

Historical Rammed Earth Process Description Thanks to Micromorphological Analysis

Hamard, E., Cammas, C., Fabbri, A., Razakamanantsoa, A., Cazacliu, B., Morel, J.

Author post-print (accepted) deposited by Coventry University's Repository

Original citation & hyperlink:

Hamard, E, Cammas, C, Fabbri, A, Razakamanantsoa, A, Cazacliu, B & Morel, J-C 2016, 'Historical Rammed Earth Process Description Thanks to Micromorphological Analysis' International Journal of Architectural Heritage, vol (in press). DOI: 10.1080/15583058.2016.1222462

<https://dx.doi.org/10.1080/15583058.2016.1222462>

DOI 10.1080/15583058.2016.1222462

ISSN 1558-3058

ESSN 1558-3066

Publisher: Taylor & Francis

This is an Accepted Manuscript of an article published by Taylor & Francis in International Journal of Architectural Heritage on 12 Aug 2016, available online: <http://www.tandfonline.com/10.1080/15583058.2016.1222462>

Copyright © and Moral Rights are retained by the author(s) and/ or other copyright owners. A copy can be downloaded for personal non-commercial research or study, without prior permission or charge. This item cannot be reproduced or quoted extensively from without first obtaining permission in writing from the copyright holder(s). The content must not be changed in any way or sold commercially in any format or medium without the formal permission of the copyright holders.

This document is the author's post-print version, incorporating any revisions agreed during the peer-review process. Some differences between the published version and this version may remain and you are advised to consult the published version if you wish to cite from it.

Historical rammed earth process description thanks to micromorphological analysis

Erwan Hamard^{(1)*} erwan.hamard@ifsttar.fr, Cécilia Cammas⁽²⁾ cecilia.cammas@inrap.fr, Antonin Fabbri⁽³⁾ antonin.fabbri@entpe.fr, Andry Razakamanantsoa⁽⁴⁾ andry.razakamanantsoa@ifsttar.fr, Bogdan Cazacliu⁽¹⁾, bogdan.cazacliu@ifsttar.fr, Jean-Claude Morel⁽⁵⁾ ac0969@coventry.ac.uk.

⁽¹⁾ LUNAM University, IFSTTAR, MAST, GPEM, F-44344 Bouguenais, Tel. +33 (0)2 40 84 58 00, Fax. +33 (0)2 40 84 59 99

⁽²⁾ INRAP, UMR 5140, AgroParisTech, F-78850, Thiverval-Grignon, Tel. +33 (0)1 30 81 53 53, Fax. + 33 (0)1 30 81 53 27

⁽³⁾ Université de Lyon, ENTPE, LTDS, UMR 5513, F-69120 Vaulx-en-Velin, Tel. +33 (0)4 72 04 70 70, Fax. +33 (0)4 72 04 62 54

⁽⁴⁾ LUNAM University, IFSTTAR, GERS, GMG, F-44344 Bouguenais, Tel. +33 (0)2 40 84 58 00, Fax. +33 (0)2 40 84 59 99

⁽⁵⁾ Coventry University, School of Energy, Construction and Environment, Centre for Low Impact Buildings, Coventry, CV1 5FB, UK, Tel. +44 (0) 24 7765 7688

* Author to whom correspondence should be addressed; e-mail: erwan.hamard@ifsttar.fr

Abstract

Rammed earth was traditionally used in western European countries before industrial building materials replace it during 20th Century. Construction strategies developed by former builders were dictated by locally available construction materials and engendered local constructive cultures. Unfortunately, this knowledge was orally transmitted and is lost today. The rediscovery of these cultures can provide answers to modern rammed earth construction processes. Micromorphological analysis of earth walls provides information to rediscover traditional rammed earth process. This methodology is applied for the first time, on a rammed earth wall of a farm located in Bresse (France). Thanks to this methodology, pedological horizon, extraction depth and location of the material source are identified. The surface area excavated for the construction of the building is estimated. Micromorphological study gives information on mixing degree and water content at implementation time. Strain features associated with ramming effect and rammed earth boundary layer are also highlighted.

31 **Running Head:** Rammed earth micromorphological analysis

32

33 **Key words:** rammed earth; micromorphology; architectural heritage; pedology; earth construction process

34 1 Introduction

35 The need to save resources and energies consumed for housing has led to a renewed interest for construction using
36 locally sourced and low embodied energy materials. Raw (unfired and unstabilised) earth is part of those materials
37 (Floissac et al. 2009; Habert, Castillo, and Morel 2010; Habert et al. 2012; Morel et al. 2001). The construction
38 strategies developed by former builders were dictated by the quality and the amount of locally available
39 construction materials. These resource constraints, combined with neighbouring inhabitant needs, engender local
40 constructive cultures, changing over time. The late 19th and early 20th century examples of earth constructions, in
41 the western European countries, are the outcome of this evolution.

42

43 In this paper *soil* names the material in its natural context and *earth* names the material extracted for construction
44 purpose. Traditional rammed earth is described as the manufacturing of locally available earth, slightly wet,
45 tamped in a formwork using a wood rammer (Cointeraux 1791; Doat et al. 1979; Hall and Djerbib 2004; Jaquin,
46 Augarde, and Gerrard 2007; Maniatidis and Walker 2003). Steps of this traditional process are extraction,
47 preparation and ramming. Since topsoil is unsuitable, for convenient reasons (Cointeraux 1791; Doat et al. 1979;
48 Maniatidis and Walker 2003; Hall and Djerbib 2004), earth is extracted in the layer just below the topsoil (Beckett
49 2011). Material supply is made as and when required by the needs of the site work (Cointeraux 1791). During
50 material preparation, clods of earth are broken. Earth is gathered in a pile to let coarse elements roll down the pile
51 and to be removed (Cointeraux 1791). The obtained bulk earth is placed by layers of 10 to 15 cm inside the
52 shuttering. Each layer is spread by foot, and then tamped thanks to a rammer, with a more or less pointed edge.
53 After compaction, rammed earth layers are 6 to 10 cm thick (Doat et al. 1979). Once all layers inside a shuttering
54 are compacted, the formwork is moved horizontally to go on with the realization of the wall (Doat et al. 1979;
55 Jaquin, Augarde, and Gerrard 2007). After completion of a level, called a “lift”, the shuttering is moved vertically
56 to realize a new lift. The ramming effect is more important in the top of a rammed earth layer than in its bottom.
57 Consequently, earth density is higher in the top of the rammed earth layer than in its bottom (Q-B Bui et al. 2009).

58

59 The information that survived until nowadays derived from precious testimonies of former builders who have
60 made traditional rammed earth. The rammed earth process in Bresse region (France) is described in Perraud et al.
61 (2015). Nevertheless, those testimonies are a narrow sample of the entire traditional rammed earth knowledge. A
62 large part of the diversity of the know-how, transmitted orally for centuries in the western European countries, is

63 lost as earth construction fell into disuse during the 20th century. The absences of written documents make it
64 necessary to use an archaeological approach. In particular, the traditional rammed earth process should be
65 described by rational means to discuss the sources of materials, the methods of extraction, the way of preparation
66 and the implementation of earth.

67

68 From an architectural and a historical point of view, this knowledge would enable us to follow the evolution and
69 the spread of earth construction processes. From a technical point of view, it would allow us to rediscover the
70 solutions employed by former builders to overcome obstacles that are still relevant today: influence of soil,
71 geography, geology and climate on construction process choices. Given the absence of suitable methodologies,
72 the goal of this paper is to explore a rational methodology, based on micromorphology analysis of samples
73 collected in heritage rammed earth buildings, aiming to describe the traditional earth construction processes.

74

75 Micromorphology derives from pedology science (Fedoroff 1979). It has been first employed in geoarcheology to
76 study sedimentary sequences exposed by archaeological excavations, before to be used for archaeological
77 architectural remains investigation (Cammass and Watez 2009; Courty, Goldberg, and Macphail 1989). For
78 archaeological building materials, micromorphology studies give access to features resulting of mechanisms that
79 can reveal the elementary steps of the construction process (Watez 2003; Gé et al. 1993; Cammas 2003). These
80 studies help identifying building techniques for constructions ranging from Neolithic (Watez 2003) to roman or
81 even 17th Cad buildings (Cammass 2003).

