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2 Assessment of Age-Related Changes in Pediatric Gastrointestinal Solubility

3 Maharaj AR<sup>1</sup>

4 Edginton AN<sup>1</sup>

5 Fotaki N<sup>2\*</sup>

6

7 <sup>1</sup>School of Pharmacy, University of Waterloo, Waterloo, Ontario, Canada

8 <sup>2</sup>Department of Pharmacy and Pharmacology, University of Bath, Bath, United Kingdom

9

10 \* Corresponding Author

11 Dr Nikoletta Fotaki

12 Department of Pharmacy and Pharmacology

13 University of Bath

14 Claverton Down

15 Bath, BA2 7AY

16 United Kingdom

17 Tel. +44 1225 386728

18 Fax: +44 1225 386114

19 E-mail: [n.fotaki@bath.ac.uk](mailto:n.fotaki@bath.ac.uk)

20

21 Abstract:

22 Purpose: Compound solubility serves as a surrogate indicator of oral biopharmaceutical performance.

23 Between infancy and adulthood, marked compositional changes in gastrointestinal (GI) fluids occur. This  
24 study serves to assess how developmental changes in GI fluid composition affects compound solubility.

25 Methods: Solubility assessments were conducted *in vitro* using biorelevant media reflective of age-  
26 specific pediatric cohorts (i.e. neonates and infants). Previously published adult media (i.e. FaSSGF,  
27 FeSSGF, FaSSIF.v2, and FeSSIF.v2) were employed as references for pediatric media development.

28 Investigations assessing age-specific changes in GI fluid parameters (i.e. pepsin, bile acids, pH,  
29 osmolality, etc.) were collected from the literature and served to define the composition of neonatal  
30 and infant media. Solubility assessments at 37°C were conducted for seven BCS Class II compounds  
31 within the developed pediatric and reference adult media.

32 Results: For six of the seven compounds investigated, solubility fell outside an 80-125% range from adult  
33 values in at least one of the developed pediatric media. This result indicates a potential for age-related  
34 alterations in oral drug performance, especially for compounds whose absorption is delimited by  
35 solubility (i.e. BCS Class II).

36 Conclusion: Developmental changes in GI fluid composition can result in relevant discrepancies in  
37 luminal compound solubility between children and adults.

38

39

40

41

- 42 Abbreviations:
- 43
- 44 IVIVC – *in vitro* – *in vivo* correlations
- 45 GI – gastrointestinal
- 46 P-BCS – pediatric biopharmaceutics classification systems
- 47 BCS - biopharmaceutics classification systems
- 48 FaSSGF- fasted-state simulated gastric fluid
- 49 FeSSGF- fed-state simulated gastric fluid
- 50 FaSSIF- fasted-state simulated intestinal fluid
- 51 FeSSIF- fed-state simulated intestinal fluid
- 52 US-FDA - United States Food and Drug Administration
- 53 NaTc – sodium taurocholate
- 54 PNA – postnatal age
- 55 GA – gestational age
- 56 NEC – necrotizing enterocolitis
- 57 FFA – free fatty acids
- 58
- 59

60 Introduction:

61 The use of *in vitro* tests to forecast oral drug performance can serve to identify compounds  
62 displaying inadequate or unfavorable absorption profiles during early stages of drug development. To  
63 facilitate such *in vitro* – *in vivo* correlations (IVIVC), test media utilized should reflect the complex  
64 physiochemical nature of human gastrointestinal (GI) fluids. Accordingly, several formulas of biorelevant  
65 media have been developed based on the intraluminal conditions of the GI tract in adults (1-3). For  
66 immediate release dosage forms, where drug release is expected to occur within the upper region of the  
67 GI tract, biorelevant media depicting the stomach and proximal small intestine are typically formulated.

68 Compared to compendial media, use of biorelevant media within *in vitro* dissolution experiments  
69 has been demonstrated to provide IVIVC that better predict oral drug absorption in adults (4, 5). Despite  
70 these favorable results, the use of biorelevant media for establishing IVIVC within pediatric populations is  
71 contentious. This is because contemporary biorelevant media (1, 2) are formulated based on  
72 gastrointestinal conditions of an adult human. Consequently, their applicability towards pediatric  
73 populations, who are developmentally distinct in terms of gastrointestinal anatomy/physiology, remains  
74 questionable. Of most interest are children belonging to the youngest age groups (i.e. neonates and  
75 infants) who display the greatest developmental differences in comparison to adults (6, 7).

76 In recognition of the potential impact that developmental differences in GI anatomy/physiology  
77 can exert on oral drug absorption, a Pediatric Biopharmaceutics Classification System (P-BCS) Working  
78 Group was assembled to assess whether a similar classification system as utilized in adults could be  
79 developed for children (8). The Biopharmaceutics Classification System (BCS) categorizes drugs based on  
80 two properties, aqueous solubility and permeability (9). Accordingly, compounds can be classified as  
81 either BCS I (high solubility, high permeability), II (low solubility, high permeability), III (high solubility, low  
82 permeability), or IV (low solubility, low permeability). The classification system supports several aspects

83 of oral drug development in adults, including assessment of generic biowaiver applicability, lead  
84 compound selection, and formulation development (8). Based on their findings in a 2012 publication, the  
85 P-BCS Working Group concluded that in order to have merit, substantial knowledge gaps with regards to  
86 pediatric GI physiology, intestinal permeability, and ontogeny of drug metabolizing enzymes/transporters  
87 needs to be addressed prior to establishing of a pediatric-focused BCS (8). To enhance its applicability  
88 towards pediatric populations, it is clear that development of a P-BCS would require considerable  
89 modification of the current system. Of interest is how developmental changes in GI fluid composition  
90 affects compound solubility in relation to adults.

91 In addition to age-related changes, the composition of GI luminal fluids undergoes positional  
92 changes from the stomach to the colon. Changes in composition including bile salt concentration, pH,  
93 osmolality, buffer capacity, and presence of fat digestion products, can impart changes in compound  
94 specific solubility (10). Therefore, to discern whether relevant differences in luminal solubility exist  
95 between pediatrics and adults, quantification of the relationship between age and GI fluid composition is  
96 inherently required.

97 This study serves to assess the impacts of growth and maturation on gastrointestinal solubility.  
98 Pediatric biorelevant media representative of the stomach and proximal small intestine were developed  
99 based on an assessment of the available literature. Developed pediatric media were utilized to perform  
100 solubility assessments for seven BCS Class II compounds. To assess the impact of developmental changes  
101 in fluid composition, solubility values were compared between the different age-specific media including  
102 media representative of adults.

103 Methods:

104 (i)Materials:

105 Acetic acid (>99.7%), acetonitrile, dapsone, fenofibrate, indomethacin, hydrochloric acid 36.5-  
106 38%, methanol, pepsin (from porcine), phenytoin acid and sodium oleate were obtained from Sigma-  
107 Aldrich Company Ltd., Dorset, England. Griseofulvin, maleic acid, sodium acetate, sodium chloride, sodium  
108 hydroxide, orthophosphoric acid and spironolactone were acquired from Fisher Scientific UK Ltd.,  
109 Loughborough, England. Ammonium acetate (FSA Laboratory Supplies, Loughborough, UK),  
110 carbamazepine (Fagron UK Ltd, Newcastle upon Tyne, England), sodium taurocholate (Prodotti Chimici  
111 Alimentari S.P.A., Basaluzzo, Italy), egg lecithin - Lipoid EPCS (Lipoid GmbH, Ludwigshafen, Germany) and  
112 glyceryl monooleate - Rylo Mg 19 (Danisco, Brabrand, Denmark) were obtained from the sources  
113 specified. Ultra-high-temperature treated whole cow's milk standardized to less than 4% fat was acquired  
114 from Sainsbury's, London, England. Two infant formulas manufactured by Cow & Gate, Trowbridge,  
115 England were utilized in the study: First Infant Milk (cow's milk-based formula) and Infasoy (soya-based  
116 formula). Water was ultra-pure (Milli-Q) laboratory grade. Dialysis tubing (12-14000 Da MWCO) was  
117 acquired from Medicell Membranes Ltd., London, England. Equipment utilized in the current investigation  
118 included a Buchi R114 Rotavapor (Flawil, Switzerland), a Beckman Coulter J2-MC centrifuge (High  
119 Wycombe, England), a Mettler Toledo SevenCompact S210 pH meter (Schwerzenbach, Switzerland), an  
120 Advanced Instruments Inc. micro-osmometer Model 3300 (Norwood, MA) and an Agilent Technologies  
121 1200 series HPLC system (Santa Clara, CA): binary pump (G1212A), autosampler (G1329A), thermostatted  
122 column compartment (G1316A), and diode array detector (G1315D).

123

124 (ii) Media development:

125 Biorelevant media as characterized by Jantratid et al. (2) were selected as the focal points from  
126 which subsequent age-specific media were developed. The authors described four separate media  
127 reflective of the physiology of the stomach and proximal small intestine in adults in fasting and fed states:

128 Fasted-State Simulated Gastric Fluid (FaSSGF), Fed-State Simulated Gastric Fluid (FeSSGF), Fasted-State  
129 Simulated Intestinal Fluid v2 (FaSSIF.v2), and Fed-State Simulated Intestinal Fluid v2 (FeSSIF.v2) (Table I).  
130 Based on relative differences between adult and pediatric GI physiology, components of the reference  
131 adult media were modified to generate age-specific media.

132 Investigations assessing developmental changes in gastrointestinal fluid composition were collected  
133 from the literature. For studies where information was displayed graphically, data was quantified using  
134 GetData Graph Digitizer (v2.26). Dependent on the specific media being formulated (i.e. FaSSGF),  
135 information pertaining to different physiological parameters were required:

- 136 (a) FaSSGF – pepsin concentrations, pH, osmolality, and bile salt/lecithin concentrations
- 137 (b) FeSSGF – feed type(i.e. cow’s milk-based vs. soy-based formula), pH, osmolality, and buffering  
138 capacity
- 139 (c) FaSSIF – pH, bile salt/lecithin concentrations, osmolality, and buffering capacity
- 140 (d) FeSSIF – pH, osmolality, bile salt/lecithin concentrations, fat digestion products, and buffering  
141 capacity

142 Parameters values were compiled and, where suitable, graphically displayed as a function of age as  
143 an initial evaluation. If changes in GI fluid parameters between pediatric age groups and adults were  
144 noted, differences were computed based on a simplistic measure, the arithmetic mean. As the propensity  
145 of developmental effects were expected to be most prominent within the earliest stages of life, media  
146 reflective of the following age groups were formulated: neonates (0 – 28 days) and infants (1 – 12 months).  
147 When data pertaining to specific parameters were unavailable in children, either a default value  
148 representative of adult media or an inference based on current physiological knowledge was adopted.

149 Based on this analysis, biorelevant media reflective of pediatric physiology were defined. Media  
150 preparation was conducted using the methods depicted in Jantratid et al (2). Measures of osmolality and



151 pH were instituted to ensure prepared media conformed to desired values. Osmolality was measured  
152 using freezing point depression (Micro-osmometer - Advanced Instruments Inc.). Discrepancies between  
153 measured and desired osmolality were corrected by adjusting media sodium chloride concentrations as  
154 described in the literature (2). Media pH was titrated using 1M HCl or 1M NaOH, if necessary. Buffering  
155 capacity of pediatric formula (cow's milk-based and soy-based) was determined based on the  
156 methodology presented by Hentges et al (11). Values presented represent the amount of acid or base (i.e.  
157 mEq) required to induce of pH change of 1 unit per litre of formula (12).

