

1	An efficient process for co-production of γ -aminobutyric acid and probiotic
2	Bacillus subtilis cells
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28	Abstract This study was to establish an integrated process for the co-
29	production of γ -aminobutyric acid (GABA) and live probiotics. Six probiotic
30	bacteria were screened and Bacillus subtilis ATCC 6051 showed the highest
31	GABA-producing capacity. The optimal temperature and initial pH value for
32	GABA production in <i>B. subtilis</i> were found to be 30 °C and 8.0, respectively. A
33	variety of carbon and nitrogen sources were tested, and potato starch and peptone
34	were the preferred carbon and nitrogen sources for GABA production, respectively.
35	The concentrations of carbon source, nitrogen source and substrate (sodium L-
36	glutamate) were then optimized using the response surface methodology. The
37	GABA titer and concentration of viable cells of <i>B. subtilis</i> reached 19.74 g/L and
38	6.0×10^8 cfu/mL at 120 h. The GABA titer represents the highest production of
39	GABA in B. subtilis. This work thus demonstrates a highly efficient co-production
40	process for GABA and probiotic <i>B. subtilis</i> cells.
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42	Keywords γ-Aminobutyric acid • <i>Bacillus subtilis</i> ATCC 605 • Viable cells •
43	Optimization • Response surface methodology
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50 Introduction

γ-Aminobutyric acid (GABA), a four-carbon non-proteinogenic amino acid, is well-51 known as its diverse biological functions such as anxiety inhibition, sleep 52 promotion, blood pressure reduction, diabetes treatment, and immune enhancement 53 (Diana et al., 2014; Park and Oh, 2006; Pham et al., 2015). In addition, GABA has 54 also been applied extensively in agriculture for fruit/vegetable cultivation, 55 fruit/vegetable preservation and animal feeds. GABA can alleviate the low-light 56 induced stress via adjusting the antioxidant defense system and improving 57 58 photochemical efficiency in pepper seedlings (Li et al., 2017). Exogenous GABA treatment may be an effective method to promote growth and production yield of 59 higher plants under soil salinity conditions (Li et al., 2015). GABA can reduce 60 chilling injury in tomato seedlings at low temperatures (Malekzadeh et al., 2014), 61 and it has shown protective effects in preventing freezing damage and maintaining 62 63 banana fruit quality (Wang et al., 2014b). GABA treatment can decrease the loss of citrate and some important amino acids and thus becomes a very promising way to 64 maintain postharvest quality (Sheng et al., 2017). On the other hand, diets 65 containing GABA for Wenchang chicken can reduce heat stress induced injuries 66 and improve the growth performance under heat stress conditions (Chen et al., 67 2015). Similarly, GABA as supplements for dairy cows can reduce heat stress by 68 alleviating rectal temperature, increase feed intake and improve the milk production 69 70 and nutritional quality (Cheng et al., 2014). GABA is also used as a feed additive to improve the productivity and egg quality in layers (Park and Kim, 2016). 71

In addition to small molecules such as GABA, probiotics, including *Bacillus subtilis*, are also widely used in plant protection and animal production to produce
 safe and healthy food. *B. subtilis* can produce novel antifungal lipopeptide antibiotic.

Therefore, *B. subtilis* has been used to control fruit postharvest disease (Janisiewicz and Korsten, 2002). *B. subtilis* as a multifunctional probiotic bacterium, has the potential capacity used in functional feeds for aquaculture. *B. subtilis* can be used in pig farming to improve the growth performance and lipid metabolism in subcutaneous fat (Olmos and Paniagua-Michel, 2014).

Therefore, it is desirable to integrate the biological activities of GABA and probiotics in one production process. The aim of this study was to establish a coproduction process of *B. subtilis* and GABA, and the resulting product will have great potential in agriculture for green and healthy plant or animal production.