82

83 To our knowledge, micromorphology was rarely used to characterize building materials, outside the archaeological
84 context. Ajakane et al. (2007) used this method to describe the petrography of an earth material, but they do not
85 describe nor study samples pedofeatures. The use of micromorphological investigation methods, for a 19th century
86 rammed earth building is an original approach. It should be pointed out that, although the methodology proposed
87 in this manuscript is illustrated with a particular case, it can be extended to any type of rammed earth buildings.

88 **2 Materials and methods**

89 **2.1 Studied area**

90 Renovation works performed in a residential building of a rammed earth farm, located in *Bresse* region, in *Cras-*
91 *sur-Reyssouze* municipality (north of Lyon, France, see Figure 1), gave us the opportunity to collect rammed earth
92 specimens of a well preserved inside wall. Specimens were sampled during the demolition of the wall. This wall
93 was 5 m long, 4.7 m high and 0.5 m wide. As reported by a local source, the building dates back to 1860.

94
95 Topographical, geological and pedological contexts provide information about the soils surrounding the farm
96 (Figure 2 and Figure 3). The farm is located on an alluvial terrace which is, topographically, above the *Reyssouze*
97 valley, to the west, and below the *Balvay* plateau, to the east (Figure 2). According to the geological map (Bergerat
98 and Fleury 1985), the farm is located on sprayings of siliceous broken stones, remains of a Riss fluvio-glacial
99 deposit, overlying a Plio-Quaternary geologic formation, called "*Marnes de Bresse*" (Figure 2). Arnal et al. (1981)
100 and Vinatier (1987) proposed a description of common soils of *Bresse* region, called toposéquence, based on
101 pedological surveys performed on 4 municipalities (Figure 3). Since the farm is located on a plateau, the local soil
102 should correspond to a soil located on high topography of the toposéquence, i.e. clayey sandy-silt soil with iron
103 and manganese spots (1-2, Figure 3) or silty clay to clayey silt soils lying on marls (3, Figure 3). In order to precise
104 the pedological environment of the farm, a field survey was carried out.

105 **2.2 Pedological surveys**

106 The variability of "*Marnes de Bresse*" geological formation (Bergerat and Fleury 1985) combined with their large
107 cartographic scale made it necessary to carry a field study. In order to recognize the soils developed on the different
108 geological formations and on the different topographical positions surrounding the rammed earth farm, and
109 therefore to identify potential material sources, five hand auger surveys have been realized along an east-west
110 transect, between the farm and the *Balvay* village. Those surveys are named *a* to *e* and presented in Figure 2. Their
111 description is provided in Figure 4.

112 2.3 Wall specimens sampling and thin sections realization

113 It was not possible to distinguish to the naked eye neither layers nor lifts of the rammed earth wall in which the
114 samples were collected. Therefore, the sampling location was randomly selected. For this first study it was decided
115 to do a limited horizontal section (CRA1 and CRA2, Figure 5) and a limited vertical section of the wall (CRA3
116 and CRA4, Figure 5). Since glass slides used for thin sections are 6.5 cm wide, 13.5 cm long and the thickness of
117 the sample must be large enough to perform several cuttings, in case of failure, the collected samples dimensions
118 are 5×12×10 cm. Samples were carved by a craftsmen thanks to an angle grinder (Figure 5). Samples are wrapped
119 in towel paper and firmly maintained with tape to strengthen them. Then, position and orientation with respect to
120 the face of the wall are labelled on samples.

121
122 Samples are air dried and then oven dried at 45°C. Afterwards, according to Guilloché (1985), samples are soaked
123 with synthetic resin. After one or two months polymerization, a slab of sample is cut. This slab is temporarily
124 glued to a glass slide. The unattached face of the slab is levelled, grinded and glued definitively on a glass slide.
125 The second face is grinded up to 25 µm, reference thickness for micromorphological analysis and for which the
126 transparent observation of the thin section is possible, under plane polarized light (PPL) or crossed polarized light
127 (XPL) (Stoops 2003). Finally, a thin glass slide is glued on the second face to protect the thin section.

128
129 Samples collected in the wall were prepared in order to realize 2 cross sections, the first one with samples CRA 1
130 and CRA 2 and the second one with samples CRA 3t, CRA 3d, CRA 4t, CRA 4d (Figure 5). A total of 6 thin
131 sections are studied.

132
133 Thin sections descriptions are performed according to Bullock et al. (1985) and Stoops (2003) with the help of
134 Mackenzie and Guilford (1980) and Delvigne (1998). The abundance of components is evaluated with an
135 abundance charts (Bullock et al. 1985; Stoops, Marcelino, and Mees 2010). These references provide a system of
136 analysis and description of soil thin sections. The term **groundmass** refers to the nature, the shape and the
137 distribution of components; **microstructure** refers to the spatial arrangement of mineral particles and of voids;
138 **fabric** refers to preferential orientations of particles; **inclusions** refers to sporadic elements; and **limits** refers to
139 soil discontinuities.

140 **3 Results of thin sections description**

141 **3.1 Groundmass**

142 The material of the groundmass consists of an iron oxides rich silty-clayey fine fraction (Figure 6b) and a sub-
143 millimetre sand fraction (40%) (Figure 6a). Sand particles are evenly distributed inside the micromass. Sand is
144 almost exclusively composed of subangular to subrounded quartz, with regular surfaces. Finely fragmented vegetal
145 remains, mostly roots, are also observed (Figure 6c). However, we note the presence of rare micas. The fine
146 fraction is slightly birefringent.

147 **3.2 Microstructure**

148 At thin section scale, the material is constituted of subhorizontal units. The microstructure is quite dense with voids
149 preferentially distributed inside horizontal units, creating an alternation of layers with greater and smaller porosity.
150 Voids are unconnected and their faces are unaccommodated. They are distributed in the groundmass or linked to
151 inclusions (clayey aggregates, ferromanganic nodules, biologic remains). The maximal observed diameter of voids
152 is of the order of a millimetre.

153

154 A portion of the porosity (porosity of type 1) is constituted of channel voids. Some of these voids contain irregular
155 aggregates, vegetal remains and/or Enchytraeids excrements (Figure 6d). Another portion of the porosity (porosity
156 of type 2) has slightly rough walls of polyconcave, elongated or irregular shape. It does not contain aggregates or
157 vegetal debris (Figure 6e). In the microstructure, cavities are frequently aligned and/or flattened along horizontal,
158 tilted or vertical axes (Figure 6f and 6g).

159 **3.3 Fabric**

160 From thin section analysis, two main fabrics can be distinguished: Fabric 1, the most represented fabric, on which
161 the sand fraction is randomly distributed inside the clayey-silty fine micromass (Figure 6a); and Fabric 2: locally,
162 sand particles are organised along horizontal, tilted or vertical discontinuous lines (Figure 6h and 6i) and often
163 associated with cavities alignments.

164 **3.4 Inclusions**

165 From thin section observation, the following inclusions, sorted by decreasing order, can be inventoried: (1)
166 Ferruginous nodules, generally with sharp shape (size ranging from 0.3 to 10 mm) (Figure 6j and 6k); (2) multi-
167 millimetric silty-clayey aggregates (2-5% sand) with texture finer than the one of the groundmass, often associated
168 with cracks on their edge (Figure 6l); (3) some multi-millimetric charcoals (Figure 6m); (4) rare multi-millimetric
169 siliceous elements; (5) rare millimetric calcareous elements; and (6) rare millimetric fired earth pieces. These
170 inclusions are randomly distributed inside the groundmass.

171 **3.5 Limits**

172 In the material, two types of limits can be distinguished. The first type is characterized by obvious limits and
173 materialized by the conjunction of three characters (Figure 6n): (1) abrupt change, from bottom to top, between a
174 low porosity layer to a high porosity layer; (2) subhorizontal sand alignments along the limit; and (3) horizontally
175 flattened voids along the limit.

