

A Design Method for Flexible Retaining Walls in Clay

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ABSTRACT

Design of retaining walls in clay is typically based on ultimate limit state calculations to prevent collapse with arbitrary factors of safety used to limit deformations. These factors of safety do not take into account the different rates of strength mobilisation in the wide variety of clays found worldwide. As there is substantial uncertainty in this approach, conventional design tends to lead to excessive conservatism with associated high cost. The novel analysis procedure based on the fraction of the strength of soil mobilised for a given wall displacement developed here allows rapid assessment of wall deformations and stresses via a simple two-parameter constitutive model which can be easily calibrated using conventional triaxial data. The model is validated based on field and model case histories with a variety of different clays and propping conditions and is shown to exhibit good performance in predicting the behaviour of published case histories based on soil parameters extracted from previously published soil test data. This novel analysis provides for the first time a route for practising engineers to carry out fast, efficient design at early stages of the design process by considering many potential wall geometries without the computational overhead of complex finite element or finite difference numerical models.

KEYWORDS retaining walls; design; clays

INTRODUCTION

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5 Conventional design of retaining walls in clay is based on plasticity theory in which zones of
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7 soil on the active and passive sides of the wall are assumed to reach failure resulting in plastic
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9 collapse of the wall. In order to both prevent collapse due to uncertainty in the selection of soil
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11 parameters and to limit deformations of surrounding structures, factors of safety are applied,
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13 ensuring that soil stresses are far from their values at failure. While arbitrary factors of safety
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15 can be rationally used to prevent failure on the basis of statistical variations in soil strength,
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17 any design to limit wall deformations should involve the assessment of soil stiffness and
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19 strength. In current design practice, the assessment of wall deformation is usually based on
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21 elasticity theory using beam on elastic foundation analyses with earth pressures being limited
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23 by active and passive values. Finite element analysis is sometimes also used, but rarely with
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25 models more complex than elastic perfectly-plastic. The application of elastic analyses to what
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27 is fundamentally a non-linear plastic material is often complex and based on the selection of
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29 an appropriate elastic modulus for the soil before the strain level is known.
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39 Osman and Bolton (2004) derived a mobilisable strength design procedure for rigid retaining
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41 walls in clay, invoking the mechanism of Bolton and Powrie (1988) to calculate an appropriate
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43 strain level in the soil next to a rotating wall. They then invoked the assumption of a constant
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45 mobilised soil strength with depth in order to calculate the soil stress and hence strain required
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47 to satisfy equilibrium. The displacements of the wall could then be calculated based on
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49 horizontal moment equilibrium. Osman and Bolton (2006) extended this work to braced
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51 excavations by assuming a cosine-shaped wall deformation profile between the lowest support
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53 and the base of the retaining wall and balancing the virtual loss of potential energy with the
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55 virtual plastic work in shearing. While this analysis technique was shown to approximately
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1 match the magnitudes of the peak lateral displacements observed for several field cases, the
2 depth of maximum displacement was not always well-predicted. The possible shapes that a
3 modelled wall can attain are limited due to the assumption of a cosine-shaped deflection profile,
4 which is not always appropriate, especially in early stages of a very deep excavation.
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11 Wang et al. (2018) modified the mobilisable strength design method (MSD) by implementing
12 a more realistic deformation mechanism consisting of modified incremental wall displacement
13 and ground deformation profiles and hence a modified distribution of shear strain. Figure 1
14 shows comparisons of the lateral wall displacements measured and those calculated by the
15 modified mobilisable strength design method (MMSD) and conventional MSD when the
16 excavation depth reached 46% and full planned formation level at the Yishan Station,
17 Shanghai, China. Although the magnitudes and shapes of the lateral wall displacement
18 predicted by MMSD came closer to the measurement than those calculated by MSD, the wall
19 deflection shape is still limited by the user-defined function. The transformation of the wall
20 deflection profile from a cosine to an exponential shape may provide some benefits, but the
21 real deformed shape of the wall is still not well reproduced.
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39 Diakoumi and Powrie (2013) presented a technique for carrying out mobilisable strength
40 design for flexible retaining walls, in which the soil strain was calculated based on the
41 superposition of the mechanisms proposed by Bolton and Powrie (1988) for rotation of each
42 of a series of wall segments. However, the superposition of the four mechanisms utilised and
43 shown in Figure 2 would imply a discontinuous wall shape with the wall shearing instead of
44 bending at each hinge (Haigh et al., 2013). Nevertheless, the analysis provides a useful starting
45 point in working towards a mobilisable strength design procedure for flexible retaining walls
46 that allows equilibrium to be maintained without dictating the deflected shape of the wall.
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3 **PROPOSED ANALYSIS PROCEDURE**
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7 The analysis procedure developed here builds on the work of Diakoumi and Powrie (2013) in
8 assuming that the stress state of soil adjacent to a particular wall segment is a function of the
9 strain mobilised at that point. The strain distribution can be calculated for any given wall shape
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The analysis procedure developed here builds on the work of Diakoumi and Powrie (2013) in assuming that the stress state of soil adjacent to a particular wall segment is a function of the strain mobilised at that point. The strain distribution can be calculated for any given wall shape by assuming a compatible deformation mechanism with the corresponding earth pressures being subsequently calculated through a simplified constitutive model. Finally, iteration allows equilibrium to be achieved between the earth pressures acting upon the wall and the stresses within the wall due to its deflected shape.

Two conversions must be derived before carrying out this analysis procedure. Firstly the soil strains must be associated with the deflected shape of the retaining wall via a deformation mechanism, and secondly the mobilised strength of the soil must be linked to the soil strain via a simplified constitutive model.

Assumed Deformation Mechanism

To overcome the shortcomings of the analyses of Diakoumi and Powrie (2013), as discussed in Haigh et al. (2013), the wall deformation was calculated by the superposition of a series of hinging mechanisms in which the top and bottom of the retaining wall are pinned, with the wall deflecting as two straight segments connected by a hinge between them. As can be seen from Figure 3, the superposition of a number of these hinging mechanisms together with a rigid wall rotation about the base and a rigid wall translation can allow a complete set of displacement profiles to be evaluated for both simple cantilever walls and those with multiple rigid or flexible props. While only three hinging mechanisms are shown in the figure for clarity, any number of

1 these could be superposed to give a larger number of wall elements and hence a more accurate
2 solution.
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4 Bolton and Powrie (1988) proposed a simplified admissible strain field behind a frictionless
5 rigid wall rotating outwards by a small angle about the base, as shown in Figure 4. The
6 horizontal, vertical and shear strain increments in the strain field are assumed to be uniform
7 within the deforming triangular wedge AVO with values given by Equations 1-3, in which
8 positive values are compressive. By assuming constant volume, appropriate for the undrained
9 behaviour of clays, the zero-extension line OA can be shown to be at 45 degrees to the principal
10 directions, which are horizontal and vertical.
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$$21 \quad \delta\varepsilon_h = -\delta\theta \quad (1)$$

$$22 \quad \delta\varepsilon_v = +\delta\theta \quad (2)$$

$$23 \quad \delta\gamma = 2\delta\theta \quad (3)$$

24 where $\delta\theta$ is the wall rotation angle increment about the base as shown in Figure 4.
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29 Hinging mechanisms can be created by the superposition of two of the mechanisms in Figure
30 4 as illustrated in Figure 5. The first mechanism is wall rotation about the wall base with an
31 angle of $\frac{x}{L-x}\theta$ outwards. The second mechanism involves the lower portion of the wall
32 remaining vertical with the wall above a hinge at depth x rotating an angle of $\frac{L}{L-x}\theta$ inwards.
33 The summation of these mechanisms gives zero displacement at the wall top with the top
34 section having rotated by an angle of θ . By superposition of the strains calculated from equation
35 3, the magnitudes of the shear strains of the soil above and below the hinge are 2θ and $\frac{2x}{L-x}\theta$
36 respectively.
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58 A simplified admissible strain field behind a frictionless rigid wall translating outwards by a
59 small distance was proposed by Bolton and Powrie (1988), who deduced the uniform
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horizontal, vertical and shear strain increments in the rectangle AVOB as shown in Equations 4-6.

$$\delta\varepsilon_h = -\frac{\delta u}{h} \quad (4)$$

$$\delta\varepsilon_v = +\frac{\delta u}{h} \quad (5)$$

$$\delta\gamma = 2\frac{\delta u}{h} \quad (6)$$

where δu is the horizontal translational displacement increment and h is the wall height as shown in Figure 6.

Simplified Constitutive Law

To assess the stresses applied to the wall once the strains are known, a simple relationship linking the shear stress acting on a soil element to its shear strain is needed. This need not be as sophisticated as a full finite element constitutive model and is essentially just a shear stress-shear strain curve. Vardanega and Bolton (2011) presented such a model based on 115 isotropically consolidated triaxial, direct shear and cyclic tests on 19 different clays and silts. They postulated that the shear stress-strain law can be approximated by:

$$\frac{1}{M} = \frac{\tau_{mob}}{c_u} = 0.5 \left(\frac{\gamma}{\gamma_{M=2}} \right)^b \quad \text{for } 1.25 < M < 5 \quad (7)$$

where τ_{mob} is the mobilised shear stress, c_u is the peak undrained shear strength, γ is the shear strain, $\gamma_{M=2}$ is the strain when half of the c_u is mobilised and b is an experimentally derived exponent, normally taken as 0.6. The mobilisation factor, M , describes the mobilisation of shear strength (BSI, 1994) being equal to the factor of safety for the soil element. The value of $\gamma_{M=2}$ would ideally be measured via a triaxial test but could alternatively be predicted using:

$$\gamma_{M=2} = 0.0109(I_p)^{0.45} \left(\frac{c_u}{p_0'} \right)^{0.59} \left(\frac{p_0'}{p_{atm}} \right)^{0.28} \quad (8)$$

1 where I_p is the plasticity index, p'_0 is the initial mean effective stress and p_{atm} is the
2 atmospheric pressure with a value of 101.3 kPa (Vardanega and Bolton, 2011).
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4 For very high strains, equation 7 will predict strengths greater than c_u . In the code presented
5 here the mobilised strength is limited to c_u for high strains.
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10 IMPLEMENTATION

11 The analysis procedure was implemented in MATLAB in order to evaluate the performance of
12 the code in predicting the undrained movements of flexible retaining walls. The software
13 allows the analysis of cantilever walls or walls with any number of props with user-defined
14 prop stiffness and potential lack of fit. A flow chart of the analysis procedure is given in Figure
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32 The wall is discretised into a number of elements, each of which is associated with a hinging
33 mechanism as shown in Figure 3. For a given wall deformation, the strains within the soil in
34 front of and behind the wall are calculated from superposition of the shear strain fields given
35 by equations 3 and 6. As the shear strains due to rotation and translation act in different regions
36 of soil, as shown in figures 4 and 6, a representative shear strain is calculated using equation 9.
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$$46 \gamma = \sqrt{\gamma_{rotation}^2 + \gamma_{translation}^2} \quad (9)$$

