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Analysis of Photographic Records of Coal Pyrolysis

Final Report

J.N.D. Dodoo

October 1991

Work Performed Under Contract No.: DE-FG21-90MC27326

For U.S. Department of Energy Office of Fossil Energy Morgantown Energy Technology Center Morgantown, West Virginia

By University of Maryland Eastern Shore Department of Natural Sciences Princess Anne, Maryland



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ANALYSIS OF PHOTOGRAPHIC RECORDS OF COAL PYROLYSIS

1. Background and Motivation

1.1 Introduction

Bituminous coals upon heating undergo melting and pyrolytic decomposition with significant parts of the coal forming an unstable liquid that can escape from the coal by evaporation. The transient liquid within the pyrolyzing coal causes softening or plastic behavior that can influence the chemistry and physics of the process. Bubbles of volatiles can swell the softened coal mass in turn affecting the combustion behavior of the coal particles. The swelling behavior of individual coal particles has to be taken into account both as the layout as well as for the operation of pyrolysis, coking and performance of coal-fired boilers. Increased heating rates generally increase the amount of swelling although it is also known that in some cases, even highly swelling coals can be transformed into char with no swelling if they are heated slowly enough [1,2].

The swelling characteristics of individual coal particles have been investigated by a number of workers [3,9] employing various heating systems ranging from drop tube and shock tube furnaces, flow rate reactors and electrical heating coils. Different methods have also been employed to determine the swelling factors. The following sections summarize some of the published literature on the subject and outline the direction in which the method of analysis will be further extended in the study of the swelling characteristics of hvA bituminous coal particles that have been pyrolyzed with a laser beam.

1.2 R.H Essenhigh and G.C. Yorke [3]

The authors studied single coal particles in the size range 0.5 to 2 mm connected to fine silicon threads with a high temperature cement. The arrangement was then suspended, cantilever fashion, between two electrical heating coils heated to about 1000°C. One particle was enclosed in a brass box, with observation window that could be flushed out with carbon dioxide. This made it possible to observe the swelling of particles that were being pyrolyzed without burning. Forty particles were studied all of which showed the characteristic behavior of generation and combustion of volatiles with swelling during the combustion phase and subsequent residue burnout.

The particle diameters were measured from photographic records. A plot of the

square of diameter against time (the authors actually used frame number in their plot) is shown in Fig.1. The graph shows a sudden sharp rise and fall in the curve at the start of the combustion indicating swelling of the particle. The authors attribute such behavior as indicating that in air, swelling is a two-step process. First there is a large expansion followed by a contraction. In the presence of carbon dioxide only expansion occurs with no subs^aquent contraction. Swelling factors, defined as the ratio of the diameter at the start of the residue combustion to the initial cold diameter of the particle, were obtained for individual coal particles. The values were in the range between 1.4 and 1.72

1.3 P. Lightman and P.J. Street [4]

Three kinds of pulverized coal particles, Prince of Wales, Cwm and Rawdon, were heated in two different vertical furnaces (1) a drop tube and (2) a shock tube. In the drop tube furnace the coal particles were introduced at a rate of about 1.3 g/min into the top of the tube together with a small quantity of transport air at a rate of 200 ml/min. The wall temperature was maintained at 1200 °C and the flow gas was argon or argon-air mixture. In the shock tube experiment the particles were very rapidly dispersed into a heated gas column. The gas temperature was in the range between 500 °C to 3000 °C and the heating rate was 10^5 °C/s The gases used for treatment were argon,nitrogen and nitrogen-oxygen mixture. The authors studied the treated particles and made the following observations.

Drop tube furnace

The Cwm particles treated in argon showed a number of swollen thin walled cenospheres. The walls were about 1 micron thick and the particles expanded to more than twice their normal diameter. By contrast, the Prince of Wales and the Rawdon particles treated in the same way showed no such changes and little change in size.

Shock tube furnace

No swelling was observed in any of the three types of coal particles studied in nitrogen and at temperatures between 500 °C and 700 °C. Cenospheres were, however, observed at a gas temperature of 900 °C. Particles treated at temperatures as high as 2600 °C only showed partially developed cenospheres but no swelling.

1.4 P.J. Street, R.P. Weight and P. Lightman [5]

The work of these authors was an extension of the work previously reported by Lightman and Street [4]. The method of treatment was by a vertical drop tube furnace with a maximum operating temperature of 950 °C. The treated coal particles were examined under both optical and scanning electron microscope.

The extent of particle swelling is shown in Fig.2. which is the result of analyzing some 300 particles. Of significance is the fact that swelling at a temperature as low as 300 °C where the swelling ratio is about 1.05. Also shown is the apparent density of the



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Fig.2 Variation in swelling ratio and apparent density with temperature

particles during treatment. The apparent density was determined by means of the density bottle method using D.C. 702 silicone oil as the displacement fluid.

The authors conclude that the swelling ratio is dependent upon gas composition. Swelling ratios of particles treated in air were less than those of particles treated in nitrogen. The apparent density of the particles showed a uniform decrease in nitrogen. In air below ignition temperature the minimum in the value of the apparent density coincided with the peak of swelling. The subsequent sudden increase in the density figure are attributed to expulsion of volatiles and the formation of surface holes allowing the silicone to penetrate into the particles during the density determination.

1.5 Toshiaki Matsunagi,Yoshiyuki Nishiyama,Hidenori Sawabe and Yasukatsu Tamai [6]

These authors examined the swelling behavior of single coal particles under rapid heating up to 870 K in an atmosphere of nitrogen and oxygen. The particles were treated with ammonia to determine whether such treatment affected the swelling property of Japanese bituminous coal. The particle diameters were in the range 1 to 2 mm and were in a glass vessel with a molybdenum heating plates. The upper surface of the heating plate was coated with a refractory cement before each run to prevent direct contact between particles and the plate.

The events were photographed at a rather slow rate of 5 frames/sec and analyzed by microscopy. The swelling factor as a function of temperature is shown in figure 3 for untreated (with ammonia) coals in a hydrogen environment. The authors conclude that the Japanese coal particle changed its shape in a complicated manner with repeated expansions and contractions. Also the degree of swelling varied considerably for the same species under the same conditions. Other species that were impregnated with a catalyst such as nickel salt were found to have a decreased swelling factor.

1.6 P.F. Melia and C.T. Bowman [7]

Melia and Bowman have developed a model which predicts volatile evolution rates and swelling of single coal particles during devolatilization in inert atmospheres. the authors indicate that the driving force for swelling is the pressure differential between the inside and the outside of the particle due to volatile evolution. The pressure differential is that required to force the volatile mass flux through the existing pores. The volatile mass flux was calculated from a distributed activation energy pyrolysis kinetic model for particle temperature-time history by Anthony and co-workers [8].

The authors assumed that the swelling was due entirely to increased pore volume and the increased diameter of the particle was calculated from the new volume. The results of their computation are shown in figures 4 and 5. The data considered span seven orders of magnitude in heating rate, initial particle diameters



Fig.3 Swelling behaviour of A-UN coals in hydrogen. (Symbols denote different coals)

Fig.4 Variation in swell factor with heating rate and initial particle size Model predictions are solid lines.

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Fig.5 Variation in swell ratio wit time for 57.5 μ m diameter bituminous coal particle for several heating rates. Model predictions are represented by broken lines from 57.5 to 2340 micrometer, and swell factors from 1 to 10.5. The highest swell factors represented volume increases on nearly 1200 times the original particle volume.

1.7 Donald J. Holve, Thomas H. Fletcher and K. Gomi [9]

The authors studied pulverized coal particles in a continuous, small flow rate coal slurry atomizer and laminar flow reactor operated over a wide temperature range and oxidizing conditions for the early stages of combustion. The primary diagnostic employed in the study was a laser-based particle counter-size-velocimeter system to measure the concentration and size distribution of particles prior to and throughout the early combustion region of the flow reactor. the measurements were conducted at both ambient and combustion conditions of 300 K and 1700 K respectively. The authors arrived at the following conclusions.

- 1. Agglomeration increases the top size of coal/water slurries by a factor of 2-3, and the volume mean diameters by a factor of 4-6 over the equivalent constituent pulverized coal.
- 2. Particle swelling during the devolatilization phase increases particle diameter by a factor of 50-100 per cent for the dry coal and coal/water slurries investigated. A numerical model calculation predicted that char burnout times increased with increased particle swelling.
- 3. Chemically beneficiated slurries showed rapid swelling at reaction times of less than 5 ms.

1.8 Rationale for the present work

The U.S. Department of Energy is investigating the combustion characteristics of various coal feedstocks in its new Fuels Evaluation Facility. This facility is designed to test combustion, emissions, slagging, fouling and erosion properties of both dry and pulverized coal and coal-water slurries. Data obtained from each study or groups of studies will became part of a data base for coal combustion. The data base will provide for a better understanding, and enable modeling of the behavior of coal in practical utilization systems. Coal devolatilization has been the subject of extensive study, [11-20]. At the Morgantown Energy Technology Center, (METC), the rapid devolatilization behavior of single hvA bituminous coal particles has been studied by Maloney [19,20], inside an electrodynamic balance apparatus. In this experiment freely suspended single coal particles were irradiated from two sides by counterpropagating pulsed laser beams of equal intensity. The devolatilization processes were time resolved by high-speed cinematography. The response of each coal particle to a given heating pulse was obtained using a high-speed 16 mm movie camera with a framing rate of 5000 frames per second. Timing pulses signaling the initiation of the laser beam were simultaneously recorded on the film to facilitate accurate determination of the period of occurrence of particular events. Among the goals of this METC program is one that seeks to analyze the film records to obtain information such as particle size, characteristic times for volatile evolution, bubbling and particle swelling which can then be used to obtain valuable information on density changes, and temperature sensitivities. This report considers only one of the important characteristics listed above, namely, the swelling characteristics. The work is directed in two very important areas.

- 1). Design and setup a video-enhanced microscopy system capable of analyzing photomicrographic images.
- 2). Use the setup in (1) to analyze the photomicrographic data collated in the electrodynamic balance experiment.

The analysis is directed to determining the swelling ratio of hvA bituminous coals as a function of time. The effect of laser intensity is also investigated. The swelling data are compared with those obtained by previous workers [3,9] using different heating methods.

2. Experimental Design and Setup

2.1 Introduction

The apparatus necessary for analyzing video images must have the following essential capabilities. (1) The ability to grab the image-either still or moving image, (2) store the image for indefinite periods and (3) analyze visual information represented by standard or nonstandard signals. The video signals may come from standard video cameras,VCRs,television broadcasts or from nonstandard devices such as microscopes, and even scanning electron microscopes, SEMs. The video signals are sampled electronically by a frame grabber (image acquisition) which can store and display the images. Image acquisition converts an image into an array of the data points, which can be stored digitally, processed and enhanced. The system must also be capable of displaying the processed image on a video monitor. The quality of the image displayed depends on a number of factors. The two most important factors are explained in the following sections.

2.1.1 Resolution

2.1.1a Pixel and Spatial Resolution

The number of picture elements or pixels which make up a digitized frame determines the spatial resolution of the signal and the amount of detail with which shapes in the image are represented. The spatial resolution is expressed as a matrix -the number of pixels (columns) per line by the number of lines (rows) into which the image is divided. Typical values are of the order of 512 pixels x 480 lines.

2.1.1b Brightness Resolution

The accuracy with which a particular digital pixel value represents the brightness or color of the corresponding location in the original video signal, the Brightness resolution is determined by the analog to digital, A/D converter.

2.1.2 Aspect Ratio

This is an important factor in cases where the area of a given region is determined by counting pixels. The aspect ratio is defined as the horizontal dimension of the image to the vertical dimension of the image. Other considerations that make for an effective image processing system are input and output requirements of the video monitors. The input and outputs of most frame grabbers are compatible with any of a number of video communication standards such as RS-170 or RS-330 NTSC (National Television System Committee) color signals. An RGB (red,green blue) color monitor ensures that the video image can be displayed in color after application of pseudo-coloring. A number of manufactures specialize in the development of modules for image processing. After an extensive review of the various options offered by several vendors the image processing system offered by DATA TRANSLATION (DT) was chosen in preference to any others. Using the DT modules a video-enhanced optical microscope image analysis system was constructed.

The setup is shown in the block diagram Figure 6. As illustrated, the videoenhanced microscopy system consisted of a microscope, a video camera, a video image processor and a high resolution monitor. An image of the specimen was picked up by the CCD camera and directed to the arithmetic frame grabber where it was captured and then digitized. The digitized data were then stored in the computer memory to be processed at a later stage using the frame processor. The image processor was vital to the system; and the quality of the video image observed on the output monitor depended on its capabilities. Good optics on the microscope and the high resolution camera were essential for a clear video signal which led to good and reliable results. Figure 7 shows the complete data acquisition system used in analyzing the photomicrographic data. The various components of the apparatus are described below.

2.2 Detailed Description of the Apparatus

2.2.1 DT2861 Frame Grabber

The DT2861 is an arithmetic frame grabber for the PC AT, that can acquire and display video images and stores 16 video frames in real time using onboard memory (4 Mbyte total) The video input is monochrome via an RS-170/RS-330 NTSC 512 x 480 x 8 bit or CCIR/PAL 512 x 512 x 8 bit, with slow-scan compatibility of 0 - 12 MHz. The board is optimized for processing operations and contains built-in Arithmetic Logic Units (ALUs) that perform 8-bit real-time operations.

2.2.2 DT2858 Image Processor

The DT2858 is a high resolution $512 \times 512 \times 8$ bit Data-In/Data-Out frame processor that performs complex operations like histograms and convolutions of data transferred to it from the arithmetic frame grabber. The data transfer rate is 3.3 MHz and the processor can perform approximately 3.3 million additions and multiplications



Fig.6 Block diagram of the video-enhanced microscopy system



Fig.7 A photograph of the video-enhanced microscopy analysis system

or 1.3 million divisions per second. The convolution consists of high pass, low pass or Laplacian filters. There is also capability for horizontal and vertical edge enhancement filtering to provide for a better delineation of the image.

2.2.3 EP197 Coaxial Cable Assembly

A flat ribbon coaxial cable assembly that connects the DT2861 to the video system.

2.2.4 C3057 CCD Video Camera

The C3057 cathode coupled diode (CCD) camera is a CCIR system with a 510 x 492 resolution. The horizontal scanning frequency is 15.7 kHz (60 Hz vertical). Synchronization was possible from either internal or external source. The camera is powered by a companion ac adaptor, 12-V d.c power supply A3472. A C-mount adapter was required to mount the camera on the microscope whose objective also served as the lens for the camera and therefore precluded the need for a separate camera lens.

2.2.5 RGB Video Monitor

An RGB (red,green,blue) video monitor with a video input RS-170/RS-330 512 x 480 x 8 NTSC was required for visual display of the image projected by the video camera. The monitor was selected to respond to the analog output signal characteristics of the DT2861

2.2.6 A3194-00 Connecting Cable

A coaxial cable for connecting the power supply to the video camera.

2.2.7 12 Mhz 386 VGA Zenith Computer

An AT compatible personal computer (pc), with the following specifications was needed to complete the setup: 1 Mb RAM, 40 Mb hard disk drive, 1.2 Mb floppy. The frame grabber and the frame processor boards plugged directly into the pc and were controlled by the computer software. The 40 Mb hard disk was subsequently upgraded to 65 Mb. This provided ample storage capability for the processed data. For backup the data were stored on floppy diskettes.

2.2.8 Bausch & Lomb Microscope

A Bausch and Lomb microscope with a trinocular head mount coupled with the CCD camera provided the necessary analog signal that was subsequently digitized and processed by the array processor. The optics on the microscope were good and provided very clear images at all times.

2.2.9 Video Cassette Recorder (VCR)

A home video cassette recorder was included to provided a continuous image input to the image grabber.

3 Method of Analysis

3.1 Acquisition of image from film

As indicated in section 1.2, the devolatilization processes were recorded on a 16 mm film at a framing rate of 5000 frames per second or 0.2 ms per frame. Initially, the film images were rerecorded onto a video cassette. Using a film projector the 16 mm film images were projected onto a screen. The projected images were then videotaped with a camcorder to provide video cassette inputs directly to the image grabber. The VCR output while it provided a continuous image was found, however, to be unsuitable for quantitative analysis. Changes in particle state from one instant to the next were almost impossible to discern. For this reason analysis from the video player input was abandoned in favor of the microscope input where the 16 mm film was set on a microscope stage for a frame-by-frame measurement.

A typical event contained between 100 to 150 frames of images. Each event commenced with the initiation of the laser heating pulse the presence of which was indicated by a series of timing streaks that lasted for about 25 frames. All prior frames represented the stationary particle in the chamber before the laser pulse was fired. Thus frame #1 represents the first laser timing streak. To define the initial particle diameter the analysis of each particle began ten frames prior to the laser timing streaks. All the values measured between frame -10 to frame 0 were added and averaged. The average value was then taken to be the initial particle diameter and served as the basis for comparison for all subsequent measurements for that event. In order to correctly identify the frame number for the first laser timing streak the frame count for any given sequence was started from the very first frame in which an image appeared. For example, for particle #1 the first laser timing streak is observed in frame number 85. This frame is thus frame number #1 for and the changes due to the devolatilization of the particle are considered to begin from that frame. The frame immediately before the first timing streak frame was always taken to be frame #0. Applying the above method the first frame from which data were used to commence the calculations for this particular event was frame number 75. The average value for the initial diameter was obtained by averaging all the data between frame 75 and 84.

Successive sections of the film were secured onto the microscope slide with a adhesive tape and placed on the microscope stage. For a lateral movement of the stage five consecutive frames could be placed in turn in the view field of the objective. The microscope image was directed by the CCD camera to the image grabber for capture and storage in the host computer memory. A second output terminal on the camera provided an outlet for observing the image on a video monitor. Once the section of film under the microscope had been recorded it was removed and advanced to place another set of frames on the slide as before. A "take-up" spool was setup on the opposite side of the film spool so that the free end of the film could be wound on this spool. This arrangement also made it easy to rewind the film onto the original spool once the measurement was completed.

3.1.1 Grabbing the data

The first stage of the data acquisition consisted of grabbing the desired frame. For this either a single frame mode or a continuous mode of operation of the frame grabber could be employed. In a single mode operation the image is "frozen" at the instant the triggering pulse is applied. Depending upon the synchronization the image may be captured in its entirety or in part. When only a part of the image is frozen the operation is of course, repeated until a full image is obtained. In the continuous mode operation the image is observed continuously on the monitor and the decision to freeze is taken by the operator. For a video player input the continuous mode is the only practical choice. With a microscope image, however, both the single frame mode and the continuous mode may be used. The operation was menu driven and could be repeated any number of times until a satisfactory capture had been made.

