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Evaluation of the ⁶³Cu Activation Foil for Determining the Neutron Dose in the Energy Range of 1 eV to 1 MeV

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EVALUATION OF THE ⁶³Cu ACTIVATION FOIL

FOR DETERMINING THE NEUTRON DOSE IN THE ENERGY RANGE OF

1 eV TO 1 MeV

by

Y. Eisen, D. G. Vasilik, and R. J. Brake

ABSTRACT

The appropriateness of the 63 Cu activation foil for determining the neutron dose in the energy region from 1 eV to 1 MeV has been investigated for spectra of seven different criticality accident configurations. A program was written for folding the published spectra with the 63 Cu activation cross sections and with the fluence-to-dose or kerma conversion factors. It is shown that for these spectra the neutron dose and kerma result primarily from the energy region above 15 keV whereas the measured ⁶⁴Cu activity is mainly determined by the fluence in the region between 1 eV and 15 keV. Uncertainties in the fluence spectrum in the low-energy region between 1 eV and 15 keV. which in reality do not affect the dose contribution, might lead to large deviations in the measured 64 Cu activity and hence to the derived dose in the 1 eV to 1 MeV range. Use of ^{10}B shielding for attenuating the fluence in the 1-eV to 15-keV region was evaluated, leading to the conclusion that the necessary amount of boron material is unacceptably large and would appreciably increase the cost of the dosimeter currently used at Los Alamos. The lower limit of neutron detectability would also be increased.

I. INTRODUCTION

A 63 Cu activation foil is used in the Los Alamos criticality dosimeter to estimate the neutron dose in the energy region from 1 eV to 1 MeV.¹ The foil is used both in the Personnel Neutron Dosimeter (PND) and in the Area Dosimeter (LACD) and is covered with cadmium for thermal neutron removal. The epithermal neutrons react with 63 Cu as follows:

$$^{63}Cu (n, \gamma)^{64}Cu$$
 (1)

The 64 Cu is a positron emitter (E max = 0.656 MeV) and has a 12.8 h nalf-life. Gamma rays from positron annihilation are measured with a Ge(Li) detector for the determination of the 64 Cu activity. The 65 Cu present in the foil does not interfere with the above measurement. The activation product, 66 Cu, is short-lived (5.1 min half-life) and the counting is performed after 66 Cu decays and no longer interferes with the measurement of 64 Cu activity.

The cross section for reaction (1) can be separated into a decreasing component and a resonance component. There are two very significant resonances at 580 eV and at about 2 keV.^2

The objectives for this study were to investigate

- the appropriateness of the 63 Cu activation foil for determining the neutron dose in the 1-eV to 1-MeV energy region for commonly described criticality configurations and
- the dominant energy regions contributing to the total neutron dose.

II. SPECTRA INVESTIGATED

The utility of a ⁶³Cu activation foil for determining the neutron dose between 1 eV and 1 MeV was evaluated for seven spectra, compiled in IAEA Technical Report 180.² The spectra are described as follows:

- Health Physics Research Reactor (HPRR)³ at the Oak Ridge National Laboratory—unshielded. (p. 58)
- HPRR shielded with 12 cm Lucite. (p. 58)
- HPRR shielded with 13 cm steel. (p. 58)
- Critical fissile H_2O solution of spherical geometry, 30 cm in radius. (p. 64)
- 420-moderated fission neutrons leaking through concrete of spherical geometry, 20 cm in radius. (p. 114)
- H₂O-moderated fission neutrons leaking through concrete of spherical geometry, 40 cm in radius. (p. 114)
- Fission neutrons leaking through spherical geometry of D_20 , 30 cm in radius. (p. 74)

III. THEORETICAL CONSIDERATIONS

The observed activity, A, of the ⁶⁴Cu can be related to the neutron flux density $\frac{d\phi}{dE}$, the reaction cross section $\sigma(E)$, the ⁶³Cu mass m, and the time t passed from irradiation to measurement. The activity is expressed as

$$A = k \cdot m \cdot (1 - e^{-\lambda T}) e^{-\lambda t} \int_{E_c} \sigma(E) \cdot \frac{d\phi(E)}{dE} dE$$
(2)

In Eq.(2), k is a constant, T is the irradiation period, λ is the decay constant for 64 Cu, and E is the cadmium cutoff energy (~0.5 eV).

The 63 Cu $(n,\gamma){}^{64}$ Cu cross section has a $\frac{1}{E}$ behavior with resonances mainly in the region of 0.5 to 10 keV; thus the fluence is not sampled uniformly in the E_c to 1-MeV energy region. Fluence at the low-energy part might dominate the measured quantity A [see Eq. (2)].