176

177 The second limit type is a gradual transition, from bottom to top, between a more porous zone to a less porous
178 zone (Figure 7). The analysis of a 24 cm vertical section, combining CRA3t, CRA3d, CRA4t and CRA4d thin
179 sections, reveals 4 subhorizontal sharp limits that separate 5 layers. Within each of these layers, a transition
180 between a lower zone, more porous, and an upper zone, less porous is evidenced (Figure 7).

181 **4 Discussion**

182 **4.1 Representativeness**

183 Samplings concern a portion of 24 cm vertically and 20 cm horizontally in a 4.7 m high, 5 m long and 0.5 m thick
184 wall. The representativeness of this sampling has to be discussed. At the time of the construction the extraction of
185 the earth is realized as and when required. Therefore, the rammed earth layers and lifts record the variations of the
186 earth employed, more or less mitigated by the extraction, transportation and preparation stages. The contrast in
187 earth composition is greater vertically, between the different rammed earth layers, than horizontally, along a single
188 layer. Consequently, in a rammed earth wall, observations made on a vertical section could be considered as

189 representative of all the entire layers intersected by this section. Contrariwise, these observations cannot be
190 considered representative of layers located above and below this section.

191 **4.2 Nature and source of the earth**

192 Pedofeatures visible inside the wall are inherited from the history of the original soil in the ground and from
193 modifications during construction stages. Once the earth compacted and dry, mechanisms driving soil particles
194 transfer are off and the pedogenic dynamic is stopped. The aim is to distinguish the features inherited from the
195 original soil to that inherited from the modifications engendered by men during construction process. This section
196 focuses on features inherited from the original soil.

197

198 The presence of root debris (Figure 6c) or voids created after root decomposition (Figure 6d) evidenced a soil
199 extraction in a horizon relatively close to the surface, but the absence of leaf or branch debris reveals that the
200 extraction does not concern the litter. The presence of ferruginous oxides (Figure 6j and 6k) denotes a pedogenesis
201 in a waterlogged environment. Another feature helping to identify the original soil is the decarbonation of the
202 micromass. Among the soil type of Bresse (Arnal, Vier, and Bouteyre 1981; Vinatier 1987), the unique horizon
203 that match this description is the Eg horizon of the type 1 (Figure 3). It is described as a “30-60 cm deep horizon,
204 beige light with dark spots and concretions, more or less friable. The structure is polyhedral, fragile and root and
205 worm porosity is high. This horizon, periodically waterlogged, is subjected to reduction, migration and
206 precipitation of metallic oxides” (Arnal, Vier, and Bouteyre 1981). The noticeable difference between the wall
207 material and the Eg horizon material concerns the structural arrangement of particles. This difference is hardly
208 surprising, given the modifications and the compaction undergone by the earth in the rammed earth wall.

209

210 The absence of pedological data concerning the construction site environment necessitated a soil recognition on
211 field via auger surveys. The objective of this recognition was the identification of the Eg horizon of type 1 soil,
212 closest to the construction. As this kind of soils is only encountered in high topographic positions, the surroundings
213 of the site as well as the plateau of Balvay were explored (Figure 2 and Figure 3). Among the horizons identified
214 (Figure 4), horizon 2 of the profile *e* is the only one that offer pedological characteristics compatible with the
215 material used for the wall construction. In order to compare with the particle size distribution of the wall material,
216 five samples were collected in a 60 cm vertical section of the profile *e*, at respective depths of 0/-12, -12/-24, -24/-

217 36, -36/-48 and -48/-60 cm, and their particle size distribution and clay content were determined according to
218 French standards NF P 94-056 (1996) and NF P 94-057 (1992) (Figure 9).

219

220 In a first step, the average depth of extraction is determined thanks to the soil clay content. The clay content of the
221 material of the wall is 11 %. On the profile *e* (FigureFigure 4), 11 % clay content corresponds to a -17 cm depth
222 (Figure 8). The extraction of the material source should then concern a 0 to -34 cm layer of the soil of the Balvay
223 plateau. In a second step, in order to confirm this assertion, the particle size distribution of the rammed earth wall
224 material (CRA) and these of the material collected between 0 to -36 cm depth on the Balvay plateau (BAL 0-36),
225 are compared (Figure 9). CRA material have a greater sand fraction (30% by mass) than BAL 0-36 material.
226 However the points of inflection of the particle size distribution of the CRA material at 0.02, 0.05 and 0.07 mm
227 are also observed on the particle size distribution of the BAL 0-36 material (Figure 9). The mass frequency
228 representation confirms this observation (Figure 9). The difference can be attributed to the natural variability of
229 the soil. The granulometric signatures of these two materials can be regarded as similar.

230

231 The material source of the rammed earth wall can be identified on the Balvay plateau, located 1 km east to the site
232 (Figure 2). The construction is dated 1860. The network and mean of transportation of this time enable us to
233 envisage the carriage of the earth over such a distance. The extracted horizon is just below the humiferous horizon
234 and principally concerns the Eg horizon present between -5 to -35 cm depth. This is in line with what is commonly
235 asserted in the literature on the origin of the materials for rammed earth construction, that refer to subsoil
236 (Maniatidis and Walker 2003; Beckett 2011; Hall and Djerbib 2004). Considering a 30 cm thickness of soil
237 extracted, the surface excavated to build the wall is estimated to 40 m². The same calculation performed for the
238 entire building gives an excavated area of approximately 800 m². The selection of a particular horizon, located at
239 least 1 km away, requiring excavation of soil on such a large surface area, tells us how carefully the choice and
240 the extraction of the earth for construction was made by the 19th century craftsmen.

241 **4.3 Material preparation**

242 Pedofeatures resulting from the mixing and its intensity are described in the literature (Courty, Goldberg, and
243 Macphail 1989; Gé et al. 1993; Cammas 2003). Mixing induce a homogeneous distribution of the coarse fraction
244 in the micromass and the presence of rounded residual aggregates. Here, the material of the wall does not present

245 any characteristic of a mixing action (Figure 6l). Thus, the material has undergone, at most, a coarse mixing related
246 to the handling of the earth during extraction, transportation and preparation.

247
248 Type 1 porosities contain Enchytraeids excretions and vegetal debris indicating their root decomposition origin
249 (Figure 6d). Irregular aggregates inside these voids evidence the mechanical alteration of void walls and therefore,
250 their aging. The preservation of type 1 porosities, despite the significant compaction of adjacent earth, strongly
251 suggests that the decomposition occurred after the implementation of the earth in the wall. Type 2 porosity is of
252 physical origin (Figure 6e). Type 2 porosities are mainly generated during the modifications engendered by
253 rammed earth processing. Shape and roughness of their walls depends on the water content of the material during
254 their creation, i.e. during extraction and implementation of the earth (Stoops 2003). Micromorphological
255 characteristics resulting from preparation and implementation of the earth material, relative to water content at the
256 fabrication time, for plastic to liquid state, are described by Cammas (2003) and synthesized in Table 1. Type 2
257 porosities have rough and irregular walls (Figure 6e). This sort of porosity, combined with the absence of
258 pedofeatures associated to plastic to liquid state, suggest an implementation at solid state. These pedofeatures,
259 significant of an implementation of the material at a relatively dry state, have never been depicted in the context
260 of construction materials. This observation is in accordance with the hydric state of the earth for rammed earth
261 construction, typically under the plastic limit (T.-T. Bui et al. 2014; Ciancio and Jaquin 2011; Kouakou and Morel
262 2009; Silva et al. 2013).

263 **4.4 Material implementation**

264 The continuous sand particles alignments combined with horizontally elongated voids separate five horizontal
265 layers (Figure 7). In each layer, porosity gradually evolves from a more porous region, at the base, to a less porous
266 region, on the top (Figure 7). Layer edges are underlined by an abrupt change from a closed porosity below and a
267 more open porosity above. Sharp limits are interpreted as limits of material brings, resulting on the addition of a
268 new earth layer. Sand beds associated with horizontal voids located on layers' top are interpreted as the result of
269 vertical tamping that reduces the volume of bulk earth, flatten voids and create horizontal alignments of sand
270 particles. The inside layer porosity evolution is interpreted as the indicator of the degree of compaction. The upper
271 portion of a layer is more compacted than the lower portion (Quoc-Bao Bui et al. 2014). The superimposition of
272 layers is responsible for the porosity contrast between sharp limits. The estimated rammed earth layers thicknesses
273 are comprised between 3 to 9 cm (Figure 7). Literature refers to thickness values ranging from 6 to 10 cm for

274 traditional rammed earth (Doat et al. 1979; Quoc-Bao Bui et al. 2014). Even if some layers can be regarded as thin
275 (L2 and L4, Figure 7), layer thicknesses are in agreement with the literature values. The fineness of the earth
276 employed for the construction did not enable us to distinguish on site the different layers with unaided eye. Only
277 the micromorphological study permits this distinction.

