PHYSICAL REVIEW D 70, 032001 (2004)

First observation of a $\Upsilon(1D)$ state

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(Received 16 April 2004; published 16 August 2004)

We present the first evidence for the production of Y(1D) states in the four-photon cascade, $Y(3S) \rightarrow \gamma \chi_b(2P)$, $\chi_b(2P) \rightarrow \gamma Y(1D)$, $Y(1D) \rightarrow \gamma \chi_b(1P)$, $\chi_b(1P) \rightarrow \gamma Y(1S)$, followed by the Y(1S) annihilation into e^+e^- or $\mu^+\mu^-$. The signal has a significance of 10.2 standard deviations. The measured product branching ratio for these five decays, $(2.5\pm0.5\pm0.5)\times10^{-5}$, is consistent with the theoretical estimates. The data are dominated by the production of one Y(1D) state consistent with the J=2 assignment. Its mass is determined to be $(10161.1\pm0.6\pm1.6)$ MeV, which is consistent with the predictions from potential models and lattice QCD calculations. We also searched for $Y(3S) \rightarrow \gamma \chi_b(2P)$, $\chi_b(2P) \rightarrow \gamma Y(1D)$, followed by either $Y(1D) \rightarrow \eta Y(1S)$ or $Y(1D) \rightarrow \pi^+\pi^-Y(1S)$. We find no evidence for such decays and set upper limits on the product branching ratios.

DOI: 10.1103/PhysRevD.70.032001

PACS number(s): 14.40.Gx, 13.20.Gd

Long-lived $b\bar{b}$ states are especially well suited for testing lattice QCD calculations [1] and effective theories of strong interactions, such as potential models [2] or NRQCD [3]. The narrow triplet-*S* states, Y(1*S*), Y(2*S*) and Y(3*S*), were discovered in 1977 in proton-nucleus collisions at Fermilab [4]. Later, they were better resolved and studied at various e^+e^- storage rings. Six triplet-*P* states, $\chi_b(2P_J)$ and $\chi_b(1P_J)$ with J=2,1,0, were discovered in radiative decays of the Y(3*S*) and Y(2*S*) in 1982 [5] and 1983 [6], respectively. There have been no observations of new narrow $b\bar{b}$ states since then, despite the large number of such states predicted below the open flavor threshold.

In this paper, we present the first observation of the $\Upsilon(1D)$ states. They are produced in a two-photon cascade starting from the $\Upsilon(3S)$ resonance: $\Upsilon(3S) \rightarrow \gamma \chi_b(2P_J)$, $\chi_b(2P_J) \rightarrow \gamma \Upsilon(1D)$. To suppress photon backgrounds from π^0 s, which are copiously produced in gluonic annihilation of the $b\bar{b}$ states, we select events with two more subsequent photon transitions, $\Upsilon(1D) \rightarrow \gamma \chi_b(1P_J)$, $\chi_b(1P_J) \rightarrow \gamma \Upsilon(1S)$, followed by the $\Upsilon(1S)$ annihilation into either e^+e^- or $\mu^+\mu^-$ (see Fig. 1). The product branching ratio for these five decays summing over $\Upsilon(1D_{1,2,3})$ contributions was predicted by Godfrey and Rosner [7] to be 3.76 $\times 10^{-5}$.

The data set consists of $5.8 \times 10^6 \text{ Y}(3S)$ decays observed with the CLEO III detector at the Cornell Electron Storage Ring (CESR). Charged particle tracking is done by a 47layer drift chamber and a four-layer silicon tracker which reside in a 1.5 T solenoidal magnetic field [8]. Photons are detected using an electromagnetic calorimeter consisting of about 8000 CsI(Tl) crystals [9]. The particle-identification capabilities of the CLEO III detector [10] are not used in the present analysis.