The dose in the E to 15-MeV energy region can be written as

$$D = \int_{E_{c}}^{15 \text{ MeV}} d(E) \cdot \frac{d\phi(E)}{dE} dE , \qquad (3)$$

where d(E) are the fluence-to-dose conversion factors⁴ that include the ¹H(n, γ)²H component. A quantity similar to D can be defined for the kerma and is denoted by K. The corresponding conversion factors are denoted by k(E).⁴

The conversion factors of Reference 4 are not the same as those used in the calculations of Auxier, et al.⁵ in volume element number 57 of a tissue-equivalent phantom. However, the differences do not change significantly the derived quantities D and K.

The quantities D and K are not measured directly. Their evaluation is based on the assumption that effective cross sections and effective dose or kerma conversion factors can be defined. These, in turn, depend on the shape of the neutron spectrum investigated. The effective cross section and dose conversion factors for the energy region above E_{c} are defined as follows:

$$\bar{\sigma} = \frac{\int_{c}^{\infty} \frac{d\phi}{dE} \cdot \sigma(E) dE}{\int_{E_{c}}^{\infty} \frac{d\phi(E)}{dE} dE} = k_{1} \cdot \frac{A}{\bar{\phi}} , \qquad (4)$$

and

$$\overline{d} = \frac{\int_{e_{c}}^{\infty} d(E) \cdot \frac{d\phi(E)}{dE} dE}{\int_{e_{c}}^{\infty} \frac{d\phi(E)}{dE} dE}$$
(5)

Thus

$$D = \overline{\phi} \cdot \overline{d} , \qquad (6)$$

where k_1 is a constant, A is the measured activity, $\overline{\phi}$ is the total fluence above E_c , and \overline{d} is the average fluence-to-dose conversion factor.

IV. CALCULATED QUANTITIES

Because the measured quantity is proportional to

$$\int_{E_{c}}^{\infty} \frac{d\phi(E)}{dE} \cdot \sigma(E) dE , \qquad (7)$$

calculations were performed to determine which energy bins in the E_c to 15-MeV range are contributing dominantly to the integral given in Eq. (7) for the various spectra investigated. The spectra between E_c and 15 MeV were divided into four energy groups: E_c -15 keV, 15-200 keV, 200 keV-1 MeV, and 1-15 MeV. In each energy bin the following quantities were calculated:

$$\int_{E_1}^{E_2} \frac{d\phi(E)}{dE} \cdot \sigma(E) dE , \qquad (8)$$

$$\int_{E_1}^{E_2} \frac{d\phi(E)}{dE} dE , \qquad (9)$$

$$\int_{E_1}^{E_2} d(E) \cdot \frac{d\phi(E)}{dE} dE , \qquad (10)$$

and similarly for the kerma. The effective cross section, dose, and kerma were also calculated.

V. PARAMETERIZATION OF THE 63Cu (n, Y) 64Cu CROSS SECTION

The 63 Cu $(n,\gamma)^{64}$ Cu cross section of the ENDF/B-IV Dosimetry File^{6,7,8} was parameterized in terms of analytic functions. These parameterized functions provide a convenient method for integration. The functions reproduce quite satisfactorily the experimental cross sections.

In the energy region of E_{c} to 150 eV, the cross section is represented by

$$\sigma(\text{barns}) = \frac{0.7115}{\sqrt{E}}$$
, (11)

where E is given in eV. This formula has been derived by a one-parameter fit to the ENDF/B-IV 6,7,8 data.

In the energy region from 150 eV to 15 keV,

$$\sigma(\text{barns}) = a + \sum_{i=1}^{6} R_i, \qquad (12)$$

where a = 0.06 barns (a constant contribution in the resonance region) and R_i represents resonances at six energies: 0.58, 2, 2.66, 5.3, 10, and 12.5 keV. The constant cross section, a, was added to take into account the $\frac{1}{v}$ component and also some overlapping resonances that are not taken into account in the single-level Breit-Wigner formulae expressed as follows:

$$R_{1} = \frac{1.47 \cdot 10^{-4}}{(E - 0.58)^{2} + 4.9 \cdot 10^{-7}},$$
 (13)

$$R_2 = \frac{1.45 \cdot 10^{-3}}{(E-2)^2 + 4.84 \cdot 10^{-4}}, \qquad (14)$$

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$$R_3 = \frac{2.76 \cdot 10^{-6}}{(E - 2.66)^2 + 5.52 \cdot 10^{-6}},$$
 (15)

$$R_{\mu} = \frac{1.6 \cdot 10^{-3}}{(E - 5.3)^2 + 4 \cdot 10^{-4}}$$
 (16)

$$R_5 = \frac{9 \cdot 10^{-3}}{(E - 10)^2 + 9 \cdot 10^{-4}}, \qquad (17)$$

$$R_{6} = \frac{4.69 \cdot 10^{-6}}{(E - 12.5)^{2} + 1.56 \cdot 10^{-6}}$$
 (18)