158

159 (iii) Solubility Assessments:

160 (a) Compound Selection

161 Solubility assessments were conducted using BCS class II compounds. Compounds were further  
162 restricted to include only those with documented usages, including investigational uses, in both children  
163 and adults. Based on the above criteria, seven compounds were selected including carbamazepine,  
164 dapson, fenofibrate, griseofulvin, indomethacin, phenytoin and spironolactone. Compound  
165 physicochemical properties are displayed in Table II.

166

167 (b) Solubility Experiments

168 Compound specific solubility assessments were conducted in each of the developed pediatric  
169 media as well as in the reference adult media to assess for age-related differences. Experiments were  
170 conducted within a shaking water bath set to 37°C and 200 strokes/min.

171 Compound specific solubility values in aqueous-based media (FaSSGF, FaSSIF and FeSSIF) were  
172 determined based on the following procedure. A mass of solid (powdered) compound to saturate 10 mL

173 of biorelevant media was added to borosilicate glass tubes. Next, 10 mL of freshly prepared age-specific  
174 media (pediatric or adult) was added. Tubes were covered with parafilm and placed in the shaking water  
175 bath. Solubility assessments for all compounds, with the exception of fenofibrate, were conducted  
176 following a 24 hour dwell period. For fenofibrate, previous investigations have employed longer dwell  
177 periods (i.e. 48-72 hours) in order to achieve equilibrium solubility (13, 14). Correspondingly, a dwell  
178 period of 72 hours was utilized in this investigation. Saturated media samples were filtered through 0.45  
179  $\mu\text{m}$  regenerated cellulose filters and diluted with fresh media prior to assessment. HPLC-UV was utilized  
180 to quantify solubility. Analytical HPLC procedures were based on modifications of methods depicted in  
181 the literature and are denoted in Table III. Solubility assessments were conducted in triplicate for each  
182 test media (pediatric and adult). Calibration curves were constructed using five standard concentrations.  
183 Standards were formulated as mobile phase dilutions of a concentrated stock solution consisting of  
184 compound dissolved in an organic solvent (i.e. methanol). All dilutions were conducted using volumetric  
185 glassware.

186           Due to the addition of either milk or infant formula, fed-state gastric media exists as a complex  
187 multiphase system (15). Proteins within the media deter direct filtration of samples through 0.45  $\mu\text{m}$   
188 filters. As a result, the investigation utilized equilibrium dialysis to assess compound solubility within all  
189 fed-state gastric media, which negated the need for sample filtration to remove excess drug. To ensure  
190 restrictions in the rate of membrane permeation did not delimit solubility determinations, samples were  
191 permitted to dwell for an additional 24 hours compared to aqueous-based media. A mass of solid  
192 compound required to saturate 25 mL of media was added to separate 50 mL plastic centrifuge tubes.  
193 Twenty mL of freshly prepared media was then added. Next, a dialysis membrane (MWCO 12-14000 Da)  
194 containing 5 mL of fresh media was placed in each tube. Tubes were capped and placed in a shaking water  
195 bath. Solubility assessments were conducted after a 48 hour dwell period with the exception of  
196 fenofibrate, which was assessed after 96 hours. For assessment, tubes were taken from the water bath,

197 the dialysis membrane was removed, and its contents were extracted. One mL of media from the within  
198 the membrane was combined with 2 mL of methanol and vortexed for 5 seconds. The mixture was  
199 centrifuged at 8000 rpm and 4°C for 15 minutes. The resulting supernatant was filtered through 0.45 µm  
200 regenerated cellulose filters (Cronus) and diluted in mobile phase prior to analysis. Solubility values were  
201 quantified using HPLC-UV under the conditions specified in Table III. Calibrations curves with five standard  
202 concentrations were constructed for each test media. Standards were created by dilution of a stock  
203 solution, as described above, with fresh media using volumetric glassware. Solubility assessments were  
204 conducted in triplicate.

205 One-way analysis of variance (ANOVA) with a post-hoc Tukey's test was applied to identify  
206 statistically significant differences in solubility between various age-specific media (i.e. neonate-infant-  
207 adult). All statistical analyses was conducted using R statistical software (v 3.1.2). The investigation  
208 utilized a significance level of  $p \leq 0.05$ . Average solubility differences between developed pediatric media  
209 and the corresponding reference adult media were expressed as a ratio % ( $\mu_{\text{pediatric}} / \mu_{\text{adult}} \times 100$ ). Values  
210 greater than 100% indicate compound solubility within the pediatric media exceeded the solubility  
211 observed in adults, whereas values less than 100% conveyed the opposite. To denote relevant  
212 discrepancies in solubility, reference points corresponding to ratios of 80% and 125% were used. These  
213 values parallel the 80-125% bioequivalence criterion as specified by the US-Food and Drug Administration  
214 (US-FDA) (16). Within the analysis, statistically significant mean ratios falling outside the pre-specified  
215 boundary range were estimated to be at an increased risk for exhibiting alterations in oral drug  
216 performance between children and adults. In contrast, when mean ratios were within the 80-125%,  
217 boundary, age-specific solubility differences were not expected to alter oral drug performance.

218 The influence of bile salts (NaTc) on modulating compound solubility within the developed  
219 biorelevant media was approximated using the equations presented by Mithani et al. (17),

220  $logSR = 2.09 + (0.64 \cdot logP)$  Eq.1

221  $SC_{bs} = SR \cdot SC_{aq}$  Eq.2

222  $C_{sx} = C_{so} + (SC_{bs}) \cdot (MW) \cdot ([NaTc])$  Eq.3

223 where SR is the solubilization ratio, logP is the logarithm of the octanol-water partition coefficient, SC<sub>bs</sub> is  
 224 the bile salt solubilization capacity, SC<sub>aq</sub> is the solubilization capacity of water, C<sub>sx</sub> is the estimated  
 225 compound solubility (mcg/mL) in the presence bile salts, C<sub>so</sub> is the aqueous solubility (mcg/mL), MW is the  
 226 compound specific molecular weight and [NaTc] is the media concentration (mM) of sodium taurocholate  
 227 (bile salt). The equations, which describe the quantitative relationship between bile acids and compound  
 228 solubility within aqueous based systems, incorporated bile salt concentrations for each age-specific media  
 229 formulated with NaTc (FaSSGF, FaSSIF and FeSSIF). For neutral compounds (griseofulvin, spironolactone,  
 230 carbamazepine and fenofibrate), experimentally determined aqueous solubility values served as inputs.  
 231 For ionizable compounds (phenytoin-acid, indomethacin-acid, dapsone-base), pH specific aqueous  
 232 solubility values, as estimated by the Henderson-Hassalbach equation, were utilized. The ratio of  
 233 compound solubility, relative to adults, was estimated for each of the developed pediatric media (i.e.  
 234  $pediatric_{pred}/adult_{pred} \times 100$ ). A comparison between these predictions, which solely account for the effect  
 235 of bile acids, and measured values, which account of the influence of all media components, was instituted  
 236 using the root mean square error (RMSE).

237 
$$RMSE = \sqrt{\frac{1}{n} \sum_{j=1}^n \left( \left( \frac{\mu_{pediatric\ solubility(measured)}}{\mu_{adult\ solubility(measured)}} \times 100 \right) - \left( \frac{pediatric\ solubility(predicted)}{adult\ solubility(predicted)} \times 100 \right) \right)^2}$$

238 Eq.4

239 Here, the RMSE provides a quantitative assessment of the influence of media bile salts on modulating  
240 compound solubility. For example, high agreement between predicted and measured solubility ratios, as  
241 indicated by lower RMSE values, infers NaTc is primarily responsible for observed solubility changes.

242 Results:

243 Literature data utilized to define age-specific GI parameters were primarily sequestered from studies  
244 examining healthy/normal children in order to mitigate the confounding effects of altered health statuses.  
245 For example, several investigations examining fasting gastric pH in children focused on pre-operative  
246 subjects with no known GI disease undergoing elective surgery. However, due the scarcity of pediatric  
247 data, some investigations examining critically ill subjects (i.e. NICU, PICU, or ICU patients) as well as  
248 preterm neonates were included in the analysis. Such studies were additionally scrutinized to ensure their  
249 appropriateness towards defining GI parameters reflective of normal children. Assessments of gastric pH  
250 including critically ill subjects were restricted to studies where acid reducing agents (i.e. H<sub>2</sub> antagonists)  
251 were withheld (18-20). Two pediatric studies assessing fasting gastric pepsin levels included subjects  
252 deemed as critically ill (21, 22). As pepsin concentrations were presented as a percentage of adult values,  
253 data from these studies were compared to reference data (23) derived from critically ill adult subjects to  
254 normalize for any potential effects of illness. Similar to term neonates, preterm neonates by a gestational  
255 age of 34 weeks are expected to possess the ability to suckle and swallow to facilitate oral nutrition (24).  
256 Consequently, to minimize the effects of immaturity within the analysis, studies were delimited to those  
257 where the average postmenstrual age (gestational age + postnatal age) of subjects was approximately  $\geq$   
258 34 weeks.

259 Pediatric Fasted-State Simulated Gastric Fluid (P-FaSSGF):

260 Studies depicting gastric pepsin concentrations in pediatric subjects are presented as a  
261 percentage of adult values in Figure 1a. Reported concentrations were measured in a fasting state with  
262 or without histalog stimulation. Values derived from histalog stimulation tests were compared to adult  
263 subjects referenced within the same study (25). For other studies, reference adult values were ascertained  
264 from separate investigations by the same research group or investigations utilizing a similar assay  
265 technique. A segmented analysis towards neonatal subjects was only conducted in a single study (25).  
266 The investigation showed gastric pepsin concentrations approached infantile (1m-12m) levels after the  
267 first week of postnatal life. For example, neonates between 1-8 days postnatal age exhibited mean pepsin  
268 concentrations of ~15% of adult values while older neonates (10-32 days) and infants (67-110 days) both  
269 expressed similar mean concentrations of ~41% of adult values. Neonatal FaSSGF was developed based  
270 on the youngest cohort of subjects (i.e. those within the 1<sup>st</sup> week of life) to depict a state where the effects  
271 of development are most pronounced. Infant FaSSGF was formulated using pepsin concentrations  
272 summarized over several investigations. Concentrations of 15% and 25% of adult reference values  
273 (FaSSGF) were utilized for neonatal and infant FaSSGF, respectively.

274 Investigations depicting fasting gastric pH values in pediatric subjects are summarized in Figure  
275 1b. Adult values represented by the mean from separate investigations, as summarized by Di Maio and  
276 Carrier (26), are displayed for reference. After the first day of life, fasting gastric pH rapidly normalizes  
277 towards adult values. Correspondingly, pediatric media (neonate and infant) representative of the fasted  
278 gastric state maintained the same pH as denoted by the reference adult media (i.e. FaSSGF - pH = 1.6).

279 A single pediatric study was identified that investigated fasting gastric osmolality in 40  
280 postoperative infants with a mean age of approximately 8 months (27). The investigation depicted an  
281 average osmolality of 253 mOsm/L, which is more than twice the value of adult FaSSGF (120 mOsm/L).  
282 However, these findings may not be entirely reflective of healthy infants. In postoperative subjects,

283 administered medications and patient induced stress during surgery can effect gastric secretions and,  
284 thus, osmolality. Consequently, owing to the lack of appropriate data to establish a relationship between  
285 age and fasting gastric osmolality, the pre-established value from adults was employed to develop  
286 pediatric media.

