Systematic screening of DMOF-1 with NH₂, NO₂, Br and azobenzene functionalities for elucidation of carbon dioxide and nitrogen separation properties Mingrou Xie^{a,‡}, Nicholaus Prasetya^{a,‡} and Bradley P. Ladewig^{a,b,*} ^aBarrer Centre, Department of Chemical Engineering, Imperial College London, Exhibition Road, London SW7 2AZ, United Kingdom

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14 Abstract

15 In this study, dabco MOF-1 (DMOF-1) with four different functional groups (NH₂, NO₂, Br and 16 azobenzene) has been successfully synthesized through systematic control of the synthesis 17 conditions. The functionalised DMOF-1 is characterized using various analytical techniques 18 including PXRD, TGA and N₂ sorption. The effect of the various functional groups on the 19 performance of the MOFs for post-combustion CO₂ capture is evaluated. DMOF-1s with polar 20 functional groups are found to have better affinity with CO₂ compared with the parent 21 framework as indicated by higher CO₂ heat of adsorption. However, imparting steric hindrance 22 to the framework as in Azo-DMOF-1 enhances CO_2/N_2 selectivity, potentially as a result of 23 lower N₂ affinity for the framework.

24 **Keywords:** metal organic framework, DMOF-1, CO₂ capture and separation

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Since its first report in 2004 [1], Dabco MOF-1 (DMOF-1) has been widely investigated, particularly because it has a flexible framework [2, 3]. Other investigations have also shown the promising application of this material for gas storage [4-6]. In this study, we then aim to further investigate the applicability of this material for post-combustion CO₂ separation by functionalizing the parent framework with various functional groups. By changing the synthesis

- mixture of DMOF-1, various functionalized DMOF-1s could then be successfully synthesized and the molar ratio between the functionalized ligands and the dabco could be maintained at around 2:1 as also found in DMOF-1 as their parent framework (Figure S2-S6). As can be
- 34 seen in Figure 1 both NH₂-DMOF-1 and Azo-DMOF-1 crystallized in a rod-shape form while
- the DMOF-1, Br-DMOF-1 and NO₂-DMOF-1 crystallized in a cubical form.



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52 Figure 2. PXRD diffraction pattern (A), TGA analysis (B), N2 sorption at 77 K (C) and pore width 53 distribution (D) of functionalized DMOF-1s synthesized in this study

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The thermal stability of the materials was evaluated by heating in air in a thermogravimetric 54 55 analyser, with the combined results presented in Figure 2 (B). Regardless of the DMOF-1 56 functionalisation, there are three different stages of mass loss. The first region likely results from the removal of DMF from the framework as DMF was the solvent used to synthesize the 57 58 materials. The second and third step could then be ascribed to the two-step structural 59 decomposition of the framework, since the MOFs were built from two different ligands which 60 may decompose at distinctly different temperatures. However, a different behaviour was found 61 in NH₂-DMOF-1. It was found that almost no stable region could be observed between 200-62 300 °C as observed with the rest of the MOFs. Rather, the mass was observed to continuously 63 decrease within this range. As will be explained later, this behaviour might be caused by 64 structural imperfection exhibited by the NH₂-DMOF-1 that might also impact its thermal 65 stability behaviour.

The porosity of all functionalized DMOF-1 was analyzed via N₂ sorption isotherm collected at 77 K, and the results are presented in **Figure 2** (C). Almost all the DMOF-1s synthesized in this study exhibit type-1 adsorption isotherms indicating the microporous structure of the

69 functionalized DMOFs. However, a hysteresis does exist for NH₂-DMOF-1 which suggests the

presence of a mesoporous region. This finding then confirms a recent study showing the hysteresis obtained in NH₂-DMOF-1 which might be caused by the presence of 1D $Zn_2(H_2O)_2(NH_2-BDC)$ and amorphous NH₂-DMOF-1 structure during the formation of perfect crystalline NH₂-DMOF-1 [10]. Their presence then contributes in building linker defects and a more flexible structure in the final DMOF-1 resulting in a mesoporous structure.

