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Abstract - Power quality can generally be achieved by installing harmonic filters in industry power systems, thereby reducing the harmonics. Users prioritize the performance and cost of filters as primary concerns. In this study, we formulate the design harmonic filter problem taking by considering investment cost and operational constraints. This new formulation is a combinatorial optimization problem with a non-differentiable objective function. A solution methodology based on an optimization technique-simulated annealing is also proposed to determine the size of filters with minimum cost. The proposed solution methodology can offer the optimal size and minimum cost of design filters.

I. INTRODUCTION

Harmonic (voltage or current distortion) in power systems shortens the life expectancy of equipment and can interfere with communication lines and sensitive equipment. Increasing concern over this problem stems from the growing numbers and power ratings of the highly non-linear power electronic devices used in controlling power apparatuses in industrial power systems. The filter design has become essential for industrial power systems. The problem of designing a harmonic filter has been conventionally by trial and error approach. In the recent decade, various formulations for a more systematic approach to harmonic filters design have been developed [1-7]. Although effective in eliminating the harmonic, these methods did not consider the cost of filter elements, they also did not address whether or not the issue of the size of filters could adhere to the industry specifications.

The harmonic filters design problem has a partially discrete, partially continuous formulation with a non-differentiable nonlinear objective function. The non-differentiable nature, originating from that the cost of capacitors is step-wise, makes most nonlinear optimization techniques difficult to apply. This type of problems has generally been tackled by heuristic or approximate techniques. Consequently, those solution algorithms usually achieve local optimum rather than global optimum.

A technique employed to circumvent this problem is a technique based on Simulated Annealing(SA). SA algorithm is a powerful general-propose technique used for solving combinatorial optimization problems. A previous study demonstrated that this algorithm asymptotically converges to the global optimal solution with the probability one [8].

In this paper, we formulate the design harmonic filter problem by taking practical aspects of the element of filters with operational constraints is proposed. Simulation results on a industry power system are also presented to verify its validity.

II. SIMULATED ANNEALING ALGORITHM

This algorithm is based on the analogy between the simulation and the annealing process used for crystallization in physical systems [9]. Fig. 1 displays a pseudo code of the SA algorithm. In condensed matter physics, annealing is a thermal treatment process procedure SIMULATED-ANNEALING 1. Obtain an initial solution S 2. Attain an initial temperature T>0 3. While not yet frozen do the following 3.1 Perform the following loop L times 3.1.1 Generate a random neighbor S' from S 3.1.2 If feasibility 3.1.2.1 Let $\Delta C=cost(S')-cost(S)$ 3.1.2.2 If $\Delta C\leq 0$ (downhill move) Let S=S' 3.1.2.3 If $\Delta C\geq 0$ (uphill move) Let S=S' with probability exp(- $\Delta C/T$) 3.2 Let T= α *T(cooling down) 4. Return S

Fig. 1. A pseudo code of the SA algorithm

which can achieve the low energy state of material. The process involves two steps: first heating up a solid to a melting point, by cooling it down until it crystallizes into a state with a perfect lattice. In the ground state, the molecular structure's arrangement has a higher structural and lowest energy.

At each temperature, perturb the present system structure S to generate a new structure S'. Then, evaluate the effect of the perturbation on the cost $\Delta C=cost(S')-cost(S)$, where cost(S) and cost(S') are the value of the cost function before and after the move has been executed. The move is accepted and the new configuration is retained. That is if the move decreases the value of the cost function, i.e., $\Delta C < 0$. Most optimization algorithms belong to the class of greedy search techniques. The main disadvantage associated with the greedy search technique is that it often gets stuck at local optima rather than at global optima.

However, the SA can get out of a local optimal solution in the following manner: at first, the Boltzman term, $\exp(-\Delta C/T)$, is calculated, where the controller parameter T is the "temperature". A random number Υ is then selected from uniform distribution in the interval of [0,1). If $\Upsilon \leq \exp(-\Delta C/T)$, the new structure is accepted; otherwise, the new move is discarded and the structure before this move is used for the next step. Due to the probabilistic selection rule, SA can always get out of a local optimal and proceed to the global optimal solution.