47 This representative shear strain is then used to calculate the mobilised shear stress in each
48 element of soil using equation 7, with horizontal earth pressures being calculated using
49 equation 10. The direction of wall movement relative to the soil is used in the determination of
50 active or passive loading.
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$$58 \sigma_h = \sigma_v \pm 2\tau_{mob} \quad (10)$$

1 The use of equation 10 implies that horizontal stresses are equal to vertical stresses for very
2 low wall deformations, i.e. $K_0 = 1$. While this assumption may be inaccurate in many cases, the
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4 modest displacements of even relatively rigid walls are such that this does not dominate the
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6 analytical results at least for the cases analysed here. The assumption also matches with the
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8 isotropic consolidation condition in the triaxial tests utilised to derive the stress strain law of
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10 equation 7. Very stiff prop systems may result in low wall displacements for which this effect
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12 may become more important.
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19 Prop loads are calculated based on axial shortening of the props due to horizontal wall
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21 deflections. As props may be installed at any point in the construction process, the user inputs
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23 the horizontal movement at which zero load is achieved together with the axial stiffness of the
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25 prop. This allows slack in the prop at installation to be implemented if necessary, which has
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27 been shown to have an important influence on prop loads by Twine and Roscoe (1999). In the
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29 procedure described here the props are assumed to be attached in such a way that they only act
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31 in compression and not in tension.
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39 These horizontal earth pressures are then numerically integrated twice to calculate the bending
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41 moment distribution applied to the wall. The bending moments due to the prop loads are then
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43 added. The wall deflections are numerically differentiated twice and multiplied by the wall
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45 bending stiffness EI to calculate the bending moment distribution required to maintain the wall
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47 shape. The difference between these bending moments is used to calculate a vector of out-of-
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49 balance moments. To eliminate this error term, the wall shape must be iterated based on the
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51 tangent stiffness matrix. As the soil behaviour is non-linear, the tangent stiffness matrix is
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53 assembled by incrementing each degree of freedom of the wall in turn by a small value and
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55 monitoring the change of the bending moment error at each node of the wall.
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2 After inverting the stiffness matrix and multiplying by the bending moment error to calculate
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4 the change in wall shape required, the software iterates to find a solution in which the retaining
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6 wall is in equilibrium in its deformed shape under the action of the applied earth pressures and
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8 prop forces. The iteration of the wall bending moment causes the bending moment error to drop
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10 to a user-defined limit. Whilst this brute-force approach to determining the stiffness matrix is
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12 inelegant, the resulting code converges very rapidly without the need to analytically calculate
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14 the stiffness matrix. This feature was incorporated into the algorithm in order to cope with
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16 experimental stress-strain data which did not have a simple analytical form. While equation 7
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18 is smooth in the range specified, for very high strains it will predict mobilised shear stresses
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20 greater than the strength of the soil and must thus be truncated. This discontinuity in the slope
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22 of the stress-strain curve makes direct calculation of the stiffness matrix more complex. The
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24 process also allows stress-strain data to be input directly without fitting an analytical function.
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34 For walls in which the construction sequence is modelled, for example where props are
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36 installed once excavation has progressed to a given level, the process is repeated for each
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38 construction stage with the wall position at the end of stage n being used as the starting point
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40 for stage $n+1$. Deflections calculated at the end of these stages can also be used to define the
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42 deflections at which the props are unstressed.
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48 **VALIDATION**

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53 To validate the performance of the code, the behaviour of several retaining walls in published
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55 case histories and centrifuge tests was analysed, covering very different soil stiffnesses, from
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57 very high OCR stiff clays in Dublin to very soft clays in Oslo. The field case histories were
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1 chosen as data were available both for the deflections of the wall during construction and also
2 for the stress-strain behaviour of the clay allowing $\gamma_{M=2}$ to be directly determined from triaxial
3 test data rather than picked to give the best fit to the observed behaviour. In all of these analyses
4 a prototype spacing of 0.1 m between nodes was used.
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10 11 **Singly-Propped Retaining Wall (Long et al., 2012)**

12 Long et al. (2012) presented several Irish case histories of deep excavations with props in
13 Dublin Boulder Clay. One of these case-histories is that of the Dublin Port Tunnel, in which a
14 12 m deep excavation was supported by a 24 m deep diaphragm wall with a prop 1.5 m below
15 the surface as shown in Figure 8a.
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24 The diaphragm wall was constructed using conventional techniques with 7 m long bentonite
25 supported panels using rope-mounted clamshell grabs. The wall thickness was 1.2 m and the
26 stiffness was calculated to be 4.32 GNm²/m (Curtis and Doran, 2003). The steel props used for
27 supporting the diaphragm wall had a 1220 mm outside diameter with a 14.2 mm wall thickness,
28 corresponding to an axial stiffness of 140 MN/m². The props spanned the 22 m width of the
29 excavation and were connected directly to the diaphragm wall using reaction pads at 7 m
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46 The behaviour of Dublin Boulder Clay was presented by Long and Menkiti (2007), who
47 showed that the heavily over-consolidated upper black and lower brown boulder clays have a
48 very high bulk density of 2.3 Mg/m³. Based on the SPT data presented by Long et al. (2012)
49 as shown in Figure 9, the clay strength was taken to be 120 kPa in the 3 m thick surface layer
50 of Upper Brown Dublin Boulder Clay and to increase with depth from 138 kPa at 3.5 m depth
51 to 230 kPa at 7 m depth in the Upper Black Dublin Boulder Clay. SPT tests were also conducted
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1 for the Lower Brown and Lower Black Dublin Boulder Clay with the strengths being 376 kPa
2 at 15 m depth and 409 kPa at 19.5 m depth respectively. The strength profile was created by
3 interpolating those SPT values and extrapolating them linearly to the depth of the wall toe. Half
4 strength is mobilised at a shear strain of around 0.25% according to soil stiffness data from
5 high-pressure dilatometer tests and strength data from SPT tests (Long and Menkiti, 2007).
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14 The construction sequence modelled here involved an excavation to a depth of 4 m, followed
15 by installation of steel props at 1.5 m depth and subsequently continued excavation to a depth
16 of 12 m.
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24 The wall deflections measured using inclinometers and predicted by the method described here
25 are shown in Figure 8b. It can be seen that both the maximum wall deflection and the depth at
26 which it occurred are well characterised by this simple model. It should be noted that
27 inclinometers did not extend to the base of the retaining wall but terminated at a depth of 18
28 m. This, together with a lack of displacement data to set the integration constant causes a lack
29 of certainty regarding the lateral displacement. It was assumed that the lateral displacement at
30 18m depth was zero when plotting the field data. This assumption is not necessarily true but in
31 the absence of conflicting data is rational.
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43 It can be seen from Figure 8c that above the excavation level only very small earth pressures
44 develop owing to the high strength of the clay which allows the vertical cut to be almost self-
45 supporting. Below the excavation level the passive resistance developed is around 30% of the
46 passive limit value owing to the very low strains mobilised and the high static factor of safety
47 of the wall. The prop load predicted by the model is 1276 kN per prop, compared with 787 kN
48 observed in the field at the moment when the maximum excavation level was reached. This
49 prop load was calculated using the plane-strain equivalent elastic prop stiffness and the wall
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1 movement at the prop depth. During the subsequent 3 months, the measured load increased to
2 around 950 kN in response to the gradual dissipation of excavation-induced depressed pore
3 pressures. The prop loads predicted here and measured in the field were both significantly less
4 than those calculated by the conventional design approach Oasys–Frew, which predicted 3000
5 and 4200 kN for undrained and drained conditions respectively (Long et al., 2012).
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14 **Multi-Propped Retaining Wall (NGI, 1962)**

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16 NGI (1962) presented the results of field measurements at a strutted excavation in soft clay
17 along the Oslo Subway. The excavation comprised a 14.5 m deep sheet-pile wall with five
18 layers of props supporting a 9.2 m deep excavation as shown in Figure 10.
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24 The steel sheet-pile wall with a stiffness of $61.2 \text{ MNm}^2/\text{m}$ was driven to bedrock at the
25 beginning of excavation so that the wall toe can be regarded as fixed during the whole process.
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27 In the analysis procedure a rigid prop was installed at this location. Steel struts with an axial
28 stiffness of $256 \text{ MN}/\text{m}^2$ were installed at the first, fourth and fifth layers while another type
29 with an axial stiffness of $130 \text{ MN}/\text{m}^2$ were used as the second and third layers of props. The
30 five layers of props spanned the 11 m width of the excavation and the distance between two
31 struts in the same layer was 3.2 m. In the analysis these prop stiffnesses were converted to an
32 equivalent plane-strain value based on the prop spacing.
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46 The stratigraphy comprised 2 m fill above the level of the retaining wall crest, providing a
47 surcharge of approximately 40 kPa, overlying a 14.5 m thick clay layer with a bulk density of
48 $2.0 \text{ Mg}/\text{m}^3$. Based on in situ vane test data presented by NGI (1962), the undrained shear
49 strength of the clay was approximately 23 kPa in the top 2 m layer increasing to 30 kPa at a
50 depth of 9 m (excluding the fill layer), below which it stayed constant to the bedrock level.
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complete the strength profile. Isotropically consolidated undrained triaxial tests on specimens from undisturbed samples with a diameter of 54 mm taken by means of a fixed-piston sampler indicated that the shear strain to achieve half of the undrained shear strength was around 1.45%.

The construction sequence started with the removal of the 2 m thick fill, followed by driving the steel sheet-pile wall to the bedrock. Props were introduced subsequently once the excavation level progressed past the planned prop depths, which were 0.8 m, 2.1 m, 3.9 m, 5.8 m and 7.8 m for the five layers. Finally, the excavation reached the expected formation level at a depth of 9.2 m and the concrete slab base was then completed.

The deflections of sheet piles were measured using electrical inclinometers at 0.5 m depth intervals at the stages shown in Table 1.

Table 1. Description of the excavation on the days when inclinometer reading was recorded

Day No.	3	14	27	46	56	74
Excavation Depth (m)	1	2.7	3.1	6.2	7.2	9.2
Propped Layers	Cantilever	I	I, II	I, II, III	I, II, III, IV	I, II, III, IV, V

Figure 11a displays the sheet-pile wall deflections observed using electrical inclinometers and calculated by the numerical model described here. It can be concluded that the deflection during the cantilever stage is well predicted in terms of both the magnitude and the deformed shape. With the increasing excavation and the installation of steel props, the deformed shape of the retaining wall changed gradually and the location where the maximum lateral displacement occurred moved progressively deeper. The deflections on days 14 and 27 are over-predicted

with 40% errors of the maximum lateral displacements, while they are better characterised with errors of only 20% on days 46 and 56, during which the depths where the maximum lateral displacements occurred are well captured. Correspondingly, the summations of predicted strut load on days 14 and 27 are over 30% higher than those observed, while the errors are only 19% and 7% on days 46 and 56 respectively as shown in Table 2. These errors may be due to mismatches in the rate of mobilisation of strength between the real clay and the predicted behaviour. Figure 11b shows that due to the low static factor of safety of the wall, earth pressures on the retained side of the wall at the final configuration are close to active limiting values with almost full mobilisation of passive resistance on the excavation side. This leads to very high wall bending moments, close to the plastic moment capacity of the sheet piles, and also high deflections.