The cross sections R_i are in barns and the energy E is in keV. All of the above expressions are derived with the assumption that the nucleus is at rest; no further broadening (Doppler correction) is taken into account.

In the region between 15 keV and 15 MeV, the cross section is represented by

$$\sigma(\text{barns}) = \frac{0.181}{E^{0.408}}$$
, (19)

where E is given in keV. This formula was obtained by using a two-parameter fit to match the cross section at 15 keV given by Eq. (12) and to match the (n,γ) cross section at 1 MeV.

VI. DESCRIPTION OF CALCULATION ROUTINES

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A program for calculating the quantities mentioned above was written in BASIC on a HP-9845B microcomputer. The integrations were performed separately in the four energy groups described previously. Two equivalent methods of

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integration were employed in the program, basically to check the accuracy of the numerical integration procedure. They are expressed as follows:

$$I = \int_{E_1}^{E_2} \frac{d\phi}{dE} \cdot f(E) dE , \qquad (20)$$

and

$$I_{1} = \int_{E_{1}}^{E_{2}} \frac{d\phi}{dE} \cdot E \cdot f(E) d(\ln E) , \qquad (21)$$

where f(E) is either a cross section or fluence-to-dose (or kerma) conversion factor.

Tabulated spectra are presented in IAEA-180² in a histogram form. Rather than considering $\frac{d\phi}{dE}$, the authors tabulate values of $E \cdot \frac{d\phi}{dE}$. This function is smooth and slowly varying and therefore can be easily interpolated. On the other hand, the function $\frac{d\phi}{dE}$ usually has a large negative slope at low energies. The energy associated with the fluence value in the IAEA-180 tables corresponds to the upper limit of the histogram interval. All interpolations have been performed on $E \cdot \frac{d\phi}{dE}$ rather than on $\frac{d\phi}{dE}$.

performed on $E \cdot \frac{d\phi}{dE}$ rather than on $\frac{d\phi}{dE}$. The quantities $E \cdot \frac{d\phi}{dE}$ and the fluence-to-dose and kerma conversion factors, d(E) and k(E) respectively, are smooth functions. Thus, interpolations at energies between those provided in Refs. 2 and 4 were performed both linearly on a standard plot and linearly on a semilog plot. If g(x) is the function to be linearly interpolated at a point $x_1 < x_0 < x_2$, then

$$g(x_0) = g(x_1) + \frac{g(x_2) - g(x_1)}{x_2 - x_1} \cdot (x_0 - x_1) \quad . \tag{22}$$

Linear interpolation on a semilog plot is described by

$$g(x_0) = g(x_1) + \frac{g(x_2) - g(x_1)}{\log\left(\frac{x_2}{x_1}\right)} \cdot \log\left(\frac{x_0}{x_1}\right) .$$
(23)

The integrals I or I_1 , given in Eqs. (20) and (21), were calculated by using either the trapezoidal method or the Simpson one-third rule.

When the integrals in the form I [Eq. (20)] were evaluated, various energy step sizes were applied. They ranged from 0.25 eV to 1 eV in the region of e_c to 15 keV, from 500 eV to 1 keV in the region of 15 keV to 1 MeV, and 10 keV in the region of 1 to 15 MeV.

When the integrals in the form I₁ [Eq. (21)] were evaluated, the energy step sizes were not constant, but rather increased with energy. For instance, if the step size df = $\frac{dE}{E}$ were $1.72 \cdot 10^{-4}$, then dE near the main resonance of 580 eV is 0.1 eV, whereas its value is about 0.86 eV at 5 keV. Variations of no more than 10% in the integral

$$\int_{E_{c}}^{15 \text{ keV}} \frac{d\phi(E)}{dE} \cdot \sigma(E) dE$$

were observed between procedures mentioned above. The integrals in the region from 15 keV to 15 MeV were relatively insensitive to the step sizes and to the integration methods used. Normalizations of the total fluences were compared with those given in Ref. 2 and differences were no more than 5%.

