

1 **Are Cellulose nanocrystals 'alien particles' to human experience?**

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8 9 10 **Abstract**

11 A wide family of cellulose-based additives are authorized worldwide as fillers and thickening agents in foods, pills and
12 tablets, and microcrystalline cellulose (MCC) is, among these, the most important one. Since MCC manufacturing is
13 similar to the main production route of cellulose nanocrystals (CNCs), it is reasonable to wonder whether the MCC would
14 contain CNCs as minor components. In this Short Communications we provide first results about the occurrence of CNCs
15 in MCC, observed by dynamic light scattering and transmission electron microscopy after serial filtrations of MCC
16 suspensions. The incidence of cellulose nanoparticles has been proved in several different trials in our ongoing works
17 on diverse MCC samples and the nanoparticles isolated showed shape and dimensions similar to those commonly
18 produced by acidic hydrolysis at laboratory level. Therefore, the presence of CNCs in many products is considered as a
19 certainty. The foods and the pharmaceuticals we have been consuming so far, do indeed contain traces of CNCs to such
20 an extent that this wide presence in consumed products should be taken into account when considering possible
21 limitations of the use of these nanoparticles in food contact materials manufacture.

22 23 24 25 26 **Introduction**

27 A general, strong prejudice on the use of nanomaterials in food contact materials (FCM)
28 persists all around the world and the European legislation, since 2011, established that in
29 the manufacture of FCM "substances in nano-form should be used only if explicitly
30 authorized", even ignoring for these applications the functional barrier concept [1]. It is
31 worth reminding that according to EU Recommendation 2011/696, nanomaterial means a
32 *natural, incidental or manufactured material containing particles, in an unbound state or as*
33 *an aggregate or as an agglomerate and where, for 50 % or more of the particles in the*
34 *number size distribution, one or more external dimensions is in the size range 1 nm - 100*
35 *nm.*

36 Even though this precautionary policy may be understandable when considering novel
37 substances or inorganic/metallic species, these limitations definitely affect the development
38 of innovative, more sustainable, biodegradable and high performance packaging materials.
39 On the other side, fundamental and applied research has already demonstrated the great
40 potential of cellulose nanoparticles, both cellulose nanocrystals (CNCs) and microfibrillated
41 cellulose (MFC), in the improvement of fundamental properties of FCM [2-4]. In particular,
42 CNCs have been shown to be very interesting barrier coatings, capable of further reducing
43 the gas permeability than synthetic polymers (e.g. EVOH) to a much thinner thickness [5,6].
44 In addition, no studies to date have demonstrated any dangerousness of the CNCs [3,7]
45 and recent results [8] suggested that cellulose nanoparticles might potentially be used as
46 regulators of lipid absorption; used as food additives or supplements they might provide a
47 safe and non-chemical means of reducing fat absorption, thus allowing weight loss.

48 CNCs are nanoparticles whose shape and dimensions are largely influenced by the type of
49 cellulosic sources and processes used for their fragmentation. However, they are generally
50 reported as rod-like particles, with length of 100-200 nm and width of 5-10 nm. Such

51 features are practically excluded from many diffusional migration phenomena. It has been
52 demonstrated, in fact, that measurable migration may occur only for nanoparticles up to
53 approximately 3.5 nm in diameter. For 10 nm diameter particles, an apparent diffusion
54 coefficient (D) of $1.1E^{-35} \text{ cm}^2 \text{ s}^{-1}$ was theoretically calculated in a LDPE host matrix. Such
55 extremely low D results in almost null mobility of the migrants and undeterminable risk of
56 migration [9]. In this context, the only real risk is that cutting, breaking, or similar
57 mechanical stresses of the packaging materials containing CNCs, can lead to a release of
58 nanocellulose in the food.

