



# Effect of Allylation on Gelation Behavior of Aqueous Methylcellulose Solutions

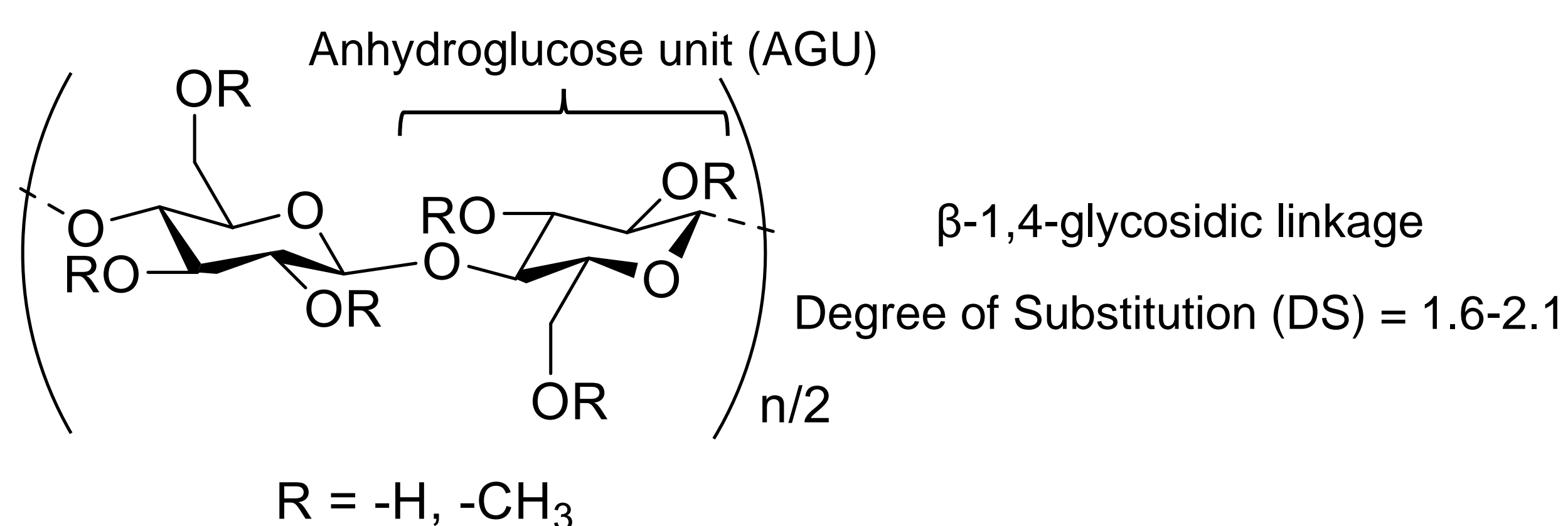
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Department of Chemical Engineering and Materials Science

UROP

Undergraduate  
Research  
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## Background

