NON CATALYTIC CONTINUOUS-FLOW TRANSESTERIFICATION OF ORGANIC CARBONATES WITH GLYCEROL ACETALS [1]

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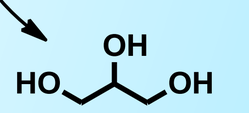
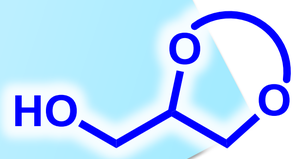
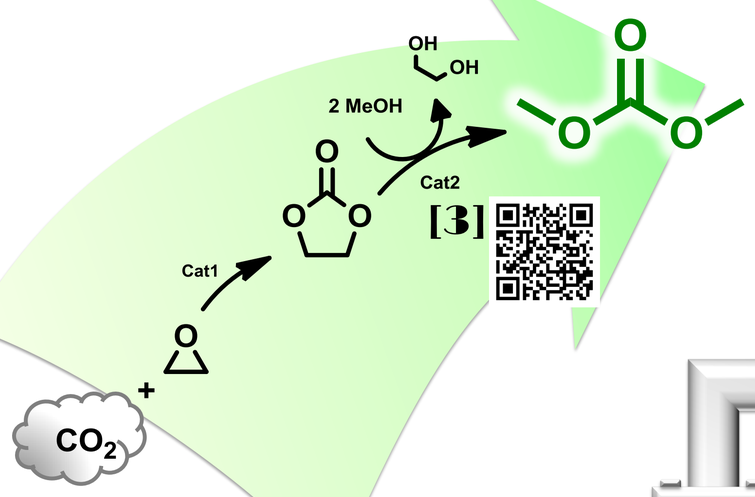
From Biomass



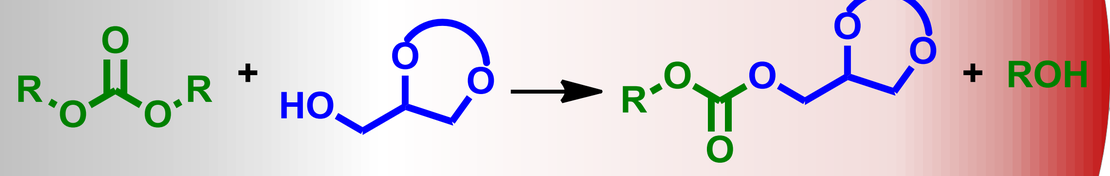
Acetalization [2]





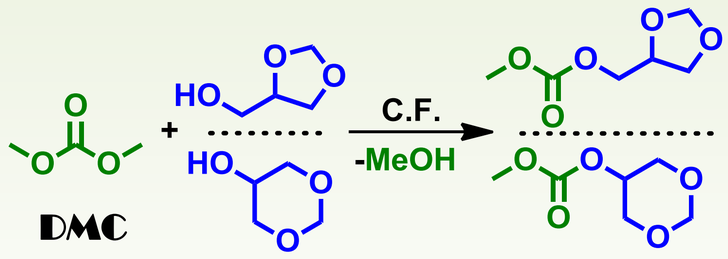
[3]

Continuous flow transesterification



- High Atom Economy
- Carbonates act as solvent/carrier
- ROH is the only byproduct

Model Reaction



DMC

Glicerol formal (GlyF)

*Conversion
*Selectivity
} ≥ 97%

*With a single recycle of the mixture

Reaction Profile

The process plausibly occurs in supercritical phase

For the DMC: Tc= 284 °C
Pc= 48 bar
dc=4 g/mL

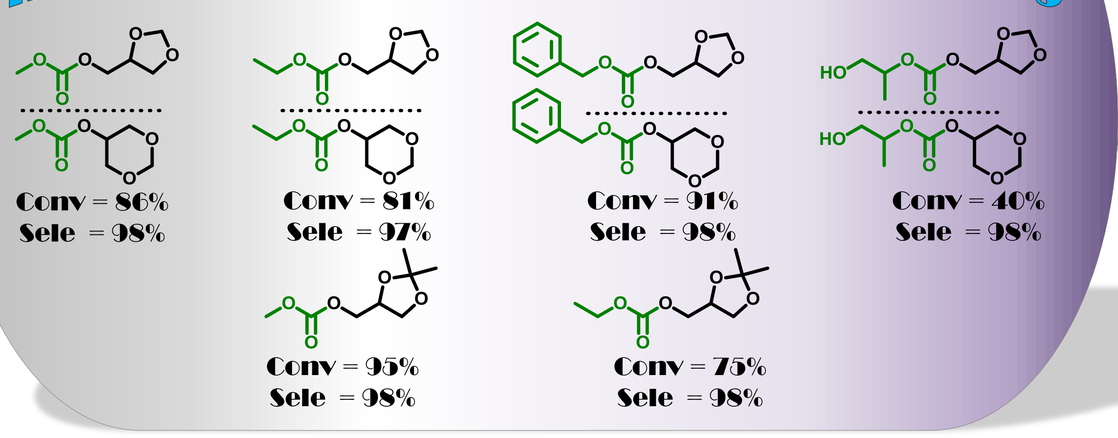
The Innovation

[4]

Catalyst-Free Reactions

Reactions performed in an empty capillary reactor

Products from different acetals and carbonates



CONCLUSIONS:

- Continuous-flow transesterification
- Pure thermal reactions (Catalyst-Free)
- Plausibly, a supercritical phase is needed
- Synthetic extension to different acetals and carbonates

REFERENCES:

[1] Selva, M.; Noe, M.; Guidi, S., *Green Chemistry*, **2014**.
[2] Vanlaldinpuia, K.; Bez, G., *Tetrahedron Letters,* **2011**, 52, 3759-3764.
[3] Bhanage, B.; Fujita, S.-i.; He, Y.; Yakushima, Y.; Shirai, M.; Torii, K.; Arai, M., *Catalysis Letters,* **2002**, 83, 137-141.
[4] Pasias, S. A.; Barakos, N. K.; Papayannakos, N. G., *Ind. Eng. Chem. Res,* **2009**, 48, 4266-4273.