278

279 Inside the layers, discontinuous sand alignments and flattened voids are observed. They correspond to the fabric
280 of type 2 (Figure 6f, 6g, 6h and 6i). Occasionally, subvertical particles and voids alignments change direction
281 downwards and get connected to a subhorizontal alignment, forming a corner shape figure (Figure 6i). Some
282 alignments are highly visible, others are more indistinct. The horizontal particles alignments and flattened voids
283 are the result of a vertical shortening. The tilted and subvertical sand alignments are interpreted as shear lines, a
284 phenomenon compatible with the vertical shortening. The overlap of most of these deformation figures
285 demonstrates the repetition of stresses undergone by the material, which superimpose strains on each other. The
286 repetition of these strains across all layers generates a significant shortening, which is possible only with earth at
287 bulk state. These figures accommodate localised vertical strains, repeated throughout the rammed earth layers.
288 These figures are interpreted as the result of the craftsman compaction of the earth inside the formwork by treading
289 it with his clogs and tamping it thanks to a rammer. The discontinuous sand particles alignments and oriented voids
290 are therefore characteristic of the mechanical tamp undergone by the material at bulk state and is associated to the
291 rammed earth process.

292 **5 Conclusion**

293 By combining geotechnical approach, conventionally used in earth construction, with pedological field survey and
294 micromorphological approach, it is possible, in the case studied here to (1) identify geographical and pedological
295 material source, (2) precise the depth of soil extraction, (3) estimate the excavated surface necessary to extract the
296 earth, (4) provide information on the mixing degree and (5) on water content at fabrication time, (6) describe the
297 effect of the manual rammer during the tamping phase and (7) distinguish rammed earth layers that were not visible
298 on site.

299

300 The methodology proposed in this article provide extensive information on the construction process (extraction
301 method, transportation, mixing, water content, compaction effect) employed to build this rammed earth farm, and

302 to make the connection between this process and the type of earth used. By applying this methodology to buildings
303 of different ages and different geographical contexts (soil type, climate, seismicity ...) it is possible to describe the
304 evolution of the rammed earth processes and their adaptations in specific contexts. Finally, in case of a doubt about
305 the nature of the construction process used for a construction, this paper provides clear micromorphological criteria
306 for identification of rammed earth process, applicable to building heritage and archaeological material.

307

308 The methodology proposed in this article is promising. Future developments of this work could be (1) to provide
309 quantitative information in order to support observations, (2) to investigate other rammed earth constructions, with
310 different implementations, from various regions and/or of diverse ages with the aim to experience this
311 methodology and (3) to study constructions using other traditional earth processes (cob and adobe for example) to
312 possibly generalise it.

313 **6 Acknowledgements**

314 We would like to gratefully thank Michel and Christiane Bellaton, the owners of the rammed earth farm, who
315 allow us to collect samples, Nicolas Meunier, the rammed earth craftsman who collected the samples and Stéphane
316 Cointet who provides technical and logistical support. We also gratefully thanks the French national research
317 agency (ANR) who founded a part of this work (PRIMATERRE - ANR-12-VBDU-0001-01 *Villes et Bâtiments*
318 *durables*).

319

320 7 References

- 321 Ajakane, R, S Kamel, R Mahjoubi, E El Faleh, JM Vallet, P Bromblet, JD Meunier, Y Noack, and D Borschnek.
 322 2007. “Caractérisation Des Matériaux de Construction Des Remparts de La Médina de Mèknes.” In
 323 *Echanges Transdisciplinaires Sur Les Constructions Ne Terre Crue 2 - La Construction En Terre Massive*
 324 *Pisé et Bauge*, edited by H Guillaud, C-A de Chazelles, and A Klein, 23–32. Montpellier: Edition de
 325 l’espérou.
- 326 Arnal, H, P Vier, and G Bouteyre. 1981. “Etudes Préliminaires En Vue Du Drainage Des Terres Agricoles Du
 327 Département de l’Ain.” Nimes.
- 328 Beckett, C T S. 2011. “The Effect of Climate on the Unconfined Compressive Strength of Rammed Earth.”
 329 community.dur.ac.uk/charles.augarde/pubs/BeckettAugardeClimate2011.pdf.
- 330 Bergerat, F, and R Fleury. 1985. *Carte Géologique de La France - Feuille de Saint Amour*. BRGM. Orléans.
- 331 Bui, Q-B, J-C Morel, B.V. Venkatarama Reddy, and W. Ghayad. 2009. “Durability of Rammed Earth Walls
 332 Exposed for 20 Years to Natural Weathering.” *Building and Environment* 44 (5) (May): 912–919.
 333 doi:10.1016/j.buildenv.2008.07.001.
- 334 Bui, Quoc-Bao, Jean-Claude Morel, Stéphane Hans, and Peter Walker. 2014. “Effect of Moisture Content on the
 335 Mechanical Characteristics of Rammed Earth.” *Construction and Building Materials* 54 (March): 163–169.
 336 doi:10.1016/j.conbuildmat.2013.12.067.
- 337 Bui, T.-T., Q.-B. Bui, A. Limam, and S. Maximilien. 2014. “Failure of Rammed Earth Walls: From Observations
 338 to Quantifications.” *Construction and Building Materials* 51 (January): 295–302.
 339 doi:10.1016/j.conbuildmat.2013.10.053.
- 340 Bullock, P, N Fedorof, A Jongrrius, G Stoops, and T Tursina. 1985. *Handbook for Soil Thin Section*
 341 *Description.pdf*. Wayne Rese. Albrighton.
- 342 Cammas, Cécilia. 2003. “L’architecture En Terre Crue À L’âge Du Fer et À L’époque Romaine Apports de La
 343 Discrimination Micromorphologique Des Modèles de Mise En Oeuvre.” In *Echanges Transdisciplinaires*
 344 *Sur Les Constructions En Terre Crue 1*, edited by C-A de Chazelles and Alain Klein, 33–53. Montpellier:
 345 Edition de l’espérou.
- 346 Cammas, Cécilia, and Julia Watez. 2009. “La Micromorphologie : Méthodes et Applications Aux Stratigraphies
 347 Archéologiques.” In *La Géologie, Les Sciences de La Terre Appliquées a l’Archéologie*, edited by Alain
 348 Ferdière, Errance, 181–218. Paris.
- 349 Ciancio, Daniela, and Paul Jaquin. 2011. “An Overview of Some Current Recommendations on the Suitability of
 350 Soils for Rammed Earth.” In *Internationnal Workshop on Rammed Earth Materials and Sustainable*
 351 *Structures and Hakka Tolou Forum 2011*, 2–7.
- 352 Cointeraux, François. 1791. *Ecole D’architecture Rurale*. Paris.
- 353 Courty, Marie-Agnès, Paul Goldberg, and Richard Macphail. 1989. *Soils and Micromorphology in Archaeology*.
 354 Cambridge (UK): Cambridge University Press.
- 355 Delvigne, Jean E. 1998. *Atlas of Micromorphology of Mineral Alteration and Weathering*. Edited by Robert F
 356 Martin. Ottawa: Mineral Association of Canada.
- 357 Doat, P, A Hays, H Houben, S Matuk, and F Vitoux. 1979. *Construire En Terre*. Analternat. Paris.
- 358 Fedoroff, N. 1979. “Organisation Du Sol À L’échelle Microscopique.” In *Constituants et Propriétés Du Sol*, edited
 359 by M Bonneau and B Souchier, Masson, 251–265. Paris, France (in French).
- 360 Floissac, Luc, Alain Marcom, Anne-Sophie Colas, Quoc-Bao Bui, and Jean-Claude Morel. 2009. “How to Assess
 361 the Sustainability of Building Construction Processes.” In *Fifth Urban Research Symposium*, 1–17.
- 362 Gé, Thierry, Marie-Agnès Courty, Wendy Matthews, and Julia Watez. 1993. “Sedimentary Formation Process of
 363 Occupation Surfaces.” In *Formation Processes in Archaeological Context*, edited by Paul Goldberg, David
 364 T Nash, and Micheal D Petraglia, Monographs, 149 – 163. Madison: Prehistory Press.
- 365 Guilloré, P. 1985. “Méthode de Fabrication Mécanique et En Série Des Lames Minces.” I.N.A.P.-G., Département