84 Materials and methods

85 Microbial strains and cultivation conditions

Lactobacillus bulgaricus ATCC 11842, Streptococcus thermophilus ATCC 19258, 86 Lactobacillus casei ATCC 393, Lactobacillus casei NRRL B-441, B. subtilis ATCC 87 6051 and Bacillus sp. NRRL B-14911 were obtained from the American Type 88 Culture Center (ATCC) or Agricultural Research Service Culture Collection 89 (NRRL). L. bulgaricus ATCC 11842, S. thermophilus ATCC 19258, L. casei ATCC 90 91 393 and L. casei NRRL B-441 were cultured in 50-mL centrifuge tube containing 40 mL of MRS medium at 30 °C without shaking for 5 days (three replicates). B. 92 subtilis ATCC 6051 and Bacillus sp. NRRL B-14911 were grown in 250-mL 93 flasks containing 100 mL of LB medium at 30 °C on a rotary shaker at 200 rpm for 94 5 days (three replicates). Sodium L-glutamate was added as substrate to the cultures 95 at a final concentration of 5 g/L at 48 h for GABA production. 96

97 Determination of the titers of GABA

98 The GABA titer in the fermentation broths were measured using a colorimetric method. Briefly, one milliliter of fermentation broth of each sample was taken and 99 centrifuged at 9,391 \times g for 10 min. Three hundred microliters of supernatant was 100 collected in a test tube, into which 0.2 mL of 0.2 M borate buffer (pH 9.0), 1 mL of 101 102 6% phenol and 0.8 mL of 5% sodium hypochlorite were added. The test tube was oscillated intensively and put in a boiling water bath for 10 min, and then placed 103 immediately into an ice bath for 10 min. The tube was shaken vigorously until the 104 blue color appeared. Finally, the reaction mixture was diluted with 2 mL of 60% 105 ethanol, and the optical density of the sample was recorded at 645 nm on a UV-Vis 106 107 spectrometer (Zhang et al., 2014).

108 Selection of carbon and nitrogen sources for GABA production

To find out what carbon source works best for GABA production, the broth was 109 inoculated and cultured using the above-described method. A modified LB broth 110 111 (10 g tryptone/L, 5 g yeast extract/L, 5 g NaCl /L and 2.5 g K₂HPO₄/L) served as the control medium. The medium composition of the experimental groups 112 contained 10 g tryptone/L, 5 g yeast extract/L, 5 g NaCl /L, 2.5 g K₂HPO₄ /L and 113 the selected carbon source at a final concentration of 2.5 g/L. Nine different carbon 114 sources were tested, including glucose, lactose, sucrose, fructose, glycerol, dextrin, 115 116 potato starch, soluble starch, and malt extract.

A similar approach was used to identify the best carbon source for GABA production. A modified LB broth (10 g tryptone/L, 5 g yeast extract/L, 5 g NaCl /L, 2.5 g K₂HPO₄ /L and 2.5 g potato starch/L) was used as the control. Tryptone (10 g/L) and yeast extract (5 g/L) in LB medium served as the control nitrogen source. The medium composition of the experimental groups contained 5 g NaCl /L, 2.5 g K₂HPO₄ /L, 2.5 g potato starch/L and the selected nitrogen source at a final

- 123 concentration of 15 g/L. Seven nitrogen sources were tested, including NaNO₃,
- 124 (NH₄)₂HPO₄, tryptone, peptone, milk power, yeast extract, and soy flour.

125 Determination of the concentrations of viable cells of *B. subtilis*

To determine the concentrations of viable cells of *B. subtilis* in the cultures, five serial dilutions were prepared with fresh LB medium (three replicates). The diluted cultures were spread on LB agar plates, and incubated at 30 °C for 24 h before enumeration (Wang et al., 2014a).

