

#### Identifying Pavement Failures and Effective Base Preparation

**Purdue Road School** 

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ENERGY & ENVIRONMENT



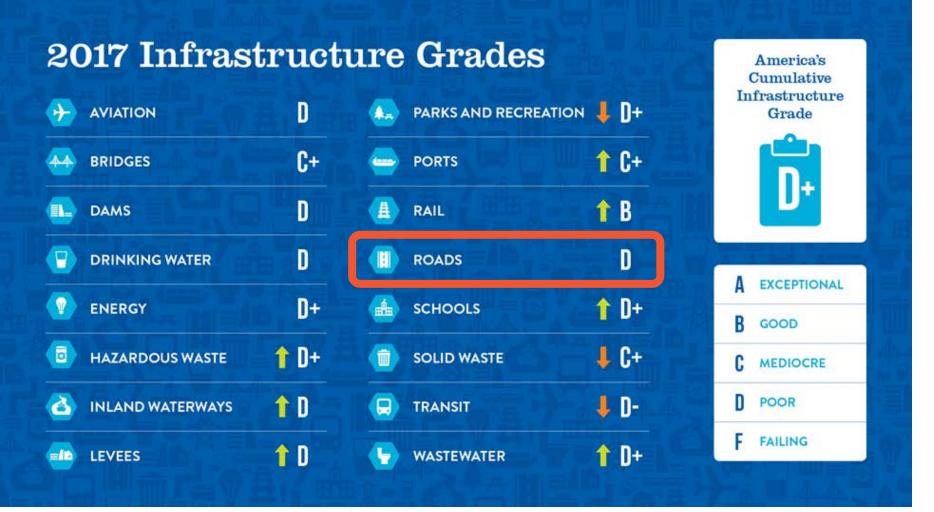
INFRASTRUCTURE



**HEALTH SOLUTIONS** 

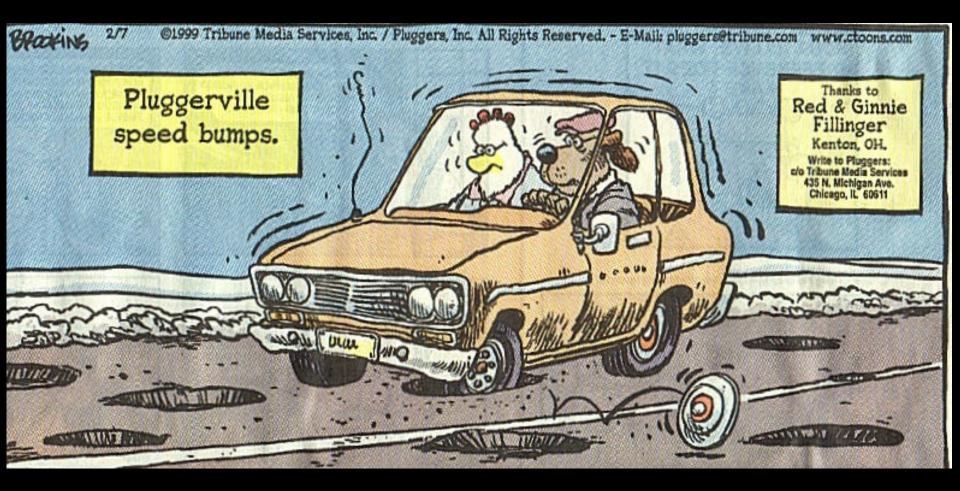
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#### **Report on Infrastructure**