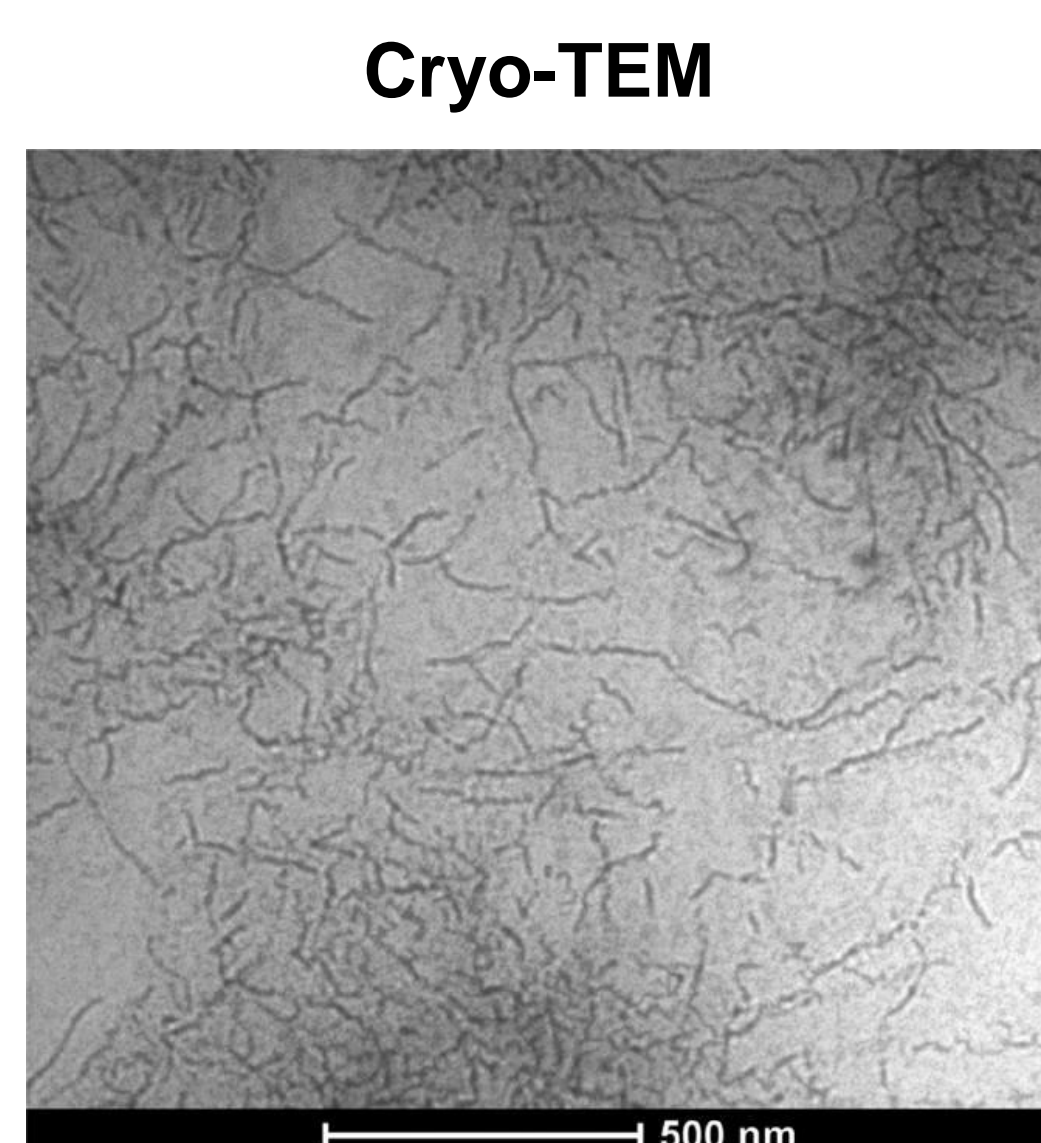