287 Literature-based assessments of gastric bile acids and phospholipids (i.e. lecithin) in the fasting  
288 state were not available for pediatric subjects. As the gastric mucosa does not contain the capacity to  
289 produce or excrete bile, the presence of gastric bile acids are primarily the result of duodenogastric reflux,  
290 a normal physiological phenomenon documented in adults (28, 29). Therefore, it was postulated that  
291 intestinal bile levels would influence the magnitude of bile acids present within gastric fluids. With  
292 frequent feeding schedules, neonates and infants are often maintained within the fed-state during waking  
293 hours. As such, bile acid (i.e. NaTc) values within pediatric FaSSGF were derived using fed-state intestinal  
294 bile levels. The following formula was used to quantify NaTc concentrations in pediatric FaSSGF,

$$295 \quad pFaSSGF_{[NaTc]} (uM) = \frac{pFeSSIF_{[NaTc]}}{FeSSIF_{[NaTc]}} \cdot FaSSGF_{[NaTc]} \quad \text{Eq.5}$$

296 where  $pFaSSGF_{[NaTc]}$  is the bile acid (NaTc) concentration in pediatric FaSSGF,  $pFeSSIF_{[NaTc]}$  is the NaTc  
297 concentration in pediatric FeSSIF,  $FeSSIF_{[NaTc]}$  is the NaTc concentration in the reference adult FeSSIF  
298 media (10 mM), and  $FaSSGF_{[NaTc]}$  is the NaTc concentration in reference adult FaSSGF media (80 uM). Bile  
299 acid values within pediatric FeSSIF media are presented in a forthcoming section. For lecithin, pediatric  
300 FaSSGF was formulated to maintain the same ratio of  $[NaTc]/[lecithin]$  as depicted by adult FaSSGF.  
301 Compositions of the developed neonatal and infant FaSSGF media are presented in Table IV.

302 Pediatric Fed-State Simulated Gastric Fluid (P-FeSSGF):

303 The composition of FeSSGF is largely influenced by added meal components. In adult FeSSGF,  
304 cow's milk is typically incorporated as it contains similar ratios of carbohydrate/protein/fat as a typical

305 breakfast meal and avoids logistic difficulties associated with the use of homogenized solid meals (30, 31).  
306 To institute the most physiologically relevant depiction of gastric contents in children, pediatric media  
307 were formulated using two types of commonly marketed infant formula: Cow & Gate First Infant Milk  
308 (cow's milk-based formula) and Infasoy (soya-based formula). Development of separate pediatric FeSSGF  
309 media comprised of different formulas permitted for forthcoming solubility assessments to investigate  
310 the influence of pediatric diet on biorelevant solubility.

311           Gastric pH within the fed-state is dependent of several factors including feed composition and  
312 time of measurement (32, 33). Since many pediatric investigations administer various feeds (i.e. breast  
313 milk, infant formula, or D5W) and measure postprandial pH at selective time intervals, defining age-  
314 specific pH values was quite challenging. Adult FeSSGF represents a snapshot of the 'middle' phase of  
315 gastric digestion between 75 and 165 minutes post-meal ingestion (2). The pH of adult FeSSGF was derived  
316 from Kalantzi et al.'s study, where a liquid meal consisting of 500mL Ensure plus® was administered to 20  
317 healthy subjects (33). The study denoted a pH of 5 as the approximate average over the abovementioned  
318 time period. However, in a separate investigation by Dressman et al. (34), where gastric pH was monitored  
319 following ingestion of a standard solid meal (1000 Kcal), postprandial pH values differed from the results  
320 attained by Kalantzi et al. Following administration of a solid meal, gastric pH decreased towards fasting  
321 values at a faster rate compared to subjects administered a liquid meal. For example, median pH values  
322 persisted above 3 for approximately 60 minutes vs. > 180 minutes following solid meal vs. liquid meal  
323 ingestion, respectively (33, 34). As solid foods are anecdotally the most common form of meals consumed  
324 by adults, comparison of postprandial pH changes between children, administered a typical meal (i.e.  
325 formula), and adults, administered a solid meal, were used to define pH for the developed pediatric  
326 FeSSGF. Sondheimer et al. investigated the influence of postnatal age (PNA) on gastric pH in healthy  
327 preterm neonates (35). In-situ pH monitoring was conducted following administration of infant formula  
328 in two groups of neonates aged 2-6 days and 7-15 days PNA. Comparing pH values at approximately 120



329 minutes post-meal (i.e, mid-point of the 75-165 minute time frame) between the cohort of older preterm  
330 neonates and adults, as reported by Dressman et al., pH was found to be higher (0.7-1.8 units) among  
331 neonates. As a result, neonatal FeSSGF was formulated to adopt a slightly higher pH (pH = 5.7) as  
332 compared to the reference adult FeSSGF (pH = 5).

333 Osmolality of pediatric FeSSGF was defined by two investigations. The first, conducted by Billeaud  
334 et al. (36), characterized gastric osmolality among 15 low birth weight neonates with a mean PNA and  
335 gestational age (GA) of 8 days and 35.4 weeks, respectively. Eight test feeds, each differing in osmolality,  
336 were administered. The study noted a positive linear relationship between feed and gastric osmolality  
337 over the 3 hour study period. In a separate investigation by Thatrimontrichai and Janjindamai (37), three  
338 separate expressed breast milk feeds, which ranged in osmolality due to the addition of mineral/vitamin  
339 supplements, were tested in 26 neonate/infant subjects with a median PNA and GA of 30 days and 30  
340 weeks, respectively. Within the study, meals with higher osmolalities were found to be associated with  
341 comparatively higher gastric osmolalities over the 1 hour test period. A linear regression model depicting  
342 the degree of association between feed osmolality and 60 minute postprandial gastric osmolality was  
343 developed based on the results of Billeaud et al.'s (36) investigation (Figure 2). Although a 60 minute  
344 sampling point was not obtained during the original study, the value was estimated as the average  
345 between the 45 and 90 minute sampling intervals. The validity of the derived regression equation was  
346 tested by comparing gastric osmolality predictions to the data presented within Thatrimontrichai and  
347 Janjindamai's study (37). The results of this comparison are depicted in Table V. Estimates from the  
348 regression equation were within 8% of measured values. As such, the equation was deemed appropriate  
349 for defining osmolality in neonatal FeSSGF. Although a sampling point of 60 minutes was clearly outside  
350 the time frame used to define adult FeSSGF (75-165 minutes), children, especially those within the  
351 youngest age groups, are typically fed on a more consistent basis during waking hours (i.e. every 2-3  
352 hours). Correspondingly, defining gastric osmolality in children based on one hour postprandial values

353 may provide an age appropriate representation of the 'middle' phase of gastric digestion, which adult  
354 FeSSGF is formulated to mimic.

355           Since basal gastric volumes in infants are minute (38), the composition of gastric fluids  
356 postprandially can likely be attributed to the properties of the ingested meal. As such, the buffering  
357 capacity of pediatric FeSSGF was determined based on the buffering capacity of infant formula  
358 incorporated into the media. Since two separate neonatal media, one based on cow's milk formula and  
359 the other based on soy formula, were developed, buffering capacity determinations for each respective  
360 formula were required. Determinations were conducted at pH 5.7, the desired pH of neonatal FeSSGF.  
361 The buffering capacity (mean  $\pm$  SD) of cow's milk formula at pH 5.7 was  $14.03 \pm 0.164$ . Soy-formula at pH  
362 5.7 displayed similar a buffering capacity ( $14.94 \pm 0.318$  mEq/L/ $\Delta$ pH). For simplicity, neonatal FeSSGF  
363 based on cow's milk formula and soy formula media were prepared to target a buffering capacity 15  
364 mEq/L/ $\Delta$ pH. Compositions of the developed P-FeSSGF media are depicted in Table VI.

365           Appropriate information to define infantile fed-state gastric fluids (i.e. 1-12m) was not attained  
366 from the literature. As a result, an infant FeSSGF media was not developed. However, as the composition  
367 of FeSSGF is primarily attributed the contents of the added meal component, assessments conducted in  
368 neonatal media which incorporate infant formula should provide a general indication of expected  
369 solubility changes in infants consuming similar feeds. In addition, comparisons between neonatal media  
370 that are similar in all respects with the exception of the type of meal component added (i.e. cow's milk-  
371 based formula vs. soy-based formula) provide an assessment of the impact of feed composition on  
372 biorelevant solubility.

373 Pediatric Fasted-State Simulated Intestinal Fluid (P-FaSSIF):

374 Intestinal pH values depicted in the literature are summarized as a function of postnatal age in  
375 Figure 3a. The majority of pediatric data was attained from the distal duodenum though a few studies  
376 that sampled from the proximal jejunum were also included. Adult pH is depicted as mean values from  
377 separate investigations, as summarized by Fuchs and Dressman (39). Studies investigating intestinal pH  
378 in children, especially in the youngest age groups, were not widely published in the literature. In addition,  
379 data obtained from adults encompassed a large degree of variability. Consequently, no distinct  
380 relationship between age and fasted-state intestinal pH was observed. Pediatric media were subsequently  
381 formulated using the same pH as denoted for the adult reference media (i.e. FaSSIF – pH = 6.5)

382 Fasting bile salt concentrations from the proximal small intestine are depicted as a function of age  
383 in Figure 3b. A large degree of variability was apparent in both children and adults as denoted by the  
384 spread of data. Discernable differences between pediatric age groups (i.e. neonates, infants) and adults  
385 were not visually evident. Furthermore, the linear association between the logarithm of age and bile acid  
386 concentrations was negligible ( $R^2=0.05$ ) among pediatrics. Due the substantial degree of variability  
387 between pediatric studies, P-FaSSIF was developed to assess two potential scenarios. In one media, bile  
388 salt concentrations were formulated to be 150% of adult values. In the second media, concentrations  
389 were formulated to be 50% lower than adults. A pediatric media where bile salt concentrations were  
390 similar to adult values did not necessitate development of a new media as this scenario was already  
391 depicted by the adult reference. Developed media represent hypothetical depictions of bile acid  
392 concentrations within a biologically plausible range. Correspondingly, the magnitude of compound  
393 specific solubility differences denoted in such media provides an indication of whether additional pediatric  
394 investigations are required to define bile acids within the fasted-state intestine.

395 No pediatric data pertaining to phospholipids (i.e. lecithin), buffering capacity, and osmolality of  
396 intestinal fluids in the fasted-state were ascertained. Pediatric media were therefore formulated to

397 maintain the same [NaTc]/[lecithin] ratio as depicted in the adult reference media (FaSSIF). Buffering  
398 capacity and osmolality were also defined using adult values. Compositions of the proposed P-FaSSIF  
399 media are presented in Table VII.

400 Pediatric Fed-State Simulated Intestinal Fluid (P-FeSSIF):

401 Fed-state duodenal pH values from separate pediatric and adult investigations are presented in  
402 Figure 4a. Of the few studies presented amongst pediatrics, pH values appear to overlap with those  
403 depicted from adults. Owing to the disparate nature of available data, pH differences between each age  
404 group (neonate, infants, and adult) could not be fully elucidated. Pediatric FeSSIF media were therefore  
405 formulated using the same pH as the adult reference (i.e. pH = 5.8).

