

Supporting Information for:

The Enantioselective Tsuji Allylation
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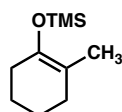
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Materials and Methods. Unless otherwise stated, reactions were performed in flame-dried glassware under an argon atmosphere using dry, deoxygenated solvents. Solvents were dried by passage through an activated alumina column under argon. Tetrabutylammonium triphenyldifluorosilicate (TBAT) was purchased from Sigma-Aldrich Chemical Company and azeotropically dried five times from acetonitrile prior to use. Trimethylsilyl chloride (TMSCl) and triethyl amine (TEA) were distilled from sodium hydride immediately prior to use. Sodium iodide was dried by heating at 90 °C (2 torr) for 12 h. (*R,R*)-Trosc Ligand (**3**), (*R*)-Binap (**4**), (*R,R*)-Me-Duphos (**5**), (*R,R*)-Diop (**6**), (*R*)-Mop (**7**), (*R*)-Quinap (**8**), (*R*)-*i*-Pr-PHOX (**11**), and Tris(dibenzylideneacetone)dipalladium(0) (Pd₂(dba)₃) were purchased from Strem and stored in a glove box until immediately before use. (*R*)-Ph-PHOX (**9**), (*S*)-Bn-PHOX (**10**), and (*S*)-*t*-Bu-PHOX (**12**) were prepared by known methods.¹ Allyl chloroformate, and diallyl carbonate and dimethylallyl carbonate were used as received. Methallyl chloroformate was prepared by the method of Kirby.² Reaction temperatures were controlled by an IKAmag temperature modulator. Thin-layer chromatography (TLC) was performed using E. Merck silica gel 60 F254 precoated plates (0.25 mm) and visualized by UV fluorescence quenching, anisaldehyde, or CAM staining. ICN Silica gel (particle size 0.032-0.063 mm) was used for flash chromatography. Analytical chiral HPLC was performed with an Agilent 1100 Series HPLC utilizing chiralcel AD, OD-H, or OJ columns (4.6 mm x 25 cm) obtained from Daicel Chemical Industries, Ltd with visualization at 254 nm. Analytical chiral GC was performed with an Agilent 6850 GC utilizing a G-TA (30 m x 0.25cm) column (1.0 mL/min carrier gas flow). Analytical achiral GC was performed with an Agilent 6850 GC utilizing a DB-WAX (30m x 0.25 mm) column (1.0 mL/min carrier gas flow). Optical rotations were measured with a Jasco P-1010 polarimeter at 589 nm. ¹H and ¹³C NMR spectra were recorded on a Varian Mercury 300 (at 300 MHz and 75 MHz respectively), and are reported relative to Me₄Si (δ 0.0). Data for ¹H NMR spectra are reported as follows: chemical shift (δ ppm) (multiplicity, coupling constant (Hz), integration). Data for ¹³C NMR spectra are reported in terms of chemical shift relative to Me₄Si (δ 0.0). IR spectra were recorded on a Perkin Elmer Paragon 1000 spectrometer and are reported in frequency of absorption (cm⁻¹). High resolution mass spectra were obtained from the Caltech Mass Spectral Facility. Crystallographic data have been deposited at the CCDC, 12 Union Road, Cambridge CB2 1EZ, UK and copies can be obtained on request, free of charge, by quoting the publication citation and the deposition number.

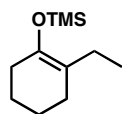
General Procedure for the Synthesis of Silyl Enol Ethers.

Table 3 Entry 2. Substrate:^{3,4} To a solution of sodium iodide (15.0 g, 100 mmol, 1.25 equiv) in ACN (125 mL) were added 2-ethylcyclohexanone (10.1 g, 80 mmol, 1.0 equiv), TEA (14.0 mL, 100 mmol, 1.25 equiv), and finally TMSCl (11.6 mL, 91.2 mmol, 1.14 equiv) in a dropwise fashion. After 1 h, pentane (75 mL) was added, the biphasic mixture was stirred for 2 min, and the pentane decanted. After additional pentane extractions (5 x 75 mL), the combined pentane fractions were washed with water (2 x 50 mL), brine (1 x 50 mL), and dried (Na₂SO₄). Evaporation under reduced pressure gave the crude silyl enol ether (12.0 g) as an 80 : 20 mixture (NMR) of regioisomers favoring the tetrasubstituted silyl enol ether. An oxygen balloon was affixed to a flask containing a solution of the crude silyl enol ether (6.0 g) and palladium (II) diacetate (338.9 mg, 1.51 mmol) in DMSO (250 mL). The reaction mixture darkened and became heterogeneous. After 48 h, ¹H NMR analysis of an aliquot indicated less than 2% of the undesired isomer, and the reaction mixture was poured into a separatory funnel containing pentane (300 mL), water (300 mL), and ice (200 g). The layers were separated and the aqueous layer extracted with pentane (3 x 200 mL). The pentane fractions were washed with water (2 x 100 mL), brine (100 mL), and dried (Na₂SO₄). Evaporation and chromatography (2 % Et₂O in Hexanes on SiO₂) afforded the pure silyl enol ether (3.21 g, 40.5 % yield).

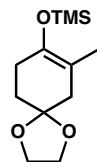
84.2 %



84.2 % yield of a ~10 : 1 mixture favoring the tetrasubstituted isomer was isolated after simple distillation. The minor isomer was removed by fractional distillation with a spinning band column.⁵ ¹H NMR (300 MHz, CDCl₃) δ 2.00 (m, 2H), 1.94 (m, 2H), 1.64 (m, 2H), 1.58-1.49 (m, 5H), 0.16 (s, 9H); ¹³C NMR (75 MHz, CDCl₃) δ 142.9, 111.8, 30.3, 30.1, 23.8, 23.0, 16.3, 0.7; IR (Neat Film NaCl) 2930, 1688, 1252, 1185, 843 cm⁻¹; HRMS *m/z* calc'd for C₁₀H₂₀OSi [M]⁺: 184.1284, found 184.1275.

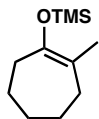


40.5 % yield. ¹H NMR (300 MHz, CDCl₃) δ 2.08-1.90 (m, 6H), 1.62 (m, 2H), 1.54 (m, 2H), 0.92 (t, *J* = 7.8 Hz, 3H), 0.16 (s, 9H); ¹³C NMR (75 MHz, CDCl₃) δ 142.2, 117.4, 30.4, 27.0, 23.7, 23.1, 22.9, 12.2, 0.7; IR (Neat Film NaCl) 2961, 2933, 1680, 1252, 922, 843 cm⁻¹; HRMS *m/z* calc'd for C₁₁H₂₂OSi [M]⁺: 198.1440, found 198.1436.

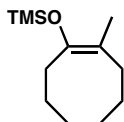


51.1 % yield. ¹H NMR (300 MHz, CDCl₃) δ 3.96 (m, 4H), 2.21 (m, 4H), 1.79 (app. t, *J* = 6.9 Hz, 2H), 1.54 (s, 3H), 0.17 (s, 9H); ¹³C NMR (75 MHz, CDCl₃) δ 142.2, 108.9, 108.0, 64.4,

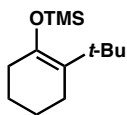
39.9, 31.7, 28.7, 16.2, 0.69; IR (Neat Film NaCl) 2956, 1691, 1252 cm^{-1} ; HRMS m/z calc'd for $\text{C}_{12}\text{H}_{22}\text{O}_3\text{Si}$ $[\text{M}]^+$: 242.1338, found 242.1334.



38.5 % yield. ^1H NMR (300 MHz, CDCl_3) δ 2.23 (app. t, $J = 5.4$ Hz, 2H), 2.01 (app. t, $J = 5.1$ Hz, 2H), 1.66 (m, 2H), 1.59 (s, 3H), 1.56-1.45 (m, 4H), 0.16 (s, 9H); ^{13}C NMR (75 MHz, CDCl_3) δ 147.9, 116.9, 35.1, 32.7, 31.6, 26.5, 25.5, 18.7, 0.6; IR (Neat Film NaCl) 2921, 1678, 1251, 1171, 892, 842 cm^{-1} ; HRMS m/z calc'd for $\text{C}_{11}\text{H}_{22}\text{OSi}$ $[\text{M}]^+$: 198.1440, found 198.1439.



29.4 % yield. Pyridine was substituted for TEA. ^1H NMR (300 MHz, CDCl_3) δ 2.21 (m, 2H), 2.05 (m, 2H), 1.61-1.44 (m, 8H), 1.57 (s, 3H), 0.18 (s, 9H); ^{13}C NMR (75 MHz, CDCl_3) δ 145.1, 113.5, 31.7, 28.9, 28.8, 26.7, 26.3, 15.8, 0.8; IR (Neat Film NaCl) 2924, 1678, 1251 cm^{-1} ; HRMS m/z calc'd for $\text{C}_{12}\text{H}_{24}\text{OSi}$ $[\text{M}]^+$: 212.1597, found 212.1590.



24.6 % yield. ^1H NMR (300 MHz, CDCl_3) δ 2.09-1.99 (m, 4H), 1.63-1.44 (m, 4H), 1.11 (s, 9H), 0.20 (s, 9H); ^{13}C NMR (75 MHz, CDCl_3) δ 143.2, 120.7, 34.1, 32.1, 29.6, 26.1, 23.7, 23.4, 1.3; IR (Neat Film NaCl) 2931, 1653, 1253, 1188, 931, 842 cm^{-1} ; HRMS m/z calc'd for $\text{C}_{12}\text{H}_{24}\text{OSi}$ $[\text{M}]^+$: 226.1753, found 226.1743.

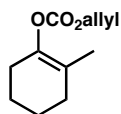
General Procedures for the Synthesis of Allyl Enol Carbonates.

Method A. Table 2 Entry 1. Substrate:⁶ To a solution of potassium *t*-butoxide (5.88 g, 52.5 mmol, 1.05 equiv) in DMF (100 mL) was added 2-methylcyclohexanone (6.13 mL, 50 mmol, 1.0 equiv). After 12 h, the reaction mixture was cooled in an ice bath and allyl chloroformate (6.4 mL, 60 mmol, 1.2 equiv) was added in a dropwise fashion. After an additional 30 min in the ice bath and 15 min at 25 $^{\circ}\text{C}$, the reaction mixture was quenched into water (250 mL), extracted with DCM / hexanes 2 / 1 (4 x 125 mL), dried (MgSO_4), and evaporated. Chromatography (2.5 \rightarrow 4 % Et_2O in Hexanes on SiO_2) afforded the allyl enol carbonate (4.49 g, 45.7 % yield).

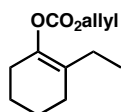
Method B. Table 2 Entry 4. Substrate:⁷ To a solution of (2-ethylcyclohex-1-enyloxy)trimethylsilane (Table 3 Entry 2 Substrate) (1.50 g, 7.56 mmol, 1.0 equiv) in THF (14 mL) cooled to -78 $^{\circ}\text{C}$ was added a solution of potassium *t*-butoxide (0.933 g, 8.32 mmol, 1.1 equiv) in THF (8 mL) in a dropwise fashion over 2 min. The reaction mixture was maintained at -60 $^{\circ}\text{C}$ for 2.5 h, at which time allyl chloroformate (847 μL , 7.93 mmol, 1.05 equiv) in THF (3

mL) was added. After 1 h at $-50\text{ }^{\circ}\text{C}$, the reaction mixture was poured into a mixture of DCM (20 mL) and half saturated aqueous NH_4Cl (20 mL). The layers were separated and the aqueous layer extracted with DCM (3 x 10 mL). The organic fractions were washed with water (50 mL), brine (50 mL), and dried (Na_2SO_4). Evaporation of the solvents under reduced pressure followed by chromatography on (2 % Et_2O in Hexanes on SiO_2) and heating (rt \rightarrow $105\text{ }^{\circ}\text{C}$) at 2 torr in a kugelrohr distillation apparatus afforded the allyl enol carbonate (0.944 g, 59.4 % yield).

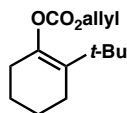
Method C. Table 2 Entry 12. Substrate:⁸ To a cooled ($0\text{ }^{\circ}\text{C}$) solution of LiHMDS (17.16 mmol, 1.1 equiv) in THF (37 mL) was added 2-methyl-1-tetralone (2.37 mL, 15.6 mmol, 1.0 equiv) in a dropwise manner over 15 min. After an additional 1.5 h at $0\text{ }^{\circ}\text{C}$, the enolate solution was added dropwise over 15 min to a $-78\text{ }^{\circ}\text{C}$ solution of allyl chloroformate (2.0 mL, 18.7 mmol, 1.2 equiv) in THF (80 mL). The reaction mixture was allowed to warm to $25\text{ }^{\circ}\text{C}$ in a Dewar vessel over 8 h. At which time, the reaction was quenched into DCM (100 mL) and half saturated aqueous NH_4Cl (100 mL). The layers were separated and the aqueous layer extracted with DCM (2 x 50 mL). The organic fractions were washed with brine (100 mL), and dried (Na_2SO_4). Evaporation of the solvents under reduced pressure, and chromatography (2 \rightarrow 5 % Et_2O in Hexanes on SiO_2) afforded the allyl enol carbonate (3.34 g, 87.7 % yield).



45.7 % yield. Prepared by Method A: ^1H NMR (300 MHz, CDCl_3) δ 5.94 (ddt, $J = 17.4, 10.5, 5.6$ Hz, 1H), 5.36 (dq, $J = 17.1, 1.5$ Hz, 1H), 5.26 (dq, $J = 10.2, 1.2$ Hz, 1H), 4.63 (dt, $J = 5.7, 1.4$ Hz, 2H), 2.13 (m, 2H), 2.02 (m, 2H), 1.70 (m, 2H), 1.59 (m, 2H), 1.55 (s, 3H); ^{13}C NMR (75 MHz, CDCl_3) δ 153.1, 142.2, 131.5, 120.8, 118.8, 68.5, 30.0, 26.6, 23.1, 22.3, 15.7; IR (Neat Film NaCl) 3936, 1755, 1275, 1239, 1037 cm^{-1} ; HRMS m/z calc'd for $\text{C}_{11}\text{H}_{16}\text{O}_3$ $[\text{M}]^+$: 196.1100, found 196.1092.

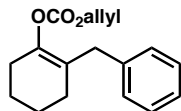


59.4 % yield. Prepared by Method B: ^1H NMR (300 MHz, CDCl_3) δ 5.95 (ddt, $J = 17.4, 10.5, 5.6$ Hz, 1H), 5.37 (dq, $J = 17.2, 1.5$ Hz, 1H), 5.27 (dq, $J = 10.5, 1.2$ Hz, 1H), 4.64 (dt, $J = 5.7, 1.5$ Hz, 2H), 2.16 (m, 2H), 2.05 (m, 2H), 1.99 (q, $J = 7.8, 2\text{H}$), 1.70 (m, 2H), 1.61 (m, 2H), 0.4 (t, $J = 7.8$ Hz, 3H); ^{13}C NMR (75 MHz, CDCl_3) δ 153.3, 141.7, 131.5, 126.3, 118.8, 68.5, 27.2, 26.6, 23.0, 22.9, 22.3, 11.9; IR (Neat Film NaCl) 2936, 1754, 1239 cm^{-1} ; HRMS m/z calc'd for $\text{C}_{12}\text{H}_{18}\text{O}_3$ $[\text{M}]^+$: 210.1256, found 210.1255.

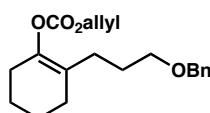


17.5 % yield. Prepared by Method B: ^1H NMR (300 MHz, CDCl_3) δ 5.95 (ddt, $J = 17.3, 10.4, 5.7$ Hz, 1H), 5.38 (d, $J = 17.4$ Hz, 1H), 5.27 (d, $J = 10.5$ Hz, 1H), 5.65 (app. dt, $J = 5.7, 1.2$ Hz, 2H), 2.19 (m, 2H), 2.10 (m, 2H), 1.63 (m, 4H), 1.10 (s, 9H); ^{13}C NMR (75 MHz, CDCl_3) δ

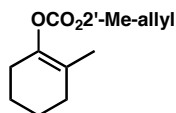
153.1, 142.1, 131.6, 130.7, 118.9, 68.4, 34.8, 29.4, 28.1, 26.4, 23.1, 22.7; IR (Neat Film NaCl) 2926, 1754, 1241 cm^{-1} ; HRMS m/z calc'd for $\text{C}_{14}\text{H}_{22}\text{O}_3$ $[\text{M}]^+$: 238.1569, found 238.1566.



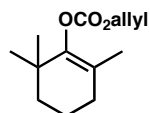
51.6 % yield. Prepared by Method A: ^1H NMR (300 MHz, CDCl_3) δ 7.30-7.16 (m, 5H), 5.95 (ddt, $J = 17.3, 10.4, 5.7$ Hz, 1H), 5.38 (dq, $J = 17.3, 1.5$ Hz, 1H), 5.28 (dq, $J = 10.2, 1.2$ Hz, 1H), 4.66 (app. dt, $J = 5.7, 1.2$ Hz, 2H), 3.35 (s, 2H), 2.27 (app. t, $J = 6.3$ Hz, 2H), 1.95 (m, 2H), 1.73 (m, 2H), 1.58 (m, 2H); ^{13}C NMR (75 MHz, CDCl_3) δ 153.2, 143.1, 139.3, 131.4, 128.8, 128.3, 126.0, 123.9, 119.0, 68.6, 36.0, 27.5, 26.7, 23.0, 22.2; IR (Neat Film NaCl) 2937, 1754, 1702, 1648, 1600, 1239 cm^{-1} ; HRMS m/z calc'd for $\text{C}_{17}\text{H}_{20}\text{O}_3$ $[\text{M}]^+$: 272.1413, found 272.1416.



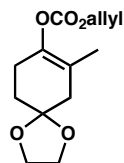
47.6 % yield. Prepared by Method A: ^1H NMR (300 MHz, CDCl_3) δ 7.34-7.26 (m, 5H), 5.92 (ddt, $J = 17.1, 10.5, 5.7$ Hz, 1H), 5.35 (dq, $J = 17.1, 1.5$ Hz, 1H), 5.25 (dq, $J = 10.5, 1.1$ Hz, 1H), 4.60 (app. dt, $J = 5.7, 0.9$ Hz, 2H), 4.49 (s, 2H), 3.44 (t, $J = 6.6$ Hz, 2H), 2.11 (m, 6H), 1.64 (m, 6H); ^{13}C NMR (75 MHz, CDCl_3) δ 153.2, 142.6, 138.7, 131.5, 128.3, 127.6, 127.4, 124.3, 118.8, 72.7, 70.0, 68.5, 27.7, 27.3, 26.6, 26.5, 23.0, 22.3; IR (Neat Film NaCl) 2924, 1754, 1240 cm^{-1} ; HRMS m/z calc'd for $\text{C}_{20}\text{H}_{27}\text{O}_4$ $[\text{M}+\text{H}]^+$: 331.1909, found 331.1907.



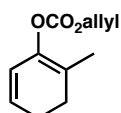
16.1 % yield. Prepared by Method B: ^1H NMR (300 MHz, CDCl_3) δ 5.03 (s, 1H), 4.96 (s, 1H), 4.57 (s, 2H), 2.16 (m, 2H), 2.034 (bs, 2H), 1.79 (s, 3H), 1.77-1.58 (m, 4H), 1.58 (s, 3H); ^{13}C NMR (75 MHz, CDCl_3) δ 153.2, 142.2, 139.4, 120.9, 113.4, 71.1, 30.1, 26.6, 23.1, 22.3, 19.3, 15.8; IR (Neat Film NaCl) 2926, 1755, 1236 cm^{-1} ; HRMS m/z calc'd for $\text{C}_{12}\text{H}_{18}\text{O}_3$ $[\text{M}]^+$: 210.1256, found 210.1259.



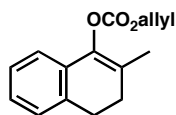
58.6 % yield. Prepared by Method C: ^1H NMR (300 MHz, CDCl_3) δ 5.96 (m, 1H), 5.38 (d, $J = 17.4$ Hz, 1H), 5.28 (d, $J = 10.5$ Hz, 1H), 4.65 (d, $J = 6.9$ Hz, 2H), 2.05 (t, $J = 5.4$ Hz, 2H), 1.56 (m, 4H), 1.49 (s, 3H), 1.04 (s, 6H); ^{13}C NMR (75 MHz, CDCl_3) δ 153.3, 147.9, 131.6, 120.7, 118.8, 68.5, 39.2, 34.9, 31.1, 26.7, 19.1, 16.5; IR (Neat Film NaCl) 2935, 1759, 1238 cm^{-1} ; HRMS m/z calc'd for $\text{C}_{13}\text{H}_{20}\text{O}_3$ $[\text{M}]^+$: 224.1413, found 224.1418.



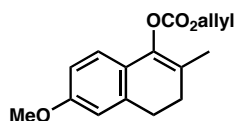
30.9 % yield. Prepared by Method B: ^1H NMR (300 MHz, CDCl_3) δ 5.95 (ddt, $J = 17.1, 10.5, 5.7$ Hz, 1H), 5.41 (dq, $J = 17.1, 1.5$ Hz, 1H), 5.28 (dq, $J = 10.5, 1.2$ Hz, 1H), 4.65 (app. dt, $J = 5.7, 1.5$ Hz, 2H), 3.97 (m, 4H), 2.37 (m, 2H), 2.30 (bs, 2H), 1.87 (app. t, $J = 6.6$ Hz, 2H), 1.58 (s, 3H); ^{13}C NMR (75 MHz, CDCl_3) δ 152.9, 141.3, 131.4, 119.0, 118.5, 107.3, 68.6, 64.5, 39.9, 31.3, 25.3, 15.8; IR (Neat Film NaCl) 2919, 1756, 1250 cm^{-1} ; HRMS m/z calc'd for $\text{C}_{13}\text{H}_{19}\text{O}_5$ $[\text{M}+\text{H}]^+$: 255.1232, found 255.1227.



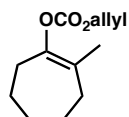
44.8 % yield. Prepared by Method C: ^1H NMR (300 MHz, CDCl_3) δ 5.90 (ddt, $J = 17.1, 10.5, 5.7$ Hz, 1H), 5.75 (m, 2H), 5.39 (dq, $J = 17.1, 1.5$ Hz, 1H), 5.29 (d, $J = 10.5, 1.2$ Hz, 1H), 4.67 (app. dt, $J = 5.7, 1.5$ Hz, 2H), 2.42 (bs, 4H), 1.69 (s, 3H); ^{13}C NMR (75 MHz, CDCl_3) δ 153.2, 140.4, 131.3, 126.1, 122.7, 120.0, 119.1, 68.8, 28.2, 22.4, 15.7; IR (Neat Film NaCl) 2933, 1760, 1260 cm^{-1} ; HRMS m/z calc'd for $\text{C}_{11}\text{H}_{14}\text{O}_3$ $[\text{M}]^+$: 194.0943, found 194.0938.



87.7 % yield. Prepared by Method C: ^1H NMR (300 MHz, CDCl_3) δ 7.20-7.08 (m, 4H), 6.01 (ddt, $J = 17.7, 10.4, 5.6$ Hz, 1H), 5.41 (dq, $J = 17.3, 1.5$ Hz, 1H), 5.32 (dd, $J = 10.2, 1.0$ Hz, 1H), 4.72 (dt, $J = 6.3, 1.4$ Hz, 2H), 2.87 (t, $J = 8.0$ Hz, 2H), 2.40 (t, $J = 8.0$ Hz, 2H), 1.83 (s, 3H); ^{13}C NMR (75 MHz, CDCl_3) δ 153.1, 140.6, 135.2, 131.3, 130.8, 127.3, 127.0, 126.4, 124.4, 119.9, 119.1, 68.9, 28.8, 27.4, 16.5; IR (Neat Film NaCl) 2935, 2833, 1760, 1239 cm^{-1} ; HRMS m/z calc'd for $\text{C}_{15}\text{H}_{16}\text{O}_3$ $[\text{M}]^+$: 244.1100, found 244.1098.

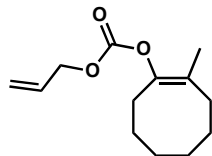


88.1 % yield. Prepared by Method C: ^1H NMR (300 MHz, CDCl_3) δ 7.04 (m, 1H), 6.70 (m, 2H), 5.98 (ddt, $J = 17.1, 10.4, 5.7$ Hz, 1H), 5.42 (dq, $J = 17.1, 1.5$ Hz, 1H), 5.32 (dq, $J = 10.5, 1.2$ Hz, 1H), 4.71 (dt, $J = 5.7, 1.2$ Hz, 2H), 3.78 (s, 3H), 2.84 (t, $J = 7.8$ Hz, 2H), 2.38 (t, $J = 8.1$ Hz, 2H), 1.80 (s, 3H); ^{13}C NMR (75 MHz, CDCl_3) δ 158.7, 153.1, 140.4, 137.2, 131.3, 123.9, 121.4, 121.1, 119.1, 113.7, 110.9, 68.9, 55.2, 28.8, 27.8, 16.3; IR (Neat Film NaCl) 2933, 1758, 1237 cm^{-1} ; HRMS m/z calc'd for $\text{C}_{16}\text{H}_{18}\text{O}_4$ $[\text{M}]^+$: 274.1205, found 274.1213.

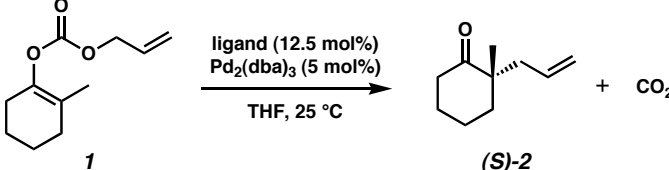


35.7 % yield. Prepared by Method B: ^1H NMR (300 MHz, CDCl_3) δ 5.95 (ddt, $J = 17.1, 10.5, 5.7$ Hz, 1H), 5.37 (dq, $J = 17.1, 1.5$ Hz, 1H), 5.28 (dq, $J = 10.5, 1.2$ Hz, 1H), 4.65 (app. dt, $J =$

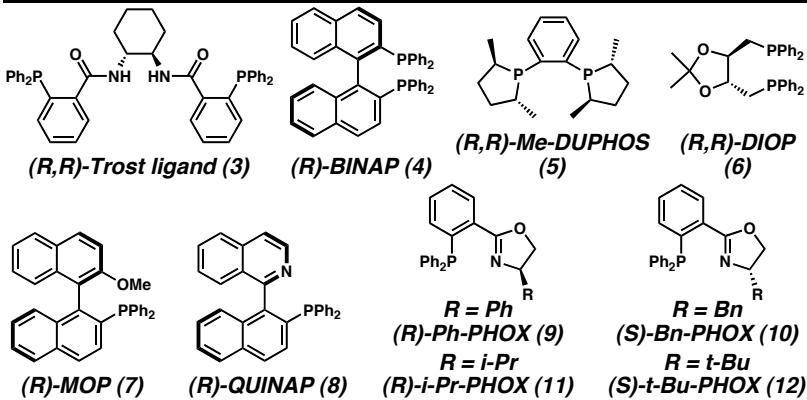
6.0, 1.5 Hz, 2H), 2.33 (m, 2H), 2.10 (m, 2H), 1.70-1.54 (m, 6H), 1.63 (s, 3H); ^{13}C NMR (75 MHz, CDCl_3) δ 153.4, 146.2, 131.5, 125.5, 118.8, 68.5, 32.8, 32.5, 31.0, 25.7, 25.3, 18.3; IR (Neat Film NaCl) 2925, 1753, 1255, 1226 cm^{-1} ; HRMS m/z calc'd for $\text{C}_{12}\text{H}_{18}\text{O}_3$ $[\text{M}]^+$: 210.1256, found 210.1253.