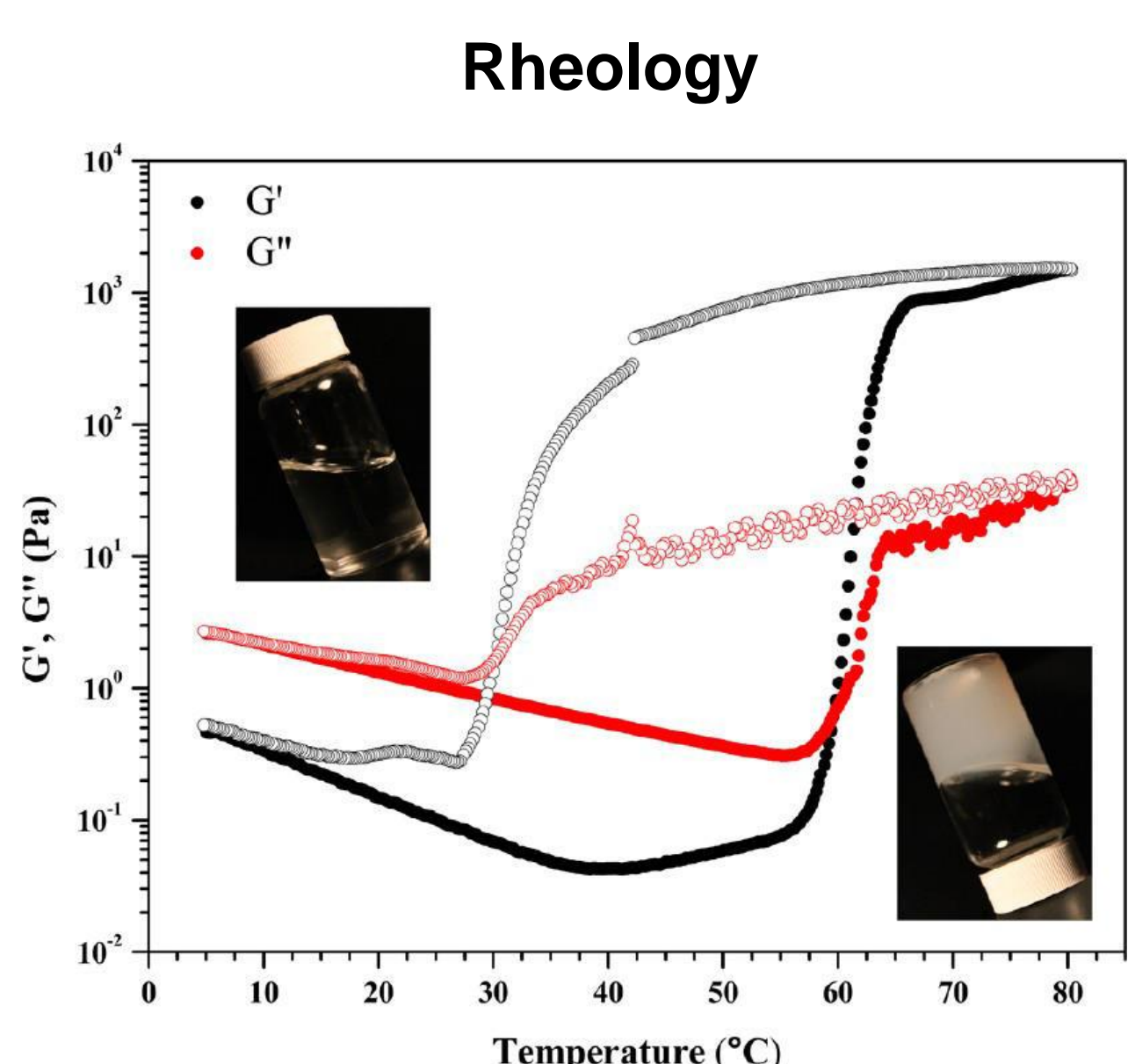