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Table 1. Surface properties of functionalized DMOF-1s

MOF	BET Surface Area (m ² g ⁻¹)	Max Pore Volume (cm ³ g ⁻¹)	Median pore width (nm)
DMOF-1	1161	0.601	0.68
NO ₂ -DMOF-1	1175	0.596	0.66
NH ₂ -DMOF-1	961.3	0.478	0.65
Br-DMOF-1	1074	0.548	0.66
Azo-DMOF-1	579.8	0.285	0.64

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77 Table 1 then presents the BET surface area, maximum pore volume and median pore width 78 of the MOFs used in this study. As can be seen, functionalizing DMOF-1 framework with NO₂ 79 and Br does not then seem to negatively impact its surface property as they have a 80 comparable value with the parent framework. Meanwhile lower surface area and pore volume 81 exhibited by the NH₂-DMOF-1 compared with both NO₂-DMOF-1 and Br-DMOF-1 might be 82 explained by the presence of structural imperfection as shown above in the hysteresis 83 explanation in its N_2 sorption. In case of Azo-DMOF-1, the lowest surface area and pore 84 volume is likely be caused by the bulkier structure of azobenzene functionality than for the 85 other functional groups. In contrast, all the functionalized DMOF-1s had lower pore width in 86 the range of 0.63-0.68 nm compared with its parent DMOF-1 which was found around 0.69 87 nm. The slight reduction of pore width could then be explained by the presence of various protruding functional groups inside the frameworks. 88

A further evaluation was then carried out to study the performance of various functionalized DMOF-1s for post-combustion CO_2 capture application since the polar functional groups could improve the CO_2 adsorption and separation property in MOFs [11]. This study was then carried out first by measuring the CO_2 uptake capacity of all the MOFs both at 273 and 298 K with the results presented in **Figure 3** (A) and (B), respectively. First, as can be seen, the CO_2 uptake of DMOF-1 was found to be around 4.2 and 1.6 mmol g⁻¹ at 273 and 298 K. These values are

95 also comparable with other findings reported on DMOF-1 [12]. Once functionalized ligands 96 were used in DMOF-1, varieties were observed regarding this value. The CO₂ adsorption capacity in Br-DMOF-1 was observed to be around 4.6 and 1.9 mmol g⁻¹ at 273 and 298 K, 97 respectively. Meanwhile an increasing trend could be observed both in NH2-DMOF-1 and NO2-98 99 DMOF-1. In NH₂-DMOF-1, this value could be increased to be around 5.5 and 2.5 mmol g^{-1} at 273 and 298 K, respectively. Meanwhile for NO₂-DMOF-1, the CO₂ adsorption capacity was 100 found to be around 5.8 and 2.5 mmol g⁻¹ at 273 and 298 K, respectively. In contrast, a 101 decreasing trend could be observed in Azo-DMOF-1 as its CO₂ uptake capacity was found to 102 be around 2.8 and 1.4 mmol g⁻¹ at 273 and 298 K, respectively. 103



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Figure 3. CO₂ adsorption at 273 K (A) and 298 K (B), N₂ uptake at 298 K (C) and CO₂/N₂ (15:85)
 IAST selectivity at 298 K (D) of the functionalized DMOF-1s. Inset of Figure 3 (B): CO₂ heat of adsorption of functionalized DMOF-1s

From these results, it could be observed that although both NH₂-DMOF-1 and NO₂-DMOF-1 have lower surface area compared with the DMOF-1, both amino and nitro group could be considered as polar groups that could enhance the interaction between the MOF framework and CO₂ resulting in overall increase in CO₂ uptake [11, 13]. This is also corroborated by the CO2 heat of adsorption of both MOFs which are found to be around 23 and 25 kJ mol-1 for NO2-DMOF-1 and NH2-DMOF-1, respectively, as can be seen in the inset of Figure 3 (B). These values are higher compared with the parent MOF which was found to be around 20 kJ 115 mol-1 which is comparable with other findings [5, 14, 15]. The higher CO2 heat of adsorption 116 value exhibited by both NO2-DMOF-1 and NH2-DMOF-1 then indicates more favourable 117 interaction between CO₂ and both frameworks rather than DMOF-1. Meanwhile a decreasing 118 trend in CO₂ uptake in Azo-DMOF-1 is expected since it has the lowest surface area compared 119 with the rest of the MOFs used in this study. This then results in the overall reduction of CO_2 120 uptake capacity of Azo-DMOF-1. Interestingly, the decreasing trend of CO₂ uptake in Azo-121 DMOF-1 was not accompanied by the decrease of CO₂ heat of adsorption which was found 122 to be around 28 kJ mol⁻¹ at high coverage. This value is even higher than both NH₂-DMOF-1 123 and NO₂-DMOF-1 and comparable with other MOFs designed for CO₂ capture [16-19]. This 124 then indicates a more favourable interaction between CO₂ and the framework which could be 125 caused by the Lewis acid-base interaction between the CO₂ and azobenzene functionality 126 [20].