Once a full image was captured it was labeled appropriately and the data stored on a disk. A typical label would be P5F44. This is taken to mean frame #44 of particle number 5. Subsequent frames for any given particle were recorded at reasonably spaced intervals; close enough to ensure that the physical changes due to the devolatilization processes were properly documented.

3.1.2 Saving the buffer data

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Each frame buffer of the DT2861 requires 256 kbytes of memory to store the buffer data. Storing the entire buffer data would have exhausted the host computer storage in no time. To avoid this, a window function was created to permit a definition of the position and size of the active area. The active area is the region within which the image resides. The active area only could then be stored providing considerable saving in storage. Figure 8 shows a typical frame acquired by the frame grabber. This buffer data required 250 kbytes of memory. In figure 9, the same image is shown in a window. The active area represented by the window took up only 34 kbytes of storage. All the data acquired by the frame grabber were prepared in this manner before storing in the computer storage to be analyzed at a later stage. Backup copies were also prepared on diskettes.

3.2 Analyzing the data

To analyze a particular image the windowed buffer data was loaded from the host computer into an output buffer in the DT image processor and displayed on the RGB monitor. The following procedure was then applied.

3.2.1 Filtering

Every signal processing procedure generates inherent noise signal known as "quantization noise". In extreme cases signal-to-noise ratios can be fairly low (< 30 %) If this noise signal is not removed prior to analysis the resulting data would be in serious error. Filtering or Spatial filtering is a process whereby quantization noise is removed leaving a clear image. Spatial filtering is typically used for edge enhancement. Since the analysis included tracing the shape of the particle filtering the image to remove any noise signals was essential for accurate analyses of the photographic data.

3.2.2 Contrast

Contrasts of varying degrees were applied to change the brightness in the image using pixel distribution operations. The degree of contrast applied was dictated by the relative brightness of the image compared with its background.

3.2.3 Area measurement

The area of the image was measured (in pixels) by first tracing the edge of the image. The pixel values within the current active region of the specified frame buffer were summed up to provide the total area of the image. The perimeter of the image was also computed in the same operation. The values were stored in a Lotus data base for computational analysis.



Fig. 8 A typical image immediately upon capture. The full buffer required 256 kbyte of storage.





4 Conversion of pixel data into metric units.

4.1 System calibration

A 0.1 mm stage micrometer with ten subdivisions was used to calibrate the setup. Applying the same overall magnification the micrometer scale was projected via the CCD camera onto the RGB monitor. Two full circles of diameter 100 μ m and 50 μ m were constructed inside the scale. The circles were prepared for analysis as would any other image. That is, filtering and contrast were applied to both and the area in pixels were measured. The two circles were grabbed and stored on disk as described in section 3.1.1

4.2 Conversion factor

To compute the diameter of the particles in metric units a conversion factor was determined using a geometric figure of known dimensions. Thus the circles described in section 4.1 presented the ideal figure for comparing the areas of the images from the photographic records. For this reason the projected areas from the images were converted to equivalent circle areas. The conversion factor was determined as follows. Let the particle of diameter D (μ m) project a circle of area A (pixels). The calibrating circle of diameter d (μ m) projects area a (pixels). Comparing areas D is easily shown to be

$$D = d \sqrt{\frac{A}{a}} \mu m \qquad (1)$$

The area of the circle like those of the images depended upon the overall magnification. When that was changed a new calibration value was computed for the new overall magnification.

4.3 Swelling ratio

As indicated in section 3.1, a zero frame was defined as the frame just before the arrival of the laser pulse. This also made it possible to correlate all the data from the rest of the measurements. The initial particle diameter assigned to frame 0 was the average of three values starting from ten frames before the arrival of the laser pulse. Diameter changes as a direct result of the devolatilization process were calculated from the area data using equation (1) above. A correction factor was applied to account for

the unknown magnification during the initial photography and subsequent copying. Based on a knowledge of the original dust diameters, the initial diameter of one particle was compared with the measured value at t = 0. A ratio of the calculated initial diameter to the known diameter provided the correction factor of 0.5089 which was applied throughout the analysis. The swelling ratio was obtained as

$$r_{sw} = \frac{Diameter}{Initial \ Diameter}$$
(2)

The complete analyses for all the particles studied are listed in Appendix A. The analyzed data for particles #1 is shown in Table 1. The numbers in column 2 represent the actual frames, "record frames", from which the photographic images were recorded for analyses. Changes in the area and perimeter of the particle (in pixel units), are shown in columns 3 and 4 respectively. The laser timing pulse begins from frame 85. The time count for the devolatilization process, (t = 0), thus begins from frame 84, "event frame". The initial particle diameter is calculated by averaging the values from record frame 75 up to and including record frame 84. The average value is shown in column 1. By applying equation (1) to the pixel data in column 3 the particle diameters are computed (in μ m), in column 5. A correction factor is applied to account for system calibration. to obtain the final particle diameters shown in column 6. The swelling ratios calculated according to equation (2) are in column 7. The last column contains the event periods used in plotting the data. Since record frame 84 corresponds to the event at t = 0, the subsequent event periods are obtained by subtracting 84 from the corresponding record frame number.

5. Results

5.1 Swelling characteristics

The swelling characteristics of hvA bituminous coal particles irradiated with pulsed laser beams are now discussed with the aid of the diagrams in figures 10, 11 and 12. Frame (a) in each diagram represents the particle in its initial state just before being struck with the laser beam; (see section 3.1). Frames (b) through (d) represent various stages of the particle during the devolatilization process. In Figure 10, the particle begins to heat up approximately 1.2 ms after the heating pulse impinges on it. It begins to swell as evidenced in frame (c). At about 7.8 ms (frame d), the swelling continues and appears to be strongest along the major axis of the particle. A somewhat similar behavior is observed in the particle in figure 11. The particle assumes an oval shape during heat-up. The swelling of the particle shown in figure 12 appears to be uniform throughout the particle. Approximately 5.6 ms after application of the laser pulse the particle has swollen to almost twice its original size.

Part#	Record frm #	Area pxl	Permtr pxl	Dia. um	Crtd um	Ratio	Event frm #
1	1	7962	384				X.2 ms
	5	7753	343				
	9	7703	357				
	13	7790	367				
	14	9120	430				
	17	7598	349				
	20	6902	332				
	23	7650	368				
	26	6942	337				
	29	9124	465				
	33	7575	345				
	37	7497	369				
	41	7862	352				
	45	7923	352				
	49	7721	346				
	53	7817	363				
	57	7894	370				
	61	8400	402				
	65	8162	357				
	69	8049	367				
*	75	7993	380				
	76	7954	361				
	79	7953	351				
7800	80	7902	354				
/899 #	84	7691	352 22	6.4720	125.5945	1.0000	0
π	85	7555	344 22	1.4914	122.8324	0.9780	1
	89	7748	352 22	4.3026	124.3914	0.9904	5
	93	/995	308 22	7.8499	126.3586	1.0061	9
	97	8214	353 23	0.9494	128.0775	1.0198	13
	101	8159	380 23	0.1/49	127.6480	1.0164	17
	110	9/09	49/20	1.8031	139.6756	1.1121	20
	124	77 5	353 24	1.1920	133.7597	1.0650	35
	129	7076	252 21	3.0309	124.1343	0.9884	40
	133	7070	342 21	4.3343	121 0611	0.9465	44
	141	11813	J 4 2 21 1 1 2 27	5 0617	121.8011	0.9703	49
	145	9495	383 21	8 3050	127 7020	1.2229	57
	149	10156	402 25	6 8035	142 4154	1.0964	61
	154	11179	402 25	9.4270	142.4104	1.1339	65
	159	11723	428 27	5.9046	153 0083	1.189/	70
	164	11941	455 27	8.4581	154 1211	1 2205	75
	169	12021	459 27	9.3894	154,9409	1 2227	80 95
	174	12192	473 28	1.3695	156,0390	1 2/2/	00
	179	12560	498 28	5.5843	158.3764	1 2610	50
	194	12361	501 28	3.3129	157,1167	1 2510	110
	199	12001	482 27	9.1568	154,8119	1.2326	115
	204	12811	543 28	8.4238	159.9511	1.2776	120
	209	12274	498 28	2.3141	156.5628	1.2466	125

Table 1. Analyzed data for particle 1. The record frames are shown in column 2. The times when the expected changes in the particle



Fig. 10 Selected frames showing different stages of the particle during the devolatilization process



Fig. 11 Selected frames showing different stages of the particle during the devolatilization process



Fig. 12 Selected frames showing a particle undergoing both swelling and rotation during the devolatilization process

The particles in figures 10 and 11 show less tendency for rotation. 7.8 ms after heating begins the position of the particle (Fig. 10d) has not changed significantly. This is also the case with the particle in figure 11. After 3 ms of heating the position of the particle remains essentially the same. Particle swelling and rotation is exhibited by particle 15 as shown in figure 12. In (a) the particle is shown shortly before the heating pulse was applied. (The laser timing streaks actually begin from record frame 202. See Appendix A, particle 15 data). The lower end of the particle marked "X" in (a) and (b) now points upward in (c). In (d) the particle shows further evidence of rotation as the point now locates itself in an easterly direction.

5.2 Swelling ratio

Table 2 shows records of the particles as they appear on the photographic film. There were a total of 21 particles stored on two separate reels. The reels were arbitrarily labeled Film 1 and Film 2. There were nine events on Film 1 and 12 on Film 2. For the purpose of identification the events were numbered 1 through 21 beginning from the first record on Film 1. In Table 3 the particles are grouped in two ways. The first group puts together particles irradiated with the same heating flux regardless of their initial diameters. The second group consists of particles having the same initial diameter but irradiated at different heating levels. The swelling ratios were plotted as a function of time (frame number) for each individual particle. As far as possible the graphs are presented in the order as shown in Table 2 and reference will be made to particle numbers in the following discussions.

Figure 13 Particles 1-2

The differences in the initial diameters listed are rather small and for all practical purposes these particles may be considered the same size. While they were each heated at a different laser intensity, the swelling ratios behave somewhat similarly. All the particles experienced both swelling and contraction during the heating period. The swelling ratio increased for each particle with values rising to between 1.25 and 1.35.

Re	f. #	Diameter µm	Pulse duration ms	Laser flux W cm ^{.2}
	Film #1			
1	1221	115	10	990
2	1218	113	10	1020
3	1220	120	10	1000
4	1225	116	10	750
5	1226	113	10	750
6	1228	112	10	750
7	1229	118	10	735
8	1217	112	10	1040
9	1223	118	10	1000
]	Film #2			
10	1222	115	10	1000
11	1248	134	10	4200
12	1249	120	10	4200
13	1250	87	10	4200
14	C110	85	10	1050
15	C111	95	10	1040
16	C112	115	10	1100
17	C113	110	10	1040
18	C114	120	8	1050
19	C115	110	6	1050
20	C116	120	4	1040
21	C117	115	3	1040

Table 2. Twenty one events taken from a large film bank showing the particle diameters and the applied laser intensities

Laser Flux W/cm ²	Particles (see Table 2)
735	7
750	4, 5, 6
990	1
1000	3, 9, 10
1020	2
1040	8, 15, 17, 20, 21
1050	14, 18, 19
1100	16
4200	11, 12, 13
Particle Diameter µm	Particles (see Table 2)
85	14
87	13
95	15
110	17, 19
112	6, 8
113	2, 5
115	1, 10, 16, 21
116	4
118	7, 9
120	3, 12, 18, 20
134	11

Table 3. The events are shown sorted according to Laser pulse intensity (top part) and initial particle diameter, (lower part).


Fig. 13 Variation of swell ratio with time for hvA bituminous coal particle

Figure 14

Here again the differences in the diameters are small and the swelling ratios are about equal. Particle 3 both swells and contracts throughout the heating process. The very slow decrease in the swell ratio of particle 4 after reaching a peak at 1.35 suggests particle rotation rather than contraction. This is was confirmed when the events were viewed in video mode.

Figure 15 and 16

Particles 5 and 6 were both subjected to the same heating flux at 750 W/cm² Particle 6 experiences very rapid swelling followed by an equally rapid contraction. The maximum ratio attained is 1.3. Particle 5, on the other hand, swells steadily to reach a value of 1.3 before beginning to contract. There was significant swelling and contraction in particle 7 initially after which the particle continued to swell. This particle had the highest swelling ratio reaching a maximum of 1.8. The swelling behavior of particle 8 is similar to that of particle 7. The rapid swelling and contraction is completed much sooner, however, and the particle continues to swell to a value of 1.6.

Figure 17

Particles 9 and 10 exhibit somewhat identical behavior. Both particles swell and contract in a wavelike manner; and the peak swelling ratio is about the same. The heating flux for both particles was 1000 W/cm².

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Figures 18 and 19

Particles, 11, 12 and 13 with initial diameters of 134, 120 and 87 μ m respectively, were each independently subjected to a very intense flux of 4200 W/cm². All three particles were observed to ignite immediately upon being hit by the heating pulse. The particles rotated through the flame at very high speeds resulting in each being ejected from the center of the chamber and out of view. The differences in the sizes of the particles appear to have had little influence in their behavior. In each case the event was completed exactly 3.2 ms after ignition. The graphs reflect this behavior. No swelling occurred during the heatup. Particle 14, heated at 1050 W/cm² remained unaffected for several milliseconds after being struck with the beam. Once the swelling began it increased steadily to about 1.7 before the event was completed.



Fig. 14 Variation of swell ratio with time for hvA bituminous coal particle



Fig. 15 Variation of swell ratio with time for hvA bituminous coal particle



Fig. 16 Variation of swell ratio with time for hvA bituminous coal particle



Fig. 17 Variation of swell ratio with time for hvA bituminous coal particle



Fig. 18 Variation of swell ratio with time for hvA bituminous coal particle



Fig. 19 Variation of swell ratio with time for hvA bituminous coal particle

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Figure 20 and 21

Particle 15 appears unaffected for about 2 ms after being struck with 1040 W/cm² pulse. (A frame corresponds to 0.2 ms). After this time, however, it swells rapidly followed by a series of contraction. The peak swelling ratio reached in the process is 1.5. Particle 16 did not change significantly when heated with a flux of 1100 W/cm². Particle 17 underwent rapid swelling upon being hit by the laser heating pulse. The impact of the beam caused the particle to go into a spin followed by rotation which caused the particle to be swept from the field of view. The rotation effect is not observed in the graph since no data are available for the period the particle was out of view. It did reappear, however, several milliseconds later. This accounts for the break in the data. The subsequent data from the event suggest that the particle could have broken up while out of view. Particle 18 shows much the same behavior as particle 3. Is initial diameter is 120 μ m and the heating flux level differs only by 50 W/cm².

Figures 22 and 23

The particles in this group are much closer in size and the heating pulse strength is about the same. The swelling ratio increases rapidly for particle 19 and 20; though particle 20 could only reach a swell ratio of 1.2. The highest swelling ratio of 1.5 was reached by particle 19. Particle 21 experienced considerable contraction after an initial swell up 1.3.



Fig. 20 Variation of swell ratio with time for hvA bituminous coal particle

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Swelling Characteristics

Fig. 21 Variation of swell ratio with time for hvA bituminous coal particle



Fig. 22 Variation of swell ratio with time for hvA bituminous coal particle



Fig. 23 Variation of swell ratio with time for hvA bituminous coal particle

5.3 Complete history data

The swelling ratios were recalculated using a somewhat different approach from the data discussed above. In the second set of calculations the initial particle diameter was taken to be the first record frame image. The time axes for the graphs were also the record frames as discussed in section 4.1. Thus t = 0 corresponds to frame 1 for all the events. The complete analysis data are presented in APPENDIX B. In Table 4 the data for particle 1 is shown. The zero in column 8 represents the time of arrival of the laser heating pulse. The swell ratio plotted for all the events are shown in figures 24 through 34.

Part#	Record	Area	Permtr	Dia.	Crtd	Ratio	Event
	frm #	pxl	pxl	um	um		frm #
_							x.2 ms
1	1	7962	384 2	227.3791	126.0976	1.0000	
	5	7753	343 2	224.3750	124.4315	0.9868	
	9	7703	357 2	223.6503	124.0296	0.9836	
	13	7790	367 2	224.9097	124.7281	0.9891	
	14	9120	430 2	243.3531	134.9562	1.0703	
	17	7598	349 2	222.1208	123.1814	0.9769	
	20	6902	332 2	211.7030	117.4040	0.9311	
	23	7650	368 2	222.8796	123.6022	0.9802	
	26	6942	337 2	212.3156	117.7437	0.9338	
	29	9124	465 2	243.4065	134.9858	1.0705	
	33	7575	345 2	221.7843	122.9948	0.9754	
	37	7497	369 2	20.6395	122.3600	0.9704	
	41	7862	352 2	25.9467	125.3032	0.9937	
	45	7923	352 2	26.8216	125.7883	0.9975	
	49	7721	346 2	23.9115	124.1745	0.9847	
	53	7817	363 2	25.2992	124.9441	0.9909	
	57	7894	370 2	26.4061	125.5579	0.9957	
	61	8400	402 2	33.5496	129.5195	1.0271	
	60 60	8162	35/2	30.2172	127.6715	1.0125	
*	09	8049	20/ 2	28.6180	126.7846	1.0054	
~	75	7993	380 2	27.8214	126.3428	1.0019	
	70	7954	301 2 251 2	27.2649	126.0342	0.9995	
	79	7953	JDT 2	27.200	126.0263	0.9994	
	80	7902	254 2	20.5208	125.6215	0.9962	_
#	04	7591	322 2	23.4/60	123.9330	0.9828	0
"	80	7555	244 2	21.4914	122.8324	0.9741	1
	69	7005	202 2	24.3020	124.3914	0.9865	5
	95 07	9911	363 2	27.0499	120.3586	1.0021	9
	101	0214 9150	380 3	30.3434	120.07/5	1.015/	13
	101	9769	197 2	51 9621	120 6756	1.0123	17
	119	8959	395 2	A1 1956	133.0/30	1.10//	20
	124	7716	354 2	23 8380	134 1343	1.0608	35
	128	7076	353 2	14 3540	110 07/7	0.9844	40
	133	7436	342 2	19.7401	121 9611	0.942/	44
	141	11813	412 2	76.9617	163 50/5	0.9004	49
	145	9495	383 2	48.3059	137 7020	1.0020	57
	149	10156	402 2	56.8035	142 4154	1.0920	65
	154	11179	424 2	69.4270	140 4150	1 10/0	70
	159	11723	428 2	75.9046	153 0092	1 2124	70
	164	11941	455 2	78.4581	154 4244	1.2134	75
	169	12021	459 2	79.3894	154 0100	1 2207	0U 0E
	174	12192	473 2	81.3695	156 0300	1 2271	20
	179	12560	498 2	85.5843	158.3764	1 9540	90 05
	194	12361	501 2	83.3129	157,1167	1 2/60	110
	199	12001	482 2	79.1568	154.8110	1 2977	115
	204	12811	543 2	88.4238	159,9511	1 7695	120
	209	12274	498 2	82.3141	156.5628	1.2005	120
							ل مک بد

Table 4. Data for particle 1 showing complete history. The values in the last column represent the time between the arrival of the laser heating pulse and the end of the devolatilization process.