130 **Optimization of the culture medium using the response surface methodology**

Response surface methodology (RSM) has been widely used as a statistical tool in 131 132 the investigation and optimization of several complex processes (Filotheou et al., 133 2010). In the RSM design, the Box–Behnken experimental design (BBD) needs the fewest runs in the experimental design (Ay et al., 2009). In this work, BBD was 134 135 used to optimize the culture medium for GABA production. All experiments were performed in triplicate, and the averages of the GABA production were used as the 136 responsive values. ANOVA evaluated the significant variation in GABA production 137 in different culture media (Wang et al., 2015). A second-order polynomial 138 regression model was calculated using BBD analysis. The optimal medium 139 140 composition for the production of GABA was obtained through Design Expert version 10. 141

142 Statistical method

143 Statistical differences were calculated using a paired Student's t-test. A paired two-144 sided Student's t-test was used to determine the statistical significance of differences 145 in GABA production. A two-tailed p value of <0.05 was considered to be significant.

146 **Results and discussion**

147 Screening of an efficient GABA-producing strain from six probiotic bacteria

148 Probiotic bacteria such as lactic acid bacteria are widely used to produce GABA because its well-known ability to produce this compound (Dhakal et al., 2012). 149 150 Some Bacillus strains were also reported to produce GABA using solid-state fermentation (Suwanmanon and Hsieh, 2014b; Torino et al., 2013). However, 151 there were few studies on GABA production through liquid fermentation. In this 152 study, a total of 4 lactic acid bacteria (Lactobacillus bulgaricus ATCC 11842, 153 Streptococcus thermophilus ATCC 19258, Lactobacillus casei ATCC 393, and 154 155 Lactobacillus casei NRRL B-441) and 2 Bacillus strains (B. subtilis ATCC 6051 156 and Bacillus sp. NRRL B-14911) were evaluated for their GABA-producing ability. All of them were able to produce GABA (Fig. 1(A)). Among these six strains, the 157 two Bacillus strains showed better ability to produce GABA than the four lactic 158 159 acid bacteria strains. B. subtilis ATCC 6051 showed the highest GABA production titer $(7.40 \pm 0.17 \text{ g/L})$. Moreover, *B. subtilis* ATCC 6051 is a food grade probiotic. 160 It was previously used to produce fermented edible seeds containing high levels of 161 bioactive components and B. subtilis cells through solid state fermentation (Gan et 162 al., 2017; Torino et al., 2013). The same strain was also used for microbial 163 164 biotransformation of a synthetic glucocorticoid named dexamethasone, yielding three metabolites including 6-hydroxydexamethasone, 17-oxodexamethasone, and 165 6-hydroxy-17-oxodexamethasone. It may be used as an in vitro model to 166 understand the metabolism of similar glucocorticoids (Pervaiz et al., 2015). B. 167 subtilis ATCC 6051 was previously reported to have a weak capacity to produce 168 GABA (2.69 mg/g after 96-h fermentation) with solid state fermentation (Limón et 169 al., 2015). By contrast, our results indicated that it produces a higher amount of 170

GABA in liquid fermentation. Therefore, it will be of interest to combine thebenefits of GABA and *B. subtilis* for agricultural applications.

173 Fig. 1

Effect of culture temperature and initial pH on GABA production in *B. subtilis*ATCC 6051