127 Ideal Adsorbed Solution Theory (IAST) was then employed to further evaluate the CO₂/N₂ 128 separation performance [21]. A scenario of 15:85 mixture of CO₂:N₂ was used for the 129 calculation in order to simulate the flue gas composition from a coal-fired power plant [22]. 130 The result is then presented in Figure 3 (D). First, it could be seen that the CO₂/N₂ selectivity 131 of DMOF-1 was found to be around 15 with a total uptake to be around 0.28 mmol g⁻¹. This 132 value is also comparable with previous findings when studying DMOF-1 for CO₂/N₂ separation 133 [14, 15]. For the functionalized DMOF-1s, it could be seen that their uptake capacity could be 134 increased compared with the parent MOF. This might be explained by the higher CO₂ uptake 135 capacity and heat of adsorption of the functionalized DMOF-1 which could increase both the 136 capacity and affinity between the functionalized DMOF-1 and the CO₂. However, only NH₂-137 DMOF-1 and Azo-DMOF-1 showed a higher CO₂/N₂ selectivity value compared with DMOF-138 1 while a slight decrease was observed both for NO₂-DMOF-1 and Br-DMOF-1. The CO₂/N₂ 139 selectivity for Azo-DMOF-1 and NH₂-DMOF-1 was found to be around 40 and 25, respectively. 140 This selectivity value is comparable, or higher in case of Azo-DMOF-1, with other MOF 141 designed for post-combustion CO₂ capture such as PCN-88 [23], Ni-AG15 [24] and Ni-MOF-142 1 [25].

143 This phenomenon could then be explained two ways. First, higher CO₂ heat of adsorption 144 observed in functionalized DMOF-1 might help to increase its affinity with CO₂ resulting in 145 higher selectivity. However, this could not fully explain the phenomenon as higher selectivity 146 was not observed in all functionalized DMOF-1s and the Azo-DMOF-1 had higher selectivity 147 compared with the NH₂-DMOF-1. Therefore, another mechanism might play a role which is 148 more related with N_2 interaction with the framework. It could be seen in **Figure 3** (C) that all the N₂ uptake curves in Azo-DMOF-1 were different to the rest of the functionalized DMOF-149 150 1s. The trend was observed to be plateauing rather than linearly increasing as observed with 151 the rest. This might then indicate that the affinity of N₂ with Azo-DMOF-1 is weaker than with 152 the NH₂-DMOF-1. A decrease in N_2 affinity towards porous framework have also been 153 reported previously in organic-based porous materials [26]. With higher N_2 concentration than 154 CO₂ in the feed composition, this also means that the competitive adsorption in Azo-DMOF-1 155 might be less demanding than in the NH₂-DMOF-1 since the framework of the former is more 156 N_2 -phobic compared with the later. As a result, the CO_2 would have higher tendency to adsorb 157 on the surface of Azo-DMOF-1 and thus higher selectivity was obtained. This phenomenon 158 was also previously observed with azobenzene-based porous materials where higher CO₂/N₂ 159 was observed because of the lower affinity between the framework and N₂ [26]. This then 160 highlights the benefit of having azobenzene functionality in DMOF-1 apart from the potential 161 to use UV light as a sustainable source for material regeneration after the CO_2 capture [9, 27].

162 In conclusion, this study has shown that functionalizing DMOF-1s with various functional 163 groups within its framework is beneficial to increase their affinity towards CO_2 as indicated by 164 higher CO₂ heat of adsorption and resulting in higher CO₂ uptake capacity. However, in case 165 where competitive adsorption occurs between CO₂ and N₂, functionalizing the DMOF-1 with 166 azobenzene group seems to have the best impact since the steric effect of the azobenzene 167 could also impart an additional N₂-phobic environment in the framework resulting in higher 168 CO₂/N₂ selectivity. However, in case where CO₂ concentration is higher and less adsorption 169 competition occurs, this steric effect might not be so beneficial since it also hinders the CO₂ 170 adsorption on the surface resulting in slightly lower selectivity and lower CO₂ uptake capacity.