Fig. 24 Variation of swell ratio with time for hvA bituminous coal particle



Fig. 25 Variation of swell ratio with time for hvA bituminous coal particle



Fig. 26 Variation of swell ratio with time for hvA bituminous coal particle



Fig. 27 Variation of swell ratio with time for hvA bituminous coal particle



Fig. 28 Variation of swell ratio with time for hvA bituminous coal particle



Fig. 29 Variation of swell ratio with time for hvA bituminous coal particle



Fig. 30 Variation of swell ratio with time for hvA bituminous coal particle



Fig. 31 Variation of swell ratio with time for hvA bituminous coal particle



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Fig. 32 Variation of swell ratio with time for hvA bituminous coal particle



Fig. 33 Variation of swell ratio with time for hvA bituminous coal particle



Fig. 34 Variation of swell ratio with time for hvA bituminous coal particle

6 Eliminating particle rotational effect

In analyzing the data particular attention was given to possible variation in the swelling data due to particle rotation. To illustrate the danger of misinterpreting the images from the film it is worth considering the problem posed in the series of frames shown in figure 35. The frames were taken from the data for particle 7. In (a), frame number 30, the image shown is the state of the particle a few milliseconds before the laser pulse was applied. In (b), the particle has already began to heat up and swelling. Comparing (a) and (b), however, it is clear that the orientation of the particle is different. In (c), the particle has positioned itself as if the image in (a), has turned in the counterclockwise direction with its lower part now in the horizontal position. The particle continues to swell but in (e), it appears either to have shrunk or broken up. A few frames after this, however, indicates that the image in (e), is a left side view of the image in (f). Cases such as indicated by the images in (b), and (e), if confirmed by the moving picture playback, were rejected as they clearly did not represent actual contraction. It is important to emphasize, however, that particles are known to undergo very rapid swelling followed immediately by contraction that can be several orders of magnitude smaller. Such changes are not readily discernable from still frame studies under the microscope but are made possible when observed in video playback. All twenty-one particles were carefully studied during playback to make possible a distinction between rotation and contraction.



Fig. 35 Successive frames illustrating particle rotation

7 Conclusions

A

A video-enhanced microscopy system has been constructed and been successfully employed to analyze the particle size changes associated with rapid coal devolatilization. The system provides the following very important application features.

- 1. Arithmetic frame grabber board and software for real-time image capture, when analyzing dynamic events, processing and display of data. For observation of motionless samples, such as the 16 mm film frames, real-time processing was not required.
- 2. The frame grabber grabs images from any of up to four ordinary video cameras, VCRs, or still-video devices in real time.
- 3. The analysis is carried out by an array processor which digitizes and manipulates the image in the frame grabber.
- 4. Both frame grabber and array processor plug directly into any two of available expansion slots inside an AT compatible personal computer.
- 5. The setup provides capability for selecting video gain offset to obtain maximum resolution from low level video inputs.
- 6. Once captured, images can be displayed continuously or in freeze mode on an RGB analog video monitor.
- 7. The system, constructed at relatively low cost, is software driven and has proved to be fast, reliable and efficient.

B

For a fixed laser pulse intensity and varying particle size, the swelling ratio was greatest for particles of smaller diameters. At 750 W/cm² particle 6 swells quite steadily, almost linearly, until the event is completed. This is true also for particle 3 with an applied flux of 1000 W/cm². It appears, however, that for the most cases the

magnitude of the swelling ratio favors the smaller sized particles. For a group of particles of equal diameter heated at different laser pulse strengths the higher flux values produced the greatest swelling ratios in most cases. In a few cases, however, the situation was different; the smaller flux intensities yielded the highest swelling ratios as evidenced in Fig. 14. It appears that at these flux values, less than 1000 W/cm², the particles are heated sufficiently slowly and have longer residence times causing increased swelling. Further studies are required to fully explain this phenomenon. It must be added, however, the same pack, the possibility of some coals yielding very high swelling ratios at slow heating rates cannot be overruled. The data obtained from the analyses show that the maximum swelling ratio for hvA bituminous coals heated with a laser beam is 1.8. This value is well within experimental error of the values reported in the literature, [3-5].

While there appears to be a trend towards some influence of the heating pulse strength on the swelling characteristics further studies are necessary to answer fully the following questions.

- o Does the laser pulse strength affect the maximum value of the swelling ratio?
- o For a given pulse strength do smaller particles swell higher than larger ones?
- o Does particle shape play any role?.

8. Future Studies

It hoped that further studies leading to a resolution of the questions raised above will be conducted. For instance the data presented in Appendix A can be further explored to further this end. In particular the perimeter measurements can be used to investigate the particle shape effect. A further investigation could also verify the possibility of the influence of gas composition on the swelling ratio.

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APPENDIX A Analysis data

The complete analysis data for all the particles are presented in the following pages. The Lotus file, shown as printed, contains unintended spacing in some of the output data. Wherever this occurs the record is to be read as though the space did not exist. The "record frame" is in column 2. The asterix in column 1 indicates the point where calculation of the initial diameter begins. The pound sign "#" indicates the beginning of the laser heating pulse. The interval between events is shown in column 8. All the graphs are plotted from t(E) = 0.

Par	t#	Record frm #	Area pxl	Permtr pxl	Dia. um	Crtd um	Ratio	Event frm #
			-	_				x.2 ms
	1	1	7962	384				
		5	7753	343				
		9	7703	357				
		13	7790	367				
		14	9120	430				
		17	7598	349				
		20	6902	332				
		23	7650	368				
		26	6942	337				
		29	9124	465				
		33	7575	345				
		37	7497	369				
		41	7862	352				
		45	7923	352				
		49	7721	346				
		53	7817	363				
		57	7894	370				
		61	8400	402				
		65	8162	357				
		69	8049	367				
*		75	7993	380				
		76	7954	361				
		79	7953	351				
		80	7902	354				
	7899	84	7691	352	226.4720	125.5945	1.0000	0
#		85	7555	344	221.4914	122.8324	0.9780	1
		89	7748	352	224.3026	124.3914	0.9904	5
		93	7995	308	227.8499	126.3586	1.0061	9
		97	8214	353	230.9494	128.0775	1.0198	13
		101	8159	380	230.1749	127.6480	1.0164	17
		104	9769	497	251.8631	139.6756	1.1121	20
		119	8959	395	241.1956	133.7597	1.0650	35
		124	7716	354	223.8389	124.1343	0.9884	40
		128	7076	353	214.3549	118.8747	0.9465	44
		133	7436	342	219.7401	121.8611	0.9703	49
		141	11813	412	276.9617	153.5945	1.2229	57
		145	9495	383	248.3059	137.7029	1.0964	61
		149	10156	402	256.8035	142.4154	1.1339	65
		154	11179	424	269.4270	149.4160	1.1897	70
		159	11723	428	275.9046	153.0083	1.2183	75
		164	11941	455	278.4581	154.4244	1.2295	80
		169	12021	459	279.3894	154.9408	1.2337	85
		174	12192	473	281.3695	156.0390	1.2424	90
		179	12560	498	285.5843	158.3764	1.2610	95
		194	12361	501	283.3129	157.1167	1.2510	110
		199	12001	482	279.1568	154.8119	1.2326	115
		204	12811	543	288.4238	159.9511	1.2736	120
		209	12274	498	282.3141	156.5628	1.2466	125

5932 #	61 62 65 69 78 82 87 92 104 119 121 139 142 144 149 169	5888 5827 5898 5941 6581 7179 4911 8467 6840 9609 9746 9117 7489 7553 8335 10708	312 297 300 326 334 316 367 360 396 337 376 353 367 442 474	196.2638 194.5190 195.7005 196.4126 206.7214 215.9094 178.5766 234.4792 210.7500 249.7921 251.5665 243.3131 220.5218 221.4620 232.6443 263.6900	108.8419 107.8743 108.5295 108.9244 114.6414 119.7368 99.03317 130.0350 116.8755 138.5271 139.5111 134.9341 122.2947 122.8161 129.0174 146.2345	1.0000 0.9911 0.9971 1.0008 1.0533 1.1001 0.9099 1.1947 1.0738 1.2727 1.2818 1.2397 1.1236 1.1284 1.1854 1.3435	0 1 4 8 17 21 26 31 43 58 60 78 81 83 83 108
*	1 5 9 13 17 21 25 29 33 37 41 45 49 53 57 61 64 66 9	5967 5793 5926 5672 5898 5739 5930 5843 5765 5635 5873 5752 5690 5083 5752 5690 5083 5260 5178 5351 5778 5107	353 322 319 312 315 313 322 310 320 311 349 313 310 297 299 295 301 346 307				
5142 #	74 78 79 85 91 96 101 106 111 116 121 126 129	5245 5074 5215 4953 6112 6381 6536 7142 8491 9201 8926 8711 8489	302 293 300 289 331 353 326 342 360 377 376 375 391	182.7282 184.0207 179.3386 199.2192 203.5560 206.0134 215.3523 234.8113 244.4314 240.7509 237.8338 234.7836	101.3355 102.0523 99.45575 110.4809 112.8860 114.2488 119.4278 130.2192 135.5542 133.5131 131.8954 130.2039	1.0000 1.0071 0.9814 1.0902 1.1140 1.1274 1.1785 1.2850 1.3377 1.3175 1.3016 1.2849	0 1 7 13 18 23 28 33 38 43 43 48 51

131 136 141 146 151 156 161 166 171 176 181 196 200 216	8485 8416 8056 7771 7529 7335 7396 7609 7673 8251 8290 8559 8498 9200 9010 8827	377 384 356 384 536 359 363 373 375 392 407 402 440 476 451 504	234.7283 233.7720 228.7174 224.6353 221.1099 218.2426 219.1482 222.2815 223.2144 231.4690 232.0154 235.7497 234.9081 244.4182 241.8811 239.4121	130.1732 129.6428 126.8397 124.5759 122.6208 121.0307 121.5329 123.2706 123.7879 128.3657 128.6687 130.7396 130.2729 135.5469 134.1399 132.7707	1.2846 1.2793 1.2517 1.2293 1.2100 1.1944 1.1993 1.2165 1.2216 1.22667 1.2667 1.2697 1.2902 1.2856 1.3376 1.3237 1.3102	53 58 63 68 73 78 83 83 93 98 103 108 113 118 122 138
1 23 25 26 28 30 32 34 37 40 43 46 49 51 54	6236 6564 6708 6669 6559 7039 6770 6779 6680 6770 6831 6845 6866 5293 4846 5469	333 335 337 334 362 361 346 348 335 345 348 345 348 346 305 297 311				
61 66 70 71	5648 5768 5681 5692	318 330 320 309	192.3707	106.6829	1.0000	0
76	5815	311	194.3186	107.7632	1.0101	6
81	5764	307	193.4646	107.2896	1.0057	11
86	6395	325	203.7792	113.0097	1.0593	16
90	7158	353	215.5934	119.5615	1.1207	20
95	8142	364	229.9350	127.5150	1.1953	25
110	9285	468	245.5447	136.1716	1.2764	40
145	10326	437	258.9439	143.6024	1.3461	75
150	9087	340	242.9125	134.7119	1.2627	80
160	8907	377	240.4946	133.3710	1.2502	90
170	7779	347	224.7509	124.6400	1.1683	100
180	8184	346	230.5273	127.8434	1.1983	110
190	9137	376	243.5799	135.0820	1.2662	120

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1 11 16 21 26 31 36 41 46 51 56 60 61	6534 6770 6593 6629 6567 6538 6685 6780 6757 6518 6607 6093 6807	333 337 326 325 328 317 326 335 331 333 323 306 334				
65	7469	341				•
69	7342	349	212.0975	117.6228	1.0000	0
70	7341	347	218.3319	121.0802	1.0294	1
71	6685	317	208.3484	115.5437	0.9823	2
76	6755	325	209.4364	116.1471	0.9875	7
81	6817	333	210.3954	116.6789	0.9920	12
80	7490	355	220.0248	122.3518	1.0402	17
93	8141	370	229,9209	123.8042	1.0696	20
95	8000	362	227.9211	126.3981	1.0746	24
98	6752	332	209.3899	116.1213	0.9872	20
101	8310	377	232.2951	128.8238	1.0952	32
104	9393	400	246.9686	136.9613	1.1644	35
107	8982	374	241.5050	133.9313	1.1387	38
110	8087	368	229.1571	127.0835	1.0804	41
113	9133	396	243.5265	135.0524	1.1482	44
117	9208	409	244.5244	135.6058	1.1529	48
121	8//3	386	238.6/8/	132.3639	1.1253	52
120	9000	421	240.0204	137.9926	1.1732	56
133	9549	<u> </u>	249 0110	138 0030	1.1294	60 64
135	8742	379	238.2566	132,1299	1 1233	64 66
141	10312	446	258.7683	143.5050	1,2200	72
144	10227	420	257.6996	142.9123	1.2150	75
147	10671	420	263.2341	145.9816	1.2411	78
150	11286	473	270.7133	150.1294	1.2764	81
153	11447	466	272.6374	151.1964	1.2854	84
1	7123	342				
5	7468	351				
10	7707	347				
20 T2	7595	328				
20	7585	340 717				
	, 6 7 3	J T J				

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54	6475	317				
59	6341	316				
62	6509	312	205.4453	113.9337	1.0000	0
63	6406	308	203.9544	113.1069	0.9927	1
64	6314	312	202.4845	112.2917	0.9856	2
69	6699	319	208.5665	115.6646	1.0152	7
74	6887	334	211.4728	117.2764	1.0293	12
79	6709	329	208.7221	115.7509	1.0159	17
84	6570	317	206.5486	114.5456	1.0054	22
89	7762	355	224.5052	124.5037	1.0928	27
94	8707	368	237.7792	131.8651	1.1574	32
98	9746	396	251.5665	139.5111	1.2245	36
100	6434	339	204.3996	113.3538	0.9949	38
101	7930	361	226.9218	125.8439	1.1045	39
104	12509	468	285.0039	158.0545	1.3872	42
106	8212	406	230.9213	128.0619	1.1240	44
108	8163	398	230.2313	127.6793	1.1206	46
111	11501	431	273.2797	151.5526	1.3302	49
115	16302	507	325.3569	180.4330	1.5837	53
123	15811	549	320.4197	177.6950	1.5596	61
130	16047	510	322.8022	179.0163	1.5712	68
133	17561	560	337.6869	187.2709	1.6437	71
134	19035	544	351.5734	194.9719	1.7113	72
140	18716	532	348.6150	193.3313	1.6969	78
145	21209	584	371.1075	205.8049	1.8064	83
150	21322	621	372.0948	206.3524	1.8112	88
155	19696	534	357.6256	198.3283	1.7407	93
165	21266	593	371.6058	206.0813	1.8088	103
170	21547	597	374.0529	207.4383	1.8207	108
174	19795	542	358.5233	198.8261	1. 7451	112
178	22153	605	379.2764	210.3352	1.8461	116
182	21536	600	373.9574	207.3854	1.8202	120
185	19838	552	358.9124	199.0419	1.7470	123
189	19598	563	356.7348	197.8343	1.7364	127
193	20216	571	362.3157	200.9293	1.7636	131
197	21162	608	370.6960	205.5767	1.8044	135
201	21326	591	372.1297	206.3718	1.8113	139
205	21598	593	374.4953	207.6837	1.8228	143
208	21136	613	370.4682	205.4504	1.8032	146
212	21982	651	377.8098	209.5218	1.8390	150
214	22059	675	378.4709	209.8885	1.8422	152
216	22786	712	384.6570	213.3191	1.8723	154
220	22807	720	384.8342	213.4173	1.8732	158
222	23111	686	387.3905	214.8350	1.8856	160
225	22557	668	382.7192	212.2444	1.8629	163

8	2	4859	281				
	7	5015	285				
	17	4796	288				
	22	5440	298				
	28	4697	288				
	33	4852	280				
	38	4814	286				
	43	4723	269				
	48	4666	278				
	53	4600	273				
	58	5841	298				
	63	5723	308				
	68	5898	322				
C 1 C	/3	5761	314	100 0500			
010	77	5188	272	190.9590	105.9001	1.0000	0
	78	5188	280	183.5437	101.7877	0.9612	1
	78	5012	273	180.4035	100.0463	0.9447	1
	83	4886	281	178.1215	98.78078	0.9328	6
	88	4965	283	179.5557	99.57615	0.9403	11
	93	5264	300	184.8832	102.5306	0.9682	16
	94	6289	322	202.0833	112.0692	1.0583	17
	96	6684	353	208.3329	115.5351	1.0910	19
	98	5478	307	188.6038	104.5939	0.9877	21
	100	6424	351	204.2407	113.2657	1.0696	23
	103,	8548	398	235.5981	130.6555	1.2338	26
	106	96/3	452	250.6226	138.9876	1.3124	29
	109	10024	458	255.1292	141.4869	1.3360	32
		8351	400	232.86/5	129.1412	1.2195	35
	115	7968	380	227.4648	126.1451	1.1912	38
	118	8595	395	236.2449	131.0142	1.2371	41
	121	9119	382	243.3398	134.9488	1.2743	44
	129	10647	404	262.9379	145.8174	1.3769	52
	134	11298	452	270.8572	150.2091	1.4184	57
	139	11410	448	2/2.1964	150.9518	1.4254	62
	144	13270	498	293.5452	162.7913	1.5372	67
	149	12186	470	281.3003	156.0006	1.4731	72
	154	11328	438	2/1.2165	150.4084	1.4203	77
	159	12280	465	282.3831	156.6011	1.4788	82
	164	12579	469	285.8003	158.4961	1.4967	87
	109	13272	485	293.56/3	162.8035	1.5373	92
	1/4	11978	459	278.8892	154.6635	1.4605	97
	184	13185	493	292.6036	162.2690	1.5323	107
	189	14233	519	304.0099	168.5947	1.5920	112
9	1	5571	308				
	6	5444	369				
	11	5503	312				
	16	5401	311				
	21	4645	286				
	26	5529	314				

