.02	2.63	0.60			653.8	0.021	6.61	0.69	0.002	4.35	0.83
			1,270.8	0.0079	5.89	0.05	0.01	7.14	0.94			1,307.6	0.0093	9.33	0.09	2.45	14.29	0.05
			1,270.0	0.0079	5.69	0.20	0.49	/.14	0.94			1,307.0	0.0093	9.33	0.23	2.45	14.29	0.90
AC Fluval	Cu	6	63.5	0.02	1.26	0.80	2.01	1.35	0.99	Zn	6	65.3	0.0035	0.11	0.006		0.75	0.99
			158.5	0.0089	2.29	0.67	1.69	2.56	0.97			163.4	0.002	1.51	0.18	0.08	0.53	0.83
			317.7	0.021	3.16	0.85	0.40	4.76	0.99			327	0.021	2.19		0.0005	7.69	0.87
			635.4	0.025	5.37	0.82	0.25	10	0.99			653.8	0.017	4.37	0.93	0.11	5.56	0.98
			1,270.8	0.023	5.37	0.68	0.64	12.5	0.99			1,307.6	0.021	5.37	0.66	0.07	11.11	0.99
	Cu	5	63.5	0.0078	0.71	0.37	8.25	0.50	0.95	Zn	5	65.3	0.013	0.47	0.22	0.30	0.23	0.87
			158.5	0.011	1.66	0.93	0.17	1.45	0.91			163.4	0.014	1.45	0.82	0.02	1.47	0.89
			317.7	0.011	1.29	0.36	0.81	2.78	0.99			327	0.014	1.86	0.66	0.11	2.33	0.97
			635.4	0.038	5.37	0.92	0.08	4.55	0.98			653.8	0.03	8.51	0.99	0.03	10	0.97
			1,270.8	0.035	8.91	0.88	0.02	3.57	0.87			1,307.6	0.021	5.25	0.95	0.10	7.14	0.99
	Cu	4	63.5	0.01	0.11	0.60	6.21	0.02	0.82	Zn	4	65.3	0.005	0.24	0.04	1.49	0.11	0.68
			158.5	0.0097	0.32	0.20	1.46	0.10	0.91		7	163.4	0.005	0.59	0.24	1.23	0.29	0.81
			317.7	0.021	1.82	0.44	0.15	3.33	0.99			327	0.028	3.55	0.70	0.06	3.57	0.96
			635.4	0.015	1.23	0.47	0.10	1.19	0.84			653.8	0.023	3.89	0.76	0.002	6.67	0.77
			1,270.8	0.013	3.16	0.53	0.17	6.67	0.98			1,307.6	0.02	3.24	0.40	0.16	14.29	0.99
Biomass	Cu	6	63.5	0.0063	0.84	0.48	1.15	0.77	0.87	Zn	6	65.3	0.0062	0.15	0.50	4.66	0.11	0.96
			158.5	0.018	1.95	0.70	0.11	0.8	0.92			163.4	0.012	0.81	0.39	13.2	0.92	0.96
			317.7	0.017	2.57	0.96	0.05	1.30	0.85			327	0.0066	0.85	0.22	0.19	1.06	0.83
			635.4	0.016	3.09	0.83	0.004	2.56	0.86			653.8	0.016	1.86	0.65	0.02	1.92	0.64
			1,270.8	0.023	4.57	0.98	0.08	3.13	0.98			1,307.6	0.014	2.00	0.41	0.05	4.35	0.95
	Cu	5	63.5	0.016	0.50	0.53	1.24	0.60	0.99	Zn	5	65.3	0.012	0.49	0.21	0.49	0.69	0.95
			158.5	0.018	1.35	0.62	0.25	1.25	0.95			163.4	0.018	0.90	0.37	0.26	1.01	0.94
			317.7	0.027	2.75	0.88	0.07	2.04	0.90			327	0.0005	0.32	0.40	0.60	1.35	0.99
			635.4	0.01	1.58	0.22	0.07	3.70	0.97			653.8	0.015	2.34	0.51	0.06	3.57	0.95
			1,270.8	0.023	3.24	0.95	0.11	3.23	0.98			1,307.6	0.025	4.68	0.74	0.008	5.88	0.76
	Cu	4	63.5	0.013	1.00	0.66	0.36	0.50	0.93	Zn	4	65.3	0.0022	0.22	0.31	1.24	0.26	0.91
		-	158.5	0.02	0.81	0.36	0.31	1.89	0.95		-	163.4	0.0004	0.18	0.20	0.39	0.49	0.90
			317.7	0.017	1.22	0.49	0.10	2.33	0.92			327	0.0027	0.26	0.01	0.41	0.93	0.95
			635.4	0.0078	1.01	0.07	0.04	4.35	0.80			653.8	0.0058	0.46	0.05	0.28	1.27	0.99
							0.03									0.06		0.83
1			_,					=0				_,_ 0 0				0.00		
1			1,270.8	0.012	1.66	0.32	0.03	5.26	0.85			1,307.6	0.012	1.32	0.35	0.06	1.92	0.8

According to the results, the correlation coefficients obtained by the pseudo-second-order kinetic model as well as q_e were higher than those of the pseudo-first-order kinetic model $(R^2 < 0.90)$, suggesting that the entire adsorption process was better described by a kinetic of a second-order. The goodness of the pseudo-second-order kinetic towards the experimental results was further confirmed by the smaller confidence intervals (with few exceptions for tests at pH 4) obtained between Qe(exp) and Qe(cal) (Table S1), suggesting that the

chemisorption process favored by covalent or valency forces, and sharing of electrons may be
 the rate-limiting step (Ho and Mckay, 1999).

3

4 3.2.2 Adsorption isotherms

5 Langmuir and Freundlich estimated model parameters for all adsorbents investigated are given in Table 4. According to the obtained correlation coefficient (R^2) for copper, Langmuir 6 7 model fitted the experimental data better than Freundlich for the substrates investigated at different pH values (higher average R^2 value nearly 0.90), confirming a strong copper-8 9 biochar's surface interaction. Moreover, Freundlich parameter (1/n) for copper adsorbed at 10 pH 5 and 6 was below one, confirming a Langmuir-type isotherm. On the other hand, as also 11 observed by others (Sheet et al., 2014), zinc showed a better correlation coefficient, 1/n and k 12 parameter for Freundlich isotherm, indicating that each metal possesses different mechanisms 13 of adsorption.

Table 4. Langmuir and Freundlich Isotherms parameters for Cu and Zn adsorption onto
 BC600ACT, BC350ACT, BC600 and BC350 at different pHs.