The effect of the fermentation temperature on GABA production by B. subtilis 176 ATCC 6051 in LB broth was tested. Four different temperatures were tested, 177 including 25, 30, 35 and 40 °C. Fig. 1(B) shows that the titers of GABA were 6.12 178 \pm 0.18, 7.50 \pm 0.24, 7.30 \pm 0.26 and 5.56 \pm 0.21 g/L at these temperatures, 179 180 respectively, and 30 °C showed the best titer among the four tested temperatures. 181 This is consistent with a previous report in which Ghasemi and Ahmadzadeh found that B. subtilis UTB96 grew better at 30 °C (Ghasemi and Ahmadzadeh, 2013). The 182 effect of initial pH of the culture medium on GABA production was then examined. 183 Five pH values (5, 6, 7, 8 and 9) were tested. As shown in Fig. 1(C), the titer of 184 GABA increases with increasing initial pH in the range of pH 5-8. At pH 8, the titer 185 of GABA reached 7.55 \pm 0.29 g/L. The titer decreased when the initial pH was 9 186 and was determined to be 6.01 ± 0.42 g/L. Therefore, the optimal initial pH was 187 found to be 8 for GABA production in B. subtilis ATCC 6051. In contrast, 188 Suwanmanon et al. found that the optimal pH value for GABA production was 7.0 189 when using a B. subtilis strain isolated from rice straw (Suwanmanon and Hsieh, 190 2014a), suggesting that different *B. subtilis* strains may have different preferences 191 to the initial pH value of the fermentation medium. The pH change of the 192 fermentation broths during the 120-h period was measured. As shown in Fig. 1(D), 193 although the five cultures started at different initial pH values, after 24 h of cell 194 growth, the pH of all the broths changed to about 8 and slightly increased to 195

approximately 9 in a similar pattern during the remaining period of fermentation.
Thus, the main pH difference among the five cultures (with initial pH of 5, 6, 7, 8
or 9) was mainly shown in the first 24 h, which might have affected the initial
growth rate of the cells.

Effect of carbon and nitrogen sources on the GABA production in *B. subtilis*ATCC 6051

202 The effect of various carbon and nitrogen sources on GABA production in B. subtilis ATCC 6051 were studied. The GABA titer for each tested carbon source is 203 shown in Table 1. Table 1 shows that the titers of GABA for above different carbon 204 205 sources were 8.14 ± 0.50 , 7.97 ± 0.50 , 8.71 ± 0.45 , 8.89 ± 0.44 , 8.15 ± 0.29 , 8.77 ± 0.45 , 8.89 ± 0.44 , 8.15 ± 0.29 , $8.75 \pm$ 206 $0.34, 9.40 \pm 0.49, 8.59 \pm 0.43$ and 9.15 ± 0.42 g/L, respectively, all of which were higher than 7.84 \pm 0.51 g/L in the control. Potato starch showed the best titer among 207 the nine tested carbon sources. The results indicated that the carbon source 208 209 significantly affects GABA production. A comparison of the titers indicated that the slow-acting carbon sources (potato starch, soluble starch and malt extract) have 210 overall higher GABA production titers than quick-acting carbon sources (glucose, 211 lactose, sucrose and fructose). Among the quick-acting carbon sources, fructose is 212 relatively more conducive to the production of GABA and the titer was 8.89 ± 0.44 213 214 g/L. Stuke et al. previously reported that glucose was the most preferred source for carbon and energy for B. subtilis (Stülke and Hillen, 2000). Suwanmanon et al. 215 found that fructose is a better carbon source for GABA production (Suwanmanon 216 217 and Hsieh, 2014a). This is consistent with our result. However, potato starch showed an even better effect on GABA production, and the titer reached 9.40 ± 0.49 218 g/L. Potato starch is cheaper than glucose and fructose. Considering the cost and 219 productivity, potato starch was chosen as the carbon source for the following 220

221 optimization studies in this work.

222 The effect of nitrogen source on the production of GABA was also examined. NaNO₃, (NH₄)₂HPO₄, tryptone, peptone, milk power, soy flour, and yeast extract 223 were respectively provided as the nitrogen source in the culture medium. A 224 225 modified LB broth (10 g tryptone/L, 5 g yeast extract/L, 5 g NaCl/L, 2.5 g K₂HPO₄ /L and 2.5 g potato starch/L) as the control. Tryptone (10 g/L) and yeast extract (5 226 g/L) in LB medium served as the control nitrogen source. The experimental groups 227 contained 5 g NaCl/L, 2.5 g K₂HPO₄/L, 2.5 g potato starch/L and the selected 228 nitrogen source at a final concentration of 15 g/L. The GABA production for each 229 nitrogen source is shown in Table 1. Among the eight tested nitrogen sources, 230 231 peptone gave the highest titer of GABA (9.86 ± 0.48 g/L). Yeast extract also showed a great effect on GABA production (9.51 \pm 0.28 g/L). Similarly, Suwanmanon et al. 232 233 reported that yeast extract was the most promising nitrogen source for GABA production (Suwanmanon and Hsieh, 2014a). Moreover, organic nitrogen sources 234 shown much higher production than inorganic nitrogen sources. 235