The feasibility checking step is used to check the new structure after a perturbation whether the constraints are satisfied or not. If all of the constraints can be satisfied, then go on next step; otherwise, the move is discarded and the structure before this move is used for next iteration.

The quality of the final solution and the speed of convergence of the SA algorithm depends on the choices of the initial temperature T in conjunction with the design of the cooling schedule. The temperature is initially set to a large value so that the probability of accepting "up-hill" moves are close to 1; it is then slowly decreased

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Fig. 2. The flow chart of the SA algorithm

towards "frozen" according to a cooling schedule. In cooling process, $T_{k+1}=\alpha \bullet T_k$, where α is smaller than but close to 1. Typical values lie between 0.8 to 0.99.

If the sampled mean values of cost function do not markedly change or the acceptance ration is sufficiently small (e.g., less than 1%) at five successive temperatures, then the annealing process is considered "frozen", and the global optimal structure is attained. Fig. 2 depicts a flow chart showing the major steps of the SA algorithm.

III. CONSIDERATION OF THE DESIGN STAGE

We consider the filter design problem as that identifying the size of filters with minimum cost in conjunction with operation constraints to adequately suppress harmonics.

Filters can be classified as active and passive. Although the active filters can effectively improve the quality, it is expensive. This paper employs single tuned and double tuned passive filter structures, owning to the advantages of a simple structure, low cost and easy design.

A. Objective function

The objective function considered in this problem is the cost of filters:

$$F(C,L) = \sum K_{Ch} \bullet Q_{Ch} + K_{Ih} \bullet Q_{Ih}$$
(1)

where C and L are the values of the capacitor and inductor of filters, K_{Ch} and K_{Lh} are the unit cost of a capacitor and a inductor, respectively. Also Q_{Ch} and Q_{Lh} are the kVA size of a capacitor and a inductor.

B. Constraints

The following constraints are considered :

(1) environmental conditions

The frequency variation in power systems is about in $\pm 1\%$ level.

$$-1\% < \frac{\Delta f}{f} < +1\% \tag{2}$$

The rate of capacitors has a $\pm 2\%$ error due to the change of temperature, and has $-5\% \rightarrow \pm 10\%$ error [2] due to manufactures. Therefore, the total errors due to environment and manufacture are

$$-7\% < \frac{\Delta C}{C} < +12\% \tag{3}$$

The manufacturing tolerance of inductor is about [3]

$$-3\% < \frac{\Delta L}{L} < +3\% \tag{4}$$

The common-vibration point of the h'th order frequency is

$$n_h = \frac{1}{2\pi f \sqrt{LC}} \tag{5}$$

where h=2, 3, ..., express the h'th harmonic.

From above considerations, the possible variation region of common-vibration point n_h can be express as

$$\frac{h}{1.01 \times \sqrt{1.03 \times 1.12}} < n_h < \frac{h}{0.99 \times \sqrt{0.97 \times 0.93}} \tag{6}$$

an

0.

$$92h < n_h < 1.06h \tag{7}$$

(2) compensation conditions

The harmonic filters can also provide a large percentage of reactive power for power factor correction. When the capacitor, Q_{com} kVA, is installed in a system with a real power load P kW, the power factor can be improved from pf_0 to pf_1 , where

$$Q_{com} = P \times \left(\tan\left(\cos^{-1} p f_0\right) - \tan\left(\cos^{-1} p f_1\right) \right)$$
(8)

