DOE/MC/11076--3198 DE93 000237

**Adsorption of Aniline and Toluidines on** Montmorillonite: Implications for the **Disposal of Shale Oil Production Wastes** 

**Topical Report** 

M.E. Essington J.M. Bowen R.A. Wills **B.K. Hart** 

January 1992

Work Performed Under Contract No.: DE-FC21-86MC11076

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For **U.S. Department of Energy** Office of Fossil Energy Morgantown Energy Technology Center Morgantown, West Virginia

 $Bv$ University of Wyoming Western Research Institute Laramie, Wyoming



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# **Adsorption of Aniline and Toluidines on Montmoril**l**onite: Implications for the Disposal of Shale Oil Production** W**astes**

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**M.E. E**s**sington J.M. Bow**e**n R.A***.* **Wills** B**.K. Hart**

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For U.S. Department of Energy Office of Fossil Energy Morgantown Energy Technology Center P.O. Box 880 Morgantown, W**est Virginia 26507-0880**

> **By University of** W**yoming** W**estern Research Institute P.O. Box 3395 University Station Laramie,** W**yoming 82071**

> > **January 1992**

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#### **ABST**R**ACT**

**Bent**o**nite c**l**ay liners are common**l**y employed to mitigate the mov**em**ent of contaminants from waste disposa**l **sites. So**l**id and liquid waste materials that arise from the production of sha**l**e oil contain a vast array** o**f organic compounds. Common among these compound**s **are the aromatic amines. In** o**rder to assess the abi**l**ity of clay** l**iner materia**l **t**o **restrict organic compound mobility, the adsorption of aniline and o-,** m**-, an**d **p-toluidine on Ca 2+- and K+-saturated Wy**o**ming bentonite (SWy-**1**) was investigated. Adsorption experiments were performed under conditi**o**ns of varied pH, ionic strength, and d**o**minate electrolyte cation and ani**o**n. Organic adsorption on Ca 2+- and** K**+-**s**aturated montmorillonite is pH dependent, with maximum adsorption occurring when pH is appr**o**ximate**l**y equa**l **to the pK a of the ani**l**in**i**um ion deprotonation reacti**o**n (pH 4.45 to 5.**0**8). For any given organic compound, maximum adsorpti**o**n increases with decreasing ionic strength. Organic compound adsorption is inhibited in the presence of su**l**f**a**te and is greater in th**e **Ca 2+ systems than in the K+ systems at any given ionic strength. High salt** c**ontent and K+ collapse the bentonite layers and limit access to and compete for ads**o**rption sites. The K+ ion is also more difficult t**o **displace than Ca 2+ from interlayer positions. Fourier transform infrared spectroscopic data show that the ani**l**ine compounds are adsorbed on bent**o**nite thr**o**ugh the hydrogen bonding of an amine hydrogen to a surface silica oxygen. Su**l**fate redu**c**es amine adsorption by removing positively charged ani**l**ini**u**m** s**pecies from so**lu**tion t**o **form negative**l**y charge** s**ulfate c**o**mplexes. Although adsorpti**o**n of the substituted** am**ines on bentonite is observed, ani**l**ine and to**l**uidine adsorpti**o**n is minimal in** s**a**l**ine syst**em**s and not detected in a**l**ka**l**ine systems. Thus, in** s**ha**l**e oi**l **proces**s **wa**s**te disposa**l **sites, the mobi**l**ity** o**f the ani**l**ine**s **through bent**o**nite liners will n**o**t be mitigated by sorption proc**e**s**s**e**s**, a**s s**pent oi**l **sha**l**e** l**eachates are both high**l**y a**l**ka**l**ine and saline.**