236 Table 1

Optimization of the culture medium and substrate concentration using the response surface methodology

Carbon and nitrogen sources are two essential nutrients in the culture media. Based on the above results, potato starch and peptone were chosen as the carbon and nitrogen sources, respectively, in the subsequent experiments. GABA is produced from L-glutamine through decarboxylation. Thus, its concentration will affect the production titer of GABA. Three major factors, including potato starch concentration, peptone concentration and sodium L-glutamate concentration, were

then used for optimization. Through single-factor experiments, the appropriate 245 ranges for these three factors were determined: 20 to 60 g/L for peptone 246 concentration, 5 to 20 g/L for potato starch concentration, and 5 to 20 g/L for sodium 247 L-glutamate concentration. The data obtained from the BBD (Table 2) presents the 248 design matrix. The GABA titer represented the response. By using Design Expert 249 version 10, quadratic model (Equation 1) and their subsequent ANOVA (Table 2) 250 were found to be the best model to explain the correlation between the GABA titer 251 and three variables. 252

253 [GABA] (g/L) = $16.1+2.93A-0.71B+0.83C+0.32AB-1.44AC-1.76BC+0.92A^{2}-$ 254 $0.86B^{2}-2.06C^{2}$ (1)

Where A is peptone concentration, B is potato starch concentration and C is sodiumL-glutamate concentration.

257 **Table 2**

The model *p*-value of 0.0002 and "lack of fit" *p*-value of 0.2208 from the 258 analysis of ANOVA (Table 3) showed that equation (1) was highly significant to 259 describe the actual relationship between the GABA titer and three factors. The p-260 value of component tests were used to determine the significance of each coefficient. 261 262 The smaller *p*-value indicates a higher significance for the corresponding coefficient (Zhang et al., 2017). The corresponding *p*-values of each coefficient 263 indicated that peptone concentration (*p*-value<0.0001), potato starch concentration 264 265 (*p*-value =0.0346), and sodium L-glutamate concentration (*p*-value = 0.0189) can significantly affect the production of GABA (Table 3). Moreover, the peptone 266 concentration with F-value of 115.36 and p-value of <0.0001 is one of the most 267 important factor for the GABA production (Table 3). 268

269 **Table 3**

Figs. 2(A), 2(B) and 2(C) showed the effect of GABA production for each

pair of factors. The graphs depicted the effects of various factors on GABA
production. As shown in this figure, two pair of the factors (peptone
concentration/sodium L-glutamate concentration and potato starch
concentration/sodium L-glutamate concentration) exerted a great effect on GABA
production.

276 Fig. 2

The optimal composition for GABA production obtained from the maximum point of the model. The optimal conditions for the highest GABA production (20.0 g/L) were obtained with 60 g peptone/L concentration, 11.5 g potato starch/L, and 11.8 g sodium L-glutamate/L.

281 Co-production of GABA and probiotic *B. subtilis* with the optimized medium 282 composition

The bacterial growth profile and GABA production from 0 to 168 h were then 283 monitored in the optimized culture medium. The medium without optimization was 284 used as the control. As shown in Fig. 3(A), viable cells in the control medium 285 increased rapidly during the first 48 h of incubation and then entered the stationary 286 phase for about 36 h. The maximum concentration of viable cells reached 6.8×10^8 287 cfu/mL at 60 h. However, in the optimized medium, after about 72 h, the growth of 288 the strain entered the stationary phase, and the highest concentration of viable cells 289 reached 9.9×10^8 cfu/mL at 84 h. The rich nutrients in the optimized medium could 290 support the strain growth for a longer period. However, the stationary phase of the 291 strains in the control and optimized groups just lasted about 36 h and 24 h, 292 293 respectively, and then the concentration of viable cells rapidly declined. High concentration of GABA may inhibit the growth of the strain and accelerate the aging 294

of the strain.