Methylcellulose (MC) is a water-soluble cellulose ether formed by the partial substitution of hydroxyl groups with methoxy moieties. MC becomes hydrophobic outside the DS range of 1.6-2.1.

Methylcellulose has many real-life applications due to its thickening and emulsifying properties, including:



MC is a thermoreversible gel that is water-soluble at low temperatures and phase separates and gels at  $\sim 60$  °C. Cryogenic transmission electron microscopy (cryo-TEM) images show that fibrils of diameter  $15 \pm 2$  nm form when gelation occurs.

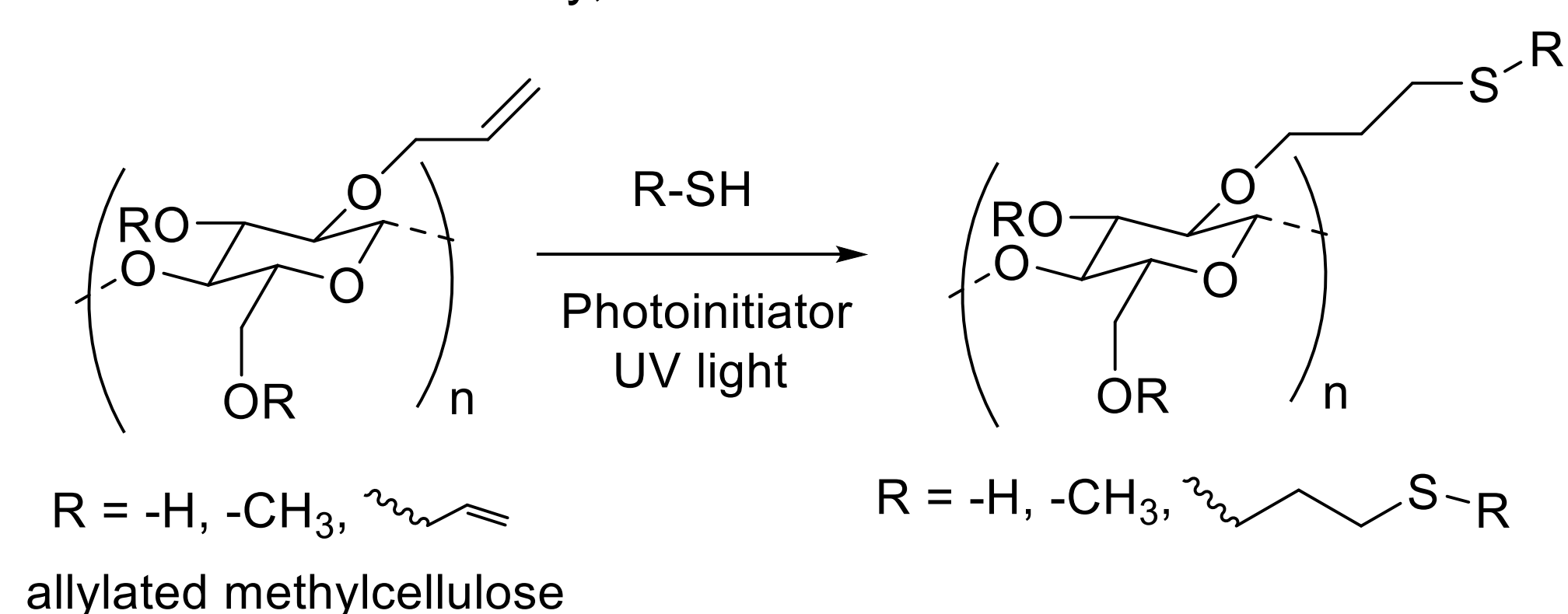


Lott, J. R. et al. *Biomacromolecules*. 2013, 14, 2484-2488.

## Objective and Motivation

The objective of this project is to understand the change in gelation behavior of MC solutions substituted with allyl groups.

Allylated MCs can be used to design synthesis routes for polymer grafting through thiol-ene click chemistry, such as:



## Experimental Methods

### Materials

METHOCEL A4C of molecular weight ( $M_w$ ) 150 kg/mol, allyl bromide, 1 M aqueous sodium hydroxide (NaOH(aq)) and water

### Synthesis

$\sim 500$  mg MC was dissolved in 30 mL of 1 M NaOH(aq). Desired amounts of allyl bromide were added, ranging from 100-800  $\mu$ L. Solutions were stirred at room temperature for 16 hours, subsequently dialyzed against water for 1 day. Final products were isolated via freeze-drying.

### Characterization

Degree of allylation was characterized using proton nuclear magnetic resonance (<sup>1</sup>H NMR) spectroscopy.