Table 2. Comparison of observed and predicted summation of strut load

Day No.	14	27	46	56	74
Observed Value (kN)	452.24	530.72	1643.18	2172.92	2812.52
Predicted Value (kN)	590.39	736.22	1949.88	2322.13	2882.45
Error	31%	39%	19%	7%	2%

NGI (1962) recorded a significant change in the construction sequence on day 57. It was thought that the sheet-pile wall was sliding along the bedrock surface due to misinterpretation of the measured sheet-pile movements. To alleviate the so called slide, a series of procedures were conducted including adding clay to the excavation bottom to act as ballast with the excavation level rising from 7.2 m on day 57 to 5.4 m on day 60. The concrete base slab was subsequently completed during the period from days 61 to 67 at the left side of the excavation,

1 which was around 10 m away from the observed location (Pile 12a). The construction returned
2 to Pile 12a with excavation to a depth of 8.1 m and the fifth layer of props was installed on day
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5 71, followed by the final excavation to a depth of 9.2 m on day 74.
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9 This unplanned but flexible operation of re-filling was also modelled by the numerical code
10 through assigning the refilling level of 5.4 m as a new excavation depth and keeping all the
11 existing props, the iteration would start from the deformed wall in last excavation stage and
12 end up with a negative deflection increment under a new equilibrium of bending moment. Re-
13 excavation was conducted and followed by the installation of the fifth layer of props, which
14 were modelled by the code as they were before. It can be observed in Figure 11a that the
15 predicted deflection matches well with that observed in terms of the magnitude and the shape,
16 which is also validated through the comparison of the summation of strut load as shown in
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34 **Centrifuge Modelled Multi-Propped Retaining Wall (Xu, 2018)**

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36 One centrifuge test was conducted at 85g to simulate a 12.8 m deep excavation supported by a
37 22.1 m deep flexible retaining wall and three layers of props in the single basket beam
38 centrifuge at Tongji University (Ma et al., 2006).
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46 The aluminium model wall simulated a reinforced concrete diaphragm wall with a prototype
47 thickness of 0.9 m and a stiffness of 1.68 GNm²/m. Ten strain gauge bridges were equally
48 spaced on the front and back sides of the retaining wall to measure the bending moment
49 distribution in the flexible wall and the wall deflection was subsequently deduced by
50 integration.
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1 The retaining wall was supported by three layers of props with prototype depths of 2.1 m, 6.4
2 m and 10.6 m below the surface. Each layer of props offered an axial stiffness of 18.44 MN/m².
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7 The clay used in this centrifuge test was remoulded Shanghai Clay with a maximum
8 preconsolidation pressure of 622.2 kPa. The remoulded Shanghai clay had a bulk density of
9 1.73 Mg/m³, comparable to the characteristic grey silt clay in the fourth layer of Shanghai Clay.
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11 To measure the undrained strength of the remoulded Shanghai Clay, a piezocone penetration
12 test (CPTU) was conducted far away from the retaining wall after the centrifuge swung down.
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14 The undrained shear strength was calculated through the tip resistance and pore water pressure
15 and is shown in Figure 12a, the result was smaller than that might be expected due to the fact
16 that the CPTU was carried out after the centrifuge stopped.
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29 The relationship between the mobilisation of undrained shear strength and shear strain of
30 Shanghai Clay is shown in Figure 13, in which half strength is mobilised at a shear strain of
31 around 0.68% (Lam and Bolton, 2011). Bolton et al. (2014) conducted a sequence of
32 isotropically consolidated undrained triaxial compression tests on samples cored from intact
33 block samples taken from Shanghai Clay at 8 m depth and calculated $\gamma_{M=2}$ as 0.78% and b as
34 0.448 when the confining pressure was 200 kPa. This b value was used in the numerical
35 simulation described here.
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48 The technique developed by Haigh et al. (2010) and Lam et al. (2012) utilising a T-shaped
49 scraper controlled by a two-axis servo actuator was employed to excavate the soil in the
50 centrifuge test with props being sequentially installed. The in-flight excavator is described in
51 detail by Ma and Xu (2018). A schematic diagram of the model package is shown in Figure
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props were installed in the container to initially support the temporary segments, extending to support the retaining wall during the excavation.

The retaining wall was installed in a slot cut in the clay prior to flight with the crest being at the same level as the clay surface before the centrifuge swung up. At 85g, the excavation and prop installation were conducted according to the modelling sequence shown in Figure 15. The T-shaped scraper excavated clay in 0.17 m layers with props being installed as the excavation passed the prop depths. The scraper was able to continue to excavate below the installed props due to its inverted T shape.

The predicted wall deflections, together with the deflection values deduced from the measured bending moments, are shown in Figure 16a. Figure 16b shows the distribution of earth pressures predicted in the final configuration. It can be seen that the earth pressures on the retained side are close to the active limit at all depths with the exception of the surface of the model at which the top layer of props has pushed the wall back into the retained soil causing a passive pressure bulb to form. On the excavation side, earth pressures approach the passive limit with the exception of the surface at which strains are not yet great enough to fully mobilise the passive resistance. These earth pressures reflect the low factor of safety of the wall which leads to high mobilisation of strength being necessary to ensure stability. The soft Shanghai clay thus experiences high strains and hence high wall displacements are observed.

It can be seen that the predicted deflections during excavation with props are higher than those observed and the predicted depths at which the maximum deflections occurred are not precise. One reason for this may be over-installation of the props. The second layer of props (and potentially others) did not stop instantly when touching the retaining wall, which was

1 consequently pushed back some distance, leading to a substantial prop force immediately after
2 installation. This will substantially reduce the wall deflections observed.
3

4 In order to simulate this numerically, the second layer of props was installed to achieve a wall
5 displacement at the prop level equal to that at the end of the cantilever stage, as was observed
6 in the experiment. As shown in Figure 16a, the magnitudes of predicted wall deflections were
7 closer to those observed when the prop installation was faithfully modelled and the deformed
8 shape of the wall in the last excavation stage was characterised very well. Although this
9 centrifuge test was not perfect due to the inaccurate measurement of the remoulded Shanghai
10 Clay strength and the excessive installation of the second layer of props, it was still a good
11 validation of the code for designing flexible retaining walls in clay.
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28 **CONCLUSIONS**

29 Conventional design of retaining walls in clay based on ultimate limit state analysis can require
30 large arbitrary factors of safety to limit wall deformations. The uncertainty in this process can
31 result in excessively stiff walls being constructed even when some deformation can be
32 tolerated, leading to excessive cost. This paper has presented a very simple numerical method
33 for directly predicting the displacements of propped and un-propped retaining walls during the
34 construction process based on a very simple soil constitutive model which can be calibrated by
35 means of a power-law fitting to conventional triaxial test data.
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51 The simple model has been shown to achieve good accuracy in predicting the observed
52 behaviour of retaining walls in the field in terms of deflections and structural loads with varying
53 prop conditions in both soft and stiff clays.
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1 This method can give an extremely rapid prediction of retaining wall behaviour during the
2 design process, as setting up the model only requires command-line input of geometric and
3
4 stiffness parameters and each stage of excavation converges in around 10 s. This method thus
5
6 allows designers to rapidly assess the performance of different wall geometries and
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8 construction sequences providing an extremely valuable tool for propped wall design.
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Caption list

Figure 1. Comparisons of the lateral wall displacements measured and calculated by MMSD and MSD (adapted from Wang et al. (2018))

Figure 2. Superposition of the displaced wall shapes assumed by Diakoumi and Powrie (2013)

Figure 3. Superposition of the wall deformed shapes (Haigh et al 2013)

Figure 4. Compatible mechanism for a frictionless rigid wall rotating about the base (Bolton & Powrie, 1988)

Figure 5. Admissible strain field for a hinged wall (Haigh et al 2013)

Figure 6. Compatible mechanism for a frictionless rigid wall translation (Bolton & Powrie, 1988)

Figure 7. Diagram of the calculation procedure in the numerical code

Figure 8. Dublin Port Tunnel (a) excavation layout; (b) comparison of observed and predicted deflections; (c) earth pressures predicted by the model

Figure 9. Ground conditions in Dublin Port Tunnel

Figure 10. Layout of the excavation in Oslo

Figure 11. (a) Deflections observed and predicted of a multi-propped retaining wall in Oslo; (b) Earth pressures predicted at the end of excavation

Figure 12. Excavation in centrifuge test (a) CPTU results for remoulded Shanghai Clay; (b) excavation layout

Figure 13. Mobilisation of undrained shear strength with shear strain of Shanghai Clay (Lam and Bolton, 2011)

Figure 14. Schematic diagram of experimental setup with an in-flight excavator

Figure 15. Modelling sequence of excavation and prop installation

Figure 16. (a) Deflections observed and predicted of a multi-propped retaining wall in the centrifuge test; (b) Earth pressures predicted at the end of excavation

Table 1. Description of the excavation on the days when inclinometer reading was recorded

Table 2. Comparison of observed and predicted summation of strut load

Notation

$\delta\varepsilon_h$: the horizontal strain increment of soil

$\delta\varepsilon_v$: the vertical strain increment of soil

$\delta\gamma$: the shear strain increment of soil

M : the mobilisation factor of undrained shear strength of clay

τ_{mob} : the mobilised shear stress

c_u : the peak undrained shear strength of clay

γ : the shear strain

$\gamma_{M=2}$: the strain when half of the peak shear strength is mobilised

b : an experimental exponent in the shear stress-strain law, normally taken as 0.6