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	37	4362	271	1			
	40	4454	276	'			
	43	4493	277	•			
	44	4603	275				
	47	4562	281				
	50	4480	280				
	53	4747	291				
	56	5257	313				
	61	5501	377				
CO 5	66	5792	364	100 0000			
695	70	5792	364	192.3031	106.6455	1.0000	0
	71	5791	364	193.91/2	107.5406	1.0084	1
	76	5/19	221	192./0/9	106.8699	1.0021	6
	80	5037	24	100.0529	100.2955	0.9405	10
	86	5699	227	192.11/3	106.5424	0.9990	14
	88	5000	3/1	206 9312	106.5799	0.9994	16
	91	7036	341	213 7492	110 5202	1.0/55	18
	94	7480	349	220 3802	122 2211	1 1461	21
	97	7400	367	219 6219	122.2211 121.7056	1 1401	24
	100	8107	207	229 4403	127 2406	1 1021	27
	102	8767	393	238.5970	132 3107	1 2407	20
	104	9579	405	249,4018	138 3107	1 2969	27
	107	8332	366	232.6024	128.9942	1,2096	34
	112	9735	385	251.4245	139.4324	1.3074	42
	117	9735	385	251.4245	139.4324	1.3074	42
	120	9706	392	251.0497	139.2245	1.3055	50
	123	8432	355	233.9941	129.7660	1.2168	53
	126	7377	359	218.8666	121.3767	1.1381	56
	129	7763	344	224.5196	124.5118	1.1675	59
	132	9196	374	244.3650	135.5174	1.2707	62
	135	10280	415	258.3664	143.2822	1.3435	65
	138	9370	394	246.6660	136.7935	1.2827	68
	141	8276	382	231.8194	128.5600	1.2055	71
	144	7614	371	222.3545	123.3111	1.1563	74
	147	7299	351	217.7064	120.7333	1.1321	77
	152	7650	356	222.8796	123.6022	1.1590	82
	157	7121	354	215.0354	119.2521	1.1182	87
	162	6950	346	212.4379	117.8116	1.1047	92
	167	6839	352	210.7346	116.8670	1.0958	97
	172	6726	340	208.9864	115.8975	1.0868	102
	177	6596	345	206.9569	114.7720	1.0762	107
	182	6806	344	210.2256	116.5847	1.0932	112
	187	7227	360	216.6300	120.1364	1.1265	117
	197	6068	346	198.2008	110.0825	1.0322	127
	202	6/59	362	209.4984	116.1814	1.0894	132
	207	12/8	362	221.8282	123.0192	1.1535	137

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1	6021	220				
1	0821	338				
4	6865	340				
7	6614	321				
10	6864	323				
13	6606	323				
15	6441	324				
18	6513	319				
21	6519	320				
24	6556	314				
27	6545	316				
30	6406	319				
33	6339	315				
36	6371	310				
39	6408	316				
42	6212	306				
45	6679	318				
48	6924	325				
51	6797	318				
54	6113	310				
57	6485	314				
60	6333	319				
63	6440	316				
65	6395	314				
66	6390	313				
68	6277	310				
71	6610	221				
71	6507	220				
74	6022	320	206 2707	114 4514	1 0000	0
75	0923	241	200.3767		1.0000	0
70	7051	341 310	213.9/39	118.0645	1.0368	1
11	6627	318	207.4426	115.0414	1.0052	2
80	4508	288	1/1.092/	94.88284	0.8290	5
83	6631	320	207.5052	115.0761	1.0055	8
86	6490	316	205.2872	113.8460	0.9947	11
89	6719	322	208.8776	115.8372	1.0121	14
92	7074	344	214.3246	118.8579	1.0385	17
95	7486	347	220.4776	122.2702	1.0683	20
98	7973	363	227.5362	126.1846	1.1025	23
98	7973	363	227.5362	126.1846	1.1025	23
101	7621	361	222.4567	123.3677	1.0779	26
104	6853	345	210.9502	116.9865	1.0222	29
106	6308	341	202.3883	112.2384	0.9807	31
108	6208	340	200.7777	111.3452	0.9729	33
110	6969	365	212.7281	117.9725	1.0308	35
112	7780	371	224.7653	124.6480	1.0891	37
114	7857	374	225.8749	125.2633	1.0945	39
115	7367	358	218.7182	121.2944	1.0598	40
117	7553	362	221.4620	122.8161	1.0731	42
119	7107	360	214.8239	119,1348	1.0409	44
121	6897	332	211.6263	117.3615	1.0254	46

123	7376	343	218.8517	121.3685	1.0604	48
125	8637	363	236.8214	131.3340	1.1475	50
127	9997	390	254.7853	141.2962	1.2346	52
129	11359	420	271.5874	150.6141	1.3160	54
131	11883	438	277.7810	154.0489	1.3460	56
133	12302	450	282.6360	156.7413	1.3695	58
135	13160	458	292.3260	162.1151	1.4165	60
137	12585	463	285.8684	158.5339	1.3852	62
141	12986	474	290.3871	161.0398	1.4071	66
143	11738	473	276.0811	153.1062	1.3377	68
145	11689	442	275.5042	152.7863	1.3349	70
147	12188	483	281.3234	156.0134	1.3631	72
149	11551	450	273.8731	151.8817	1.3270	74
151	12130	494	280.6532	155.6417	1.3599	76
153	11822	486	277.0672	153.6530	1.3425	78
155	11611	465	274.5835	152.2756	1.3305	80
157	11455	476	272.7326	151.2492	1.3215	82
159	11158	468	269.1738	149.2756	1.3043	84
161	10849	468	265.4205	147.1941	1.2861	86
163	9119	417	243.3398	134.9488	1.1791	88
165	9432	432	247.4808	137.2453	1.1992	90
167	10608	452	262.4559	145.5500	1.2717	92
169	10912	454	266.1900	147.6209	1.2898	94
171	10908	463	266.1412	147.5938	1.2896	96
173	10977	456	266.9816	148.0599	1.2936	98
175	11182	465	269.4631	149.4360	1.3057	100
177	10955	464	266.7140	147.9114	1.2924	102
179	11084	453	268.2797	148.7798	1.2999	104
181	11341	465	271.3721	150.4947	1.3149	106
183	11380	468	271.8383	150.7533	1.3172	108
185	10672	481	263.2464	145.9885	1.2755	110
187	10143	455	256.6391	142.3242	1.2435	112
189	10712	456	263.7393	146.2618	1.2779	114

1	6341	332
2	4450	300
5	5693	323
7	5751	324
9	5381	314
11	6472	325
13	6512	323
15	6536	327
17	6597	340
19	6675	326
21	6552	325

	23	6606	332				
	25	6450	321				
	27	6443	321				
	29	6507	324				
	30	6608	331				
	32	6285	316				
	34	6372	322				
	38	6562	335				
	40	6591	325				
	42	6365	320				
	44	6456	322				
	46	6570	325				
	48	6595	347				
	50	6586	326				
6526	51	6586	326	205.8610	114.1643	1.0000	0
	52	6553	325	206.2812	114.3973	1.0020	1
	54	6541	331	206.0922	114.2925	1.0011	3
	56	6328	318	202.7089	112.4162	0.9847	5
	58	6464	321	204.8756	113.6178	0.9952	7
	60	6513	322	205.6506	114.0476	0.9990	9
	62	6728	331	209.0174	115.9147	1.0153	11
	64	7600	359	222.1500	123.1976	1.0791	13
	66	7919	382	226.7643	125.7566	1.1015	15
	68	6517	356	205.7138	114.0826	0.9993	17
	69	3427	281	149.1752	82.72805	0.7246	18

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1	5880	328
2	5874	291
4	5985	304
6	5980	294
8	6231	304
10	6249	316
12	6116	303
14	6027	303
16	5998	307
18	5993	295
20	6112	306
22	5913	297
24	5903	294
26	5972	298
28	5890	297
30	6174	305
32	6168	307
34	6219	303
36	6212	312
38	6194	305

	40	6060	295				
	42	5976	294				
	44	5940	300				
	46	5909	296				
	48	5832	298				
	50	6061	306				
	52	6004	299				
	54	5937	304				
	56	5977	299				
	58	6052	318				
	59	5800	296				
	60	6038	308				
	62	6166	315				
	64	5912	295				
	66	60.16	299		100 4600	1 0000	0
6000	68	6066	298	197.3800	109.4609	1.0000	1
	69	5644	287	191.4402	106.1669	0.9099	2
	70	5906	308	195.8332	108.6031	0.9922	<u>ک</u>
	72	5777	290	193.6826	107.4105	0.9815	6
	74	5732	291	192.9268	100.9913	0.9774	8
	76	5880	303	195.4016	108.3038	0.9900	10
	78	5916	297	195.9989	110 7970	1 0121	12
	80	6146	304	199.7725	112 6617	1 0384	14
	82	6469	323	204.9548	106 2172	0 9713	16
	84	5660	288	170 0497	TO0'2T/2	0 9071	17
	85	4937	275	1/9.048/	77.27490	0.707 I	

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1	6644	368
2	4361	297
4	5212	333
6	6934	374
8	7041	370
10	7137	376
12	7010	377
14	7067	372
15	6924	371
17	7347	384
19	7176	367
21	7364	379
23	7215	369
25	7343	379
27	7143	384
29	7530	387
31	7316	377
33	7000	367
35	6898	380
37	6937	373
39	6790	369

6967	41 43 45 47 49 51 53 55 59 63 66 71 74 57 79 83 85 89 90	7096 7080 7108 6930 6912 7074 7171 6835 7001 6846 6716 6590 6847 7111 7039 6975 6874 6953 6953 6953 6953 6953 6947 7019 6906 6946 7662 5233 3567 5717	370 390 369 371 364 374 384 376 364 362 358 361 369 363 370 366 366 366 366 366 360 370 373 385 293 253 298	212.6899 212.4837 212.3920 213.4898 211.7643 212.3767 223.0543 184.3380 152.1917 192.6742	117.9513 117.8370 117.7861 118.3950 117.4381 117.7777 123.6991 102.2282 84.40094 106.8513	1.0000 0.9990 0.9986 1.0038 0.9956 0.9985 1.0487 0.8667 0.7156 0.9059	0 1 3 5 7 9 11 13 15 16
14	1 3 5 7 9 11 13 15 16 18 20 22 24 26 28 30 32 34 36 38 40	10525 11138 11680 12362 12506 12430 14338 14379 14261 14309 14320 13934 14172 14875 15142 14665 14239 14334 14365 14365 14457	413 448 456 459 460 497 518 498 490 488 490 488 523 534 536 530 519 530 527 524				

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44	14321	503				
46	14144	528				
48	14382	512				
51	15141	531				
53	12977	494				
55	12799	489				
57	12936	491				
59	12863	493				
61	13524	485				
63	13345	519				
65	13405	491				
66	13753	499				
68	13339	484				
70	12631	493				
72	13267	483				
74	13188	480				
76	12917	457				
78	13029	474				
80	13172	473				
82	13319	486				
84	12900	469				
86	13826	515				
88	14355	504				
90	13691	514				
92	13766	510				
94	13698	527				
96	14108	520				
98	13506	501				
100	13492	513				
102	13594	521				
104	136/3	522				
106	1/093	635				
110	10305	605				
110	12560	544				
114	13470	530				
116	13305	515				
118	13/05	526				
120	13729	519				
120	13740	511				
124	13309	527				
126	13551	494				
128	13545	504				
130	14502	506				
132	13129	469				
134	13909	508				
137	13811	527	299,1242	165 8852	1 0000	
138	13816	510	299.5234	166.1066	1 0013	
140	13800	495	299.3499	166,0103	1 0002	
142	13843	532	299.8159	166.2688	1,0023	
144	13632	543	297.5222	164.9968	0,9946	
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146	13768	534	299.0026	165.8178	0.9996	9
148	14081	512	302.3823	167.6920	1.0109	11
150	15089	566	313.0184	173.5905	1.0464	13
151	13721	477	298.4918	165.5345	0.9979	14
152	20279	619	362.8798	201.2421	1.2131	15
153	20825	615	367.7326	203.9333	1.2294	16
154	22960	734	386.1229	214.1320	1.2908	17
155	31221	880	450.2596	249.7003	1.5053	18
156	34758	873	475.0803	263.4651	1.5882	19
157	36221	892	484.9755	268.9527	1.6213	20
158	40085	959	510.1884	282.9350	1.7056	21
159	40313	1077	511.6373	283.7385	1.7105	22
160	41181	980	517.1161	286.7769	1.7288	23
161	38342	957	498.9729	276.7152	1.6681	24

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1	13194	516
3	12813	516
5	12962	499
7	12811	514
9	13062	546
11	13284	531
13	12651	512
15	12950	526
17	12812	515
19	12847	552
20	12916	534
22	12255	489
24	11893	470
2E	11989	471
28	12184	493
30	12739	490
32	12492	490
34	12496	507
36	12538	479
38	12360	479
40	12935	499
42	12182	481
44	12305	487
46	12149	486
48	12254	488
50	12387	487
52	12302	487
54	12321	481
56	12644	482
58	12712	488
60	12706	485
62	12600	494
64	12526	489
66	12821	495

68	12585	498
70	12606	485
72	12553	493
74	12878	493
76	13012	492
78	12367	480
80	13395	505
82	13277	505
84	12805	499
86	12683	495
88	12804	501
90	12615	494
92	12545	498
94	13031	498
96	12838	505
98	12882	500
100	12576	493
102	10740	477
102	10757	502
104	12014	502
100	12767	105
110	12920	513
112	12030	100
111	12756	420
116	12750	490
110	12271	49/
120	12002	497
120	10020	40/
124	10506	4/9
124	10500	407
120	10520	402
120	10062	407
120	10962	404
124	10415	4/5
134	10925	400
130	11268	4//
140	11308	4/8
140	10912	4/0
142	11296	464
144	12054	481
146	12177	494
148	11963	476
150	11160	475
152	11400	480
154	11458	471
156	10925	482
158	11041	467
160	11382	476
162	11430	466
164	11187	472
166	11134	487
168	11285	495

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	170	11384	472				
	172	11514	491				
	174	11725	471				
	176	15663	595				
	180	2000	124				
	182	10837	424				
	194	10777	437				
	196	11925	457				
	100	10060	439				
	100	11227	4/5				
	102	11295	402				
	192	11205	401				
	106	11110	4/5				
	100	11421	409				
35	190	11027	470	270 1057	140 7004	1 0000	
55	201	11050	400	2/0.105/	149.7924	1.0000	0
	202	10000	461	267.8679	148.5514	0.9917	1
	204	10889	460	265.9093	147.4652	0.9845	3
	206	10989	468	267.1275	148.1408	0.9890	5
	208	11065	458	271.2405	150.4217	1.0042	7
	210	11865	4/8	2//.5/06	153.9322	1.0276	9
	212	1/09/	556	333.1958	184.7803	1.2336	11
	214	18073	624	342.5742	189.9813	1.2683	13
	216	24195	613	396.3715	219.8156	1.4675	15
	217	21342	642	372.2692	206.4492	1.3782	16
	218	25408	703	406.1859	225.2583	1.5038	17
	220	20740	625	366.9813	203.5167	1.3587	19
	222	21815	682	376.3719	208.7244	1.3934	21
	224	19095	647	352.1271	195.2790	1.3037	23
	226	17457	598	336.6855	186.7155	1.2465	25
	228	19933	656	359.7708	199.5179	1.3320	27
	230	13842	524	299.8051	166.2628	1.1100	29
	232	17728	662	339.2887	188.1592	1.2561	31
	234	18529	679	346.8691	192.3630	1.2842	33
	236	19769	676	358.2877	198.6955	1.3265	35
	238	17826	636	340.2252	188.6786	1.2596	37
	239	17568	620	337.7542	187.3082	1.2505	38
16	1	55913	1070				
	3	56368	1056				
	5	56029	1027				
	7	56255	1014				
	9	56512	1037				
	13	47542	1795				
	15	53865	1152				
	17	53147	1302				
	19	56141	1052				
	21	44930	2325				
	23	51752	2085				

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29	53884	1204				
31	54755	1118				
33	54786	1173				
35	52422	1343				
37	46860	2156				
39	52271	1476				
41	55415	1258				
43	46502	1877				
45	43029	2314				
47	45423	1746				
49	44985	1580				
51	49886	1554				
53	55309	1039				
55	52991	1275				
57	53609	1078				
59	52593	1140				
61	52399	1143				
63	51031	1507				
65	53846	1033				
69	50679	1417				
73	53025	999				
76	53166	997				
80	52964	1035				
81	54359	1002				
82	67640	1165				
82 83	55912	1024				
95 95	51696	1024				
00	62106	1011				
00	52202	1090				
91	52303	1272				
94	53115	1101				
100	22112	1402				
100	49091	1402				
104	12697	1455				
110	43084	2091				
110	40828	1626				
117	41903	1001				
120	53951	1001				
120	51825	1493				
123	48675	2006				
126	29837	764				
131	29691	745				
135	30220	745	677.3731	375.6505	1.0000	0
136	29890	749	677.0787	375.4873	0.9996	1
140	30105	751	679.5094	376.8353	1.0032	5
144	30670	758	685.8562	380.3550	1.0125	9
148	34603	795	728.5059	404.0072	1.0755	13
152	34533	762	727.7686	403.5984	1.0744	17
156	33593	749	717.7952	398.0674	1.0597	21
160	34513	748	727.5578	403.4815	1.0741	25
164	35975	749	742.8080	411.9388	1.0966	29
168	34529	736	727.7265	403.5750	1.0743	33

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172	32911	703	710.4716	394.0060	1.0489	37
176	32589	710	706.9874	392.0737	1.0437	41
180	34464	734	727.0412	403.1950	1.0733	45
184	35006	733	732.7358	406.3530	1.0817	49
186	35263	732	735.4206	407.8419	1.0257	51

