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THE DECOMPOSTION OF POTASSIUM CHLORATE IN THE PRESENCE OF IRON OXIDE

F. E. BROWN AND W. C. ORR WHITE

The decomposition temperature of potassium chlorate is known to be lowered by the presence of varying quantities of different substances, especially oxides, which act in the capacity of catalytic agents in causing the evolution of oxygen. In most instances chlorine is also liberated.

This investigation on the effect of iron oxide was begun as one of a series of experiments to determine the effectiveness of various oxides in catalyzing the decomposition of potassium chlorate.

Considerable work has been done on this subject by English investigators, probably the most extensive on the effect of iron oxide being that of Fowler and Grant¹; Baudrimont²; and Mills and In their experiments with ferric oxide, Fowler and Donald³. Grant reach the conclusion that water of hydration materially affects the spontaneous decomposition temperature of potassium chlorate. The data submitted show that a mixture of one part Fe₂O₃ to six parts KClO₃ decomposes at a temperature of 380° while a mixture of one part Fe₂(OH)₆ to two parts KC10₃ decomposes at 440°. These results are not concordant with those obtained by Baudrimont who states that Fe₂O₃ prepared in the wet way acts with much more facility than ferric oxide obtained by ignition, the inference being that the presence of water of hydration lowers the decomposition temperature rather than raises it. Temperatures as low as 110°-120° is given by Aug. Neumark⁴ at which the decomposition may take place.

The apparatus at first used consisted of a brick furnace made by bricking in a ten inch length of three inch gas pipe placed vertically on a sand bath supported by a tripod. The furnace was heated by one or two quadruple gas burners and the top was covered with sheet asbestos.

The mixture of potassium chlorate and iron oxide was heated

¹ Trans. Chem. Soc., 57, 278, 1890.

² Jour. Chem. Soc., 24, 1152, 1871.

³ Trans. Chem. Soc., 41, 18, 1882. Jour. Chem. Soc., 41, 18, 1882.

⁴ Chem. and Met., 9, 641.

in a large hard glass test tube provided with a side tube which was connected to an inverted two and one-half liter bottle (A) filled with water. The exit tube of the bottle consisted of a siphon after the type found on a Sohxlet extractor and was connected to a second inverted empty bottle (B) about one liter in size. This bottle served to confine the water as it spurted from the mouth of the exit tube so that it might be collected in a beaker below and its volume ascertained. This corresponded to the volume of gas liberated by the decomposition of the potassium chlorate. Subsequently, a cylindrical vertical electric furnace the heating unit of which was made by winding chromel wire on a frame work of asbestos board, was substituted for the gas furnace. The temperature of the electric furnace was controlled by a rheostat. Two thermometers were used in both types of furnace; number one registered the temperature of the furnace, and number two was placed thru a one hole stopper in the test tube and imbedded in the mixture of potassium chlorate and iron oxide.

Wilkens-Anderson's C. P. potassium chlorate was used and it was ground to pass thru a 200 mesh sieve. The ferric oxide was Sargent's C. P. grade and it was likewise ground to pass thru a 200 mesh sieve. Each was dried in a 160° oven. Molecular ratios were taken for given mixtures, varying from 1 mole KC10₃ : 4 moles Fe_2O_3 to 64 moles KC10₃ : 1 mole Fe_2O_3 . Four experiments were run for each mixture. The spontaneous decomposition temperature was recorded as that temperature at which gas was evolved rapidly enough to cause a spurting of water from the exit tube into bottle (B). A rapid rise of the mercury in the thermometer whose bulb was imbedded in the mixture, was concomitant with the spurting of water. The rise in temperature caused by the exothermic reaction varied from 26° to 98° in a 1 : 1 mixture, averaging 62° for sixteen determinations.

In all mixtures in which the ratio of potassium chlorate to ferric oxide was between 32 KC10₃ : 1 Fe₂O₃ and 1 KC10₃ : 4 Fe₂O₃, a spontaneous decomposition took place. With the former mixture the temperature was elevated 10°; with the latter, there was seen to be a gradual increase in the evolution of gas but no sharp decomposition temperature was observed. This is shown in the following tables:—

DECOMPOSITION OF POTASSIUM CHLORATE

TABLE NO. I

TEMPERATURE FURNACE	Temperature Mixture	Volume Gas cc's	Тіме
271 279 282 284 288 293 298 305 310 317 323	236 	0 6 5 5 5 5 6 7 8 10 12	2:59 3:01 3:03 3:05 3:07 3:09 3:11 3:13 3:15 3:17 3:19
330 336 343 348 354 359 364	326 338 344 348 352 357 362	19 57 66 62 65 78 78 75	3 :21 3 :23 3 :25 3 :27 3 :29 3 :31 3 :33