- 366 des sols.
- 367 Habert, G, E Castillo, and J -C Morel. 2010. "Sustainable Indicators for Resources and Energy in Building
368 Construction." In *Second International Conference on Sustainable Construction Materials and
369 Technologies*, edited by J Zcahr, P Claisse, T R Naik, and E Ganjian. Universita Politecnica delle Marche,
370 Ancona (Italy): Coventry University and The University of Wisconsin Milwaukee for By-products
371 Utilization. <http://www.claisse.info/Proceedings.htm>.
- 372 Habert, G., E. Castillo, E. Vincens, and J-C Morel. 2012. "Power: A New Paradigm for Energy Use in Sustainable
373 Construction." *Ecological Indicators* 23 (December): 109–115. doi:10.1016/j.ecolind.2012.03.016.
- 374 Hall, Matthew, and Youcef Djerbib. 2004. "Rammed Earth Sample Production: Context, Recommendations and
375 Consistency." *Construction and Building Materials* 18 (4) (May): 281–286.
376 doi:10.1016/j.conbuildmat.2003.11.001.
- 377 Jaquin, Paul, Charles Augarde, and Christopher Gerrard. 2007. "Historic Rammed Earth Structures in Spain,
378 Construction Techniques and Preliminary Classification." In *International Symposium on Earthen Structures*.
379 Vol. 44. Bangalore, India: Interline Publishing.
- 380 Kouakou, C.H., and J-C Morel. 2009. "Strength and Elasto-Plastic Properties of Non-Industrial Building Materials
381 Manufactured with Clay as a Natural Binder." *Applied Clay Science* 44 (1-2) (April): 27–34.
382 doi:10.1016/j.clay.2008.12.019.
- 383 Mackenzie, W S, and C Guilford. 1980. *Atlas of Rock-Forming Minerals in Thin Sections*. Ongman Group Limited.
- 384 Maniatidis, Vasilios, and Peter Walker. 2003. "A Review of Rammed Earth Construction." Bath.
- 385 Morel, J-C, A Mesbah, M Oggero, and P Walker. 2001. "Building Houses with Local Materials: Means to
386 Drastically Reduce the Environmental Impact of Construction." *Building and Environment* 36 (10)
387 (December): 1119–1126. doi:10.1016/S0360-1323(00)00054-8.
- 388 NF P 94-056. 1996. "Analyse Granulométrique Par Tamisage - Méthode Par Tamisage À Sec Après Lavage."
389 AFNOR, Paris: French Standard.
- 390 NF P 94-057. 1992. *Analyse Granulométrique Des Sols - Méthode Par Sédimentation*. AFNOR, Paris: French
391 Standard.
- 392 Perraud, Philibert, Nicolas Meunier, Erwan Hamard, and Olivier Garcin. 2015. "Interview of Philibert Perraud,"
393 <http://www.gpem.iftstar.fr/themes-de-recherche/malaxage/terre-crue/>.
- 394 Silva, Rui A, Daniel V Oliveira, Tiago Miranda, Nuno Cristelo, Maria C Escobar, and Edgar Soares. 2013.
395 "Rammed Earth Construction with Granitic Residual Soils: The Case Study of Northern Portugal."
396 *Construction and Building Materials* 47 (October): 181–191. doi:10.1016/j.conbuildmat.2013.05.047.
- 397 Stoops, Georges. 2003. *Guideline for Analysis and Description of Soil and Regolith Thin Sections*. Edited by M J
398 Vepraskas. Madison: Soil Science Society of America.
- 399 Stoops, Georges, Vera Marcelino, and Florias Mees, ed. 2010. *Interpretation of Micromorphological Features of
400 Soils and Regoliths*. Oxford: Elsevier.
- 401 Vinatier, J-M. 1987. "Etat Des Lieux Agro Climatique, Chambre d'Agriculture de l'Ain."
- 402 Watez, Julia. 2003. "Caractérisation Micromorphologique Des Matériaux Façonnés En Terre Crue Dans Les
403 Habitats Néolithiques Du Sud de La France - Exemple Des Sites de Jacques-Coeur (Montpellier, Hérault)
404 Du Jas Del Biau (Millau, Aveyron) et de La Capoulière (Maugio, Hérault)." In *Echanges Transdisciplinaires
405 Sur Les Constructions En Terre Crue 1*, edited by C-A de Chazelles and Alain Klein, 21–31. Montpellier:
406 Edition de l'espérou.
- 407

408 **Figure captions**

409 Figure 1. Location map of the rammed earth farm (Cras-sur-Reyssouze, France).

410 Figure 2. Geological East-West cross section of the surroundings of the rammed earth farm realized according to
411 the geological map (Bergerat and Fleury 1985). Positions of pedological surveys are indicated (a, b, c, d and e).

412 Figure 3. Synthetic cross section presenting common soils of the toposequence proposed by Arnal et al. (1981)
413 and Vinatier (1987).

414 Figure 4. Description of pedological surveys realized between the rammed earth farm and the Balvay village,
415 locations are presented in Figure 2.

416 Figure 5. 3 dimension drawing of the 4 specimens sampling realized in the rammed earth wall (on left) and picture
417 of the wall after sampling (on right).

418 Figure 6. Details of thin sections. a: coarse texture (PPL, $\times 2$) (CRA1); b: fine texture (XPL, $\times 20$) (CRA1); c:
419 vegetal debris (PPL, $\times 2$) (CRA4t); d: porosity of type 1 containing Enchytraeids excretions (PPL, $\times 2$) (CRA4t);
420 e: porosity of type 2 (XPL, $\times 10$) (CRA3t); f: horizontally elongated cavity (PPL, $\times 2$) (CRA4t); g: flattened cavities
421 alignment (PPL, $\times 4$) (CRA2); h: tilted sand particles alignments (PPL, $\times 2$) (CRA4t); i: subhorizontal associated
422 to a subvertical sand particles alignment (PPL, $\times 2$) (CRA3t); j: sharp shape ferruginous nodule (PPL, $\times 2$) (CRA2);
423 k: indistinct shape ferruginous nodule (XPL, $\times 20$) (CRA3t); l: silty-clayey aggregate (PPL, $\times 2$) (CRA3t); m:
424 piece of charcoals (PPL, $\times 2$) (CRA4t); n: detail of an obvious limit, between a low porosity layer below and a
425 high porosity layer above. This limit is underscored by a subhorizontal sand particles and flattened voids alignment
426 (PPL, $\times 2$) (CRA3t).

427 Figure 7. Vertical cross section, reconstructed thanks to 4 thin sections (CRA3t, CRA3d, CRA4t and CRA4d).
428 Obvious limits are pictured by dotted lines. Obvious limits separate 5 layers, named L1 to L5, wherein porosity
429 transition is evidenced.

430 Figure 8. Clay content ($2 \mu\text{m}$ passing) evolution with regard to depth of the *e* survey, located on the Balvay plateau

431 Figure 9. Comparison between particle size distributions and mass frequency of the rammed earth wall material
432 (CRA) and material collected during the Balvay plateau survey, between 0 to 36 cm depth (BAL 0-36).