406 Assessments of postprandial intestinal osmolality amongst pediatrics were also scarcely published  
407 within the literature. A single study conducted by Billeaud et al. (36), which was also utilized to define  
408 pediatric FeSSGF osmolality, was identified. Duodenal osmolality was assessed in 15 low birth weight  
409 neonates following administration of a variety of feeds, each varying in osmolality. A positive linear  
410 association between feed and duodenal osmolality was found. A regression model was constructed using  
411 a congruent approach as previously discussed for defining FeSSGF osmolality (Figure 4b). Although a  
412 suitable coefficient of determination ( $R^2 = 0.92$ ) between feed osmolality and 60 minute postprandial  
413 duodenal osmolality was attained, a second study from which the model could be evaluated within  
414 pediatrics was unavailable. As an alternative assessment, the model was utilized to estimate to duodenal  
415 osmolality in two adult studies. Mean duodenal osmolality values of approximately 405 and 392 mOsm/kg  
416 were observed 1 hour following administration of liquid meals containing 610 and 670 mOsm/kg in  
417 separate investigations conducted by Kalantzi et al. (33) and Clarysse et al. (40), respectively. The  
418 proposed regression model provided duodenal osmolality estimates of 430 (6% over-prediction) and 454  
419 (16% over-prediction) mOsm/kg for each respective adult investigation. Although derived from a cohort

420 of neonatal subjects, the model exhibited an adequate predictive capacity in adults. By extension, its use  
421 for estimating intestinal osmolality amongst pediatrics (neonates and infants) was considered to be  
422 appropriate. The osmolality of neonatal FeSSIF was formulated to reflect two separate feed types, breast  
423 milk, with a reported osmolality of ~300 mOsm/kg (36, 41), and cow's milk-based formula with a measured  
424 osmolality of 368 mOsm/kg (Cow & Gate First Infant Milk). For FeSSIF reflective of older children (i.e.  
425 infants) where weaning is commonly instituted, only a single feed type was investigated, cow's milk  
426 formula. Using the aforementioned regression equation, osmolality of the developed pediatric FeSSIF was  
427 defined as 300 and 330 mOsm/kg post-administration of breast milk and cow's milk-based formula,  
428 respectively.

429 Fed-state duodenal bile salt concentrations among pediatrics and adults are summarized in Figure  
430 4c. A positive linear association between the logarithm of age and duodenal bile acid concentrations was  
431 denoted among children ( $R^2 = 0.54$ ). Bile acid concentrations among adults displayed variability, but for  
432 the most part studies depicted a mean value of approximately 10 mM, corresponding to the concentration  
433 of the reference adult media (FeSSIF v2). Mean bile acid concentrations among neonates (0-28 days) and  
434 infants (1-12m) were approximately 25% (i.e. 2.5 mM) and 75% (i.e. 7.5 mM) of adult values, respectively.  
435 Pediatric FeSSIF were subsequently formulated using these bile acid concentrations.

436 Pediatric studies characterizing concentrations of fat digestion products in the intestinal lumen  
437 have not been reported in the literature. However, since the quantity of such products is dependent on  
438 the interrelationship between fat digestion and absorption, an examination of these processes was  
439 instituted in order to derive age-dependent estimates. In newborns, concentrations of pancreatic  
440 colipase-dependent triglyceride lipase, the enzyme primarily responsible for lipid metabolism in adults, is  
441 decreased (42). Despite this, the presence of auxiliary enzymes such as human gastric lipase, pancreatic  
442 lipase-related protein 2 and bile salt-stimulated lipase, are postulated to provide an efficient means of

443 lipid digestion for newborns (42). In terms of absorption, breast-fed neonates exhibit fat absorption  
444 coefficients reminiscent to that of adults despite lower duodenal bile acid concentrations (43). It was  
445 therefore inferred that the developmental capacity of both fat digestion and absorption were comparable  
446 to adults amongst this pediatric cohort. FeSSIF media reflective of breast-fed neonates were  
447 correspondingly formulated using the same concentrations lipid digestion products (glyceryl monooleate  
448 and sodium oleate) as defined for the adult reference media (i.e. FeSSIF).

449           However, among formula-fed neonates, fat absorption coefficients are notably lower compared  
450 to their breast-fed counterparts as well as adults (43, 44). Unlike breast-fed neonates, intestinal bile  
451 concentrations in formula-fed neonates were found to exhibit a positive linear correlation with percent  
452 fat absorption (43, 44). To decipher whether a deficiency in lipid absorption or lipid digestion was the  
453 primary factor limiting internalization of fats in formula-fed neonates, pathophysiological information  
454 pertaining to necrotizing enterocolitis (NEC) was used. NEC is a debilitating inflammatory GI condition  
455 occurring typically in preterm neonates but also uncommonly in term neonates. In both groups, the  
456 incidence of NEC is substantially higher in formula-fed subjects as compared to those receiving enteral  
457 feeds with breast milk (45, 46). Though the mechanism of pathogenesis of NEC is not completely  
458 understood, one theory as described by the work published by Penn et al. (47) identified the presence of  
459 elevated concentrations of free fatty acid (FFA) as the culpable factor. The study found lipase digestion of  
460 formula, but not human milk, exhibited a cytotoxic effect in three different cell types. Furthermore,  
461 digested formula displayed significantly greater levels of FFA compared to lipase digested human milk.  
462 Based on this finding in conjunction the prevalence of NEC amongst the youngest cohort of neonates, it  
463 was inferred that the process of lipid digestion was not developmentally impaired in formula-fed  
464 neonates. Hence, the decreased capacity for fat internalization was attributed to an inadequate lipid  
465 absorptive capacity in such subjects. Correspondingly, formula-fed neonates would be expected to exhibit  
466 higher luminal concentrations of lipid digestion products. Using 75% as the average coefficient of fat

467 absorption in formula-fed neonates (42-44), the concentration of lipid digestion products (glyceryl  
468 monooleate and sodium oleate) was estimated to be 1.33x (i.e. 1/0.75) greater in the intestinal lumen of  
469 neonates that are formula-fed compared those that are breast-milk fed. P-FeSSIF media pertaining to  
470 formula-fed neonates was developed based on the above assertion. In infants, where luminal bile acid  
471 concentrations are higher, fat absorption is not expected to exhibit developmental impairment. Pediatric  
472 FeSSIF reflective of formula fed infants was therefore formulated using the same concentrations of fat  
473 digestion products as depicted for the adult reference media.

474 No pediatric studies investigating buffering capacity and concentrations of phospholipids (i.e.  
475 lecithin) within the fed-state intestinal lumen were obtained. Buffering capacity of the developed  
476 pediatric media were consequently formulated using a value of 25 mEq/L/  $\Delta$ pH, the adult reference value.  
477 Using a similar approach as employed for P-FaSSGF and P-FaSSIF, lecithin concentrations were fixed to  
478 provide the same ratio of [NaTc]/[lecithin] as expressed by the reference adult media (i.e. FeSSIF.v2). The  
479 compositional details of developed P-FeSSIF media are depicted in Table VIII.

480

481 Solubility Assessments:

482 Solubility determinations for six of the seven compounds (carbamazepine, dapsone, griseofulvin,  
483 indomethacin, phenytoin and spironolactone) were conducted in age-specific media representative of all  
484 four gastrointestinal states: FaSSGF, FeSSGF, FaSSIF and FeSSIF (Figure 5). For fenofibrate, use of the  
485 predefined equilibrium dialysis method did not serve as a suitable technique for solubility determinations  
486 in fed-state gastric media. Penetration of fenofibrate through the dialysis membrane was inefficient  
487 during the selected study interval (96 hours) and, as a result, solubility could not be quantified. Figure 6

488 depicts solubility determinations of fenofibrate in age-specific media reflective of the remaining three  
489 gastrointestinal states: FaSSGF, FaSSIF and FeSSIF.

490 For pediatric media representative of the fasted gastric state (i.e. P-FaSSGF), three compounds  
491 (carbamazepine, indomethacin and fenofibrate) exhibited mean solubility values below the 80 to 125%  
492 reference range, relative to adults. Though for indomethacin, this difference was not statistically  
493 significant. Relative solubility changes depicted between neonatal and infant FaSSGF were consistent in  
494 terms of direction and magnitude for six of seven compounds. Only one compound, carbamazepine,  
495 displayed a statistically significant difference in solubility between neonatal and infant FaSSGF.

496 Solubility assessments in neonatal fed-state gastric media (i.e. P-FeSSGF), developed using cow's  
497 milk-based or soy-based formula, were compared to solubilities attained in adult FeSSGF formulated with  
498 cow's milk. Five compounds (carbamazepine, dapson, griseofulvin, phenytoin and indomethacin)  
499 exhibited changes in solubility that fell outside the aforementioned reference range in at least one of the  
500 developed neonatal media. A trend towards lower solubility values in neonatal media was found for four  
501 of the compounds (carbamazepine, dapson, griseofulvin and phenytoin). For indomethacin, a weak acid  
502 ( $pK_a = 4.5$ ), an increase in solubility compared to adult media was observed that was attributed, in part,  
503 to the higher pH of neonatal FeSSGF. Statistically significant differences in solubility between neonatal  
504 media formulated using either cow's milk-based or soy-based formula was observed in 4/6 compounds.  
505 For carbamazepine, solubility values in media comprised with cow's milk formula was greater than that  
506 of media comprised with soy formula. For dapson, phenytoin and indomethacin the opposite was  
507 observed. In contrast, for spironolactone and griseofulvin, no statistically significant difference in  
508 compound solubility was noted between the respective neonatal media.

509 Since a consensus regarding differences in bile salt concentrations between children and adults  
510 within the fasted-state intestine was not achieved, compound solubility was investigated based on two



511 theoretical media that incorporated bile salt concentrations of 150% (4.5 mM) and 50% (1.5 mM) of those  
512 in adults. For the majority of compounds (6/7), solubility determinations in both media fell within an 80%  
513 to 125% range when compared to adult values. However, for fenofibrate (logP = 5.3), solubility in P-FaSSIF-  
514 50% media was 56% of the value observed in the adult reference.

515 Solubility determinations conducted in pediatric media reflective of the fed-state intestine (i.e. P-  
516 FeSSIF) were compared to values attained in adult FeSSIF. For three of seven compounds (fenofibrate,  
517 griseofulvin and phenytoin), mean solubilities of less than 80% of adult values were observed in at least  
518 one of the formulated P-FeSSIF. These relevant solubility alterations were exclusively found in neonatal  
519 media. In comparison, mean solubility values in infant FeSSIF fell within 80-125% of adult values for all  
520 compounds investigated. A general trend towards statistically significant lower solubilities in neonatal  
521 media compared to infant FeSSIF was observed in five of seven compounds. Statistically significant  
522 solubility differences between neonatal media formulated to depict intestinal fluids following  
523 administration of cow's milk-based formula (Pnc-FeSSIF) or breast milk (Pnb-FeSSIF) were denoted for  
524 three compounds (griseofulvin, spironolactone, and phenytoin). A higher solubility was observed for  
525 griseofulvin in Pnc-FeSSIF though in both neonatal media, values were below the 80-125% reference  
526 range. Solubility was also greater in Pnc-FeSSIF for spironolactone but, in this case, solubility values in  
527 both media fell within the 80-125% reference range. In contrast, for phenytoin, a higher solubility was  
528 observed in Pnb-FeSSIF. Solubility in Pnb-FeSSIF fell within 80-125% of adult values, but for media  
529 depicting formula-fed neonates (Pnc-FeSSIF), the mean solubility was well below the 80% reference point.