### Optical Transmittance

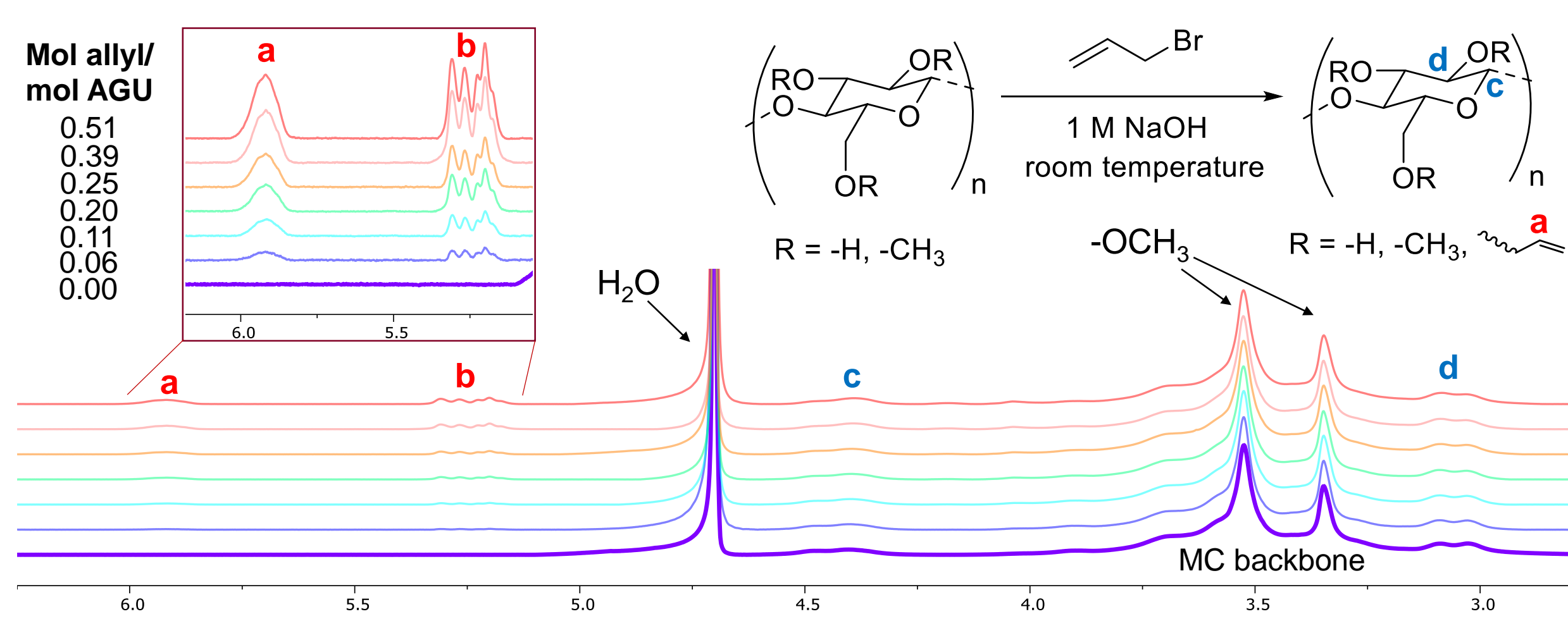
- 0.5 mL of 2 wt% solutions used
- Heating rate = 2.5 °C/min from 20 to 80 °C
- The cloud point ( $T_{cloud}$ ) is when the solution starts to become turbid and is often used to locate the phase boundary
- $T_{cloud}$  was determined from 0.86 relative transmittance of a 633 nm laser source on the solution

### Rheology

- 0.6 mL of 2 wt% solutions used
- TA Instruments AR-G2 rheometer with a 40 mm 2° cone and plate geometry used with an angular frequency of 1 rad/s and 5% strain
- Heating/cooling rate = 2.5 °C/min from 5 to 80 °C