433

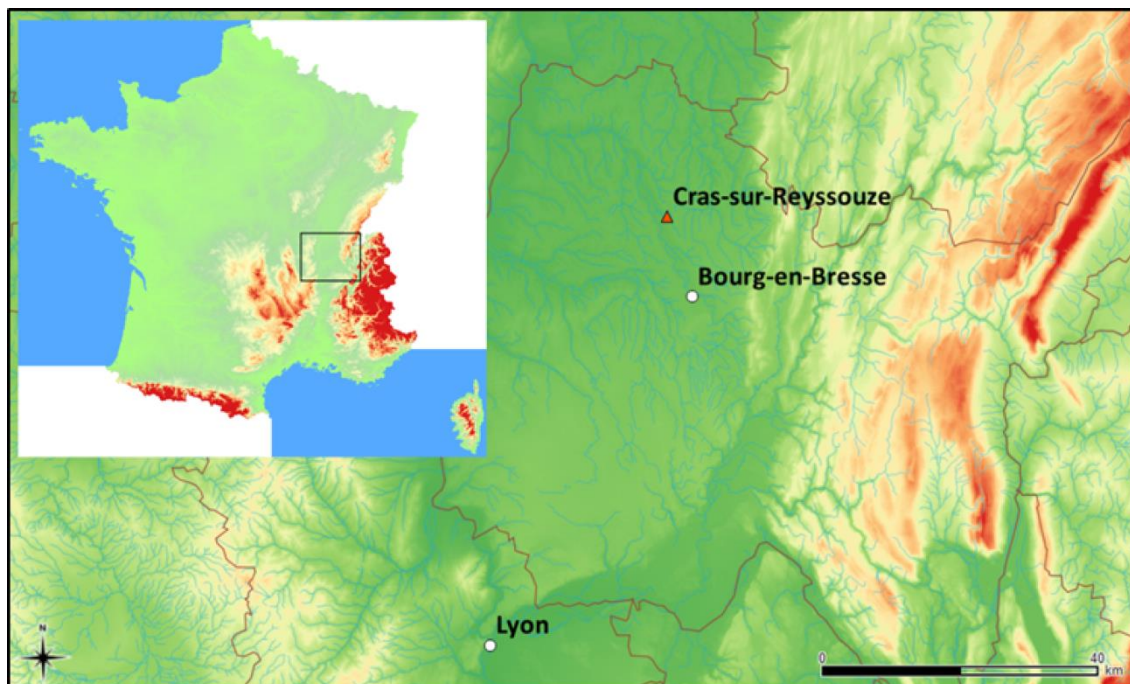
434 **Table caption**

435 Table 1 Micromorphological indicators of the manufacture water content, after Cammas (Cammass 2003)

436

437

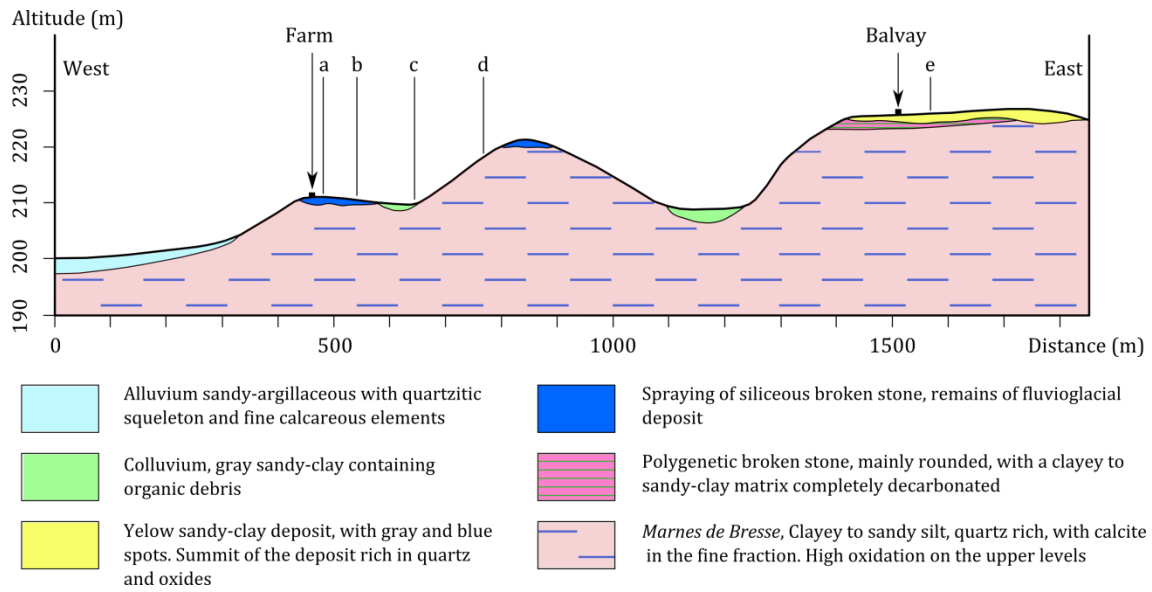
Figures with titles



438

439 Figure 1. Location map of the rammed earth farm (Cras-sur-Reyssouze, France).

440

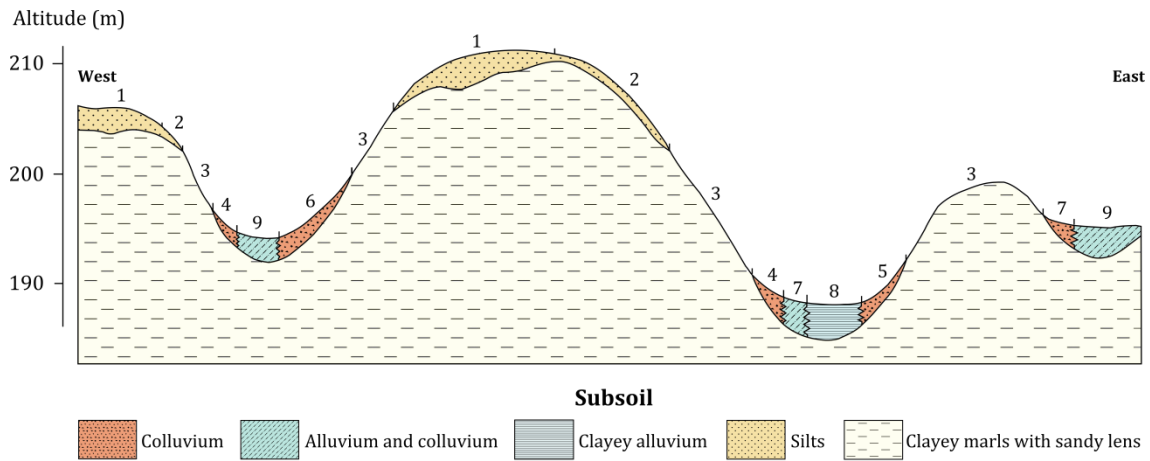


441

442 Figure 2. Geological East-West cross section of the surroundings of the rammed earth farm realized according to

443 the geological map (Bergerat and Fleury 1985). Positions of pedological surveys are indicated (a, b, c, d and e).