http://www.infrastructurereportcard.org/



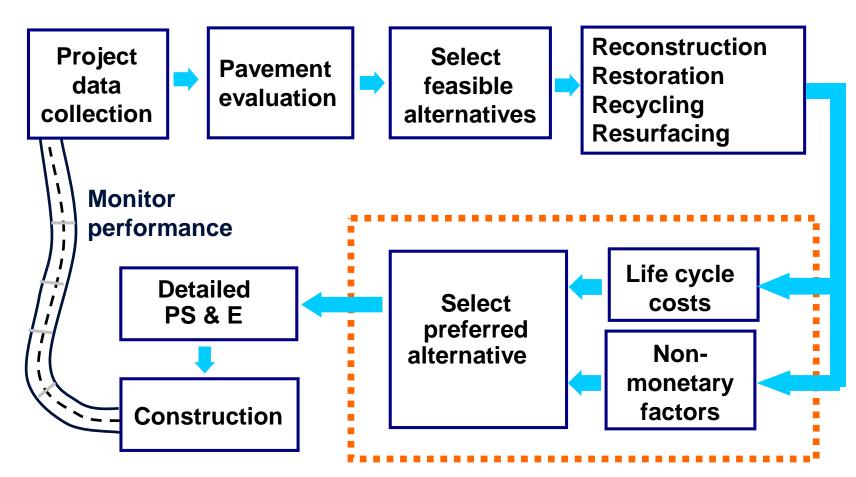
#### So you have roads, now what?

- New roads are great!
- Roads don't last forever
- Planning to fix roads is a must
- Knowing how to fix them is key

Putting it all together makes you the expert!



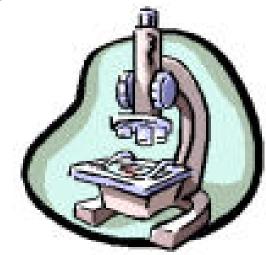
### **Pavement Planning Life Cycle**





#### **Benefits of Pavement Evaluation**

- Provides qualitative information to:
  - Determine causes of deterioration
  - Develop appropriate alternatives
- Provides quantitative information for:
  - Quantity estimates
  - Assessment of deterioration rates
  - Performing life cycle cost analyses





# **Goals of Pavement Evaluation**

- Overall goal of rehabilitation design is to provide cost-effective solution that:
  - Addresses pavement deficiencies
  - Satisfies constraints

- Thorough pavement evaluation required to achieve this goal
  - Less chance of premature failure
  - Better chance of achieving intended design life
  - Better use of available funds and lower overall cost in the future



#### **Data Required for Pavement Evaluation**

- Pavement and shoulder condition
- Pavement design
- Materials and soil properties
- Traffic volumes and loadings
- Climatic conditions
- Drainage conditions
- Geometric factors
- Safety aspects
- Other factors





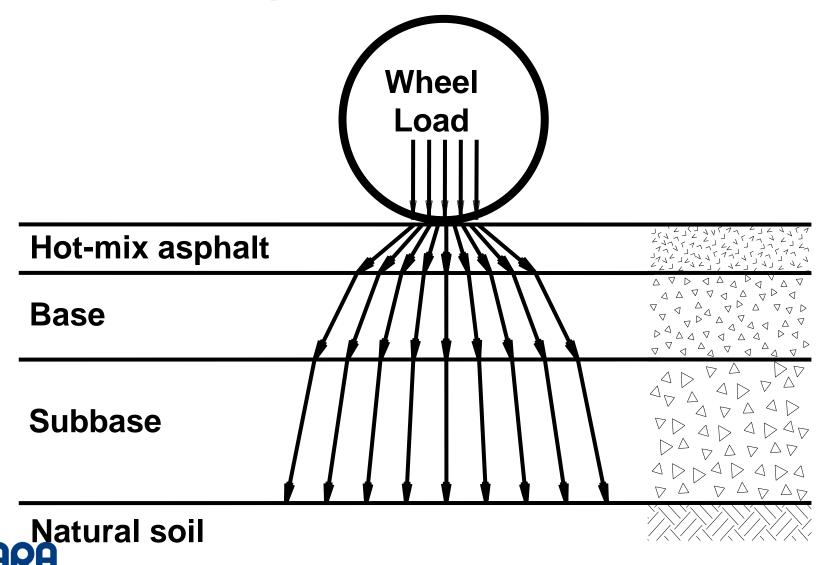
#### Impact factors for pavement performance

- Traffic
- Subgrade soil support
- Materials of construction
- Structural characteristics
- Construction and maintenance variation
- Moisture
- Maintenance / rehabilitation programs