The capacitance for a single filter can be set to

$$Q_f = Q_{com} \tag{9}$$

For a multiple parallel single-tuned filter system, the capacitance corresponding to the h'th harmonic can be distributed by

$$Q_{fh} = Q_{com} \times \frac{I_h}{I_2 + I_3 + \dots}, \quad h=2, 3, \dots$$
 (10)

where I_h is the h'th harmonic current and $Q_{\rm fh}$ is the capacity of the h'th harmonic filter. Also, the filter capacity $Q_{\rm fn}$ contains the capacity of capacitance $Q_{\rm C}$, and inductor $Q_{\rm L}$, where

$$Q_C = \frac{n_h^2}{n_h^2 - 10^{fh}}$$
(11)

$$Q_L = Q_C - Q_{fh} \tag{12}$$



Fig. 3. Element corresponding diagram

$$Q_L = \frac{1}{n_h^2} \bullet Q_C \tag{13}$$

If the reactive vars supplied by the filters exceed the system demand, the problem of system over voltage, which tends to occur at the light-load condition. For this reason, the filter capacitors are chosen such that the reactive power supplied by them does not exceed a specified value.

$$Q_{com}^{\min} \le Q_{fh} \le Q_{com}^{\max} \tag{14}$$

where Q_{com}^{\min} and Q_{com}^{\max} are the minimum and maximum upper bounds on the compensation.

(3)Operation constraint

The operational constraints can generally be consisted as follows.

$$THD \leq THD_{max}, \tag{15}$$

 $V_{min} \le V_i \le V_{max}$ (16) Where V_{min} , V_{max} and THD_{max} correspond to the permissible

minimum and maximum rms voltage, and maximum total harmonic distortion, respectively.

The problem formulation of design single-tuned filters is summarized as

minimize
$$F(C,L) = K_c \cdot Q_c + K_L \cdot Q_L$$

subject to
 $0.92h < n_h < 1.06h$
 $Q_{Lh} = \frac{1}{n_h^2} \bullet Q_{ch}$
 $Q_{com}^{min} \le Q_{fh} \le Q_{com}^{max}$
THDmax
 $V_{min} \le V_i \le V_{max}$

C. Double tuned filter design

The equivalent impedances of two single tuned filters (Fig. 3. (a)) near their resonance frequency are practically the same as those of a double tuned filter configuration, as illustrated in Fig. 3. (b). They have the following relationships between their components [2]:

$$C_1 = C_a + C_b \tag{17}$$

$$C_{2} = \frac{C_{a}C_{b}(C_{a} + C_{b})(L_{a} + L_{b})^{2}}{(L_{a}C_{a} - L_{b}C_{b})^{2}}$$
(18)

$$L_1 = \frac{L_a L_b}{L_a + L_b} \tag{19}$$

$$L_{2} = \frac{\left(L_{a}C_{a} - L_{b}C_{b}\right)^{2}}{\left(C_{a} + C_{b}\right)^{2}\left(L_{a} + L_{b}\right)}$$
(20)

Because the procedure and constraints of design a double tuned filter are similar to a single tuned filter, it will not be repeated here.

IV. SOLUTION ALGORITHM

In this section, we propose a solution algorithm for design harmonic filters to determine the size of the filters with minimum cost.

An algorithm designed as the basis of SA consists of four important elements: (1) configuration space, (2) perturbation mechanism, (3) a objective function and (4) a cooling schedule.

(1) configuration space

Configuration space is the set of allowed system configurations. Design of configuration space is critical to the efficiency in iterations and the quality of the final solution. Properly designing configuration space requires good engineering judgment.

If the upper and lower limit of filter capacity is Q_{com}^{min} and

 Q_{com}^{\max} , then the solution space of Q_{fh} can be defined as

 $\{Q_{com}^{\min} \le Q_{fh} \le Q_{com}^{\max} \text{ specification}\}$

(2) perturbation mechanism

The goal of perturbation is to generate all possible solutions.

(3) objective function

The objective function used in the problems of design a filter is the cost function of filters in the problem formulation.

(4) cooling schedule

SA algorithm analogs to the cooling down process of material crystallize. Low speed cooling down will generate a perfect crystal; otherwise, it will fall to drawback. The cooling schedule is crucial for both the overall efficiency of iterations and the quality of final solutions. High temperature stage initially employs a high speed cooling down to improve the annealing efficiency. At a low temperature stage, it employs a low cooling schedule to improve the quality of solution.