444



Main characteristics of soils of Bresse region

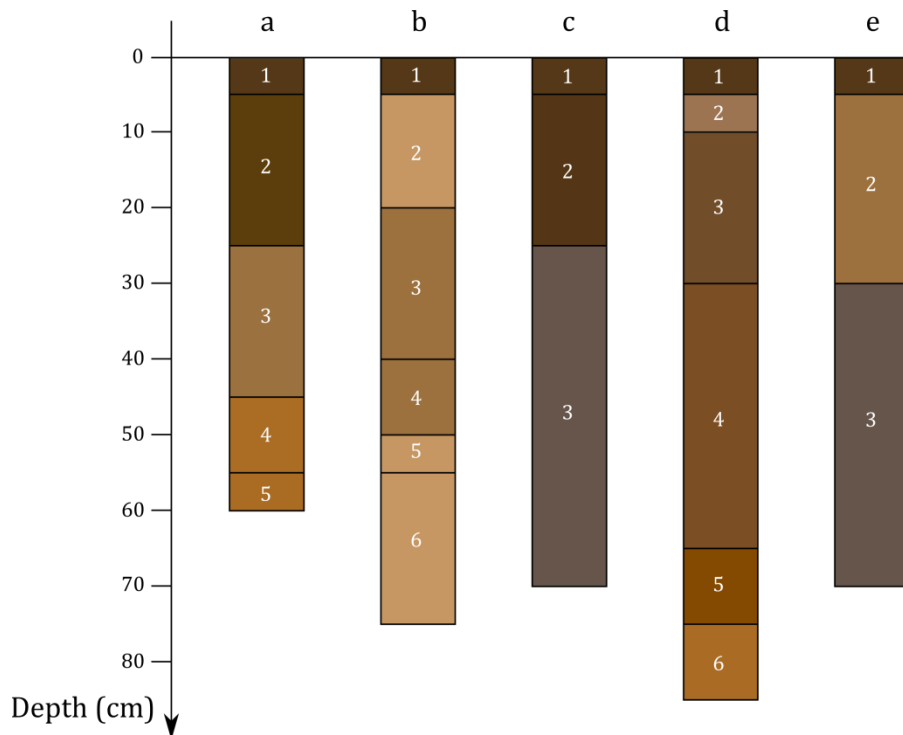
1 : Clayey-sandy silt soil, with rust and dark spots under 20 cm, lying on a mottled horizon, most of the time composed of silty clay, appearing at 50-60 cm deep ; 2 : Clayey-sandy silt soil with rust spots, lying on a blue colored clay under 30-70 cm deep ; 3 : Silty clay to clayey silt soils lying on clayey marls, locally richer in silt or in sand, appearing at 30 cm deep ; 4 : Clayey silt to silty clay soils weakly mottled or spotted at around 50-70 cm deep, not calcareous ; 5 : Clayey silt to silty clay soils weakly mottled or spotted at around 50-70 cm deep, calcareous ; 6 : Clayey silt to silty clay soils mottled or spotted at around 30-40 cm deep ; 7 : Clayey silt to clay soils, mottled under 30-40 cm deep. Waterlogged under 30-40 cm deep ; 8 : Clayey soil with rust spots, mottled under the surface horizon. Completely waterlogged ; 9 : Clayey soil with sandy-clayey silt level, rust spots, mottled under the surface horizon. Completely waterlogged

445

446 Figure 3. Synthetic cross section presenting common soils of the toposequence proposed by Arnal et al. (1981)

447 and Vinatier (1987).

448



a - 1 : surface horizon, rich in roots, under a grassland ; 2 : sandy silt ; 3 : clayey-sandy silt, friable, with rust impregnations ; 4 : sandy-clayey silt, with bright aspect and red spots ; 5 : mottled sandy-clayey silt with spots and ferromanganese nodules.

b - 1 : surface horizon, rich in roots, under grassland ; 2 : alternations of gray and yellow to orange levels, similar to those of horizon 6 ; 3 : sandy silt with some impregnations and some ferromanganese nodules ; 4 : same as 3 but more clayey ; 5 : same as 4, more spotted and richer in nodules ; 6 : sandy-clayey silt with dark and red spots and white zones. Richer in clay than horizon 5.

c - 1 : surface horizon, rich in roots, under grassland ; 2 : silty clay with thin roots ; 3 : mottled silty clay with gray dominant color. Abundant ferromanganese impregnations and coals.

d - 1 : surface horizon, rich in roots, under grassland ; 2 : fine gray sand with roots ; 3 : sand more yellow and clearer than horizon 2 ; 4 : clayey sand more yellow than horizon 3 with ferromanganese impregnations ; 5 : clayey sand with coals ; 6 : mottled clayey-silty sand, clearer than horizon 5.

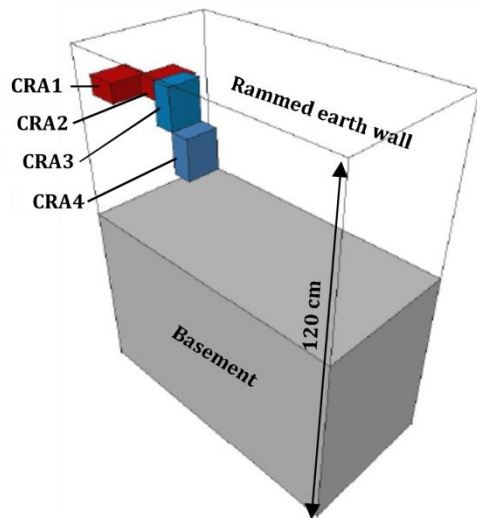
e - 1 : surface horizon, rich in roots, under grassland ; 2 : clayey-sandy silt (with fine sand), gradually richer in clay to the bottom, with some rounded pebbles, some ferromanganeses impregnations and few millimetric coals ; 3 : gray mottled silty clay with centimetric ferromanganese impregnations.

449

450 Figure 4. Description of pedological surveys realized between the rammed earth farm and the Balvay village,

451 locations are presented in Figure 2.

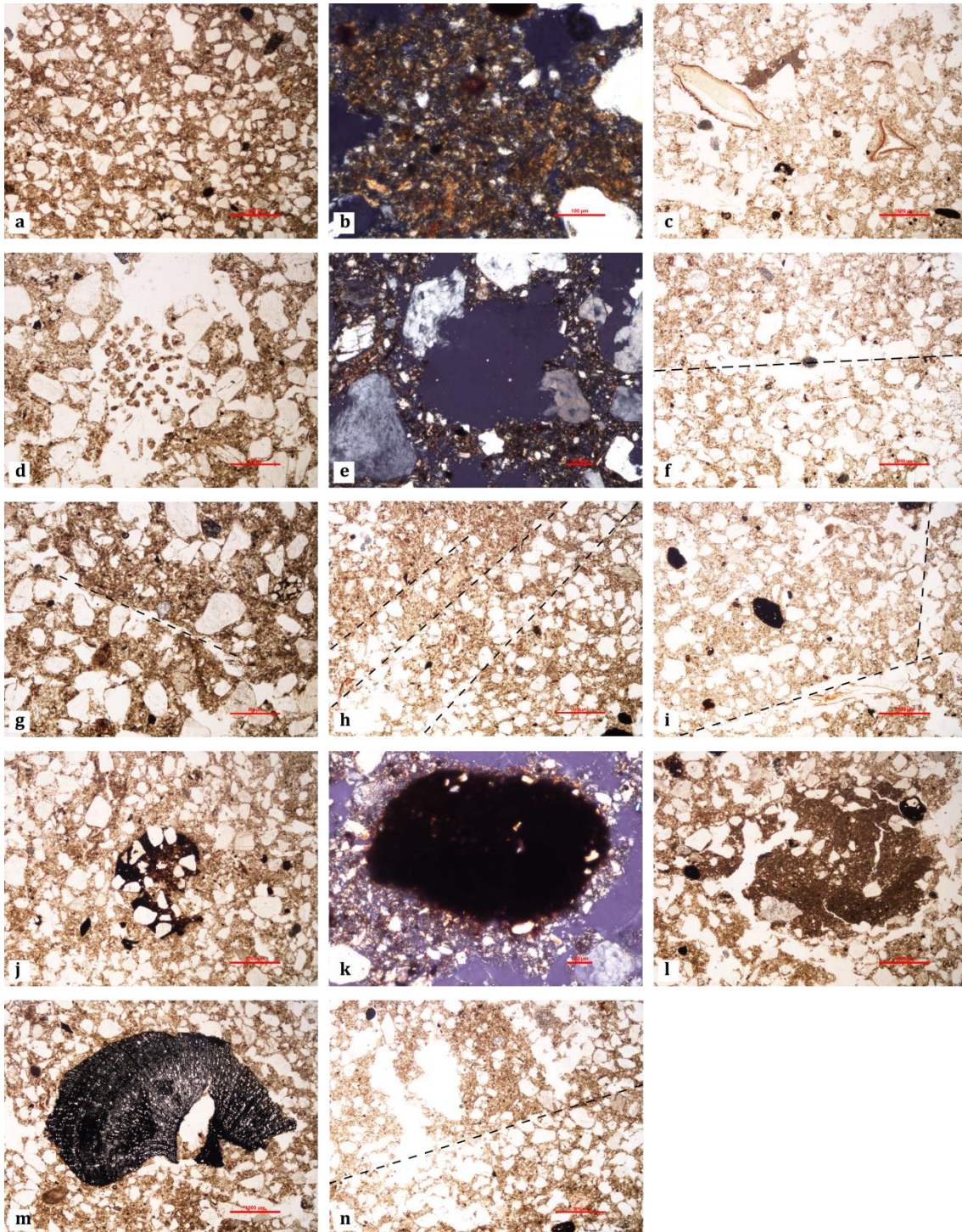
452



453

454 Figure 5. 3 dimension drawing of the 4 specimens sampling realized in the rammed earth wall (on left) and picture
455 of the wall after sampling (on right).