#### **INTRODUCTI**O**N**

Spent o**i**l **sha**l**e and ret**o**rt waters are the so**l**id and liquid waste products that res**u**lt from the pr**o**duction** o**f synthetic crude** o**il from oil shale. These s**ol**id and** l**iquid waste products contain a vast array of** o**rganic compounds (Pellizzari et al.,** 1**979; Stuermer et al.,** 1**980; Leenheer et al.,** 1**982; Poulson et al.,** 1**985; Lane et al.,** 1**986). Principal among these are the carboxy**l**ic acids, phen**ol**s, pyridine-type comp**o**und**s**, and the ar**o**mati**c **amines. The p**o**tential f**o**r spent** o**il** s**hale t**o **red**u**ce the inorganic and** o**rganic chemica**l **c**o**ncentrati**o**ns in retort waters during codisp**o**sal has b**e**en s**u**gg**e**sted (Fox et al.,** 1**98**0**; Ge**o**rge and Jackson,** 1**985; Boardman et al.,** 1**985). However, resu**l**ts from detai**l**ed adsorption studies with specif**i**c compound type**s **have been mixed. Boardman et al. (**1**985) examined the adsorption of 2 hydroxynaphtha**l**ene,** 1**,2,3,4-tetrahydro**q**uino**l**ine, and 2,3,5 tri**e**thylphenol by several spent Green Riv**e**r Formati**o**n** oi**l** s**hale samples. The reduction in organic compo**u**nd so**l**uti**o**n concentrations ranged from 2**1**% to greater than 96%, d**e**pending on the organic compound type. Zhu et al. (**1**988) and** E**ssington (**1**992) examined the adsorption of pyridine by spent Rundle oil shale, spent and weathered spent Green River F**o**rmation, and New Albany oi**l **shale s**a**mples. They observed only a** 10**% reduction in organic compound so**l**ution concentrati**o**ns.**

**Be**c**aus**e **spent** o**i**l **sha**l**e** m**ay hav**e **a** l**imit**ed c**apacity t**o **fix potentia**ll**y hazardous organic comp**o**unds, the c**o**ntainment media used in disp**o**sal site construction must effectively restri**c**t c**o**mpound transport t**o o**ff-site** l**ocations. Bentonite clay** l**iner**s **are common**l**y employed t**o **prevent the percolation of leachates and the migration of potential**l**y hazardous organic c**o**mpounds fr**o**m waste disposa**l **sites by providing a physical barrier. In additi**o**n to providing a barrier to th**e **physica**l **movemen**t o**f leachates and asso**c**iated contaminants, clay liners can also se**rv**e as a sink for contaminants via adsorption pr**o**cesses.**

**The objectives of this study are to ex**am**ine the ability of b**e**ntonite to attenuate the model aromatic amines**: **aniline, o-to**l**uidine, mto**l**uidine, and p-to**l**uidine. Organic adsorption studies were performed as a fun**c**tion of so**lu**tion pH, saturating** c**ation, backgro**u**nd ele**c**tr**o**lyte, and ionic strength. The mechanisms responsib**l**e for ani**l**ine an**d **to**l**uidine adsorpti**o**n were a**l**so ex**am**ined using direct Fourier transfo**rm **infrared spectros**c**opic ana**l**ysis.**

#### **MAT**E**RIALS AND M**E**TH**O**D**S

#### **Preparation of M**o**nt**mo**rillonite Suspension**

**Wy**o**ming bentonite (SWy-**1**) was obtained fr**o**m the C**l**ay Minera**l **Society Source Clays Repository. Calcium-saturated clay su**s**pensions were prepared by placing 20.**0**00 g of SWy-**1 **bentonite and approximately** 1**.5 L of 0.5 M Ca(C2H302) 2 in a b**le**nd**e**r. The** cl**ay was s**u**sp**e**nded an**d **the suspen**s**ion pH was adjusted t**o **approxima**t**ely pH 4 using** 0**.**1**M HC**l **while** o**perating the b**l**ender at** lo**w speed. The suspension was mixed for an additional** 1**5 min using the medium blender s**e**tting. The c**l**ay suspension was quantitatively transferred t**o I **L polypr**o**pylene centrifuge bottle**s