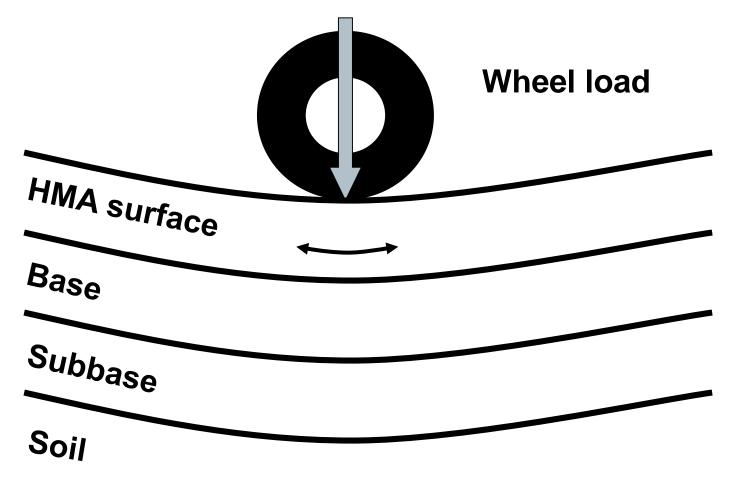
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#### Pavement layers distribute load



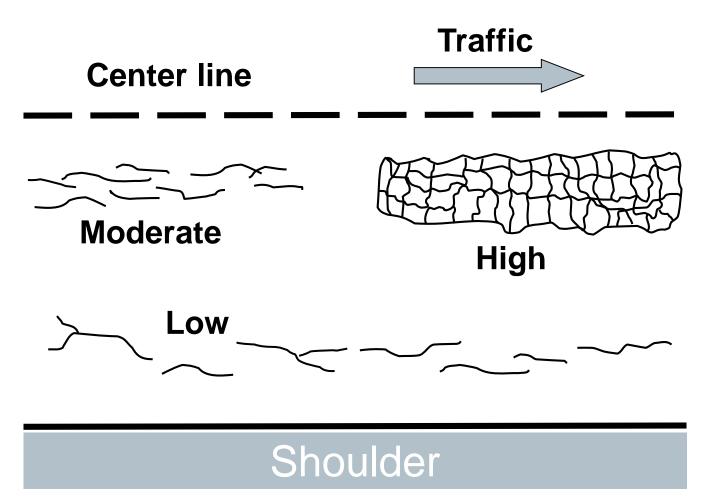


# Fatigue cracking is load related





# Fatigue cracking is in the wheel path





# Early Stage of Fatigue Cracking





#### Intermediate Stage of Fatigue Cracking



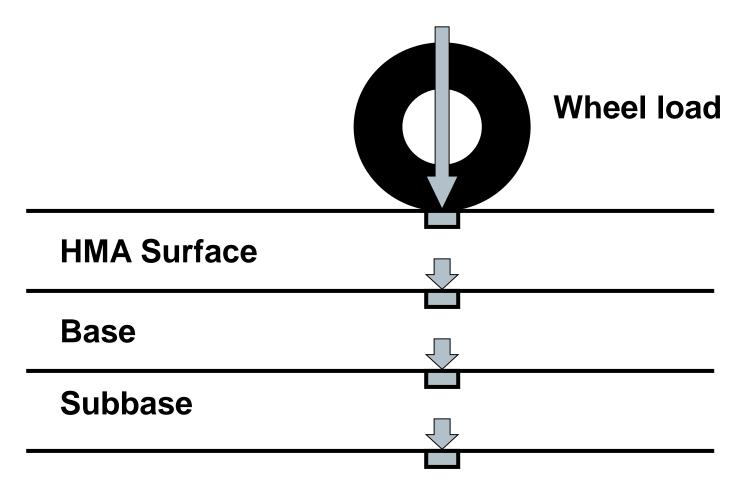


#### **Advanced Stage of Fatigue Cracking**





#### Rutting can be load related





# **Minor Rutting**





#### **Severe Rutting**



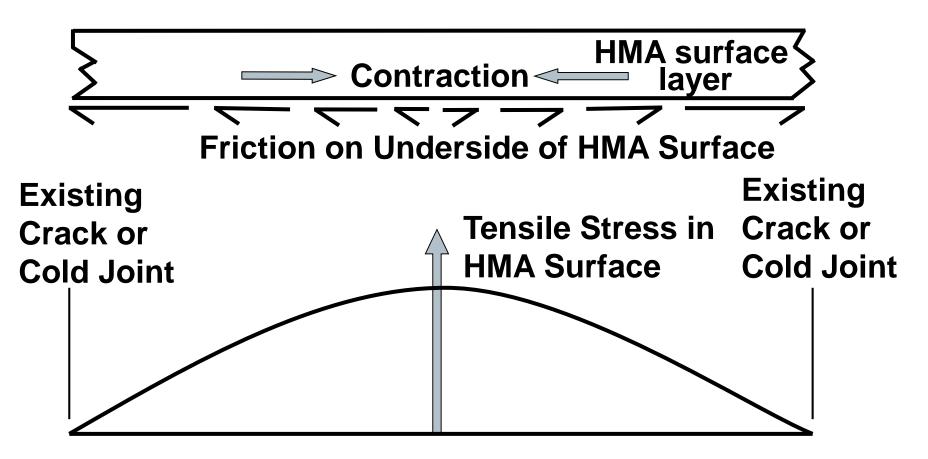


#### **Rutting confined to HMA Layer**





# Thermal cracking is environmental



#### **Location Along HMA Surface**



# **Thermal Cracking**





### **Thermal cracking**





#### Wide thermal crack





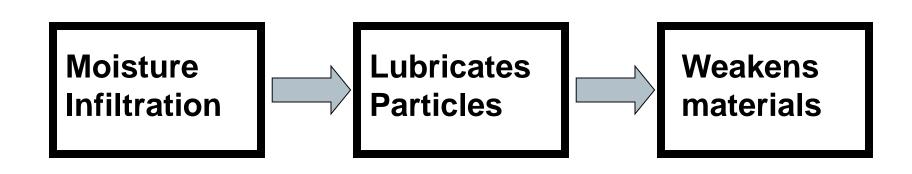


#### Frost heave: temperature-related

Frost penetration		HMA surface
		Base