456

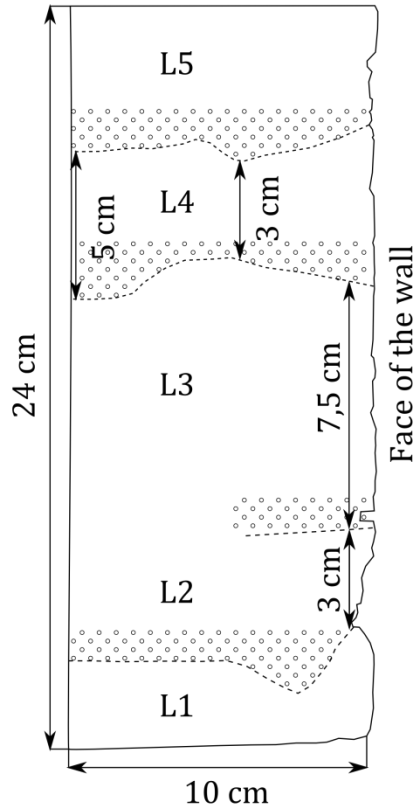
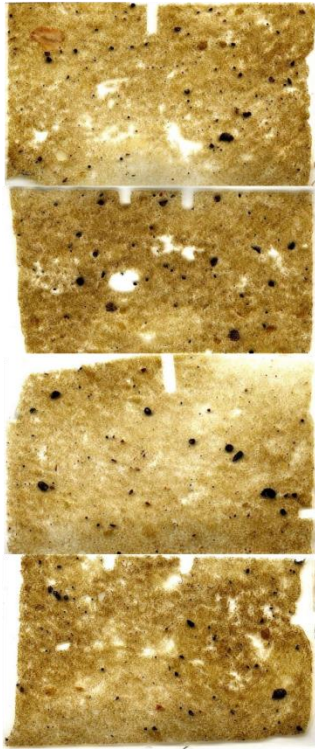


457

458 Figure 6. Details of thin sections. a: coarse texture (PPL, $\times 2$) (CRA1); b: fine texture (XPL, $\times 20$) (CRA1); c:
 459 vegetative debris (PPL, $\times 2$) (CRA4t); d: porosity of type 1 containing Enchytraeids excretions (PPL, $\times 2$) (CRA4t);
 460 e: porosity of type 2 (XPL, $\times 10$) (CRA3t); f: horizontally elongated cavity (PPL, $\times 2$) (CRA4t); g: flattened cavities
 461 alignment (PPL, $\times 4$) (CRA2); h: tilted sand particles alignments (PPL, $\times 2$) (CRA4t); i: subhorizontal associated
 462 to a subvertical sand particles alignment (PPL, $\times 2$) (CRA3t); j: sharp shape ferruginous nodule (PPL, $\times 2$) (CRA2);
 463 k: indistinct shape ferruginous nodule (XPL, $\times 20$) (CRA3t); l: silty-clayey aggregate (PPL, $\times 2$) (CRA3t); m:

464 piece of charcoals (PPL, $\times 2$) (CRA4t); n: detail of an obvious limit, between a low porosity layer below and a
465 high porosity layer above. This limit is underscored by a subhorizontal sand particles and flattened voids alignment
466 (PPL, $\times 2$) (CRA3t).

467



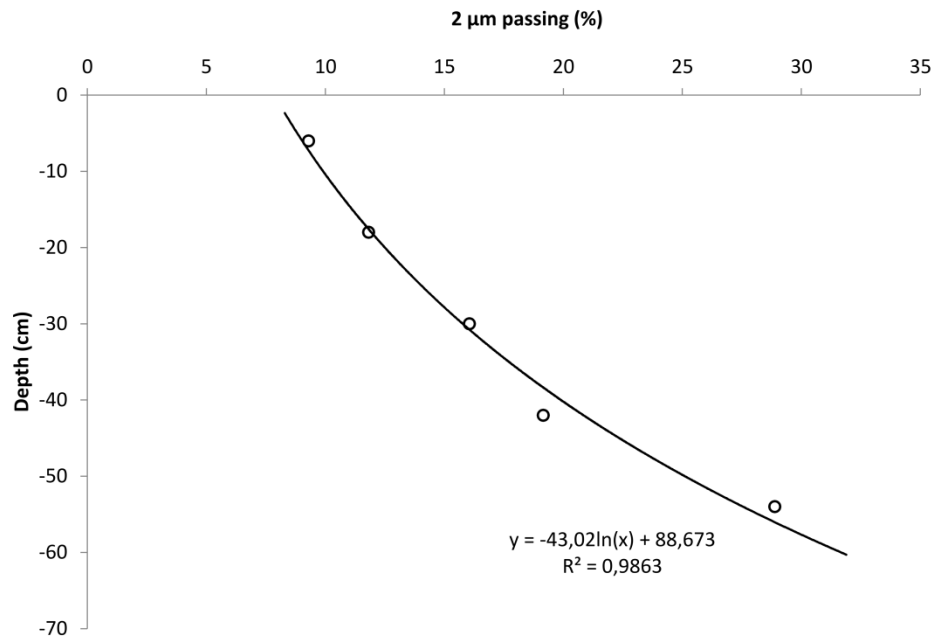
 Greater porosity

468

469 Figure 7. Vertical cross section, reconstructed thanks to 4 thin sections (CRA3t, CRA3d, CRA4t and CRA4d).

470 Obvious limits are pictured by dotted lines. Obvious limits separate 5 layers, named L1 to L5, wherein porosity
 471 transition is evidenced.

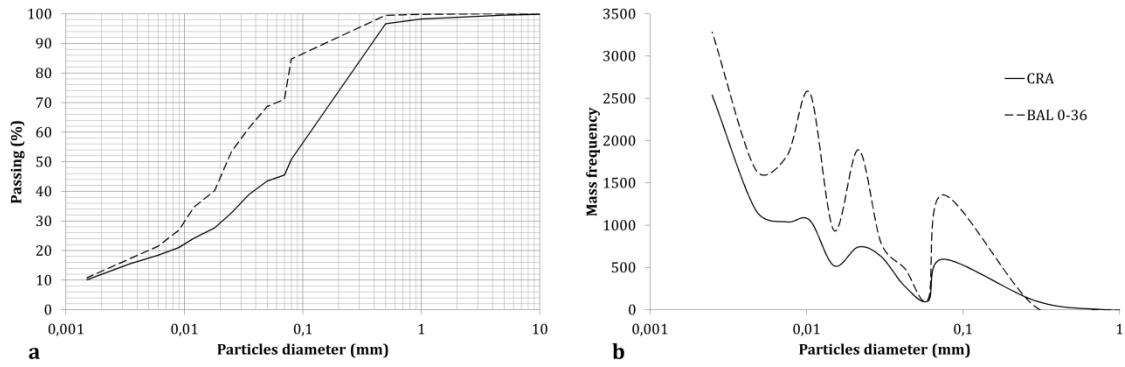
472



473

474 Figure 8. Clay content (2 μm passing) evolution with regard to depth of the *e* survey, located on the Balvay plateau.

475



476

477 Figure 9. Comparison between particle size distributions and mass frequency of the rammed earth wall material

478 (CRA) and material collected during the Balvay plateau survey, between 0 to 36 cm depth (BAL 0-36).

479

480

Table with titles

481 Table 1 Micromorphological indicators of the manufacture water content, after Cammas (Cammass 2003)

Pedofeatures	Water content	
	Solid state	Liquid state
Mud intercalation frequency	-	+
Desilting area frequency	-	+
Vesicle frequency	-	+
Cavity roughness	+	-
Cavity sinuosity	+	-

482

483