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#### LARGE MESH DEPLOYABLE ANTENNA TECHNOLOGY STATUS AND PERFORMANCE ASSESSMENT

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#### Abstract

Preliminary assessments by both government and industry indicate that applications exist in the areas of communications, radio astronomy, and Earth observations requiring large, space based antennas. The mesh deployable antenna, based on its deadestrated succe in the near term capability for satisfying a significant number of these space-based applications. In this article the technology status of mesh deployable antennas is reviewed and design concepts applicable to very large mesh deployable reflectors are discussed. The present state-of-the-art performance is the compared with identified focus missions from the NASA Large Space Structures Technology (LSST) Program.

#### I. Background

Numerous user surveys conducted by NASA as well as the results from the Industry Workshop on Large Space Structures conducted by Langley Research Center (NASA CR-2709) support the future need for deployable antennas in the 30 to 100 meter diameter range. In general, applications in communications, Earth observations and radio astronomy dictate a need for large space antennas.

An indication of projected future antenna requirements is shown in Figure 1. This figure illustrates regions where it is expected that specific types of antennas will be applicable. There are two broad categories: deployable and erectable. The deployable category has been further subdivided into two regions: precision deployables and mesh deployables. The erectable category will ultimately encompass an antenna type sometimes referred to as "manufacturable".

Capabilities of the deployables lie in either the high-frequency region or in the large-diameter region, but probably not both in the same antenna. The most challenging demands, characterized by the simultaneous requirements of large diameter and high surface accuracy, are not expected to be achieved by deployable technology. The boundaries between these regions are Sigure 1 are based on an understanding of present technology and on its likely evolution.

#### II. Present Mesh Deployable Antenna Designs (Reference 1)

Concepts for self-deployable reflector antennas that have been developed to the point of detail design include the dual surface, radial rib antenna from the Harris Corporation; the wrap-rib antenna from lockheed Missiles and Space Corporation (LMSC), and the parabolic, erectable truss antenna from the General Dynamics Corporation. Some of these designs are wellknown and are documented in the open literature, but salient features regarding each concept are briefly described below.

#### Harris Corporation Radial-Rib Antenna (Reference 2)

Harris Corporation has developed the radial-rib concept in flight hardware for the 4.8 meter Tracking and Data Relay Satellite System (TRSS). On the TDKSS Program the mechanical, thermal, and RF demonstrated. The analytical models used for design and performance prediction have also been verified.

Figure 2 illustrates the deployable reflected depin. The reflector utilizes eighten desphi, eiter reinfort utilizes eighten desphi, eiter reinfort uter (CFRE) ribs to shape and support the reflective mesh surface. The number of ribs increases, the surface error decreases, while weight increases. The minimum number of ribs consistent with the surface usually sociated reinforts is, thurs in crosssection tapering from 1.5-inches diameter at the root to 0.75-inches at the tip. The rib is constructed of 4 plies at HMS graphite oriented in a 90°, 0°, 445° configuration. The resulting wall thickness is 0.016-inch. The reflective mesh surface is statched to the ribs ye adjustable standoffs and therefore the parameter. The ribs are typically fabricated to a constant radius of curvature rather

The reflective mesh (Figure 3) consists of 1.2 mil diameter, gold-plated, molybdenum wire which is knitted into a soft (low spring rate), elastic mesh. The mesh opening size can be varied to ensure adequate RP reflectivity for a given requirement. The mesh opening size for the TDRSS reflector is 0.1 inches. The required reflector surface



Figure 1. Types of Large Space Antennas



Figure 2. TDRSS Single Access Antenna

MOLYBDENUM MONOFILAMENT 1.2 MIL, 12/IN.





Figure 3. Molybdenum Wire Mesh

tolerance is achieved with minimum weight through the use of a secondary drawing surface technique. This technique is illustrated in Figure 4. A series of clrcumferential quarts could is attacted to offs. A second series of quarts cords is attached to the front mesh surface as shown in Figure 5. These "front" cords run parallel to the "back cords". The front and back cords are connected by ee Figure 4 and 5). By properly adjusting the rib stand-off heights, the back cord a very accurate surface contour is a chieved.