1	36976	882
4	19958	786
7	19603	1286
10	12880	608
13	13291	758
16	15763	889
19	31449	953
22	18460	1483
25	29258	1240
26	31413	978
29	34554	807
32	26290	1389
30	23180	1004
J0 /1	24940	1009
41	10139	1610
44 17	31906	2019
50	32428	808
51	32997	840
54	33362	797
57	34612	794
60	33436	908
63	32760	921
66	32811	980
69	33987	817
72	31457	931
75	32651	1036
78	34601	791
81	34973	867
84	34722	846
87	35270	837
90	34527	977
93	35316	918
96	35153	834
99	34959	965
105	37223	853
108	38668	846
111	38545	838
114	36706	851
117	35902	942
120	36508	847
123	36395	837

126	37014	811				
129	36677	834				
132	37568	866				
135	38559	853				
138	37999	822				
141	38364	825				
144	36187	805				
147	37018	827				
150	35112	975				
153	35382	946				
155	36124	814				
158	37378	833				
161	38333	823				
165	35718	801				
169	36334	809				
173	35319	793				
177	36175	807				
181	35892	821				
185	34275	782				
189	34189	797				
192	18632	608				
197	18967	641				
201	18149	585	533.8634	296.0644	1.0000	0
202	18429	574	531.6515	294.8378	0.9959	1
206	18488	594	532.5019	295.3093	0.9974	5
210	19580	580	548.0025	303.9055	1.0265	9
214	20636	585	562.5860	311.9931	1.0538	13
218	20407	579	559.4558	310.2572	1.0479	17
222	24243	640	609.7746	338.1625	1.1422	21
226	28327	687	659.1382	365.5380	1.2347	25
230	33955	760	721.6524	400.2065	1.3518	29
234	38318	853	766.6155	425.1417	1.4360	33
234	38318	853	766.6155	425.1417	1.4360	33
238	39664	873	779.9638	432.5442	1.4610	37
242	39811	843	781.4078	433.3450	1.4637	41
367	26089	716	632.5646	350.8011	1.1849	166
371	24674	682	615.1711	341.1552	1.1523	170
375	22943	688	593.2002	328.9708	1.1111	174
379	20000	637	553.8487	307.1477	1.0374	178
381	18247	590	529.0198	293.3783	0.9909	180
385	18000	570	525.4270	291.3859	0.9842	184
389	18308	597	529.9033	293.8683	0.9926	188
393	17996	576	525.3686	291.3535	0.9841	192
397	17138	567	512.6916	284.3232	0.9603	196
401	18780	592	536.6906	297.6323	1.0053	200
405	21036	609	568.0123	315.0024	1.0640	204

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18	1	52537	897				
	2	52537	897				
	6	52652	895				
	10	52349	896				
	14	51407	899				
	18	51584	888				
	22	51655	896				
	26	52621	901				
	30	52349	919				
	34	52647	921				
	38	53097	939				
	42	53970	945				
	46	53804	915			. •	
	50	54851	946				
	54	53794	944				
	58	53239	945				
	62	52457	945				
	66	52975	929				
	70	53432	950				
	74	53999	931				
	78	53503	931				
	82	53505	921				
	86	54055	946				
	90	53706	946				
	94	52946	926				
	17	53133	960				
	102	52969	931				
	106	52674	927				
	110	52261	915				
	114	52082	900				
	110	51375	890				
•	122	53361	913				
	120	23290	924				
	130	408/0	829				
	104	51180	094				
	140	51100	000				
	142	52021	049				
	140	50716	940				
	162	50710	890				
* 2 5 Y	155	27222	650				
2.54	150	27232	616				
27130	162	27094	640	222 5207	150 0657		-
#	164	27004	643	322.5307	170 0101	1.0000	0
11	160	2/42U 27202	041 676	323 1001	170 4000	1.0053	1
	171	21273	010 220	323.498L	19.4022	1.0030	6
	170	20090 11010	009	JJI. 7202 101 0570	103.9020	1.0285	11
	12/	36127	000 070	377 7202	222.4145	1.2435	16
	120	50137	070 1077	J12.2373	200.4326	1.1541	21
	10/	18066 JIUII	1021	401.0110	232 0701	1.449/	26
	100	40000 55/10	1051	460 0720	230.0/91	1.3310	31
		フラマエラ	1072	-00.2/30	200.0410	1.4292	30

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204	54101	990	455.4585	252.5834	1.4121	41
209	54812	1064	458.4416	254.2378	1.4214	46
214	57826	1135	470.8773	261.1342	1.4599	51
219	55231	1073	460.1905	255.2076	1.4268	56
224	61606	1124	486.0239	269.5341	1.5069	61
229	61836	1130	486.9304	270.0368	1.5097	66
234	59494	1121	477.6203	264.8737	1.4809	71

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19	1	45346	893				
	5	43445	960				
	9	42918	877				
	13	44065	929				
	17	43748	914				
	21	43937	949				
	25	44624	928				
	29	44025	889				
	33	44612	918				
	37	44802	929				
	41	44631	924				
	45	45005	900				
	49	44815	933				
	53	43596	884				
	57	46107	912				
	61	46334	936				
	65	44859	907				
	69	45105	901				
	73	45797	930				
	77	45803	922				
	81	45881	933				
	85	46298	915				
	89	46104	926				
	93	45520	892				
	97	45968	925				
	101	46446	914				
	105	46368	906				
	109	46315	911				
	113	46449	923				
	117	46784	915				
	121	45405	883				
	125	48670	911				
•	129	48422	948				
	133	46949	909				
-	137	46581	923				
.5x	139	24679	659				
4507	144	25012	668				
4527	148	23891	642	306.6700	170.0699	1.0000	(
	149	25033	661	309.8151	171.8140	1.0103	
	154	24529	647	306.6804	170.0756	1.0000	

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159	24982	664	309.4993	171.6389	1.0092	11
164	33135	782	356.4426	197.6722	1,1623	16
169	45031	893	415.5296	230.4401	1.3550	21
171	39633	854	389.8294	216 1876	1 2712	22
174	41692	840	399 8274	2210.1070	1 2020	20
176	47596	040	127 2001	221./321	1.3030	20
170	50960	900	427.2001	230.9122	1.3930	28
1/9	20800	985	441.6054	244.9009	1.4400	31
1	29481	722				
5	31641	735				
8	29959	751				
13	28868	749				
17	28833	734	334.7235	185 6275	1 0000	0
18	28998	763	333 1196	19/ 02/0	1.0000	1
23	20000	705	221 2220	102 7471	0.9962	1
23	20031	741	JJT.JJ28	183./4/1	0.9899	6
28	34070	812	361.436/	200.4418	1.0798	11
30	37571	849	379.5531	210.4886	1.1339	13
32	41594	872	399.3572	221.4714	1.1931	15
35	44087	957	411.1511	228.0119	1.2283	18
38	44704	984	414.0181	229.6019	1.2369	21

932 400.0095 221.8331

906 395.5125 219.3392

917 401.2537 222.5231

937 404.2432 224.1810

980 405.0202 224.6119

1042 408.5409 226.5643

1035 406.4661 225.4137

1059 416.5894 231.0278

1.1950

1.1816

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1	42635	857
5	42516	893
9	42722	894
13	42170	894
17	42616	920
21	40433	905
25	41238	926
29	42256	920
33	42713	909
37	42730	908
41	42672	934
45	42129	908
49	42121	883
53	41577	879
57	42314	903
61	42560	879

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43088

6541673903694207590073423348957741868882814112685285416008828941682885924157186993574091064944288587198570441016	
694207590073423348957741868882814112685285416008828941682885924157186993574091064944288587198570441016	
73423348957741868882814112685285416008828941682885924157186993574091064944288587198570441016	
7741868882814112685285416008828941682885924157186993574091064944288587198570441016	
814112685285416008828941682885924157186993574091064944288587198570441016	
85416008828941682885924157186993574091064944288587198570441016	
8941682885924157186993574091064944288587198570441016	
924157186993574091064944288587198570441016	
93 57409 1064 94 42885 871 98 57044 1016	
94 42885 871 98 57044 1016	
98 57044 1016	
102 41416 866	
106 41981 889	
110 41364 870	
114 43627 889	
118 42652 872	
122 41862 846	
126 43229 903	
131 43062 906	
136 43601 912	
* 2.5X 139 22772 632	
144 22866 657	
22519 148 21919 637 293.8466 162.9	9584 1.0000 0
# 149 22345 633 292.7092 162.3	3276 0.9961 1
154 22631 661 294.5764 163.3	3631 1.0025 6
159 25112 689 310.3036 172.0	0849 1,0560 11
164 24996 627 309.5861 171.6	6870 1.0536 16
169 24450 677 306.1862 169.8	8015 1.0420 21
174 40811 821 395.5804 219.3	3769 1.3462 26
179 38174 818 382.5868 212.:	1710 1.3020 31
184 32523 742 353.1356 195.8	8382 1.2018 36
189 26955 680 321.4888 178.2	2879 1.0941 41
194 21662 626 288.2009 159.8	8275 0.9808 46
204 20563 575 280.7950 155.7	7204 0.9556 56
209 18670 578 267.5582 148.3	3796 0.9105 61
214 19904 600 276.2589 153.2	2048 0.9401 66
219 20855 609 282.7817 156.8	B221 0.9623 71
224 20927 597 283.2694 157.0	0926 0.9640 76
239 27794 710 326.4538 181.0	0413 1.1110 91
244 27791 691 326.4361 181.0	0316 1.1109 96
249 30200 683 340.2903 188.7	7448 4 4 8

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APPENDIX B Complete history data

Complete history analysis of the events beginning from the first photographic frame which also serves as the initial particle diameter frame. With this analysis t(E) = 0 is also record frame 1. The figures in column 8 represent the period from the initiation of the laser heating pulse to the end of the devolatilization process.

Part#	Record	Area	Permtr	Dia.	Crtd	Ratio	Event
	frm #	pxl	pxl	um	um		frm #
							x.2 ms
1	1	7962	384	227.3791	126.0976	1.0000	
	5	7753	343	224.3750	124.4315	0.9868	
	9	7703	357	223.6503	124.0296	0.9836	
	13	7790	367	224.9097	124.7281	0.9891	
	14	9120	430	243.3531	134.9562	1.0703	
	17	7598	349	222.1208	123.1814	0.9769	
	20	6902	332	211.7030	117.4040	0.9311	
	23	7650	368	222.8796	123.6022	0.9802	
	26	6942	337	212.3156	117.7437	0.9338	
	29	9124	465	243.4065	134.9858	1.0705	
	33	7575	345	221.7843	122.9948	0.9754	
	37	7497	369	220.6395	122.3600	0.9704	
	41	7862	352	225.9467	125.3032	0.9937	
	45	7923	352	226.8216	125.7883	0.9975	
	49	7721	346	223.9115	124.1745	0.9847	
	53	7817	363	225.2992	124.9441	0.9909	
	57	7894	370 3	226.4061	125.5579	0.9957	
	61	8400	402	233.5496	129.5195	1.0271	
	65	8162	357 3	230.2172	127.6715	1.0125	
	69	8049	367 2	228.6180	126.7846	1.0054	
*	75	7993	380 3	227.8214	126.3428	1.0019	
	76	7954	361 3	227.2649	126.0342	0.9995	•
	79	7953	351 3	227.2506	126.0263	0.9994	
	80	7902	354 3	226.5208	125.6215	0.9962	
	84	7691	352 2	223.4760	123.9330	0.9828	0
#	85	7555	344 2	221.4914	122.8324	0.9741	1
	89	7748	352 2	224.3026	124.3914	0.9865	5
	93	7995	308 2	227.8499	126.3586	1.0021	9
	97	8214	353 2	230.9494	128.0775	1.0157	13
	101	8159	380 2	230.1749	127.6480	1.0123	17
	104	9769	497 2	251.8631	139.6756	1.1077	20
	119	8959	395 2	241.1956	133.7597	1.0608	35
	124	7716	354 2	223.8389	124.1343	0.9844	40
	128	7076	353 2	214.3549	118.8747	0.9427	44
	133	7436	342 2	219.7401	121.8611	0.9664	49
	141	11813	412 2	276.9617	153.5945	1.2181	57
	145	9495	383 2	248.3059	137.7029	1.0920	61
	149	10156	402 2	256.8035	142.4154	1.1294	65
	154	11179	424	269.4270	149.4160	1.1849	70
	159	11723	428 2	275.9046	153.0083	1.2134	75
	164	11941	455 2	278.4581	154.4244	1.2246	80
	169	12021	459 2	279.3894	154.9408	1.2287	85
	174	12192	473 2	281.3695	156.0390	1.2374	90
	179	12560	498 2	285.5843	158.3764	1.2560	95
	194	12361	501 2	283.3129	157.1167	1.2460	110
	199	12001	482 2	279.1568	154.8119	1.2277	115
	204	12811	543 2	288.4238	159.9511	1.2685	120
	209	12274	498 2	282.3141	156.5628	1.2416	125

61 62 65 78 82 87 92 104 119 121	5888 5827 5898 5941 6581 7179 4911 8467 6840 9609 9746 8117	312 297 300 326 334 316 367 360 396 337	195.5345 194.5190 195.7005 196.4126 206.7214 215.9094 178.5766 234.4792 210.7500 249.7921 251.5665	108.4375 107.8743 108.5295 108.9244 114.6414 119.7368 99.03317 130.0350 116.8755 138.5271 139.5111	0.9950 0.9899 0.9959 0.9995 1.0520 1.0987 0.9087 1.1932 1.0725 1.2711 1.2802	0 1 4 17 21 26 31 43 58 60
142 144 149 169	7489 7553 8335 10708	353 367 442 474	220.5218 221.4620 232.6443 263.6900	122.2947 122.8161 129.0174 146.2345	1.2382 1.1222 1.1270 1.1839 1.3419	81 83 88 108
1 5 9 13 17 21 25 29 33 37 41 45 49 57 61 64 69 74 78	5967 5793 5926 5672 5898 5739 5930 5843 5765 5635 5635 5673 5752 5690 5083 5260 5083 5260 5178 5351 5778 5351 5778 5107 5245 5074	353 322 319 312 315 313 322 310 320 311 349 313 310 297 299 295 301 346 307 302 293	196.8419 193.9507 196.1645 191.9144 195.7005 193.0446 196.2307 194.7859 193.4814 191.2875 195.2853 193.2631 192.2187 181.6768 184.8129 183.3667 186.4048 193.6994 182.1052 184.5492 181.5159	109.1625 107.5591 108.7868 106.4299 108.5295 107.0567 108.8235 108.0223 107.2989 106.0822 108.2993 107.1778 106.5986 100.7524 102.4916 101.6896 103.3744 107.4198 100.9900 102.3454 100.6632	1.0000 0.9853 0.9966 0.9750 0.9942 0.9807 0.9969 0.9896 0.9829 0.9718 0.9921 0.9818 0.9765 0.9230 0.9315 0.9315 0.9470 0.9840 0.9251 0.9376 0.9221	0
79 85 91 96 101 106 111 116 121 126 129	5215 4953 6112 6381 6536 7142 8491 9201 8926 8711 8489	300 289 331 353 326 342 360 377 376 375 391	184.0207 179.3386 199.2192 203.5560 206.0134 215.3523 234.8113 244.4314 240.7509 237.8338 234.7836	102.0523 99.45575 110.4809 112.8860 114.2488 119.4278 130.2192 135.5542 133.5131 131.8954 130.2039	0.9349 0.9111 1.0121 1.0341 1.0466 1.0940 1.1929 1.2418 1.2231 1.2082 1.1928	1 7 13 18 23 28 33 38 43 43 48 51

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131 136 141 146 151 156 161 166 171 176 181 186 191 196 200 216	8485 8416 8056 7771 7529 7335 7396 7609 7673 8251 8290 8559 8498 9200 9010 8827	377 384 356 384 536 359 363 373 375 392 407 402 440 476 451 504	234.7283 233.7720 228.7174 224.6353 221.1099 218.2426 219.1482 222.2815 223.2144 231.4690 232.0154 235.7497 234.9081 244.4182 241.8811 239.4121	130.1732 129.6428 126.8397 124.5759 122.6208 121.0307 121.5329 123.2706 123.7879 128.3657 128.6687 130.7396 130.2729 135.5469 134.1399 132.7707	1.1925 1.1876 1.1619 1.1412 1.1233 1.1087 1.1133 1.1292 1.1340 1.1759 1.1787 1.1977 1.1977 1.1934 1.2417 1.2288 1.2163	53 58 63 68 73 78 83 88 93 98 103 108 113 118 122 138
1 21 23 25	6236 6564 6708 6669	333 335 337 334	201.2299 206.4542 208.7065 208.0990	111.5960 114.4932 115.7423 115.4053	1.0000 1.0260 1.0372 1.0341	
26	6559	362	206.3756	114.4496	1.0256	
28	7039	346	213./938	118.5635 116.2750	1.0624	
32	6779	348	209.8081	116.3532	1.0419	
34	6680	335	208,2705	115,5005	1.0350	
37	6770	345	209.6688	116.2759	1.0419	
40	6831	348	210.6113	116.7986	1.0466	
43	6845	338	210.8270	116.9182	1.0477	
46	6866	346	211.1502	117.0975	1.0493	
49	5293	305	185.3918	102.8126	0.9213	
51	4846	297	177.3909	98.37561	0.8815	
54	5469	311	188.4488	104.5080	0.9365	
61	5648	318	191.5080	106.2045	0.9517	
66	5768	330	193.5317	107.3268	0.9617	_
70	5681	320	192.0666	106.5143	0.9545	0
71	5692	309	192.2525	105.6174	0.9554	1
/6	5815	311	194.3186	107.7632	0.9657	6
81	5/64	307	193.4040	107.2896	0.9614	11
00	0270 7150	223	203.//92	110 5019/	1.012/	16
90 QK	7100 9170	261	21J.J934 999 0360	127 5150 127 5150	1.0/14	20
110	9285	468	245.5447	136 1716	1 2202	20
145	10326	437	258,9439	143.6024	1 2860	40 75
150	9087	340	242,9125	134,7110	1.2000	20
160	8907	377	240,4946	133.3710	1,1951	90 90
170	7779	347	224.7509	124.6400	1.1169	100
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180 190	8184 9137	346 376	230.5273 243.5799	127.8434 135.0820	1.1456 1.2105	110 120
1	6534	333	205.9819	114.2313	1.0000	
11	6770	337	209.6688	116.2759	1.0179	
16	6593	326	206.9098	114.7459	1.0045	
21	6629	325	207.4739	115.0587	1.0072	
26	6567	328	206.5014	114.5194	1.0025	
31	6538	317	206.0450	114.2663	1.0003	
36	6685	326	208.3484	115.5437	1.0115	
41	6780	335	209.8236	116.3618	1.0187	
46	6757	331	209.4674	116.1643	1.0169	
51	6518	333	205.7296	114.0914	0.9988	
56	6607	323	207.1294	114.8676	1.0056	
60	6093	306	198.9093	110.3090	0.9657	
61	6807	334	210.2410	116.5933	1.0207	
65	7469	341	220.2271	122.1312	1.0692	
69	7342	349	218.3467	121.0885	1.0600	0
70	7341	347	218.3319	121.0802	1.0600	1
71	6685	317	208.3484	115.5437	1.0115	2
76	6755	325	209.4364	116.1471	1.0168	7
81	6817	333	210.3954	116.6789	1.0214	12
86	7496	355	220.6248	122.3518	1.0711	17
89	7925	355	226.8502	125.8042	1.1013	20
93	8141	370	229.9209	127.5071	1.1162	24
95	8000	362	227.9211	126.3981	1.1065	26
98	6752	332	209.3899	116.1213	1.0165	29
101	8310	377	232.2951	128.8238	1.1277	32
104	9393	400	246.9686	136.9613	1.1990	35
107	8982	374	241.5050	133.9313	1.1725	38
110	8087	368	229.1571	127.0835	1.1125	41
113	9133	396	243.5265	135.0524	1.1823	44
117	9208	409	244.5244	135.6058	1.1871	48
121	8773	386	238.6787	132.3639	1.1587	52
125	9535	421	248.8284	137.9926	1.2080	56
129	8837	393	239.5477	132.8459	1.1630	60
133	9 549	417	249.0110	138.0939	1.2089	64
135	8742	379	238.2566	132.1299	1.1567	66
141	10312	446	258.7683	143.5050	1.2563	72
144	10227	420	257.6996	142.9123	1.2511	75
147	10671	420	263.2341	145.9816	1.2779	78
150	11286	473	270.7133	150.1294	1.3143	81
153	11447	466	272.6374	151.1964	1.3236	84
1	7123	342	215.0656	119.2688	1.0000	
5	7468	351	220.2124	122.1231	1.0239	
10	7707	347	223.7084	124.0618	1.0402	
15	7719	358	223.8825	124.1584	1.0410	
20	7585	346	221.9307	123.0760	1.0319	