We select events with exactly four photons and two oppositely charged leptons. The leptons must have momenta of at least 3.75 GeV. We distinguish between electrons and muons by their energy deposition in the calorimeter. Electrons must have a high ratio of energy observed in the calorimeter to the momentum measured in the tracking system $(E/p \ge 0.7)$. Muons are identified as minimum ionizing particles, and required to leave 150-550 MeV of energy in the calorimeter. Stricter muon identification does not reduce background in the final sample, since all significant background sources contain muons. Each photon must have at least 60 MeV of energy. We also ignore all photons below 180 MeV in the calorimeter region closest to the beam because of the spurious photons generated by beam-related backgrounds. The total momentum of all photons and leptons in each event must be balanced to within 300 MeV. The invariant mass of the two leptons must be consistent with the $\Upsilon(1S)$ mass within ± 300 MeV.

Much better identification of the Y(1S) resonance is obtained by measuring the mass of the system recoiling against the four photons. The average resolution of the recoil mass is 17 MeV. The measured recoil mass is required to be within -4 and +3 standard deviations from the Y(1S) mass. The mass resolution of the produced Y(1D) state depends on the measurement of the energies of the two lowest energy photons in the event. Thus, we require that at least one of them is detected in the barrel part of the calorimeter, where the energy resolution is best. The selected events are dominated at this point by $Y(3S) \rightarrow \pi^0 \pi^0 Y(1S)$ transitions, which

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FIG. 1. The expected $b\bar{b}$ mass levels. The four-photon transition sequence from the $\Upsilon(3S)$ to the $\Upsilon(1S)$ via the $\Upsilon(1D)$ states is shown (solid lines). An alternative route for the four-photon cascade via the $\Upsilon(2S)$ state is also displayed (dashed lines).

have a branching ratio an order of magnitude higher than the expected signal rate. In fact, the branching ratio measured for a subsample of events in which two π^0 candidates can be formed is consistent with the previous measurements [11]. To suppress this background, we require the invariant mass for any photon pair to be at least 2 standard deviations away from the nominal π^0 mass.

To look for Y(1D) events, we constrain events to be consistent with a photon cascade from the Y(3S) to the Y(1S) via one of the $\chi_b(2P_J)$ and one of the $\chi_b(1P_J)$ states. Only J=1 or 2 are used since the J=0 states have small decay fractions for electromagnetic transitions. For each J_{2P} , J_{1P} combination we calculate a chi-squared:

$$\begin{split} \chi^{2}_{1D,J_{2P},J_{1P}}(M_{\Upsilon(1D)}) \\ = & \sum_{j=1}^{4} \left(\frac{E_{\gamma \ j} - E_{\gamma \ j}^{expected}(M_{\Upsilon(1D)},J_{2P},J_{1P})}{\sigma_{E_{\gamma \ j}}} \right)^{2}, \end{split}$$

where $E_{\gamma j}$ are the measured photon energies; $E_{\gamma j}^{expected}$ are the expected photon energies calculated from the known masses of the $b\bar{b}$ states and the measured photon directions in each event. The masses of the $\Upsilon(1D)$ states are not known. Therefore, we minimize the above chi-squared with respect to $M_{\Upsilon(1D)}$ which is allowed to vary for each event. The above formalism requires that we know how to order the four photons in the cascade. While the highest energy photon must be due to the fourth transition, and the second highest energy photon must be due to the third transition, there is sometimes an ambiguity in the assignment of the two lower energy photons from the first two transitions, since the range of photon energies in the $\Upsilon(3S) \rightarrow \gamma \chi_b(2P_J)$ decay overlaps the similar energy range in the $\chi_b(2P_J) \rightarrow \gamma \Upsilon(1D)$ transition. We choose the combination that minimizes the above chi-squared. There are four possible combinations of J_{2P} , J_{1P} values. We try all of them and choose the one that produces the smallest chi-squared, $\chi^2_{1D} = \min \chi^2_{1D,J_{2P},J_{1P}}$.