530 Changes in compound solubility between pediatric and adult media induced by alterations in bile  
531 salt concentrations were estimated according to the equations proposed by Mithani et al (17). These  
532 values are displayed in Figures 5 and 6 (red dots) for media formulated with NaTc (i.e. FaSSGF, FaSSIF, and  
533 FeSSIF). Table IX displays RMSE values between predicted and measured solubility ratios for the

534 developed pediatric media in order of increasing compound lipophilicity. For the two least lipophilic  
535 compounds investigated (dapson and griseofulvin), predictions made using Mithani et al.'s equations  
536 were within a RMSE of 10%. In these cases, the equations provide an acceptable approximation of the  
537 direction and magnitude of solubility changes observed in pediatric media. As compound lipophilicity  
538 increased, a departure between predicted and measured solubility ratios was observed as indicated by  
539 larger RMSE values. For such compounds, the predicted magnitude of solubility changes due to alterations  
540 in media NaTc content were typically overstated when compared to measured values.

541 Discussion:

542 Based on an assessment of the current literature, biorelevant media simulating the unique  
543 intricacies of the upper gastrointestinal tract (stomach and proximal small intestine) in pediatrics were  
544 developed and utilized to estimate compound specific solubility. Preferably, solubility comparisons  
545 between pediatrics and adults should be conducted using ex-vivo luminal fluid samples, but due to the  
546 numerous logistical and ethical constraints associated with obtaining of such samples in pediatrics, the  
547 use of biorelevant media was deemed as a suitable approach. In adults the appropriateness of biorelevant  
548 media has been established by investigations depicting strong positive correlations in compound solubility  
549 between simulated and human intestinal fluids (48, 49).

550 Pediatric fed-state gastric media (P-FeSSGF) was formulated using either cow's milk-based or soy-  
551 based formula to assess the impact of feed type on compound solubility. The use of human breast milk  
552 within the investigation was precluded due to logistic issues associated sample obtainment and  
553 uniformity. In terms of uniformity, the composition human breast milk is well known to exhibit both intra-  
554 and inter-subject variability in composition (50). Infant formulas, however, are subject to quality control  
555 inspections to ensure batch-to-batch uniformity, ensuring biorelevant media are prepared in a  
556 reproducible fashion. Marketed infant formulas are designed to mimic the composition of human breast

557 milk with regards to the proportions of energy provided from protein, fats, and carbohydrates (51). In  
558 human breast milk, proteins are predominantly comprised of two forms, whey and casein, in a ratio of  
559 60:40, respectively. In contrast, the whey-to-casein ratio of cow's milk is 18:82 (51). To address this  
560 discrepancy, many formulas, including Cow & Gate First Infant Milk (cow's milk based), have introduced  
561 additional amounts of whey protein in order to mimic ratios observed in human milk (51). The influence  
562 of casein on compound solubility has previously been depicted for the anticoagulant dicumarol, where  
563 increases in casein concentration corresponded to higher dicumarol solubility values (52). Despite  
564 supplementation with vitamins and minerals, infant formula cannot fully reproduce the biological  
565 complexity of human breast milk which contains antibodies, enzymes, and growth factors (51). However,  
566 cow's milk formula does provide a suitable approximation in terms of macronutrient composition and  
567 protein type that is free from the inherent variability associated with breast milk. As such, solubility studies  
568 conducted in neonatal FeSSGF comprised with cow's milk formula may encompass applicability towards  
569 breast fed neonates.

570 Concentrations of media components were formulated to represent the average tendency over a  
571 specific age range. To summarize age-specific data from the literature, the investigation utilized non-  
572 weighted arithmetic means. Though simplistic in nature, use of the arithmetic mean was preferred over  
573 other more robust computational or statistical analyses based on several considerations. First, there is  
574 the relative disparity of literature investigations devoted to defining the composition of luminal fluids in  
575 pediatrics compared to adults. For many media components only a handful of studies were available to  
576 quantify differences between subsequent age groups. Of studies obtained, high degrees of variability  
577 were typically noted. This is likely attributed to the dynamic nature of the developmental process, where  
578 the composition of luminal fluids continually change as children mature. Due to this disparity of available  
579 data and its inherent variability, employment of statistical tests to identify significant differences in  
580 component concentrations between adjacent age groups were not applicable. Similarly, the use of

581 regression analyses were typically unable to establish meaningful correlations between parameter values  
582 and age. A second consideration for the preferential use of non-weighted arithmetic means was due to  
583 the precarious nature of qualifying investigations. A large majority of pediatric studies were completed  
584 over three decades ago, where differences in reporting standards and quantitative techniques were wide-  
585 ranging. Employment of a non-weighted approach was instituted to simplify the analysis though,  
586 understandably, the method lacks the informative capacity of approaches that consider study quality, as  
587 frequently adopted by systematic reviews (53). Finally, studies varied in terms of data presentation,  
588 making implementation of weighted averages difficult. Reporting of variability associated with luminal  
589 fluids components was inconsistent between investigations. For example, separate studies utilized a  
590 variety of measures including standard deviation, range, or interquartile range. Additionally, the number  
591 of subjects allocated to specific age ranges were not identified by some investigators (21). Due to this lack  
592 of consistency between studies, employment of a weighted mean was precluded in favor of a non-  
593 weighted approach. As the arithmetic mean does not provide an indication of parameter variability, the  
594 analysis is unable to depict expected variations within the population. However, as biorelevant media is  
595 developed to represent luminal fluids in an average individual, descriptions of parameter variability were  
596 unnecessary.

597           Due to the disparate nature of available pediatric data, the quantitative value of many media  
598 components were based on biological inferences or adoption of adult values. For example pediatric  
599 investigations pertaining to luminal concentrations of pepsin, phospholipids, fat digestion products, and  
600 osmolality were either scarcely reported or lacking within the literature. The proposed age-specific media  
601 attempted to approximate the *in vivo* composition of pediatric luminal fluids based on a current state of  
602 knowledge. As future investigations are obtained, such formulations should undoubtedly be modified to  
603 provide greater degrees of biological relevance.

604 In addition to its primary goal of facilitating suitable IVIVC, biorelevant media should demonstrate  
605 a practical degree of stability. Apart from noticeable changes in visual appearance, media stability can be  
606 formally evaluated by assessing for alterations in physicochemical parameters under ambient and test  
607 conditions. In Jantratid et al.'s original publication (2), which described the reference adult media utilized  
608 by this investigation, stability was evaluated through measurements of media pH, buffering capacity and  
609 osmolality. For adult FeSSGF and FeSSIF-v2, consistency in physicochemical parameters were observed  
610 under ambient conditions over a 72 hour study period. In addition, with the exception of minor changes  
611 in osmolality, the abovementioned media demonstrated stability under test conditions of 37°C over the  
612 same time period. Changes in media physicochemical properties (i.e. poor stability) during solubility  
613 assessments may lead to corresponding changes in compound specific saturation solubility. In the current  
614 investigation, solubility assessments in fed-state simulated gastric media comprised of cow's milk  
615 (FeSSGF) and infant formula (neonatal FeSSGF) were conducted at 37°C after 48 hours for most  
616 compounds. Though stability studies were not conducted within the developed pediatric FeSSGF, it was  
617 inferred that stability would be similar to that of adult FeSSGF. However, if large scale implementation of  
618 the depicted pediatric media is desired, future research evaluating media stability will certainly be  
619 required.

620 For the majority of study compounds, solubility assessments proceeded without issue. Though for  
621 fenofibrate, the most lipophilic compound evaluated ( $\log P = 5.3$ ), logistic issues materialized with  
622 solubility determinations in biorelevant media reflective of the fed gastric state. For FeSSGF media, the  
623 study employed equilibrium dialysis to assess compound solubility. Though this technique proved  
624 effective for most compounds, it was unsuitable for fenofibrate. Following a 96 hour dwell period,  
625 fenofibrate concentrations within the membrane were below the limit of quantification. This result may  
626 indicate inadequate permeation of the dialysis membrane by fenofibrate in milk or formula-based  
627 samples. A congruent example is demonstrated by the *in vivo* pharmacokinetics of fenofibrate. In humans,

628 fenofibrate exhibits extensive protein binding (~99%) and, as such, filtration by hemodialysis is not  
629 considered effective (54, 55). Based on this assessment, use of equilibrium dialysis was not considered  
630 feasible for determination of fenofibrate solubility in fed state gastric media. These values were  
631 correspondingly excluded from the analysis.

632 Solubility assessments were confined to BCS Class II compounds, where limitations in absorption  
633 are primarily attributed to inadequate drug solubility. For such compounds, differences in luminal  
634 solubility may signify alterations in oral drug performance (56). To maintain a degree of biological  
635 relevance, the analysis was further limited to compounds where documented or investigational uses in  
636 both children and adults have been depicted. To identify relevant changes in the age-specific solubility,  
637 the study utilized the same threshold as depicted by the US-FDA for attainment of *in vivo* bioequivalence  
638 (i.e. 80-125%) (16). It should be noted, however, that solubility is only one parameter which can exert an  
639 effect on oral compound absorption. Other parameters including gastric emptying time, small intestinal  
640 transit time, intestinal permeability, gut metabolism, luminal degradation and presence of intestinal  
641 transporters may also impart an influence *in vivo*. In order to fully elucidate the impacts of growth and  
642 development on oral compound absorption, a more comprehensive analyses such as physiologically-  
643 based pharmacokinetic (PBPK) modeling would be required to integrate age-dependencies in all the  
644 aforementioned parameters. The presented analysis which focusses on biorelevant solubility as a  
645 surrogate for oral compound performance was therefore an overt simplification. However, this approach  
646 was justified based on the cohort of compounds assessed, which was confined to solubility-limited (BCS  
647 Class II) drugs.

648 Compared to adult media, solubility in pediatric fasted-state gastric media (i.e. P-FaSSGF) was  
649 both statistically different ( $p \leq 0.05$ ) and outside the purported bioequivalence criterion for two compounds,  
650 fenofibrate and carbamazepine. For fenofibrate, mean solubility values in adult FaSSGF and pure water

651 were comparable at 0.281 and 0.206 mcg/mL, respectively. In contrast, solubility within adult fasted-state  
652 intestinal media (i.e. FaSSIF) was considerably greater (2.42 mcg/mL). The discrepancy in solubility values  
653 between FaSSGF and FaSSIF provides an indication of the relative influence of each state on modulating  
654 oral absorption. In this case, due to its poor solubility in comparison to intestinal fluids, fasted state gastric  
655 fluids are unlikely to play an influential role on modulating the extent of fenofibrate absorption. Solubility  
656 alterations observed in P-FaSSGF were therefore not postulated to impact the oral performance of  
657 fenofibrate in children. Differences in solubility between neonatal and infant FaSSGF reached a  
658 statistically significant threshold for only one compound, carbamazepine. Though for both media, the  
659 mean solubility fell outside the bioequivalence threshold when compared to adult values. Based on this  
660 analysis, an argument may be formed as to the need for separate pediatric media since solubilities in  
661 neonate and infant FaSSGF appear to be similar in most cases. The current investigation focused on  
662 solubility, a compound specific property. However, in terms of establishing IVIVC for solid dosage forms,  
663 biorelevant media is typically employed within dissolution tests to assess formulation properties (57). In  
664 addition to modulating solubility, media components that are age-specific may also exert an influence on  
665 the rate of compound release and subsequent dissolution from a formulation. For example, the addition  
666 of pepsin into biorelevant media has been demonstrated to decrease surface tension (3). For specific  
667 formulations, such changes can exert of an effect on the rate of compound dissolution (58). Also, the  
668 presence of pepsin within dissolution media can facilitate effective compound release from cross-linked  
669 gelatin capsules (59). Therefore, although comparable solubilities were observed for neonatal and infant  
670 FaSSGF media, use of separate age-specific media may be justified for use in dissolution testing.