Adsorbent	Model	Parameters		Cu			Zn	
			pH4	рН5	pH6	pH4	pH5	pH6
BC600ACT	Langmuir	Q _{max}	5.91	0.36	14.28	1.41	14	3.33
		K ACCEP				0.006	0.0006	0.006
		R^2	0.94	0.88	0.93	0.98	0.57	0.88
BC600ACT	Freundlich	$\mathbf{K}_{\mathbf{f}}$	0.07	1.92	2.02	0.05	0.93	0.25
		1/n	2.20	0.65	0.62	1.81	0.57	1.19
		\mathbf{R}^2	0.70	0.82	0.96	0.96	0.59	0.91
BC350ACT	Langmuir	Q _{max}	6.17	8.87	19.72	2.88	23.58	7.38
	Langinun	Qmax K	0.002	0.006	0.004	0.003	0.0005	0.006
		\mathbf{R}^{2}	0.89	0.000	0.004	0.005		
		R	0.89	0.97	0.96	0.75	0.36	0.98
BC350ACT	Freundlich	K _f	1.05	2.18	2.56	1.01	1.03	1.26
		1/n	0.56	0.43	0.65	0.30	0.75	0.72
		\mathbf{R}^2	0.86	0.84	0.97	0.26	0.85	0.97
			7	7.10	14 51		00.00	1.1
BC600	Langmuir	Q _{max}	7.69	7.19	14.51	2.02	22.22	11
		K	0.002	0.003	0.005	0.008	0.0005	0.002
		\mathbf{R}^2	0.20	0.88	0.98	0.93	0.73	0.89
BC600	Freundlich	K _f	0.02	1.45	1.88	0.05	1.07	0.19
BC000	Freunanch		1.91	0.43	0.77	1.91	0.76	1.48
		$\frac{1/n}{R^2}$	0.85	0.63	0.98	0.96	0.78	0.93
		ĸ	0.85	0.03	0.98	0.90	0.78	0.95
BC350	Langmuir	Q _{max}	0.71	2.98	13.21	1.85	5.31	9.34
		K	0.005	0.006	0.003	0.003	0.002	0.002
		\mathbf{R}^2	0.94	0.94	0.94	0.88	0.93	0.85
			0.08	1.16	2.08	0.03	0.73	0.44
BC350	Freundlich	K _f						
		$\frac{1/n}{r^2}$	2.21	0.19	0.52	2.06	0.85	0.93
		\mathbf{R}^2	0.78	0.13	0.90	0.96	0.85	0.94
AC norit	Langmuir	Q _{max}	2.85	12.34	13.36	5.34	6.75	5.15
			0.011	0.01	0.038	0.001	0.017	0.033
		K R ²	0.97	0.99	0.96	0.94	0.86	0.98
		$\langle \boldsymbol{\lambda} \rangle^{\boldsymbol{\gamma}}$	0.14	0.07	2 29	0.02	0.74	1.00
AC norit	Freundlich	K _f	0.14	0.87	2.38	0.03	0.76	1.90
		1/n	1.326	0.70	0.57	2.05	0.92	0.39
		\mathbf{R}^2	0.63	0.95	0.92	0.89	0.66	0.56
AC fluval	Langmuir	Q _{max}	1.66	6.06	17.54	2.64	8.29	14.7
AC HUVAI	Langinuir	Q _{max} K	0.017	0.00	0.022	0.0006	0.01	0.009
	X í	$\frac{\mathbf{K}}{\mathbf{R}^2}$	0.017	0.98	0.022	0.0000	0.01	0.009
		К	0.99	0.98	0.04	0.79	0.70	0.31
AC fluval	Freundlich	$\mathbf{K}_{\mathbf{f}}$	0.14	1.06	1.74	0.043	1.10	0.34
		1/n	1.22	0.53	0.66	1.92	0.67	1.11
		\mathbf{R}^2	0.71	0.91	0.93	0.94	0.69	0.95

1 3.2.3 Effect of pyrolysis temperature

The adsorption of copper and zinc at pH 6 by raw *Miscanthus x giganteus* biomass, BC pyrolyzed at 350 and 600°C is shown in Figure 4. Experimental results showed a higher removal capacity of BC600 respect to BC350 and raw biomass. Statistical analysis revealed a significantly higher capacity of copper removal by BC600 compared to BC350, while for zinc this difference was statistically reported to be non-significant. Similar tendencies were also observed for both metals (Cu and Zn) at pH 4 and pH 5 (data not shown).



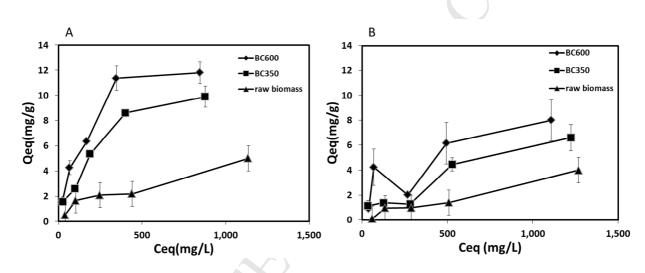




Figure 4. Uptake capacity of metals by BC600, BC350 and raw biomass for Cu (A) and Zn
(B), respectively at pH6.

13

Figure 4 shows the impact of pyrolysis temperature on the removal capacity of biochar. This 14 15 trend is in line with the results illustrated in Table 1, which showed a higher pore size of 16 BC600 respect to BC350. As observed by others (Kim et al., (2012), during pyrolysis, the 17 possible loss of volatile matter fosters the removal of functional groups elements (H, O and 18 N), the atomic ratio reduces, amorphous carbon increase and microstructure develops (Table 19 1 and 2). These characteristics can favor adsorption processes by which van der Waals forces 20 are involved, while for BC350 cation exchange might be favored, due to the presence of 21 carboxyl functional groups. These results are in accordance with the elemental analysis

1 results (Table 1) and FT-IR results (Table 2), which showed a decrease of H, O and N 2 elements with consequent reduction of functional groups and the shift to an aromatic 3 structure. Moreover, the predominant aromatic structure of BC600 provides π -electron 4 density, which is known to bond metal cation to carbon, resulting in the formation of 5 organometallic compounds (Harvey et al., 2011). Similarly, other researchers (Kolodynska et 6 al., 2012), showed that biochars produced at high pyrolysis temperature had higher metal 7 adsorption capacities.

8

9 3.2.4 Effect of chemical activation by H_2O_2

10 The chemical modification was investigated by using hydrogen peroxide. As a matter of fact, 11 being H_2O_2 a strong oxidizing agent ($EO_{H2O2/H2O} = 1.78$ V) it could provide enough oxidizing 12 power to transform hydroxyl and aldehyde groups into carboxylic ones, thereby enhancing 13 the coordination capability and, eventually, the sorption capacity. As illustrated in Figure 5, 14 the chemical activation by H₂O₂ showed two main results: BC600ACT did not show any 15 enhanced adsorption capacity respect to BC600, while BC350ACT showed an enhanced 16 removal capacity respect to BC350. Despite substantiation that the chemical activation by 17 H_2O_2 lead to increase the oxygen-containing functional groups as indicated in Table 2 and 18 metal-complexing functional groups (Fig. 1), particularly carboxyl groups which enhance the 19 metal adsorption capacity (Xue et al., 2012), there are also examples that exhibit a lesser 20 effect (Yin et al., 2007).

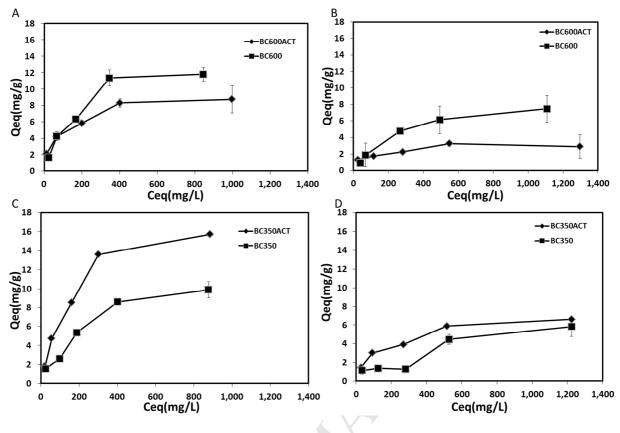


Figure 5. Effect of H₂O₂ activation on BC600 and BC350 for Copper (A-C) and zinc (B-D) at pH6.