Figure 4. Dual Surface Design





THE LENGTHS ADJUSTED SO THAT AVERA





Figure 5. Surface Design Details

Figure 6. Suprace Setting Terminute Structure. Figure 7 literations the figure 7 structure. Figure 7 literations the figure 7 with the 4.8 meter reflector for the TDRSS program during the face-up, face-down measurement process. The error associated with averaging these distortions results in an uncertainty of the surface contour the error is thus sufficiently small to be neglected. With larger reflectors, the averaging thechique yields equally valid results if the reflector ribs are counter balanced at the tips. This counter for a balance at the tips. This counter for a which averaging is accomplished and results in an acceptably low error.

Deployment of the reflector surface is achieved in a totally controlled manner to ensure no degradation of the accurate reflector surface occurs and to essentially eliminate any transfer of stored energy to the spacecraft. The mechanical deployment system (MDS) is shown in Figure 8.



Figure 7. Gravity Distortions Are Sufficiently Small to Allow Averaging



The MDS consists of a carrier mounted to the moving section of a recirculating ballnut pair on a ballscrew shaft. Connected between the carrier and the ribs are pushrods that transmit the required force and motion to deploy the ribs. As the carrier moves along the screw shaft, the ribs are to taved mostion. Latching in the deployed position is accomplished by driving the carrier and linkages through an overcenter condition (relative to the rib pixot position).

The feed support structure provides the primary structure for the stowed antenna as well as serving as the structure for support of the dual frequency feed and subreflector. This support structure and a monocoque (single skin) quartz radom structure. The subreflector is a sandwich construction of kevlar skins and a kevlar honeycomb core. Thermal control of the reflector ribs and feed support structure is accomplished with multi-layered insulation blankets. These blankets utilize inner layers of 0.3 mil embossed aluminized kapton and an outer layer of 1 mil kapton with vapor deposited aluminum striping. The percentage of The Striping, ity (os) and emissivity (e) values desired. The number of layers is selected to provide a desired thermal time constant and to minimize distortions due to diametral temperature gradients.

The dual-surface, radial rib design is pratically achievable in diameters up to 50 meters. Packaging of a 50 meter reflector of this design in a single shuttle orbiter bay is readily achievable by segmenting the reflector ribs into deployed sections. The segmented ribs are deployed segment. Figures 9 and 10 illustrate the stowed and deployed configurations of this design.







Figure 10. Deployed Geometry for Articulated Radial Rib Design







Figure 12. Lockheed Wrap-Rib Antenna: Furling Mechanism







Figure 14. Truss Configuration for General Dynamics PETA Antenna

example, the minimum weight for the larger size antennas, for a given material, is 6 or 8 bay versions. For this configuration, the basic reflector structure shape is hexagonal rather than circular, so the equivalent reflector diameter is about 10% less than the maximum point-to-point width.

Deployment of the basic tetrahedron is made possible by hinging of the struts at their centers with carpenter tape. This type of hinge provides for zero slop while maintaining with sufficient strain energy to accomplish deployment and an deployed configuration. Deployment of the composite structure, which consists of a series of tetrahedrons, is essentially equivalent to that of a single bay.

Various materials including aluminum, titanium, and graphite/poxy have been evaluated for application to the basic truss design. The choice of materials strongly influences the weight, cost, thermal distortion and mechanical packaging efforted of lowest corma. Aluminum tubes result in relatively high weight and thermal distortion. Perforated-wall aluminum tubes reduce thermal distortion and weight at some increase in cost. Perforated-wall distortions with weight slightly in excess of perforated aluminum tubes. Graphite/ bit and the produce to v thermal distortions with weight slightly in excess of perforated aluminum version, heccause of the perforated aluminum version, heccause of the smaller tube diameters that can be used with this material.

The RF reflective mesh is supported across each bay by a series of tension ties and a webbing attachment system that interfaces the tension ties with the mesh. The tension ties are attached to standoffs at each spider and span each bay with a simple grid pattern. The webbing system in turn is attached to the tension ties at a number of points to provide a finer grid pattern to which the mesh is attached (Figure 15). The resulting configuration (Figure 15). The resulting configuration within each bay, that collectively approximate a parabolic surface. For example, in a 5-bay attenna there would be 64 adjustable flat sections across any single dimeter of the antenna.