1 KClO₃ : 4 Fe₂O₃

TABLE NO. II

64 KClO₃ : 1 Fe₂O₃

Temperature	Temperature	VOLUME	Тіме
Furnace	Mixture	IN CC.	
275	202	0	11:10
313	312	11	11:20
319	319	10	11:22
324	325		11:24
329	331	19	11:26
334	337		11:28
339	347	1 33	11:30
345	388	215	11:32

TABLE NO. III

1 KClO₃ : 2 Fe₂O₃

Temperature Furnace	Temperature Mixture	Volume of Water Displaced in cc.	Time
281	237	0	2:43
286		10	2:45
288		11	2:47
290	284	11	2:49
293	290	10	2:51
297	295	10	2:53
303	30 0	12	2:55
307	305 -	12	2:57
312	310	15	2:59
318	· 315	19	3:01
323	322	25	3:03
325	324	violent spurting	

Proportions	DECOMPOSITION TEMPERATURES	Average
1 KClO ₃ : 2 Fe ₂ O ₃ 1 KClO ₃ : 1 Fe ₂ O ₃	324° 323 324 325 312° 329 326	324°
2 KClO ₃ : 1 Fe ₂ O ₃	325 325 324 320 329° 326 332	323°
4 KClO₃ : 1 Fe₂O₃	324 321 318° 327	326°
8 KClO ₃ : 1 Fe ₂ O ₃	324 322 321 ° 324 223	323°
16 KClO ₃ : 1 Fe ₂ O ₃	323 325 326° 324 323	323°
32 KClO ₃ : 1 Fe ₂ O ₃	323 323 336° 335 331	3 24°
64 KClO ₃ : 1 Fe ₂ O ₃	334 347°	334° 347°

The results and averages of the various proportions are as follows:

In the last mixture no sharp rise in the mercury was seen altho an increase in the volume of gas evolved took place in the neighborhood of 347° as shown in table II.

The effect of ferrosoferric oxide upon the decomposition of potassium chlorate was also studied. Fe₃O₄ was formed by heating Fe₂O₃ to a temperature between 1000° and 1100°⁵. The product was dark red in color and non-magnetic. Very little catalytic action was observed in a mixture of 1 KC10₃: 1 Fe₃O₄ at temperatures below 374°. The results are shown in the table below.

Another sample of Fe_3O_4 was made by heating Fe_2O_3 to a temperature of about 970° for two to three hours in a carbon monoxide atmosphere. The product, which was black, lustrous, hard, and crystalline, was ground to pass thru a 120 mesh sieve, and the

5 Mellor's Inorganic Chemistry, p. 497.

DECOMPOSITION OF POTASSIUM CHLORATE

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Temperature Furnace	Temperature Mixture	Volume Gas Evolved	Тіме
380	300		5:53
380	315	1	5:54
380	338	1	5:55
380	347	3	5:56
379	357	5	5.57
378	. 361	Š	5.58
376	362	Ă	5.50
374	368	Ă	6.00
372	371	Ă	6.01
370	374	Ğ	6.02
368	374	5	6.02
364	372	4	6.04
362	370	4	6:05
360	362	4	6:06
358	365	3	6:07
355	364	3	6.09
355	250	3	0.00
352	359	2	6.00
347	350	2	0:09
342	351	2	0:11
339	348	2	6:12
330	345	1	0:13
332	343	1	6:14
327	343	1	6:15

TABLE NO. IV

decomposition temperature of a 1 KC10₃ : 1 Fe₃O₄ mixture was determined. In this case a steady and rapid rise of the mercury took place at approximately 370° .

A third sample of Fe_3O_4 was prepared by passing steam over iron powder heated to redness in an electric combustion furnace. It was magnetic. The proportions used were the same as before. This oxide apparently exerted a slight catalytic action at temperatures above 360 degrees.