: pene		Subbase
Frost	7	lce lenses



#### Moisture related strength loss





#### **Oxidized Surface Layer**





#### Potholes





# Flushing







# Some problems that we regularly see



#### **Construction Joints at Low Area**





#### **Poor Patching/No Sealing**





#### Soft Subgrade During Paving





#### **Poor Construction Joint**





#### **Poor Pavement Transition**





#### **Poor Pavement Transition**





#### **Insufficient Pavement Structure**





#### **Insufficient Pavement Structure**





#### **Insufficient Pavement Structure**





#### Patch Needs Crack Sealing



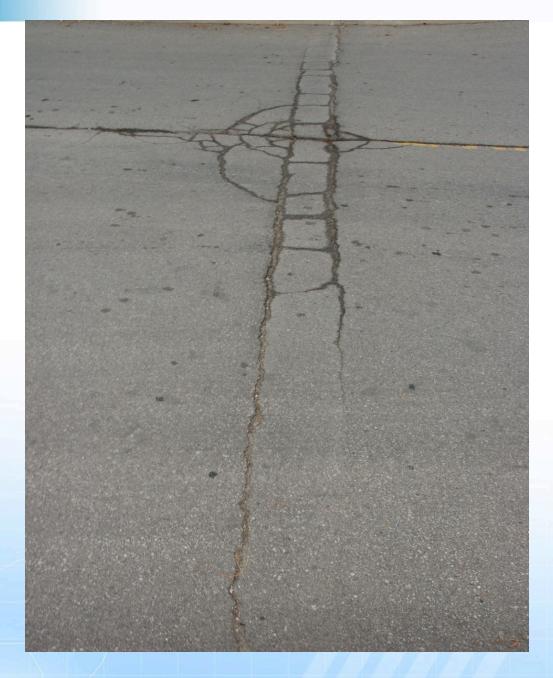


#### **Poor Compaction at Utility**





### Poor Utility Trench Compaction





#### Patch Didn't Solve the Problem



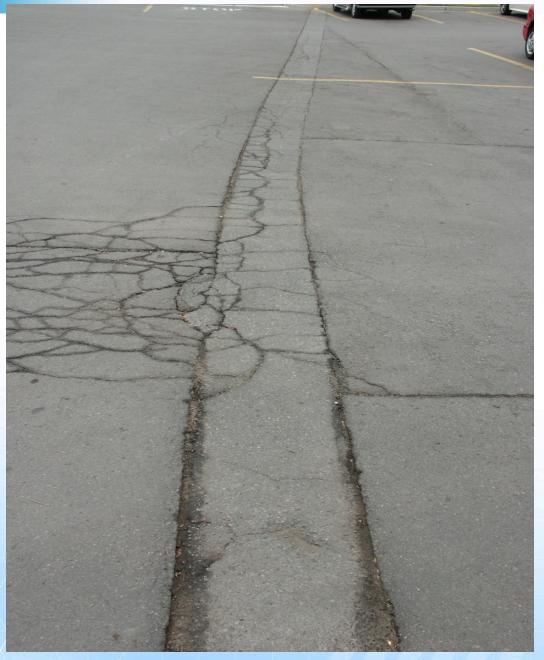


#### In Fact, it made it Worse





#### Poor Patching and ... No Crack Sealing



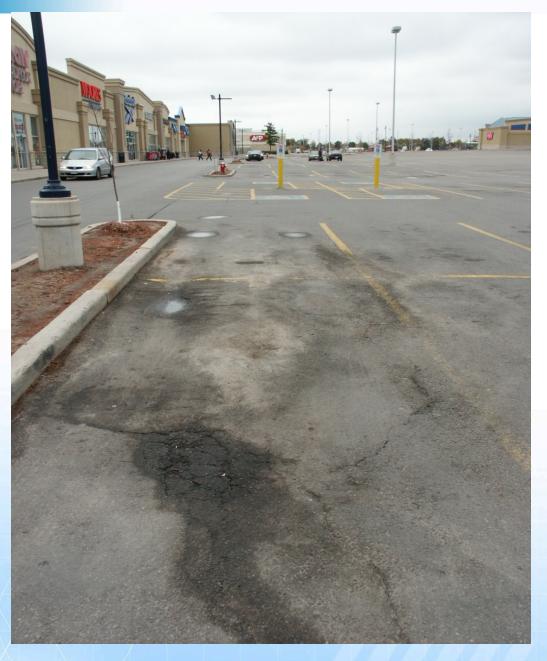