VII. RESULTS

Relative dose and kerma contributions are shown in Tables I and II for the spectra of interest and for the energy groups previously described. The contribution of neutrons with energies below E_c to the dose and kerma for all spectra investigated is at most 5% and is not included in the tabulations. The percentages are normalized to the energy region from E_c to 15 MeV.

TABLE I

1	Spectrum	E _c -15 keV	15-200 keV	200 keV-1 MeV	1-15 MeV
1	HPRR (Unshielded)	0.8	2.4	19.5	77.3
2	HPRR (Shielded with 12 cm Lucite)	0.5	7.7	12.4	79.4
3	HPRR (Shielded with 13 cm steel)	0.5	5.3	44.0	50.1
4	Fissile H ₂ O solu- tion, 30-cm radius	3.2	3.2	16.5	77.1
5	H ₂ O-moderated fission neutrons leaking through 20 cm concrete	14.2	6.6	16.7	62.5
6	H ₂ O-moderated fission neutrons leaking through 40 cm concrete	13.6	4.7	13.6	68. 1
7	Fission neutrons leaking through 30 cm D ₂ 0	40.2	6.9	5.3	47.6

RELATIVE DOSE CONTRIBUTIONS⁸

^aIn percentages of the total dose in the E_c to 15-MeV region.

TABLE II

RELATIVE KERMA CONTRIBUTIONS^a

	Spectrum	E _c -15 keV	15-200 keV	200 keV-1 MeV	1-15 MeV
1	HPRR (Unshielded)	0.1	2.3	20.2	77.4
2	HPRR (Shielded with 12 cm Lucite	0.3	3.2	13.4	83.1
3	HPRR (Shielded with 13 cm steel)	0	5.2	44.9	49.9
4	Fissile H ₂ O solu- tion, 30-čm radius	0.1	3.1	17.5	79.3
5	H ₂ O-moderated fission neutron leaking through 20 cm concrete	0.8	6.9	20.0	72.3
6	H ₂ O-moderated fission neutron leaking through 40 cm concrete	0.6	4.9	16.2	78.3
7	Fission neutrons leaking through 30 cm D ₂ 0	2.5	9.6	9.0	78.9

^aIn percentages of the total kerma in the E_{c} to 15-MeV region.

$$\int_{E_{1}}^{E_{2}} \frac{d\phi(E)}{dE} \cdot \sigma(E) dE , \qquad (24)$$

and

$$\int_{E_{1}}^{E_{2}} \frac{d\phi(E)}{dE} dE \quad . \tag{25}$$

The results shown in Tables I-III clearly indicate the dominance of the E_c to 15-keV energy range to the ⁶⁴Cu activity, and the dominance of the 15-keV to 15-MeV energy range to the dose and kerma contributions.

The dose or kerma is found experimentally by using spectrum weighted effective cross sections and effective fluence-to-dose (or kerma) conversion factors. Since $\overline{\sigma}$, \overline{d} , and \overline{k} are not additive quantities in the various energy groups, they are summarized in Table IV in cumulative energy bins, i.e.,

(a)
$$E_{z}$$
-15 keV (b) E_{z} -200 keV (c) E_{z} -1 MeV and (d) E_{z} -15 MeV .

The effective cross sections, $\overline{\sigma}$, are given in barns whereas the effective fluence-to-dose (or kerma) conversion factors are given in units of 10^{-10} rad/n/cm².

VIII. EVALUATION OF ACTIVITY WITH ¹⁰B ABSORBER

The contribution of the low energies to the measured activity can be decreased by surrounding the 63 Cu foil with thick 10 B material.⁹ The effect of the 10 B shield on the measured activity was evaluated for H₂O-moderated fission neutrons passing through 20 cm concrete. The 10 B shields varied between 0.3 g/cm² and 1.5 g/cm², and the 10 B cross section was parameterized as follows:

$$\sigma_{\rm B}(\rm barn) = \frac{611}{E} , \qquad (26)$$

where E is the neutron energy in eV.