59 In foods and in pharmaceutical products (pills and tablets), the presence of cellulose is very
60 common because a wide group of cellulose-based additives is authorized worldwide as
61 thickening, filler and functional agents. Recently, European Food Safety Authority (EFSA)
62 has re-evaluated 10 different chemically modified and unmodified celluloses as food
63 additives, concluding that there was no need for a numerical Admitted Daily Intake (ADI)
64 and that there would be no safety concern about the reported uses [10]. Among all these
65 additives, microcrystalline cellulose (MCC) is certainly the most important. MCC is a
66 cellulose-based, powder-like product, known since the '50s, whose global annual production
67 is currently around 120,000 tonnes [11,12]. In general, wood and cotton powder are
68 common sources for the production of MCC, although other biomasses have been proposed
69 for its production [13]. In any cases, MCC manufacturing is quite similar to the main route
70 for CNCs production and generally consists of a chemical acidic hydrolysis, possibly followed
71 by ultra-sonication.

72 Therefore, it is reasonable to wonder whether the MCC would contain CNCs as minor
73 components. The aim of this short communication is reporting first results obtained seeking
74 for the presence of CNCs in different types of MCC, focusing also on the needs for more
75 extended and deeper investigation in this field.

76 **Materials and Methods**

77 Two different types of cellulose microcrystalline were used: MCC for column
78 chromatography, Merck KGaA, Darmstad Germany and MCC, USP (United State
79 Pharmacopeia) approved, Blackburn Distribution, Nelson UK. Ultrapure Milli-Q[®] water, 0,22
80 μm filtered, 18.2 M Ωcm , 3ppb TOC (MilliporeMerckKGaA, Darmstad Germany), was used in
81 all the steps of suspensions preparation and filtration.

82 To check the possible CNCs presence in MCC, 7 water suspensions of the two MCC, in the
83 concentrations ranging from 0 to 9% (m/v), were submitted to a serial filtrations protocol.
84 Paper filters with nominal cut-off 8-12, 5-8 and 1 μm (Sartorius Stedim, Varedo Italy) and
85 Polyvinylidene Fluoride (PVDF) hydrophilic membranes filters (Durapore[®] Millipore Merck
86 KGaA, Darmstad Germany) with nominal cut-off 0.22 μm were used in the serial filtrations.
87 The last filtered supernatants were analysed by dynamic light scattering (DLS) for
88 equivalent hydrodynamic diameters, polydispersity and light scattering intensities using a
89 Litesizer500, Anton Paar, Graz, Austria; the DLS measurements were performed at $25.0 \pm$
90 $0.1 \text{ }^\circ\text{C}$, with a 35 mW laser diode light ($\lambda = 658 \text{ nm}$) and collecting the scattered light at
91 90° (side scattering angle). The last supernatants, possibly containing particles with
92 expected dimensions lower than 0.22 μm , were freeze-dried for transmission electron
93 microscopy (TEM) observations (LEO 912AB, Zeiss, Oberkochen, Germany) at an
94 accelerating voltage of 80 kV, in order to characterize the morphology and the dimensions
95 of the isolated particles.

96

97 **Results and Discussion**

98 Whatever the MCC concentrations in the different water suspensions filtered, it was always
99 detected, by DLS measurements, equivalent hydrodynamic diameters around 100-150 nm
100 in the supernatants obtained after the last filtration under the 0.22 μm cut-off, as it is shown
101 in Figure 1, with a relatively low level of polydispersity around 20%. In order to confirm the
102 presence of nanoparticles in MCC only, i.e. excluding the presence in the water or due to
103 the procedure used, the filtered Milli-Q[®] water (MCC concentration 0%) was also tested.
104 The diameters recorded in this case are inconsistent and not reliable values because of the
105 cumulant fit error very high (poor fitting of the correlation function), the high number of
106 runs needed to get a result and the very low mean intensity was recorded (Figure 2).
107 Moreover, the presence of nanoparticles appeared roughly proportional to the initial MCC
108 concentration as it is shown by the increasing scattering intensity (DLS, kcounts/s), at least
109 in the range shown in Figure 2.