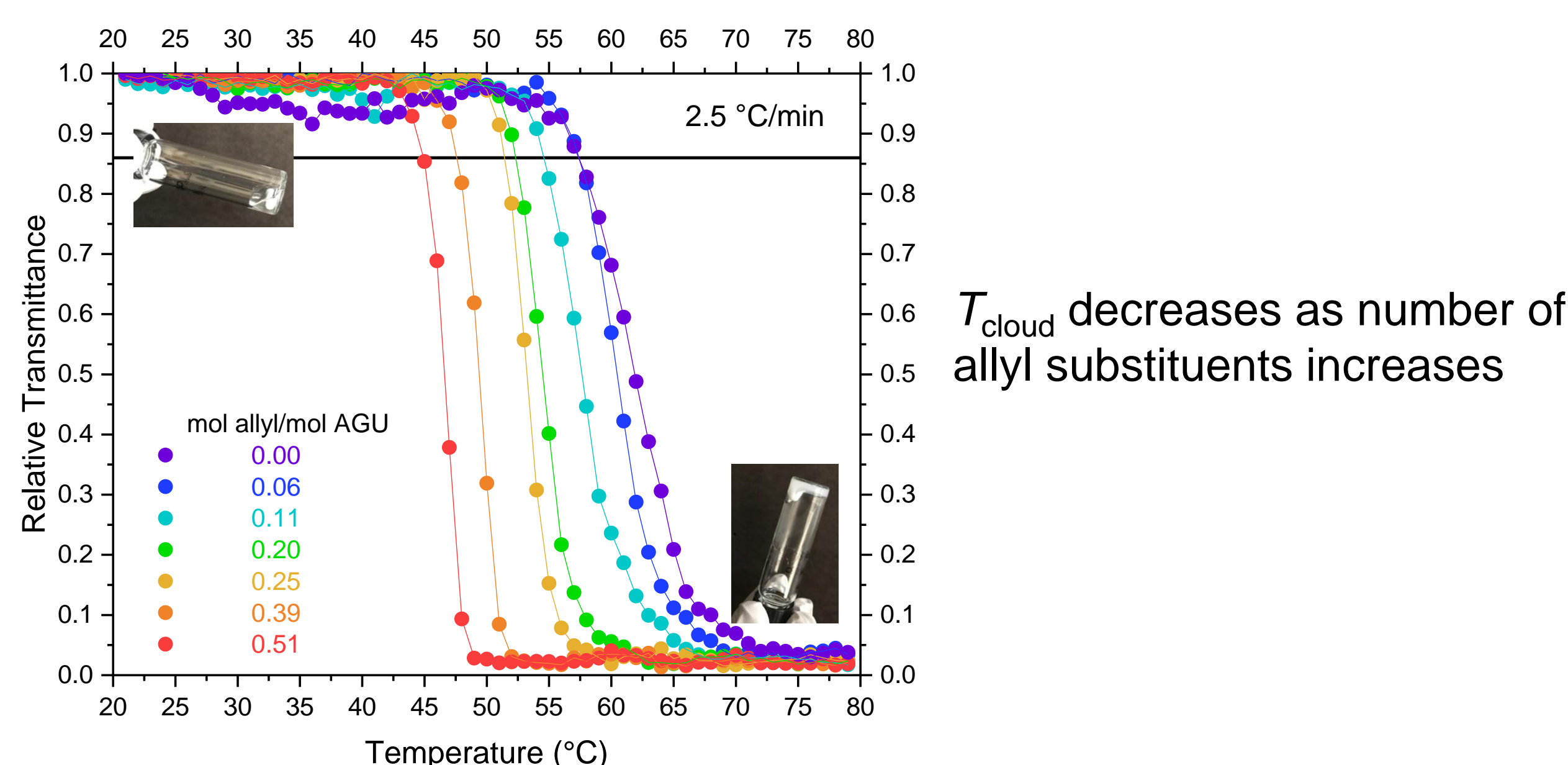
## Results and Discussion

### Reaction Scheme and Proton NMR Spectroscopy

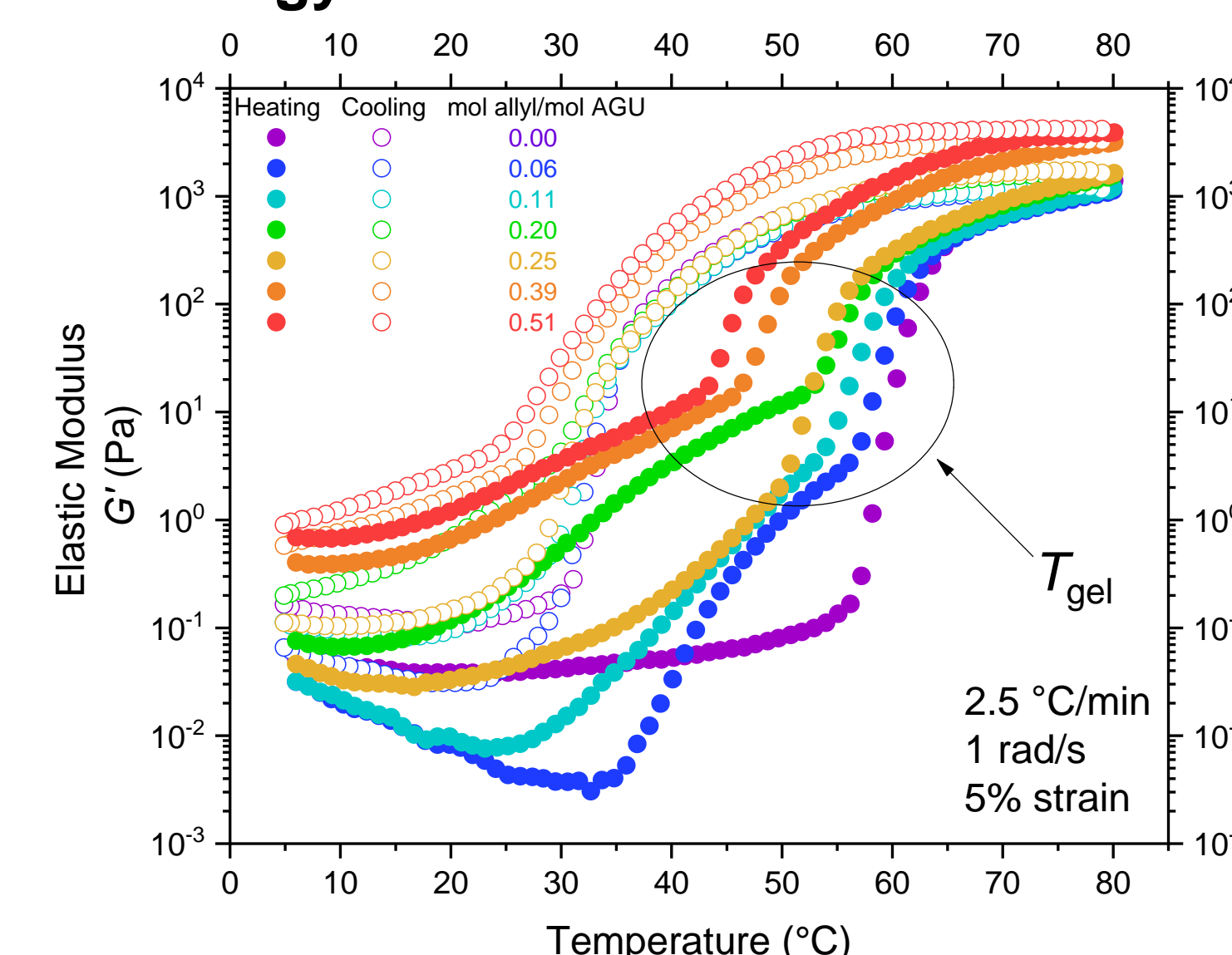


Mol allyl/mol AGU pertains to the number of allyl groups substituted per AGU, shown by peak **a**, in comparison to the single hydrogen shown by peak **c**.