27.8 % yield. Prepared by Method B: ^1H NMR (300 MHz, CDCl_3) δ 5.95 (m, 1H), 5.39 (d, $J = 16.5$ Hz, 1H), 5.29 (d, $J = 10.5$ Hz, 1H), 4.66 (d, $J = 5.4$ Hz, 2H), 2.34 (app. t, $J = 5.7$ Hz, 2H), 2.15 (app. t, $J = 5.4$ Hz, 2H), 1.59 (s, 3H), 1.64-1.48 (m, 8H); ^{13}C NMR (75 MHz, CDCl_3) δ 153.4, 143.7, 131.5, 123.0, 118.8, 68.5, 31.4, 29.7, 28.7, 28.4, 26.6, 25.6, 15.5; IR (Neat Film NaCl) 2927, 1754, 1227 cm^{-1} ; HRMS m/z calc'd for $\text{C}_{13}\text{H}_{20}\text{O}_3$ $[\text{M}]^+$: 224.1413, found 224.1419.

Table 1. Ligand Screen.


entry	ligand	time (h)	% yield ^a	% ee ^b
1	(<i>R,R</i>)-Troost ligand (3)	5	92	64 ^c
2	(<i>R</i>)-BINAP (4)	5	76	2 ^c
3	(<i>R,R</i>)-Me-DUPHOS (5)	5	66	0
4	(<i>R,R</i>)-DIOP (6)	2	59	2 ^c
5	(<i>R</i>)-MOP (7)	3	47	13
6	(<i>R</i>)-QUINAP (8)	2	97	61
7	(<i>R</i>)-Ph-PHOX (9)	2	95	65 ^c
8	(<i>S</i>)-Bn-PHOX (10)	5	94	63
9	(<i>R</i>)- <i>i</i> -Pr-PHOX (11)	2	95	83 ^c
10	(<i>S</i>)- <i>t</i> -Bu-PHOX (12)	2	96	88



^a GC yield relative to an internal standard (tridecane). ^b Enantiomeric excess measured by chiral GC. ^c (*R*)-2 produced as the major product.

General Procedure for the Asymmetric Tsuji Allylation of Allyl Enol Carbonate (1) to produce Ketone (2). Ligand and Solvent Screening Trials. A 1 dram vial equipped with a magnetic stir bar was flame dried under vacuum. After cooling under dry argon, Pd₂(dba)₃ (4.6 mg, 0.005 mmol, 0.05 equiv) and ligand (0.0125 mmol, 0.125 equiv) were added. After the flask was flushed with argon, THF (3.0 mL) was added, the contents were stirred at 25 °C for 30 min, at which time tridecane (12.25 μL) and allyl enol carbonate **1** (19.6 mg, 0.1 mmol, 1.0 equiv) were added by syringe. When the reaction was complete by TLC, the reaction mixture was diluted with hexanes (5 mL), filtered through a small plug of silica gel and analyzed by GC. GC yield determined on DB-WAX column (70 °C initial temp, 5 °C/min ramp to 180 °C), tridecane Ret. Time = 7.000 min, Ketone **2** Ret. Time = 12.309 min

Table 2. The Enantioselective Tsuji Enol-Carbonate Allylation.^a

entry	substrate	product	time (h)	% yield ^b	% ee ^c	
1			2	85	87	
2 ^d			5	85	88 (96) ^e	
3 ^f			9	90	89	
4			R = CH ₂ CH ₃	2	96	92
5 ^g			R = <i>t</i> -Bu	10	55 ^h	81
6			R = CH ₂ Ph	2	96	85
7			R = (CH ₂) ₃ OBn	2	87	88
8 ^g				8	89	91
9				1	94	92
10				1	87	86
11				1	91	89
12 ⁱ			R = H	2	87	91
13 ^j			R = OCH ₃	8	94	91
14			n = 1	6	81	87
15			n = 2	2	90	79

^a Reactions were performed using 1.0 mmol of substrate in THF (0.033 M in substrate) at 25 °C with Pd₂(dba)₃ (2.5 mol%), **12** (6.25 mol%), unless stated otherwise. ^b Isolated yields. ^c Measured by chiral GC or HPLC. ^d Performed on 5.1 mmol scale. ^e In parentheses is the % ee after one recrystallization of the corresponding semicarbazone. ^f Reaction performed at 12 °C (GC yield). ^g Performed with 5 mol% Pd₂(dba)₃ and 12.5 mol% **12**. ^h Isolated yield after conversion to the corresponding diketone via Wacker oxidation. ⁱ Performed at 10 °C.

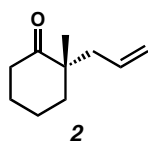
General Procedure for the Asymmetric Tsuji Allylation of Allyl Enol Carbonates: Preparative Runs (1.0 mmol) in Table 2. A 50 mL rb flask equipped with a magnetic stir bar was flame dried under vacuum. After cooling under dry argon, Pd₂(dba)₃ (22.9 mg, 0.025 mmol, 0.025 equiv) and (*S*)-*t*-Bu-PHOX (24.2 mg, 0.0625 mmol, 0.0625 equiv) were added. After the flask was flushed with argon, THF (30 mL) was added and the contents were stirred at 25 °C for 30 min, at which time allyl enol carbonate **1** (196.2 mg, 1.0 mmol, 1.0 equiv) was added by syringe in one portion. When the reaction was complete by TLC, the reaction mixture was evaporated under reduced pressure and the residue chromatographed (2 → 3 % Et₂O in Pentane on SiO₂) to afford ketone **2** (129.6 mg, 85.1% yield).

Table 3. The Enantioselective Tsuji Enol-Silane Allylation.^a

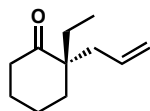
entry	substrate	product	time (h)	% yield ^b	% ee ^c	
1			R = CH ₃	2	95	87
2			R = CH ₂ CH ₃	3	96	92
3 ^d				4	79	91
4				2	99	81
5			n = 1	2	94	86
6			n = 2	3	96	79

^a Reactions were performed using 1.0 mmol of substrate in THF (0.033 M in substrate) at 25 °C with Pd₂(dba)₃ (2.5 mol%), **12** (6.25 mol%), diallyl carbonate (1.05 equiv), TBAT (35 mol%) unless stated otherwise. ^b Isolated yields. ^c Measured by chiral GC or HPLC. ^d Reaction performed with dimethylallyl carbonate (1.05 equiv).

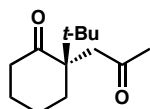
General Procedure for the Asymmetric Tsuji Allylation of Silyl Enol Ethers: Preparative Runs (1.0 mmol) in Table 3. A 50 mL rb flask equipped with a magnetic stir bar was flame dried under vacuum. After cooling under dry argon, Pd₂(dba)₃ (22.9 mg, 0.025 mmol, 0.025 equiv), (*S*)-*t*-Bu-PHOX (24.2 mg, 0.0625 mmol, 0.0625 equiv), and TBAT (189 mg, 0.35 mmol, 0.35 equiv) were added. After the flask was flushed with argon, THF (30 mL) was added, the contents were stirred at 25 °C for 30 min, at which time diallyl carbonate (150.6 μL, 1.05 mmol, 1.05 equiv) and then (2-methylcyclohex-1-enyloxy)trimethylsilane (184.35 mg, 1.0 mmol, 1.0 equiv) were added by syringe in one portion. When the reaction was complete by TLC, the reaction mixture evaporated under reduced pressure and the residue chromatographed (2 → 3 % Et₂O in Pentane on SiO₂) to afford ketone **2** (144.3 mg, 94.8 % yield).



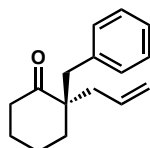
¹H NMR (300 MHz, CDCl₃) δ 5.75-5.61 (m, 1H), 5.05 (s, 1H), 5.01 (m, 1H), 2.40-2.31 (m, 3H), 2.21 (dd, *J* = 13.8, 7.5 Hz, 1H), 1.78 (m, 5H), 1.56 (m, 1H), 1.06 (s, 3H); ¹³C NMR (75 MHz, CDCl₃) δ 215.4, 133.7, 117.9, 48.4, 41.9, 38.8, 38.5, 27.4, 22.6, 21.0; IR (Neat Film NaCl) 2934, 2865, 1707, 1451, 912 cm⁻¹; HRMS *m/z* calc'd for C₁₀H₁₆O [M]⁺: 152.1201, found 152.1204; [α]_D²⁸ -22.90° (*c* 2.09, hexane, 98 % ee).



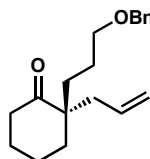
^1H NMR (300 MHz, CDCl_3) δ 5.66 (m, 1H), 5.02 (m, 2H), 2.47-2.18 (m, 4H), 1.90-1.60 (m, 7H), 1.46 (ddd, $J = 21.6, 15.0, 7.2$ Hz, 1H), 0.75 (t, $J = 7.5$ Hz, 3H); ^{13}C NMR (75 MHz, CDCl_3) δ 215.0, 134.2, 117.6, 51.6, 39.2, 38.5, 36.0, 27.2, 27.1, 20.7, 7.8; IR (Neat Film NaCl) 2937, 1703 cm^{-1} ; HRMS m/z calc'd for $\text{C}_{11}\text{H}_{18}\text{O}$ $[\text{M}]^+$: 166.1358, found 166.1362; $[\alpha]_{\text{D}}^{28} +28.58^\circ$ (c 1.51, hexane, 92 % ee).



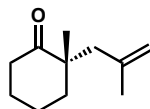
^1H NMR (300 MHz, CDCl_3) δ 3.29 (d, $J = 18.0$ Hz, 1H), 2.58 (app. dt, $J = 16.2, 4.8$ Hz, 1H), 2.34 (d, $J = 17.7$ Hz, 1H), 2.23 (dd, $J = 11.1, 6.0$ Hz, 1H), 2.18-2.00 (m, 2H), 2.07 (s, 3H), 1.92-1.60 (m, 4H), 0.94 (s, 9H); ^{13}C NMR (75 MHz, CDCl_3) δ 214.5, 207.6, 53.0, 51.3, 43.2, 36.6, 31.6, 30.5, 27.7, 24.0, 23.9; IR (Neat Film NaCl) 2955, 1716, 1692, 1372, 1171 cm^{-1} ; HRMS m/z calc'd for $\text{C}_{13}\text{H}_{22}\text{O}_2$ $[\text{M}]^+$: 210.1620, found 210.1615; $[\alpha]_{\text{D}}^{28} +132.01^\circ$ (c 1.38, hexane, 81 % ee).



^1H NMR (300 MHz, CDCl_3) δ 7.24 (m, 3H), 7.12 (m, 2H), 5.74 (ddt, $J = 17.2, 10.1, 7.2$ Hz, 1H), 5.12-5.03 (m, 2H), 2.91 (s, 2H), 2.46 (m, 2H), 2.28 (d, $J = 7.2$ Hz, 2H), 1.86-1.65 (m, 6H); ^{13}C NMR (75 MHz, CDCl_3) δ 214.1, 137.5, 133.7, 130.6, 127.9, 126.3, 118.2, 52.5, 40.8, 39.6, 39.2, 35.5, 26.8, 20.8; IR (Neat Film NaCl) 2937, 1704, 1638, 1602 cm^{-1} ; HRMS m/z calc'd for $\text{C}_{16}\text{H}_{20}\text{O}$ $[\text{M}]^+$: 228.1514, found 228.1514; $[\alpha]_{\text{D}}^{28} -12.34^\circ$ (c 2.07, hexane, 85 % ee).

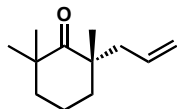


^1H NMR (300 MHz, CDCl_3) δ 7.35-7.26 (m, 5H), 5.68 (m, 1H), 5.06 (s, 1H), 5.01 (m, 1H), 4.84 (s, 2H), 3.44 (app. t, $J = 6.3$ Hz, 2H), 2.32 (m, 4H), 1.88-1.24 (m, 10H); ^{13}C NMR (75 MHz, CDCl_3) δ 214.8, 138.5, 133.9, 128.3, 127.5, 127.5, 117.8, 72.8, 70.5, 51.2, 39.2, 39.0, 36.4, 31.2, 27.1, 23.8, 20.7; IR (Neat Film NaCl) 2926, 1703, 1102 cm^{-1} ; HRMS m/z calc'd for $\text{C}_{19}\text{H}_{27}\text{O}_2$ $[\text{M}+\text{H}]^+$: 287.2011, found 287.2001; $[\alpha]_{\text{D}}^{27} +24.19^\circ$ (c 2.73, hexane, 88 % ee).

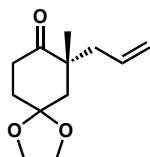


^1H NMR (300 MHz, CDCl_3) δ 4.81 (s, 1H), 4.64 (s, 1H), 2.52 (m, 1H), 2.48 (d, $J = 13.5$ Hz, 1H), 2.36 (app. dt, $J = 14.7, 6.0$ Hz, 1H), 2.25 (d, $J = 13.8$ Hz, 1H), 1.94-1.53 (m, 6H), 1.65 (s, 3H), 1.06 (s, 3H); ^{13}C NMR (75 MHz, CDCl_3) δ 215.8, 142.2, 114.7, 48.7, 45.4, 40.0, 38.9,

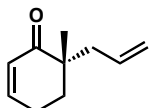
27.6, 24.3, 23.3, 21.1; IR (neat) 2927, 1707 cm^{-1} ; HRMS m/z calc'd for $\text{C}_{11}\text{H}_{18}\text{O}$ $[\text{M}]^+$: 166.1358, found 166.1358; $[\alpha]_{\text{D}}^{27}$ -26.42° (c 1.85, hexane, 90 % ee).



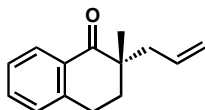
^1H NMR (300 MHz, CDCl_3) δ 5.63 (m, 1H), 5.01 (m, 2H), 2.33 (dd, $J = 13.8, 6.9$ Hz, 1H), 2.18 (dd, $J = 13.8, 7.8$ Hz, 1H), 1.82-1.53 (m, 6H), 1.11 (s, 3H), 1.09 (s, 3H), 1.08 (s, 3H); ^{13}C NMR (75 MHz, CDCl_3) δ 219.8, 134.6, 117.9, 47.6, 44.4, 43.9, 39.7, 36.8, 27.8, 27.2, 25.5, 17.7; IR (Neat Film NaCl) 2933, 1697, 1463 cm^{-1} ; HRMS m/z calc'd for $\text{C}_{12}\text{H}_{20}\text{O}$ $[\text{M}]^+$: 180.1514, found 180.1521; $[\alpha]_{\text{D}}^{27}$ -35.69° (c 2.15, hexane, 92 % ee).



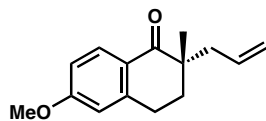
^1H NMR (300 MHz, CDCl_3) δ 5.67 (ddt, $J = 17.1, 10.5, 7.2$ Hz, 1H), 5.07 (bs, 1H), 5.02 (app. d, $J = 9.3$ Hz, 1H), 3.99 (app. d, $J = 1.5$ Hz, 4H), 2.57 (app. t, $J = 6.3$ Hz, 1H), 2.42 (m, 2H), 2.00 (d, $J = 13.8$ Hz, 1H), 1.98 (app. t, $J = 7.2$ Hz, 1H), 1.75 (d, $J = 14.1$ Hz, 1H), 1.12 (s, 3H); ^{13}C NMR (75 MHz, CDCl_3) δ 213.9, 133.7, 118.4, 107.6, 64.4, 64.3, 47.5, 44.3, 42.7, 35.7, 34.5, 23.9; IR (Neat Film NaCl) 2964, 1710, 1116 cm^{-1} ; HRMS m/z calc'd for $\text{C}_{12}\text{H}_{18}\text{O}_3$ $[\text{M}]^+$: 210.1256, found 210.1255; $[\alpha]_{\text{D}}^{29}$ -7.99° (c 2.41, hexane, 86 % ee).



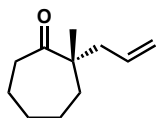
^1H NMR (300 MHz, CDCl_3) δ 6.87 (app. dt, $J = 10.2, 4.2$ Hz, 1H), 5.91 (app. dt, $J = 10.2, 2.1$ Hz, 1H), 5.72 (m, 1H), 5.07 (m, 1H), 5.02 (d, $J = 9.3$ Hz, 1H), 2.35 (m, 3H), 2.16 (dd, $J = 13.8, 7.5$ Hz, 1H), 1.91 (dt, $J = 13.8, 6.0$ Hz, 1H), 1.74 (dt, $J = 13.8, 6.0$ Hz, 1H), 1.07 (s, 3H); ^{13}C NMR (75 MHz, CDCl_3) δ 203.7, 148.8, 134.0, 128.4, 118.0, 44.4, 40.9, 32.9, 23.1, 21.6; IR (Neat Film NaCl) 2927, 1673 cm^{-1} ; HRMS m/z calc'd for $\text{C}_{10}\text{H}_{14}\text{O}$ $[\text{M}]^+$: 150.1045, found 150.1039; $[\alpha]_{\text{D}}^{26}$ $+14.62^\circ$ (c 1.56, hexane, 89 % ee).



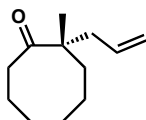
^1H NMR (300 MHz, CDCl_3) δ 8.04 (dd, $J = 8.0, 1.2$ Hz, 1H), 7.45 (dt, $J = 7.7, 1.5$ Hz, 1H), 7.29 (app. t, $J = 7.2$ Hz, 1H), 7.21 (app. d, $J = 7.5$ Hz, 1H), 5.85-5.71 (m, 1H), 5.10 (s, 1H), 5.05 (s, 1H), 2.97 (t, $J = 6.3$ Hz, 2H), 2.46 (dd, $J = 13.8, 7.5$ Hz, 1H), 2.27 (ddt, $J = 14.0, 7.5, 1.2$ Hz, 1H), 2.07 (ddd, $J = 13.4, 7.2, 6.0$ Hz, 1H), 1.89 (ddd, $J = 14.0, 6.9, 5.7$ Hz, 1H), 1.18 (s, 3H); ^{13}C NMR (75 MHz, CDCl_3) δ 202.0, 143.2, 133.9, 133.0, 131.5, 128.6, 127.9, 126.5, 118.1, 44.5, 41.0, 33.2, 25.3, 21.8; IR (Neat Film NaCl) 3073, 2930, 1682, 1455, 1220, 916, 742 cm^{-1} ; HRMS m/z calc'd for $\text{C}_{14}\text{H}_{16}\text{O}$ $[\text{M}]^+$: 200.1201, found 200.1194; $[\alpha]_{\text{D}}^{27}$ -18.59° (c 2.08, hexane, 88 % ee).



¹H NMR (300 MHz, CDCl₃) δ 8.01 (d, *J* = 8.7 Hz, 1H), 6.82 (dd, *J* = 8.7, 2.4 Hz, 1H), 6.66 (d, *J* = 2.4 Hz, 1H), 5.78 (m, 1H), 5.09 (s, 1H), 5.04 (m, 1H), 3.84 (s, 3H), 3.93 (app. t, *J* = 6 Hz, 2H), 2.45 (dd, *J* = 13.8, 7.5 Hz, 1H), 2.25 (dd, *J* = 13.8, 7.5 Hz, 1H), 2.05 (m, 1H), 1.87 (m, 1H), 1.17 (s, 3H); ¹³C NMR (75 MHz, CDCl₃) δ 200.9, 163.3, 145.7, 134.1, 130.4, 125.1, 118.0, 113.2, 112.2, 55.4, 44.3, 41.3, 33.4, 25.7, 22.0; IR (Neat Film NaCl) 2931, 1672, 1601, 1256 cm⁻¹; HRMS *m/z* calc'd for C₁₅H₁₈O₂ [M]⁺: 230.1307, found 230.1313; [α]_D²⁶ -13.71° (*c* 1.5, hexane, 89 % ee).



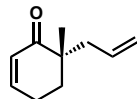
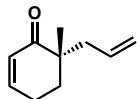
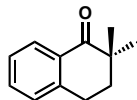
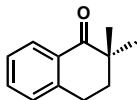
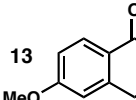
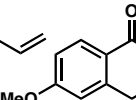
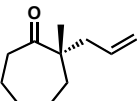
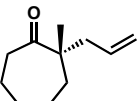
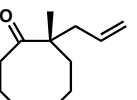
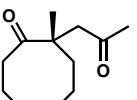
¹H NMR (300 MHz, CDCl₃) δ 5.70 (ddt, *J* = 16.8, 10.2, 7.5, 1H), 5.02 (m, 2H), 2.59 (app. td, *J* = 11.1, 2.7 Hz, 1H), 2.42 (app. t, *J* = 9.0 Hz, 1H), 2.24 (dd, *J* = 13.8, 7.5 Hz, 1H), 2.16 (dd, *J* = 13.8, 7.8 Hz, 1H), 1.78-1.30 (m, 8H), 1.03 (s, 3H); ¹³C NMR (75 MHz, CDCl₃) δ 217.4, 133.8, 117.9, 50.8, 43.6, 40.6, 36.6, 30.6, 26.4, 24.4, 22.3; IR (Neat Film NaCl) 2930, 1702, 1458 cm⁻¹; HRMS *m/z* calc'd for C₁₁H₁₈O [M]⁺: 166.1358, found 166.1360; [α]_D²⁸ -34.70° (*c* 1.52, hexane, 87 % ee).



¹H NMR (300 MHz, CDCl₃) δ 5.67 (m, 1H), 5.04 (app. d, *J* = 1.2 Hz, 1H), 5.00 (app. d, *J* = 8.1 Hz, 1H), 2.59 (m, 1H), 2.29 (m, 2H), 2.12 (dd, *J* = 14.1, 7.7 Hz, 1H), 2.01 (m, 1H), 1.83-1.70 (m, 3H), 1.61-1.32 (m, 5H), 1.18 (m, 1H), 1.01 (s, 3H); ¹³C NMR (75 MHz, CDCl₃) δ 220.3, 133.9, 117.8, 50.1, 42.0, 36.8, 33.5, 30.4, 25.9, 24.8, 24.3, 19.8; IR (Neat Film NaCl) 2929, 1699 cm⁻¹; HRMS *m/z* calc'd for C₁₂H₂₀O [M]⁺: 180.1514, found 180.1508; [α]_D²⁶ -21.22° (*c* 1.56, hexane, 79 % ee).

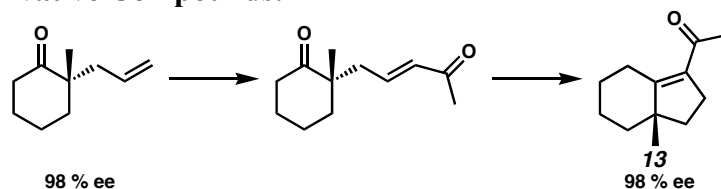
Table 4. Methods utilized for the determination of enantiomeric excess.

Entry	Product	Compound Assayed	ee Assay	Conditions	Retention time of (<i>S</i>) (major) isomer (min)	Retention time of (<i>R</i>) (minor) isomer (min)	% ee
1			GC G-TA	100 °C Isotherm	10.76	12.80	87
4 ^a			GC G-TA	100 °C Isotherm	14.52	13.35	92
5 ^a			GC G-TA	110 °C Isotherm	63.65	62.01	82
6			HPLC Chiralcel OJ	4 %EtOH in Hexane, isocratic 1.0 ml/min	17.76	11.90	85
7			HPLC Chiralcel AD	0.75 % IPA in Hexane, isocratic 1.0 ml/min	11.95	13.80	88
8			GC G-TA	100 °C Isotherm	17.84	20.44	91
9			GC G-TA	80 °C Isotherm	25.48	27.90	92
10			GC G-TA	120 °C Isotherm	26.74	28.46	86

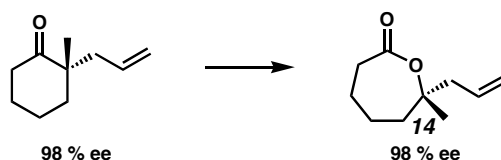
Entry	Product	Compound Assayed	ee Assay	Conditions	Retention time of (<i>S</i>) (major) isomer (min)	Retention time of (<i>R</i>) (minor) isomer (min)	% ee
11			GC G-TA	100 °C Isotherm	14.66	17.52	89
12			HPLC Chiralcel OD-H	0.1 % IPA in Heptane, isocratic 0.70 ml/min	21.60	23.19	91
13			HPLC Chiralcel OJ	1.0% EtOH in Hexane, isocratic 1.0 ml/min	11.38	10.16	91
14			GC G-TA	110 °C Isotherm	9.88	10.68	87
15 ^a			GC G-TA	110 °C Isotherm	63.25	61.94	79

^a Derivative made in an analogous manner to enone 16

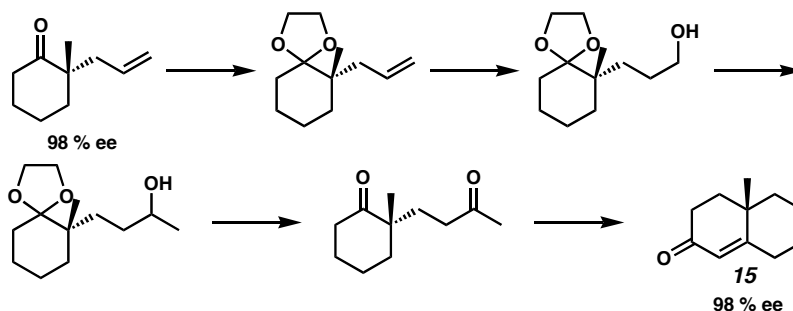
Representative Derivative Compounds:



Enone 13:⁹ To a solution of ketone **2** (152.2 mg, 1.0 mmol, 1.0 equiv) and methyl vinyl ketone (208.1 μ L, 2.5 mmol, 2.5 equiv) in DCM (5 mL) was added Grubbs' 2nd generation catalyst (42.4 mg, 0.05 mmol, 0.05 equiv). The reaction mixture was heated at 40 °C for 18 h, cooled to 25 °C, and concentrated. Chromatography (20 % EtOAc in Hexanes on SiO₂) gave the enone (152.1 mg 78.3 % yield), which was dissolved in EtOAc (12 mL) and treated with 10 % Pd/C (30 mg) under an atmosphere of hydrogen gas for 12 h. The system was purged with argon, filtered through a small pad of silica gel, and concentrated. To a solution of the crude diketone in EtOH (12 mL) was added KOH (2.0 mL of a 50 mg/mL ethanolic solution). The reaction mixture was heated to 65 °C for 8 h, cooled to 25 °C, concentrated, and the residue partitioned between EtOAc (10 mL) and 1 M HCl (10 mL). The layers were separated, the aqueous layer extracted with Et₂O (3 x 25 mL), and the combined organics were washed with saturated NaHCO₃ (25 mL) then brine (25 mL), dried (MgSO₄) and concentrated. Chromatography (10→15 % Et₂O in Hexanes on SiO₂) gave enone **13** (112.4 mg, 80.5 % yield): ¹H NMR (300 MHz, CDCl₃) δ 3.32 (d, *J* = 14.7 Hz, 1H), 2.59 (m, 2H), 2.23 (s, 3H), 2.01 (app. t, *J* = 13.5 Hz, 1H), 1.82 (m, 3H), 1.59 (m, 3H), 1.43-1.23 (m, 2H), 1.08 (s, 3H); ¹³C NMR (75 MHz, CDCl₃) δ 199.2, 162.2, 131.9, 48.6, 41.5, 39.0, 30.9, 30.5, 27.1, 25.2, 22.9, 22.0; IR (Neat Film NaCl) 2931, 1678, 1654, 1614, 1357 cm⁻¹; HRMS *m/z* calc'd for C₁₀H₁₈O [M]⁺: 178.1358, found 178.1355; [α]_D²⁷ +82.91° (*c* = 3.26, hexane, 98 % ee).