I_p : the plasticity index

p'_0 : the initial mean effective stress

p_{atm} : the atmospheric pressure

$\gamma_{rotation}$: the shear strain due to wall rotation

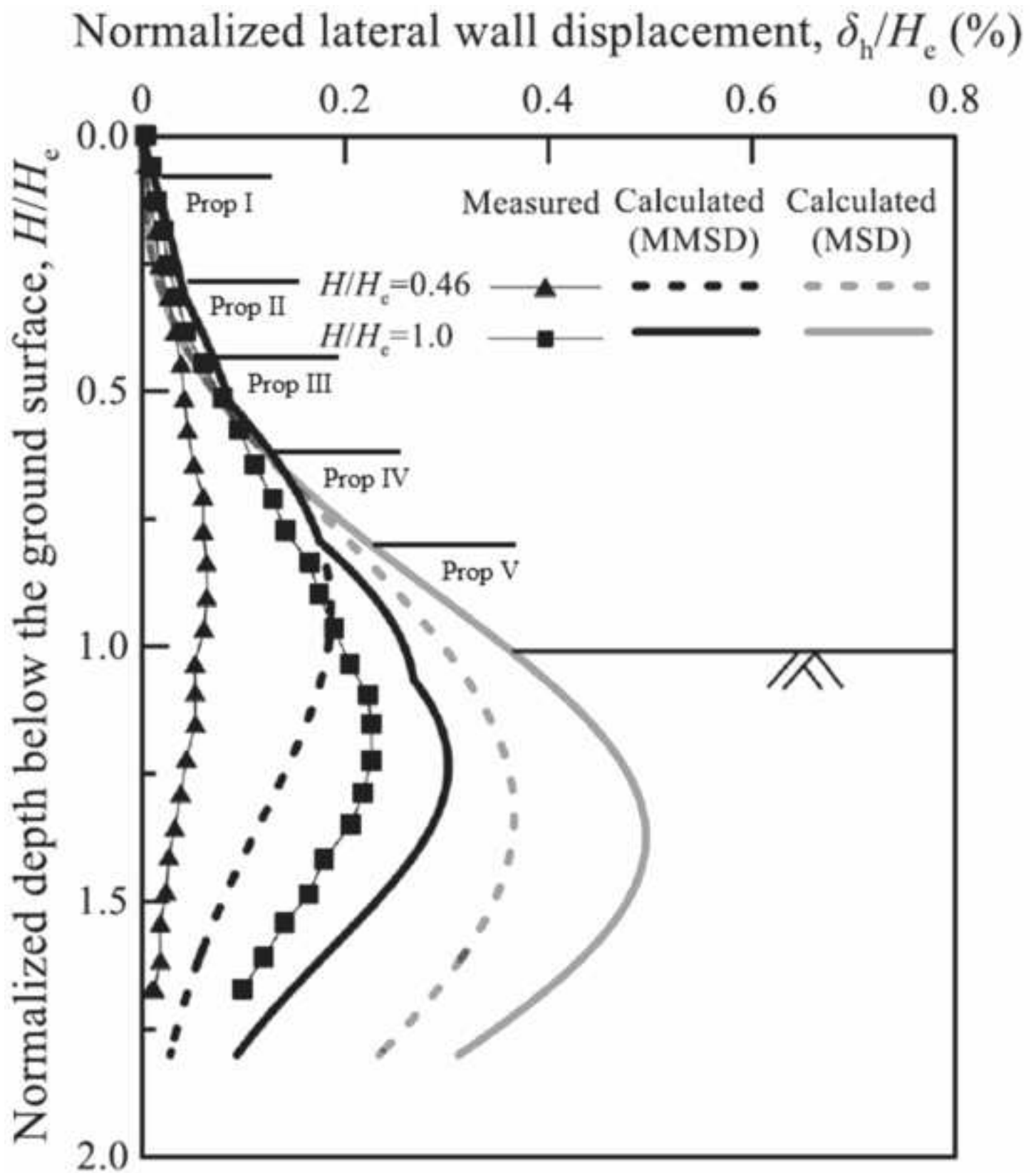
$\gamma_{translation}$: the shear strain due to wall translation