us**i**n**g 0**.**5** M **Ca**(**C**2**H30**2) **2** t**o faci**l**i**t**a**t**e** t**h**e t**ra**n**sf**e**r**. **T**h**e** b**o**tt**les** w**ere c**entr**if**uged at 114**0** g **(m**aximum radius**)** to obtain a c**l**ear **s**u**p**ernatant li**q**uid. **T**he su**p**ernatant solution was de**c**anted an**d** dis**c**arded**,** and replaced with approximately 0.6 L of 0.5 M Ca(C<sub>2</sub>H<sub>3</sub>O<sub>2</sub>)<sub>2</sub>. The centrifuge bott**l**es we**r**e tight**l**y sea**l**ed, **vig**orou**s**ly shaken to di**sp**e**r**se the clay, **a**nd **c**entrifuged to obtain a **c**lear supernatant solution. **T**he **s**u**p**ernatant was de**c**ant**e**d and di**s**carded, and the 0.5 M Ca (**C**2**H3**02**) 2** wa**s**hings re**p**eated two additional \_imes. Following the C**a(**C**2**H3**0**2**) 2** wa**s**hings, the clay wa**s** washed twice with type I water and three times with either 0.01 M CaCl<sub>2</sub>, 0.1 M CaCl<sub>2</sub>, or 0.005 M CaSO<sub>4</sub>. The Ca<sup>2+</sup>-saturated clay was quantitatively transferred to a 2 L volumetri**c** flask and brou**g**ht to volume with the ba**c**kground Ca electrolyte. The suspensions were transferred to polypropylene bottles for storage. The weight of **c**lay per un**i**t **v**olume of suspension was deter**m**ined by dry**i**ng known **v**olu**m**es o**f** the suspen**s**ions at **i**15**°**C for 24 hr and applying appropriate correction**s** for o**c**cluded salts. Over the course of the study, the su**s**pension**s** contained between 9.99 and  $10.04$  mg  $mL^{-1}$  of clay.

The K+-saturated SWy-i bentonite was prepared in a manner similar to that described for Ca<sup>2+</sup> saturation. However, 1 M KCl was used to K<sup>+</sup> saturate the bentonite, and the final washings were performed using either 0.03 M KCI, 0.3 M KCI, 0.01M **K**2S**O**4**,** 0.05 M **K**2S**0**4, o**r** 0.**i M K**2S**O** 4 .

#### A**dsor**p**tion Studies**

Aniline ( $pK_a = 4.63$ ), o-toluidine ( $pK_a = 4.44$ ), m-toluidine ( $pK_a =$ 4.73), and p-toluidine ( $pK_a = 5.08$ ) adsorption experiments were **c**ondu**c**ted in both the Ca **2**+- and K+-saturated bentonite **s**ystem**s**. The ba**c**kground electrolytes used in the ca2+-saturated bentonite adsor**p**tion experiments were 0.01 M and 0.1 M CaCl<sub>2</sub> (I = 0.03 M and 0.3 M, respectively), and  $0.005$  M CaSO<sub>4</sub> (I = 0.02). The background ele**c**trolytes used in the K+-saturated bentonite adsorption ex**p**eriments were 0.0**3** M and 0.3 M KCl (**I** = 0.0**3** M and 0.**3** M, re**s**pectively), and 0.01 M, 0.05 M, and 0.1 M  $K_2SO_4$  (I = 0.03 M, 0.15 M, and 0.3 M, respectively).

**A**nalytical g**r**ade aniline **(**99.5**+**%), o-toluidine **(**99**+**%), m-toluidine **(**99%), and **p**-to**l**uidine (99.9%) we**r**e obtained fro**m** Ald**ri**ch Che**m**ical Co. and used without further **p**urification. Stock solutions containing 2000 mg  $L^{-1}$  (21.48 mmol  $L^{-1}$  aniline and 18.67 mmol  $L^{-1}$  toluidine) of each organi**c c**o**m**pound were prepared in the appropriate Ca **2**+ or K+ ba**c**kground ele**c**trolyte solutions.