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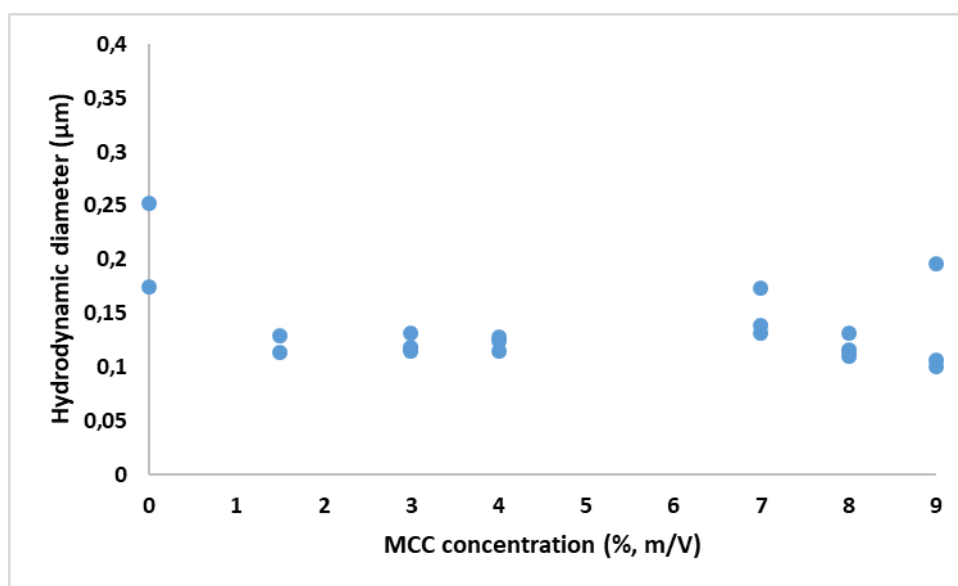
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122 Figure 1 – Particle size, equivalent hydrodynamic diameters, measured by DLS for
123 different MCC concentrations, after the serial filtration protocol (n=3).

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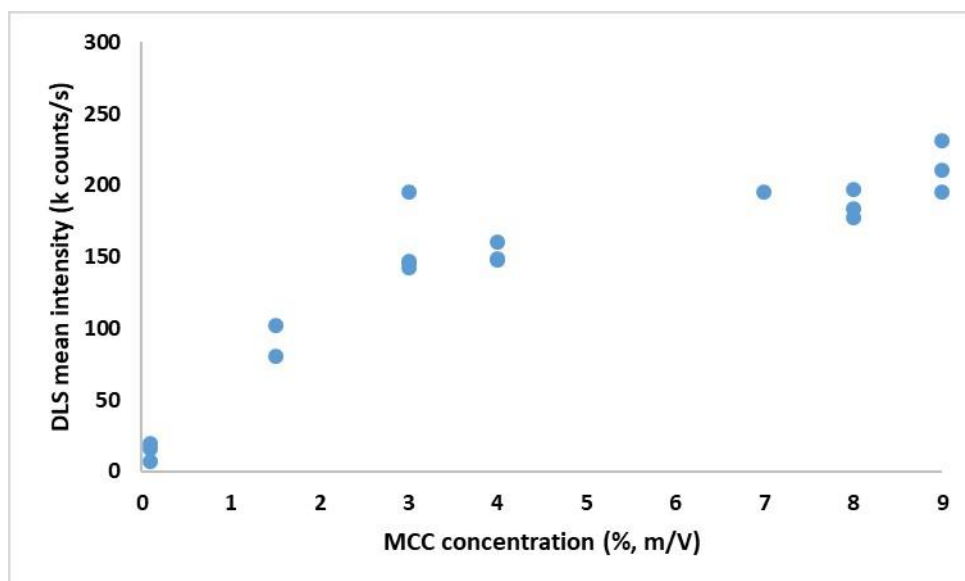
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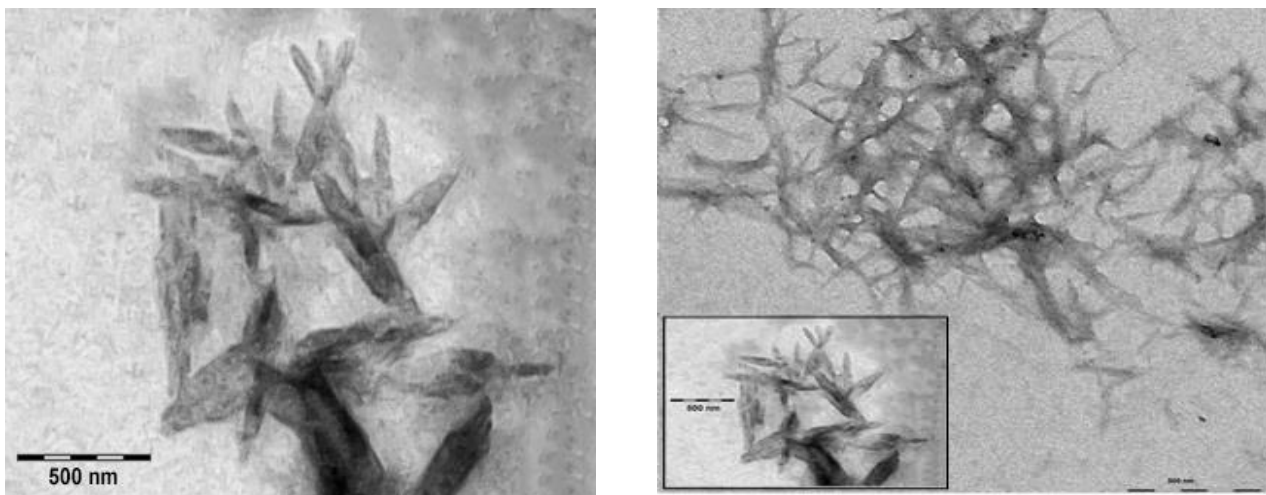