Because of the inherent stiffness of the basic truss structure, attachment of the feed support structure or an ancillary equipment installation may be made at the center, edge, or intermediate locations without significant penalty (Figure 16).

#### III. Concept Designs for Very Large Mesh Deployable Antennas

Promising concepts for large, selfdeployable antennas that have been developed to the point of conceptual designs and/or small conceptual mechanical models include the Harris Corporation Hoop-and-Column Antenna and the LMSC Maypole Antenna.

#### 1. Hoop/Column Design

#### Summary

The Hoop/Column reflector antenna concept illustrated in Figures 17, 18, and 19 has been developed to the point of a preliminary design for sizes up to 100 meters. The 1.8 meter demonstration model (Figure 18) was used to verify the basic conceptual design and to aid in development of the kinematics of deployment of the design. The preliminary design has been complemented with the development of antenna performance of these large structures.

#### Concept Design

The major elements of the Noop/Column concept are delineated by Figure 17. The fundamental elements of the support statements of the support statements control statements of the telescoping mast. The reflector consists of the mesh mesh shaping ties, secondary drawing surface, and the mesh tensioning stringers. The basic antenna configuration stringers. The basic antenna configuration technique for contouring the RF reflective mesh.

The boop's function is to provide a rigid, accurately located structure, to which the reflective surface attaches. It is comprised of 40 rigid sections which articulate at hinges joining adjacent tubular, graphite fiber members parallel to each other and attached to a long hinge members of the hoop segment required by the geometry of the mesh required by the geometry of the mesh supply the total energy required to deloy the hoop.

The central column or mast is deployable and contains the microwave components and control mechanisms. It consists of tubular graphite/epoxy shell members that nest inside each other when stowed. Aside from housing various components, the mast provides attachment locations for the reflective surface and the stringers.

Five sets of stringers are used on the Hoop/Column concept. Three of these sets are used for hoop deployment and its control; the other two sets are used for mesh shaping. The hoop-control stringers are located at the upper end, the center, and the lower end of the extendible mast; they extend radially outward to their attachment positions at the hinges of the boop. The upper and lower control stringers accurately position the hoop throughout its deployment [Figure 18].







Figure 16. Cantilevered Support Configuration of General Dynamics PETA Antenna



Figure 17. Hoop/Column Concept







Figure 19. Deployment Sequence

The center control stringers are used for rate control during deployment and for moving the hoop joints toward the mast, against their bring for fores. The remaining two sets of stringers (mesh tensioning stringers) are located just above the lower control stringers and are used to shape the reflective surface into thers presende of quartz cords for high stiffness and thermal stability.

Preliminary evaluations indicate the mesh tensioning stringers can be effectively utilized to actively adjust the orbital surface contour of the reflector. The feasibility and technology for such active contour control is being addressed during a current technology program.

The reflective surface as illustrated in Figures 20, 21, and 22 is produced by properly shaping a knitted mesh fabric. The mesh is made of 1.2-mil-diameter, gold-plated molybdenum wire. The mechanism that permits shaping of the mesh consists of numerous radial quitted the state of the shape of the shaping with a similar set of stringers (secondary drawing surface stringers) positioned beneath them. Short ties (mesh shaping ties) made of fine wire connect the RF mesh surface stringers to the secondary drawing surface stringers a shown. When the mesh tensioning is mean the secondary drawing surface stringers a show. When the mesh tension both the secondary drawing surface stringers and the mesh shaping ties to produce an essentially uniform pressure distribution on the mesh. This pressure distribution allows shaping of the mesh to a good approximation of a parabolic curvature. This configuration for a single gord pace is the fine wire a single gord spacing of the mesh to a good approximation of the spire of the secondary file mesh parts and the short and space is the mesh the string the stringers at the mesh of a parabolic curvature. This configuration for a single gord space is of the mesh short is the string space is of the mesh short is the string space accuracy.