### **Utility Trench Settlement - CB**





#### Low Point – Water Issues





#### **Poor Drainage**





#### **Poor Drainage**





#### **Result of Trapped Water**





#### **Result of Trapped Water**





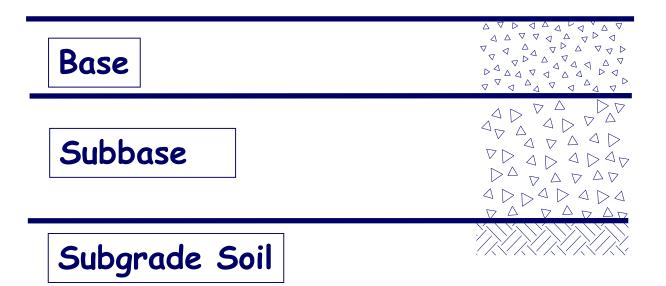


# Preparation of the Subsurface Layers for a New Pavement



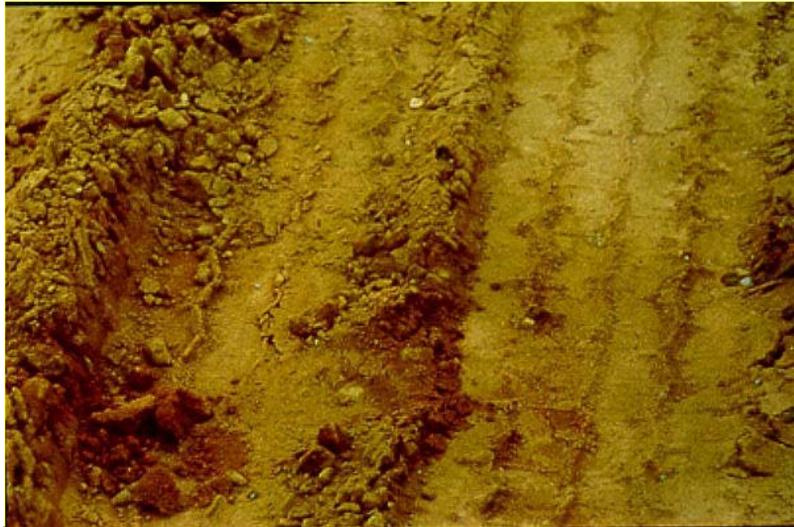


# What materials and construction factors do we strive to control?





## Is this subgrade ready?





# **Proof Rolling**





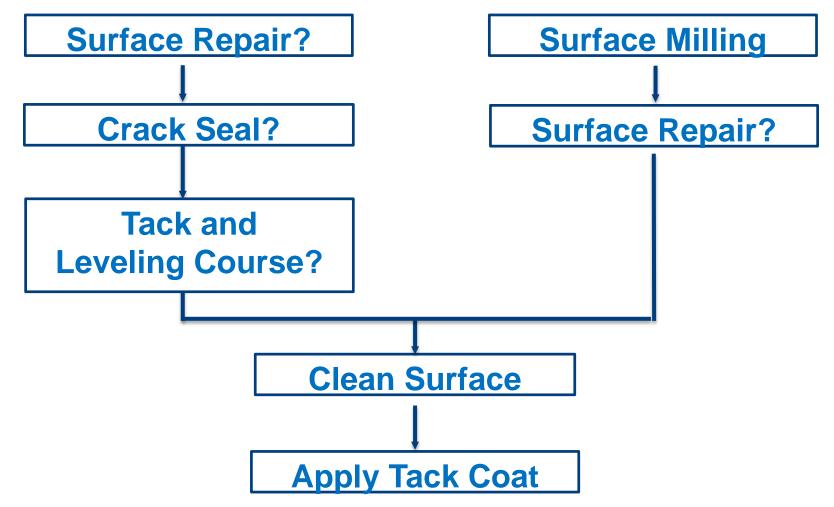
### **Re-Work Weak Areas**







#### HMA Surface Preparation





# **Pavement Surface Repairs Must**

- Address the distress mechanism (as well as symptom)
- Employ proper materials and construction procedures



#### Is this old patch okay?





#### Patch Construction

- Mark patch boundaries
- Cut boundaries
- Remove HMA and weak materials