671 Solubility assessments in age-specific FaSSGF media were conducted for six compounds. For the  
672 majority of compounds (5/6), the mean solubility in neonatal media, comprised of either cow's milk-based  
673 or soy-based formula, fell outside the 80-125% bioequivalence criterion in relation to adult media  
674 comprised of milk. In addition, statistically significant differences in compound solubility between

675 pediatric media comprised with cow's milk-based and soy-based formula were observed in four  
676 compounds. These results infer that differences in feed composition between children as well as between  
677 children and adults can impart relevant changes in gastric solubility and, potentially, affect oral compound  
678 performance.

679           Of the limited pediatric investigations examining luminal fluids within the fasted-state proximal  
680 intestine, bile salt concentrations were found to exhibit a high degree of variability without any apparent  
681 age dependency. To explore the impact of such variations, two FaSSIF media were developed with bile  
682 salt concentrations of 50% (1.5 mM) and 150% (4.5 mM) of adult values. For the majority of compounds  
683 (6/7), mean solubility values within the two proposed P-FaSSIF media fell within an 80-125% range from  
684 adult values. However for the most lipophilic compound, fenofibrate ( $\log P = 5.3$ ), solubility in P-FaSSIF  
685 media containing 1.5 mM NaTc was 56% of adult values. If such a media is reflective of *in vivo* luminal  
686 fluids in children, the observed change in solubility may signify an alteration in fenofibrate oral  
687 performance compared to adults. Prospectively, hydrophobic compounds are expected to play an  
688 increasingly important role in therapeutics as use of drug discovery techniques such a high-throughput  
689 screening typically produces candidate compounds of higher lipophilicity (60). To provide an accurate  
690 depiction of luminal solubility for such compounds, a consensus regarding intestinal bile salt  
691 concentrations in pediatrics is needed. This demonstrates a need for more high quality studies  
692 characterizing gastrointestinal physiology in pediatrics.

693           Solubility assessments conducted in fed-state intestinal media representative of infants were  
694 within 80-125% of adult values for all 7 compounds tested. Such a result was unsurprising as infant and  
695 adult media were compositionally similar, aside from small deviations in bile salt content, lecithin, and  
696 osmolality. Two neonatal media were formulated to reflect differences in intestinal fluid composition  
697 following administration of breast milk or cow's milk-based formula. Mean compound solubility values in



698 neonatal media fell outside the 80-125% criterion from adult values for 3 of the 7 compounds examined.  
699 Statistically significant differences in solubility between media reflective of breast-fed and formula-fed  
700 neonates was observed for 3 compounds. The relative magnitude of these differences appeared to be  
701 compound specific. For example, spironolactone solubility in intestinal media reflective of breast and  
702 formula fed neonates were 83% vs. 91% of adult values, respectively. In contrast, for phenytoin a larger  
703 discrepancy between solubility ratios was observed (92% vs. 61% of adult values, respectively). These  
704 findings demonstrate the potential impact of different feed types on intestinal compound solubility.

705 The study also included an evaluation the relative importance of bile salts in modulating  
706 compound solubility within the developed pediatric media. Predictive equations presented by Mithani et  
707 al. (17) were used to estimate the impact of alterations in bile salt content on compound solubility.  
708 Measured solubility values, which are influenced by all media components, were compared to estimated  
709 values, which only account for differences in media bile salts, using RMSE. The analysis demonstrated a  
710 decreased predictive capacity of the aforementioned equations (ie. larger RMSE values) as compound  
711 lipophilicity (logP) increased. This indicates that as compound lipophilicity increases, other media  
712 components, aside from bile salts, exert a more pronounced role in modulating compound solubility. For  
713 example, the capacity of media components such as buffer (sodium phosphate), fat digestion products  
714 (sodium oleate) and salt (sodium chloride) to modify compound solubility has previously been  
715 demonstrated within the literature (10).

716 Conclusion:

717 The current investigation strove to appropriately depict the *in vivo* composition pediatric luminal  
718 fluids based on the current literature and represents an initial foray into the development of pediatric  
719 biorelevant media. To increase the biological applicability of future iterations of such media, it is clear  
720 prospective studies focused on defining the composition of the pediatric lumen under varying conditions

721 is required. For 6 of the 7 BCS Class II compounds investigated, solubility fell outside an 80-125% range  
722 from adult values in at least one of the developed pediatric media. This result demonstrates the impact  
723 of age-related alterations in GI fluid composition on compound solubility. Solubility represents an integral  
724 component of the BCS, a framework which is extensively utilized by both industry and regulatory bodies  
725 to guide drug development in adults. The utility of a similar classification system in pediatrics is in part  
726 contingent on our understanding of how developmental differences between children and adults  
727 translates to alterations definable properties such compound solubility. The investigation sought to  
728 address this concern and, in turn, provides a dialogue surrounding the future development of a pediatric-  
729 focused BCS.

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1021 Table I: Composition of adult biorelevant media

Component	FaSSGF	FeSSGF	FaSSIF.v2	FeSSIF.v2
Sodium Taurocholate	80 (uM)	-	3 (mM)	10 (mM)
Lecithin	20 (uM)	-	0.2 (mM)	2 (mM)
Pepsin (mg/mL)	0.1	-	-	-
Sodium Chloride (mM)	34.2	237.02	68.62	125.5
Acetic Acid (mM)	-	17.12	-	-
Sodium Acetate (mM)	-	29.75	-	-
Maleic Acid (mM)	-	-	19.12	55.02
Sodium Hydroxide (mM)	-	-	34.8	81.65
Glyceryl Monooleate (mM)	-	-	-	5
Sodium Oleate (mM)	-	-	-	0.8
Milk:Buffer	-	1:1		-
HCl/NaOH qs	pH 1.6	pH 5	pH 6.5	pH 5.8
pH	1.6	5	6.5	5.8
Osmolarity (mOsm/kg)	120.7	400	180	390
Buffering Capacity (mEq/L/ ΔpH)	-	25	10	25

1023 \*adult media compositions as described in Jantratid et al. (2)

1024

1025 Table II: Compound physicochemical properties

Compound	Molecular Weight (g/mol)	LogP	pKa (acid/base)
Dapsone	248	0.97	2.4 (base)
Griseofulvin	353	2.18	- 1027
Carbamazepine	236	2.45	-
Phenytoin	252	2.47	9.5 (acid)
Spirolactone	417	2.78	- 1028
Indomethacin	358	4.27	3.8 (acid)
Fenofibrate	361	5.3	- 1029

1030 \*physicochemical data obtained from DrugBank (61)

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1033 Table III: HPLC-UV analytic conditions

Column	Compound	Mobile	Q <sup>a</sup> (ml/ min)	Temp (°C)	Inj Vol (μL)	λ <sup>b</sup> (nm)	R <sub>t</sub> <sup>c</sup> (min)	Reference
1	Carbamazepine	MeOH/ Water (60:40)	1	20	50	285	6.6	(62)
2	Dapsone	Water with ammonium acetate 0.0286M / MeOH (70:30)	1	20	10	295	5.6	(63)
2	Fenofibrate	MeOH/ Acetate buffer 0.010M pH=3.7 (82:18)	1	25	80	286	6.5	(64)
2	Griseofulvin	MeOH/ Water (65:35)	1	20	20	292	4.5	(65)
2	Indomethacin	MeOH/ Water with 1.67% orthophosphoric acid (70:30)	1	23	100	270	9.9	(66)
2	Phenytoin*	Water/ AcN (50:50)	0.5	20	10	210	5.6	(67)
2	Spironolactone	MeOH/ Water (70:30)	1	20	40	237	5.7	(68)

1034

1035 Column 1: Hypersil (Thermo) BDS -C18 250 x 4.6mm - 5 μm

1036 Column 2: Zorbax SB-C18 150 x 4.6mm – 3.5μm

1037 a - Q = flow rate

1038 b - λ = UV wavelength

1039 c - R<sub>t</sub> = retention time

1040 \* - HPLC conditions altered for solubility assessments with FeSSGF media due to interference with media  
 1041 components. Mobile phase (Water/AcN – 60:40), Q (1ml/min) and R<sub>t</sub>=4.8 mins.

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Table IV: Pediatric Fasted-State Simulated Gastric Fluids (P-FaSSGF)

Component	Pn-FaSSGF <sup>a</sup>	Pi-FaSSGF <sup>b</sup>
Sodium Taurocholate (uM)	20	60
Lecithin (uM)	5	15
Pepsin (mg/mL)	0.015	0.025
Sodium Chloride (mM)	34.2	34.2
HCl qs	pH 1.6	pH 1.6
pH	1.6	1.6
Osmolarity (mOsm/kg)	120.7	120.7
Buffering Capacity (mEq/L/ ΔpH)	-	-

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1047 *(a) Pn-FaSSGF – pediatric fasted-state gastric media representative of neonates (0-28 days)*1048 *(b) Pi-FaSSGF – pediatric fasted-state gastric media representative of infants (1-12 months)*

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Table V: Predictive performance of the osmolality regression equation

Feed Osmolality (Median - mOsm/kg) <sup>a</sup>	Measured Gastric Osmolality - 60 min postprandial (Median - mOsm/kg) <sup>a</sup>	Predicted Gastric Osmolality – 60 min postprandial (mOsm/kg) <sup>b</sup>	% Prediction Error ((Pred– Obs) / Obs) x 100
344	354	327	-7.6 %
426	383	368	-3.9 %
315	315	313	-0.6 %

1052

1053 *(a) Values derived from Thatrimontrichai and Janjindamai (37)*1054 *(b) Predictions based on regression model, as derived from Billeaud et al. (36)*

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Table VI: Pediatric Fed-State Simulated Gastric Fluids (P-FeSSGF)

Component	Pnc-FeSSGF <sup>a</sup>	Pns-FeSSGF <sup>b</sup>
Sodium Chloride (mM)	100.35	94.79
Acetic Acid (mM)	7.25	7.25
Sodium Acetate (mM)	64.65	64.65
Milk:buffer	1:1	1:1
HCl/NaOH qs	pH 5.7	pH 5.7
pH	5.7	5.7
Osmolarity (mOsm/kg)	340	240
Buffering Capacity (mEq/L/ ΔpH)	15	15

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1059 (a) *Pnc-FeSSGF – pediatric fed-state gastric media representative of neonates (0-28 days) fed cow’s*

1060 *milk-based formula*

1061 (b) *Pns-FeSSGF – pediatric fed-state gastric media representative of neonates (0-28 days) fed soy-*

1062 *based formula*

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1065 Table VII: Pediatric Fasted-State Simulated Intestinal Fluids (P-FaSSIF)

Component	P-FaSSIF-50% <sup>a</sup>	P-FaSSIF-150% <sup>b</sup>
Sodium Taurocholate (mM)	1.5	4.5
Lecithin (mM)	0.1	0.3
Maleic acid (mM)	19.12	19.12
Sodium hydroxide (mM)	34.8	34.8
Sodium Chloride (mM)	68.62	68.62
pH	6.5	6.5
Osmolarity (mOsm/kg)	180	180
Buffering Capacity (mEq/L/ ΔpH)	10	10

- 1066
- 1067 (a) *P-FaSSIF-50% – pediatric fasted-state intestinal media formulated with bile salt concentrations*
- 1068 *50% (i.e. 1.5mM) of adult levels*
- 1069 (b) *P-FaSSIF-150% – pediatric fasted-state intestinal media formulated with bile salt concentrations*
- 1070 *150% (i.e. 4.5 mM) of adult levels*
- 1071
- 1072

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Table VIII: Pediatric Fed-State Simulated Intestinal Fluids (P-FeSSIF)