TABLE III

RELATIVE CONTRIBUTIONS OF QUANTITIES GIVEN IN EQS. (24) AND (25)^a

	Spectrum		E _c -15 keV	15-200 keV	200 keV-1 MeV	1-15 MeV
1	HPRR (Unshielded)	(24) (25)	63.5 6.2	9.5 9.4	13.0 28.6	14.0 55.8
2	HPRR (Shielded with 12 cm Lucite)	(24) (25)	91.9 30.5	3.5 11.9	1.8 14.9	2.8 42.7
3	HPRR (Shielded with 13 cm steel)	(24) (25)	44.4 3.7	16.5 14.7	29. 1 50. 9	10.0 30.7
4	Fissile H ₂ 0 solution, ² 30-cm radius	(24) (25)	87.2 21.9	4.9 11.6	3.7 20.9	4.2 45.7
5	H_O-moderated fission neu- trons leaking through 20 cm concrete	(24) (25)	95.5 52.6	2.7 14.1	0.9 12.4	0.7 20.9
6	H_O-moderated fission neu- trons leaking through 40 cm concrete	(24) (25)	96.1 54.0	2.1 10.6	0.8 10.7	1.0 24.7
7	Fission neu- trons leaking through 30 cm D ₂ 0	(24) (25)	98.2 80.5	1.4 9.4	0.1 2.2	0.3 7.9

^aIn percentages of the integrals from E_c to 15 MeV.

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TABLE IV

AVERAGE CROSS SECTIONS AND FLUENCE-TO-DOSE (KERMA) CONVERSION FACTORS

	Spectrum		E _c -15 keV	E _c -200 keV	E _c -1 MeV	E _e -15 MeV
1	HPRR (Unshielded)	i de la	0.313 3.54 0.23	0.144 5.89 3.70	0.06 14.82 12.39	0.035 28.9 23.9
2	HPRR (Shielded with 12 cm Lucite)	וסוסוא	0.333 3.67 0.15	0.249 4.5 1.5	0.188 8.33 5.5	0.111 23.2 18.7
3	HPRR (Shielded with 13 cm steel)	ਸਾ ਦ	0.303 3.5 0.15	0.084 7.0 5.2	0.033 15.6 13.4	0.026 21.7 18.5
4	Fissile H_O solution, ² 30 cm radius	אומומו	0.323 3.6 0.18	0.224 4.7 1.9	0.143 10.3 7.6	0.081 24.3 19.9
5	H ₂ O-moderated fission neutrons leaking through 20 cm concrete	x Dial	0.339 3.7 0.14	0.274 4.3 1.1	0.234 6.5 3.5	0. 187 13. 8 10. 1
6	H_O-moderated ffssion neutrons leaking through 40 cm concrete	וסשוא	0.321 3.7 0.12	0.275 4.2 0.93	0.238 6.3 3.2	0. 181 14. 9 10. 9
7	Fission neutrons leaking through 30 cm D ₂ 0	ਸਾਅਰ।	0.311 3.7 0.12	0.283 3.9 0.5	0.277 4.2 0.9	0.255 7.4 3.8

The measured activity is therefore proportional to the following quantity:

$$C = \int_{E_{c}}^{15 \text{ MeV}} \frac{d\phi(E)}{dE} \cdot \sigma(E) \cdot \exp\left[-0.06 \cdot \sigma_{B}(E) \cdot t\right] dE , \quad (27)$$

where t is the 10 B thickness in g/cm² and the factor 0.06 is derived from Avogadro's number divided by the mass of 10 B.

Table V summarizes the quantity given in Eq. (27) as a function of the ${}^{10}{}_{\text{B}}$ thickness for each of the four energy groups. The quantity C is given as a percentage of the total energy region between E and 15 MeV. The decrease in the measured activity as a function of the ${}^{10}{}_{\text{B}}$ thickness is apparent from this table.

TABLE V

	1	сь					
¹⁰ B Tnickness (g/cm ²)	Remainder of activity in the E to 15-keV ^C region	E_−15 keV c	15-200 keV	200 keV-1 MeV	1–15 MeV		
0	1	95.5	2.7	0.9	0.7		
0.3	0.41	87.8	7.5	2.6	2,1		
0.9	0.21	77.2	14.2	4.8	3.8		
1.5	0.09	63.7	22.1	8.0	6.2		

THE EFFECT OF 10B SHIELDS^a

^aResults are for H₂O-moderated fission neutrons leaking through 20 cm concrete.

 $^{\rm b}Values$ of C [Eq. (27)] are renormalized for each $^{10}{\rm B}$ thickness and given as percentages of the total region, ${\rm E_c}{-15}$ MeV.

IX. DISCUSSION

The spectra investigated, especially 1-6, represent typical criticality accident situations. Criticality accidents with $\begin{array}{c} D & 0 \\ \end{array}$ moderation are highly $\begin{array}{c} \bullet \\ \bullet \end{array}$ improbable at the Los Alamos National Laboratory.