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25	7245	343	216.8996	120.2859	1.0085	
30	7302	342	217.7511	120.7582	1.0125	
34	7113	332	214.9146	119.1851	0.9993	
39	7102	336	214.7484	119.0929	0.9985	
44	7123	328	215.0656	119.2688	1.0000	
49	7070	335	214.2640	118.8243	0.9963	
53	6675	329	208.1925	115.4572	0.9680	
54	6475	317	205.0498	113.7144	0.9534	
59	6341	316	202,9170	112.5316	0.9435	
62	6509	312	205.5875	114.0126	0.9559	0
63	6406	308	203,9544	113.1069	0.9483	1
64	6314	312	202.4845	112,2917	0.9415	- 2
69	6699	319	208.5665	115.6646	0.9698	7
74	6887	334	211.4728	117.2764	0.9833	. 12
79	6709	329	208.7221	115,7509	0.9705	17
84	6570	317	206.5486	114.5456	0.9604	22
89	7762	355	224.5052	124.5037	1.0439	27
94	8707	368	237.7792	131,8651	1,1056	32
98	9746	396	251.5665	139.5111	1,1697	36
100	6434	339	204.3996	113.3538	0.9504	20
101	7930	361	226.9218	125.8439	1.0551	30
104	12509	468	285.0039	158.0545	1,3252	42
106	8212	406	230,9213	128.0619	1.0737	44
108	8163	398	230.2313	127.6793	1.0705	46
111	11501	431	273.2797	151 5526	1 2707	10
115	16302	507	325.3569	180 4330	1 5128	53
123	15811	549	320,4197	177 6950	1 / 899	61
130	16047	510	322 8022	179 0163	1 5000	60
133	17561	560	337.6869	187 2709	1 5702	· · · · · · · · · · · · · · · · · · ·
134	19035	544	351.5734	10/.2/09	1 6347	71
140	18716	532	348 6150	103 3313	1 6210	70
145	21209	584	371 1075	205 8049	1 7256	20
150	21202	621	372 0948	205.0049	1 7201	00
155	19696	534	357 6256	100 3324	1 6620	00
165	21266	593	371 6058	206 0912	1 7270	102
170	21200	597	374 0529	200.0813	1 7202	100
174	10705	542	358 5233	100 0261	1 6670	110
178	22153	605	379 2764	210 2252	1 7625	116
192	22100	600	373 0574	210.3352	1 7200	120
195	10020	552	359 0104		1.7388	120
100	10500	552	256 7240	199.0419	1.0089	123
102	19596	505	350.7340	197.8343	1.6587	12/
107	20210	571	302.3157	200.9293	1.6847	131
201	21102	501	370.0900	205.5767	1.7236	135
201	21320	591	372.1297	200.3/18	1.7303	139
200	21398	273	374.4933	207.683/	1.7413	143
208	21000	6E1	377 9000	205.4504	1./226	146
414 014	272020 27285	001	370 4700	209.5218	1.7567	150
414 216	22009	0/0 710	301 6570	209.8885	1.7598	152
210	22/80	720	304.03/0	213.3131	1.7886	154
<u>2</u> 20	2280/	120	204.0342	213.41/3	1./894	158

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222	23111	686 668	387.3905	214.8350	1.8013	160
225	22337	000	302.7192	212.2444	1.//95	102
1	4859	281	177.6286	98.50747	1.0000	
7	5015	285	180.4575	100.0762	1.0159	
17	4796	288	176.4733	97.86678	0.9935	
22	5440	298	187.9485	104.2305	1.0581	
28	4697	288	174.6424	96.85142	0.9832	
33	4852	280	177.5006	98.43649	0.9993	
38	4814 🕗 🏂 🕫	286	176.8042	98.05026	0.9954	
43	4723	269	175.1251	97.11911	0.9859	
48	4666	278	174.0652	96.53128	0.9799	
53	4600	273	172.8297	95.84614	0.9730	
58	5841	298	194.7525	108.0038	1.0964	
63	5723	308	192.7753	108.90/3	1.0853	
60 72	5761	314	193.7005	108.5295	1.101/	
73	5188	272	183 5/37	101 7977	1 0333	0
78	5188	280	183.5437	101.7877	1 0333	1
78	5012	273	180,4035	100.0463	1.0156	1
83	4886	281	178.1215	98.78078	1.0028	6
88	4965	283	179.5557	99.57615	1.0108	11
93	5264	300	184.8832	102.5306	1.0408	16
94	6289	322	202.0833	112.0692	1.1377	17
96	6684	353	208.3329	115.5351	1.1729	19
98	5478	307	188.6038	104.5939	1.0618	21
100	6424	351	204.2407	113.2657	1.1498	23
103	8548	398	235.5981	130.6555	1.3264	26
106	9673	452	250.6226	138.9876	1.4109	29
109	10024	458	255.1292	141.4369	1.4363	32
112	8351	400	232.8675	129.1412	1.3110	35
115	7968	380	227.4648	126.1451	1.2806	38
118	8595	395	236.2449	131.0142	1.3300	41
121	9119	382	243.3398	145 0174	1.3699	44
129	11209	404	202.9379	143.81/4	1.4803	52
130	11/10	452	270.0572	150.2091	1.5249	57
144	13270	498	293.5452	162 7913	1 6526	67
149	12186	470	281,3003	156.0006	1 5836	72
154	11328	438	271.2165	150.4084	1.5269	77
159	12280	465	282.3831	156.6011	1.5897	82
164	12579	469	285.8003	158.4961	1.6090	87
169	13272	485	293.5673	162.8035	1.6527	92
174	11978	459	278.8892	154.6635	1.5701	97
184	13185	493	292.6036	162.2690	1.6473	107
189	14233	519	304.0099	168.5947	1.7115	112

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65444369188.0176104.26890.9885115503312189.0337104.83230.9939165401311187.2736103.85620.9846214645286173.673096.313810.9131265529314189.4798105.07970.9962314217274165.478491.769320.8700344340274167.874493.098050.8826374362271168.299393.333710.8849404454276170.064994.312840.8941	7
115503312189.0337104.83230.9939165401311187.2736103.85620.9846214645286173.673096.313810.9131265529314189.4798105.07970.9962314217274165.478491.769320.8700344340274167.874493.098050.8826374362271168.299393.333710.8849404454276170.064994.312840.8941	
165401311187.2736103.85620.9846214645286173.673096.313810.9131265529314189.4798105.07970.9962314217274165.478491.769320.8700344340274167.874493.098050.8826374362271168.299393.333710.8849404454276170.064994.312840.8941	7
214645286173.673096.313810.9131265529314189.4798105.07970.9962314217274165.478491.769320.8700344340274167.874493.098050.8826374362271168.299393.333710.8849404454276170.064994.312840.8941	7 11
265529314189.4798105.07970.9962314217274165.478491.769320.8700344340274167.874493.098050.8826374362271168.299393.333710.8849404454276170.064994.312840.8941	,
314217274165.478491.769320.8700344340274167.874493.098050.8826374362271168.299393.333710.8849404454276170.064994.312840.8941	7
344340274167.874493.098050.8826374362271168.299393.333710.8849404454276170.064994.312840.8941	7
374362271168.299393.333710.8849404454276170.064994.312840.8941	;
40 4454 276 170.0649 94.31284 0.8941	
	•
43 4493 277 170,8078 94,72485 0,8981	•
44 4603 275 172,8861 95,87739 0,9090	•
47 4562 281 172 1144 95 44943 0.9049	
50 4480 280 170 5605 94 58771 0 8968	
53 4747 291 175 5695 97 36555 0 9231	
56 5257 313 184 7602 102 4694 0 9714	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	
$66 \qquad 5702 \qquad 364 103 9339 107 5400 \qquad 1 0106$	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	0
70 5792 504 193.9559 107.5499 1.0190	1
71 5791 504 195.9172 107.5400 1.0190	L C
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84 5684 511 192.1175 106.5424 1.0101	14
86 5688 537 192.1649 106.5799 1.0104 90 6500 241 206 9212 114 7024 1 0075	10
	18
91 7036 349 213.7482 118.5382 1.1238	21
94 /480 35/ 220.3892 122.2211 1.158/	24
9/ /428 36/ 219.6218 121.7956 1.154/	27
100 8107 393 229.4403 127.2406 1.2063	30
102 8767 393 238.5970 132.3187 1.2545	32
104 9579 405 249.4018 138.3107 1.3113	34
107 8332 366 232.6024 128.9942 1.2229	37
112 9735 385 251.4245 139.4324 1.3219	42
117 9735 385 251.4245 139.4324 1.3219	47
120 9706 392 251.0497 139.2245 1.3199	50
123 8432 355 233.9941 129.7660 1.2303	53
126 7377 359 218.8666 121.3767 1.1507	56
129 7763 344 224.5196 124.5118 1.1805	59
132 9196 374 244.3650 135.5174 1.2848	62
135 10280 415 258.3664 143.2822 1.3584	65
138 9370 394 246.6660 136.7935 1.2969	68
141 8276 382 231.8194 128.5600 1.2188	71
144 7614 371 222.3545 123.3111 1.1691	74
147 7299 351 217.7064 120.7333 1.1446	77
152 7650 356 222.8796 123.6022 1.1718	82
157 7121 354 215.0354 119.2521 1.1306	87
162 6950 346 212.4379 117.8116 1.1169	92
167 6839 352 210.7346 116.8670 1.1080	97
172 6726 340 208.9864 115.8975 1.0988	102
177 6596 345 206.9569 114.7720 1.0881	107
182 6806 344 210.2256 116.5847 1.1053	110

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187	7227	360	216.6300	120.1364	1.1390	117
197	6068	346	198.5008	110.0825	1.0437	127
202	6759	362	209.4984	116.1814	1.1015	132
207	7578	362	221.8282	123.0192	1.1663	137
1	6821	338	210.4571	116.7131	1 0000	
4	6865	340	211, 1348	117 0889	1 0032	
- 7	6614	321	207 2301	11/ 0205		
10	6864	323	207.2391 211 110A	117 0004	1 0021	
10	6606	222	211.1194	11/ 0504	1.0031	
15	6600	222	207.1137	112 4154	0.9841	
15	0441	324	204.5108	113.4154	0.9/1/	
10	6513	219	205.6506	114.04/6	0.9772	
21	6519	320	205.7453	114.1001	0.9776	
24	6356	314	206.3284	114.4234	0.9804	
27	6545	316	206.1552	114.3274	0.9796	
30	6406	319	203.9544	113.1069	0.9691	
33	6339	315	202.8850	112.5138	0.9640	
36	6371	310	203.3964	112.7975	0.9665	
39	6408	316	203.9862	113.1245	0.9693	
42	6212	, 306	200.8423	111.3810	0.9543	
45	6679	318	208.2549	115.4918	0.9895	
48	6924	325	212.0401	117.5910	1.0075	
51	6797	318	210.0865	116.5076	0.9982	
54	6113	310	199.2355	110,4899	0.9467	
57	6485	314	205.2081	113.8022	0.9751	
60	6333	319	202.7889	112.4606	0.9636	
63	6440	316	204.4949	113.4066	0.9717	
65	6395	314	203.7792	113.0097	0.9683	
66	6390	313	203.6995	112,9655	0.9679	
68	6277	312	201.8904	111.9622	0.9593	
71	6619	321	207.3174	114.9719	0.9851	
74	6587	320	206.8156	114,6937	0 9827	
75	6923	341	212 0248	117 5825	1 0074	0
76	7051	341	212.0240	110 6645	1 0167	1
70	6627	310	213.3739	115 0414	1.0107	1
80	4500	200	171 0027	113.0414	0.9857	2
80	4500	200	207 5052	94.00204	0.8130	5
6J	6031	320	207.5052	115.0761	0.9860	8
86	6490	316	205.2872	113.8460	0.9754	11
89	6/19	322	208.8776	115.8372	0,9925	14
92	7074	344	214.3246	118.8579	1.0184	17
95	7486	347	220.4776	122.2702	1.0476	20
98	7973	363	227.5362	126.1846	1.0812	23
98	7973	363	227.5362	126.1846	1.0812	23
101	7621	361	222.4567	123.3677	1.0570	26
104	6853	345	210.9502	116.9865	1.0023	29
106	6308	341	202.3883	112.2384	0.9617	31
108	6208	340	200.7777	111.3452	0.9540	33
110	6969	365	212.7281	117.9725	1.0108	35
112	7780	371	224.7653	124.6480	1.0680	37

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111	7057	271	225 0740	105 0600	1 0700	
115	7857	374	223.8/49	125.2633	1.0733	39
117	7367	358	218./182	121.2944	1.0393	40
11/	/553	362	221.4620	122.8161	1.0523	42
119	/107	360	214.8239	119.1348	1.0207	44
121	6897	332	211.6263	117.3615	1.0056	46
123	7376	343	218.8517	121.3685	1.0399	48
125	8637	363	236.8214	131.3340	1.1253	50
127	9997	390	254.7853	141.2962	1.2106	52
129	11359	420	271.5874	150.6141	1.2905	54
131	11883	438	277.7810	154.0489	1.3199	56
133	12302	450	282.6360	156.7413	1.3430	58
135	13160	458	292.3260	162.1151	1.3890	60
137	12585	463	285.8684	158.5339	1.3583	62
141	12986	474	290.3871	161.0398	1.3798	66
143	11738	473	276.0811	153.1062	1.3118	68
145	11689	442	275.5042	152.7863	1.3091	70
147	12188	483	281.3234	156.0134	1.3367	72
149	11551	450	273.8731	151.8817	1.3013	74
151	12130	494	280.6532	155.6417	1.3335	76
153	11822	486	277.0672	153.6530	1.3165	78
155	11611	465	274.5835	152.2756	1.3047	80
157	11455	475	272.7326	151.2492	1.2959	82
159	11158	468	269.1738	149.2756	1.2790	84
161	10849	468	265.4205	147.1941	1.2612	86
163	9119	417	243.3398	134.9488	1.1562	88
165	9432	432	247.4808	137.2453	1.1759	90
167	10608	452	262.4559	145.5500	1.2471	92
169	10912	454	266.1900	147.6209	1.2648	94
171	10908	463	266.1412	147.5938	1.2646	96
173	10977	456	266.9816	148.0599	1.2686	98
175	11182	465	269.4631	149.4360	1.2804	100
177	10955	464	266.7140	147.9114	1.2673	102
179	11084	453	268.2797	148.7798	1.2747	104
181	11341	465	271.3721	150.4947	1.2894	106
183	11380	468	271.8383	150.7533	1.2917	108
185	10672	481	263.2464	145.9885	1.2508	110
187	10143	455	256.6391	142.3242	1.2194	112
189	10712	456	263.7393	146.2618	1.2532	114

1	6341	332	202.9170	112.5316	1.0000
2	4450	300	169.9885	94.27048	0.8377
5	5693	323	192.2694	106.6267	0.9475
7	5751	324	193.2463	107.1685	0.9523
9	5381	314	186.9266	103.6638	0.9212
11	6472	325	205.0023	113.6880	1.0103

13	6512	323	205.6349	114.0388	1.0134
15	6536	327	206.0134	114.2488	1.0153
17	6597	340	206.9726	114.7807	1.0200
19	6675	326	208.1925	115.4572	1.0260
21	6552	325	206.2654	114.3885	1.0165
23	6606	332	207.1137	114.8589	1.0207
25	6450	321	204.6536	113.4947	1.0086
27	6443	321	204.5425	113.4331	1.0080
29	6507	324	205.5559	113.9950	1.0130
30	6608	331	207.1450	114.8763	1.0208
32	6285	316	202.0190	112.0336	0.9956
34	6372	322	203.4124	112.8063	1.0024
38	6562	335	206.4228	114.4758	1.0173
40	6591	325	206.8784	114.7285	1.0195
42	6365	320	203.3006	112.7443	1.0019
44	6456	322	204.7488	113.5474	1.0090
46	6570	325	206.5486	114.5456	1.0179
48	6595	347	206.9412	114.7633	1.0198
50	6586	326	206.7999	114.6849	1.0191
51	6586	326	206.7999	114.6849	1.0191
52	6553	325	206.2812	114.3973	1.0166
54	6541	331	206.0922	114.2925	1.0156
56	6328	318	202.7089	112.4162	0.9990
58	6464	321	204.8756	113.6178	1.0097
60	6513	322	205.6506	114.0476	1.0135
62	6728	331	209.0174	115.9147	1.0301
64	7600	359	222.1500	123.1976	1.0948
66	7919	382	226.7643	125.7566	1.1175
68	6517	356	205.7138	114.0826	1.0138
69	3427	281	149.1752	82.72805	0.7352