In addition to the four-photon cascade via the Y(1D)states, our data contain events with the four-photon cascade via the $\Upsilon(2S)$ state: $\Upsilon(3S) \rightarrow \gamma \chi_b(2P_J), \chi_b(2P_J)$ $\rightarrow \gamma \Upsilon(2S), \qquad \Upsilon(2S) \rightarrow \gamma \chi_b(1P_J), \qquad \chi_b(1P_J) \rightarrow \gamma \Upsilon(1S),$ $\Upsilon(1S) \rightarrow l^+ l^-$ (see Fig. 1). The product branching ratio for this entire decay sequence [including $\Upsilon(1S) \rightarrow l^+ l^-$] is predicted by Godfrey and Rosner [7] to be 3.84×10^{-5} , thus comparable to the predicted $\Upsilon(1D)$ production rate. In these events, the second highest energy photon is due to the second photon transition (see Fig. 1). Unfortunately, these events can sometimes be confused with the $\Upsilon(1D)$ events due to our limited experimental energy resolution. The second and third photon transitions in the $\Upsilon(2S)$ cascade sequence can be mistaken for the third and second transitions in the Y(1D) cascade sequence, respectively. Therefore, it is important to suppress the $\Upsilon(2S)$ cascades. We achieve this by finding the J_{2P} , J_{1P} (=0,1 or 2) combination that minimizes the associated chi-squared for the Y(2S) hypothesis, χ^2_{2S} = min $\chi^2_{2S,J_{2P},J_{1P}}$, where χ^2_{2S} is exactly analogous to χ^2_{1D} with the $M_{\Upsilon(1D)}$ replaced with $M_{\Upsilon(2S)}$. We then require χ^2_{2S} >12. Notice that the masses of all intermediate states are known for the $\Upsilon(2S)$ cascade, thus this variable is more constraining than χ^2_{1D} .

To further suppress the $\Upsilon(2S)$ cascade events, we construct a quasi-chi-squared variable, χ_{2S}^{2+} , that sums in quadrature only positive deviations of the measured photon energies from their expected values. This variable is less sensitive than χ^2_{2S} to fluctuations in the longitudinal and transverse energy leakage in photon showers that sometimes produce large negative energy deviations and correspondingly a large χ^2_{2S} value. With the additional criteria $\chi^{2+}_{2S} > 3$ and $\chi^2_{1D} < 10$, the cross-feed efficiency for Y(2S) events is reduced to 0.3%, while the signal efficiency is 12%. The $\pi^0 \pi^0$ background cross-feed efficiency is 0.02%. Monte Carlo simulation of the signal events is based on the photon transition rate predicted for the J=2 Y(1D) state by Godfrey and Rosner [7]. We use the J=1 assumption to estimate the model dependence of the signal efficiency. The proper angular distribution of the first photon in the cascade, $\Upsilon(3S)$ $\rightarrow \gamma \chi_b(2P)$, is taken into account, resulting in a 4% relative change of the efficiency compared to the uniform distribution. Angular correlations in the subsequent photon transitions are neglected.

The data χ^2_{1D} distribution after all these cuts is shown by the solid histogram in Fig. 2a. A narrow peak near zero is observed, just as expected for Y(1D) events. The signal Monte Carlo distribution for Y(1D) events is shown by the solid histogram in Fig. 2b. The background Monte Carlo distribution for the Y(2S) cascades, after a factor of 10 enhancement relative to the Y(1D) normalization, is also shown for comparison. The $Y(3S) \rightarrow \pi^0 \pi^0 Y(1S)$ Monte Carlo distribution is shown without the π^0 veto cuts to increase the statistics. We conclude that the backgrounds cannot produce as narrow a peak as observed in the data.



FIG. 2. Distributions of χ^2_{1D} for (a) data and (b) Monte Carlo simulations of the signal and backgrounds. The solid histogram in (a) represents the data, while the dashed line represents the background fit described in the text. The solid histogram in (b) represents the Y(1D₂) signal Monte Carlo. The dashed histogram shows the simulated background from the Y(2S) cascades. This distribution is scaled up by a factor of 10 in efficiency normalization to make it visible when superimposed on that of the signal Monte Carlo. The dotted histogram shows the Monte Carlo distribution for $\pi^0 \pi^0$ transitions with the π^0 cuts removed, normalized to the number of entries in the Y(2S) cascade background histogram. The vertical line indicates the cut value used for the Y(1D) mass analysis.