Results in tables (I) and (II) show that the main contributions (about 80% or more) to the dose and the kerma for spectra 1-6 originate from the region of 200 keV to 15 MeV. It can also be seen that the dose and kerma contributions from the region of 15 keV to 1 MeV are usually much larger than from the region of E_c to 15 keV. The latter fact suggests that one should choose a dosimeter for the E_c to 1-MeV region that is mainly sensitive from 15 keV to 1 MeV and less sensitive in the E_c to 15-keV energy region.

Results from spectrum 7 indicate that the above situation might be different if the fission spectrum is shielded by thick materials not containing hydrogen. In addition to D_2O , one might consider graphite (thicker than 40 cm), iron (thicker than 50 cm), copper (thicker than 40 cm), and heavy materials such as lead (thicker than 70 cm). However, use of these spectra is not realistic in current Laboratory operations. Clearly, when the dosimeter is designed, the spectra for the most probable scenario should be taken into consideration.

Table III shows that although the dose and kerma originate primarily from the region above 15 keV, the measured quantity given in Eq. (7) (using the 63 Cu activation foil) is dominated by the region of E₂ to 15 keV, that is,

$$\int_{E_{c}}^{15 \text{ keV}} \frac{d\phi(E)}{dE} \cdot \sigma(E)dE \implies \int_{E_{c}}^{1 \text{ MeV}} \frac{d\phi(E)}{dE} \cdot \sigma(E)dE \quad . \tag{28}$$

Information available from T. McLaughlin, Group HSE-6, Los Alamos National Laboratory.

It can be concluded that 63 Cu samples the fluence primarily in the energy region from E_c to 15 keV, where the dose contribution is expected to be small.

In reality, even when theoretical spectra calculations are relied upon, uncertainties in the low-energy part of the spectrum (which usually occur because of room scattering) might lead to large deviations in the 64 Cu activity, given mainly by the integral

$$\int_{E_{c}}^{15 \text{ keV}} \frac{d\phi(E)}{dE} \cdot \sigma(E) dE , \qquad (29)$$

and thus lead to deviations in the derived dose. However, in practice, these changes in the spectrum do not significantly affect the dose contribution.

Table IV shows how $\overline{\sigma}$ varies for each of the four energy bins. In principle, one measures a quantity proportional to that given in Eq. (7). Although the major contribution to this integral is generally from the low-energy region (\mathbf{E}_c -15 keV), $\overline{\sigma}$ is influenced heavily by the high-energy regions (because the fluence contribution increases). Therefore, the use of $\overline{\sigma}$, by taking into account the fluence over the full energy range \mathbf{E}_c to 15 MeV or \mathbf{E}_c to 1 MeV, leads to a decrease of $\overline{\sigma}$ and in turn increases the average $\overline{\delta}$, determined experimentally. The quantities $\overline{\mathbf{d}}$ and $\overline{\mathbf{k}}$ increase with the increasing size of the energy bin. Therefore, the products $\overline{\delta} = \overline{\mathbf{d}}$ (or equivalently $\overline{\phi} = \overline{\mathbf{k}}$) might increase twofold.

One can also observe that the effective cross section and the effective quantity \overline{d} are almost constant in the \underline{E}_c to 15-keV region, independent of the neutron spectra; $\overline{\sigma} = 0.32$ barns and $\overline{d} = 3.6 \cdot 10^{-10} \text{ rad/n/cm}^2$. It would be appropriate to claim that the ⁶³Cu activation foil covers the full range between \underline{E}_c and 1 MeV but is dominated by the low-energy region from \underline{E}_c to 15 keV. Having the measured activity, A, one can determine the average fluence by dividing A by 0.32 barn (assuming a thin target where self-absorption can be neglected). The dose D₁ will be defined as

$$D_{1}(rad) = \frac{k_{1}A}{0.32} \cdot 3.6 \cdot 10 , \qquad (30)$$

where k_1 and A are defined in Eq. (4).

It should be emphasized that the dose, D_1 , represents the region from E_c to 15 keV, and it certainly underestimates the dose in the E_c to 1-MeV region. When the fluence spectrum is more accurately known, Table IV can be used to obtain better estimates of the quantities $\overline{\sigma}$ and \overline{d} and thus the dose and kerma in the region from E_c to 1 MeV.

Table V shows that it is possible to decrease the contribution of the E_c to 15-keV region to the measured activity. However, the amount of boron material needed is large and will appreciably increase the cost of the dosimeter and increase the lower limit of neutron detectability.

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