296 Fig. 3

Time course analysis of GABA production (Fig. 3(B)) revealed that the 297 GABA titer in the control group increased rapidly during the first 96 h, and then 298 slowed down and maintained a relative stable level. By contrast, the optimized 299 group had a longer period of active production of GABA and the titer has been 300 increasing steadily in the first 132 h. Accumulation of GABA, death of B. subtilis 301 ATCC 6051 and consumption of the nutrients may contribute to the decreased rate 302 of GABA production in the late stage of the fermentation (Li and Cao, 2010; 303 304 Tajabadi et al., 2015).

For this co-production process of GABA and live cells of *B. subtilis*, the 305 GABA titer and concentrations of viable cells in the control group reached 7.89 g/L 306 and 2.3×10^8 cfu/mL at 96 h, respectively. The GABA titer and concentration of 307 viable cells in the optimized group reached 19.74 g/L and 6.0×10^8 cfu/mL at 120 308 h, respectively. The GABA titer of 19.74 g/L was very close to the predicted value 309 of 20 g/L in the model, indicating that this model is appropriate for optimization of 310 GABA production in B. subtilis. Suwanmanon et al. screened a strain of B. subtilis 311 312 from rice straw, and the titer of GABA reached 15.4 g/L in liquid fermentation (Suwanmanon and Hsieh, 2014a). The GABA titer obtained in this study is higher 313 than any other reported production titer by B. subtilis. Optimization of the 314 315 fermentation conditions increased the GABA production and viable cell concentration by 150.19% and 165.92%, respectively. 316

In summary, six bacterial strains were tested for GABA production in this work and *B. subtilis* ATCC 6051 showed the best production ability. The optimal temperature and initial pH value for the biosynthesis of GABA in *B. subtilis* ATCC 6051 were 30 °C and 8.0, respectively. The optimal medium components for GABA

production in B. subtilis ATCC 6051 were 11.481 g potato starch/L, 60 g peptone/L, 321 5 g NaCl/L, and 2.5 g K₂HPO₄/L. The optimal concentration of sodium L-glutamate 322 was determined to be 11.825 g/L, which was added into the medium after 48 h. 323 Under the optimized conditions, the GABA titer and concentration of viable cells 324 reached 19.74 g/L and 6.0×10^8 cfu/mL at 120 h, respectively. To conclude, by 325 screening several probiotic strains, our work shows that B. subtilis ATCC 6051 is 326 valuable for producing GABA-rich foods. After rationally optimizing the culture 327 conditions, this research provides a highly efficient co-production process for 328 GABA and probiotic B. subtilis cells. The resulting product may be used in 329 agriculture as health-benefiting plant or animal feed. 330

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338 Compliance with ethical standards

339 **Conflict of interest.** The authors declare no conflicts of interest.

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Figure Captions

450	Fig. 1 Comparison of the production of GABA by six bacterial strains and the
451	effects of temperature and pH on GABA production. (A) Evaluation of GABA
452	production by six different bacterial strains at 30 °C for 5 days. (B) Effect of culture
453	temperature on GABA production in <i>B. subtilis</i> ATCC 6051. (C) Effect of initial
454	pH on GABA production in <i>B. subtilis</i> ATCC 6051. (D) pH changes of the broths
455	during the 120-h fermentation period
456	Fig. 2 Three-dimensional response surface plots for GABA production in <i>B. subtilis</i>
457	ATCC 6051. (A) Effect of the concentrations of peptone and potato starch on GABA
458	production. (B) Effect of the concentrations of peptone and sodium L-glutamate on
459	GABA production. (C) Effect of the concentrations of potato starch and sodium L-
460	glutamate on GABA production
461	Fig. 3 A comparison of the concentration of viable cells of <i>B. subtilis</i> ATCC 6051
462	and GABA titer before and after optimization. (A) The concentration of viable cells
463	of <i>B. subtilis</i> ATCC 6051 at different time points. (B) The titers of GABA in batch
464	cultures at different time points