After all the selection cuts, we observe 38 events in the data with $\chi_{1D}^2 < 10$. The background estimates are 1.5 ± 1.4 and $1.3 \pm 0.9 Y(2S)$ and $\pi^0 \pi^0$ events, respectively. The errors on the background estimates include systematic effects. Feed-across from the other photon and hadronic transitions is found to be negligible. Continuum backgrounds, for example due to radiative Bhabha scattering events, were estimated to contribute 0.7 ± 0.7 events, using data taken at the Y(1S) resonance. After the background subtractions, the estimated signal yield is 34.5 ± 6.4 events.

An alternative background subtraction method is obtained by fitting the χ^2_{1D} distribution in the range between 0 and 100 to the Monte Carlo predicted signal and background contributions. In this method the background normalization is effectively determined by the event yield observed in the tail of the χ^2_{1D} distribution. The background shape is assumed to follow the $\pi^0 \pi^0$ Monte Carlo distribution with the π^0 veto cuts removed to increase the Monte Carlo statistics (see Fig. 2b). A linear background fit was also tried and yielded similar results. The Y(2S) background is fixed in this fit to the Monte Carlo simulation, normalized to the rate predicted by Godfrey and Rosner. The total background estimated with this fit is shown by a dashed line in Fig. 2a. This method yields 38.5 ± 6.8 signal events with a signal efficiency of 13% in the extended χ^2_{1D} range.

The significance of the signal is evaluated from the change of likelihood between the nominal fit and when fitting the data with the background shapes alone and corre-



FIG. 3. Distributions of the measured $\Upsilon(1D)$ mass in the data using (a) the recoil mass method, and (b) the χ^2_{1D} fit method. The results of fits for a single $\Upsilon(1D)$ state are superimposed. The χ^2_{1D} fit method produces satellite peaks as explained in the text.

sponds to 10.2 standard deviations $(8.9\sigma \text{ for } \gamma\gamma\gamma\gamma\mu^+\mu^$ and 5.1 σ for $\gamma\gamma\gamma\gamma e^+e^-$). The signal product branching ratio obtained with both methods of background subtraction is the same, $\mathcal{B}(\gamma\gamma\gamma\gamma l^+l^-)_{\Upsilon(1D)} = (2.5\pm0.5\pm0.5)\times10^{-5}$. Throughout this paper we quote branching ratios averaged over the $\mu^+\mu^-$ and e^+e^- channels. The first error is statistical, while the second error is systematic. The systematic error includes uncertainty in the background subtraction (8%), model dependence of the efficiency (8%), uncertainty in the detector simulation (8%) and the number of $\Upsilon(3S)$ decays (2%). This branching ratio is consistent with the theoretically estimated rate [7].

A straightforward way to measure the mass of the produced $\Upsilon(1D)$ state is to calculate the mass of the system recoiling against the two lower energy photons in the event. This distribution is shown in Fig. 3a. The width of the observed peak is consistent with the detector resolution, implying the data are dominated by production of just one $\Upsilon(1D)$ state. We use the signal line shape obtained from the Monte Carlo simulations to fit the data and determine the mass of this state to be (10162.3 ± 1.4) MeV (statistical error only).