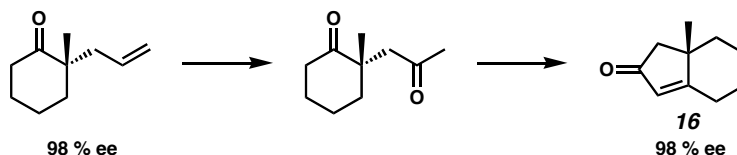
Lactone 14:¹⁰ To a cooled (0 °C) solution of ketone **2** (152.2 mg, 1.0 mmol, 1.0 equiv) in DCM (20 mL) was added Na₂CO₃ (593.6 mg, 5.6 mmol, 5.6 equiv) and peracetic acid (800 μ L of 32 % solution in dilute acetic acid). The reaction mixture was maintained at 0 °C for 9 h, then allowed to warm to 25 °C for an additional 12 h, diluted with saturated NaHCO₃, and the organic layer dried (Na₂SO₄). Chromatography (5→20 % EtOAc in Hexanes on SiO₂) afforded lactone **14** (125.6 mg, 74.6 % yield): ¹H NMR (300 MHz, CDCl₃) δ 5.85 (m, 1H), 5.15 (m, 1H), 5.11 (app. d, *J* = 8.4 Hz, 1H), 2.78-2.61 (m, 2H), 2.51 (dd, *J* = 13.8, 7.2 Hz, 1H), 2.42 (dd, *J* = 14.1, 7.5 Hz, 1H), 1.86-1.62 (m, 6H), 1.43 (s, 3H); ¹³C NMR (75 MHz, CDCl₃) δ 174.7, 132.8, 119.0, 82.7, 46.7, 38.4, 37.3, 24.8, 23.8, 23.3; IR (Neat Film NaCl) 2936, 1717, 1172 cm⁻¹; HRMS *m/z* calc'd for C₁₀H₁₆O₂ [M]⁺: 168.1150, found 168.1154; [α]_D²⁷ +20.58° (*c* = 3.46, hexane, 98 % ee).



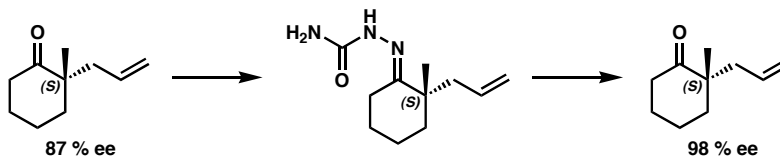
Enone 15: A solution of ketone **2** (1.23 g, 8.11 mmol, 1.0 equiv), ethylene glycol (1.8 mL), pyridinium tosylate (0.6 g) and benzene (45 mL) was refluxed for 22 h in a Dean-Stark apparatus. The reaction mixture was cooled, poured into in saturated NaHCO₃ (50 mL), the aqueous layer extracted with hexanes / Et₂O (1/1) (2 x 20 mL), and washed with brine (2 x 15 mL). The combined organics were dried (MgSO₄), concentrated, and chromatographed to give the ketal (1.59 g). The ketal in THF (15 mL) was added dropwise to a cooled (-25 °C) solution of BH₃•THF (20.3 mmol, 2.5 equiv) in THF (100 mL), and after 4 h was allowed to warm to 25 °C overnight. The reaction mixture was then cooled to -10 °C, water (25 mL) was slowly added, followed by NaBO₃•4H₂O (4.99 g, 32.4 mmol, 4.0 equiv), and the reaction mixture was allowed to warm to 25 °C. After 48 h, the reaction mixture was partitioned between water (100 mL) and EtOAc (100 mL), the layers separated, the aqueous layer extracted with EtOAc (5 x 75 mL), and the organic fractions were dried (Na₂SO₄). Evaporation of the solvents under reduced pressure, and chromatography (20→40 % EtOAc in Hexanes on SiO₂) gave the primary alcohol (1.50 g, 86.5 % yield).

To a cooled (-78 °C) solution of DMSO (479.0 μL, 6.72 mmol, 1.6 equiv) in DCM (45 mL) was added oxalyl chloride (475.2 μL, 5.45 mmol, 1.3 equiv). After 45 min, the primary alcohol (900 mg, 4.19 mmol, 1.0 equiv) in DCM (5 mL) was added in a dropwise manner. After an additional 30 min, TEA (2.32 mL, 16.8 mmol, 4.0 equiv) was added, the reaction mixture warmed to 25 °C, and quenched with half saturated aq. NaHCO₃. The aqueous layer was extracted with DCM (3 x 30 mL), the combined organics dried (MgSO₄), and solvents evaporated. This crude aldehyde in THF (45 mL) was cooled to -10 °C, treated with methyl magnesium bromide 3 M in Et₂O (8.40 mmol, 2.0 equiv), quenched with water (20 mL) and saturated aq. NH₄Cl (20 mL), extracted DCM (4 x 20 mL), dried (MgSO₄), and solvents evaporated. The resulting crude secondary alcohol was resubmitted to the Swern oxidation conditions described above to give a crude methyl ketone. A solution of the methyl ketone in acetone (45 mL) and water (0.7 mL) was treated with TsOH•H₂O (60 mg), and heated at 50 °C for 4 h. The reaction mixture was then concentrated, and chromatographed (7.5→20 % EtOAc in Hexanes on SiO₂) to give the diketone (515.8 mg, 67.5 % yield for 4 steps).

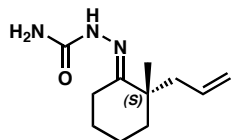
To a solution of KOH (300 mg 5.36 mmol, 1.91 equiv) in EtOH (40 mL) was added the diketone (510.0 mg, 2.80 mmol, 1.0 eq) dissolved in EtOH (15 mL), and the reaction mixture heated at 60 °C for 4 h. The reaction was quenched with acetic acid (306 μL, 5.36 mmol, 1.91 equiv), concentrated and chromatographed (5→20 % Et₂O in Hexanes on SiO₂) to give enone **15** (334.2 mg, 72.7 % yield, 42.4 % overall yield): ¹H NMR (300 MHz, CDCl₃) δ 5.71 (s, 1H), 2.56-2.22 (m, 4H), 1.92-1.64 (m, 6H), 1.44-1.30 (m, 2H), 1.23 (s, 3H); ¹³C NMR (75 MHz, CDCl₃) δ 199.6, 170.5, 124.1, 41.5, 38.0, 35.9, 34.0, 32.7, 27.1, 22.0, 21.7; IR (Neat Film NaCl) 2930, 1678 cm⁻¹; HRMS *m/z* calc'd for C₁₁H₁₆O [M]⁺: 164.1201, found 164.1196; [α]_D²⁸ +216.15° (*c* = 1.05, ethanol, 98 % ee).¹¹



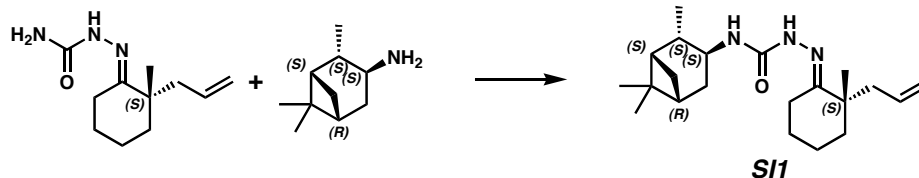
Enone 16:¹² To a solution of ketone **2** (304.4 mg, 2.0 mmol, 2.0 equiv) in dimethylacetamide (2.8 mL) and water (0.4 mL) was added palladium (II) chloride (53.1 mg, 1.2 mmol, 0.15 equiv), copper (II) acetate hydrate (217.9 mg, 1.20 mmol, 0.60 equiv), and an oxygen balloon. After 24 h of vigorous stirring at 25 °C the reaction mixture was chromatographed (5→25 % EtOAc in Hexanes on SiO₂). To a solution of the resulting diketone in EtOH (30 mL) was added KOH (3.4 mL of a 50 mg/mL ethanolic solution), and the reaction mixture was heated at 60 °C for 6 h. The temperature was increased to 80 °C and additional KOH (200 mg) was added. After 4 h the reaction was cooled and concentrated. The resulting residue was partitioned between EtOAc (30 mL) and water (20 mL) and acidified to pH = 2 with HCl (3 M). The layers were separated, and aqueous layer extracted with EtOAc (3 x 20 mL). The combined organics were washed with brine (30 mL), dried (Na₂SO₄), and concentrated. Chromatography (10→30% Et₂O in Pentane on SiO₂) afforded enone **16** (219.1 mg, 72.9% overall yield): ¹H NMR (300 MHz, CDCl₃) δ 5.74 (s, 1H), 2.62 (bd, *J* = 12.0 Hz, 1H), 2.35 (td, *J* = 13.5, 5.4 Hz, 1H), 2.27 (dd, *J* = 18.3, 0.9 Hz, 1H), 2.17 (d, *J* = 18.6 Hz, 1H), 2.26-1.88 (m, 2H), 1.64 (m, 2H), 1.36 (m, 2H), 1.22 (s, 3H); ¹³C NMR (75 MHz, CDCl₃) δ 208.2, 188.6, 126.0, 52.1, 43.1, 40.6, 27.9, 27.8, 24.0, 21.8; IR (Neat Film NaCl) 2934, 1713, 1622, 1221 cm⁻¹; HRMS *m/z* calc'd for C₁₀H₁₄O [M]⁺: 150.1045, found 150.1041; [α]_D²⁷ -44.86° (*c* = 3.55, hexane, 98 % ee).



Procedure for Increasing Enantiomeric Excess of Ketone Products: To a solution of ketone **2** (661.4 mg, 4.34 mmol, 1.0 equiv) of 88 % ee in pyridine (1.22 mL), water (3.0 mL), and MeOH (8.0 mL) was added semicarbazide•HCl (848.1 mg, 7.60 mmol, 1.75 equiv). The reaction mixture was heated at 105 °C for 15 min, cooled, diluted with water (10 mL), filtered, and dried to give the semicarbazone (763 mg, 84.0 % yield). The semicarbazone (3.10 g, 14.8 mmol, 87 % ee) was suspended in EtOH / water (35/65 v/v 355 mL) and warmed to 90 °C. When all the material had dissolved, heating was discontinued, and the flask allowed to cool in the heating bath. After 8 h, crystals were filtered and dried giving the enantioenriched semicarbazone (1.894 g, 61.1 % yield, 95 % ee). Recrystallization of this material in EtOH / water (30/70 v/v 175 mL) by the same procedure gave semicarbazone (1.692 g, 89.3 % yield, 98 % ee). To a biphasic mixture of Et₂O (30 mL) and 3 M HCl (3.0 mL) was added the enriched semicarbazone (1.00g, 4.77mmol, 1.0 equiv). The reaction mixture was stirred vigorously for 2 h and then quenched with saturated NaHCO₃ (40 mL). The layers were separated, and aqueous layer extracted with Et₂O (4 x 30 mL). The combined organics were washed with brine (30 mL), dried (MgSO₄), and concentrated to give ketone **2** (718.2 mg, 98.9 % yield).

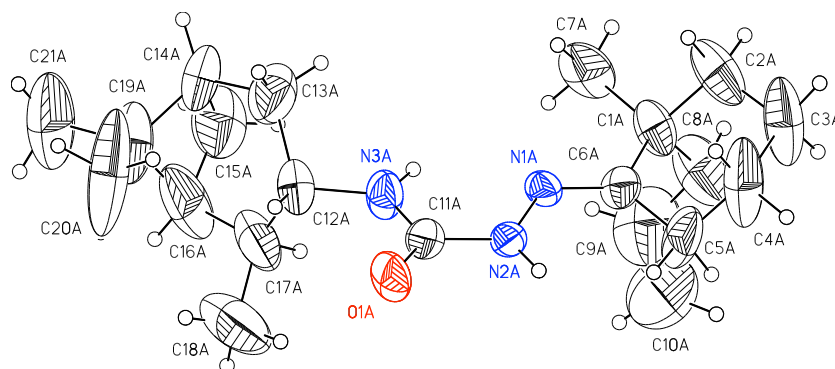


m.p. 188-189 °C from EtOH / water; ¹H NMR (300 MHz, CDCl₃) δ 7.93 (bs, 1H), 5.73 (m, 1H), 5.05 (s, 1H), 5.00 (app. d, *J* = 3.3 Hz, 1H), 2.40-2.11 (m, 4H), 1.71-1.44 (m, 6H), 1.10 (s, 3H); ¹³C NMR (75 MHz, CDCl₃) δ 158.1, 156.8, 134.6, 117.2, 42.9, 41.5, 38.6, 25.9, 24.5, 22.5, 21.0; IR (Neat Film NaCl) 3465, 3195, 1693, 1567, 1478 cm⁻¹; HRMS *m/z* calc'd for C₁₁H₂₀N₃O [M+H]⁺: 210.1606, found 210.1599; [α]_D²⁸ -50.35° (*c* = 2.60, methanol).



(isopinocampheylamine)-semicarbazone (SII): To a solution of the semicarbazone (100 mg, 0.43 mmol, 1.0 equiv) in xylenes (1.0 mL) was added (1*S*,2*S*,3*S*,5*R*)-(+)-isopinocampheylamine (76.2 μ L, 0.45 mmol, 1.05 equiv). The reaction mixture was refluxed for 2 h, cooled, and concentrated. Chromatography (10 \rightarrow 50 % EtOAc in Hexanes on SiO₂) afforded the (isopinocampheylamine)-semicarbazone **SI1** (130.5 mg, 87.8 % yield): m.p. 131-133 $^{\circ}$ from acetone; ¹H NMR (300 MHz, CDCl₃) δ 7.47 (bs, 1H), 6.08 (bd, $J = 8.7$ Hz, 1H), 5.77 (m, 1H), 5.06 (s, 1H), 5.01 (s, 1H), 4.18 (m, 1H), 2.63 (app. tdd, $J = 9.9, 3.6, 2.4$ Hz, 1H), 2.45-2.13 (m, 4H), 1.96 (m, 1H), 1.82 (m, 2H), 1.74-1.41 (m, 8H), 1.23 (s, 3H), 1.15 (d, $J = 7.2$ Hz, 3H), 1.11 (s, 3H), 1.10 (s, 3H), 0.89 (d, $J = 9.9$ Hz, 1H); ¹³C NMR (75 MHz, CDCl₃) δ 156.5, 155.5, 134.9, 117.0, 48.0, 47.8, 46.8, 43.0, 41.6, 41.5, 38.5, 38.3, 37.8, 35.3, 28.0, 25.9, 24.5, 23.4, 22.4, 21.0, 20.8; IR (Neat Film NaCl) 3400, 3189, 3074, 2929, 1672, 1526 cm⁻¹; HRMS m/z calc'd for C₂₁H₃₆N₃O [M+H]⁺: 346.2858, found 346.2874; [α]_D²⁷ -18.92 $^{\circ}$ ($c = 0.53$, hexane).

The semicarbazone was recrystallized from EtOH/H₂O to provide suitable crystals for X-ray analysis.



Note: Crystallographic data have been deposited at the CCDC, 12 Union Road, Cambridge CB2 1EZ, UK and copies can be obtained on request, free of charge, by quoting the publication citation and the deposition number 246585.

Table 5. Crystal data and structure refinement for DCB26 (CCDC 246585).

Empirical formula	C ₂₁ H ₃₅ N ₃ O
Formula weight	345.52
Crystallization Solvent	Ethanol/water
Crystal Habit	Fragment
Crystal size	0.41 x 0.37 x 0.24 mm ³
Crystal color	Colorless

Data Collection

Type of diffractometer	Bruker SMART 1000	
Wavelength	0.71073 Å MoK α	
Data Collection Temperature	100(2) K	
θ range for 7110 reflections used in lattice determination	2.31 to 24.12°	
Unit cell dimensions	a = 23.1170(16) Å b = 13.6467(9) Å c = 13.2060(9) Å	β = 90.396(2)°
Volume	4166.0(5) Å ³	
Z	8	
Crystal system	Monoclinic	
Space group	C2	
Density (calculated)	1.102 Mg/m ³	
F(000)	1520	
θ range for data collection	1.73 to 33.55°	
Completeness to θ = 33.55°	81.9 %	
Index ranges	-29 \leq h \leq 34, -20 \leq k \leq 20, -18 \leq l \leq 17	
Data collection scan type	ω scans at 4 ϕ settings	
Reflections collected	30377	
Independent reflections	12571 [R _{int} = 0.0616]	
Absorption coefficient	0.068 mm ⁻¹	
Absorption correction	None	
Max. and min. transmission	0.9838 and 0.9726	

Table 5 (cont.)**Structure solution and Refinement**

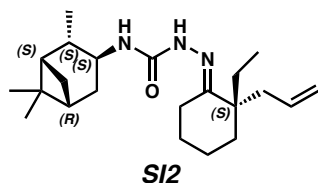
Structure solution program	SHELXS-97 (Sheldrick, 1990)
Primary solution method	Direct methods
Secondary solution method	Difference Fourier map
Hydrogen placement	Geometric positions
Structure refinement program	SHELXL-97 (Sheldrick, 1997)
Refinement method	Full matrix least-squares on F ²
Data / restraints / parameters	12571 / 64 / 486
Treatment of hydrogen atoms	Riding
Goodness-of-fit on F ²	1.972
Final R indices [I > 2σ(I), 5761 reflections]	R1 = 0.0873, wR2 = 0.1490
R indices (all data)	R1 = 0.1657, wR2 = 0.1573
Type of weighting scheme used	Sigma
Weighting scheme used	w = 1/σ ² (Fo ²)
Max shift/error	0.002
Average shift/error	0.000
Absolute structure parameter	0.4(16)
Largest diff. peak and hole	0.630 and -0.361 e.Å ⁻³

Special Refinement Details

The data are weak and the structure is disordered, in the allyl of molecule B. These two factors combine to produce a final structure that falls short of the desired quality. Nevertheless, the quality is sufficient to determine the relative stereochemistry around C1 and, given the known stereochemistry of another chiral center, the absolute conformation can be deduced. The allylic fragments were restrained to have similar geometry and the anisotropic displacement factors of the B molecule allyl fragment (only) were restrained to tend towards isotropic behavior.

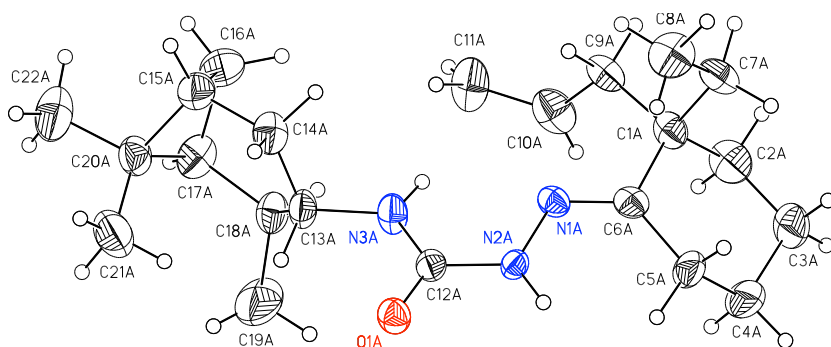
Refinement of F² against ALL reflections. The weighted R-factor (wR) and goodness of fit (S) are based on F², conventional R-factors (R) are based on F, with F set to zero for negative F². The threshold expression of F² > 2σ(F²) is used only for calculating R-factors(gt) etc. and is not relevant to the choice of reflections for refinement. R-factors based on F² are statistically about twice as large as those based on F, and R-factors based on ALL data will be even larger.

All esds (except the esd in the dihedral angle between two l.s. planes) are estimated using the full covariance matrix. The cell esds are taken into account individually in the estimation of esds in distances, angles and torsion angles; correlations between esds in cell parameters are only used when they are defined by crystal symmetry. An approximate (isotropic) treatment of cell esds is used for estimating esds involving l.s. planes.



(isopinocampheylamine)-semicarbazone (SI2): Prepared in an analogous manner to **SI1**: m.p. 145-146° from acetone; ^1H NMR (300 MHz, CDCl_3) δ 7.78 (db, $J = 21.3$ Hz, 1H), 6.07 (db, $J = 4.4$ Hz, 1H), 5.86-5.72 (m, 1H), 5.08-5.04 (m, 1H), 5.00 (s, 1H), 4.23-4.12 (m, 1H), 2.68-2.55 (m, 1H), 2.46-2.34 (m, 2H), 2.30 (d, $J = 7.5$ Hz, 2H), 2.12-2.00 (m, 1H), 1.98-1.90 (m, 1H), 1.88-1.40 (m, 11H), 1.22 (s, 3H), 1.15 (d, $J = 7.2$ Hz, 3H), 1.05 (s, 3H), 0.88 (d, $J = 9.6$ Hz, 1H), 0.77 (t, $J = 7.5$ Hz, 3H); ^{13}C NMR (75 MHz, CDCl_3) δ 156.8, 154.4, 135.3, 116.7, 48.0, 47.9, 46.8, 44.2, 41.7, 39.9, 38.3, 37.9, 35.6, 35.3, 28.1, 28.0, 25.6, 23.4, 22.6, 20.8, 20.7, 7.8; IR (Neat Film NaCl) 3402, 3194, 3074, 2930, 1672, 1526 cm^{-1} ; HRMS m/z calc'd for $\text{C}_{22}\text{H}_{37}\text{N}_3\text{O}$ $[\text{M}]^+$: 359.2937, found 359.2940; $[\alpha]_{\text{D}}^{29}$ -4.43° ($c = 0.38$, hexane).

The semicarbazone was recrystallized from acetone to provide suitable crystals for X-ray analysis.



Note: Crystallographic data have been deposited at the CCDC, 12 Union Road, Cambridge CB2 1EZ, UK and copies can be obtained on request, free of charge, by quoting the publication citation and the deposition number 248956.

Table 6. Crystal data and structure refinement for DCB27 (CCDC 248956).

Empirical formula	C ₂₂ H ₃₇ N ₃ O
Formula weight	359.55
Crystallization Solvent	Acetone
Crystal Habit	Fragment
Crystal size	0.39 x 0.37 x 0.24 mm ³
Crystal color	Colorless

Data Collection

Type of diffractometer	Bruker SMART 1000
Wavelength	0.71073 Å MoK α
Data Collection Temperature	100(2) K
θ range for 13615 reflections used in lattice determination	2.25 to 21.58°
Unit cell dimensions	a = 13.4105(11) Å b = 13.4433(11) Å c = 24.353(2) Å
Volume	4390.4(6) Å ³
Z	8
Crystal system	Orthorhombic
Space group	P2 ₁ 2 ₁ 2 ₁
Density (calculated)	1.088 Mg/m ³
F(000)	1584
θ range for data collection	1.67 to 28.34°
Completeness to $\theta = 28.34^\circ$	94.5 %
Index ranges	-17 \leq h \leq 17, -17 \leq k \leq 17, -32 \leq l \leq 30
Data collection scan type	ω scans at 5 ϕ settings
Reflections collected	63444
Independent reflections	10086 [R _{int} = 0.0909]
Absorption coefficient	0.067 mm ⁻¹
Absorption correction	None
Max. and min. transmission	0.9841 and 0.9744

Table 6 (cont.)**Structure solution and Refinement**

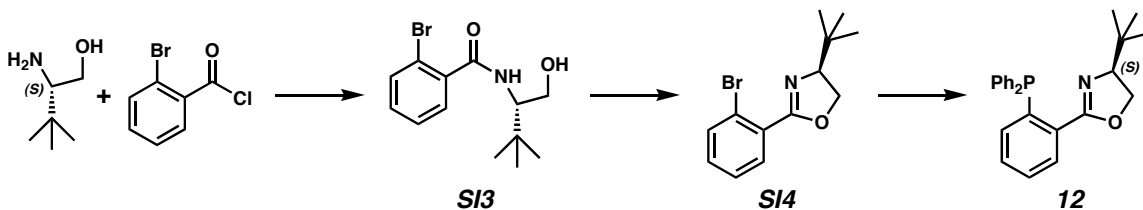
Structure solution program	SHELXS-97 (Sheldrick, 1990)
Primary solution method	Direct methods
Secondary solution method	Difference Fourier map
Hydrogen placement	Geometric positions
Structure refinement program	SHELXL-97 (Sheldrick, 1997)
Refinement method	Full matrix least-squares on F^2
Data / restraints / parameters	10086 / 447 / 570
Treatment of hydrogen atoms	Riding
Goodness-of-fit on F^2	2.208
Final R indices [$I > 2\sigma(I)$, 6214 reflections]	$R1 = 0.0842$, $wR2 = 0.1195$
R indices (all data)	$R1 = 0.1330$, $wR2 = 0.1224$
Type of weighting scheme used	Sigma
Weighting scheme used	$w = 1/\sigma^2(F_o^2)$
Max shift/error	0.000
Average shift/error	0.000
Absolute structure parameter	0.6(17)
Largest diff. peak and hole	0.271 and -0.287 e. \AA^{-3}

Special Refinement Details

The diffraction intensities fall off sharply past $2\theta=40^\circ$, presumably because the structure is disordered. The asymmetric unit contains two molecules (hydrogen bonded to each other and of the same configuration) disordered in different ways. Molecule A is disordered about the terminal carbon (C11) of the allyl moiety. Both orientations were modeled, including riding hydrogen atoms, with the only restraint being a total occupancy of 1.0 for C11A and C11C. Molecule B is disordered in the camphene moiety, C13B-C22B. The disorder manifests as a rotation of the camphene around the N3B-C13B bond. Both orientations were restrained to have geometry similar to the corresponding part of the A molecule, using the SAME command. Additional restraints were imposed in this portion of molecule B as follows; 1) SIMU – to restrained bonded atoms to have similar displacement parameters and 2) ISOR – to restrain the anisotropic displacement parameters, U_{ij} , to approximate isotropic behavior without placing restraint on the refined value of the isotropic U.