Two groups of drive mechanisms are used in the Hoop/Golumn concept. One group, used to extend the mast, consists of one basic set of mechanisms for each section of the telescoping mast. The second group of drive mechanisms is used to adjust the control stringers and consists of motor-driven spools to which the stringers are attached. There are five sets of spools, one for each group of stringers. The spools are used to retract and discharge the stringers during the deployment and stoving sequence and are opositioned around the mast inger attachtists. A torque motor drives each set of spools independently, as required by the spool independently, as required by the spool independently as required by the



Figure 20. Mesh Surface Stringer Configuration









Deployment of the reflector is fully controlled. This prevents damage to the accurately contoured parabolic reflector surface, eliminates the rapid release of a large amount of deployment energy which montrol ryster by a start of the start montrol ryster of the start of the ution of the deployment by the shuttle payload specialist.

A unique feature of the design is the ability to restow the reflector. This capability allows maximum utilization of the shuttle capability to retrieve the reflector for ground evaluation and/or for refurbishment for future flights.

#### 2. Lockheed Maypole Antenna

#### Summary

LMSC developed the maypole concept primarily for self-deployable reflector atemas from 100 min diameter to 1000 m in diameter. The intended frequency for the smaller sizes is 8.5 GHz, which decreases to 1.0 GHz for the larger sizes. IMSC developed the concept to the point of a proliminary design for the estimation of parameters such as surface accuracy, thermal distortion, mechanical packaging efficiency, weight, cost, and basic dynamic characteristics.

#### Concept Description

The deployed maypole antenna resembles a "Maypole" or a bicycle wheel. It consists of a long central column and hub, a rigid outer rim, and a system of tension cables (spokes) originating from the rim and terminating at both ends of the column. These tensioned spokes locate the rim with respect to the column and stabilize the basic structure. A reflective, paraboloidal mesh cup is suspended at the center of the wheel to form the reflector. The mesh is attached to the parameter of the rim and the hub. The parabolic contouring of the RF reflective mesh is made possible by a series of mesh ribs that are attached to the reflector surface along radial seams. The mesh ribs are tapered, with respect to their attachment to the reflective surface, and terminate into a single cable that is attached to the lower portion of the central column (Figure 23). The proper tension in the mesh rib cable and tension field in the RF mesh result in a parabolic contour of the radial lines In a parabolic conteur of the ratia lin of intersection of the two mesh systems. Collectively, these lines of contour approximate a parabolic surface. An increase in the number of ribs improves the surface quality.

The structural design is based on the capathlity of the outer rim member and the column to withstand the compression loads resulting from the tension loads in the spokes. Very large reflectors use very lew tension loads in the spoke ties. These loads are held at a stable low value by



Figure 23. LMSC Maypole Antenna Concept

"load maintainer" mechanisms in series with each spoke. The "sufficiently rigid" outer rim and the center column become feasible because of the low load values in the spokes.

In addition to providing for gradient stabilization of the antenna system against solar pressure, the central column can be used to carry spacecraft control modules, depending on the magnitude of the mass momcort for very marge antennas, is expected to become feasible when nearzero thermal-coefficient-of-expansion materials become available for the mesh, the structural rim, the central column, and the tension tie spokes. Active surface evaluation and of this soulder when operating in the gigshertz frequency range.

Initial investigation has shown that a 300-m-diameter anterma based on this concept, which operates in the frequency range of 1 to 2 GHz, can be stowed within the cargo volume and weight limits of one Space Shuttle flight.

#### IV. RF Performance Projections

The designs presented in Section II above have been under development for 10 or more years. While there are substantial differences in the maturity of the three concepts it is probable that all three can be characterized as potentially capable of equivalent performance levels. The designs presented in Section III are conceptable to the provided there of the probable of the probab

Rather than compare the relative performance measurements of the various designs an attempt is made herein to describe present and future performance capabilities that either are, or should be, available to system designers. These performance projections are made as a gunction of antenna diameter, rather than antenna type.

The theoretical gain of a circular aperture may be expressed

$$G_o = \left(\frac{\pi D}{\lambda}\right)^2$$
 (1)

where G<sub>o</sub> = Gain

- D = Diameter
- $\lambda$  = Wavelength of the incident radiation.