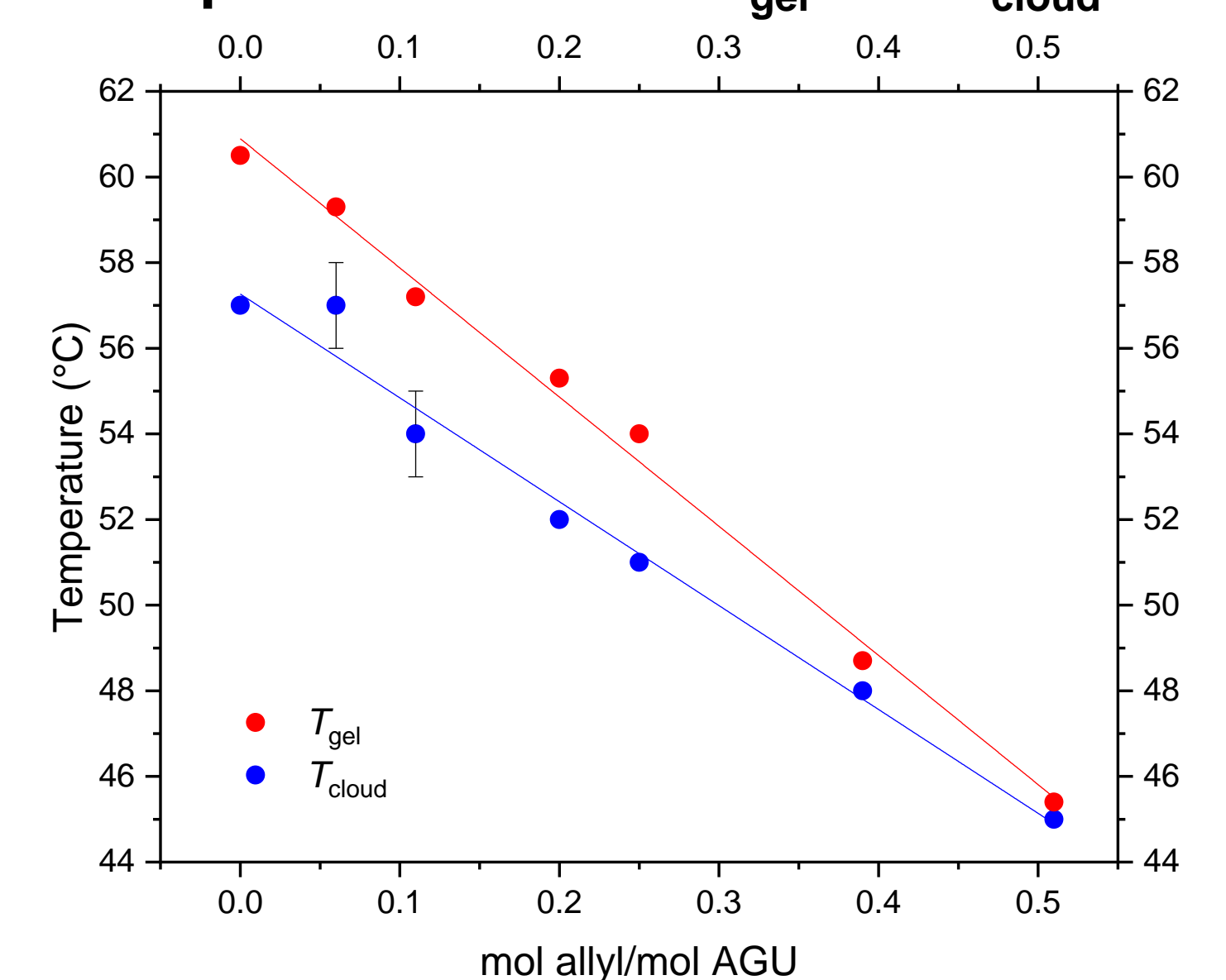
### Optical Transmittance



### Rheology



### Comparison Between $T_{gel}$ and $T_{cloud}$



## Conclusion

- Gelation and phase separation occur concurrently in allylated MC solutions
- Increase in allylation causes early onset of phase separation, gelation, and fibril formation due to its increasing hydrophobicity
- Lower gel point expands application uses and temperatures

## Future Work

- Repeat trials for rheological and optical transmittance measurements to construct a more accurate comparison diagram
- Characterization of the polymer solutions through static and dynamic light scattering, cryo-TEM, and small angle X-ray scattering
- Grafting with thiol-terminated compounds of varying molecular weights and stereochemistry to better understand the mechanism of fibril formation

## Acknowledgements

This research was supported by the Undergraduate Research Opportunities Program (UROP) at the University of Minnesota-Twin Cities. Rheological measurements were taken at the Polymer Characterization Facility. I would like to personally thank Dr. David Giles and Bo Zhang for trainings on the rheometer and transmittance respectively and Dr. S. Pirl Ertem for helpful discussions.

## References

Arvidson, S. A. et al. *Macromolecules*. 2013, 46, 300-309.  
Lott, J. R. et al. *Biomacromolecules*. 2013, 14, 2484-2488.