Refinement of F^2 against ALL reflections. The weighted R-factor (wR) and goodness of fit (S) are based on F^2 , conventional R-factors (R) are based on F , with F set to zero for negative F^2 . The threshold expression of $F^2 > 2\sigma(F^2)$ is used only for calculating R-factors(gt) etc. and is not relevant to the choice of reflections for refinement. R-factors based on F^2 are statistically about twice as large as those based on F , and R-factors based on ALL data will be even larger.

All esds (except the esd in the dihedral angle between two l.s. planes) are estimated using the full covariance matrix. The cell esds are taken into account individually in the estimation of esds in distances, angles and torsion angles; correlations between esds in cell parameters are only used when they are defined by crystal symmetry. An approximate (isotropic) treatment of cell esds is used for estimating esds involving l.s. planes.

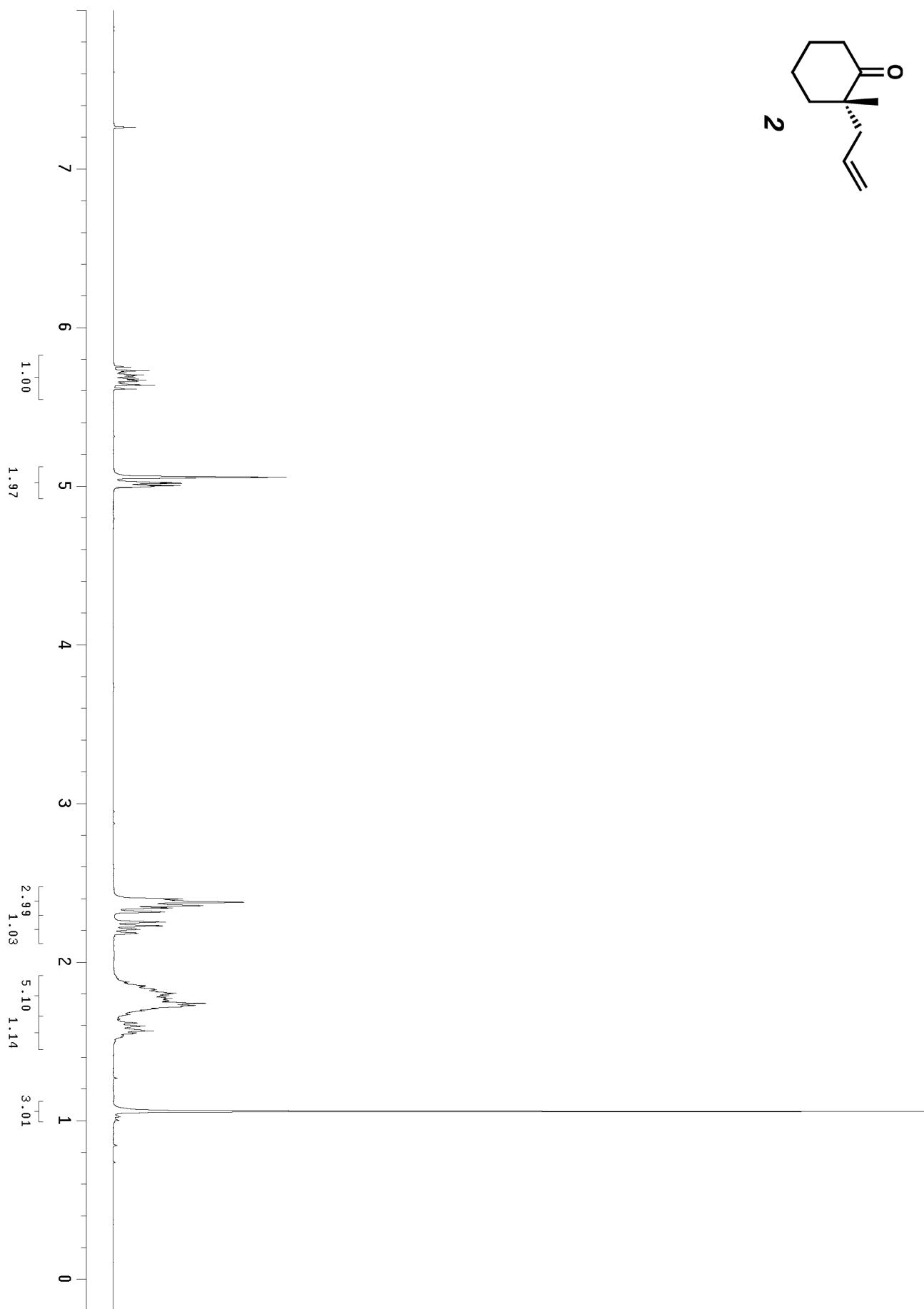
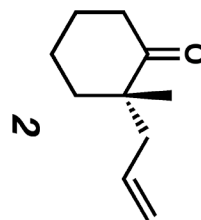
Improved Synthesis of (*S*)-*t*-Bu-PHOX Ligand.

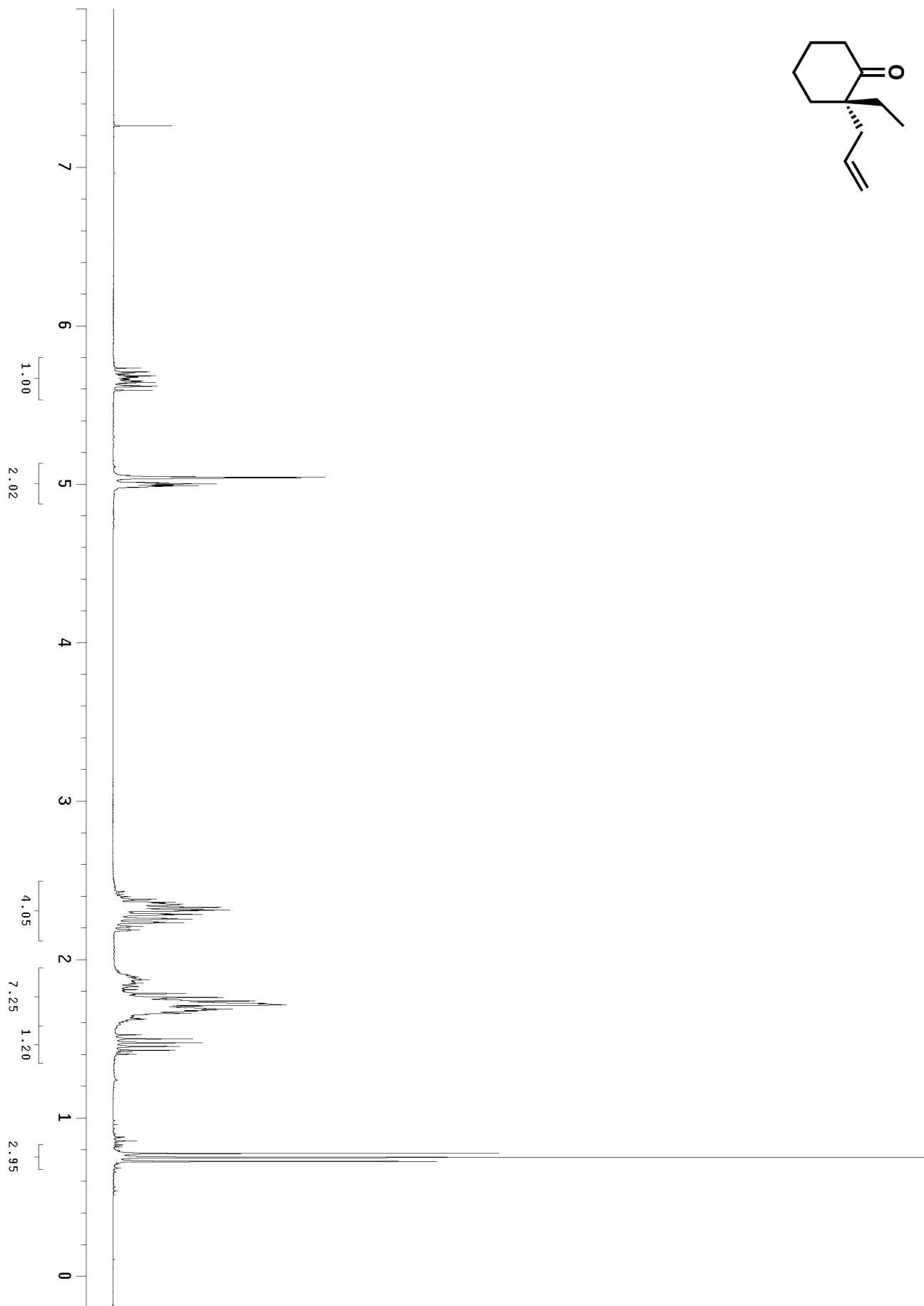
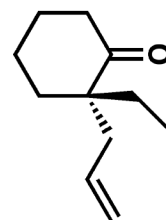
amide (*SI3*): To a solution of (*S*)-*t*-leucinol¹³ (3.57 g, 30.5 mmol, 1.0 equiv) in DCM (100 mL) was added a solution of Na₂CO₃ (9.70 g, 91.5 mmol, 3.0 equiv) in water (75.0 mL). To the vigorously stirred biphasic mixture was added 2-bromobenzoyl chloride (4.58 mL, 35.1 mmol, 1.15 equiv) in a dropwise manner. After 12 h ambient temperature, the layers were separated, and aqueous layer extracted with DCM (2 x 50 mL). The combined organics were treated with KOH (15 mL of a 1 M methanolic solution) for 15 min, neutralized with 3 M HCl, and water (50 mL) was added. The layers were separated, and aqueous layer extracted with DCM (2 x 50 mL). The combined organics were dried (Na₂SO₄), evaporated, and the residue chromatographed (25→35 % Acetone in Hexanes on SiO₂) to give amide ***SI3*** (8.19 g, 89.5 % yield): m.p. 50.0-51.0° from acetone / hexanes; ¹H NMR (300 MHz, CDCl₃) δ 7.58 (dd, *J* = 7.8, 0.9 Hz, 1H), 7.54 (dd, *J* = 7.5, 1.8 Hz, 1H), 7.34 (app. dt, *J* = 7.4, 1.1 Hz, 1H), 7.26 (app. dt, *J* = 7.7, 1.8 Hz, 1H), 6.24 (bd, *J* = 8.1 Hz, 1H), 4.05 (m, 1H), 3.93 (dd, *J* = 11.4, 3.6 Hz, 1H), 3.66 (dd, *J* = 11.4, 7.5 Hz, 1H), 2.68 (bs, 1H), 1.03 (s, 9H); ¹³C NMR (75 MHz, CDCl₃) δ 168.7, 137.9, 133.3, 131.2, 129.7, 127.6, 119.0, 62.9, 60.2, 33.8, 27.1; IR (Neat Film NaCl) 3245, 3070, 2963, 1640, 1557 cm⁻¹; HRMS *m/z* calc'd for C₁₃H₁₉NO₂Br [M+H]⁺: 300.0599, found 300.0590; [α]_D²⁹ +20.19° (*c* = 2.38, methanol, 100 % ee).

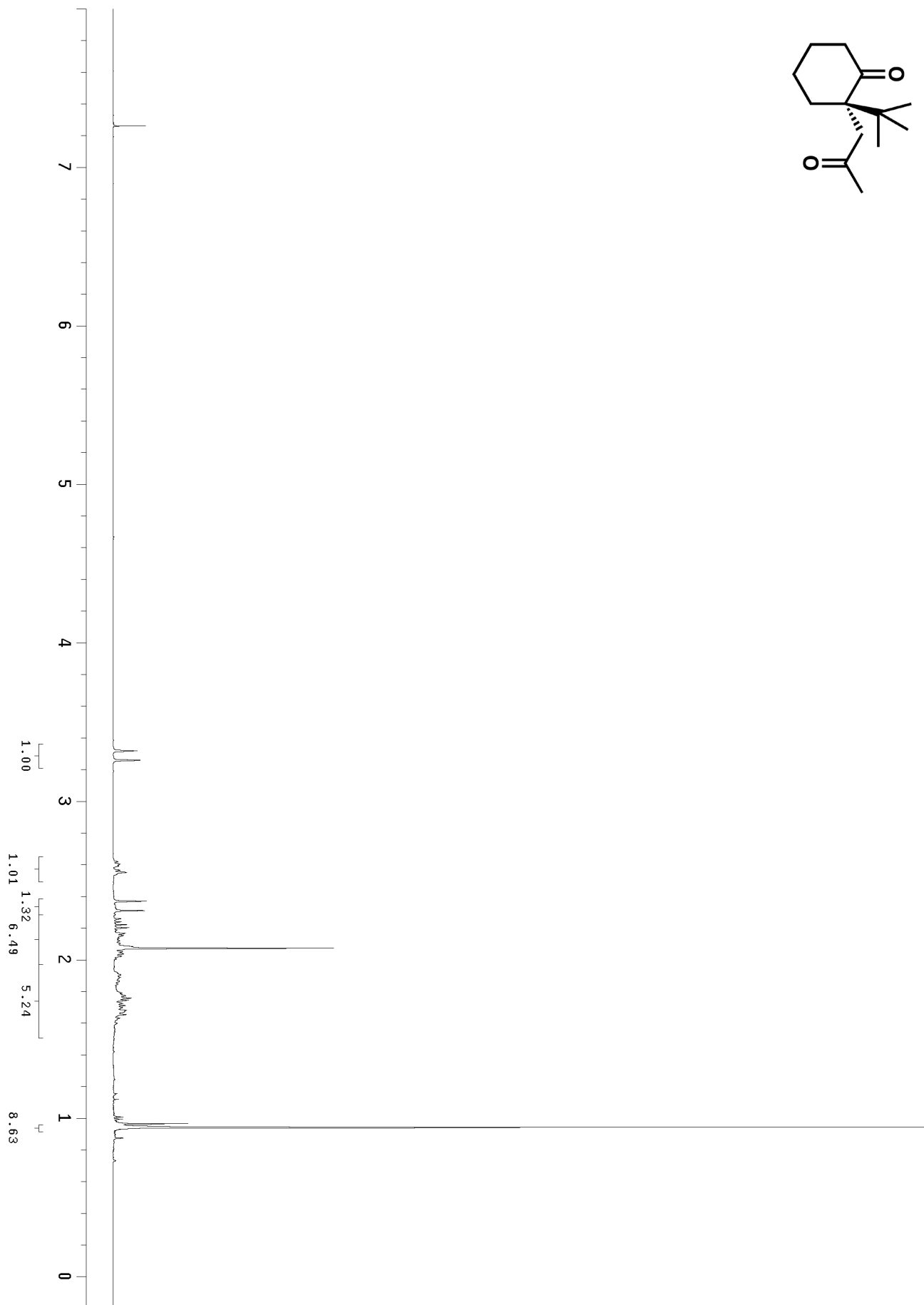
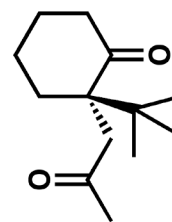
phenyloxazoline (*SI4*):¹ A solution of amide ***SI3*** (8.10 g, 27.0 mmol, 1.0 equiv), tosyl chloride (6.69 g, 35.1 mmol, 1.3 equiv), triethylamine (18.7 mL, 135.0 mmol, 5.0 equiv) in DCM (200 mL) in a rb flask equipped with a reflux condenser was heated at 55 °C for 22 h. At which time, water (28 mL) was added and heating continued at 75 °C for 2 h. The reaction mixture was cooled, the layers separated, and the aqueous layer extracted with DCM (2 x 25 mL). The combined organics were dried (Na₂SO₄), evaporated, and the residue chromatographed (5 % EtOAc in Hexanes on SiO₂) to give phenyloxazoline ***SI4*** (6.19 g, 81.2 % yield): ¹H NMR (300 MHz, CDCl₃) δ 7.64 (app. dt, *J* = 8.7, 1.7 Hz, 2H), 7.33 (app. dt, *J* = 7.7, 1.5 Hz, 1H), 7.26 (m, 1H), 4.38 (dd, *J* = 10.5, 8.9 Hz, 1H), 4.25 (app. t, *J* = 8.3 Hz, 1H), 4.10 (dd, *J* = 10.2, 8.1 Hz, 1H), 1.00 (s, 9H); ¹³C NMR (75 MHz, CDCl₃) δ 162.8, 133.6, 131.4, 131.2, 130.2, 127.0, 121.8, 76.6, 69.0, 34.0, 25.9; IR (Neat Film NaCl) 2956, 1661, 1478, 1354, 1099, 1022, 963 cm⁻¹; HRMS *m/z* calc'd for C₁₃H₁₇NOBr [M+H]⁺: 282.0493, found 282.0488; [α]_D²⁹ -48.32° (*c* = 3.77, hexane, 100 % ee).

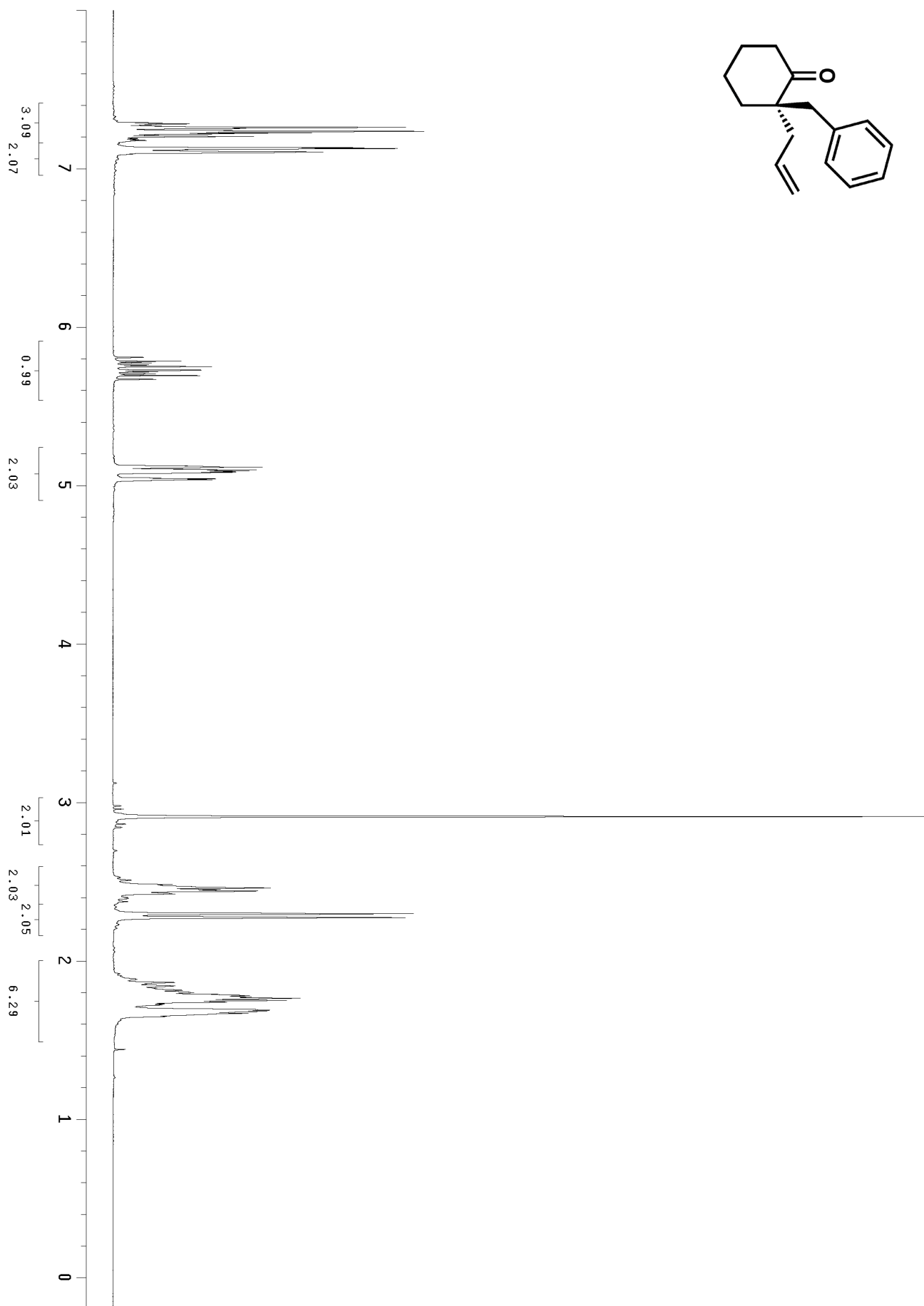
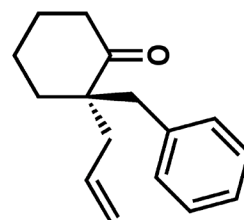
(*S*)-*t*-Bu-PHOX (12**):**¹⁴ A mixture of copper(I) iodide (338.3 mg, 1.77 mmol, 0.125 equiv), diphenylphosphine (4.64 mL, 26.7 mmol, 1.88 equiv), N,N'-dimethylethylenediamine (1.32 mL, 12.4 mmol, 0.875 equiv) in toluene (60 mL) was stirred for 20 min at ambient temperature. At which point, phenyloxazoline ***SI4*** (4.00 g, 14.2 mmol, 1.0 equiv), cesium carbonate (17.4 g, 53.3 mmol, 3.75 equiv), and toluene (60 mL) were added, the flask sealed and heated to 110 °C with stirring. At the reaction mixture became deep red after ~15 min of heating. After 6 h, the reaction mixture was allowed to cool to ambient temperature, filtered, and washed with DCM (2 x 50 mL). Evaporation of the solvent and chromatography (3→7 % EtO₂ in Hexanes on SiO₂) afforded the known¹ (*S*)-*t*-Bu-PHOX **12** (4.48 g, 81.4 % yield).