Component	Pnb-FeSSIF <sup>a</sup>	Pnc-FeSSIF <sup>b</sup>	Pi-FeSSIF <sup>c</sup>
Sodium Taurocholate (mM)	2.5	2.5	7.5
Lecithin (mM)	0.5	0.5	1.5
Glyceryl monooleate (mM)	5	6.65	5
Sodium oleate (mM)	0.8	1.06	0.8
Maleic acid (mM)	55.02	55.02	55.02
Sodium hydroxide (mM)	81.65	81.65	81.65
Sodium Chloride (mM)	95	111.73	107.35
pH	5.8	5.8	5.8
Osmolarity (mOsm/kg)	300	330	330
Buffering Capacity (mEq/L/ ΔpH)	25	25	25

1074

1075 (a) *Pnb-FeSSIF – pediatric fed-state intestinal media representative of neonates (0-28 days) fed breast*  
 1076 *milk*

1077 (b) *Pnc-FeSSIF – pediatric fed-state intestinal media representative of neonates (0-28 days) fed cow's*  
 1078 *milk-based formula*

1079 (c) *Pi-FeSSIF – pediatric fed-state intestinal media representative of infants (1-12 months) fed cow's*  
 1080 *milk-based formula*

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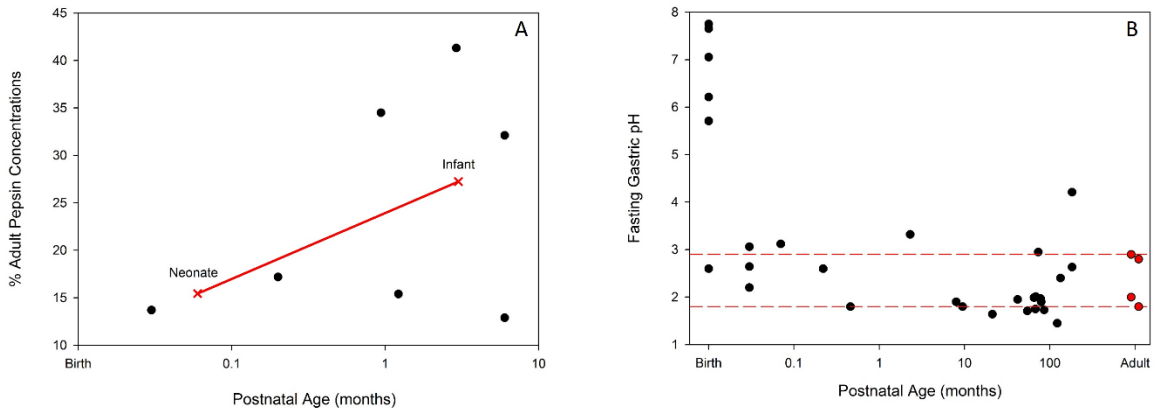


1083 Table IX: Predictive performance of Mithani et al.'s (17) equations at characterizing compound specific  
1084 solubility changes in pediatric media

Compound	RMSE <sup>a</sup>
Dapsone (logP = 0.97)	8.5%
Griseofulvin (logP = 2.18)	3.7%
Carbamazepine (logP = 2.45)	16.9%
Phenytoin (logP = 2.47)	10.9%
Spironolactone (logP = 2.78)	17.4%
Indomethacin (logP = 4.27)	39.1%
Fenofibrate (logP = 5.3)	28.5%

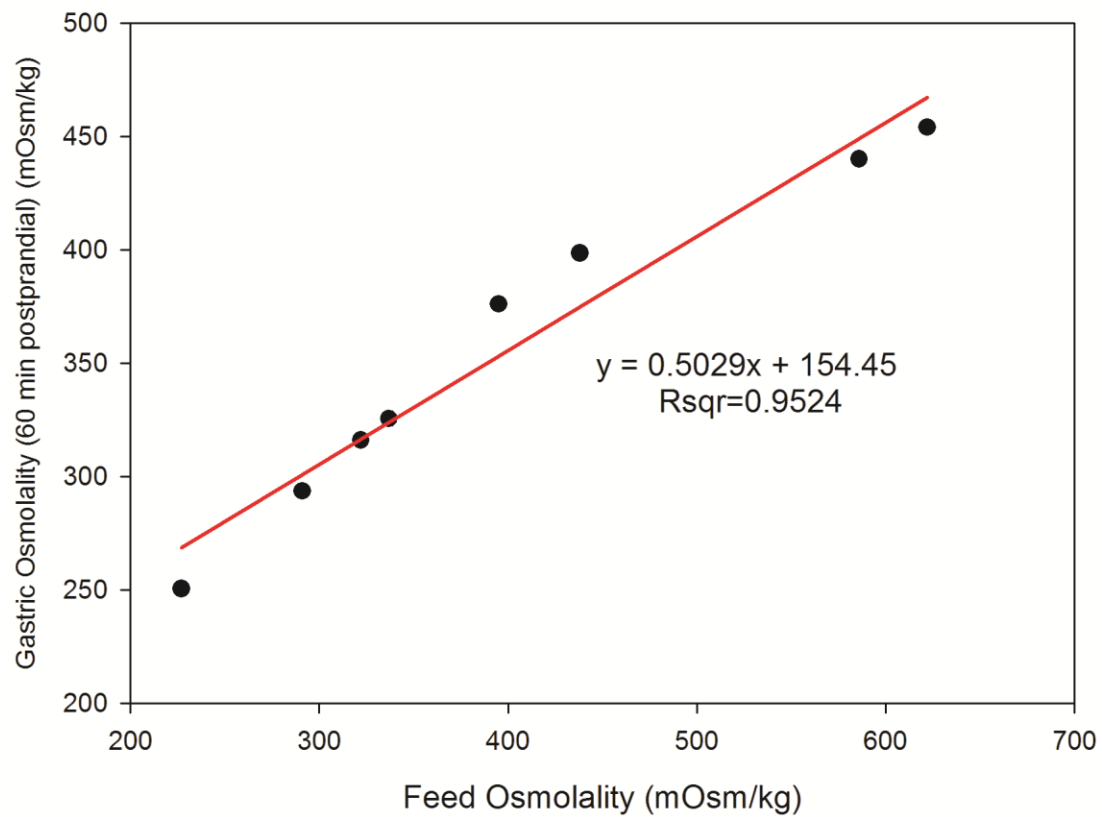
1085  
1086 (a) Root mean square error (RMSE) was tabulated based on Eq 4. Only pediatric media formulated  
1087 with bile salts (i.e. P-FaSSGF, P-FaSSIF, and P-FeSSIF) were included in the assessment.

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1090  
 1091 Figure 1: (A) Fasting gastric pepsin concentrations amongst peditrics (21, 22, 25, 69) is expressed as a  
 1092 percentage of adult values (23, 25, 70). Investigations where pepsin concentrations were quantified over  
 1093 a specific age range without denoting the group’s mean age were graphically depicted as the middle of  
 1094 the age range. Average (mean) values pertaining to neonates (0-28days) and infants (1m-12m) are  
 1095 illustrated for reference (red – x’s). (B) Fasting gastric pH amongst peditrics (black circles) is depicted as  
 1096 the central tendency, either mean or median, from separate investigations (18-20, 27, 38, 71-88). Studies  
 1097 where gastric pH values was quantified over specific age range without denoting the group’s mean age  
 1098 were graphically depicted using the middle of the age range. Adult data is depicted by mean pH values  
 1099 from separate studies, as summarized by Di Maio and Carrier (26). Dashed reference lines correspond to  
 1100 the maximum and minimum mean pH values observed within the presented adult studies.

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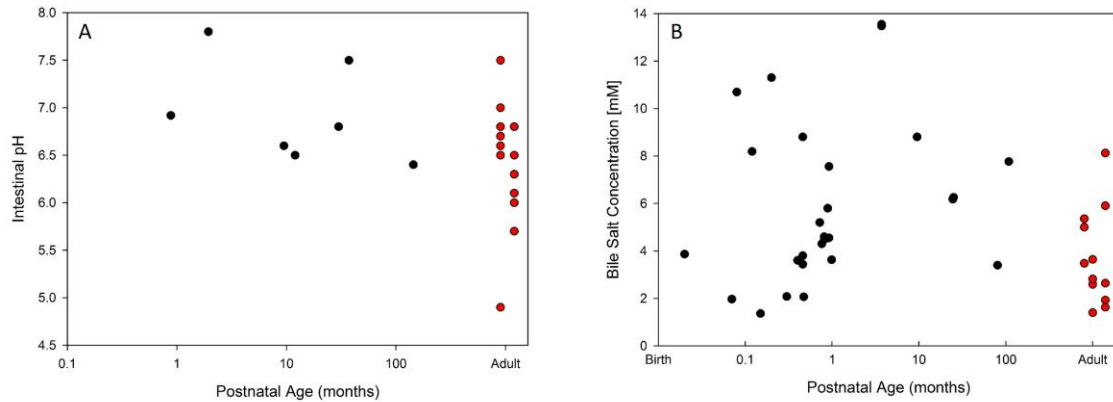
1103

1104 Figure 2: Neonatal gastric osmolality 60 minutes post-meal expressed as a function of feed osmolality.

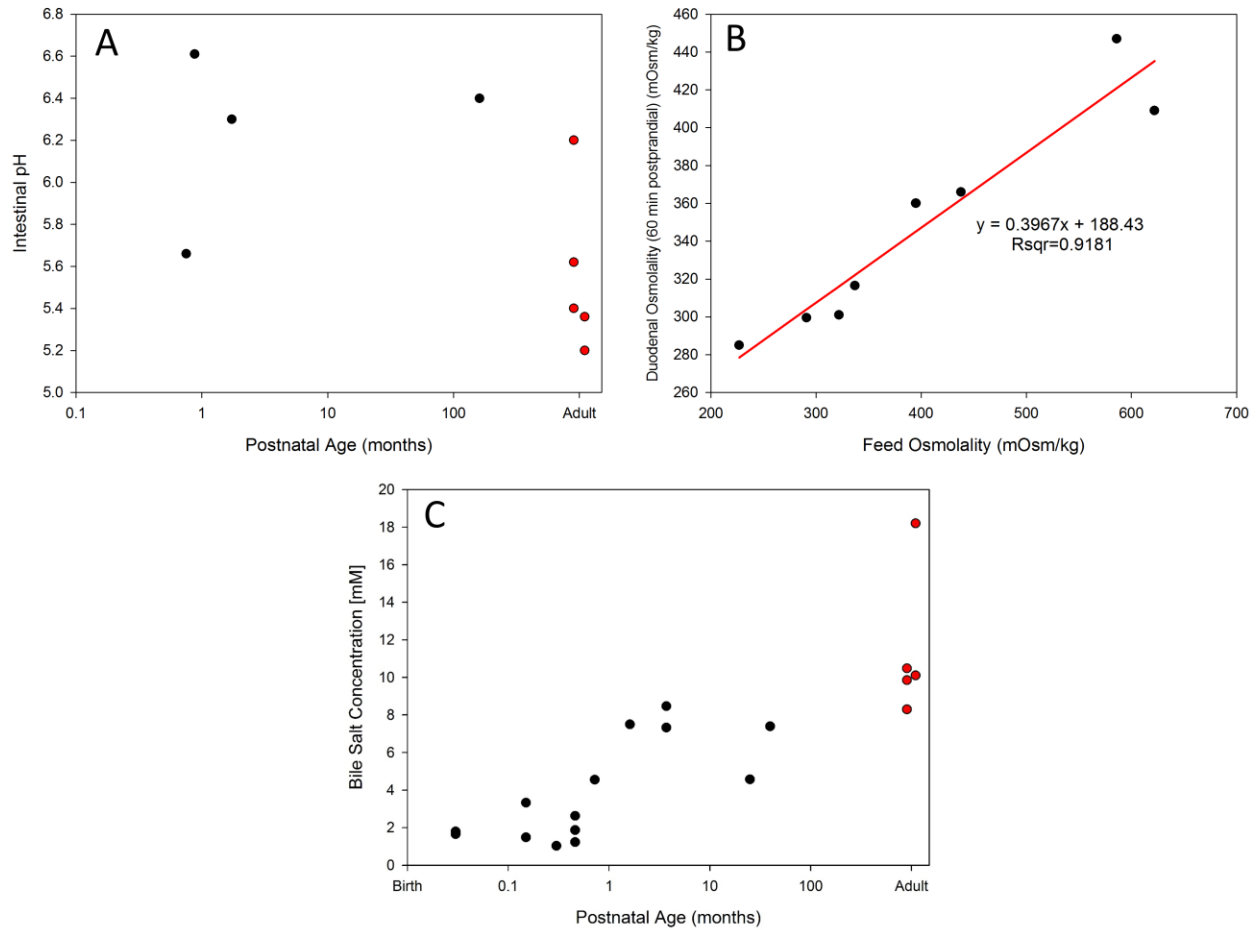
1105 Data (black circles) represent average gastric osmolality values recorded amongst neonatal subjects as

1106 described by Billeaud et al (36). A linear regression model (red line) was fit to the data.