Another estimate of the true Y(1D) mass is given by the mass value that minimizes χ^2_{1D} . This distribution is shown in Fig. 3b. The data are again consistent with the single-peak hypothesis. The fit to the expected signal shape from Monte Carlo simulations is superimposed in the figure. While this method has a mass resolution of about 3 MeV, compared to a value of about 7 MeV for the recoil-mass technique, the signal shape here has a complicated tail structure originating from photon energy fluctuations which can make a wrong J_{2P} , J_{1P} combination produce the smallest chi-squared value. This produces small satellite peaks on both sides of the main peak. This method of mass determination gives (10160.9±0.6) MeV, which is consistent but statistically more precise than the result obtained with the recoil-mass method. Calculating the weighted average of the two mass determinations, we obtain $(10161.1\pm0.6\pm1.6)$ MeV, where the first error is statistical from the χ^2_{1D} method and the second systematic. The systematic error includes the measurement method dependence $(\pm 1.2 \text{ MeV})$ and the mass calibration error $(\pm 1.1 \text{ MeV})$ dominated by the uncertainty in the photon energy calibration, which is done using $\pi^0 \rightarrow \gamma\gamma$, $\eta \rightarrow \gamma\gamma$ and $\psi' \rightarrow \gamma\chi_{cJ}$ decays. The significance of a possible second peak around 10175 MeV is only 1.9 standard deviations. The recoil-mass distribution discussed in the previous paragraph and shown in Fig. 3a has no indication of a second peak at that mass value. Thus, we can only claim the observation of one $\Upsilon(1D)$ state.

The χ_{1D}^2 minimization favors the $J_{2P}=1$, $J_{1P}=1$ cascade path for most of the observed events, indicating that the observed state is either $J_{1D}=1$ or 2. Theoretically, the production rate of the $J_{1D}=2$ state is expected to be 6 times larger than for the $J_{1D}=1$ state [7]. Therefore, we interpret our signal as coming predominantly from the production of the $Y(1^3D_2)$. Small contributions of the $Y(1^3D_1)$ and $Y(1^3D_3)$ with masses close to the observed $Y(1^3D_2)$ mass cannot be ruled out. However, they are impossible to quantify from our data alone without prior knowledge of the finestructure mass splitting.

The measured mass is in good agreement with the mass of the $Y(1^3D_2)$ state predicted by lattice QCD calculations [1] and those potential models which also give a good fit to the other known $b\bar{b}$ states [12]. All potential model calculations predict the $Y(1^3D_2)$ mass to be between 0.5 and 1.0 MeV lower than the center-of-gravity (c.o.g.) mass for this triplet. Adding this theoretical input to our results, we obtain (10162±2) MeV for the c.o.g. mass, where we assigned an additional uncertainty of 1 MeV to the correction for the 1^3D_2 -c.o.g. mass difference.

Voloshin recently suggested that the η transition could be enhanced in $\Upsilon(1D) \rightarrow \Upsilon(1S)$ decays [13]. Since the η often decays to two photons, we can look for it in the same sample preselected for the four-photon cascade analysis. We reverse the χ^2_{1D} cut ($\chi^2_{1D} > 10$) to suppress the four-photon cascades via the $\Upsilon(1D)$ states. Otherwise they would contribute a smooth background to our η search variable (defined below). Since we still want the two-photon cascade to produce a D- state via $\Upsilon(3S) \rightarrow \gamma \chi_b(2P_{2,1}), \ \chi_b(2P_{2,1}) \rightarrow \gamma \Upsilon(1D)$, we require that one of the two lowest energy photons fits the $\Upsilon(3S) \rightarrow \gamma \chi_b(2P_{2,1})$ transition (70.0< E_{γ} <110 MeV). Because the backgrounds are small, we did not constrain the second photon energy and therefore we did not restrict the sample to any particular value of Y(1D) mass. The signal efficiency is 13% [not including $\mathcal{B}(\eta \rightarrow \gamma \gamma)$]. To search for the eta we analyze the invariant mass distribution for the two most energetic photons. The distribution of $(M_{\gamma\gamma})$ $(-M_n)/\sigma_M$ for the data is shown in Fig. 4, where σ_M is the expected η mass resolution. No signal is observed. To estimate the upper limit we fit this distribution with the eta line shape and a smooth approximation for the background obtained from the Monte Carlo simulations. The corresponding 90% C.L. upper limit on the product branching ratio is: $\mathcal{B}(\Upsilon(3S) \to \gamma \gamma \Upsilon(1D)) \mathcal{B}(\Upsilon(1D) \to \eta \Upsilon(1S)) \mathcal{B}(\Upsilon(1S))$ $\rightarrow l^+ l^-) < 0.6 \times 10^{-5}$ or $\mathcal{B}(\Upsilon(3S) \rightarrow \gamma \gamma \Upsilon(1D)) \mathcal{B}(\Upsilon(1D))$