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175 Data Repository

Full resolution optical and SEM images and high-resolution copies of the figures used in this
manuscript are available from the open repository: https://doi.org/10.5281/zenodo.3332915

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Systematic screening of DMOF-1 with NH₂, NO₂, Br and azobenzene functionalities for elucidation of carbon dioxide and nitrogen separation properties

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Synthesis Method of functionalised DMOF-1s

For each DMOF-1, zinc nitrate $(Zn(NO_3)_2)$, functionalised terephthalic acid $(C_6H_4(COOH)_2, bdc)$, and 1,4-diazabicyclo[2.2.2]octane $(N_2(C_2H_4)_3, DABCO)$ were mixed in a 1:1:0.5 mmol ratio in 20ml of dimethylformamide ($(CH_3)_2NCH, DMF$). The mixture was ultrasonicated for 10mins in a water bath to dissolve the reagents. Precursor solution colours are noted in Table S1.

Functionalised DMOF-1	Precursor Solution	Post-synthesis	Post-synthesis
	Cloudy white		Ciystal Colour
DMOF-1	Cloudy white	Colouriess	Colouriess
Azo-DMOF-1	Clear and bright	Brown	Orange
		2	
NO ₂ -DMOF-1	Clear and light orange	Brown	Brown
NH ₂ -DMOF-1	Clear and light yellow	Brown	Brown
Br-DMOF-1	Clear and colourless	Colourless	Colourless

Table S1. DMOF-1 solution and crystal colours

NO₂-DMOF-1, Azo-DMOF-1 and DMOF-1 precursor solutions were heated at 120°C for 48h. Br-DMOF-1 and NH₂-DMOF-1 precursor solutions were heated at 120°C for 24h, producing crystals in solution as described in Table S1.

Characterization of functionalised DMOF-1s

Optical and electron microscopy

Microscope images of all the materials were taken by using a MOTIC microscope image processing software. Meanwhile, for the scanning electron microscopy (SEM) images, all the micrographs of the gold-sputtered samples were taken by using FEGSEM Sigma 300 instrument. The accelerating voltage was set at 5 kV.

Powder X-Ray diffraction (PXRD)

PXRD diffraction pattern of all the materials were collected using PANanalytical instrument under ambient condition. During the measurement, the samples were spun and the voltage and current of the instrument were set at 40 kV and 20 mA, respectively. Diffraction patterns were collected between 5 and 40 theta with 0.008° sample step.

Thermal analysis

Thermal analysis of all the materials were collected using Netzsch TG 20 F1 Libra instrument. About 10 mg of samples was used during the measurement. The heating rate was set at 5 K min⁻¹ under air atmosphere flowing at 20 ml min⁻¹

N₂ and CO₂ sorption

Both N₂ and CO₂ adsorption data were taken by using 3Flex Micromeritics instrument. The samples were activated at 120°C under vacuum overnight before the measurement took place. N₂ sorption isotherms were collected at 77 K. Meanwhile CO₂ adsorption were taken at both 273 and 298 K. Additional N₂ uptake was also carried out at 298 K to analyse the CO₂/N₂ separation performance of the materials.



Figure S 1.Additional SEM images of DMOF-1 (A), Br-DMOF-1 (B), NO₂-DMOF-1 (C), NH₂-DMOF-1 (D) and Azo-DMOF-1 (E)

The ¹H-NMR spectra of the digested DMOF-1s could be seen in Figure S2-S6. It should be noted that the peak at around 4.8 ppm comes from water and for some spectrum there are also traces of DMF (as this was used the solvent) as observed in peaks coming at around 2.5 ppm, 2.8 ppm and 8 ppm.



Figure S 2. ¹H-NMR spectrum of digested DMOF-1



Figure S 3. ¹H-NMR spectrum of digested Br-DMOF-1



Figure S 4. ¹H-NMR spectrum of digested NO₂-DMOF-1



Figure S 5. ¹H-NMR spectrum of digested NH₂-DMOF-1



Figure S 6. ¹H-NMR spectrum of digested Azo-DMOF-1