Adsorption experiments were performed by pla**c**ing 20 mL of the clay sus**p**ension, 25 mL of an aniline or toluidine solution, and 5 mL of a **p**H adjust**i**ng solution in 5**0** mL Corex centrifuge tubes. The **p**H ad**j**usting solutions were composed of the background electrolyte and 0.2 M HCI or H<sub>2</sub>SO<sub>4</sub> that ranged in composition from 100% background electrolyte to a i:I mixture. The centrifuge tubes were sealed with **T**eflon-lined scr**e**w **c**aps, wrap**p**ed in aluminum foil, and equilibrated on a wrist-a**c**tion **s**haker for 24 hr at ambient tem**p**eratures (20-25**°**C). **T**he adsor**p**tion experim**e**nt**s**, in**c**luding blanks, were run in tripli**c**ate. **P**reliminary adsorption ex**p**eriments showed that a 4-hr equilibration period wa**s** **a**d**e**q**ua**t**e for** the **com**pleti**o**n **of a**n**i**l**i**n**e a**n**d** t**olui**d**i**ne **adsorp**ti**o**n rea**c**tion**s**. **T**hese experiments also showed that the adsorption equilibrium was stable up to 48 hours and that no adsorption of the organic compounds occurred on the Corex centrifuge tube**s**.

Follo**w**ing the e**q**u**i**lib**r**ation **p**er**i**od, the adsor**p**tion syste**m**s were **c**entrifuged at 1140 g (maximum radius) to obtain **c**lear su**p**ernatant solution**s**. A 10-m**L** aliquot wa**s** extracted from each **c**entrifuge tube and \_ **p**l**a**ced in a **1**00-mL volumetric flask. A 10-mL aliquot of 0.i M Ca(OH)**2** or KO**H** was added to each flask, whi**c**h wa**s** brought to volume with the appropriate ba**c**kground ele**c**trolyte. The solutions were analyzed for aniline or the toluidines by UV **s**pe**c**trophotometry (Shimadzu UV-265 **sp**e**c**tro**p**hotometer, Shimadzu Corp., Kyoto, Japan) at **a** wavelength of approximately 280 nm.

Equ**i**libriu**m** supernatant solution **pH** wa**s** dete**rm**ined using a standard**i**zed **(**pH 4 and 7) combination p**H** electr**o**de (Co**r**ning **Sc**ience **P**rodu**c**ts, Corning, NY) and a Sargent-Welch MPT automatic titrator micro**p**ro**c**essor (Sargent-Welch Scientifi**c** Co., Skokie, **I**L). Standard solutions for UV analysis ranged in concentration from 10 mg L<sup>-1</sup> to 120  $mg$   $L^{-1}$  and were prepared by placing varied volumes of organic compound sto**c**k solutions and 10-mL aliquots of 0.i M Ca(OH)**2** or KOH into 100-mL volumetri**c** flasks, which were brought to volume with the ap**p**ropriate background electrolyte. The coefficient of determination  $(r^2)$  for each **s**tandard **c**urve alway**s** ex**c**eeded 0.999. **T**he total **a**mount of aniline or o-, m-, or **p**-toluidine adsorbed by SWy-i bentonite was cal**c**ulated from the differen**c**e between organi**c c**o**m**po**u**n**d c**oncentrations in the initial and the equilibrium **s**olution**s**.

#### **Infrared Analysis**

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Liq**u**id attenuated total ref**l**ectance **(**ATR) Fourier transform inf**r**ared **(**F**T**-**IR)** s**p**e**c**troscopic analysis was used to study the **m**echani**sm** of aniline and toluidine adsorption by bentonite. Calcium- and  $K^+$ saturated bentonite samples were retained from the **pH** 2, pH 4, and p**H** 6.5 organi**c** sorption studies for liquid A**TR** FT-**I**R analy**s**is. Following **c**en£rifu**g**ation and the removal of the equilibrium solution**s**, a **s**ub**s**ample of the **r**emain**i**ng organo-bentonite slu**r**ry was s**m**eared on the su**r**face of a ge**rm**an**i**u**m r**h**om**b. **T**he rho**m**b was place**d** in the liquid A**T**R **c**el**l (**Buck S**c**ientific) and the FT-**IR** spectra acquired using a BioRad-Digilab FTS-45 **F**ourier t**r**an**s**form infrared spectrometer. **I**nfrared s**p**ectra of bentonite **s**lu**r**rie**s** and spectra of the pur**e** organic co**mp**ounds were si**m**i**l**arly obtained. The spectra obtained for the organo-bentonite **s**lurrie**s** were subtracted from spe**c**tra of the bentonite slurries (at the appropriate pH and ioni**c** en**v**ironment**)** to o**b**tain diffe**r**ence **s**pectra. The difference s**p**ectra were analyzed to identify peak shifts in the N-**H s**tretch bands of sorbe**d** organi**cs** by com**p**aring the differen**c**e spe**c**tra to s**pec**tra of the pure organi**c c**ompounds.