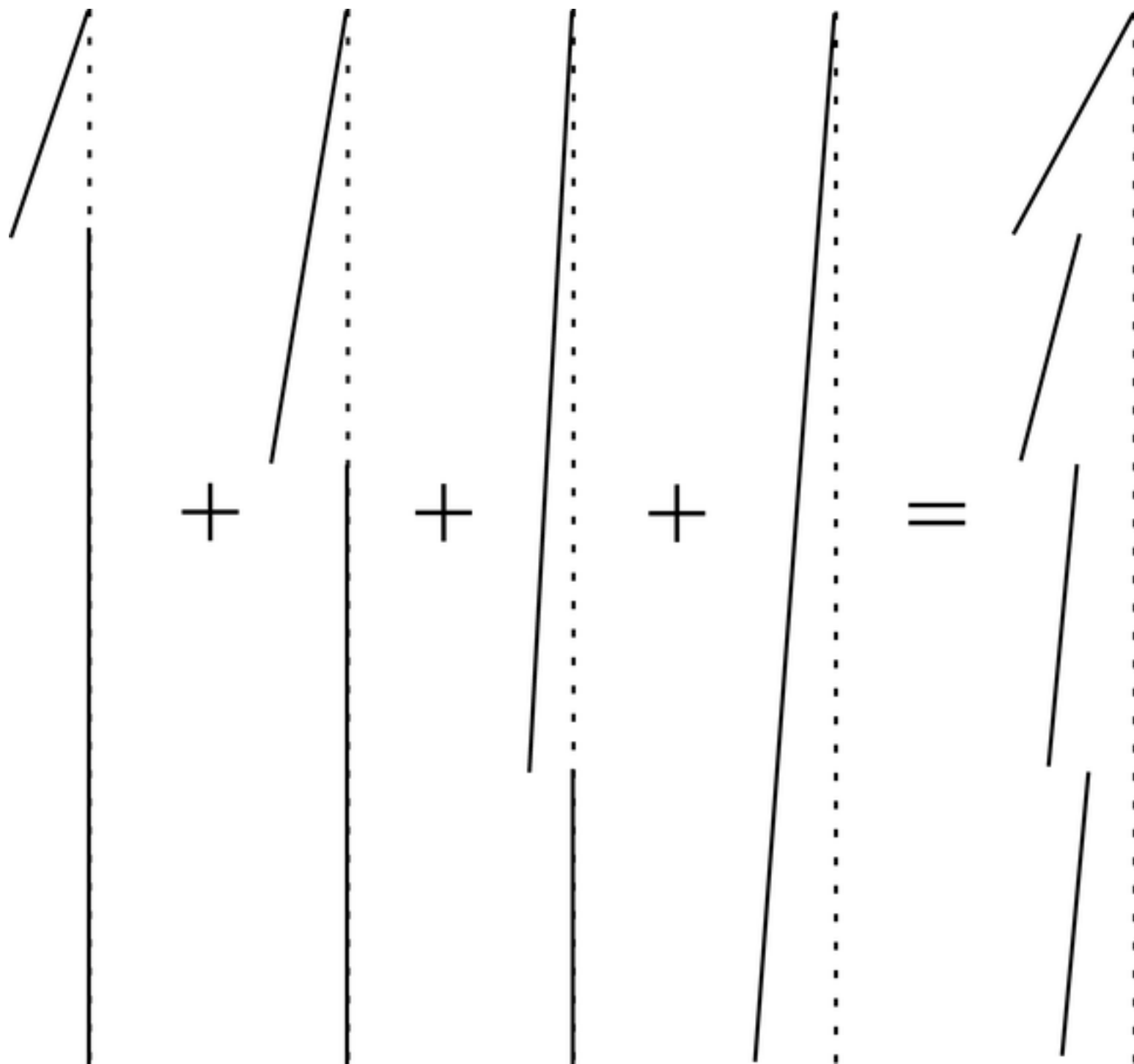
σ_h : the horizontal stress

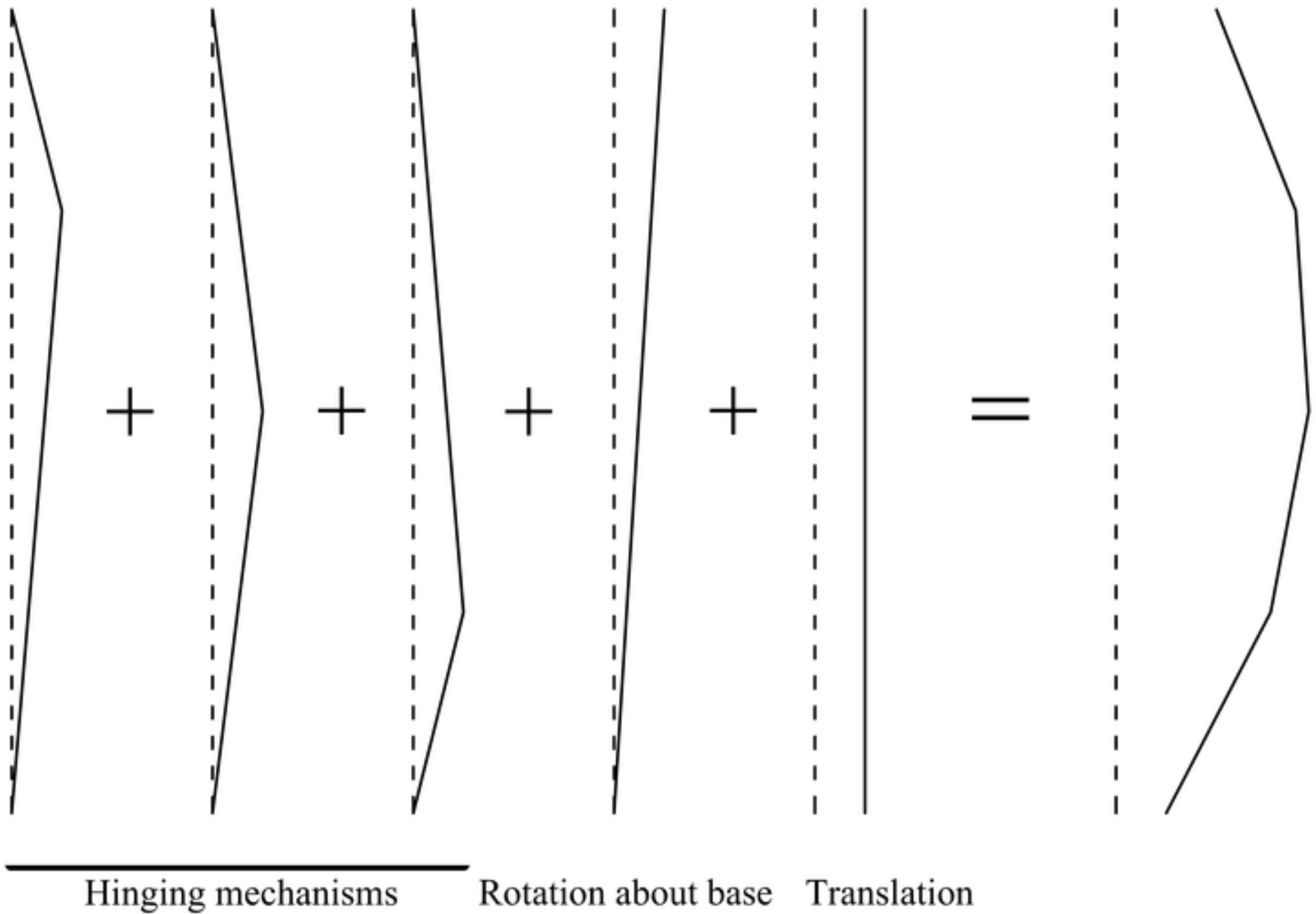
σ_v : the vertical stress

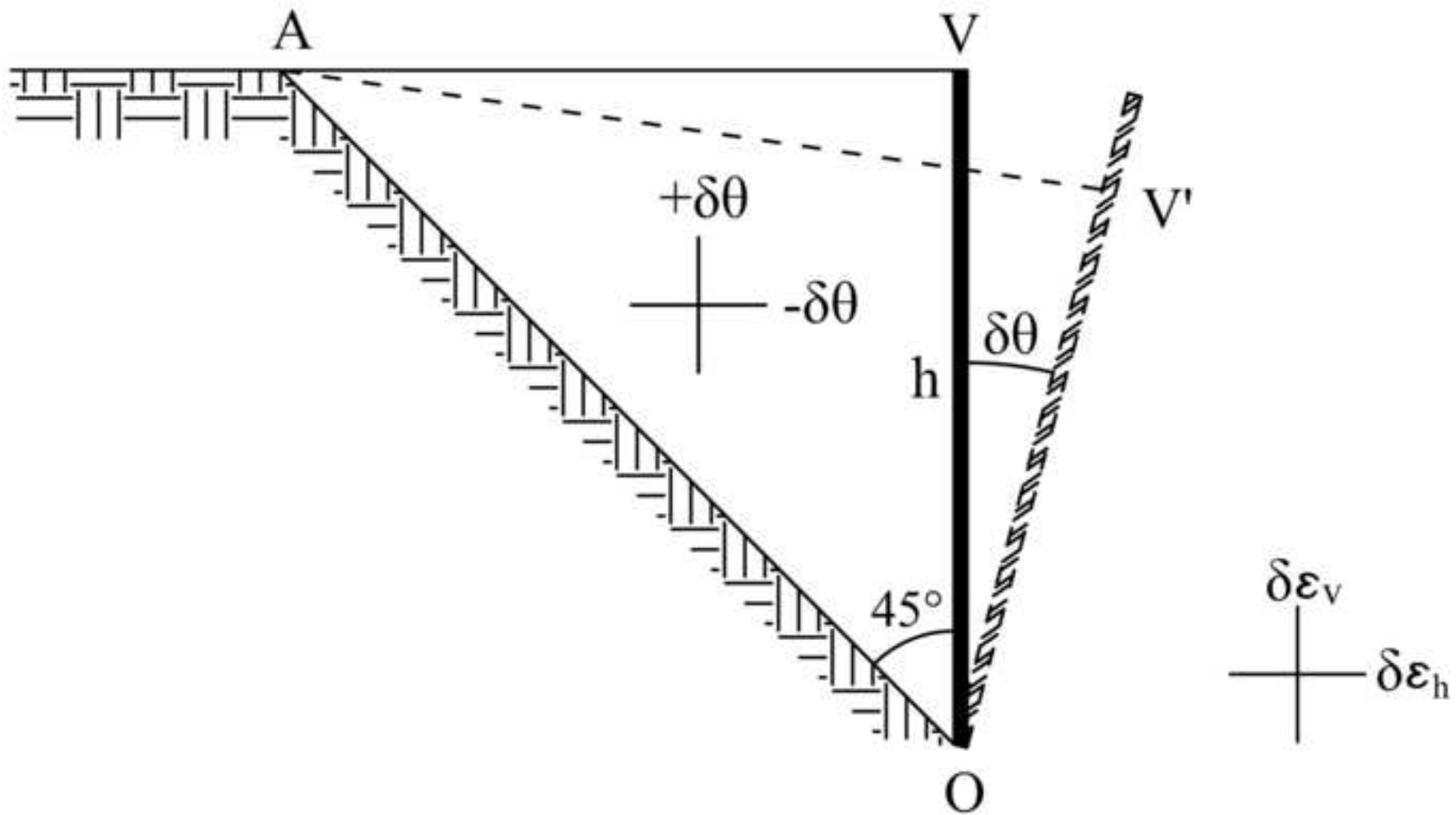
K_0 : the earth pressure coefficient