Nutritiona	l components	Titer of GABA (g/L)
	Control	7.84±0.51
	Glucose	8.14±0.50 ^{ns}
	Lactose	7.97±0.50 ^{ns}
	Sucrose	8.71±0.45*
	Fructose	8.89±0.44*
Carbon source	Glycerol	8.15±0.29 ^{ns}
	Dextrin	8.77±0.34*
	Potato starch	9.40±0.49 ^{**}
	Soluble starch	8.59±0.43 ^{ns}
	Malt extract	9.15±0.42*
		0.05 . 0.20
	Control	8.95±0.30
	NaNO ₃	2.24±0.15***
	(NH ₄) ₂ HPO ₄	1.25±0.11***
Nitrogen source	Tryptone	8.52±0.13*
	Peptone	9.86±0.48 ^{**}
	Milk power	3.69±0.17 ^{***}
	Soy flour	7.10±0.40 ^{**}

471 Table 1 The effects of various carbon and nitrogen sources on GABA
472 production in *B. subtilis* ATCC 6051

		Yeast extract	9.51±0.28*	
*: <i>p</i> < 0.05,	**: <i>p</i> < 0.01,	***: <i>p</i> < 0.001, ns: <i>p</i> > 0.0)5.	

497 Table 2 Box–Behnken experimental design for GABA production in *B*. 498 *subtilis* ATCC 6051

	Factor A	Factor B	Factor C	Titer of	GABA
Run	Peptone	Potato	Sodium L-	Observed	Predicted
	(g/L)	starch (g/L)	glutamate (g/L)	value (g/L)	value (g/L)
1	40	20	5	13.12±0.22	13.38
2	40	5	20	16.73±1.01	16.47
3	20	12.5	5	10.50±0.37	9.76
4	40	12.5	12.5	15.59±1.10	16.10
5	40	12.5	12.5	16.48±0.73	16.10
6	60	12.5	20	16.53±1.06	17.27
7	40	12.5	12.5	15.28±1.06	16.10
8	20	20	12.5	11.71±1.01	12.19
9	40	5	5	11.13±0.53	11.29
10	60	20	12.5	19.27±1.75	18.69
11	20	5	12.5	13.68±0.88	14.26
12	60	12.5	5	18.18±1.79	18.50
13	40	12.5	12.5	16.45±1.11	16.10
14	60	5	12.5	19.96±1.26	19.48
15	40	20	20	11.69±0.38	11.53
16	40	12.5	12.5	16.68±1.29	16.10
17	20	12.5	20	14.61±0.31	14.29

ladal		DF	MS	F value	Prob>F
louel	123.70	9	13.74	23.09	0.0002*
L	68.68	1	68.68	115.36	< 0.0001
3	4.08	1	4.08	6.85	0.0346
2	5.49	1	5.49	9.23	0.0189
АВ	0.41	1	0.41	0.69	0.4342
мС	8.29	1	8.29	13.93	0.0073
BC	12.36	1	12.36	20.75	0.0026
A ²	3.59	1	3.59	6.03	0.0438
3 ²	3.14	1	3.14	5.28	0.0551
22	17.94	1	17.94	30.14	0.0009
Residual	4.17	7	0.60		
ack of Fit	2.63	3	0.88	2.28	0.2208**
ure Error	1.54	4	0.38		
or Total	127.86	16			

Fig. 1





541 (A)



(B)









(A)