1107



1108  
 1109 Figure 3: (A) Pediatric fasting intestinal pH (black circles) is depicted as the central tendency, either  
 1110 mean or median, from separate investigations (20-22, 89-92). Studies where pH was summarized over a  
 1111 specific age range without denoting the group's mean age were graphically depicted using the middle of  
 1112 the age range. The majority of data was derived from distal duodenum, though studies which included  
 1113 sampling sites from the proximal jejunum were also included. Adult duodenal bile acid concentrations  
 1114 (red circles) are depicted as mean values from separate studies, as summarized by Fuchs and Dressman  
 1115 (39). (B) Fasting duodenal bile salt concentrations amongst pediatrics (black circles) are depicted as the  
 1116 central tendency, either mean or median, from separate investigations (43, 44, 93-101). Studies where  
 1117 bile acids were summarized over a specific age range without denoting the group's mean age were  
 1118 graphically depicted using the middle of the age range. Adult duodenal bile acid concentrations (red  
 1119 circles) are depicted as mean values from separate studies, as summarized by Fuchs and Dressman (39).  
 1120

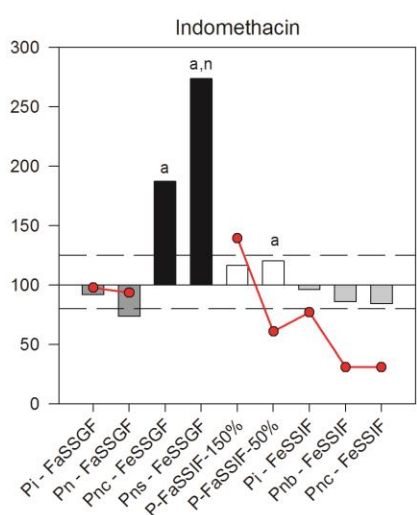
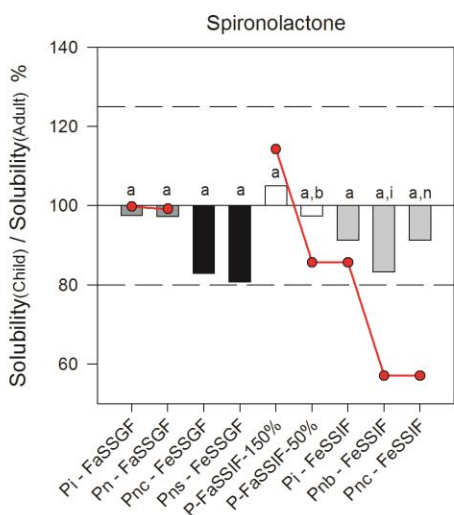
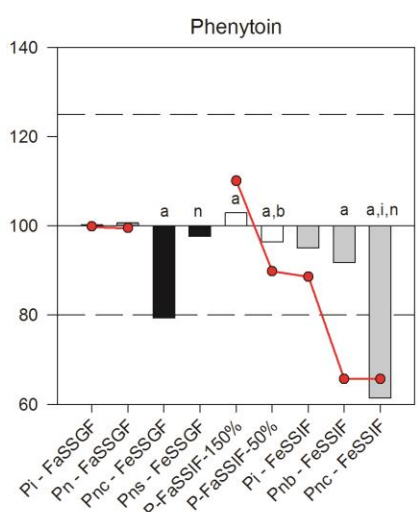
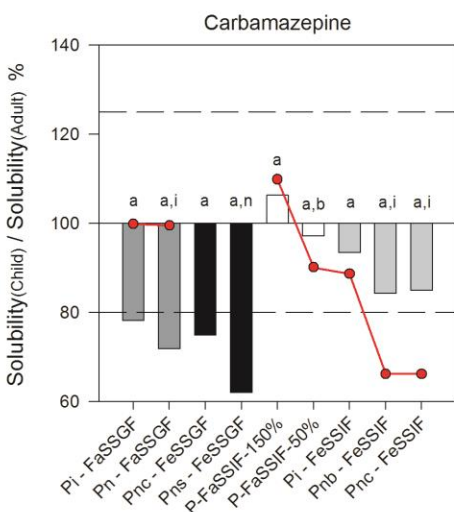
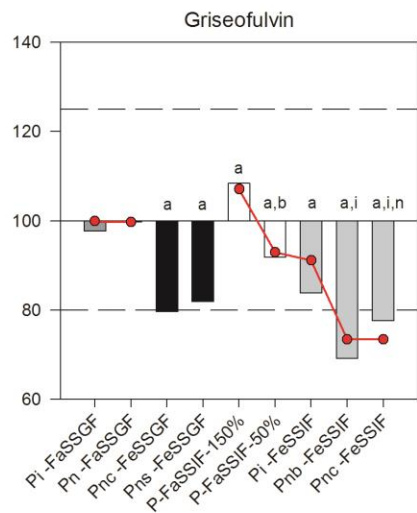
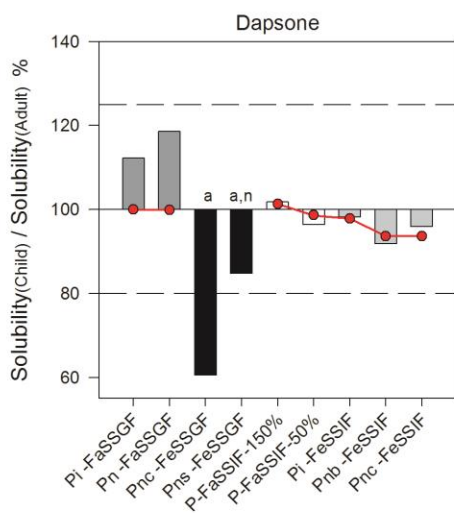


1121  
 1122 Figure 4: (A) Fed-state duodenal pH from separate pediatric investigations (black circles) is depicted by  
 1123 the central tendency, either mean or median (90, 102-104). Studies where pH was summarized over a  
 1124 specific age range without denoting the group's mean age were graphically depicted using the middle of  
 1125 the age range. Adult pH values (red circles) are presented as the central tendency (mean or median)  
 1126 from separate investigations (33, 34, 40, 90, 105). (B) Neonatal duodenal osmolality 60 minutes post-  
 1127 meal expressed as a function of feed osmolality. Data (black circles) represent average duodenal

1128 osmolality values recorded amongst neonatal subjects as described by Billeaud et al (36). A linear  
1129 regression model (red line) was fit to the data. (C) Fed-state duodenal bile salt concentrations amongst  
1130 pediatrics (black circles) is depicted as the mean from separate investigations (44, 96, 98, 99, 103, 106,  
1131 107). Studies where data was summarized over a specific age range without denoting the group's mean  
1132 age were graphically depicted using the middle of the age range. Adult duodenal bile acid  
1133 concentrations (0.5-1hr postprandially) (red circles) are depicted as the mean value from the various  
1134 publications (26, 33, 40, 108, 109).

1135

1136

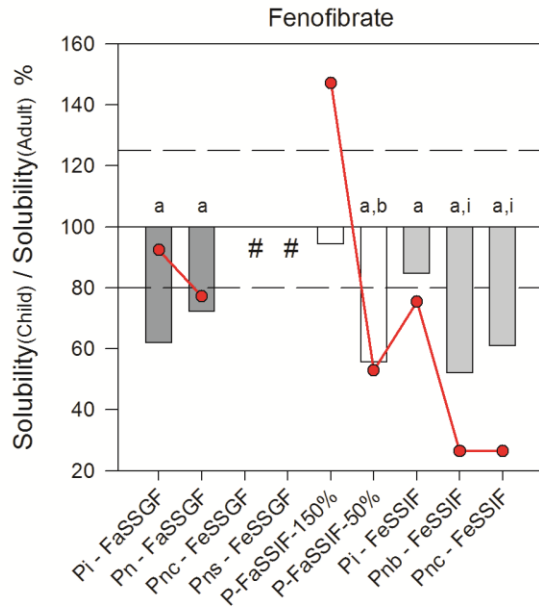


1138 Figure 5: Measured solubility in age-specific biorelevant media expressed as the mean solubility ratio  
1139 (bars) between each respective pediatric and adult media (i.e.  $Pi\text{-FaSSGF} / \text{FaSSGF}_{\text{Adult}}$ ). Predicted  
1140 solubility ratios due to differences in media bile acid content were calculated for P-FaSSGF, P-FaSSIF, and  
1141 P-FeSSIF according Mithani et al.'s equations (red line, dots) (17). Dashed lines (---) characterizing the  
1142 bioequivalence criterion (80-125%) are displayed for reference. Media are denoted as follows: Pi-FaSSGF  
1143 (Infant FaSSGF), Pn-FaSSGF (Neonate FaSSGF), Pnc-FeSSGF (Neonate FeSSGF comprised of cow's milk-  
1144 based formula), Pns-FeSSGF (Neonate FeSSGF comprised of soy-based formula), P-FaSSIF-150% (Pediatric  
1145 FaSSIF comprised with 4.5 mM NaTc), P-FaSSIF-50% (Pediatric FaSSIF comprised with 1.5 mM NaTc), Pi-  
1146 FeSSIF (Infant FeSSIF), Pnb-FeSSIF (Neonatal breast-fed FeSSIF), and Pnc-FeSSIF (Neonatal formula-fed  
1147 FeSSIF). Statistically significant solubility differences ( $p \leq 0.05$ ) compared to (a) adult media, (i) infant  
1148 media, (n) neonatal media, and (b) P-FaSSIF-150% were depicted using the symbols indicated.

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1152 Figure 6: Measured solubility in age-specific biorelevant media expressed as the mean solubility ratio  
 1153 (bars) between each respective pediatric and adult media (i.e. Pi-FaSSGF / FaSSGF<sub>Adult</sub>). Predicted  
 1154 solubility ratios due to differences in media bile acid content were calculated for P-FaSSGF, P-FaSSIF, and  
 1155 P-FeSSIF according Mithani et al.'s equations (red line, dots) (17). Dashed lines (---) characterizing the  
 1156 bioequivalence criterion (80-125%) are displayed for reference. For a description of media abbreviations  
 1157 and symbols (a,b,n,i), see the footnote to Figure 5.

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