The monohydrate of ferrosoferric oxide Fe_3O_4 . H_2O was next prepared by dissolving magnetic Fe_3O_4 in concentrated HCI and pouring the solution thus obtained into an excess of a solution of sodium hydroxide. The precipitate was filtered out, washed, dried in a 115° oven, and ground to pass thru a 120 mesh sieve. The monohydrate thus formed was magnetic. A spontaneous decomposition temperature of 294° was obtained as an average of three determinations, using a 1 : 1 mixture. The heat liberated by the decomposition of the 2 grams of KC10₃ used in the mixture caused a rapid rise in temperature varying from 65° to 83°. From these results it was apparent that the water of hydration must be influencing the decomposition temperature. With a view to ascertaining the extent of this influence in the case of ferric oxide, a sample of hydrated Fe_2O_3 was prepared by neutralizing a solution of ferric chloride with anunonium hydroxide, filtering, wash-

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ing and drying the precipitate for 5 to 6 hours in a 115° oven. Three experiments with this oxide in a 1:1 mixture gave 235° as the spontaneous decomposition temperature. The average rise in temperature caused by the heat liberated was 75° . It was significant also that there was a sudden evolution of gas at about 120° . This was largely chlorine, the test tube being filled with the yellowish green gas. The large amount of chlorine is attributed to the presence of ammonium chloride which was not completely removed by washing.

TABLE NO. V

1 KClO₃ : 1 Fe₂O₃

Temperature Furnace	Temperature Mixture	Volume Gas in cc.	Time	
131	48		10:35	
149	69	4	10:37	
171	96	6	10:39	
192	118	38	10:41	
	118 increased evolution of gas			
204	173	105	10:43	
232	190	4	10:45	
246	?	3	10:47	
260	212	10	10:49	
272	226	19	10:51	
283	239	30	10:53	
295	252	56	10:55	
	255 sudde	255 sudden increase in evolution of gas		
	300 maxin	num temperature r	eached	
306	300	3 50	10:57	
315	288	3	10:59	

 Fe_2O_3 heated to $150^\circ - 175^\circ$ in a vacuum over for five hours

The Fe_2O_3 was next placed in an electric furnace heated to 470° and the current turned off. This further dehydrated the sample and volatilized part of the ammonium chloride. The evolution of gas at 120° was much diminished and the decomposition temperature was found to be 248°, 253°, 255°, 248° for four runs; an average of 251°. The oxide was then heated in vacuo at a temperature of 150°-175° for five hours. The average decomposition temperature of three determinations was then found to be 265°; and finally, the ferric oxide was heated for five hours in an electric furnace at a temperature of 550°. There was no evolution of chlorine in the neighborhood of 120° and the decomposition temperature was again elevated, this time to 278°, as shown by the following table.

DECOMPOSITION OF POTASSIUM CHLORATE 297

Temperature Furnace	Temperature Mixture	VOLUME IN CC.	TIME
206	96		10:28
226	140	1	10:30
245	173	1	10:32
258	195 (?)	1	10:34
271	222	2	10:36
282	240	10	10:38
292	254	15	10:40
302	265	18	10:42
310	276	33	10:44
278 increased evolution			
320	317	415	10:46
Temperature reached 343°			
327	322	190	10:48
334	314	1	10:50

TABLE NO. VI

In order to establish the fact that ammonium chloride was the cause of evolution of gas at 120° a sample of Fe_2O_3 that had been heated to 550° was intimately mixed with 8% of its weight of NH₄Cl, and sufficient KClO₃ was added so that one charge would contain two grams of potassium chlorate. The ratio was 1 KClO₃:1 Fe₂O₃ as before. The temperature at which the gas was evolved was about 130°. The evolution of gas then dropped to three cubic centimeters per two minutes at a temperature of 200° and a second increased evolution of gas occurred at a higher temperature as shown in table V.

This result is in accord with experiments conducted by Hodgkinson and Lowndes⁶ who have shown that the chlorine of NH₄Cl is liberated quantitatively when ammonium chloride is heated with potassium chlorate. The low decomposition temperature of 110° - 120° given by Neumark is therefore due to some impurity, such as NH₄Cl in the Fe₂O₃.

SUMMARY

1. The minimum temperature for the "spontaneous decomposition" of potassium chlorate in the presence of ferric oxide does not vary with different proportions of these substances within certain limits.

2. These limits are between 32 KClO_3 : 1 Fe₂O₃ and 1 KClO₃: 4 Fe₂O₃, and the temperature was found to be approximately 324° using standard C. P. chemicals.

3. The history of the ferric oxide is an important factor in making a determination of the spontaneous decomposition temperature.

6 Chem. News, 59, 63, 1889.

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4. Water of hydration is shown to lower this temperature both with Fe_2O_3 and Fe_3O_4 . With each degree of dehydration the temperature is raised a corresponding amount. This is in accord with the work of Baudrimont, but not in agreement with that of Fowler and Grant.

5. A decomposition temperature as low as 120° is due to the presence of ammonium chloride in the ferric oxide.

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