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 $\sim 10^{-11}$ 

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#### **RESULTS**

#### Equilibrium Adsorption

The maximum amount of aniline and the toluidines adsorbed on bentonite is pH dependent. Above pH 7, organic compound adsorption was not detected. Adsorption increases as pH decreases from approximately pH 7, with the adsorption maximum  $(X/M_{max})$  occurring when solution pH is approximately equal to the pKa of the anilinium ion deprotonation reaction:  $R-NH_3^+ = R-NH_2^0 + H^+$  (Figures 1 through 4). As solution pH is reduced below the pKa, adsorption decreases.

The amount of aniline or toluidine adsorbed at X/M<sub>max</sub> is influenced by the dominant electrolyte cation, saturating cation, and the ionic medium. Aniline and m-toluidine adsorption (Figures 1 and 3) is greatest in the Ca systems and the low ionic strength (0.03 M) KCl system. Adsorption was lowest in the  $K_2SO_4$  and the high ionic strength (0.3 M) KCl systems. For o-toluidine (Figure 2), adsorption is greatest in the low ionic strength Ca and KCl systems. For p-toluidine (Figure 4), adsorption was greatest in the low ionic strength (0.02-0.03 M) systems, irrespective of background electrolyte.

#### **Infrared Analysis**

Analysis of the organo-bentonite adsorption interactions was performed at three different solution pH values using the liquid ATR FT-IR cell. This method allows for the determination of organic adsorption mechanisms in aqueous suspensions as a function of the chemical properties of the solution phase. Large negative shifts in  $v_a(NH)$  and  $v_a(NH)$  for aniline, o-toluidine, and m-toluidine in both pH 4 and pH 6.5 systems, independent of dominate electrolyte cation, were observed (Tables 1, 2, and 3). The band shifts are greatest in the pH 4 systems. Further,  $V_g(NH)$  and  $V_g(NH)$  bands were not observed for p-toluidine or for the pH 2 systems. The large negative shift in  $v_{\rm g}$ (NH) and  $v_{\rm a}$ (NH) suggests that an amine hydrogen is hydrogen bonded to a surface silica oxygen.





a Number in parentheses denotes shift



Figure 1. Adsorption of Aniline on Bentonite as a Function of Saturating Cation, pH, and Ionic Environment



Figure 2. Adsorption of o-toluidine on Bentonite as a Function of Saturating Cation, pH, and Ionic Environment



Figure 3. Adsorption of m-toluidine on Bentonite as a Function of Saturating Cation, pH, and Ionic Environment



Figure 4. Adsorption of p-toluidine on Bentonite as a Function of Saturating Cation, pH, and Ionic Environment

Assignment	Pure	pH 4		pH 6.5	
		$ca2+$	$K^+$	$Ca2+$	$K^+$
$V_{\rm g}$ (NH)	3455	3393 $(-62)^{a}$		$3401 (-54)$	
	3452	$\sim$ $\sim$	$3382 (-70)$	$- -$	$3390 (-62)$
$V_a(NH)$	3367	$3318 (+49)$	$---)$	$3325 (-42)$	
	3362	$-$	$3311 (-51)$	$\cdots$	$3325 (-37)$