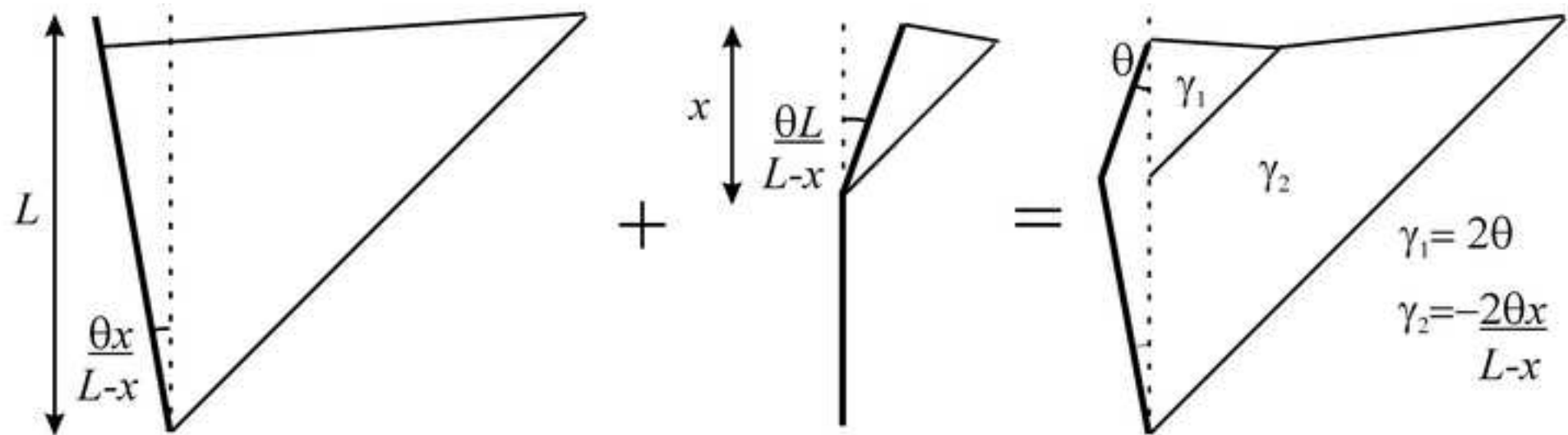
F_{prop} : the prop force

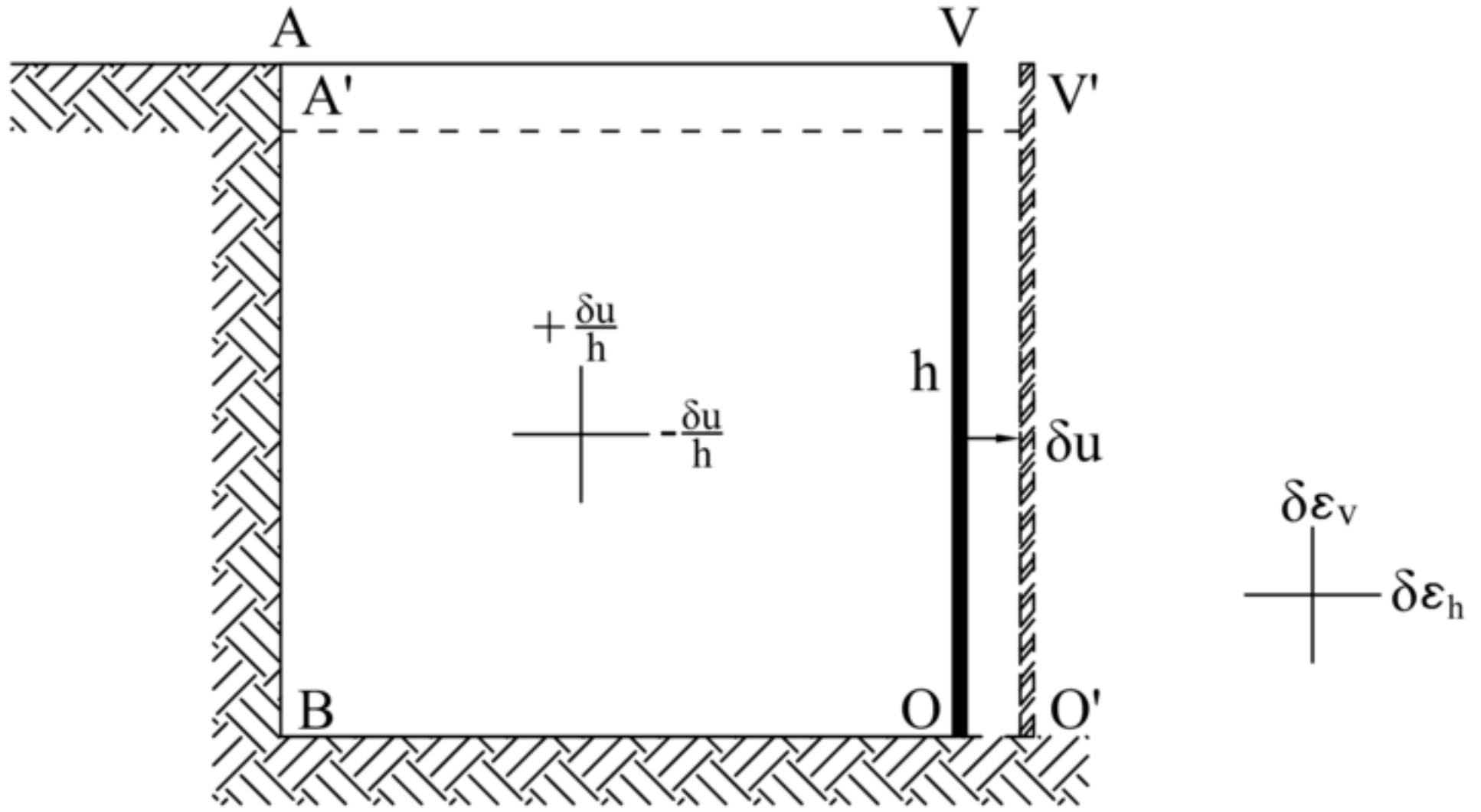


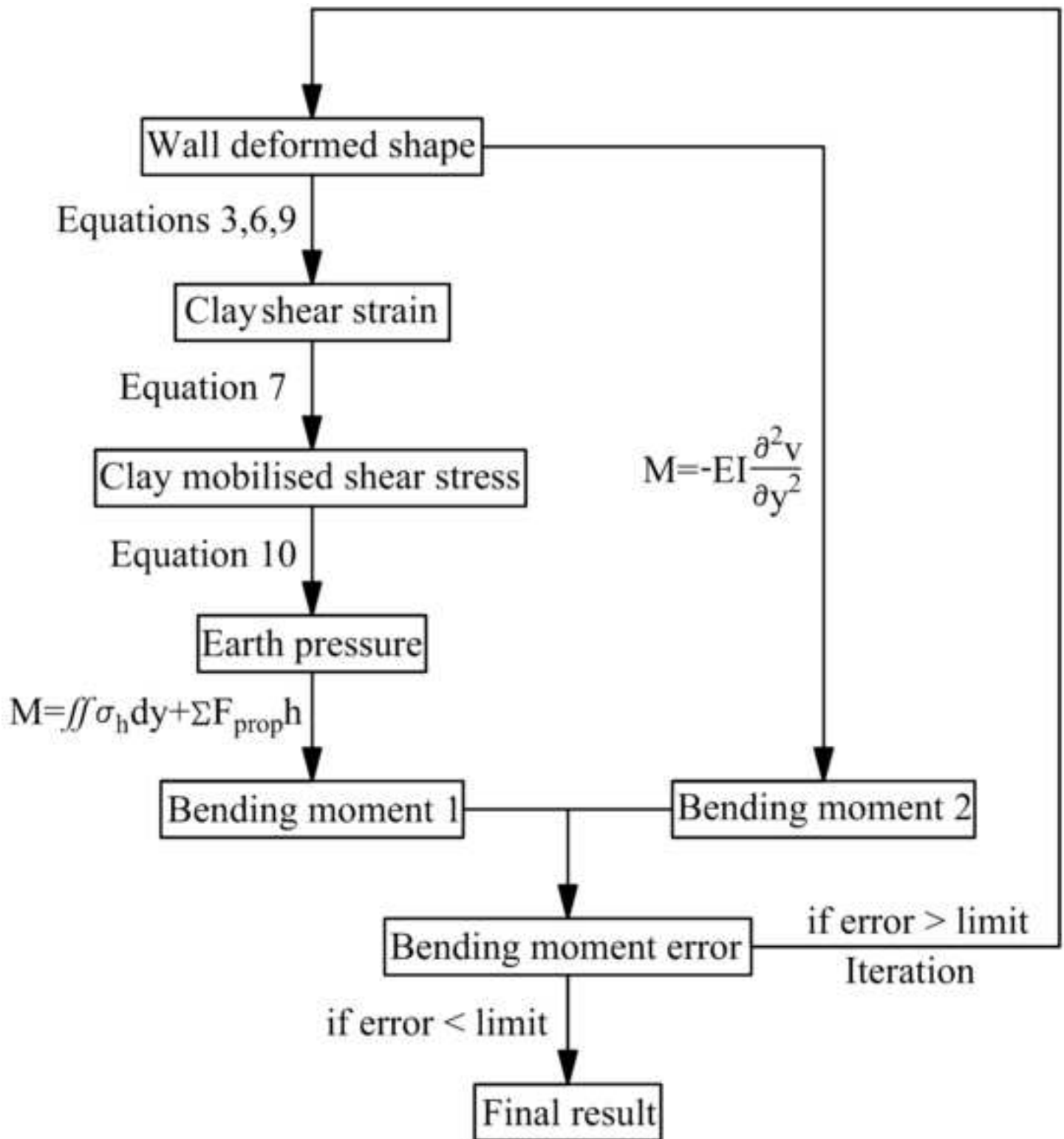


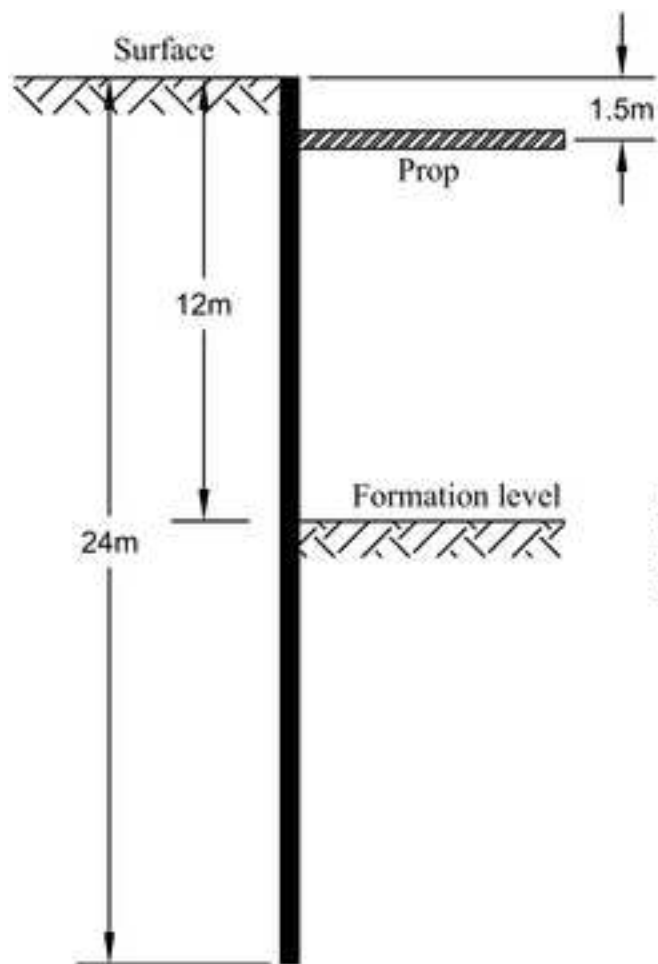