FIG. 4. Distribution of the deviation of the two-photon mass from the η mass divided by the estimated mass resolution for $\Upsilon(1D) \rightarrow \eta \Upsilon(1S)$ candidates from the data (solid histogram) and from the signal Monte Carlo simulation (dashed histogram).

 $\rightarrow \eta \Upsilon(1S) > 2.3 \times 10^{-4}$ if we use the world average value for $\mathcal{B}(\Upsilon(1S) \rightarrow l^+ l^-)$ [11]. A systematic error of 8.3% is included by scaling up the upper limit by one unit of the systematic error. Dividing the estimated upper limit by the measured product branching ratio for the four-photon cascade, we obtain: $\mathcal{B}(\Upsilon(1D) \rightarrow \eta \Upsilon(1S))/\mathcal{B}(\Upsilon(1D) \rightarrow \gamma \gamma \Upsilon(1S)) < 0.25$ (at 90% C.L.). Common systematic errors were taken out in this calculation.

Predictions for the branching ratio of Y(1D) $\rightarrow \pi^+\pi^-\Upsilon(1S)$ vary by orders of magnitude among various theoretical predictions (from 0.2% to 49%) [14]. To look for these transitions, we selected $\gamma \gamma \pi^+ \pi^- l^+ l^-$ events using similar selection cuts to our $\gamma \gamma \gamma \gamma l^+ l^-$ analysis. After requiring the di-lepton mass and the recoil mass against the $\gamma \gamma \pi^+ \pi^-$ to be consistent with the Y(1S) mass, and checking that the total momentum of the event is consistent with zero, we require at least one photon to have an energy in the 70–110 MeV range, corresponding to the $\Upsilon(3S)$ $\rightarrow \gamma \chi_b (2P_{2,1})$ transition. We then measure the mass of the intermediate $b\bar{b}$ state, assuming that it is produced by the two-photon cascade. This mass can be estimated by using either the photons or the pions. To get the best estimate, we average the two mass estimates by giving them weights inversely proportional to the mass resolution squared, as determined by Monte Carlo simulations. The weights are 40% for the $\gamma\gamma$ recoil mass, and 60% for the mass obtained using $\pi^+\pi^-$. The signal efficiency is 19%. The resulting mass distribution is shown in Fig. 5. The prominent peak observed in the data is due to $\Upsilon(3S) \rightarrow \gamma \chi_b(2P)$, $\chi_b(2P)$ $\rightarrow \gamma \Upsilon(2S), \ \Upsilon(2S) \rightarrow \pi^+ \pi^- \Upsilon(1S)$. From a fit to this peak, we determine the product branching ratio for this $\Upsilon(2S)$ decay signal to be 1.13 ± 0.16 times the value derived from the individually measured transition rates [11]. This provides a good check for our detection efficiency.

There is no indication of any excess of events at the $\Upsilon(1D)$ mass value observed in our four-photon cascade



FIG. 5. The invariant mass distribution for the system recoiling against the two photons in $Y(3S) \rightarrow \gamma \gamma \pi^+ \pi^- Y(1S)$ events. The observed peak is due to transitions via the Y(2S) state, followed by $Y(2S) \rightarrow \pi^+ \pi^- Y(1S)$. The arrow indicates where the signal due to transitions via the $Y(1^3D_2)$ state is expected.

analysis. To estimate an upper limit on the signal rate, we fit the data with a signal fixed at our observed $\Upsilon(1^3D_2)$ mass and a smooth background parametrized by a cubic polynomial. The following limits (90% C.L.) are obtained:

$$\mathcal{B}(\Upsilon(3S) \to \gamma \gamma \Upsilon(1D_2)) \mathcal{B}(\Upsilon(1D_2))$$
$$\to \pi^+ \pi^- \Upsilon(1S)) \mathcal{B}(\Upsilon(1S) \to l^+ l^-) < 2.7 \times 10^{-6}$$

or

$$\mathcal{B}(\Upsilon(3S) \to \gamma \gamma \Upsilon(1D_2)) \mathcal{B}(\Upsilon(1D_2) \to \pi^+ \pi^- \Upsilon(1S))$$

<1.1×10⁻⁴.