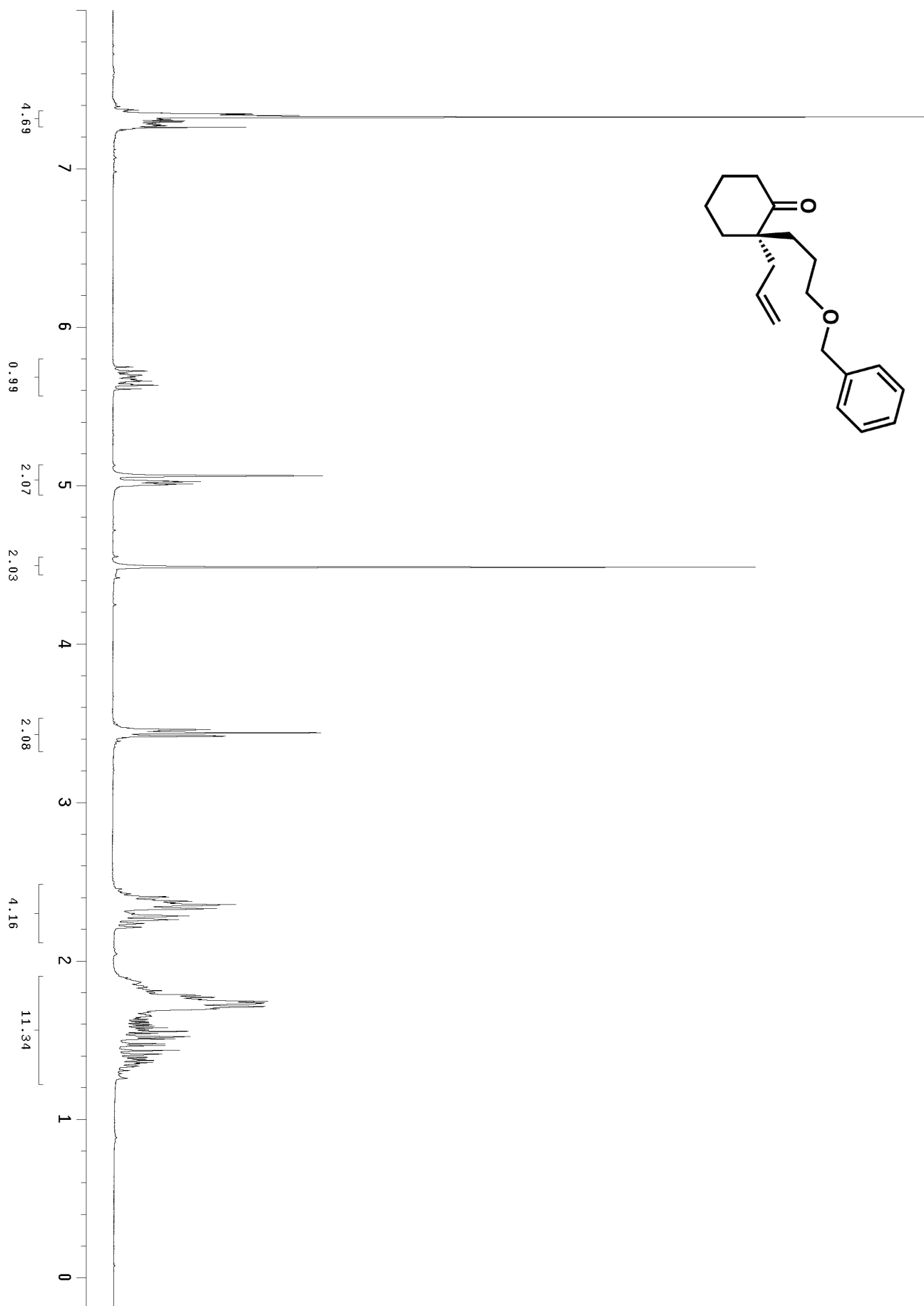
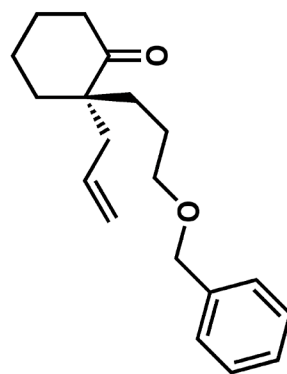
¹H NMR of Product Ketones:

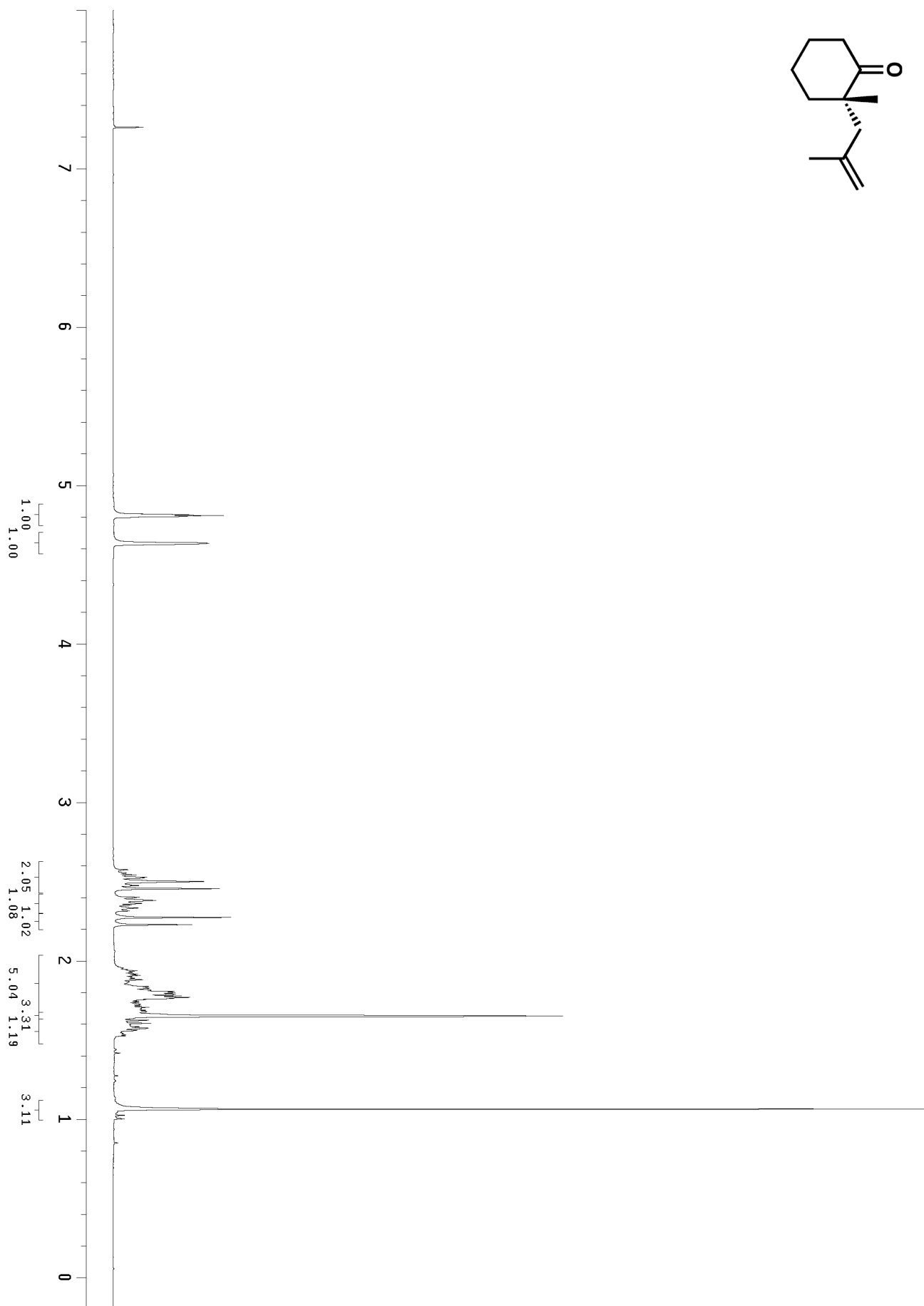
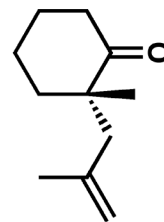


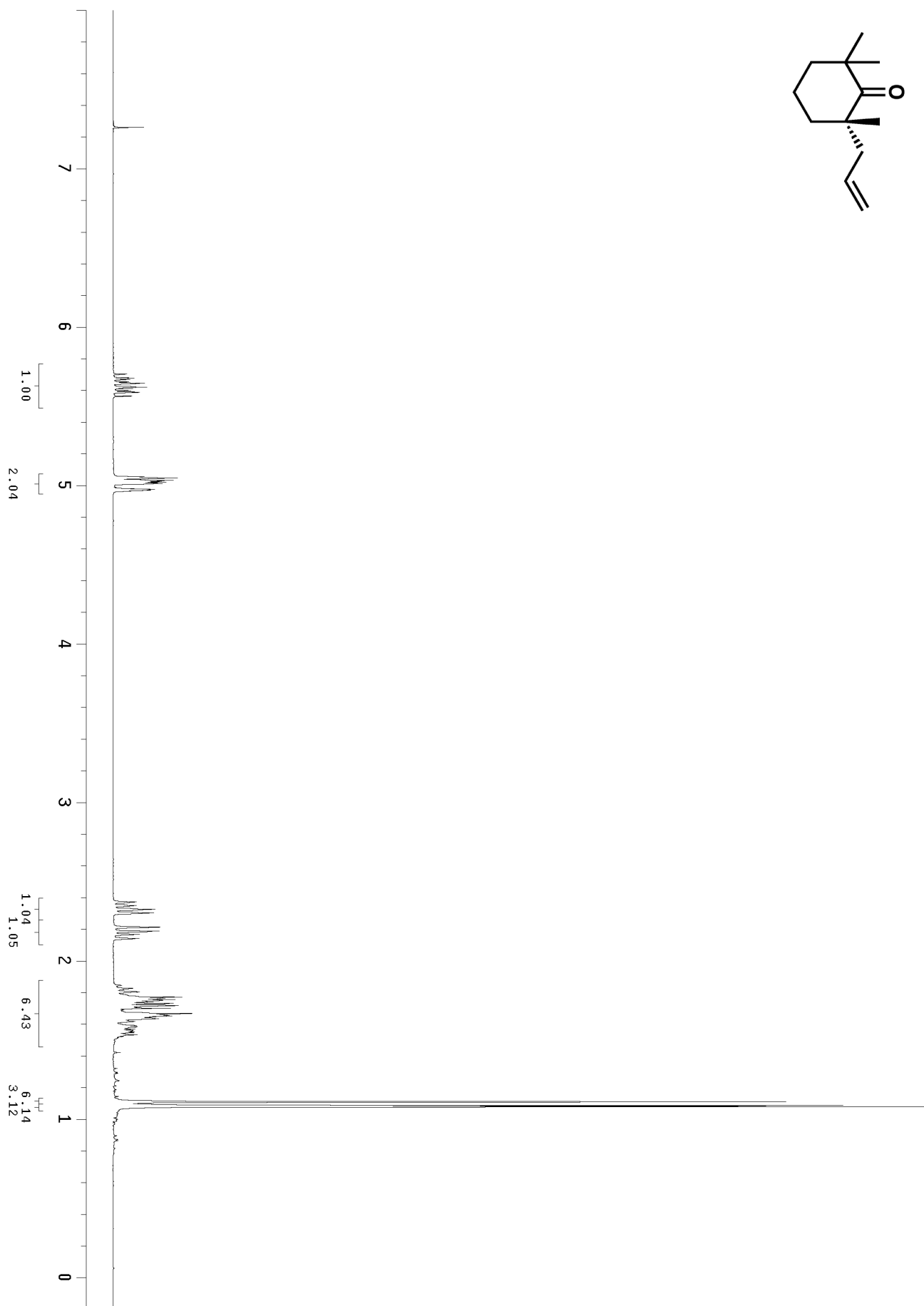
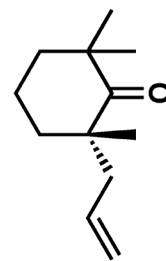


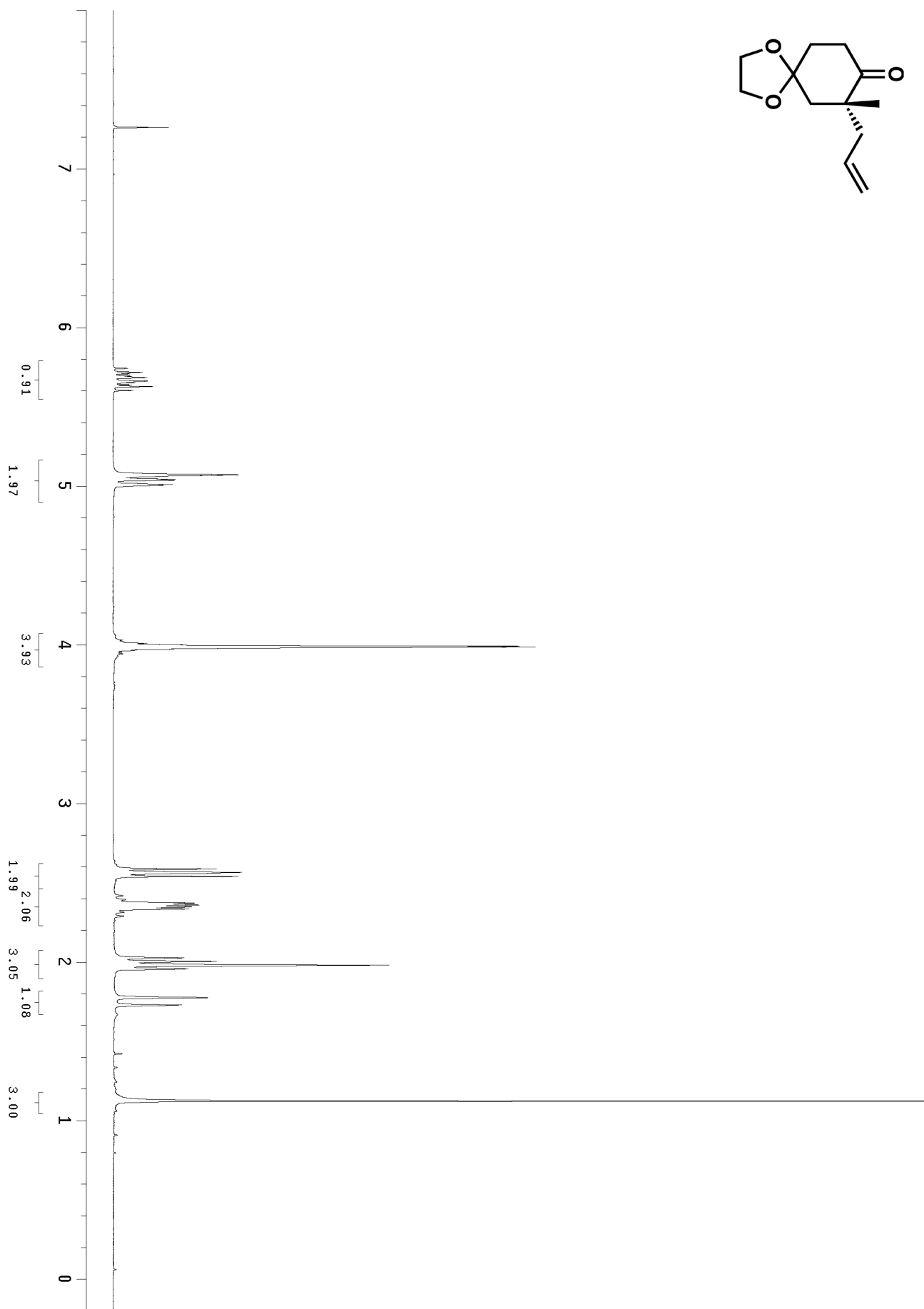
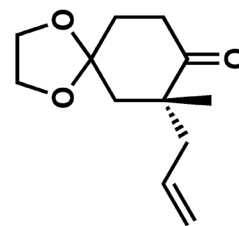


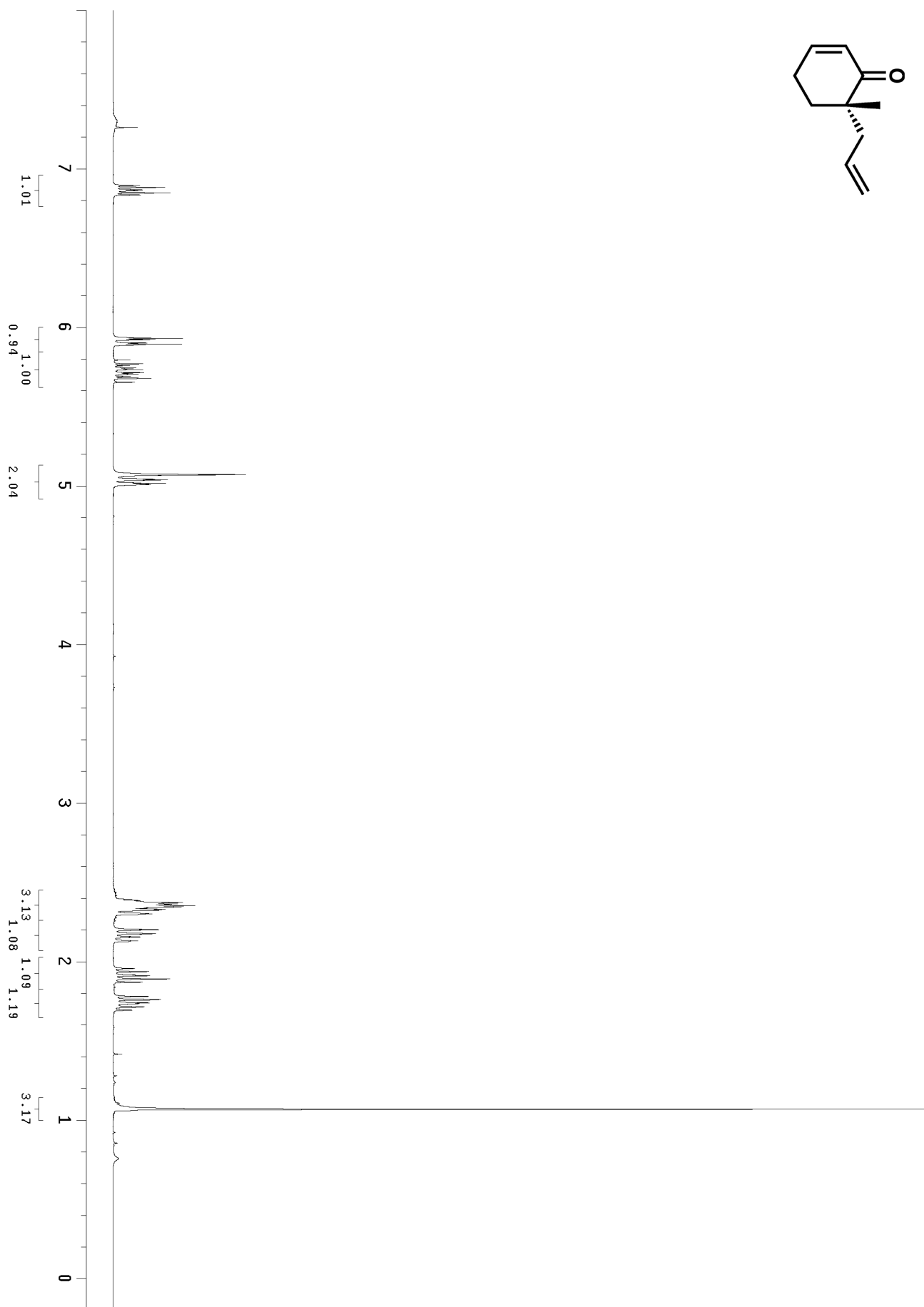
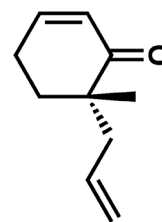


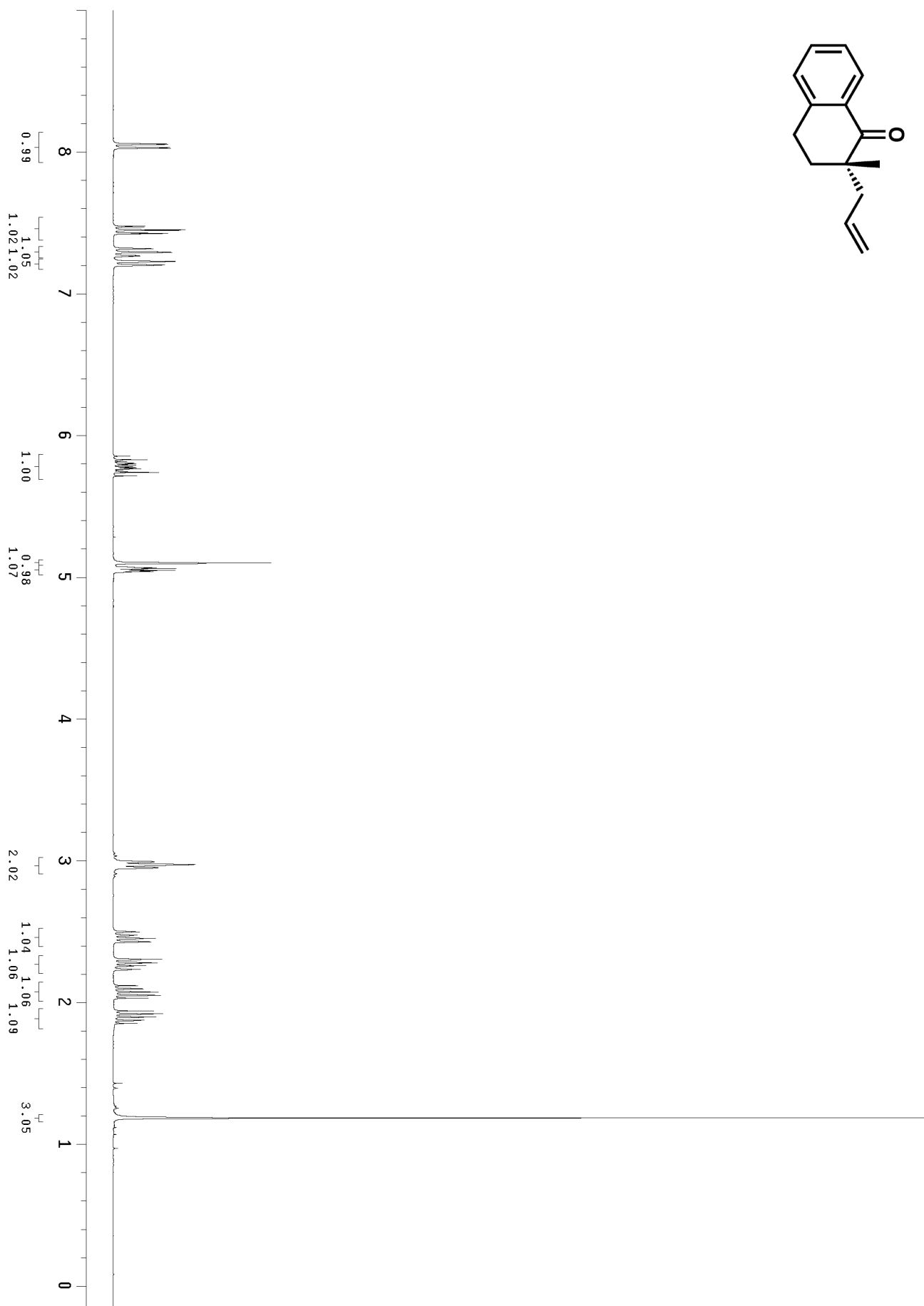
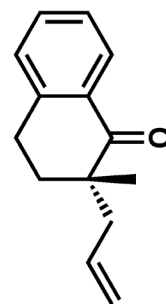


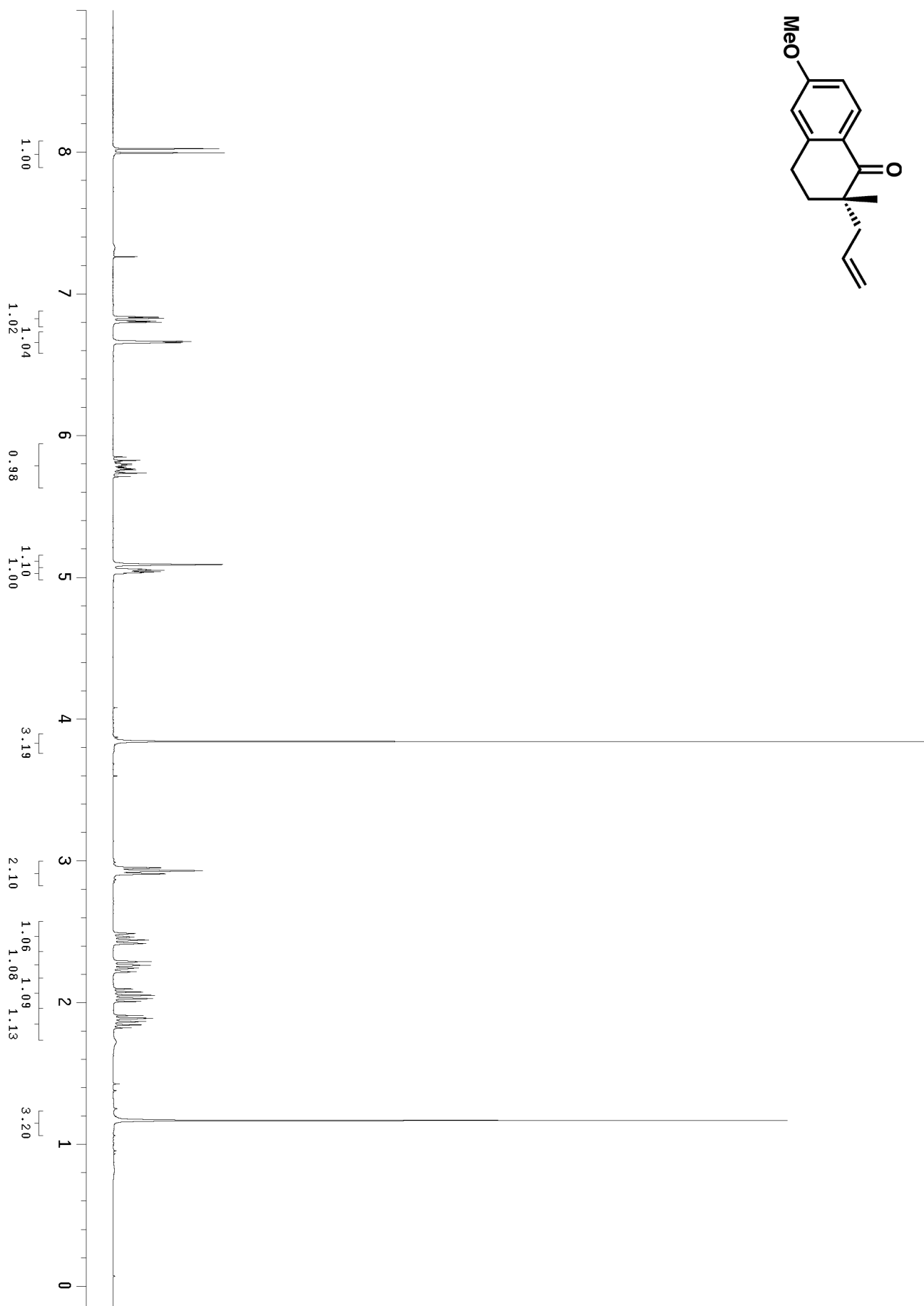
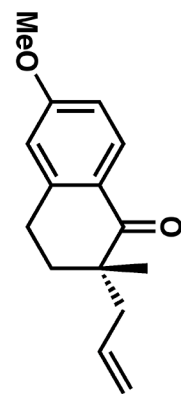


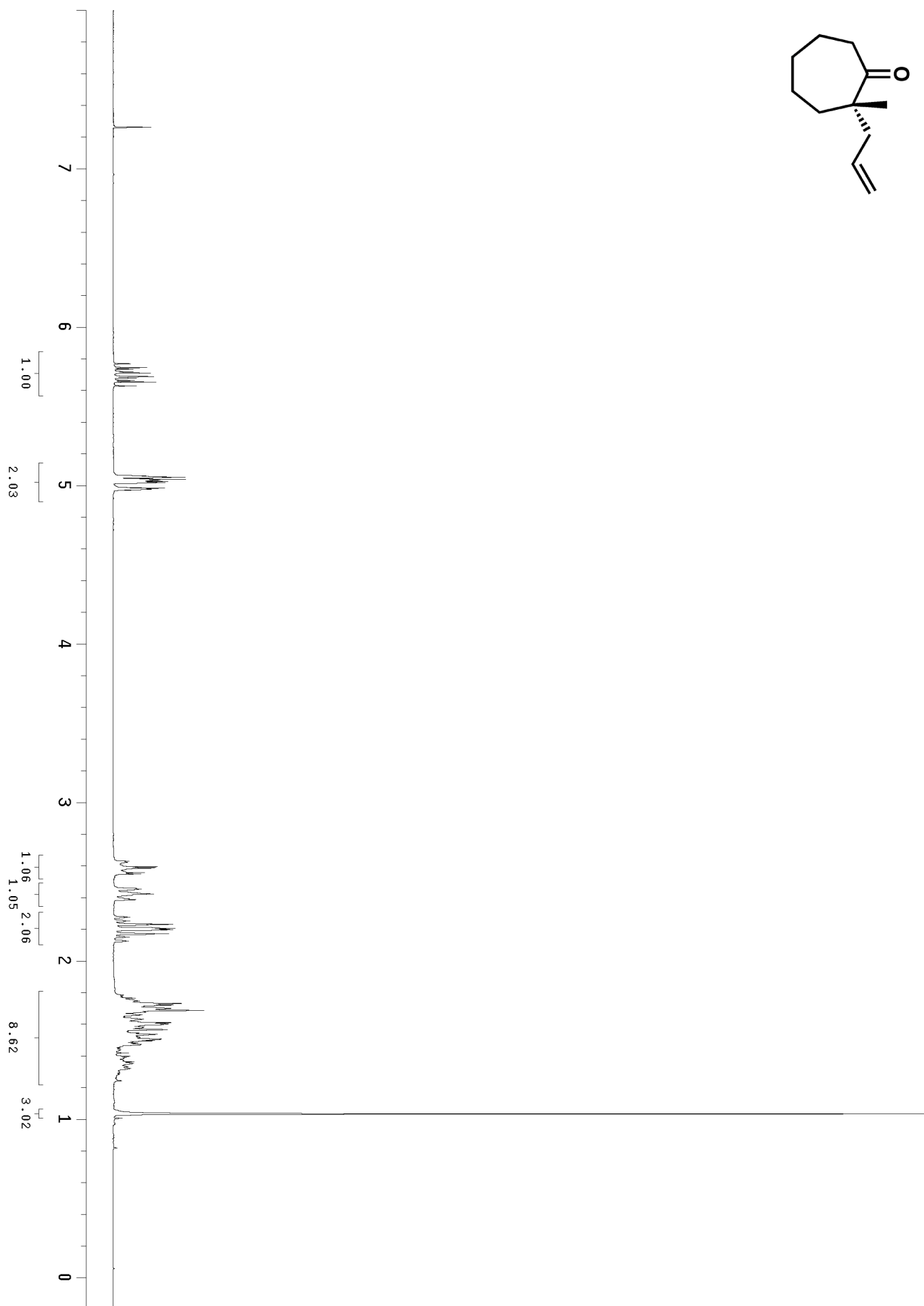
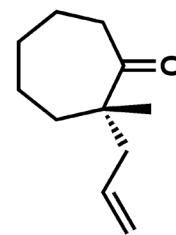