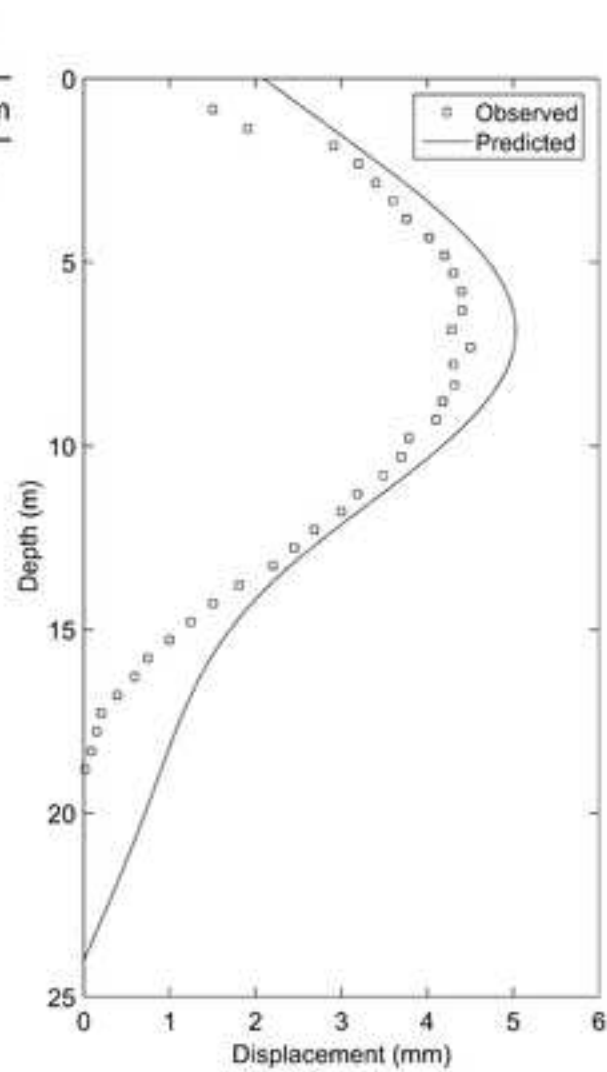




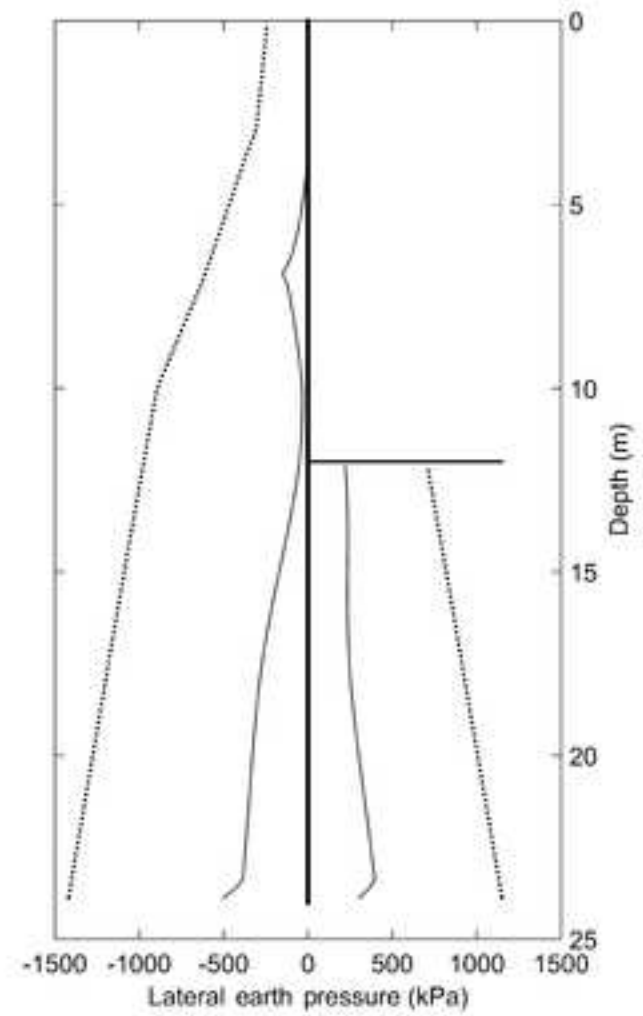




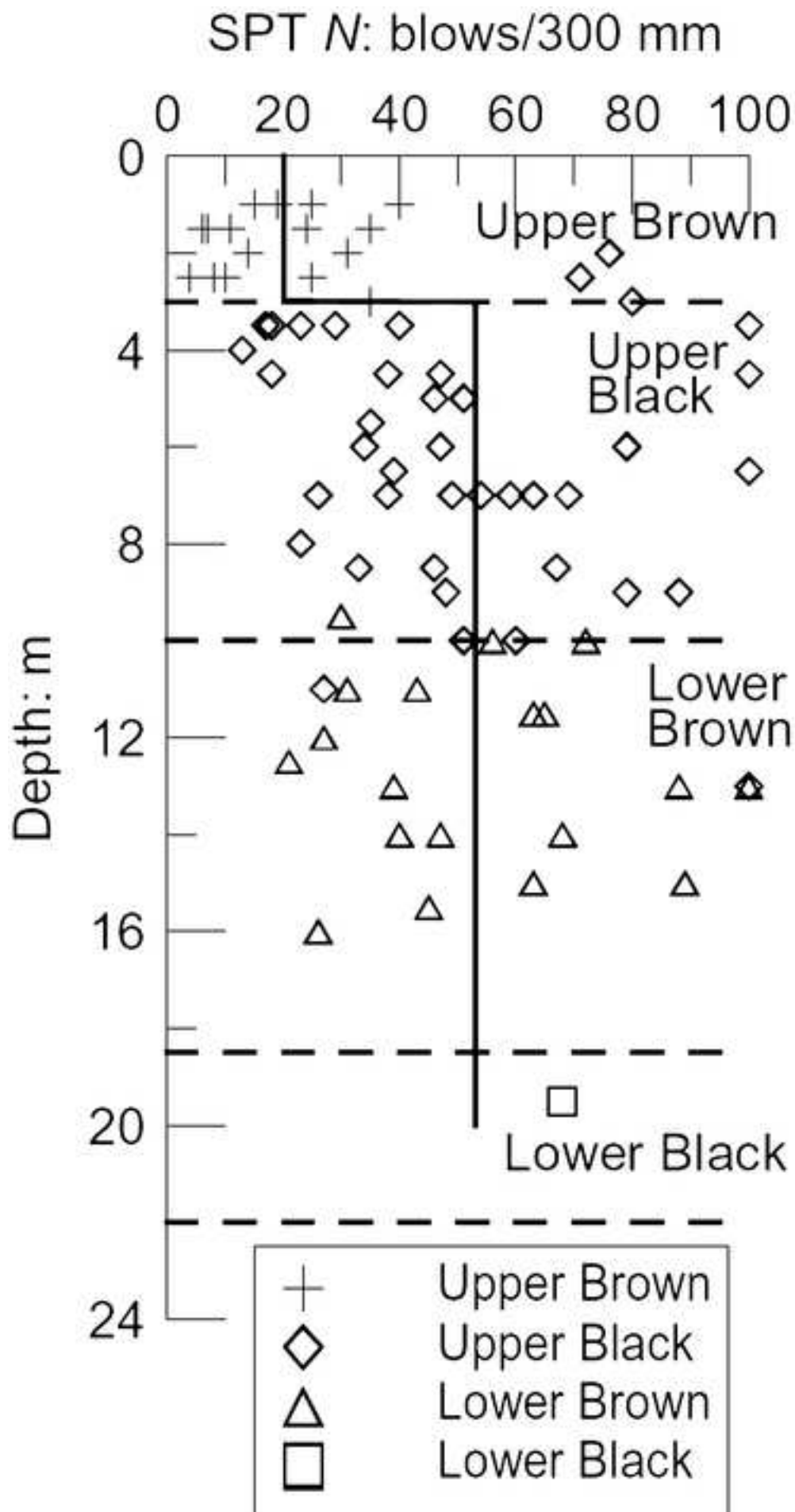
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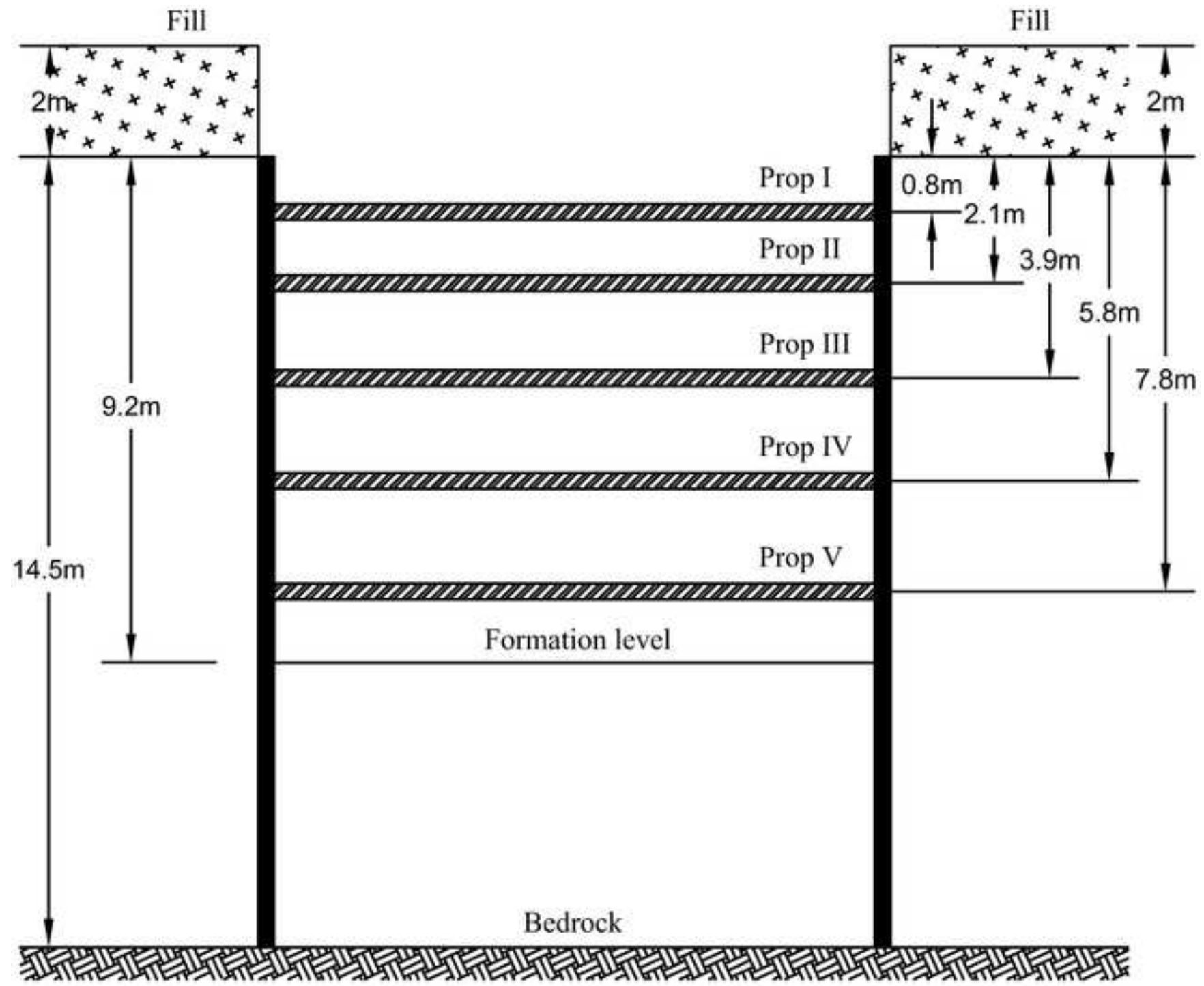