1 2

3

4

5

6 The reduced adsorption capacity of BC600ACT respect to BC600 is given by a detrimental 7 effect of the chemical oxidation on the physical aspect of the biochar. Indeed, along with a 8 negligible change in BET surface area, BC600 ACT had a reduced pore size (Table 1) that 9 may be attributable to the destruction of porous structure and textural characteristic within 10 BC due to the severe oxidation (Yin et al., 2007). Moreover, due to an enhanced dehydration 11 during the pyrolysis, the biochar produced at 600°C had a lower content of electron-enriched 12 functional groups, thus resulting into a negligible chemical activation. Conversely, chemical 13 activation improved notably the physic-chemical characteristics of biochar pyrolyzed at lower 14 temperature, showing the highest BET surface area, highest oxygen content, highest O/C and 15 H/C ratios (Table 1 and 2), and increased intensity of the O-H stretching of the hydroxyl groups at 3200-3400 cm⁻¹ (Fig. 1), reflecting in a higher adsorption capacity. The greater 16 17 effect of oxidation on biochar pyrolyzed at lower temperature could be due to the lower

degree of fused aromatic C structures (Kim et al., 2011). The correlation between
effectiveness of H₂O₂ treatment and biochar pyrolysis temperature was also observed by Xue
et al. (2012) and Wang et al. (2016) which, respectively reported the positive effect of H₂O₂
modification on biochar pyrolyzed at 300° C and a non-relevant effect of H₂O₂ activation on
biochar pyrolyzed at 600° C in terms of cations removal capacity.

6

7 *3.2.5 Effect of pH*

8 The effect of pH on the removal efficiency is shown in Figure 6. Given the higher hydrogen 9 ion competition at lower pH, both metals were adsorbed in larger extent at higher pH values. 10 Indeed, at higher pH values, the weakly acidic nature of the active sites (carboxyl groups) of 11 the biochar, favors the deprotonation process and increases the negative charge of biochar's surface, facilitating the metals cations uptake (Kolodynska et al., 2012)). Similar studies have 12 13 observed an increase of metals' uptake with increasing the pH up to five, claiming as main 14 factor the competition between protons and metal cations for surface sorption sites on the biochars (Chen et al., 2011; Liu and Zhang, 2009; Mohan et al., 2007). Moreover, the metals' 15 16 uptake increased with the metals' concentration probably due to the fact that low copper and 17 zinc concentrations were not enough to consume the alkali ions released by biochar's surface.

- 18
- 19
- 20

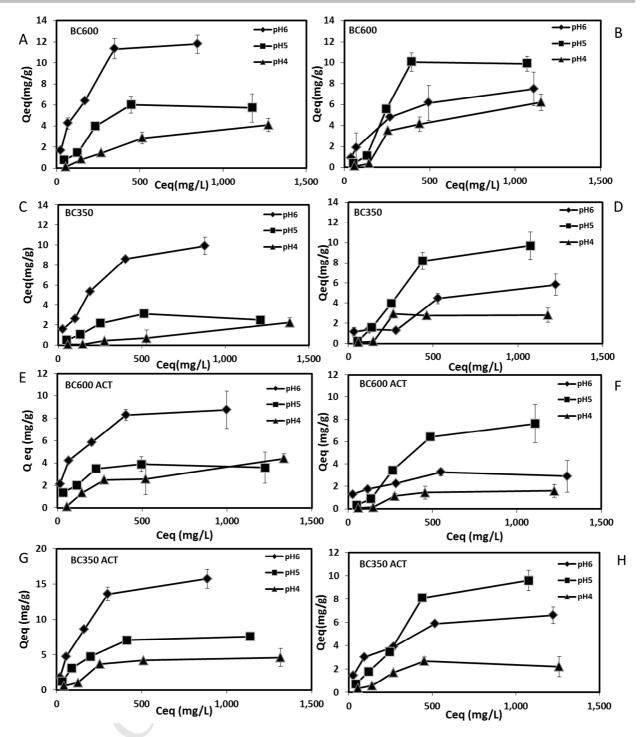


Figure 6. Effect of pH value on the adsorption capacity of Miscanthus biochar: BC600 (A and B for Cu and Zn, respectively); BC350 (C and D for Cu and Zn, respectively); BC600ACT (E and F for Cu and Zn, respectively); BC350ACT (G and H for Cu and Zn, respectively).

8 Under the pH range investigated in this study (4-6), maximum copper removal was at pH 6,
9 while zinc at pH 5. As reported by Harvey et al. (2011), heavy metals are predominately
10 adsorbed via electrostatic interactions, while other mechanisms such as ion exchange and

1	C π -metal bonding by basic carbon are less favoured. At higher pH, electrostatic interactions
2	are favoured by active sites deprotonated, facilitating copper uptake (Mc Bride, 1994; Fontes
3	et al., 2000). However, despite the pH was kept under control during the experiments, it
4	cannot be excluded the formation of copper (hydr)oxide precipitation which may hinder the
5	interaction between zinc cations and biochar's active site (Li et al., 2013). All biochars
6	investigated showed a preferential adsorption of copper at pH 6 while zinc at pH 5 (Figure 6).
7	Among the biochars investigated, the highest adsorption amount was obtained by BC350
8	ACT for copper (15.7 mg/g), however for all biochars used copper showed a stronger affinity
9	respect to zinc, as well as demonstrated by other studies (Chen et al., 2011; Seco et al., 1997;
10). Importantly, biochars' adsorption capacities were comparable with AC fluval and AC norit
11	(activated carbons) tested in parallel in this study (Table 5), and with other biochars reported
12	in literature, such as animal manure biochar, hardwood biochars and corn-straw derived
13	biochar (between 5 to 6 mg/g, 12.51 and 6.79 mg/g, respectively) (Kolodynska et al., 2012;
14	Chen et al., 2011), confirming the effectiveness of <i>Miscanthus x giganteous</i> derived biochar
15	to remove copper and zinc.

Table 5. Copper and zinc adsorption (mg/g) for biomass, BC350ACT, BC600ACT, BC350
 and BC600, AC Fluval and AC Norit GAC. Results show averages ± standard error (n=2).

and BC000, AC F	iuvai allu AC	NOIL OAC.	Results show	v averages $\pm s$	stanuaru erro	$(\Pi - 2)$.		
Adsorbent		Cu (mg/g)		Zn (mg/g)				
	pH 4	рН 5	pH 6	рН 4	рН 5	pH 6		
BC600 ACT	4.3±0.4	3.8 ± 0.6	8.7±1.6	2.6±0.5	7.6±1.6	3.2±0.3		
BC350 ACT	4.6±1.2	7.9 ± 0.4	15.7 ± 1.3	3.3±0.3	9.6 ± 0.8	6.6±0.7		
BC600	4.1±0.6	6.3 ± 0.7	11.8 ± 0.8	7.3±0.7	10.4 ± 0.8	8±1.6		
BC350	3±0.4	3.1 ± 0.4	9.9 ± 0.8	2.9±0.1	9.7±1.3	5.8 ± 1		
AC Norit	6.6±2.3	6.3 ± 0.9	11.3 ± 1.6	6.6±1	17.9 ± 2.9	5±0.6		
AC Fluval	5.5±0.9	4.7 ± 0.1	11.1 ± 0.7	3.2±0.6	8.8 ± 0.2	7.2 ± 1.1		
Biomass	1.67±0.7	2.2±0.2	5±0.8	1.83±0.3	3.2±0.4	4±0.6		

¹⁸

19 Given the pH-dependent metals' uptake mechanisms involved for copper and zinc removal, a 20 study about the determination of the distribution coefficient (K_d) and the selectivity 21 coefficient (α) was conducted. As summarized in Table 6, the α values (α_1) observed at pH 6 22 were at least 3 times higher than those observed at pH 4 and 5, indicating a preferential

adsorption of copper to zinc at pH 6 for all biochars investigated. Conversely, according to
 the α₂ values, zinc showed adsorption selectivity to copper at pH 5.