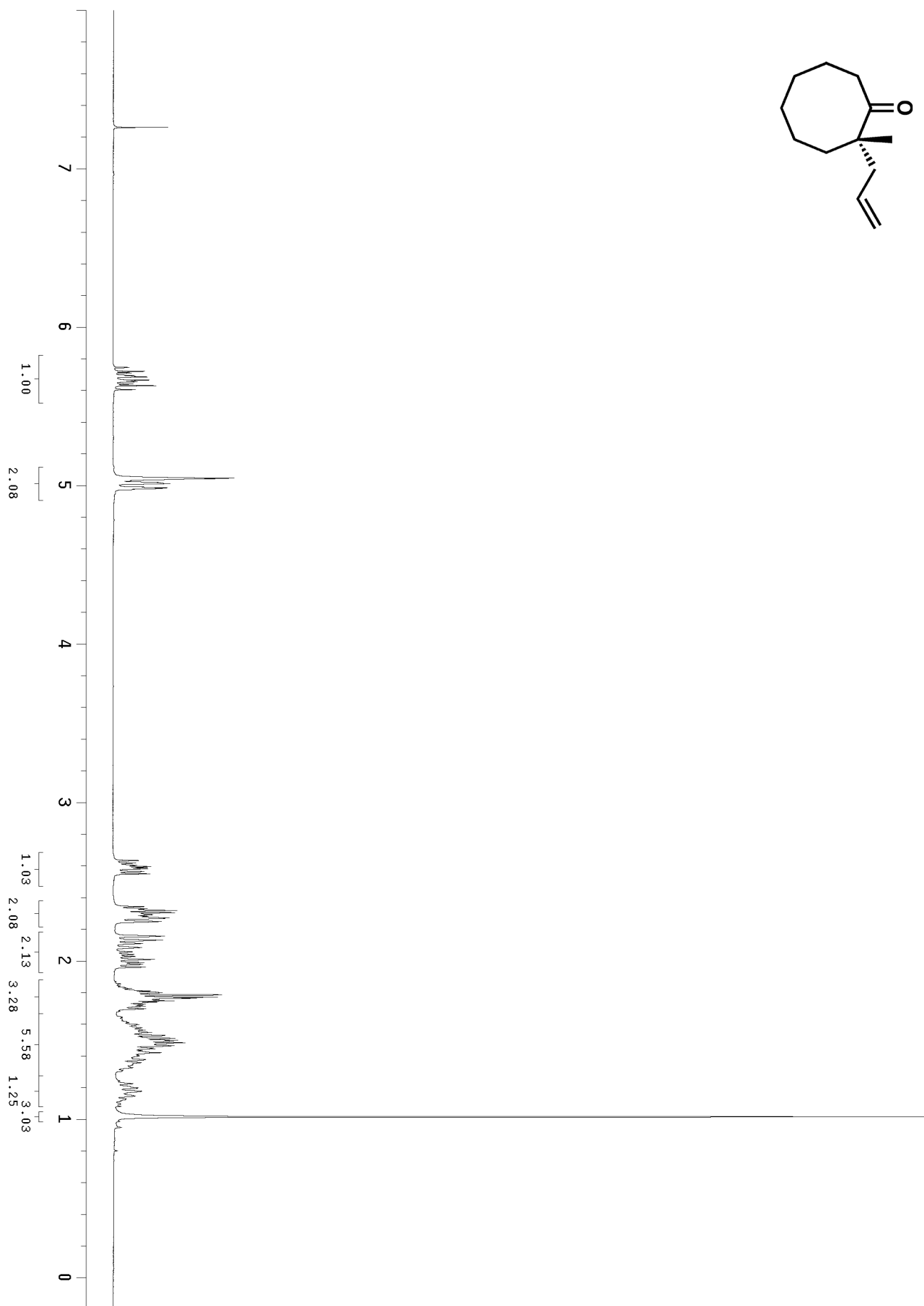
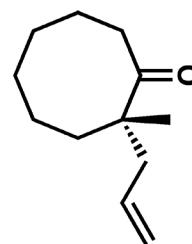


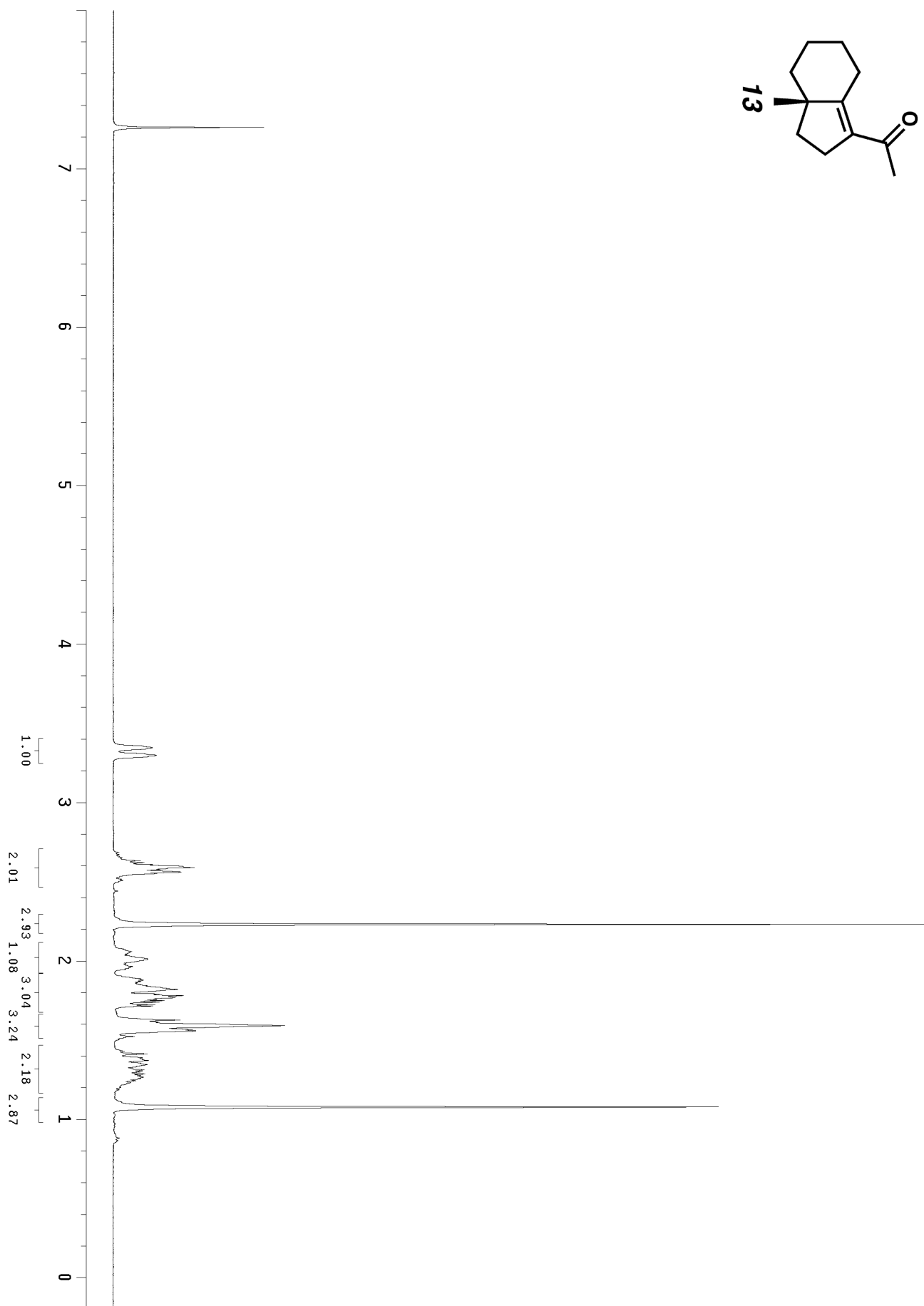
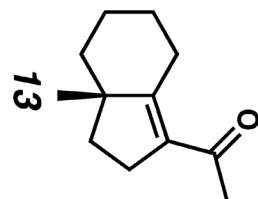


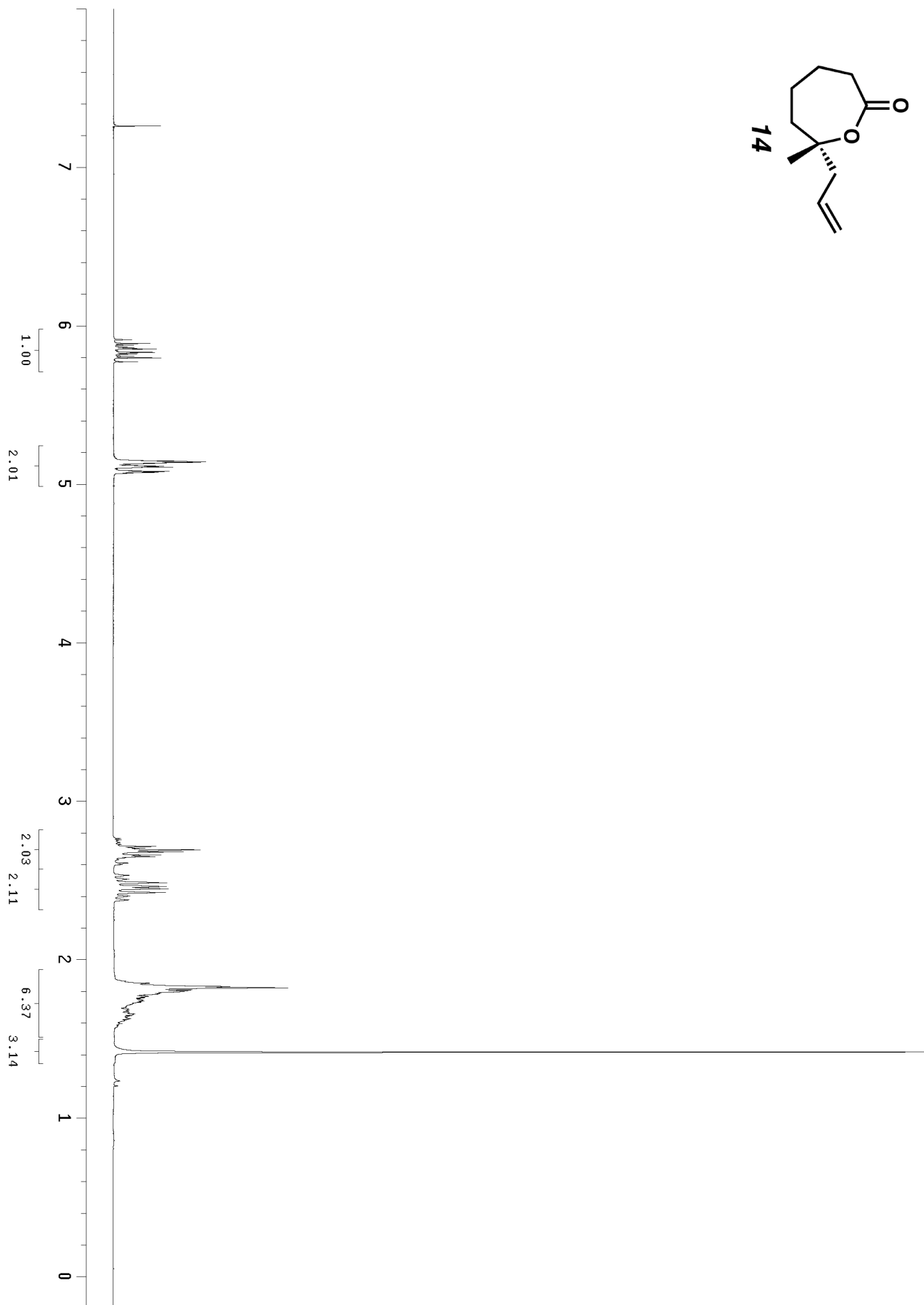
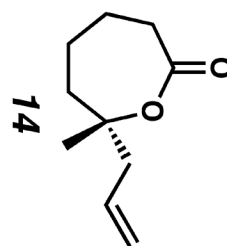


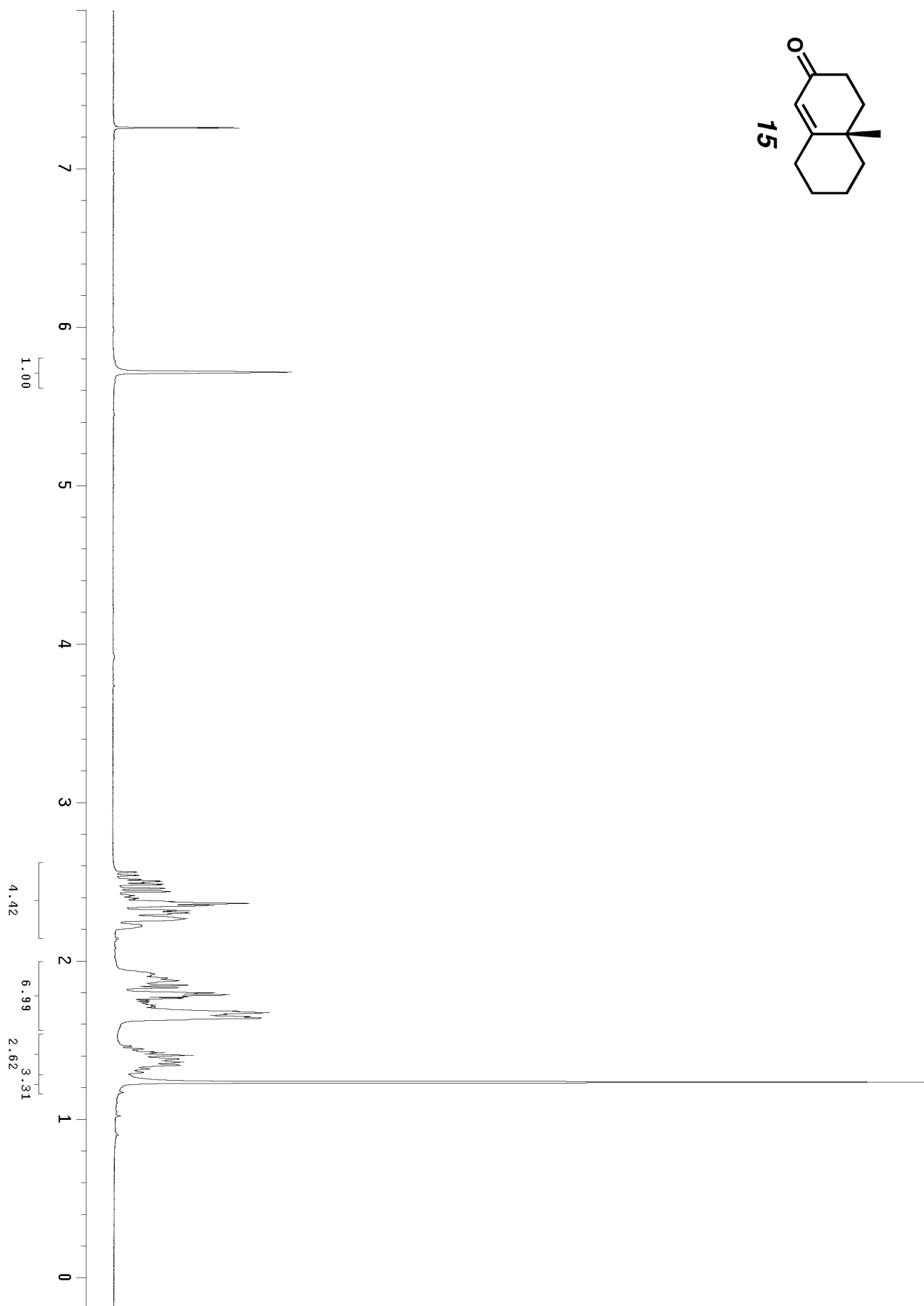
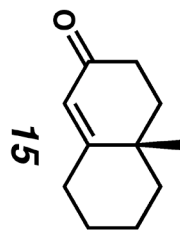


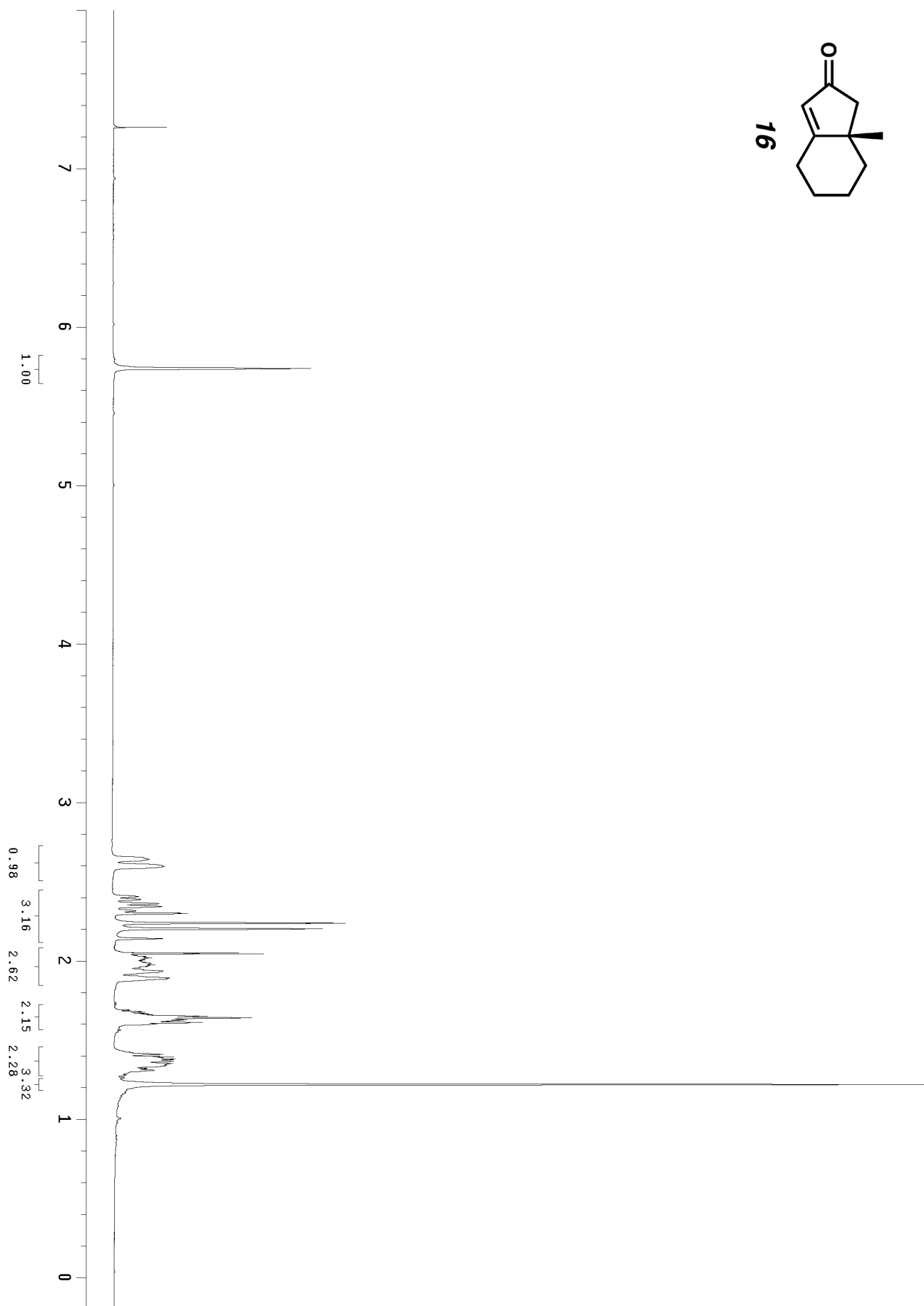
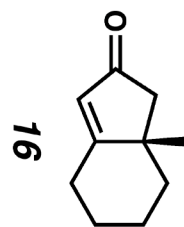












Representative GC and HPLC Traces of Product Ketones:

Ketone 2 racemic:

Data File E:\HPCHEM\1\DATA\DCB23\D23_RAC.D

Sample Name: Racemic

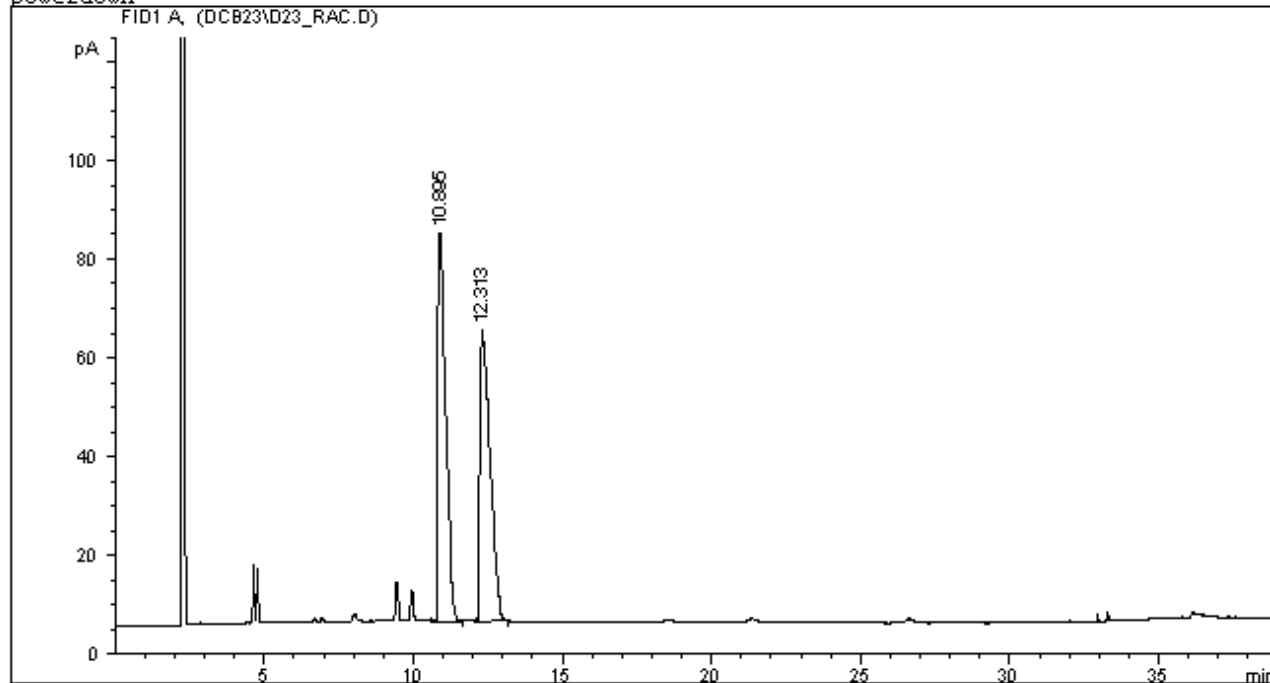
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=====
Injection Date   : 8/25/04 6:28:19 PM          Seq. Line   :    2
Sample Name     : Racemic                     Location    : Vial 1
Acq. Operator   : DCB                        Inj         :    1
                                           Inj Volume  : 1 µl

Acc. Method     : C:\HPCHEM\1\METHODS\DB100ISO.M
Last changed    : 2/19/03 5:36:15 PM by pnc
Analysis Method : C:\HPCHEM\1\METHODS\PWRDOWN.M
Last changed    : 10/8/04 12:41:43 PM by JTM
                  (modified after loading)

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powerdown



```

=====
                          Area Percent Report
=====

```

```

Sorted By           :      Signal
Multiplier          :      1.0000
Dilution           :      1.0000
Use Multiplier & Dilution Factor with ISTDs

```

Signal 1: FID1 A,

Peak #	RetTime [min]	Type	Width [min]	Area [pA*s]	Height [pA]	Area %
1	10.895	PB	0.2522	1436.96729	78.64855	50.15489
2	12.313	PB	0.3214	1428.09216	59.21593	49.84511

```
Totals :                      2865.05945  137.86448
```

Results obtained with enhanced integrator!

```

=====
*** End of Report ***

```

Ketone 2 87 % ee:

Data File E:\HPCHEM\1\DATA\DCB23\D23_043.D

Sample Name: DCB23_043

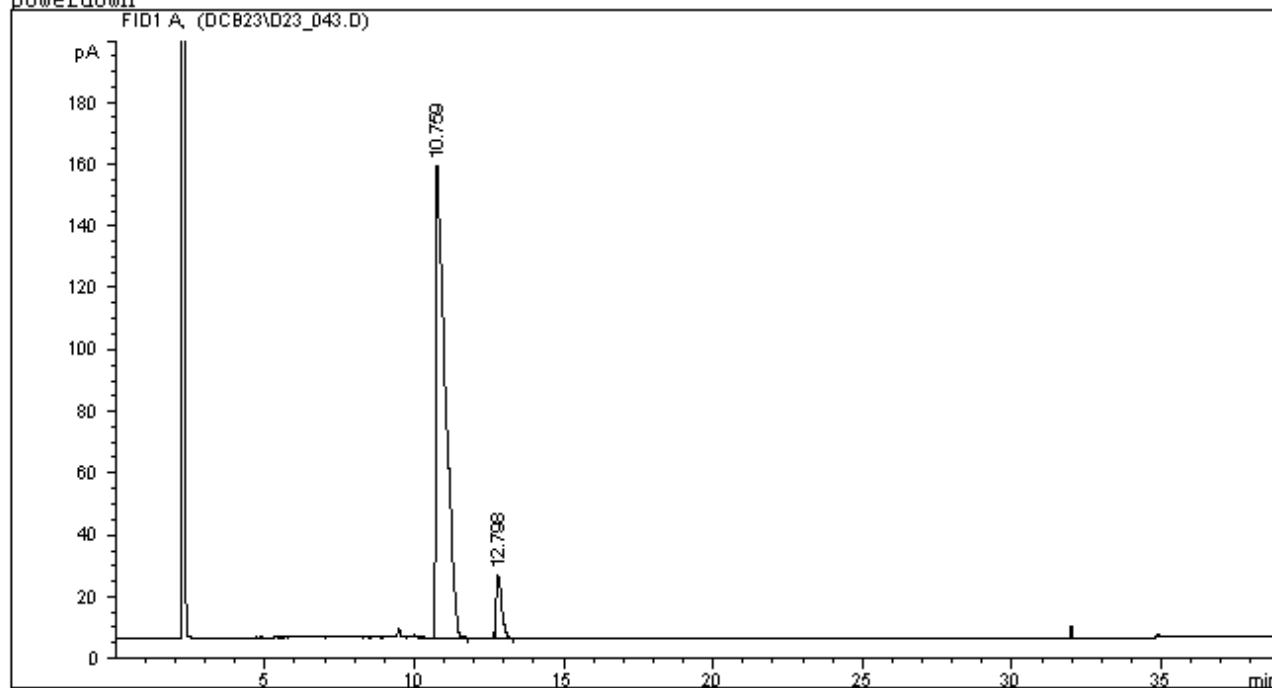
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Injection Date   : 7/13/04 5:13:22 PM      Seq. Line   :    2
Sample Name     : DCB23 043              Location    : Vial 4
Acq. Operator   : DCB                    Inj        :    1
                                           Inj Volume  : 1 µl

Acq. Method     : C:\HPCHEM\1\METHODS\DB100IS0.M
Last changed    : 2/19/03 5:36:15 PM by pnc
Analysis Method : C:\HPCHEM\1\METHODS\POWERDOWN.M
Last changed    : 10/8/04 9:47:53 AM by JTM
                  (modified after loading)

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powerdown



```

=====
                          Area Percent Report
=====

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Sorted By      :      Signal
Multiplier     :      1.0000
Dilution       :      1.0000
Use Multiplier & Dilution Factor with ISTDs

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Signal 1: FID1 A,

Peak #	RetTime [min]	Type	Width [min]	Area [pA*s]	Height [pA]	Area %
1	10.759	PB	0.2869	3364.51807	152.80559	93.55079
2	12.798	BB	0.1617	231.94328	19.79247	6.44921

```
Totals :                3596.46135  172.59806
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Results obtained with enhanced integrator!

```

=====
*** End of Report ***

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Ketone 2 One Recrystallization:

Data File E:\HPCHEM\1\DATA\DCB23\D23_231B.D

Sample Name: dcb23_2312ndBlcr

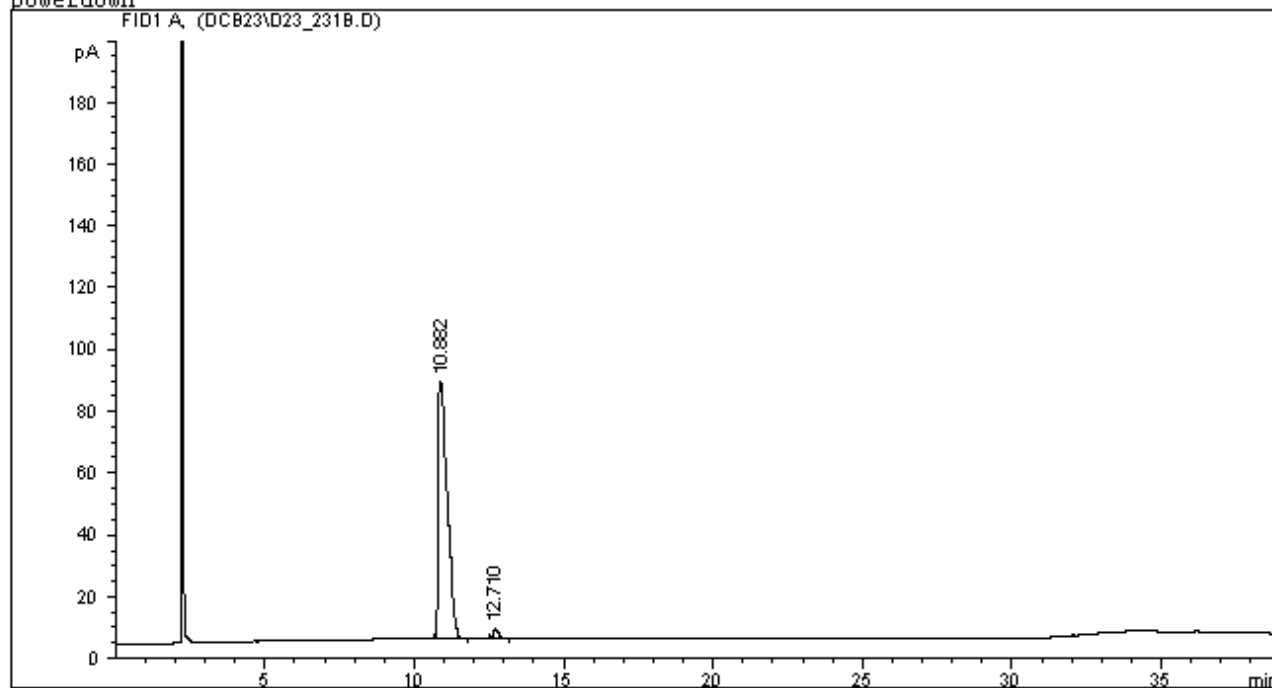
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Injection Date   : 9/5/04 12:33:37 PM      Seq. Line   :    2
Sample Name     : dcb23 2312ndBlcr       Location    : Vial 2
Acq. Operator   : DCB                    Inj        :    1
                                           Inj Volume  : 1 µl

Acq. Method     : C:\HPCHEM\1\METHODS\DB100IS0.M
Last changed    : 2/19/03 5:36:15 PM by pnc
Analysis Method : C:\HPCHEM\1\METHODS\PWRDOWN.M
Last changed    : 10/8/04 9:50:56 AM by JTM
                  (modified after loading)

```

powerdown



```

=====
                          Area Percent Report
=====

```

```

Sorted By       :      Signal
Multiplier      :      1.0000
Dilution        :      1.0000
Use Multiplier & Dilution Factor with ISTDs

```

Signal 1: FID1 A,

Peak #	RetTime [min]	Type	Width [min]	Area [pA*s]	Height [pA]	Area %
1	10.882	PB	0.2975	1768.95886	83.37096	97.80504
2	12.710	BB	0.1823	39.69930	3.44913	2.19496

```
Totals :                1808.65816    86.82009
```

Results obtained with enhanced integrator!

```

=====
*** End of Report ***

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Ketone 2 Two Recrystallizations:

Data File E:\HPCHEM\1\DATA\DCB23\D23_231X.D

Sample Name: 2ndxstal2ndBatch

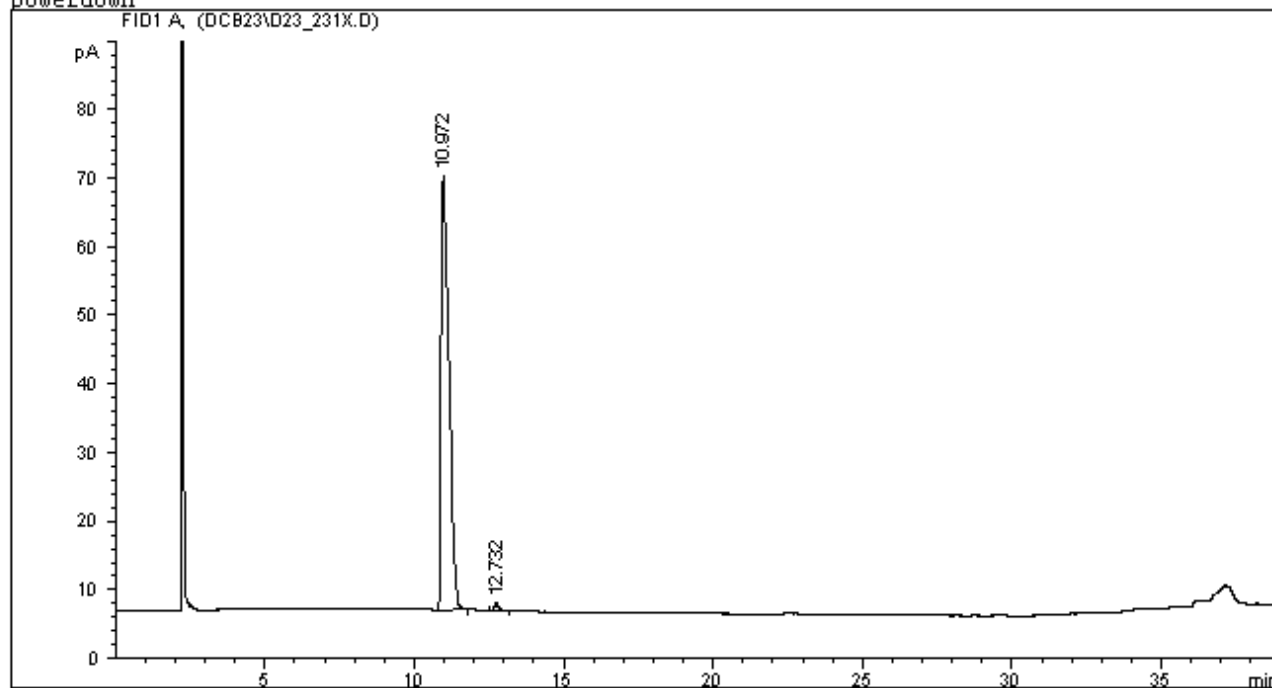
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Injection Date   : 9/9/04 9:02:13 PM          Seq. Line   :    3
Sample Name     : 2ndxstal2ndBatch           Location    : Vial 2
Acq. Operator   : DCB                        Inj         :    1
                                           Inj Volume  : 1 µl

Acq. Method     : C:\HPCHEM\1\METHODS\DB100IS0.M
Last changed    : 2/19/03 5:36:15 PM by pnc
Analysis Method : C:\HPCHEM\1\METHODS\PWRDOWN.M
Last changed    : 10/8/04 9:57:00 AM by JTM
                  (modified after loading)

```

powerdown



```

=====
                          Area Percent Report
=====

```

```

Sorted By      :      Signal
Multiplier     :      1.0000
Dilution       :      1.0000
Use Multiplier & Dilution Factor with ISTDs

```

Signal 1: FID1 A,

Peak #	RetTime [min]	Type	Width [min]	Area [pA*s]	Height [pA]	Area %
1	10.972	PB	0.2601	1146.78455	63.09054	98.91424
2	12.732	BP	0.1613	12.58796	1.17246	1.08576

```
Totals :                1159.37251    64.26300
```

Results obtained with enhanced integrator!

```

=====
*** End of Report ***

```

Table 2 Entry 4 Enone Derivative Racemic:

Data File E:\HPCHEM\1\DATA\DCB22\D22_263A.D

Sample Name: dcb22_263

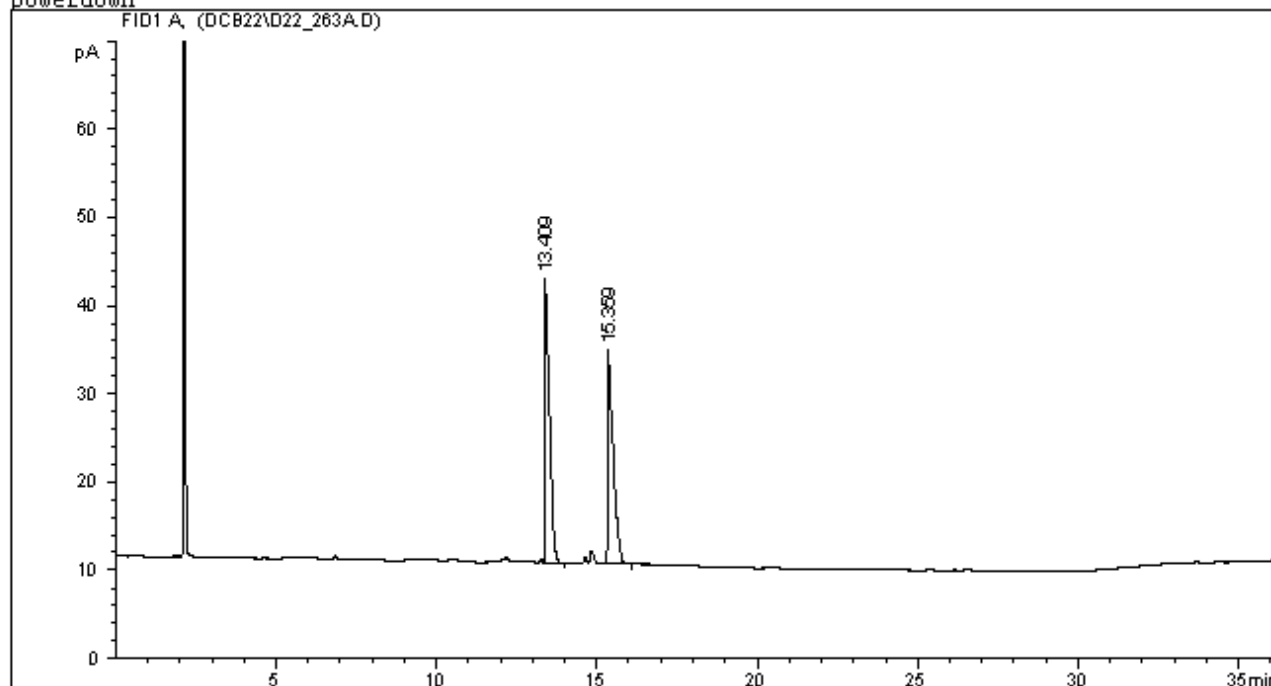
```

=====
Injection Date   : 7/2/04 10:52:43 AM      Seq. Line :    3
Sample Name     : dcb22_263              Location  : Vial 1
Acq. Operator   : DCB                    Inj       :    1
                                           Inj Volume: 1 µl

Acq. Method    : C:\HPCHEM\1\METHODS\140IS030.M
Last changed   : 6/6/04 2:33:48 PM by dcvb
Analysis Method: C:\HPCHEM\1\METHODS\POWERDOWN.M
Last changed   : 10/8/04 10:02:01 AM by JTM
                (modified after loading)

```

powerdown



```

=====
                          Area Percent Report
=====

```

```

Sorted By      :      Signal
Multiplier     :      1.0000
Dilution       :      1.0000
Use Multiplier & Dilution Factor with ISTDs

```

Signal 1: FID1 A,

Peak #	RetTime [min]	Type	Width [min]	Area [pA*s]	Height [pA]	Area %
1	13.409	VP	0.1254	306.60608	32.10103	49.99098
2	15.359	PP	0.1699	306.71667	24.20015	50.00902

```
Totals :                613.32275   56.30118
```

Results obtained with enhanced integrator!

```

=====
*** End of Report ***

```


Table 2 Entry 4 Enone Derivative 92 % ee:

Data File E:\HPCHEM\1\DATA\KEF1\DB22301A.D

Sample Name: dcb22_301

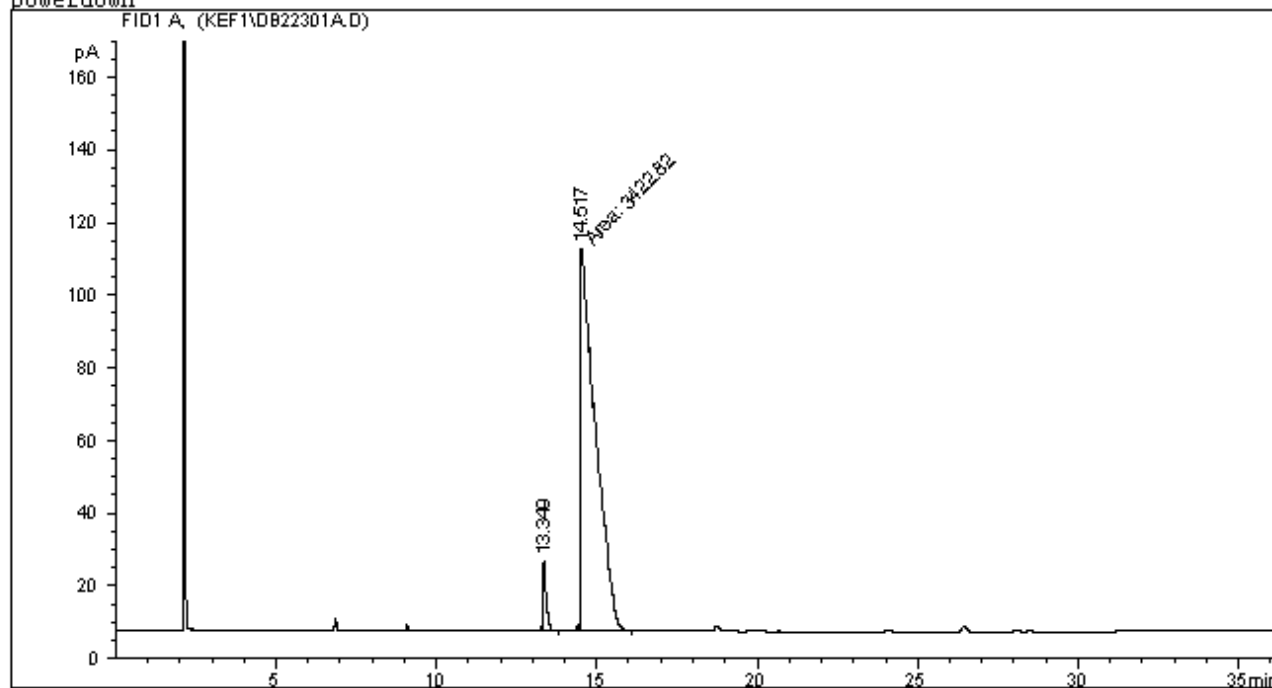
```

=====
Injection Date : 7/9/04 10:26:07 PM      Seq. Line : 11
Sample Name    : dcb22 301                Location  : Vial 3
Acq. Operator  : kristin                  Inj      : 1
                                           Inj Volume : 1 µl

Acq. Method    : C:\HPCHEM\1\METHODS\140IS030.M
Last changed   : 6/6/04 2:33:48 PM by dcwb
Analysis Method : C:\HPCHEM\1\METHODS\POWERDOWN.M
Last changed   : 10/8/04 10:05:02 AM by JTM
                (modified after loading)

```

powerdown



```

=====
                          Area Percent Report
=====

```

```

Sorted By      :      Signal
Multiplier     :      1.0000
Dilution      :      1.0000
Use Multiplier & Dilution Factor with ISTDs

```

Signal 1: FID1 A,

Peak #	RetTime [min]	Type	Width [min]	Area [pA*s]	Height [pA]	Area %
1	13.349	VB	0.1073	139.93250	19.14288	3.92765
2	14.517	MM	0.5429	3422.81885	105.07720	96.07235

```
Totals :                3562.75134  124.22008
```

Results obtained with enhanced integrator!

```

=====
*** End of Report ***

```

Table 2 Entry 5 Diketone Derivative Racemic:

Data File E:\HPCHEM\1\DATA\DCB22\DB22293H.D

Sample Name: dcb22_293

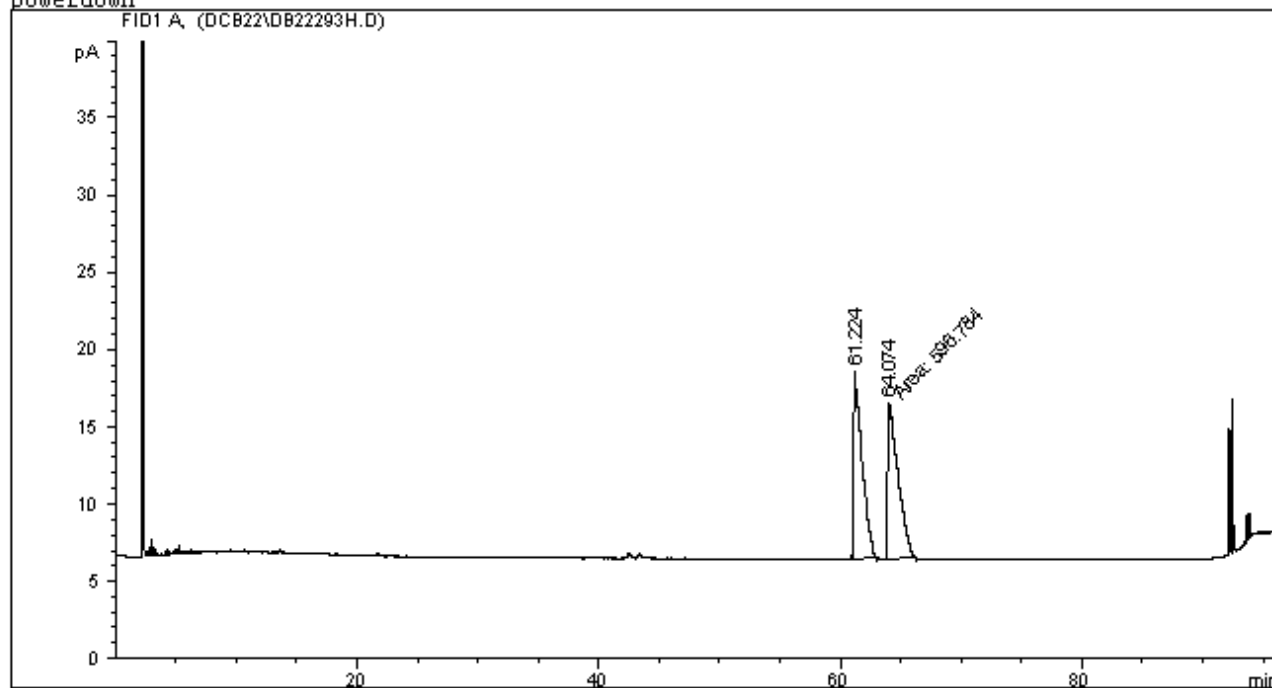
```

=====
Injection Date   : 7/10/04 9:56:28 PM      Seq. Line   :    3
Sample Name     : dcb22_293                Location    : Vial 3
Acq. Operator   : DCB                      Inj        :    1
                                           Inj Volume  : 1 µl

Acq. Method    : C:\HPCHEM\1\METHODS\110S090.M
Last changed   : 7/10/04 7:44:46 PM by kefl
Analysis Method: C:\HPCHEM\1\METHODS\PWRDOWN.M
Last changed   : 10/8/04 10:21:45 AM by JTM
                (modified after loading)
=====

```

powerdown



```

=====
                          Area Percent Report
=====

```

```

Sorted By      :      Signal
Multiplier     :      1.0000
Dilution       :      1.0000
Use Multiplier & Dilution Factor with ISTDs

```

Signal 1: FID1 A,

Peak #	RetTime [min]	Type	Width [min]	Area [pA*s]	Height [pA]	Area %
1	61.224	PB	0.5760	595.49561	12.14650	49.94596
2	64.074	MM	0.9878	596.78430	10.06973	50.05404

```
Totals :                      1192.27991    22.21623
```

Results obtained with enhanced integrator!

```

=====
*** End of Report ***
=====

```

Table 2 Entry 5 Enone Derivative 82 % ee:

Data File E:\HPCHEM\1\DATA\DCB23\D23_109B.D

Sample Name: DCB23_109

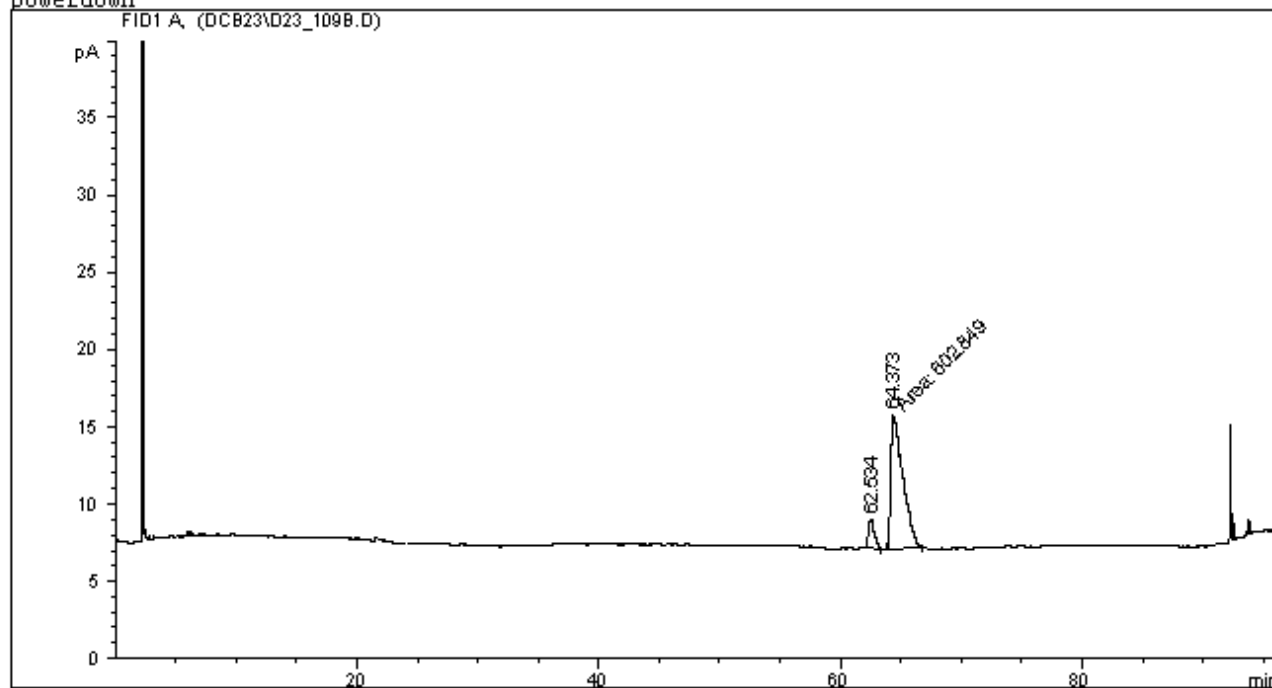
```

=====
Injection Date   : 8/5/04 5:34:52 PM          Seq. Line   :    4
Sample Name     : DCB23 109                  Location    : Vial 1
Acq. Operator   : dcb                        Inj         :    1
                                           Inj Volume  : 1 µl

Acq. Method    : C:\HPCHEM\1\METHODS\110S090.M
Last changed   : 7/10/04 7:44:46 PM by kefl
Analysis Method: C:\HPCHEM\1\METHODS\PWRDOWN.M
Last changed   : 10/8/04 10:18:39 AM by JTM
                (modified after loading)
=====