135 Figure 2 – Scattering intensity from DLS measurements for different MCC concentrations,
136 after the serial filtration protocol (n=3).

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138 TEM observations, carried out on the freeze dried supernatants from the last filtration (0.22
139 μm cut-off), confirmed both the presence of CNCs in MCC, and the dimensions estimated
140 by DLS. Also the typical spindle shape (rod-like)? of the cellulose nanocrystals was revealed
141 through TEM observations; the dimensions estimated from Figure 3 are approximately 150-
142 250 nm in length and 20-50 nm in width; dimensions and aspect ratio are consistent with
143 those, commonly measured on CNCs obtained by acidic hydrolysis.

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145 Figure 3–Representative 500 nm scale TEM images of primary size and morphology of
146 CNCs revealed after serial filtration of MCC suspension.

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148 The freeze-dried material obtained through the serial filtration has been also analysed by
149 Fourier-transform infrared (FTIR) spectroscopy with a Perkin Elmer instrument (Spectrum
150 100), equipped with attenuated total reflectance (ATR) accessory, and the results (data not
151 shown) confirmed the cellulosic nature of the isolated. First results, to be confirmed,
152 revealed a concentration in the order of parts per million (ppm) of cellulose nanocrystals in
153 the MCC samples tested.

154 Works are currently in progress in order to verify the possibility that additional amounts of
155 nanocrystals might be produced from MCC by pH, time and temperature values, typical of
156 gastric digestion. Moreover, a further fundamental undergoing research program is to find
157 out an accurate procedure to estimate the CNCs amount in different media. In fact, it is
158 worth reminding that a reliable procedure to assess quantitatively the CNCs, is an essential
159 pre-requisite for planning migration tests of possible FCM which contain, as fillers or
160 coatings, cellulose nanocrystals.

161 **CONCLUSION**

162 In conclusion, it should be considered the presence of CNCs in many foods and
163 pharmaceutical products as a certainty; the foods we have been consuming so far contain
164 traces of CNCs, to such an extent that this wide presence in consumed products should be
165 taken into account when considering possible limitations of the use of these nanoparticles
166 in FCM manufacture.

167 A thorough investigation is in progress in order to set up a reliable procedure able to quantify
168 the concentration of the cellulose nanoparticles by means of a combination of electron
169 microscopy, imaging techniques and other appropriate methodologies based on dynamic
170 light scattering. The physicochemical characterization of such organic nanocrystals in terms
171 of shape, dimensions and especially concentration and stability in different media represents
172 a fundamental and challenging stage of the scientific assessment of the risk for the
173 application of nanotechnologies in food and feed chain.

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