**Table** 2**. Liquid** AT**R F**T**-**l**R** A**na**lys**i**s **of o-**t**oluid**i**n**e, **c**\_ **-I**

a Number in **pare**n**t**h**e**s**es de**no**tes** s**hift**

Assignment	Pure	pH 4		pH 6.5	
		$Ca2+$	$K^+$	$Ca2+$	$K^+$
$V_a(NH)$	3432	3391 $(-41)^a$	$\frac{1}{2}$ and $\frac{1}{2}$	$3395 (-37)$	
	3430	$3391 (-39)$	$- -$	$3395 (-35)$	--
	3436	$- -$	$3389 (-47)$	$- -$	$3402 (-34)$
	3430	--	$3390 (-40)$	$- -$	$3391 (-39)$
$V_{\rm a}$ (NH)	3350	$3311 (-39)$	$\sim$ $\sim$	$3323 (-27)$	--
	3350	$3311 (-39)$	$\sim$ $\sim$	$3321 (-29)$	---
	3350	--	$3312 (-38)$	$-$	$3335 (-15)$
	3350	--	$3310 (-40)$	--	$3321 (-29)$

**Table 3**. **Liquid ATR FT-IR Ana**ly**s**is **of m-to**l**uldlne, c**\_ **-I**

a Number in **pare**nth**e**s**es de**no**tes shift**

#### **DISCUSSI**O**N**

**A**s p**H de**c**reases fr**o**m a value** o**f 7, aniline an**d **t**ol**uidine ads**o**rpti**o**n increases t**o **a maximum when s**ol**uti**o**n pH is appr**o**ximately equal t**o **the p**K **a** o**f the ani**l**inium i**o**n depr**o**t**o**nati**o**n reacti**o**n. This increase in ads**o**rpti**o**n i**s **due t**o **the in**c**rea**s**ing pr**o**p**o**rti**o**n** o**f ani**l**ine** o**r t**ol**uidine present a**s t**he p**os**itive**l**y charged anilinium** s**pe**c**ies (Figure**s 1 **thr**o**ugh 4). Ad**s**orpti**o**n** d**ecrea**s**e**s **fr**o**m X**/**M**m**a x with an additi**o**nal decrea**s**e in pH. Thi**s **may be due t**o **c**o**mpetiti**o**n with H+. In general, the am**o**unt** o**f** o**rganic ad**so**rbed wa**s **greatest in the Ca 2+ and l**o**w i**o**nic strength** s**y**s**tem**s**, c**o**mpared to that** o**b**s**erved in the** K**+ and high i**o**nic** s**trength**

**systems. These results are c**o**n**s**istent with th**os**e** o**btained by Za**c**hara et al. (**1**984). They examined ani**l**ine ads**o**rpti**o**n by** so**i**l **and** o**bserved a decrea**s**e in ani**l**ine ad**so**rption with increa**s**ing i**o**nic** s**trength. They al**so **f**o**und the aniline ads**o**rpti**o**n maximum t**o o**c**c**ur when s**ol**uti**o**n p**H **wa**s **appr**o**ximately equal to the pK a.**

High ionic strength solutions and the K<sup>+</sup> ion promote the collapse of the bentonite layers, and limit the access of anilines to adsorption **the bent**o**nite layer**s**, and** l**imit the ac**c**e**ss o**f aniline**s **t**o **ad**so**rpti**o**n** s**ite**s**. Increa**s**ing Ca 2+ and K + c**o**ncentrati**o**n**s **al**so **result in increased c**o**mpetiti**o**n with the ani**l**inium i**o**n f**o**r ads**o**rpti**o**n site**s**. Further, Ca 2+, due t**o **its high negative hydrati**o**n energy in c**o**mpari**so**n t**o K**+, maintains a larger hydrated i**o**nic radius when reacting with in**t**er**l**ayer surfa**c**e**s**. Thus, in relation t**o K **+, Ca 2+ may be m**o**re ea**s**ily displaced fr**o**m the bent**o**nite surface by the p**ro**t**o**nated amines. The**s**e re**s**u**l**ts c**o**nflict with th**o**se** o**f M**o**reale and Van B**l**ade**1 **(**1**979). They examined ani**l**ine ads**o**rpti**o**n by** K**+- and Ca2+-saturated Camp-Berteau m**o**ntm**o**rill**o**nite and found greater aniline adsorpti**o**n in the** K**+ system. However, s**o**luti**o**n p**H**, d**o**minant electr**o**lyte cation and ani**o**n, and i**o**ni**c s**trength were n**o**t** d**efined by M**o**r**e**a**l**e and Van B**l**adel (**1**979). Thus, their ad**so**rpti**o**n result**s **can not be direct**l**y compared t**o **th**o**se** o**btained here.**