- Repair foundation
- Apply tack coat
- Place HMA patch material
- Compact the patch



#### Mark Patch Boundaries





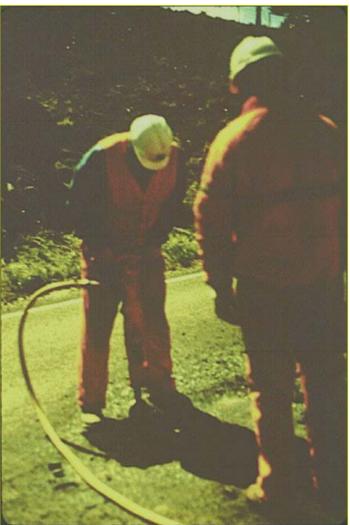
# What's wrong with these?







#### Cut Boundaries



#### Small Patch

#### Medium to Large Patch





#### **Remove HMA & Weak Materials**

#### Small Milling Machine





Back Hoe

### Address drainage problems





#### Repair Foundation (Replace Base Material)





# Repair Foundation (Base Compaction)





#### Apply Tack Coat



#### Spray Application

#### Patch Area After Tack



#### Place HMA Patch Material





#### Patch Compaction



Medium to Large

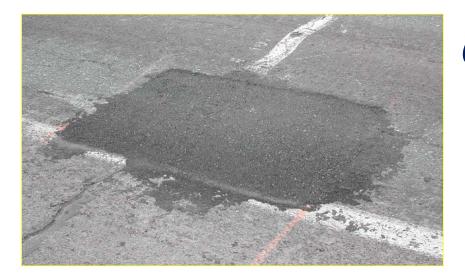
Patches

#### Small Patches





#### HMA Patch Examples









Poor

### The end product is a beautiful long-lasting pavement



# Questions



Thank You!

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