Dividing our upper limit by the measured rate for the four-photon cascade we obtain: $\mathcal{B}(Y(1D_2))$ $\rightarrow \pi^+ \pi^- Y(1S))/\mathcal{B}(Y(1D_2) \rightarrow \gamma \gamma Y(1S)) < 1.2$ (at 90% C.L.). We also set an upper limit for the production of any Y(1D) state [followed by $\pi^+ \pi^- Y(1S)$ decay] with a mass in the 10140–10180 MeV range, which comfortably covers the predicted size of fine-structure splitting for the $\Upsilon(1D)$ triplet [7]. Here, we do not try to subtract backgrounds and accept all 9 events observed in this mass range as signal candidates. This results in the following upper limits:

$$\mathcal{B}(\Upsilon(3S) \to \gamma \gamma \Upsilon(1D)) \mathcal{B}(\Upsilon(1D_J))$$
$$\to \pi^+ \pi^- \Upsilon(1S)) \mathcal{B}(\Upsilon(1S) \to l^+ l^-) < 6.6 \times 10^{-6}$$

or

$$\mathcal{B}(\Upsilon(3S) \to \gamma \gamma \Upsilon(1D)) \mathcal{B}(\Upsilon(1D_J) \to \pi^+ \pi^- \Upsilon(1S))$$

<2.7×10⁻⁴

for a sum over all different J_{1D} values.

These upper limits are inconsistent (lower by a factor of about 7) with the rate estimated by Rosner [14] using the Kuang-Yan model for $\Gamma(\Upsilon(1D) \rightarrow \pi^+ \pi^- \Upsilon(1S))$ [15] and a factor of about 3 higher than the predicted rate based on the model by Ko [16]. Our upper limits are about 30 times higher than those predicted by Moxhay's model [17].

In summary, we present the first significant evidence for the production of the $\Upsilon(1D)$ states in the four-photon cascade $\Upsilon(3S) \rightarrow \chi_b(2P) \rightarrow \Upsilon(1D) \rightarrow \chi_b(1P) \rightarrow \Upsilon(1S)$. The data are dominated by the production of one $\Upsilon(1D)$ state, consistent with the J=2 assignment. Its mass is determined to be $(10161.1\pm0.6\pm1.6)$ MeV, in agreement with the potential models and lattice QCD calculations. The measured product branching ratio, $(2.5\pm0.5\pm0.5)\times10^{-5}$, is consistent with the theoretical estimate, especially when comparing with the predicted rate for the $\Upsilon(1D_2)$ state alone, 2.6 $\times10^{-5}$ [7].

We have also searched for $\Upsilon(3S) \rightarrow \gamma \chi_b(2P)$, $\chi_b(2P) \rightarrow \gamma \Upsilon(1D)$ followed by either $\Upsilon(1D) \rightarrow \eta \Upsilon(1S)$ or $\Upsilon(1D) \rightarrow \pi^+ \pi^- \Upsilon(1S)$. We find no evidence for such decays and set upper limits on the product branching ratios. The latter are inconsistent with the Kuang-Yan model which predicts a large $\Upsilon(1D) \rightarrow \pi^+ \pi^- \Upsilon(1S)$ width.

We gratefully acknowledge the effort of the CESR staff in providing us with excellent luminosity and running conditions. This work was supported by the National Science Foundation, the U.S. Department of Energy, the Research Corporation, and the Texas Advanced Research Program.

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