In theory, therefore, one can achieve any desired gain by making the antenna larger and larger. In practice, however, design and fabrication imperfections create an apparent surface roughness which places an upper bound on the antenna gain. characterized by the Ruze equation (Reference 5)

$$e_{\phi} = e^{-\left(\frac{4\pi k\overline{\epsilon}}{\lambda}\right)^2}$$
(2)

where  $\eta_{\star}$  = Roughness efficiency

∉ = RMS surface roughness

k = Constant relating focal length/ diameter ratio and illumination taper to the roughness equation (k \(\vee 0.9\))

then the peak gain of a roughness limited antenna is expressed by

$$(\eta_{\phi}G_{o})_{MAX} = \left(\frac{D}{4\pi k\epsilon}\right)^{2} e^{-1}$$
(3)

and occurs when

$$\frac{D}{\lambda} = \frac{1}{4\pi k} \frac{D}{\epsilon}$$

Equation 3 indicates that antenna gain is limited by the diameter-to-roughness ratio  $D/\ell$ . Figure 24 presents the  $D/\ell$ ratio as a function of antenna diameter for the three cases of:

- Present state-of-the-art with passive surface control.
- Achievable state-of-the-art with passive surface control.
- Potential state-of-the-art with active surface control.

Passive surface control implies the antenna contour is established on earth during fabrication and is not adjustable in the orbital environment. Active control implies the capability to actively adjust the contour in the





orbital environment. All three curves show a noticeable degradation at small dimeters. This effect is created by manufacturing uncertainties inherent in the fabrication of mesh reflectors. These errors are linear in nature and tend to produce a lower bound on the RMS surface roughness. As the antenna diameter increases the linear manufacturing errors become smaller and smaller contributors to the total systific artor. A targe fine angular in nature and are more associated with the antenna structural the angular dimeting tooling rather than the mesh and mesh contouring system. The angular limitations for systems and techniques currently in use at Harris are on the order of S04 radians.

The TDRSS antenna, currently in production at Harris, exhibits between 0.4mm and 0.5mm of manufacturing uncertainty. Evaluations have shown that a limiting value of 0.2mm is signer 24. cullise this 0.2mm value for linear uncertainty. The angular uncertainties associated with the upper curves are 25 $\mu$  radian and 16.7 $\mu$  radian. The 25 $\mu$  radian value is based on evaluation of potential improvements to existing equipment. The 16.7 $\mu$  radia is one istent with the angular transducers.

Utilizing the D/E values shown in Figure 24 the maximum roughness limited gain as a function of diameter is shown in Figure 25. The information contained





in Figures 24 and 25 is combined to yield an operating envelope for mesh deployable antennas as shown in Figure 26. Figure 26 points out an additional performance limitation, that of the mesh. Harrist plated molybehum mesh presently used for antenna surfaces at frequencies ranging from 400 MHz to 60 GHz. These tests indicate that for the present sith officient density to support frequencies up to 30 GHz with losses on the order of 0.25 dB. At frequencies above 30 GHz the mesh exhibits significant polarization effects which need further bound for mesh reflectors is estimates.



Figure 26. Operating Envelope for Mesh Deployable Antennas

Other antenna losses not accounted for in Figure 26 include blockage loss, losses due to the feed illumination (spillover and amplitude taper) and ohmic losses of the feed system. In general, these losses range from 1.5 dB for a very efficient antenna to 2.5 dB for a more typical antenna.

It should also be pointed out that the performance bounds illustrated in Figure 26 are for the peak gain points of the roughness limits. Systems operating near these performance bounds are subjected treaches a value of 4.334 dB at the bound itself. For cases where aperture efficiency is of great importance (e.g. radiometers) the operating point should be moved 5 dB nearer the origin with a beaver the resulting roughness loss is however the resulting roughness loss is however the capproximately 0.6 dB.

Having established the present and projected future performance bounds of mesh deployable antennas it is of interest to follow with an evaluation of thier potential utility to projected future missions. Reference 6 provides an excellent summary of such missions, at this time, include the NASA Office of Space Science (OSS), office of Space and Terrestrial Applications (OSTA) and the Office of Areronautics and Space Technology (Of picture in sisting intere missions, at attemes the singer tillizing large attemms for the 1985 to 2000 time period. Table 1 identifies potential missions from the OAST mission model.