3 The preferential adsorption of copper to zinc could be explained by the capacity of copper to 4 form covalent bonds, and this ability can be related to ionization potential and ionic radius (softness of a metal), as derived by Misono et al. (1967). Other researchers (Basta and 5 Tabatabai, 1992), reported that copper was preferentially adsorbed to zinc by soil on the basis 6 7 of softness parameter. McBride (1994), also explained the higher affinity and preferential 8 retention of metals by other parameters like electronegativity and ionic radii. However, Abd-Elfaltah and Wada (1981), found that the metal retention could not be predicted only from 9 10 electronegativity and ionic radii. These controversial results suggests that the metal retention 11 affinity might involve both covalent and electrostatic bonds. Therefore, it can be concluded 12 that the higher affinity of copper respect to zinc for surface complexation and electrostatic 13 reactions can be explained by higher electronegativity (copper= 2.0; zinc= 1.6), larger softness value (2.89 for copper and 2.34 for zinc) and hydrolysis constant (7.3-8.0 for copper 14 15 and 9.0-9.4 for zinc) (Abd-Elfaltah and Wada 1981; Basta and Tabatabai, 1992; Misono et 16 al., 1967; Shaheen et al., 2012)).

- 17
- 18

19

21	Table 6. Competitive binding behaviors of BC600ACT, BC350ACT, BC600 and BC350 for
22	Cu^{2+} (aq), and Zn^{2+} (aq) ions. α_1 : Selectivity of copper over zinc. α_2 : Selectivity of zinc over
23	copper.

Adsorbent	рН	K _d -Cu (L/g)	K _d -Zn (L/g)	α_1	α2
	4	9.21	20.35	0.45	2.20
BC600ACT	5	0.65	14.44	0.04	22.9
	6	41.87	25.09	1.66	0.59
	4	9.61	22.53	0.43	2.32

ACCEPTED MANUSCRIPT											
BC350 ACT	5	8.26	17.84	0.46	2.16						
	6	50.27	21.51	2.34	0.43						
	4	15.31	31.86	0.48	2.08						
BC600	5	9.41	18.50	0.48	1.97						
	6	55.71	35.60	1.56	0.64						
	4	10.05	26.49	0.38	2.64						
BC350	5	1.82	18.06	0.10	9.93						
	6	44.44	15.31	2.90	0.34						

1

2 4. Conclusions

3 This study demonstrated that *Miscanthus x giganteus* derived biochars effectively remove 4 copper and zinc from synthetic wastewater. The temperature of pyrolysis plays an important 5 role on the physic-chemical structure of biochar, affecting the metal removal capacity. 6 Biochar pyrolyzed at higher temperature showed an enhanced metal removal capacity for 7 both copper and zinc. The activation of biochar by H_2O_2 resulted to be pyrolysis-temperature 8 sensitive, leading to enhanced metals removal capacity of the biochar pyrolyzed at lower 9 temperature (BC350 ACT) for both copper and zinc. The effect of pH revealed that zinc was 10 predominantly removed at pH 5 while copper at pH 6, opening new interesting scenarios 11 about the possible selective removal and recovery of these two metals by *Miscanthus* x12 giganteus derived biochar. Biochars' metals removal capacities resulted to be comparable 13 with commercially available activated carbons. Overall Miscanthus x giganteus derived 14 biochar could be a valid alternative to activated carbon for an efficient removal of metal ions.

15

16 Acknowledgements

This study was supported by an International Fellowship funded by the University of Rome
"La Sapienza" and by the Short Term Scientific Mission (CSCM) within the COST scientific
programme on Biochar as an option for sustainable resource management. The authors would

1	like to acknowled	ge the So	chool of C	Chemistry an	nd Physics of	University of	KwaZulu-Natal

2 (Westville campus) for FT-IR, BET and elemental analysis.

3 References

- Abd-Elfaltah, A., Wada. K., 1981."Adsorption of lead, copper, zinc, cobalt and cadmium by
 soils that differ in cation exchange materials. Soil Sci. 32, 271–283.
- 6 Al-Wabel, M.I., Al-Omran, A., El-Naggar, A.H., Nadeem, M., Usman, A.R.A., 2013.
- Pyrolysis temperature induced changes in characteristics and chemical composition of
 biochar produced from conocarpus wastes. Bioresour. Technol. 131, 374–379.
- 9 Akbal, F., Camci, S., 2011. Copper, chromium and nickel removal from metal plating
- 10 wastewater by electrocoagulation. Desalination 269 (1–3), 214–222.
- Basta, N.T., Tabatabai, M.A., 1992. Effect of cropping systems on adsorption of metals by
 soils. III. Competitive adsorption. Soil Sci. 153, 331-337.
- Bradl, H. B., 2004. Adsorption of heavy metal ions on soils and soils constituents. J. Colloid
 Interface Sci. 277, 1–18.
- Brosse, N., Dufour, A., Meng, X., Sun, Q., Ragauskas, A., 2012. Miscanthus: a fast-growing
 crop for biofuels and chemicals production. Biofuel Bioprod. Bior. 6(5), 580-98.
- Brunauer, S., Emmett, P.H., Teller, E., 1938. Adsorption of Gases in Multimolecular Layers.
 J. Am. Chem. Soc. 60 (2), 309–319.
- Boudrahem, F., Soualah, A., Aissani-Benissad, F., 2011. Pb(II) and Cd(II) removal from
 aqueous solutions using activated carbon developed from coffee residue activated
 with phosphoric acid and zinc chloride. J. Chem. Eng. Data. 56 (5), 1946–1955.
- Bouwman, R., Freriks, I.L.C., 1980. Low-temperature oxidation of a bituminous coal.
 Infrared spectroscopic study of samples from a coal pile. Fuel. 59 (5), 315-322.
- Cao, X., Harris, W., 2010. Properties of dairy-manure-derived biochar pertinent to its
 potential use in remediation. Bioresour. Technol. 101, 5222–5228.

1	Chen, X.C., Chen, G.C., Chen, L.G., Chen, Y.X., Lehmann, J., McBride, MB, Hay, A.G.,
2	2011. Adsorption of copper and zinc by biochars produced from pyrolysis of
3	hardwood and corn straw in aqueous solution. Bioresour Technol. 102, 8877-8884.
4	Cheng, C.H., Lehmann, J., Engelhard, M.H., 2008. Natural oxidation of black carbon in soils:
5	Changes in molecular form and surface charge along a climosequence. Geochimica et
6	Cosmochimica Acta. 72, 1598–1610.
7	Clifton-Brown, J.C., Breuer, J., Jones, M.B., 2007. Carbon mitigation by the energy crop,
8	Miscanthus. Glob Change Biol. 13(11), 2296-307.
9	Dabrowski, A., Hubicki, Z., Podkoscielny, P., Robens, E., 2004. Selective removal of the
10	heavy metal ions from waters and industrial wastewaters by ion-exchange method.
11	Chemospere. 56, 91-106.
12	EPA, 2016. Secondary Drinking Water Standards: Guidance for Nuisance Chemicals.
13	https://www.epa.gov/dwstandardsregulations/secondary-drinking-water-standards-
14	guidance-nuisance-chemicals
15	Fontes, M.P.F. Matos, A.T., Costa, L.M., Neves, J.C.L., 2000. Competitive adsorption of
16	zinc, cadmium, copper and lead in three highly-weathered Brazilian soils. Commun.
17	Soil Sci. Plant Anal. 31, 2939-2958.
18	Fontes, M.P.F., Gomes, P.C., 2003. Simultaneous competitive adsorption of heavy metals by
19	the mineral matrix of tropical soils. Appl. Geochem. 18, 795-804.
20	Fox, J., 2008. Applied regression models and generalized linear models (2nd ed.). Thousand
21	Oaks, CA: SAGE.
22	Fu, F., Xie, L., Tang, B., Wang, Q., Jiang, S., 2012. Application of a novel strategy-
23	Advanced Fenton-chemical precipitation to the treatment of strong stability chelated
24	heavy metal containing wastewater. Chem. Eng. J. 189–190, 283–287.