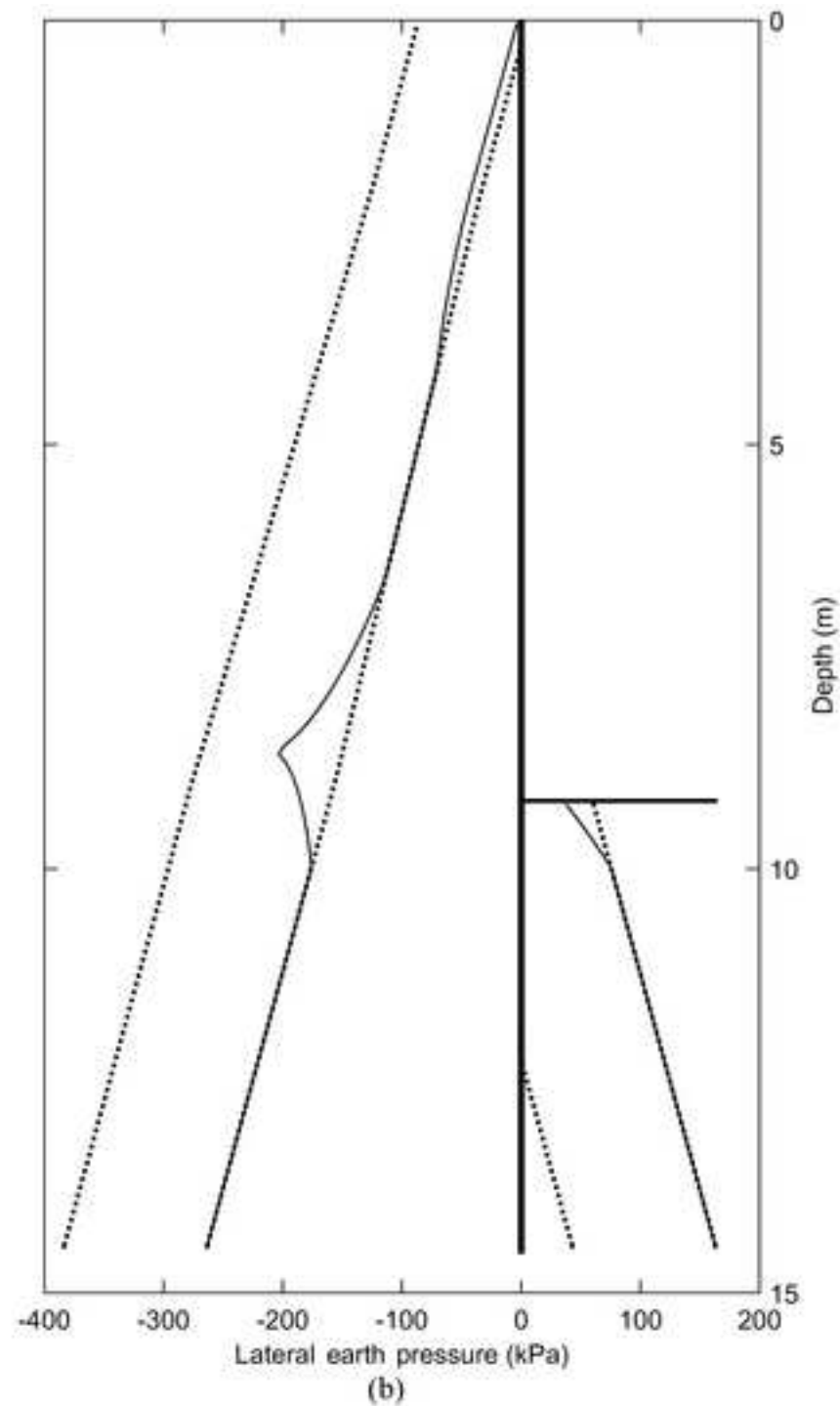
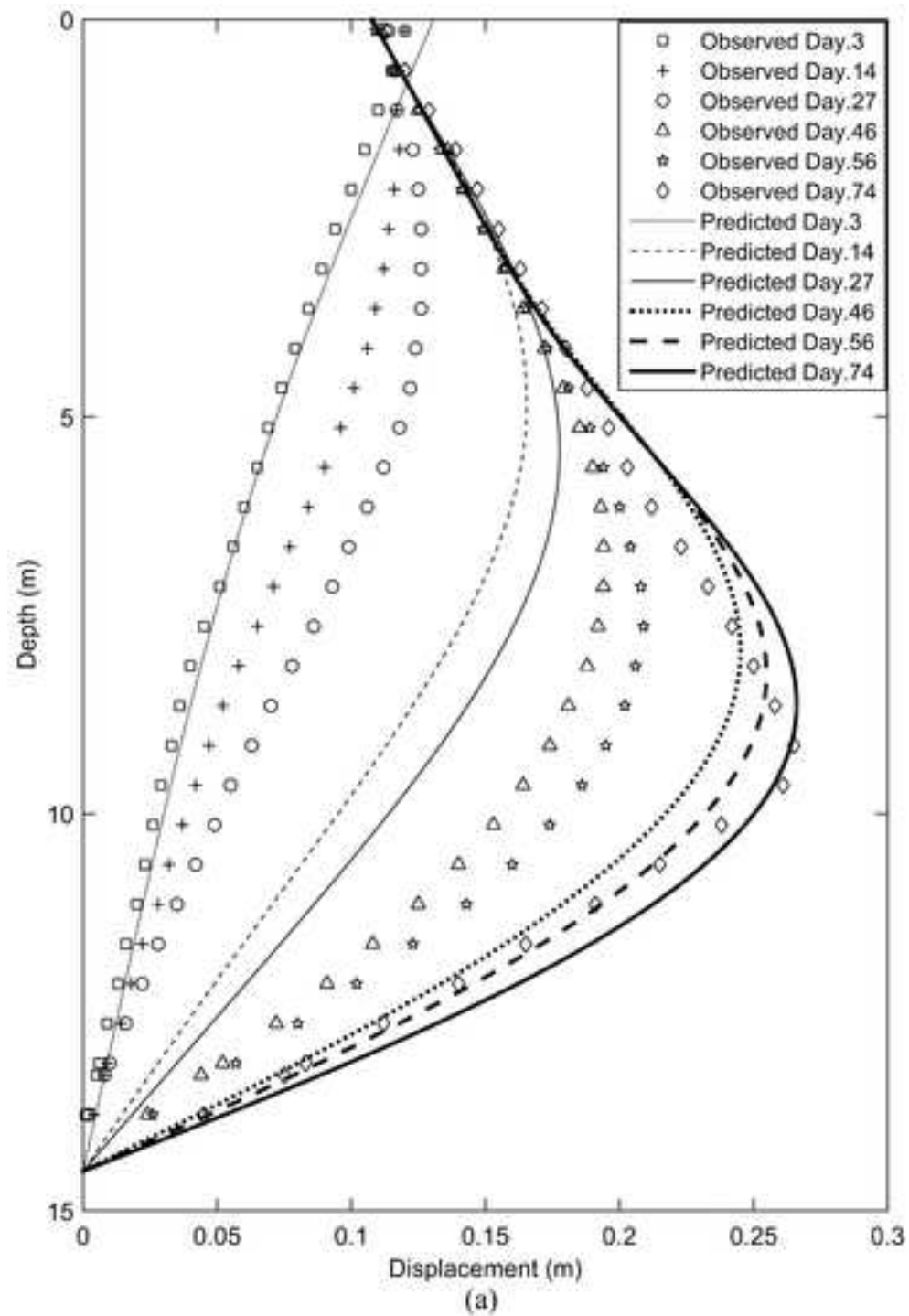
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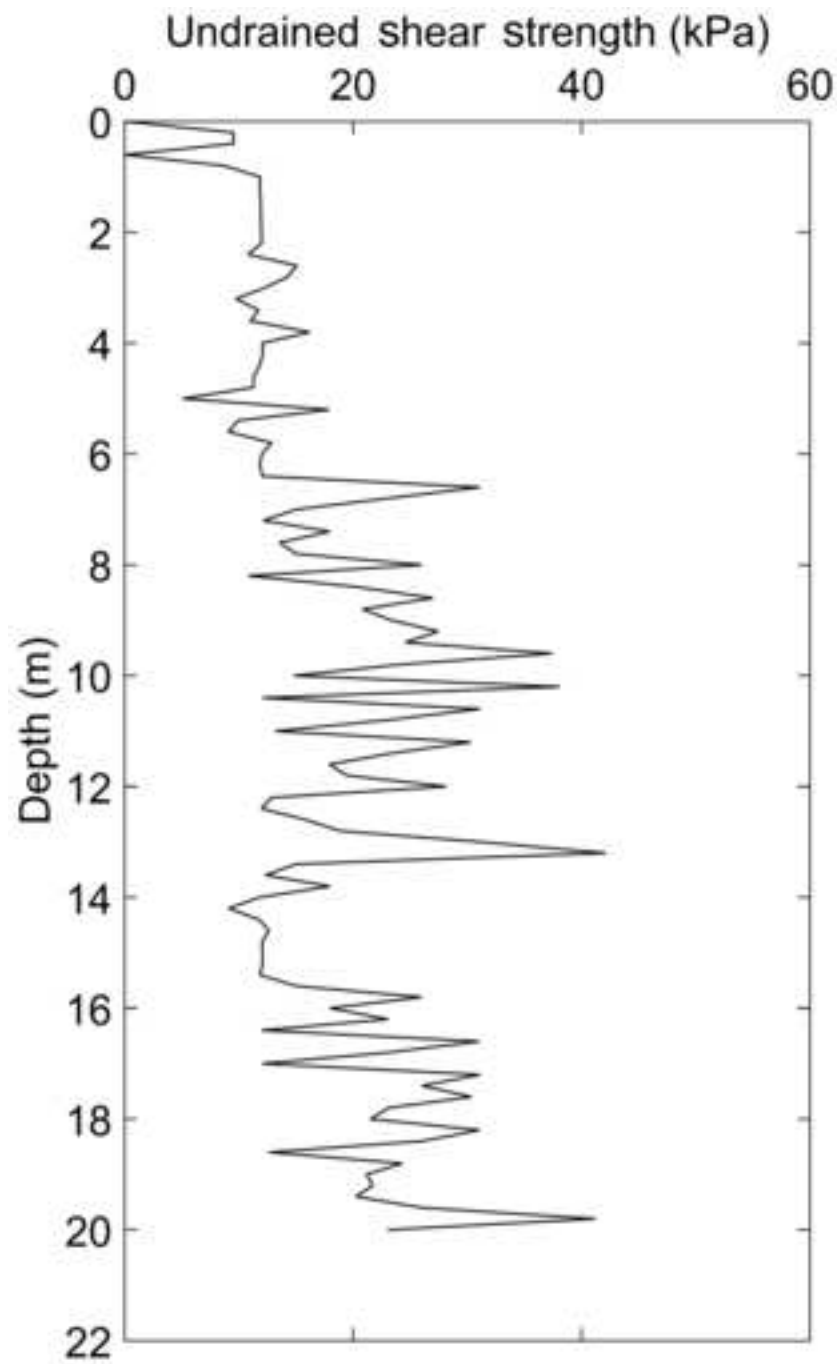


(c)

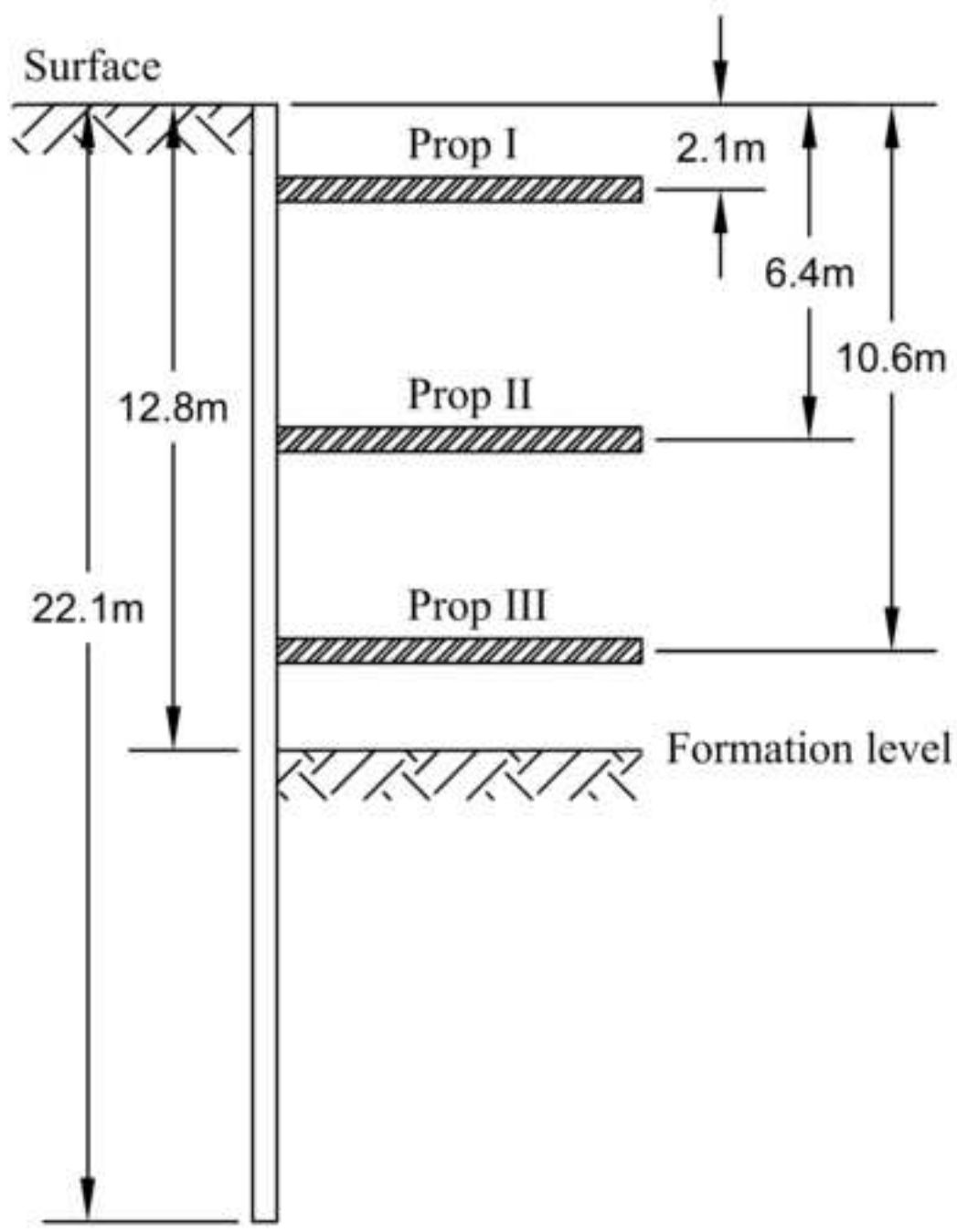








(a)



(b)