In order to focus the development of technology for proposed future missions the Large Space Systems Technology (LSST) Office developed the concept of "focus missions". The focus missions approach is to broaden the narrow, individual mission requirements and thereby enhance the probability of developing concepts of broad applicability as opposed to a concept that satisfies only a particular set of requirements. The LSST focus missions were initiated by selecting characteristic classes of missions whose potential "peeific missions presently identified. Tables 2 and 3 identify the near and far term focus missions presently selected.

Figure 26 is reproduced in Figure 28 with the NAS 0AST mission candidates from Table 1 superimposed. Similarly Figures 29 and 30 have the near-term and far-term mission candidates superimposed. These figures illustrate that the mesh fisse figures illustrate that the mesh of satisfying a large majority of the candidate missions.



Figure 27. NASA OAST Missions Involving Large Space Systems









Figure 30. Mesh Deployable Antennas Satisfy the Far-Term Focus Mission Requirements

A CHEEKDE	APPLICATION		FREQUENCY, GHz	DIAMETER, m	BEAMS	
OCTA		0.1.1.				
(Dadiemeters)	1	0.1-km radiometer	1-20	50-1000	~1000	
(Radiometers)		500-km resolution climate	1-20	1	1-100	
	2	OSTA experimental radiometer	1-20	30	100-1000	
0\$\$	10	Submillimeter	300-1000	10-24	1-100	
	3	VLBI	1-22	30-65	1-100	
	4	SETI	1	100	1	
	5	Deep Space Relay ODSRS	30	30	1	
OSTA	6	Mobile	1	30-50	100	
(Communications)	7	PBS/TV	5.	50	1000	
	.8	20-30 OSTA	20-30	4	10	
	9	Personal	5-20	70	10000	

# Table 1. NASA OAST Antenna Reflector Mission Candidates

PARAMETER	COMMUNICATIONS	RADIOMETERS		
SIZE	30 - 100 m	10 - 100 m		
FREQUENCY	0.4, 0.8, 2.5 GHz	1 - 11 GHz		
f/d (PARENT)	0.5 - 1	1 - 2		
POINTING ACCURACY	0,035 deg	0.05 - 0.025 deg		
BEAMS	100 - 200	300 - 1000		
SURFACE ACCURACY	4 - 8 mm	3 - 10 mm		
FEEDS	Offset	Offset/On Axis		
BEAM ISOLÁTION	30 dB	-		
ORBIT	GED	300 - 600 km		
RESOLUTION	_	1 - 5 km		
REVÍSIT		3 days - 1 week		
SWATH WIDTH	-	<u>+</u> 30 deg		
POWER REQUIREMENTS	5 kW	TBD		
ITEFTIME	10 Yr	10 Yr		

## Table 2. LSST Near Term Reflector Mission Requirements

### Table 3. LSST Far Term Mission Candidates

APPLICATIONS	f/d	FREQUENCY GHz	DIAMETER	BEAMS	SPACECRAFT POWER REQUIREMENT kW	POINTING ACCURACY (SYSTEM)	POINTING STABILITY (SYSTEM)	ORBIT km	LIFETIME YR	SURFACE ACCURACY
States of the	· · · ·					11				
20 - OSTA	1	20-30	10-30	100	5	Pilot Beacon	0.1 deg	GEO	10	λ/50
SUB- MILLIMETER	0.4	300-1000	10-30	1	5	0.1 sec	0.1 \/d	400	10	λ/50
VLBI	0.4	1.4-14 (22)	15-75	1	0.5	0.01 deg	<u>+</u> 0.01 deg	400-800	10	λ/10
ATMOSPHERIC GRAVITY WAVE ANTENNA	N/A	N/A	100	N/A	TBD	5 deg	<u>+</u> 0.5 deg	≥250	10	N/A
PINHOLE CAMERA	N/A	N/A	MASK: 20 B00M: 1000	N/A	0.5	10 sec	TBD	400	10	N/A
ODSRS	0.4	30	30	1	10	1 sec	<u>+1 sec</u>	GEO	10	λ/30

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