1	Gerente, C., Lee, V.K.C., Le Cloirec, P., Mckay, G., 2007. Application of Chitosan for the
2	Removal of Metals from Wastewaters by Adsorption-Mechanisms and Models
3	Review. Critical Reviews in Environ. Sci. and Technol. 37, 41–127.
4	Gregorich, E.G., Carter, M.R., 1997. Soil Quality for Crop Production and Ecosystem Health.
5	Developments in Soil Science. 25, 1-448.
6	Harvey, O.R., Herbert, B.E., Rhue, R.D., Kuo, L.J., 2011. Metal interactions at the biochar-
7	water interface. Energetics and structure-sorption relationships elucidated by flow
8	adsorption microcalorimetry. Environ. Sci. Technol. 45 (13), 5550-5556.
9	Heaton, E., Long, S., Voigt, T., Jones, M., Clifton-Brown, J., 2004. Miscanthus for renewable
10	Energy generation: European union experience and projections for illinois. Mitig
11	Adapt Strateg. Glob Change. 9(4), 433-51.
12	Houben, D., Sonnet, P., Cornelis, J.T., 2014. Biochar from Miscanthus: a potential silicon
13	fertilizer. Plant Soil. 374:871–882.
14	Ho, Y.S., Mckay, G., 1999. The kinetics of sorption of divalent metal ion onto Sphagnum
15	moss peat. Water Res. J 34(3), 735-742.
16	Huff, M.D., Lee, J.W., 2016. Biochar-surface oxygenation with hydrogen peroxide. J.
17	Environ. Manage. 165, 17–21.
18	
19	Kang, T., Park, Y., Yi, J., 2004. Highly Selective Adsorption of Pt ²⁺ and Pd ²⁺ Using Thiol-
20	Functionalized Mesoporous Silica. Ind. Eng. Chem. Res. 43, 1478-1484.
21	Kim, P., Johnson, A., Edmunds, C.W., Radosevich, M., Vogt, F., Rials, T.G., Labb'e, N.,
22	2011. Surface functionality and carbon structures in lignocellulosic-derived biochars
23	produced by fast pyrolysis. Energy Fuels. 25, 4693–4703.

1	Kołodyńska, D., Wnętrzak, R., Leahy, J.J., Hayes, M.H.B., Kwapiński, W., Hubicki, Z.,
2	2012. Kinetic and adsorptive characterization of biochar in metal ions removal. Chem
3	Eng J. 197, 295–305.
4	Kim, H. K., Kim, JY., Cho, T.S., Choi, J.W., 2012. Influence of pyrolysis temperature on
5	physicochemical properties of biochar obtained from the fast pyrolysis of pitch pine
6	(Pinus rigida). Bioresour. Technol. 118, 158–162.
7	Kwapinski, W., Byrne, C.M.P., Kryachko, E., Wolfram, P., Adley, C., Leahy, J.J., et al.,
8	2010. Biochar from biomass and waste. Waste Biomass Valor. 1(2), 177-89.
9	Lagergren, S., 1898. About the theory of so-called adsorption of soluble substances.
10	Kungl. Sv. Vetenskapsakad. Handlingar. 24, 1.
11	Li, N., Bai, R.B., Liu, C.K., 2005. Enhanced, selective adsorption of mercury ions on
12	chitosan beads grafted with polyacrylamide via surface-initiated atom transfer radical
13	polymerization. Langmuir. 21, 11780–11787.
14	Li, M., Liu, Q., Guo, L.J., Zhang, Y.P., Lou, Z.J., Wang, Y., Qian, G.R., 2013. Cu(II)
15	removal from aqueous solution by Spartina alterniflora derived biochar. Bioresour.
16	Technol. 141, 83–88.
17	Lim, A.P., Aris, A.Z., 2013. A review on economically adsorbents on heavy metals removal
18	in water and wastewater. Environ. Sci. Biotechnol. 13, 163-181.
19	Lin, Y. H., Fryxell, G. E., Wu, H., Engelhard, M., 2001. Selective Sorption of Cesium Using
20	Self-Assembled Monolayers on Mesoporous Supports. Environ. Sci. Technol. 34,
21	3962-3966.
22	Liu, Z., and Zhang, F.S., 2009. Removal of lead from water using biochars prepared from
23	hydrothermal liquefaction of biomass. J. Hazard. Mater. 167, 933–939.
24	Lewandowski, I., Clifton-Brown, J., Scurlock, J., Huisman, W., 2000. Miscanthus: European
25	experience with a novel energy crop. Biomass Bioenergy. 19(4), 209-27.

1	Malamis, S., Katsou, E., Haralambous, K.J., 2011. Study of Ni(II), Cu(II), Pb(II), and Zn(II)
2	removal using sludge and minerals followed by MF/UF. Water Air Soil Pollut. 218(1-
3	4), 81-92.
4	Margui, E., Salvado, V., Queralt, I., Hidalgo M., 2004. Comparison of three-stage sequential
5	extraction and toxicity characteristic leaching tests to evaluate metal mobility in
6	mining wastes. Anal. Chem. Acta. 524, 151–159.
7	McBride, M.B., 1994. Environmental Chemistry of Soils. Oxford University Press, New
8	York, NY, USA.
9	Melligan, F., Dussan, K., Auccaise, R., Novotny, E.H., Leahy, J.J., Hayes, M.H.B., 2012.
10	Characterisation of the products from pyrolysis of residues after acid hydrolysis of
11	Miscanthus. Bioresour. Technol. 108, 258-63.
12	Meng, J., Feng, X., Dai, Z., Liu, X., Wu, J., Xu, J., 2014. Adsorption characteristics of Cu(II)
13	from aqueous solution onto biochar derived from swine manure. Environ. Sci. Pollut.
14	Res. 21, 7035–7046.
15	Mimmo, T., Panzacchi, P., Baratieri, M., Davies, C.A., Tonon, G., 2014. Effect of pyrolysis
16	temperature on miscanthus (Miscanthus x giganteus) biochar physical, chemical and
17	functional properties. Biomass and bioenergy. 62, 149-157.
18	Misono, M., Ochiai, E., Saito, Y., Yoneda, Y., 1967. A new dual parameter scale for the
19	strength of Lewis acids and bases with the evaluation of their softness. J. Inorg. Nucl.
20	Chem. 29, 2685-2691.
21	Mohan, D., Pittman, C.U., Bricka, M., Smith, F., Yancey, B., Mohammad, J., Steele, P.H.,
22	Alexandre-Franco, M.F., Gomez-Serrano, V., Gong, H., 2007. Sorption of arsenic,
23	cadmium, and lead by chars produced from fast pyrolysis of wood and bark during
24	bio-oil production. J. Colloid. Interface Sci. 310, 57-73.

1	Moreira, C.S., Alleoni, L.R. F., 2010. Adsorption of Cd, Cu, Ni and Zn in tropical soils under
2	competitive and non-competitive systems. Sci. Agric. (Piracicaba, Braz.). 67, 301-
3	307.
4	Novak, J.M., Lima, I., Xing, B., Gaskin, J.W., Steiner, C., Das, K.C., Ahmedna, M.A.,
5	Rehrah, D., Watts, D.W., Busscher, W.J., Schomberg, H., 2009. Characterization of
6	designer biochar produced at different temperatures and their effects on a loamy sand.
7	Ann. Environ. Sci. 3, 195–206.
8	Seco, A., Marzal, P., Gabaldón, C., Ferrer, J., 1997. Adsorption of heavy metals from
9	aqueous solutions onto activated carbon in single Cu and Ni systems and in binary
10	Cu-Ni, Cu-Cd and Cu-Zn systems. J. Chem. Technol. Biotechnol. 68, 23-30.
11	Shaheen, S.M., Derbalah, A.S., Moghanm, F.S., 2012. Removal of Heavy Metals from
12	Aqueous Solution by Zeolite in Competitive Sorption System. International Journal of
13	Environ. Sci. Deve. 3 (4), 362-367
14	Sheet, I., Kabbani, A., Holail, H., 2014. Removal of Heavy Metals Using Nanostructured
15	Graphite Oxide, Silica Nanoparticles and Silica/ Graphite Oxide. Composite Energy
16	Procedia. 50, 130 – 138.
17	Sun, R.C., Tomkinson, J., 2001. Fractional separation and physico-chemical analysis of
18	lignins from the blackliquor of oil palm trunk fibre pulping. Sep. Purif. Technol.
19	24(3), 529-539.
20	Tchounwou, P., Yedjou, C.G., patlolla, A.K., Sutton, D.J., 2012. Heavy metals toxicity and
21	the environment. EXS. 101, 133-164.
22	Trevino-Cordero, H., Juárez-Aguilar, L.G., Mendoza-Castillo, D.I., Hernández-Montoya, V.,
23	Bonilla-Petriciolet, A., Montes-Morán, M.A., 2013. Synthesis and adsorption
24	properties of activated carbons from biomass of Prunus domestica and Jacaranda