**The ads**o**rpti**o**n and FT-IR data als**o s**ugg**e**st that aniline and t**o**luidine adsorpti**o**n i**s **str**o**ngly dependent** o**n the free s**o**luti**o**n c**o**ncentrati**o**ns** o**f the pr**o**tonated amines. Spe**c**tr**o**s**c**opi**c **data suggest that the ads**o**rpti**o**n of** a**ni**l**ine and to**l**uidine proceeds thr**o**ugh an innersphere c**o**m**pl**exation rea**c**tion were a hydr**o**gen** o**n the** p**r**o**t**o**nated** am**ine is directly b**o**nded t**o **a surface Si-**O **gr**o**up. Thus, aque**o**u**s s**peciati**o**n reacti**o**n**s **that c**o**mpete f**o**r the pr**o**t**o**nated** am**ine wi**l**l redu**c**e ads**o**rpti**o**n. I**o**n pair f**o**rmation with** s**u**l**fate reduce**s **aniline an**d **t**o**luidine ads**o**rpti**o**n thr**o**ugh the f**o**rmati**o**n** o**f a negatively charged c**o**mplex,** s**uch a**s **[C6**H**6NH 3- SO4]-. Greater amine adsorpti**o**n in the CaSO 4** s**ystems, c**o**mpared with** that in the  $K_2$ SO<sub>4</sub> systems, is due to the formation of the CaSO<sub>4</sub> ion **pair.** The formation of  $caso_4^0$  removes  $so_4^{2-}$  from solution, leaving less **free SO**\_**- t**o co**mplex with the anilines.**

**Alth**o**ugh associati**o**n constants f**o**r the f**orm**ati**o**n** o**f [C6H6NH3-SO4] and [CH3C6H6NH3-S04]- ion pairs are n**o**t availab**l**e, insight int**o **the aque**o**us** c**h**em**i**s**try** o**f the aniline ads**o**rpti**o**n** s**yst**ems c**an be** o**btained by c**o**mpari**so**n t**o **a syst**em co**ntaining NH**\_ **and SO**\_**-. In** s**u**c**h a m**o**del, the f**orm**ati**o**n** o**f [NH4SO4]-** c**an be predicted (**lo**g** K**f kn**o**wn). The re**s**ult**s o**f such an analysi**s**, perf**orm**ed using the PHR**EE**Q**E co**de (Parkhur**s**t et al.,** 1**980), are sh**o**wn in Table 4. Alth**o**ugh the [NH4SO4]- c**o**mp**l**ex** o**n**l**y acc**o**unt**s **f**o**r a** s**mall per**c**entage** o**f th**e **t**o**tal** am**ine present in the syst**em (log  $K_f = 1.11$ ), the model results suggest the removal of protonated **amine fr**o**m s**ol**uti**o**n thr**o**ugh the f**o**rmation** o**f the negative**l**y charged sulfate** co**mp**l**ex. C**l**ear**l**y, f**o**r i**o**n pair f**o**rmati**o**n t**o s**ignificant**l**y influen**c**e aniline ads**o**rpti**o**n, th**e **l**o**g Kf values for [C**6H**6NH3-SO4]- and [CH3C6H6N**H**3-SO4]- formati**o**n must be significantly greater than that f**o**r [NH4SO 4]- f**o**rmati**o**n.**

10

 $\sim 110$ 

**Contractor** 

 $\mathbf{v} = \mathbf{v} \times \mathbf{v}$ 





Model predictions performed using the PHREEQE code and the chemical conditions described in the<br>Materials and Methods section, solution pH equal to 4.6, log K<sub>a</sub> for NH<sup>9</sup> protonation equal to 4.6<br>(aniline model), and log d