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1	5880	328	195,4016	108.3638	1.0000
2	5874	291	195.3019	108.3085	0.9995
4	5985	304	197.1386	109.3270	1.0089
6	5980	294	197.0562	109.2814	1.0085
8	6231	304	201.1492	111.5512	1.0294
10	6249	316	201.4396	111.7123	1.0309
12	6116	303	199.2844	110.5170	1.0199
14	6027	303	197.8291	109.7100	1.0124
16	5998	307	197.3526	109.4457	1.0100
18	5993	295	197.2703	109.4001	1.0096
20	6112	306	199.2192	110.4809	1.0195
22	5913	297	195.9492	108.6675	1.0028
24	5903	294	195.7834	108.5755	1.0020
26	5972	298	196.9244	109.2082	1.0078
28	5890	297	195.5677	108.4559	1.0008

30 32 34 38 42 44 48 52 56 89 62 46 89 72 46 80 24 58 90 24 68 90 24 78 82 45	6174 6168 6219 6212 6194 6060 5976 5940 5909 5832 6061 6004 5937 5977 6052 5800 6038 6166 5912 6016 6066 5912 6016 5044 5906 5777 5732 5880 5916 6046 5912 6066 5644 5906 5777 5732 5880 5916 6146 6469 5916 6469 5660 4937	305 20 307 20 303 20 312 20 305 20 295 19 294 19 300 19 296 19 298 19 306 19 299 19 304 19 299 19 304 19 299 19 308 19 308 19 295 19 297 19 303 19 297 19 304 19 323 20 288 19 375 17	0.2271 0.1298 0.9555 0.8423 0.5511 8.3699 6.9903 6.3961 5.8829 4.6024 8.3863 7.4512 6.3464 7.0068 8.2390 4.0678 8.0095 0.0973 5.9326 7.6485 8.4681 1.4402 5.8332 3.68268 5.9989 9.7725 4.9548 1.7113 9.0487	111.0398 110.9859 111.4438 111.3810 111.2196 110.0099 109.2448 108.9153 108.6307 107.9206 110.0190 109.5004 109.5004 109.9373 107.6241 109.8101 110.9679 108.6583 109.6098 110.0644 106.1669 108.6031 107.4105 106.9913 108.3638 108.6950 110.7878 113.6617 106.3173	1.0247 1.0242 1.0284 1.0278 1.0264 1.0152 1.0051 1.0051 1.0025 0.9959 1.0153 1.0105 1.0048 1.0082 1.0145 0.9932 1.0133 1.0240 1.0027 1.0115 1.0157 0.9797 1.0227 1.0157 0.9797 1.0227 0.9873 1.0000 1.0224 1.02
1 2 4 6 8 10 12 14 15 17 19 21 23 25 27 29	6644 4361 5212 6934 7041 7137 7010 7067 6924 7347 7176 7364 7215 7343 7143 7530	368 20 297 16 333 18 374 21 370 21 376 21 377 21 377 21 377 21 371 21 371 21 371 21 379 21 369 21 379 21 384 21 384 21 387 22	7.7085 8.2800 3.9678 2.1932 3.8241 5.2769 3.3529 4.2186 2.0401 8.4211 5.8643 8.6736 6.4501 8.3616 5.3673 1.1246	115.1888 93.32301 102.0229 117.6759 118.5804 119.3860 118.3190 118.7991 117.5910 121.1297 119.7117 121.2697 120.0366 121.0967 119.4362 122.6290	1.0000 0.8102 0.8857 1.0216 1.0294 1.0364 1.0272 1.0313 1.0209 1.0516 1.0393 1.0528 1.0421 1.0513 1.0369 1.0646

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31 335 391 444 455555666667777778888 77913579135791345791357 8857	7316 7000 6898 6937 6790 7096 7080 7108 6930 6912 7074 7171 6835 7001 6846 6716 6590 6847 7111 7039 6975 6874 6953 6953 6947 7019 6906 6946 7662	377 367 380 373 369 370 390 369 371 364 374 364 364 364 364 364 364 362 358 361 369 363 366 366 366 366 360 370 373 385	217.9598 213.2007 211.6416 212.2391 209.9783 214.6576 214.4155 214.8391 212.1320 211.8563 214.3246 215.7890 210.6730 213.2159 210.8424 208.8310 206.8627 210.8578 214.8844 213.7938 212.4837 212.4837 212.4837 212.4837 212.4837 212.4837 212.4837 212.4837 212.4837 212.4837 212.4837 212.4837 212.3920 213.4898 211.7643 212.3767 223.0543	120.8739 118.2346 117.3700 117.7013 116.4476 119.0426 118.9083 119.1432 117.6419 117.4891 118.8579 119.6700 116.8328 118.2430 116.9268 115.8113 114.7198 116.9353 119.1683 119.1683 118.5635 118.0233 117.1657 117.8370 117.8370 117.7861 118.3950 117.4381 117.777 123.6991	1.0494 1.0264 1.0189 1.0218 1.0109 1.0335 1.0323 1.0343 1.0213 1.0200 1.0319 1.0389 1.0143 1.0265 1.0151 1.0054 0.9959 1.0152 1.0345 1.0293 1.0246 1.0278 1.0225 1.0225 1.0225 1.0225 1.0739
89	3567	253	152.1917	84.40094	0.7327
90	5/1/	290	192.0742	106.8513	0.92/6
1 3 5 7	10525 11138 11680 12362	413 448 456 459	261.4271 268.9324 275.3981 283.3244	144.9795 149.1417 152.7274 157.1231	1.0000 1.0287 1.0534 1.0838
9 11	12506	460	284.9698	158.0356	1.0901
13	14338	518	305.1293	169.2154	1.1672
15	14379	498	305.5652	169.4572	1.1688
18 18	14261	490 488	304.3088	168.7604	1.1640
20	14320	487	304.9377	169.1092	1.1664
22	13934	490	300.7997	166.8144	1.1506
24	14172	488	303.3578	168.2330	1.1604
26	14875	523	310.7907	172.3551	1.1888
28	15142	534	313.5676	173.8951	1.1994
30	14665	536	308.5891	171.1341	1.1804
32	14239	530	304.0740	168.6302	1.1631

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34	14334	519	305.0867	169,1918	1,1670
36	14365	530	305.4164	169 3747	1 1683
38	14659	527	308.5260	171 0991	1 1802
40	14457	524	306.3929	169 9162	1 1720
42	14219	505	303 8604	169.9102	1 1622
42	1/201	503	204 9492	100.5117	1.1023
44	14321	503	304.9463	169.1151	1,1665
40	14144	528	303.0580	168.066/	1.1592
48	14382	512	305,5971	169.4748	1.1690
51	15141	531	313.5573	173.8893	1.1994
53	12977	494	290.2864	160.9840	1.1104
55	12799	489	288.2887	159.8761	1.1027
57	12936	491	289.8275	160.7295	1.1086
59	12863	493	289.0086	160.2754	1.1055
61	13524	485	296.3413	164.3419	1.1336
63	13345	519	294.3736	163.2506	1.1260
65	13405	491	295.0346	163.6172	1.1286
66	13753	499	298.8397	165.7274	1.1431
68	13339	484	294.3074	163.2139	1.1258
70	12631	493	286.3904	158.8234	1.0955
72	13267	483	293.5120	162.7729	1,1227
74	13188	480	292.6369	162.2875	1,1194
76	12917	457	289.6146	160,6114	1 1078
78	13029	474	290.8674	161 3062	1 1126
80	13172	473	292,4593	162 1890	1 1107
82	13319	486	294 0867	163 0015	1 12/0
84	12900	469	224.0007	160 5057	1 1071
86	13826	515	202.4239	166 1667	1.10/1
22	1/355	504	299.0310	160.100/	1.1401
00	12601	514	209 1652	165.315/	1.16/9
90	12766	514	298.1000	165.3534	1.1405
92	12600	510	290.9009	165.805/	1.1436
94	14100	527	290.2415	165.395/	1.1408
96	14108	520	302.6720	167.8527	1.1578
98	13506	501	296.1440	164.2325	1.1328
100	13492	513	295.9905	164.1473	1.1322
102	13594	521	297.1072	164.7666	1.1365
104	13673	522	297.9693	165.2447	1.1398
106	17093	635	333.1568	184.7586	1.2744
108	16305	605	325.3868	180.4496	1.2447
110	14465	544	306.4776	169.9632	1.1723
112	13568	530	296.8230	164.6090	1.1354
114	13479	515	295.8478	164.0682	1.1317
116	13395	504	294.9245	163.5562	1.1281
118	13495	526	296.0234	164.1656	1.1323
120	13729	519	298.5788	165.5827	1.1421
122	13740	511	298.6984	165.6491	1,1426
124	13309	527	293.9763	163.0303	1.1245
126	13551	494	296.6369	164.5058	1,1347
128	13545	504	296.5713	164.4694	1,1344
130	14502	506	306.8694	170.1804	1,1739
132	13129	469	291.9815	161.9241	1 1160
134	13909	508	300.5298	166.6647	1 1/04
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527 299.4692 166.0765 137 13811 1.1455 0 138 13816 510 299.5234 166.1066 1.1457 1 140 495 299.3499 166.0103 13800 1,1451 3 532 299.8159 166.2688 142 13843 5 1.1468 144 543 297.5222 164.9968 13632 7 1.1381 534 299.0026 165.8178 146 13768 1.1437 9 148 512 302.3823 167.6920 14081 1.1567 11 150 15089 566 313.0184 173.5905 1.1973 13 477 298.4918 165.5345 151 13721 1.1418 14 152 20279 619 362.8798 201.2421 1.3881 15 615 367.7326 203.9333 153 20825 1.4066 16 734 386.1229 214.1320 154 22960 1.4770 17 880 450.2596 249.7003 155 31221 1.7223 18 156 34758 873 475.0803 263.4651 1.8173 19 157 892 484.9755 268.9527 36221 1.8551 20 959 510.1884 282.9350 158 40085 1.9516 21 159 1077 511.6373 283.7385 40313 1.9571 22 160 41181 980 517.1161 286.7769 1.9781 23 957 498.9729 276.7152 161 38342 1.9087 24 1 516 292.7034 162.3244 13194 1.0000 3 12813 516 288.4463 159.9635 0.9855 5 499 290.1186 160.8909 12962 0.9912 7 514 288.4238 159.9511 12811 0.9854 9 546 291.2356 161.5104 13062 0.9950 11 13284 531 293.7000 162.8771 1.0034 512 286.6170 158.9491 13 12651 0.9792 15 526 289.9843 160.8165 12950 0.9907 17 12812 515 288.4350 159.9573 0.9854 19 12847 552 288.8288 160.1756 0.9868 534 289.6034 160.6052 20 12916 0.9894 489 282.0955 156.4416 22 12255 0.9638 24 11893 470 277.8979 154.1137 0.9494 471 279.0172 154.7345 26 11989 0.9532 28 493 281.2772 155.9878 12184 0.9610 490 287.6122 159.5009 30 12739 0.9826 490 284.8102 157.9471 32 12492 0.9730 34 12496 507 284.8558 157.9724 0.9732 36 479 285.3341 158.2376 12538 0.9748 38 479 283.3015 157.1104 12360 0.9679 40 12935 499 289.8163 160.7233 0.9901 481 281.2541 155.9750 42 12182 0.9609 44 487 282.6704 156.7604 12305 0.9657 486 280.8729 155.7636 46 12149 0.9596 48 488 282.0840 156.4352 12254 0.9637 487 283.6107 157.2819 50 12387 0.9689 52 12302 487 282.6360 156.7413 0.9656 54 481 282.8541 156.8623 12321 0.9664

482 286.5377 158.9051

0.9789

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58	12712	488	287.3072	159.3318	0.9816
60	12706	485	287.2394	159.2942	0.9813
62	12600	494	286.0387	158.6284	0.9772
64	12526	489	285.1975	158.1619	0.9744
66	12821	495	288.5363	160.0135	0.9858
68	12585	498	285.8684	158.5339	0.9766
70	12606	485	286.1068	158.6661	0.9775
72	12553	493	285.5047	158.3322	0.9754
74	12878	493	289.1770	160.3688	0.9880
76	13012	492	290.6776	161.2010	0.9931
78	12367	480	283.3817	157,1548	0.9682
80	13395	505	294,9245	163,5562	1.0076
82	13277	505	293.6226	162.8342	1.0031
84	12805	499	288.3562	159,9136	0 9851
86	12683	495	286,9793	159 1500	0.9091
88	12804	501	288.3450	159 9074	0.9004
90	12615	494	286,2089	158 7228	0.9851
90	12545	198	285 4138	158 2818	0.9778
92	13031	498	200.8892	161 3196	0.9751
94	12838	505	288 7276	160 1105	0.9936
90	12882	500	289 2219	160 3937	0.9004
100	12576	103	209.2219	160.3937	0.9001
100	12270	495	287 6460	150.4/72	0.9/63
102	10757	502	207.0400	159.5197	0.982/
104	12/5/	502	207.0100	160 5020	0.9833
100	10767	405	203.000	150 6761	0.9893
110	1220	490	207.9201	160 0606	0.9837
110	12030	212	200.03/0	150.0096	0.9861
112	12/92	498	288.2098	159.8324	0.9846
114	12756	490	287.8040	159.6073	0.9833
110	12271	497	282.2/96	156.543/	0.9644
118	12239	500	281.9113	156.3394	0.9631
120	12002	487	279.1685	154.8183	0.9538
122	10829	479	265.1757	147.0584	0.9060
124	10506	467	261.1910	144.8486	0.8923
126	10520	482	261.3650	144.9451	0.8929
128	11072	487	268.1344	148.6992	0.9161
130	10962	464	266.7992	147.9587	0.9115
132	10415	475	260.0574	144.2199	0.8885
134	10925	465	266.3485	147.7088	0.9100
136	11268	477	270.4973	150.0096	0.9241
138	11308	478	270.9770	150.2756	0.9258
140	10912	470	266.1900	147.6209	0.9094
142	11296	464	270.8332	150.1959	0.9253
144	12054	481	279.7726	155.1534	0.9558
146	12177	494	281.1964	155.9430	0.9607
148	11963	476	278.7145	154.5666	0.9522
150	11160	475	269.1979	149.2890	0.9197
152	11400	480	272.0771	150.8857	0.9295
154	11458	471	272.7683	151.2690	0.9319
156	10925	482	266.3485	147.7088	0.9100
158	11041	467	267.7588	148.4909	0.9148

.
160	11382	476	271.8622	150.7665	0.9288
162	11430	466	272.4349	151.0841	0.9308
164	11187	472	269.5233	149.4694	0.9208
166	11134	487	268.8841	149,1150	0.9186
168	11285	495	270.7013	150,1227	0.9248
170	11384	472	271.8861	150 7798	0 9289
172	11514	491	273, 4341	151 6382	0.9205
174	11725	471	275 9281	153 0213	0.9342
174	15663	505	318 9165	176 9614	1 0896
190	12002	121	254 9109	1/1 2102	0 9705
100	10027	424	254.0100	141.3103	0.0703
102	10777	437	203.2730	14/.112/	0.9005
104	11025	457	207 2104	152 7275	0.9038
100	10060	433	2//.2134	149 0050	0.94/1
100	11227	4/5	200.0043	150 4692	0.9110
100	11205	402	271.3243	150.4082	0.9270
192	11200	401	270.7013	150.1227	0.9248
194	11324	4/3	2/1.108/	10.3819	0.9264
196	11110	469	208.0942	148.9542	0.91/6
198	11421	476	2/2.32/0	151.0246	0.9304
201	11037	456	267.7103	148.4640	0.9146
202	11050	461	267.8679	148.5514	0.9152
204	10889	460	265.9093	147.4652	0.9085
206	10989	468	267.1275	148.1408	0.9126
208	11330	458	271.2405	150.4217	0.9267
210	11865	478	277.5706	153.9322	0.9483
212	17097	556	333.1958	184.7803	1.1383
214	18073	624	342.5742	189.9813	1.1704
216	24195	613	396.3715	219.8156	1.3542
217	21342	642	372.2692	206.4492	1.2718
218	25408	703	406.1859	225.2583	1.3877
220	20740	625	366.9813	203.5167	1.2538
222	21815	682	3/6.3/19	208.7244	1.2858
224	19095	647	352.1271	195.2790	1.2030
226	17457	598	336.6855	186.7155	1.1503
228	19933	656	359.7708	199.5179	1.2291
230	13842	524	299.8051	166.2628	1.0243
232	17728	662	339.2887	188.1592	1.1592
234	18529	679	346.8691	192.3630	1.1851
236	19769	676	358.2877	198.6955	1.2241
238	17826	636	340.2252	188.6786	1.1624
239	17568	620	337.7542	187.3082	1.1539
1	55913	1070	602.5540	334.1582	1.0000
3	56368	1056	605.0008	335.5150	1.0041
5	56029	1027	603.1788	334.5046	1.0010
7	56255	1014	604.3940	335.1786	1.0031
9	56512	1037	605.7730	335.9433	1.0053
13	47542	1795	555.6206	308.1303	0.9221
15	53865	1152	591.4158	327.9812	0.9815
17	53147	1302	587.4609	325.7880	0.9750