	ACCEPTED MANUSCRIPT
1	mimosifolia for the removal of heavy metals and dyes from water. Ind. Crops Prod.
2	42, 315–323.
3	Turan, N.G., Elevli, S., Mesci, B., 2011. Adsorption of copper and zinc ions on illite:
4	Determination of the optimal conditions by the statistical design of experiments.
5	Appl. Clay Sci. 52, 392–399.
6	Wang, S.H., Griffiths, P.R., 1985. Resolution enhancement of diffuse reflectance Ir-spectra of
7	coals by fourier self-deconvolution: 1. C-H stretching and bending modes. Fuel. 64,
8	229–236.
9	Wang, X.J., Liang, X., Wang, Y., Wang, X., Liu, M., Yin, D.Q., Xia, S.Q., Zhao, J.F., Zhang,
10	Y.L., 2011. Adsorption of copper (II) onto activated carbons from sewage sludge by
11	microwave-induced phosphoric acid and zinc chloride activation. Desalination. 278,
12	231–237.
13	Wang, B., Lehmann, J., Hanley, K., Hestrin, R., Enders, A., 2016. Ammonium retention by
14	oxidized biochars produced at different pyrolysis temperatures and residence times.
15	RSC Adv. 6, 41907-41913.
16	Xue, Y., Gao, B., Yao, Y., Inyang, M., Zhang, M., Zimmerman, A. R., Ro, K.S., 2012.
17	Hydrogen peroxide modification enhances the ability of biochar (hydrochar) produced
18	from hydrothermal carbonization of peanut hull to remove aqueous heavy metals:
19	Batch and column tests. Chem. Eng. J. 200–202, 673–680.
20	Yao, Y., Gao, B., Inyang, M., Zimmerman, A.R., Cao, X., Pullammanappallil, P., Yang, L.,
21	2011. Removal of phosphate from aqueous solution by biochar derived from
22	anaerobically digested sugar beet tailings. J. Hazard. Mat. 190, 501–507.
23	Yin, C.Y., Aroua, M. K., Wan Daud, W. M. A., 2007. Review of modifications of activated
24	carbon for enhancing contaminant uptakes from aqueous solutions. Sep. Purif.

Technol. 52, 403–415.

- 1 Yuan, J., Xu, R., Zhang, H., 2011. The forms of alkalis in the biochar produced from crop
- 2 residues at different temperatures. Bioresour. Technol. 102, 3488–3497.
- 3

Table 3. Parameters of pseudo-first-order and pseudo-second-order kinetics models for copper and zinc adsorption onto BC600 ACT, BC350 ACT, BC600 and BC350.