#### **CONCLUSIONS**

Organic adso**rpti**o**n** o**n Ca 2+- and** K**+-**s**aturated m**o**ntmorill**o**nite i**s **pH dependent, with maximum ads**o**rpti**o**n** o**ccurring when pH i**s **appr**o**ximate**l**y equal t**o **the p**K **a** o**f the anilinium i**o**n depr**o**t**o**nati**o**n reacti**o**n (pH 4.45 t**o **5.**0**8). F**o**r any given** o**rganic** co**mp**o**und, maxi**m**um ad**so**rpti**o**n increase**s **with decrea**s**ing i**o**nic** s**trength. Organic c**o**mp**o**und ad**so**rpti**o**n i**s inhibited in the presence of sulfate and is greater in the  $Ca^{2+}$  systems **th**a**n in the** K**+ system**s **at any given i**o**nic** s**trength. High** s**a**l**t content and** K **+ c**o**llapse the bent**o**nite layer**s **and** l**imit acce**ss **t**o **ads**o**rpti**o**n sites. Increasing the Ca 2+ and K+ i**o**n con**c**entrati**o**ns al**so **pr**o**vide**s **greater** c**ompetiti**o**n wi**t**h the amine**s **f**o**r ad**so**rpti**o**n** s**ites. Further, the** K **+ i**o**n is m**o**re difficu**l**t t**o **displace than Ca 2+ fr**o**m inter**l**ayer p**os**iti**o**n**s**. Spectr**o**sc**o**pic data** s**h**o**w that the ani**l**ine c**o**mp**o**und**s **are ads**o**rbed** o**n bent**o**nite thr**o**ugh the dire**c**t bonding** o**f an amine hydrogen t**o **a** su**rface** s**i**l**ica** o**xygen. Sulfate redu**c**es ani**l**ine ads**o**rpti**o**n by r**emo**ving pr**o**t**o**nated and p**o**sitive**l**y charged amine species fr**o**m s**o**luti**o**n to form negatively charged sulfate c**o**mplexes.**

**Alth**o**ugh ads**o**rpti**o**n** o**f the** s**ub**s**tituted amine**s o**n bent**o**nite i**s **observed, ani**l**ine and t**ol**uidine adsorption is minima**l **in high ioni**c **strength sa**l**ine syst**em**s and not detected in a**l**ka**l**ine (greater than pH 7) sy**s**t**em**s. C**om**monly, spent** o**il shale leachates and ret**o**rt water**s **are b**o**th high**l**y a**l**ka**l**ine and sa**l**ine. Th**u**s, in** s**h**al**e** o**i**l **pr**oc**es**s **wa**s**te disp**o**sa**l s**ites, the m**o**bility** o**f the ani**l**ines through bent**o**nite** l**iner**s **may n**o**t be mitigated by s**o**rpti**o**n pr**oc**esses.**

#### **ACKN**O**WL**E**DG**E**M**E**NT**

The autho**r**s **expres**s **appreciati**o**n t**o **the United State**s **Department** o**f** E**nergy f**o**r funding** o**f this w**o**rk under C**oo**perative Agreement Number D**E**-FC2**1**-86MC**110**76.**

#### **DI**S**CLAIM**E**R**

**Menti**o**n** o**f specific brand name**s o**r mode**l**s of equipment i**s **f**o**r in**fo**rmati**o**n** o**n**l**y and does n**o**t imply end**o**r**s**ement** o**f any parti**c**u**l**ar brand.**

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 $\label{eq:2.1} \frac{1}{2}\sum_{i=1}^n\frac{1}{2}\sum_{i=1}^n\frac{1}{2}\sum_{i=1}^n\frac{1}{2}\sum_{i=1}^n\frac{1}{2}\sum_{i=1}^n\frac{1}{2}\sum_{i=1}^n\frac{1}{2}\sum_{i=1}^n\frac{1}{2}\sum_{i=1}^n\frac{1}{2}\sum_{i=1}^n\frac{1}{2}\sum_{i=1}^n\frac{1}{2}\sum_{i=1}^n\frac{1}{2}\sum_{i=1}^n\frac{1}{2}\sum_{i=1}^n\frac{1}{2}\sum_{i=1}^n\$ 



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 $\label{eq:2} \frac{1}{\sqrt{2}}\left(\frac{1}{\sqrt{2}}\right)^{2} \left(\frac{1}{\sqrt{2}}\right)^{2} \left(\frac{1}{\sqrt{2}}\right)^{2}$