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		4050	600 8010		
19	56141	1052	603.7813	334.8388	1.0020
21	44930	2325	540.1418	299.5462	0.8964
23	51752	2085	579.6998	321.4839	0.9621
25	53222	1229	587.8753	326.0178	0.9756
27	44977	1781	540.4243	299.7029	0.8969
29	53884	1204	591.5201	328.0391	0.9817
31	54755	1118	596.2817	330.6797	0.9896
33	54786	1173	596.4505	330.7733	0.9899
35	52422	1343	583,4403	323.5582	0.9683
37	46860	2156	551,6209	305,9122	0 9155
20	52271	1476	582 5991	323 0010	0.9133
41	55/15	1250	500 9617	323.0919	0.9009
41	16502	1077	540 50047	204 7414	0.9955
43	40302	10//	549.5098	304.7414	0.9120
45	43029	2314	528.5916	293.1408	0.8773
47	45423	1746	543.0971	301.1852	0.9013
49	44985	1580	540.4723	299.7295	0.8970
51	49886	1554	569.1529	315.6349	0.9446
53	55309	1039	599.2907	332.3484	0.9946
55	52991	1275	586.5981	325.3095	0.9735
57	53609	1078	590.0088	327.2009	0.9792
59	52593	1140	584.3911	324.0855	0.9699
61	52399	1143	583.3123	323.4873	0.9681
63	51031	1507	575.6475	319.2366	0.9553
65	53846	1033	591.3115	327.9234	0.9813
69	50679	1417	573.6587	318,1337	0.9520
73	53025	999	586.7863	325,4138	0 9738
76	53166	997	587 5659	325 8462	0.9750
80	52964	1035	586 1187	325.0402	0.9751
01	54250	1000	50/ 1016		0.9/33
01	54555	1165	594.1210	329.4010	0.9860
02	67642	1004	662.7471	367.5394	1.0999
83	55942	1024	602.7103	334.2448	1.0003
85	54696	1011	595.9604	330.5015	0.9891
88	62196	1096	635.5077	352.4333	1.0547
91	52383	1118	583.2232	323.4379	0.9679
94	53103	1272	587.2177	325.6531	0.9745
9 7	53115	1181	587.2840	325.6899	0.9747
100	49091	1402	564.5996	313.1098	0.9370
104	50697	1453	573.7606	318.1902	0.9522
107	43684	2091	532.5996	295.3635	0.8839
110	40828	1856	514.8950	285.5451	0.8545
113	41903	1636	521.6295	289.2799	0.8657
117	53951	1061	591.8878	328.2430	0.9823
120	51825	1493	580,1085	321.7106	0 9627
123	48675	2006	562,2023	311 7803	0.027
126	29837	764	676 4781	375 1542	1 1007
121	29691	745	674 8210	374 2252	1 1100
125	20001	745	680 8060	377 5510	T • T 7 3 3
126	30220	740	677 0707	375 4070	1.1299
140	27070	749		375.48/3	1.1237
	30102	151	679.5094	3/0.8353	1.1277
144	30670	/58		380.3550	1.1382
148 1	34603	795	/28.5059	404.0072	1.2090

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152 156 160 164 168 172 176 180 184 186	34533 33593 34513 35975 34529 32911 32589 34464 35006 35263	762 749 748 749 736 703 710 734 733 732	727.7686 717.7952 727.5578 742.8080 727.7265 710.4716 706.9874 727.0412 732.7358 735.4206	403.5984 398.0674 403.4815 411.9388 403.5750 394.0060 392.0737 403.1950 406.3530 407.8419	1.2078 1.1913 1.2075 1.2328 1.2077 1.1791 1.1733 1.2066 1.2160 1.2205	17 21 25 29 33 37 41 45 49 51
1	36976	882	490 0039	271 7412	1 0000	
4	19958	786	359,9963	199.6430	0.7347	
7	19603	1286	356.7803	197.8595	0.7281	
10	12880	608	289.1995	160.3812	0.5902	
13	13291	758	293.7774	162.9200	0.5995	
16	15763	889	319.9330	177.4251	0.6529	
19	31449	953	451.9007	250.6104	0.9222	
22	18460	1483	346.2226	192.0045	0.7066	
25	29258	1240	435.8749	241.7230	0.8895	
26	31413	978	451.6420	250.4669	0.9217	
29	34554	807	473.6840	262.6908	0.9667	
32	26290	1389	413.1758	229.1347	0.8432	
35	23180	1604	387.9684	215.1555	0.7918	
38	24946	1889	402.4761	223.2010	0.8214	
41	10702	910	323.1202	102 6710	0.6607	
44 17	31906	8019	149.2292 155 1700	193.0/19	0.7127	
50	32428	898	458,8806	252.4247	0.9269	
51	32997	840	462,8890	256.7041	0.9305	
54	33362	797	465.4421	258,1200	0.9499	
57	34612	794	474.0814	262,9112	0.9675	
60	33436	908	465.9580	258,4061	0.9509	
63	32760	921	461.2236	255.7806	0.9413	
6 6	32811	980	461.5825	255.9796	0.9420	
69	33987	817	469.7816	260.5266	0.9587	
72	31457	931	451.9582	250.6423	0.9224	
75	32651	1036	460.4557	255.3547	0.9397	
78	34601	791	474.0061	262.8694	0.9674	
81	34973	867	476.5473	264.2787	0.9725	
84	34722	846	474.8342	263.3286	0.9690	
87	35270	837	478.5665	265.3985	0.9767	
90	34527	977	473.4989	262.5881	0.9663	
93	35316	918	478.8785	265.5715	0.9773	
96	35153	834	477.7721	264.9579	0.9750	
99	34959	965	476.4519	264.2258	0.9723	
105	37223	853	491.6378	272.6474	1.0033	
108	38668	846	501.0897	277.8891	1.0226	

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111	38545	838	500.2921	277.4468	1.0210	
114	36706	851	488.2116	270.7473	0.9963	
117	35902	942	482.8352	267.7657	0.9854	
120	36508	847	486.8931	270.0161	0.9937	
123	36395	837	486.1390	269.5979	0.9921	
126	37014	811	490.2556	271.8809	1.0005	
129	36677	834	488.0187	270,6404	0 9959	
132	37568	866	493,9109	273 9080	1 0080	
135	38559	853	500.3829	277.4972	1 0212	
138	37999	822	496 7361	275 4747	1 0137	
141	38364	825	490.7501	275 7916	1 0196	
144	36187	805	497.1101	268 8264	0 0000	
147	37018	827	404.7470	200.0204	1 0006	
150	25112	027	490.2021	2/1.0900	1.0006	
150	25262	975	477.4934	204.0033	0.9745	
155	26124	01/	4/9.3200	203.0195	0.9782	
150	20124	014	404.3257	208.3923	0.9884	
108	3/3/8	000	492.6604	2/3.2145	1.0054	
101	38333	823	498.9144	276.6827	1.0182	
165	35718	801	481.5963	267.0787	0.9828	
169	36334	809	485.7314	269.3719	0.9913	
173	35319	793	478.8988	265.5827	0.9773	
177	36175	807	484.6675	268.7818	0.9891	
181	35892	821	482.7679	267.7284	0.9852	
185	34275	782	471.7678	261.6281	0.9628	
189	34189	797	471.1756	261.2997	0.9616	
192	18632	608	534.5716	296.4572	1.0910	
197	18967	641	539.3560	299.1104	1.1007	
201	18149	585	527.5972	292.5894	1.0767	0
202	18429	574	531.6515	294.8378	1.0850	1
206	18488	594	532.5019	295.3093	1.0867	5
210	19580	580	548.0025	303.9055	1.1184	9
214	20636	585	562.5860	311.9931	1.1481	13
218	20407	579	559.4558	310.2572	1.1417	17
222	24243	640	609.7746	338.1625	1.2444	21
226	28327	687	659.1382	365.5380	1.3452	25
230	33955	760	721.6524	400.2065	1.4727	29
234	38318	853	766.6155	425,1417	1.5645	22
234	38318	853	766.6155	425,1417	1 5645	22
238	39664	873	779.9638	432.5442	1 5917	22
242	39811	843	781.4078	433 3450	1 5947	41
367	26089	716	632.5646	350 8011	1 2000	41
371	20005	682	615 1711	3/1 1552	1 2554	170
275	24074	6002	593 2002	341.1552	1.2554	170
375	22945	627	552 0407	320.9/00	1.2106	174
201	20000	637	553.8487	307.14/7	1.1303	1/8
20E 20T	1024/	590	525.0T28	293.3/83	1.0796	180
202	10000	5/0	525.42/0	7AT. 382A	1.0723	184
389	18308	59/	529.9033	293.8683	1.0814	188
393	17996	576	525.3686	291.3535	1.0722	192
397	17138	567	512.6916	284.3232	1.0463	196
401	18780	592	536.6906	297.6323	1.0953	200
405	21036	609	568.0123	315.0024	1.1592	204

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1	52537	897	584,0799	323,9129	1.0000
2	52537	897	584 0799	323.9129	1 0000
6	52557	995	59/ 7199	323.9129	1.0000
10	52052	806	503.7100	324.20/3	1.0011
10	52349	090	505.0559	323.3329	0.9982
14	51407	899	577.7043	320.4105	0.9892
18	51584	888	5/8./581	320.961/	0.9909
22	51655	896	579.1563	321.1825	0.9916
26	52621	901	584.5466	324.1718	1.0008
30	52349	919	583.0339	323.3329	0.9982
34	52647	921	584.6910	324.2519	1.0010
38	53097	939	587.1845	325.6347	1.0053
42	53970	945	591.9920	328.3008	1.0135
46	53804	915	591.0808	327.7955	1.0120
50	54851	946	596.8042	330.9695	1.0218
54	53794	944	591.0259	327.7650	1.0119
58	53239	945	587.9692	326.0698	1.0067
62	52457	945	583.6350	323.6662	0.9992
66	52975	929	586.5095	325.2604	1.0042
70	53432	950	589.0339	326,6603	1.0085
74	53999	931	592.1510	328.3889	1.0138
78	53503	931	589,4252	326.8773	1,0092
82	53505	921	589.4362	326,8834	1,0092
86	54055	946	592,4580	328 5592	1 01/3
90	53706	946	590 5423	327 4069	1 0111
. 9/	52946	026	586 3490	327.4903	1.0111
· 94 07	52122	920	507 2025	225.1/13	1.0039
100	22722	900	596 1762	325.7451	1.0057
102	52505	931	500.4703	323.2420	1.0041
110	520/4	927	500 5405	324.3350	1.0013
110	52261	915	582.5430	323.0610	0.99/4
114	52082	900	581.5451	322.50/3	0.995/
118	51375	890	5//.5845	320.3108	0.9889
122	53361	913	588.6425	326.4432	1.0078
126	53296	924	588.2838	326.2443	1.0072
130	45876	829	545.7985	302.6833	0.9345
134	51367	894	577.5395	320.2859	0.9888
138	51180	886	576.4873	319.7023	0.9870
142	52821	899	585.6564	324.7873	1.0027
145	55624	948	600.9948	333.2935	1.0290
149	50716	890	573.8681	318.2498	0.9825
153	50202	896	570.9527	316.6330	0.9775
154	27232	654	646.2729	358.4033	1.1065
159	27094	646	644.6333	357.4940	1.1037
163	27064	643	644.2763	357.2961	1.1031
164	27420	641	648.4999	359.6383	1,1103
169	27293	636	646.9963	358.8045	1,1077
174	28698	659	663.4405	367.9240	1,1359
179	41949	815	802.1156	444.8290	1.3733
184	36137	898	744.4786	412.8652	1,2746
189	57017	1072	935.1437	518,6023	1,6011
194	48066	1021	858.6085	476.1582	1 4700
199	55419	1052	921.9461	511 2833	1 5725
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204 209 214 219 224 229	54101 54812 57826 55231 61606 61836	990 1064 1135 1073 1124 1130	910.9170 916.8832 941.7546 920.3810 972.0479 973.8608	505.1669 508.4756 522.2685 510.4153 539.0683 540.0736	1.5596 1.5698 1.6124 1.5758 1.6642 1.6673	41 46 51 56 61 66
234	59494	1121	955.2406	529.7474	1.6355	71
1	45346	893	542.6366	300.9298	1.0000	
5	43445	960	531.1400	294.5544	0.9788	
13	42910	929	534 9171	292.7025	0.9729	
17	44005	914	532,9896	295.5798	0.9000	
21	43937	949	534.1396	296.2176	0.9843	
25	44624	928	538.2993	298.5245	0.9920	
29	44025	889	534.6743	296.5141	0.9853	
33	44612	918	538.2270	298.4843	0.9919	
37	44802	929	539.3719	299.1193	0.9940	
41	44631	924	538.3416	298.5479	0.9921	
45	45005	900	540.5925	299.7962	0.9962	
49	44815	933	539.4501	299.1626	0.9941	
53	43596	884	532.0628	295.0659	0.9805	
57	46107	912	547.1710	303.4444	1.0084	
61	46334	936	548.5162	304.1904	1.0108	
65	44859	907	539./149	299.3095	0.9946	
69 70	45105	901	541.192/	300.1290	0.9973	
/ 3 77	45797	930	545.3204	302.4220	1.0050	
01	45005	922	545.5041	302.4424	1.0050	
91 95	45001	915	548 3031	304 0722	1 0104	
80	46104	926	547,1531	303 4345	1 0083	
93	45520	892	543.6767	301,5066	1 0019	
97	45968	925	546.3455	302,9866	1.0068	
101	46446	914	549.1788	304.5579	1.0121	
105	46368	906	548.7175	304.3020	1.0112	
109	46315	911	548.4038	304.1281	1.0106	
113	46449	923	549.1965	304.5677	1.0121	
117	46784	915	551.1734	305.6640	1.0157	
121	45405	883	542.9895	301.1255	1.0007	
125	48670	911	562.1734	311.7643	1.0360	
129	48422	948	560.7393	310.9690	1.0334	
133	46949	909	552.1445	306.2026	1.0175	
137	46581	923	549.9763	305.0002	1.0135	
139	24679	659	615.2335	341.1898	1.1338	
144	25012	668	619.3703	343.4840	1.1414	
148	23891	642	605.3316	335.6985	1.1155	0
149	25033	661	619.6303	343.6281	1.1419	1
154	24529	647	ol3.3609	340.1513	1.1303	6

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	159 164 169 171	24982 33135 45031 39633	664 782 893 854	618.9987 712.8853 831.0592 779 6589	343.2779 395.3445 460.8802	1.1407 1.3137 1.5315	11 16 21
	174	41692	840	799.6548	443.4643	1.4736	25
	176	47596	958	854.4003	473.8245	1.5745	28
	179	50860	985	883.2108	489.8019	1.6276	31
2.5x							
20	1	29481	722	672.4303	372.9094	1.0000	
	5	31641	735	696.6286	386.3290	1.0360	
* .	8	29959	751	677.8597	375.9204	1.0081	
	13	28868	749	665.4026	369.0121	0.9895	
щ	17	28833	734	664.9991	368.7883	0.9889	0
Ħ	18	28998	763	666.8992	369.8420	0.9918	1
	23	28631	/41	662.6656	367.4942	0.9855	6
	20	34070	810	759 1062	400.8836	1.0750	12
	30	41594	872	798 7144	420.9//3	1,1289	15
	35	44087	957	822.3022	456.0238	1 2229	18
	38	44704	984	828.0363	459.2038	1.2314	21
	41	41730	932	800.0191	443.6663	1.1897	24
	44	40797	906	791.0251	438.6785	1.1764	27
	47	41990	917	802.5075	445.0463	1.1934	30
	50	42618	937	808.4864	448.3620	1.2023	33
	53	42782	980	810.0405	449.2238	1.2046	36
	56	43529	1042	817.0818	453.1287	1.2151	39
	59	43088	1035	812.9322	450.8275	1.2089	42
	62	45261	1059	833.1789	462.0557	1.2391	45
21	1	42635	857	526.1659 525 4311	291.7956	1.0000	
	9	42722	894	526.7025	292.0932	1 0010	
	13	42170	894	523.2888	290.2000	0.9945	
	17	42616	920	526.0487	291.7306	0.9998	
	21	40433	905	512.3982	284.1605	0.9738	
	25	41238	926	517.4738	286.9753	0.9835	
	29	42256	920	523.8221	290.4958	0.9955	
	33	42713	909	526.6470	292.0624	1.0009	
	37	42730	908	526.7518	292.1206	1.0011	
	41	42672	934	526.3942	291.9222	1.0004	
	45	42129	908	523.0343	290.0589	0.9940	
	49	42121	883	522.9846	290.0314	0.9940	
	53	41577	879	519.5964	288.1524	0.9875	
	57	42314	903	524.1814	290.6951	0.9962	
	61	42560	879	525.7029	291.5389	0.9991	

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	65	41673	903	520.1960	288.4849	0.9887	
	69	42075	900	522.6990	289.8730	0.9934	
	73	42334	895	524.3053	290.7638	0.9965	
	77	41868	882	521.4116	289.1590	0.9910	
	81	41126	852	516.7706	286.5853	0.9821	
	85	41600	882	519.7401	288.2321	0.9878	
	89	41682	885	520.2521	288.5160	0.9888	
	92	41571	869	519.5590	288.1316	0.9874	
	93	57409	1064	610.5618	338.5990	1.1604	
	94	42885	871	527.7063	292.6499	1.0029	
	98	57044	1016	608.6177	337.5209	1.1567	
	102	41416	866	518.5894	287.5939	0.9856	
	106	41981	889	522.1148	289.5490	0.9923	
	110	41364	870	518.2638	287.4133	0.9850	
	114	43627	889	532.2520	295.1708	1.0116	
	118	42652	872	526.2708	291.8538	1.0002	
	122	41862	846	521.3743	289.1383	0.9909	
	126	43229	903	529.8186	293.8213	1.0069	
	131	43062	906	528.7942	293.2532	1.0050	
	136	43601	912	532.0933	295.0828	1.0113	
2.5x	139	22772	632	384.5388	213.2535	0.7308	
	144	22866	657	385.3317	213.6932	0.7323	
	148	21919	637	289.9055	160.7728	0.5510	
	149	22345	633	292.7092	162.3276	0.5563	
	154	22631	661	294.5764	163.3631	0.5599	
	159	25112	689	310.3036	172.0849	0.5897	1
	164	24996	627	309.5861	171.6870	0.5884	1
	169	24450	677	306.1862	169.8015	0.5819	2
	174	40811	821	395.5804	219.3769	0.7518	2
	179	38174	818	382.5868	212.1710	0.7271	3
	184	32523	742	353.1356	195.8382	0.6711	3
	189	26955	680	321.4888	178.2879	0.6110	4
	194	21662	626	288.2009	159.8275	0.5477	4
	204	20563	575	280.7950	155.7204	0.5337	5
	209	18670	578	267.5582	148.3796	0. 5085	6
	214	19904	600	276.2589	153.2048	0.5250	6
	219	20855	609	282.7817	156.8221	0.5374	7
	224	20927	597	283.2694	157.0926	0.5384	7
	239	27794	710	326.4538	181.0413	0.6204	9
	244	27791	691	326.4361	181.0316	0.6204	9
	249	30200	683	340.2903	188.7147	0.6467	10

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