C	Cu Cu	6 5	Cu mg/L 63.5 158.5 317.7 635.4 1,270.8 63.5 158.5 317.7 635.4 1,270.8 63.5 158.5 217.7	K1 0.018 0.0028 0.0076 0.012 0.0039 0.009 0.022 0.025 0.022 0.013 0.005 1.E-05	 3.31 3.80 1.11 0.51 1.29 2.69 4.17 2.82 0.28 	 <i>R</i>² 0.34 0.88 0.22 0.98 0.82 0.25 0.88 0.91 0.75 0.92 0.49 	K ₂ 2.56 0.28 0.31 0.04 0.02 1.25 0.33 0.13 0.02 0.08 2.81	Qe 2.08 4.55 4.35 10.00 14.29 1.22 2.13 3.70 4.55 3.23	R ² 0.99 0.99 0.99 0.99 0.99 0.99 0.99 0.9	Zn Zn	6	Zn mg/L 65.3 163.4 327 653.8 1,307.6 65.3 163.4 327	K ₁ 0.0073 0.021 0.012 0.022 0.03 0.001 0.019 0.023	1.51 0.47 3.02 7.24 0.15 1.08 1.55	R ² 0.15 0.94 0.42 0.75 0.90 0.003 0.95 0.95	K ₂ 0.95 0.22 0.11 0.06 0.03 1.56 0.13 0.15	Qe 1.15 2.08 1.22 4.00 10.00 0.31 1.14 1.85	R ² 0.97 0.99 0.87 0.96 0.98 0.95 0.94
C	Cu	5	63.5 158.5 317.7 635.4 1,270.8 63.5 158.5 317.7 635.4 1,270.8 63.5 158.5	0.018 0.0028 0.0076 0.012 0.0039 0.009 0.022 0.025 0.022 0.013 0.005	0.66 1.11 3.31 3.80 1.11 0.51 1.29 2.69 4.17 2.82 0.28	0.34 0.88 0.22 0.98 0.82 0.25 0.88 0.91 0.75 0.92	2.56 0.28 0.31 0.04 0.02 1.25 0.33 0.13 0.02 0.08	2.08 4.55 4.35 10.00 14.29 1.22 2.13 3.70 4.55 3.23	0.99 0.99 0.99 0.99 0.99 0.99 0.99 0.99			65.3 163.4 327 653.8 1,307.6 65.3 163.4 327	0.0073 0.021 0.012 0.022 0.03 0.001 0.019 0.023	0.79 1.51 0.47 3.02 7.24 0.15 1.08 1.55	0.15 0.94 0.42 0.75 0.90 0.003 0.95	0.95 0.22 0.11 0.06 0.03 1.56 0.13	1.15 2.08 1.22 4.00 10.00 0.31 1.14	0.97 0.99 0.87 0.96 0.98 0.95 0.94
C	Cu	5	158.5 317.7 635.4 1,270.8 63.5 158.5 317.7 635.4 1,270.8 63.5 158.5	0.0028 0.0076 0.012 0.0039 0.009 0.022 0.025 0.022 0.013 0.005	1.11 3.31 3.80 1.11 0.51 1.29 2.69 4.17 2.82 0.28	0.88 0.22 0.98 0.82 0.25 0.88 0.91 0.75 0.92	0.28 0.31 0.04 0.02 1.25 0.33 0.13 0.02 0.08	4.55 4.35 10.00 14.29 1.22 2.13 3.70 4.55 3.23	0.99 0.99 0.98 0.99 0.99 0.99 0.99			163.4 327 653.8 1,307.6 65.3 163.4 327	0.021 0.012 0.022 0.03 0.001 0.019 0.023	1.51 0.47 3.02 7.24 0.15 1.08 1.55	0.94 0.42 0.75 0.90 0.003 0.95	0.22 0.11 0.06 0.03 1.56 0.13	2.08 1.22 4.00 10.00 0.31 1.14	0.99 0.87 0.96 0.98 0.95 0.94
C			317.7 635.4 1,270.8 63.5 158.5 317.7 635.4 1,270.8 63.5 158.5	0.0076 0.012 0.0039 0.009 0.022 0.025 0.022 0.013 0.005	 3.31 3.80 1.11 0.51 1.29 2.69 4.17 2.82 0.28 	0.22 0.98 0.82 0.25 0.88 0.91 0.75 0.92	0.31 0.04 0.02 1.25 0.33 0.13 0.02 0.08	4.35 10.00 14.29 1.22 2.13 3.70 4.55 3.23	0.99 0.99 0.98 0.99 0.99 0.99 0.86	Zn	5	327 653.8 1,307.6 65.3 163.4 327	0.012 0.022 0.03 0.001 0.019 0.023	0.47 3.02 7.24 0.15 1.08 1.55	0.42 0.75 0.90 0.003 0.95	0.11 0.06 0.03 1.56 0.13	1.22 4.00 10.00 0.31 1.14	0.87 0.96 0.98 0.95 0.94
C			635.4 1,270.8 63.5 158.5 317.7 635.4 1,270.8 63.5 158.5	0.012 0.0039 0.009 0.022 0.025 0.022 0.013 0.005	3.80 1.11 0.51 1.29 2.69 4.17 2.82 0.28	0.98 0.82 0.25 0.88 0.91 0.75 0.92	0.04 0.02 1.25 0.33 0.13 0.02 0.08	10.00 14.29 1.22 2.13 3.70 4.55 3.23	0.99 0.98 0.99 0.99 0.99 0.99 0.86	Zņ	5	653.8 1,307.6 65.3 163.4 327	0.022 0.03 0.001 0.019 0.023	3.027.240.151.081.55	0.75 0.90 0.003 0.95	0.06 0.03 1.56 0.13	4.00 10.00 0.31 1.14	0.96 0.98 0.95 0.94
C			1,270.8 63.5 158.5 317.7 635.4 1,270.8 63.5 158.5	0.0039 0.009 0.022 0.025 0.022 0.013 0.005	 1.11 0.51 1.29 2.69 4.17 2.82 0.28 	0.82 0.25 0.88 0.91 0.75 0.92	0.02 1.25 0.33 0.13 0.02 0.08	 14.29 1.22 2.13 3.70 4.55 3.23 	0.98 0.99 0.99 0.99 0.99 0.86	Zn	5	1,307.6 65.3 163.4 327	0.03 0.001 0.019 0.023	 7.24 0.15 1.08 1.55 	0.90 0.003 0.95	0.03 1.56 0.13	10.00 0.31 1.14	0.98 0.95 0.94
C			63.5 158.5 317.7 635.4 1,270.8 63.5 158.5	0.009 0.022 0.025 0.022 0.013 0.005	0.51 1.29 2.69 4.17 2.82 0.28	0.25 0.88 0.91 0.75 0.92	1.25 0.33 0.13 0.02 0.08	1.22 2.13 3.70 4.55 3.23	0.99 0.99 0.99 0.86	Zn	5	65.3 163.4 327	0.001 0.019 0.023	0.15 1.08 1.55	0.003 0.95	1.56 0.13	0.31 1.14	0.95 0.94
C			158.5 317.7 635.4 1,270.8 63.5 158.5	0.022 0.025 0.022 0.013 0.005	1.29 2.69 4.17 2.82 0.28	0.88 0.91 0.75 0.92	0.33 0.13 0.02 0.08	2.133.704.553.23	0.99 0.99 0.86	5		163.4 327	0.019 0.023	1.08 1.55	0.95	0.13	1.14	0.94
	Cu	4	635.4 1,270.8 63.5 158.5	0.022 0.013 0.005	4.17 2.82 0.28	0.75 0.92	0.02 0.08	4.55 3.23	0.99 0.86						0.95	0.15	1.85	0.00
	Cu	4	635.4 1,270.8 63.5 158.5	0.013 0.005	2.82 0.28	0.92	0.08	3.23	0.86									0.98
	Cu	4	1,270.8 63.5 158.5	0.005	0.28				0.97			653.8	0.034	5.25	0.89	0.06	6.67	0.99
	Cu	4	158.5			0.49	2.81					1,307.6	0.003	4.68	0.12	0.03	5.56	0.92
BC350 ACT C				1.E-05	1 26			0.08	0.89	Zn	4	65.3	0.006	0.19	0.85	0.67	0.13	0.80
BC350 ACT C			2155		1.20	0.0001	1.01	0.09	0.98			163.4	0.009	0.54	0.73	2.35	0.18	0.89
BC350 ACT C			317.7	0.022	1.82	0.78	0.12	2.78	0.98			327	0.014	2.45	0.92	0.21	2.63	0.98
BC350 ACT C			635.4	0.0002	1.78	0.001	0.25	0.89	0.99			653.8	0.0012	2.09	0.002	0.03	2.94	0.76
BC350 ACT C			1,270.8	0.0321	8.32	0.98	0.009	7.69	0.85			1,307.6	0.004	0.86	0.03	0.05	14.29	0.99
BC350 ACT C								/										
	Cu	6	63.5	0.018	1.32	0.88	0.28	1.96	0.99	Zn	6	65.3	0.017	1.06	0.84	0.35	1.56	0.99
			158.5	0.027	2.51	0.88	1.21	4.55	0.99			163.4	0.021	1.74	0.83	0.28	3.13	0.99
			317.7	0.0008	1.78	0.03	0.33	7.14	0.99			327	0.024	5.37	0.95	0.004	7.14	0.93
			635.4	0.029	10.23	0.83	0.03	14.29	0.99			653.8	0.033	6.92	0.97	0.02	7.14	0.90
			1,270.8	0.031	10.23	0.74	0.03	16.67	0.99			1,307.6	0.0048	1.20	0.03	0.01	12.5	0.92
С	Cu	5	63.5	0.006	0.66	0.19	0.89	1.23	0.99	Zn	5	65.3	0.0018	0.13	0.01	3.88	0.81	0.98
			158.5	0.022	1.51	0.78	0.43	3.13	0.99			163.4	0.021	2.34	0.97	0.05	2.17	0.90
			317.7	0.024	3.39	0.94	0.10	5	0.99			327	0.0015	1.32	0.14	0.10	2.38	0.97
			635.4	0.023	6.46	0.96	0.05	8.3	0.99			653.8	0.028	5.37	0.91	0.10	8.33	0.99
			1,270.8	0.034	12.30	0.95	0.0001	33.3	0.93			1,307.6	0.023	0.13	0.69	0.01	11.11	0.86
C	Cu	4	63.5	0.016	0.66	0.98	0.24	0.67	0.95	Zn	4	65.3	0.015	0.49	0.95	0.37	0.5	0.95
			158.5	0.016	0.95	0.89	2.28	1.13	0.99			163.4	0.012	0.87	0.93	0.05	0.77	0.90
			317.7	0.023	2.82	0.81	0.08	3.75	0.98			327	0.013	2.88	0.89	0.07	3.33	0.97
			635.4	0.034	5.13	0.89	0.001	11.11	0.96			653.8	0.022	3.98	0.99	0.03	3.85	0.90
			1,270.8	0.028	7.94	0.91	0.03	6.96	0.93			1,307.6	0.018	3.16	0.96	0.02	2.86	0.79