Solution algorithm

Step 1: Input the system data and control parameter.

Input the system data (such as the system configuration, harmonic sources, etc.) and control parameters (e.g., the initial temperature and cooling rate)

Step 2: Generate a feasible solution.

- (1) Randomly select a configuration from the configuration space.
 - (2) Perform harmonic power flow equation to check constraints. If any constraint is violated, go to (1). Otherwise, proceed to (3).
- (3) Calculate the total cost.
- Step 3: Design a suitable cooling schedule. At each temperature T_{k_k} for move=1,2,..., n_{k_k} do step 4-6.

Step 4: Generate a new feasible configuration.

- (1) Randomly select a new configuration form the configuration space.
- (2) Execute the harmonic power flow equation and check the constraints. If any constraint is violated, go to (1). Otherwise, proceed to (3).
- (3) Calculate the total cost.

Step 5: Update the system configuration.

Retain the new configuration or restore to the previous

configuration based on the acceptance criterion (described in the section of SA algorithm).

- Step β : Check the stop criterion for each temperature.
 - If the number of perturbations is not less than n_{k_1} go to the next step. Otherwise, go to step 4.
- Step 7: Check the stop criterion.
 - If the stop criterion is not satisfied, then the system is not yet frozen. Perform the cooling schedule, i.e. Allow $T_{k+1}=\alpha T_k$, then return to step 4. Otherwise, proceed to the next step.
- Step 8: Print out the optimal results.

V. NUMERICAL RESULTS

The numerical results in this section illustrate the proposed method's performance. The test system is a factory with a main transformer of 69/3.3kV, loading 4410kW, and power factor 0.76. There is one harmonic source. Table 1 displays the measured harmonic current, and the total harmonic distortion is 12.618%.

Three case has been considered. In the first and second cases, a single-tuned filter was design to reduced the 5th and 7th order harmonics respectively. Regarding the third case, a double-tuned filter was design to simultaneously reduce the 5th and 7th order harmonics. Fig. 4, 5 and 6 present the simulation results for the three cases, respectively.

Moreover, Table 2 summarizes the results of SA, trial and error as well as Fermat method [9].

According to above results, the proposed SA method is better than the other two methods in terms of total harmonic distortion. Also, the SA method can attain a minimum cost of filters.

Besides SA method, they do not use industry specification bank size for the Q_c . The cost of filters (by order) should be higher than that of SA method.

VI. CONCLUSION

This paper has presented a new problem formulation for design harmonic filters in industrial power systems. The new problem formulation belongs to the non-differentiable, combinatorial optimization problem. A solution algorithm based on SA has also been developed to derive the global optimal solution and test on a 69kV industrial power system with highly promising results.

Table 1: Harmonic Current									
h	5	7	11	13	17	19	23	25	
In	173	44	52	23	29	19	19	12	
h	29	31	35	37	41	43	47	49	
In	9.0	4.8	2.9	2.0	1.3	1.3	1.8	1.4	

Table 2: Comparison of simulation results for three methods on the third case.

	tried and error	Fermat method	SA (Single- tuned)	SA (Double- tuned)				
THD	3.540%	3.045%	2.6952%	2.8952%				
Q _{C5(1)}	2200kvar	1696.06kvar	1420kvar	1700kvar				
Q _{L5(1)}	99.593kvar	80.154kvar	67.215kvar	65.754kvar				
C ₅₍₁₎	488.456uf	375uf	313.9144uf	381uf				
L ₅₍₁₎	0.861mh	0.887mh	4.56543mh	0.711mh				
Q _{C7(2)}	1800kvar	1293.24kvar	330kvar	0.1745kvar				
$Q_{L7(2)}$	42.63kvar	31.1823kvar	7.9776kvar	5.8921kvar				



Fig. 4. A single-tuned filter is used for the 5th order harmonics.



Fig. 5. A single-tuned filter is used for the 7th order harmonics.



Fig. 6. Two parallel single-tuned filters are used for the 5th and 7th order harmonics.

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