						A	CCEPI	red N	MAN	USCR	IPT	1						
BC600	Cu	6	63.5	0.017	1.04	0.71	0.50	1.71	0.99	Zn	6	65.3	0.015	0.99	0.98	0.17	1.03	
			158.5	0.028	4.79	0.95	0.06	5.31	0.98			163.4	0.027	5.13	0.77	0.02	4.55	
			317.7	0.024	2.82	0.71	0.25	6.46	0.99			327	0.022	2.34	0.99	0.05	2.38	
			635.4	0.03	7.94	0.81	0.04	11.44	0.99			653.8	0.028	4.37	0.84	0.05	6.25	
			1,270.8	0.034	11.48	0.69	0.01	12.99	0.89			1,307.6	0.034	8.51	0.79	0.02	9.09	
	Cu	5	63.5	0.018	0.59	0.84	0.47	0.81	0.98	Zn	5	65.3	0.009	0.47	0.51	0.12	0.5	,
			158.5	0.014	0.92	0.56	0.50	1.47	0.99			163.4	0.02	1.38	0.98	0.07	1.37	,
			317.7	0.01	2.40	0.64	0.48	3.23	0.99			327	0.001	2.88	0.57	0.05	2.86	(
			635.4	0.025	4.79	0.86	0.06	6.67	0.98			653.8	0.027	6.46	0.78	0.06	11.11	(
			1,270.8	0.0085	0.68	0.15	0.00	7.69	0.90			1,307.6	0.027	8.13	0.87	0.03	11.11	(
	Cu	4	63.5	0.0014	0.21	0.01	2.92	0.08	0.86	Zn	4	65.3	0.012	0.55	0.86	0.002	-1.38	(
			158.5	0.0008	0.83	0.86	1.55	0.10	0.93			163.4	0.014	0.49	0.84	0.01	0.90	(
			317.7	0.021	2.40	0.93	0.27	3.23	0.99			327	0.023	2.09	0.71	0.14	3.57	(
			635.4	0.0074	3.16	0.93	0.0007	6.67	0.92			653.8	0.024	4.57	0.95	0.02	4.55	(
			1,270.8	0.026	10.47	0.94	0.007	12.5	0.86			1,307.6	0.027	11.48	0.91	0.003	10.00	(
BC350	Cu	6	63.5	0.011	1.41	0.46	0.008	2.44	0.99	Zn	6	65.3	0.004	0.99	0.12	0.09	0.8	(
			158.5	0.018	1.48	0.55	0.16	2.56	0.98			163.4	0.012	1.48	0.91	0.15	1.64	(
			317.7	0.018	2.40	0.58	0.36	5.26	0.99			327	0.016	1.20	0.73	0.07	1.49	(
			635.4	0.017	3.47	0.49	0.48	8.33	0.99	$\mathbf{\nabla}$		653.8	0.013	2.63	0.63	0.15	4	(
				0.0039	2.40	0.03	0.06	8.33	0.99			1,307.6	0.026	6.17	0.87	0.05	9.09	(
	Cu	5	63.5	0.017	0.32	0.42	0.34	0.54	0.91	Zn	5	65.3	0.015	0.25	0.96	0.37	0.25	(
			158.5	0.018	0.83	0.65	0.12	1.18	0.89			163.4	0.008	1.58	0.91		2.33	(
			317.7	0.02	1.38	0.75	0.23	2.17	0.99			327	0.005	3.55	0.90	0.06	2.22	(
			635.4	0.01	1.62	0.25	0.87	3.23	0.99			653.8	0.025	5.89	0.90	0.07	8.33	(
	~		1,270.8	0.017	5.25	0.68	0.01	3.45	0.82	-		1,307.6	0.032	13.49		0.006	12.5	(
	Cu	4	63.5	0.01	0.50	0.95	0.01	0.78	0.87	Zn	4	65.3	0.01		0.77		0.47	(
			158.5	0.01	0.16	0.96	0.77	0.14	0.87			163.4	0.013	0.30		0.07	0.37	(
			317.7	0.01	2.57	0.83	0.11	2.78	0.98			327	0.033	2.82			3.13	(
			635.4	0.008	1.32	0.95	0.06	0.97	0.91			653.8	0.025	2.82		0.06	3.13	(
			1,270.8	0.023	7.59	0.98	0.01	8.33	0.88			1,307.6	0.011	0.79	0.73	0.001	12.5	(

Table 4. Langmuir and Freundlich Isotherms parameters for Cu and Zn adsorption onto BC600ACT, BC350ACT, BC600 and BC350 at different pHs.

Adsorbent	Model	Parameters		Cu			Zn	
			pH4	pH5	pH6	pH4	pH5	pH6
BC600ACT	Langmuir	Q _{max}	5.91	0.36	14.28	1.41	14	3.33
		K ACCEP			R 0.004	0.006	0.0006	0.006
		R^2	0.94	0.88	0.93	0.98	0.57	0.88
DOCALLOT	F 1!*1	17	0.07	1.02	2.02	0.05	0.02	0.25
BC600ACT	Freundlich	K _f 1/n	0.07 2.20	1.92 0.65	2.02 0.62	0.05 1.81	0.93 0.57	0.25 1.19
		\mathbf{R}^{2}	0.70	0.82	0.02 0.96	0.96	0.57	0.91
		K	0.70	0.82	0.90	0.90	0.59	0.91
BC350ACT	Langmuir	Q _{max}	6.17	8.87	19.72	2.88	23.58	7.38
20000101	Langmun	K K	0.002	0.006	0.004	0.003	0.0005	0.006
		\mathbf{R}^{2}	0.89	0.97	0.96	0.75	0.36	0.98
		ĸ	0.07	0.77	0.90	0.75	0.50	0.70
DC250ACT	Freundlich	17	1.05	2.18	2.56	1.01	1.03	1.26
BC350ACT	Freunalich	$\mathbf{K}_{\mathbf{f}}$	0.56	0.43	0.65	0.30	0.75	0.72
		$\frac{1/n}{R^2}$			0.03	0.30		
		R	0.86	0.84	0.97	0.20	0.85	0.97
			7.00	7.10	14 51	2.02	22.22	11
BC600	Langmuir	Q _{max}	7.69	7.19	14.51	2.02	22.22	11
		K _ 2	0.002	0.003	0.005	0.008	0.0005	0.002
		\mathbf{R}^2	0.20	0.88	0.98	0.93	0.73	0.89
BC600	Freundlich	$\mathbf{K}_{\mathbf{f}}$	0.02	1.45	1.88	0.05	1.07	0.19
		1/n	1.91	0.43	0.77	1.91	0.76	1.48
		\mathbf{R}^2	0.85	0.63	0.98	0.96	0.78	0.93
			0.51	2.00	10.01	1.05	5.01	0.04
BC350	Langmuir	Q _{max}	0.71	2.98	13.21	1.85	5.31	9.34
		K _ 2	0.005	0.006	0.003	0.003	0.002	0.002
		\mathbf{R}^2	0.94	0.94	0.94	0.88	0.93	0.85
BC350	Freundlich	$\mathbf{K}_{\mathbf{f}}$	0.08	1.16	2.08	0.03	0.73	0.44
		1/n	2.21	0.19	0.52	2.06	0.85	0.93
		R ²	0.78	0.13	0.90	0.96	0.85	0.94
						~ ~ .		
AC norit	Langmuir	Q _{max}	2.85	12.34	13.36	5.34	6.75	5.15
		$\frac{K}{R^2}$	0.011	0.01	0.038	0.001	0.017	0.033
		R	0.97	0.99	0.96	0.94	0.86	0.98
AC norit	Freundlich	K _f	0.14	0.87	2.38	0.03	0.76	1.90
		1/n	1.326	0.70	0.57	2.05	0.92	0.39
		\mathbf{R}^2	0.63	0.95	0.92	0.89	0.66	0.56
AC fluval	Langmuir	Q _{max}	1.66	6.06	17.54	2.64	8.29	14.7
		K	0.017	0.017	0.022	0.0006	0.01	0.009
	\mathbf{Y}	\mathbf{R}^2	0.99	0.98	0.84	0.79	0.76	0.31
AC fluval	Freundlich	$\mathbf{K}_{\mathbf{f}}$	0.14	1.06	1.74	0.043	1.10	0.34
			1.22	0.53	0.66	1.92	0.67	1.11
		\mathbf{R}^2						0.95
AC fluval	Freundlich	K	0.99 0.14	0.98 1.06	0.84 1.74	0.79 0.043	0.76 1.10	