```

powerdown



```

=====
                          Area Percent Report
=====

```

```

Sorted By      :      Signal
Multiplier     :      1.0000
Dilution       :      1.0000
Use Multiplier & Dilution Factor with ISTDs

```

Signal 1: FID1 A,

Peak #	RetTime [min]	Type	Width [min]	Area [pA*s]	Height [pA]	Area %
1	62.534	BB	0.3972	60.73349	1.80201	9.15237
2	64.373	MM	1.1678	602.84882	8.60358	90.84763

```
Totals :                      663.58231  10.40559
```

Results obtained with enhanced integrator!

```

=====
*** End of Report ***
=====

```

Table 2 Entry 6 Racemic:

Data File C:\HPCHEM\2\DATA\DCB22\D137C3E4.D

Sample Name: dcb22_137

```

=====
Injection Date : 5/25/2004 4:43:07 PM      Seq. Line : 14
Sample Name    : dcb22 137                 Location  : Vial 61
Acq. Operator  : DCB                       Inj      : 1
                                           Inj Volume : 5 µl

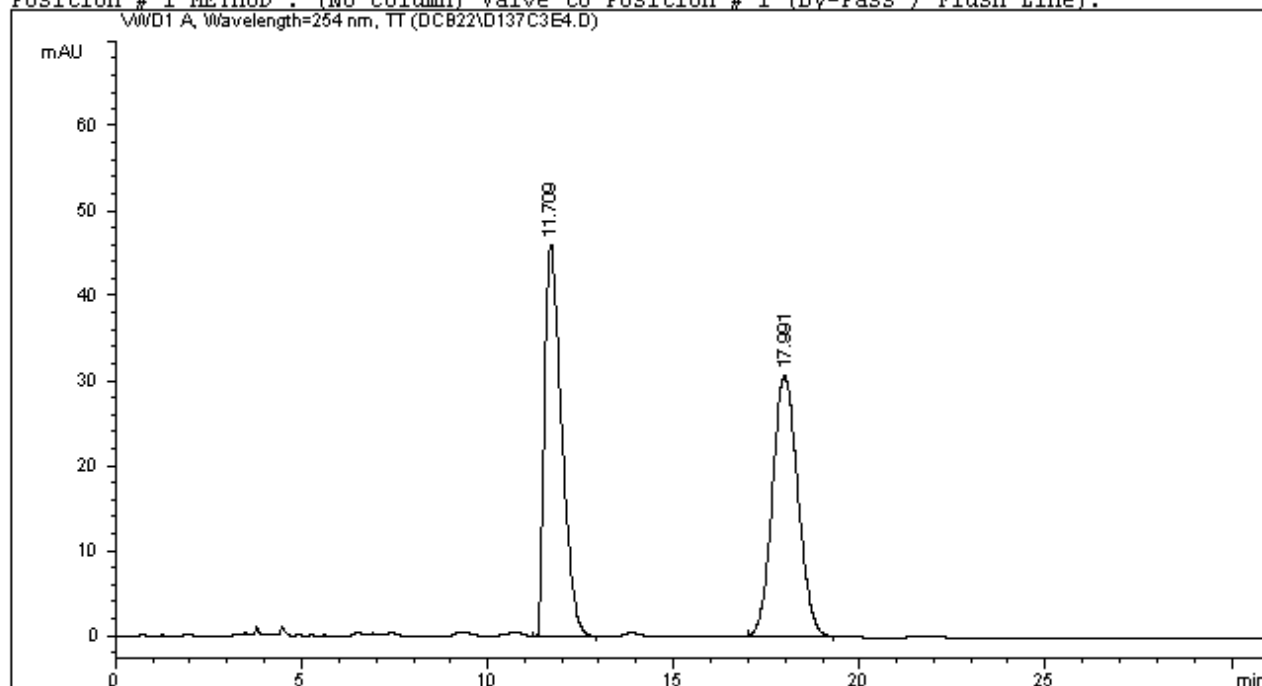
```

```

Acq. Method    : C:\HPCHEM\2\METHODS\4-EOH30.M
Last changed   : 3/31/2004 3:41:22 PM by mike
Analysis Method : C:\HPCHEM\2\METHODS\BYPASS.M
Last changed   : 10/8/2004 10:24:52 AM by dra
                (modified after loading)

```

Position # 1 METHOD : (No Column) Valve to Position # 1 (By-Pass / Flush Line).



```

=====
                          Area Percent Report
=====

```

```

Sorted By      :      Signal
Multiplier     :      1.0000
Dilution      :      1.0000

```

Signal 1: VWD1 A, Wavelength=254 nm, TT

Peak #	RetTime [min]	Type	Width [min]	Area mAU	Area %	Height [mAU]
1	11.709	VB	0.4984	1464.16248	50.0769	46.13335
2	17.991	BP	0.7385	1459.66443	49.9231	30.68317

```
Totals :                      2923.82690   76.81651
```

Results obtained with enhanced integrator!

```

=====
*** End of Report ***

```

Table 2 Entry 6 85 % ee:

Data File C:\HPCHEM\2\DATA\DCB22\D135C3E4.D

Sample Name: dcb22_135

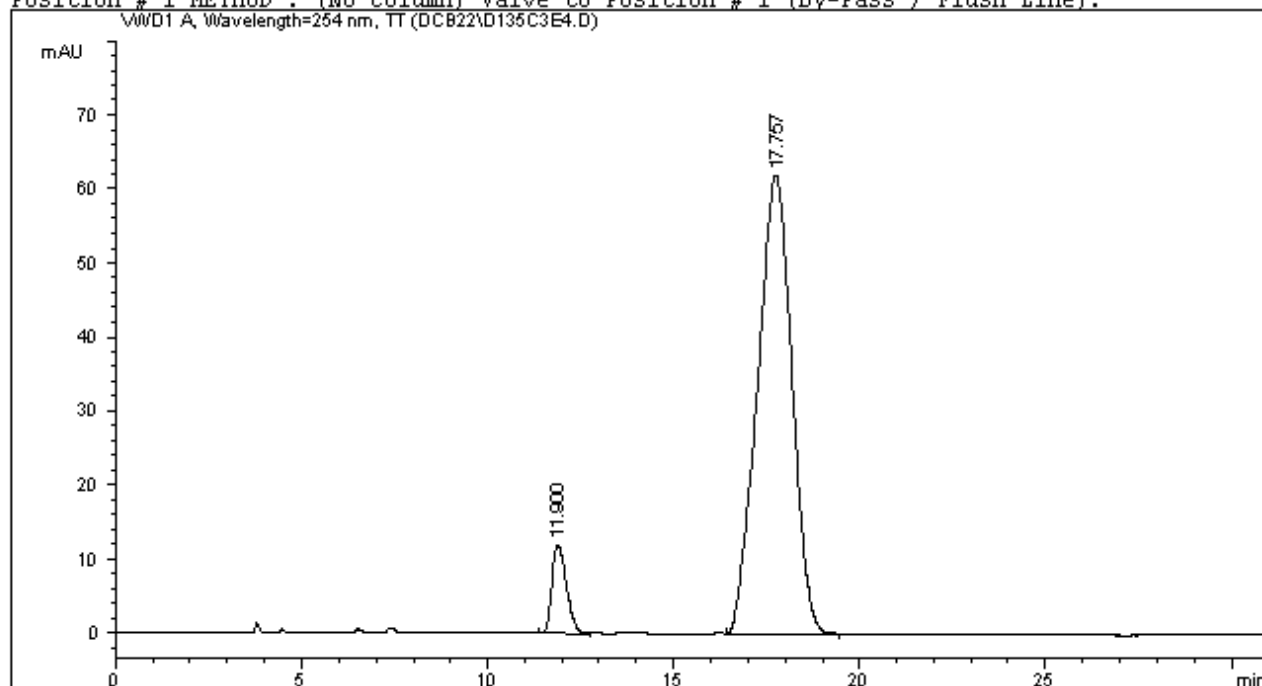
```

=====
Injection Date   : 5/26/2004 12:17:20 AM      Seq. Line   : 16
Sample Name     : dcb22_135                  Location    : Vial 62
Acq. Operator   : DCB                       Inj        : 1
                                           Inj Volume  : 5 µl

Acq. Method     : C:\HPCHEM\2\METHODS\4-E0H30.M
Last changed    : 3/31/2004 3:41:22 PM by mike
Analysis Method : C:\HPCHEM\2\METHODS\BYPASS.M
Last changed    : 10/8/2004 10:27:45 AM by dra
                  (modified after loading)

```

Position # 1 METHOD : (No Column) Valve to Position # 1 (By-Pass / Flush Line).



```

=====
                          Area Percent Report
=====

```

```

Sorted By      :      Signal
Multiplier     :      1.0000
Dilution       :      1.0000

```

Signal 1: VWD1 A, Wavelength=254 nm, TT

Peak #	RetTime [min]	Type	Width [min]	Area mAU	Area *s	Height [mAU]	Area %
1	11.900	PB	0.4318	325.66907	11.93796	7.5503	
2	17.757	BB	0.9816	3987.63940	61.90025	92.4497	

```
Totals :                      4313.30847  73.83821
```

Results obtained with enhanced integrator!

```

=====
*** End of Report ***
=====

```

Table 2 Entry 7 Racemic:

Data File C:\HPCHEM\3\DATA\RMAC2\D17_087C.D

Sample Name: dcb17_87

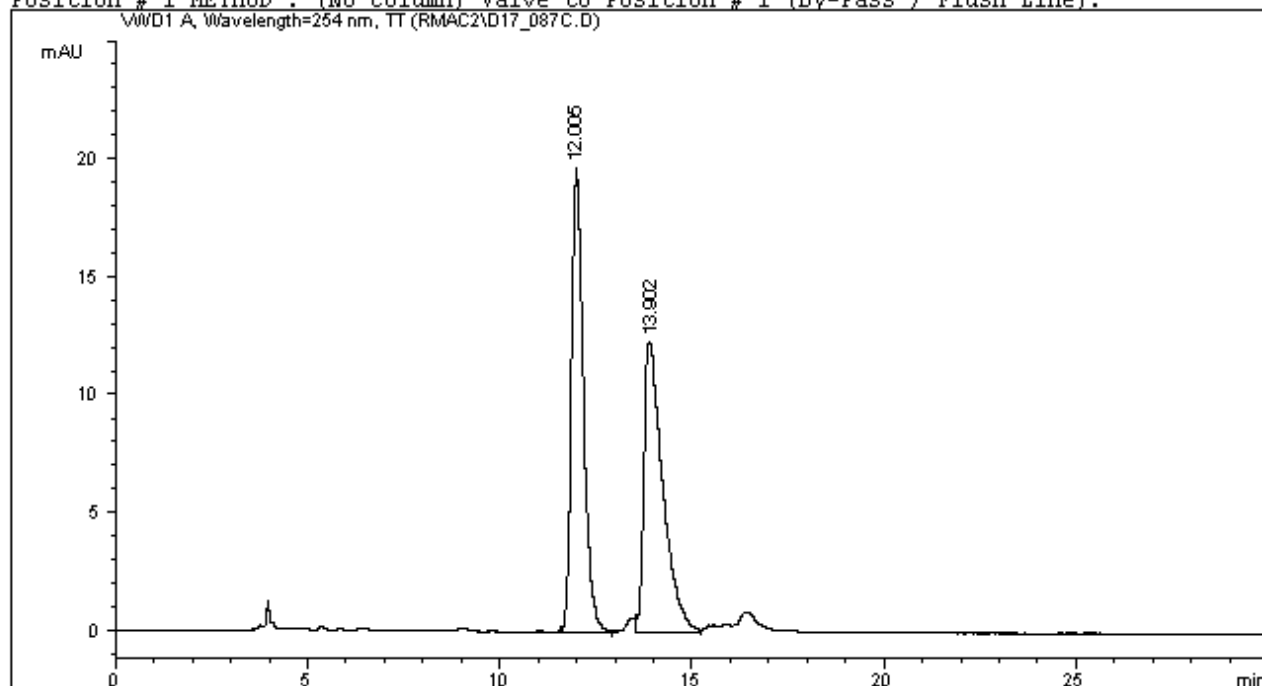
```

=====
Injection Date : 6/23/2004 11:33:30 AM      Seq. Line : 11
Sample Name    : dcb17_87                  Location  : Vial 11
Acq. Operator  : rmm                      Inj      : 1
                                           Inj Volume : 5 µl

Acq. Method    : C:\HPCHEM\3\METHODS\15D30.M
Last changed   : 6/23/2004 9:30:17 AM by rmm
Analysis Method : C:\HPCHEM\3\METHODS\BYPASS.M
Last changed   : 10/8/2004 10:33:25 AM by jmb
                (modified after loading)

```

Position # 1 METHOD : (No Column) Valve to Position # 1 (By-Pass / Flush Line).



```

=====
                          Area Percent Report
=====

```

```

Sorted By      :      Signal
Multiplier     :      1.0000
Dilution       :      1.0000

```

Signal 1: VWD1 A, Wavelength=254 nm, TT

Peak #	RetTime [min]	Type	Width [min]	Area mAU	Area %	Height [mAU]
1	12.005	BB	0.3254	421.15051	50.3042	19.67632
2	13.902	VB	0.4822	416.05701	49.6958	12.29345

```
Totals :                      837.20752  31.96977
```

Results obtained with enhanced integrator!

```

=====
*** End of Report ***

```

Table 2 Entry 7 88 % ee:

Data File C:\HPCHEM\3\DATA\RMAC2\D22_229C.D

Sample Name: DCB22_229

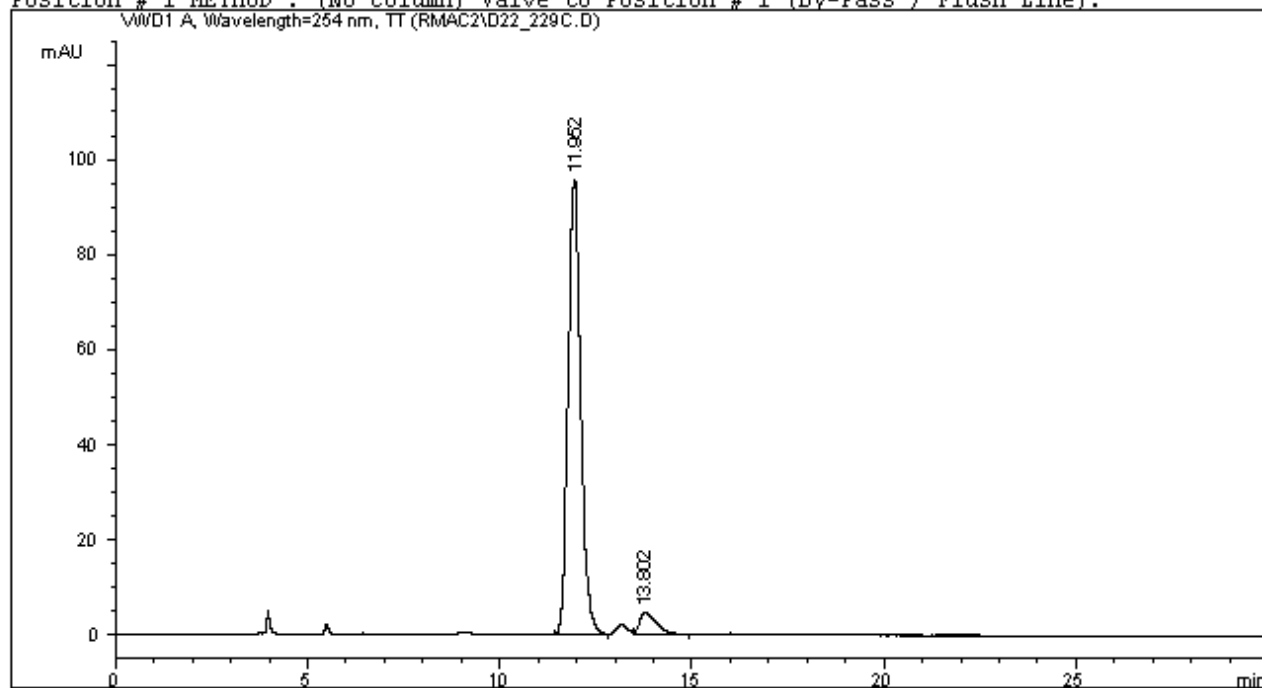
```

=====
Injection Date : 6/23/2004 10:52:08 AM      Seq. Line :    9
Sample Name    : DCB22_229                  Location  : Vial 12
Acq. Operator  : rmm                        Inj      :    1
                                           Inj Volume: 5 µl

Acq. Method    : C:\HPCHEM\3\METHODS\15D30.M
Last changed   : 6/23/2004 9:30:17 AM by rmm
Analysis Method: C:\HPCHEM\3\METHODS\BYPASS.M
Last changed   : 10/8/2004 10:36:42 AM by jmb
                (modified after loading)

```

Position # 1 METHOD : (No Column) Valve to Position # 1 (By-Pass / Flush Line).



```

=====
                          Area Percent Report
=====

```

```

Sorted By      :      Signal
Multiplier     :      1.0000
Dilution       :      1.0000

```

Signal 1: VWD1 A, Wavelength=254 nm, TT

Peak #	RetTime [min]	Type	Width [min]	Area mAU	Area *s	Height [mAU]	Area %
1	11.952	BV	0.3543	2189.22803		95.67223	93.7334
2	13.802	VB	0.4552	146.36189		4.75447	6.2666

```
Totals :                2335.58992  100.42670
```

Results obtained with enhanced integrator!

```

=====
*** End of Report ***

```

Table 2 Entry 8 Racemic:

Data File C:\HPCHEM\3\DATA\TUTTLE\DB22177Z.D

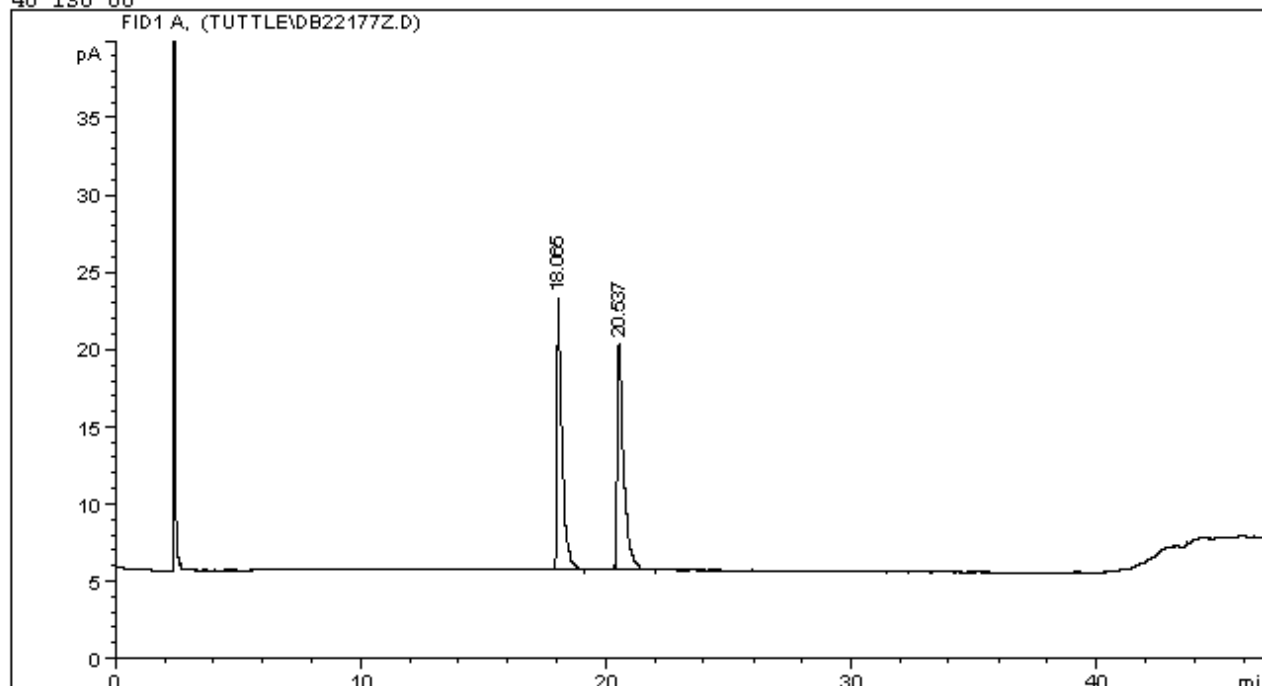
Sample Name: dcb22_177

```

=====
Injection Date : 6/16/2004 10:49:27 PM      Seq. Line : 12
Sample Name    : dcb22 177                  Location  : Vial 27
Acq. Operator  : jamie                      Inj      : 1
Acq. Instrument : Instrument 3              Inj Volume : 1 µl
Acq. Method    : C:\HPCHEM\3\METHODS\100IS040.M
Last changed   : 6/10/2004 11:07:16 PM by nIKKI
Analysis Method : C:\HPCHEM\3\METHODS\45IS55F.M
Last changed   : 10/8/2004 11:03:01 AM by jbt
                  (modified after loading)
=====

```

40 iso 80



```

=====
                          Area Percent Report
=====

```

```

Sorted By      :      Signal
Multiplier     :      1.0000
Dilution       :      1.0000
Use Multiplier & Dilution Factor with ISTDs

```

Signal 1: FID1 A,

Peak #	RetTime [min]	Type	Width [min]	Area [pA*s]	Height [pA]	Area %
1	18.065	BB	0.2128	259.56442	17.52343	49.85883
2	20.537	PB	0.2604	261.03427	14.61583	50.14117

```
Totals :                      520.59869   32.13926
```

Results obtained with enhanced integrator!

```

=====
*** End of Report ***
=====

```


Table 2 Entry 8 91 % ee:

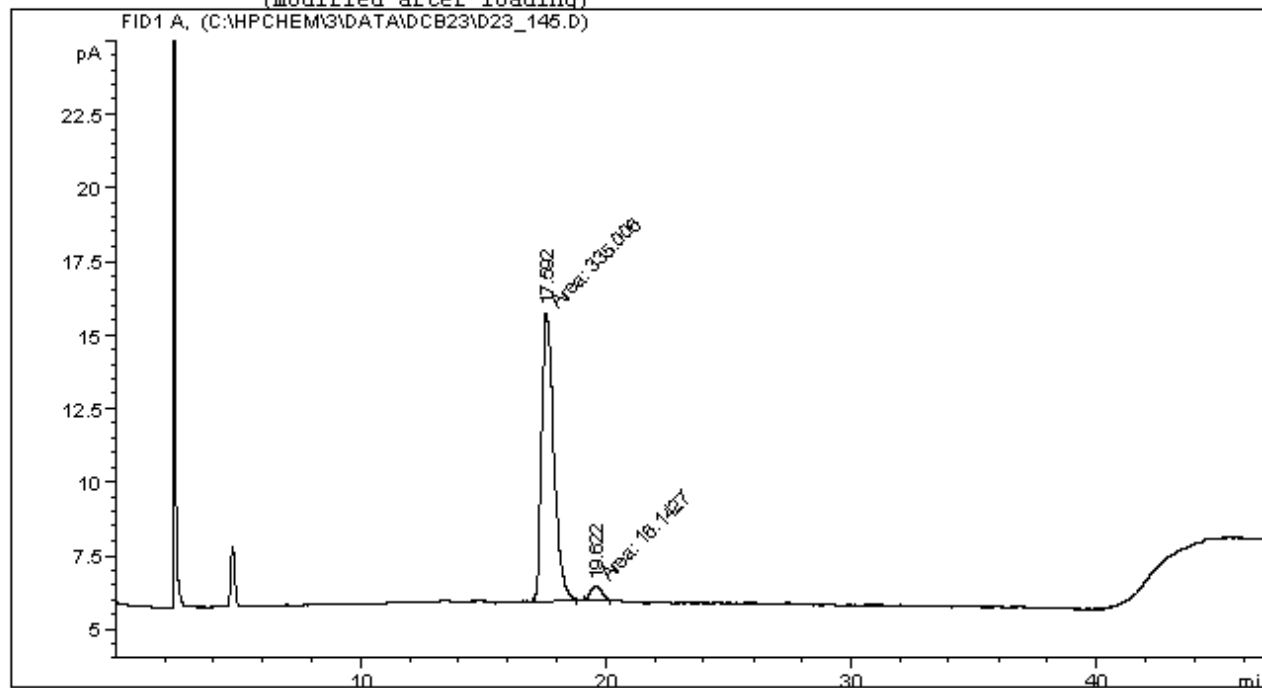
Data File C:\HPCHEM\3\DATA\DCB23\D23_145.D

Sample Name: DCB23_145

```

=====
Injection Date : 8/10/2004 3:11:18 PM      Seq. Line : 2
Sample Name    : DCB23 145                 Location  : Vial 6
Acq. Operator  : dcb                       Inj      : 1
Acq. Instrument : Instrument 3              Inj Volume : 1 µl
Acq. Method    : C:\HPCHEM\3\METHODS\100IS040.M
Last changed   : 6/10/2004 11:07:16 PM by nIKKI
Analysis Method : C:\HPCHEM\1\METHODS\150IS090.M
Last changed   : 10/8/2004 1:22:58 PM by ians
                (modified after loading)
=====

```



```

=====
                          Area Percent Report
=====

```

```

Sorted By      :      Signal
Multiplier     :      1.0000
Dilution      :      1.0000
Use Multiplier & Dilution Factor with ISTDs

```

Signal 1: FID1 A,

Peak #	RetTime [min]	Type	Width [min]	Area [pA*s]	Height [pA]	Area %
1	17.592	MM	0.5690	335.00635	9.81331	95.40288
2	19.622	MM	0.5282	16.14274	5.09399e-1	4.59712

```
Totals :                351.14909   10.32271
```

Results obtained with enhanced integrator!

```

=====
*** End of Report ***
=====

```

Table 2 Entry 9 Racemic:

Data File C:\HPCHEM\2\DATA\DCB22\D22_119E.D

Sample Name: dcb22_119

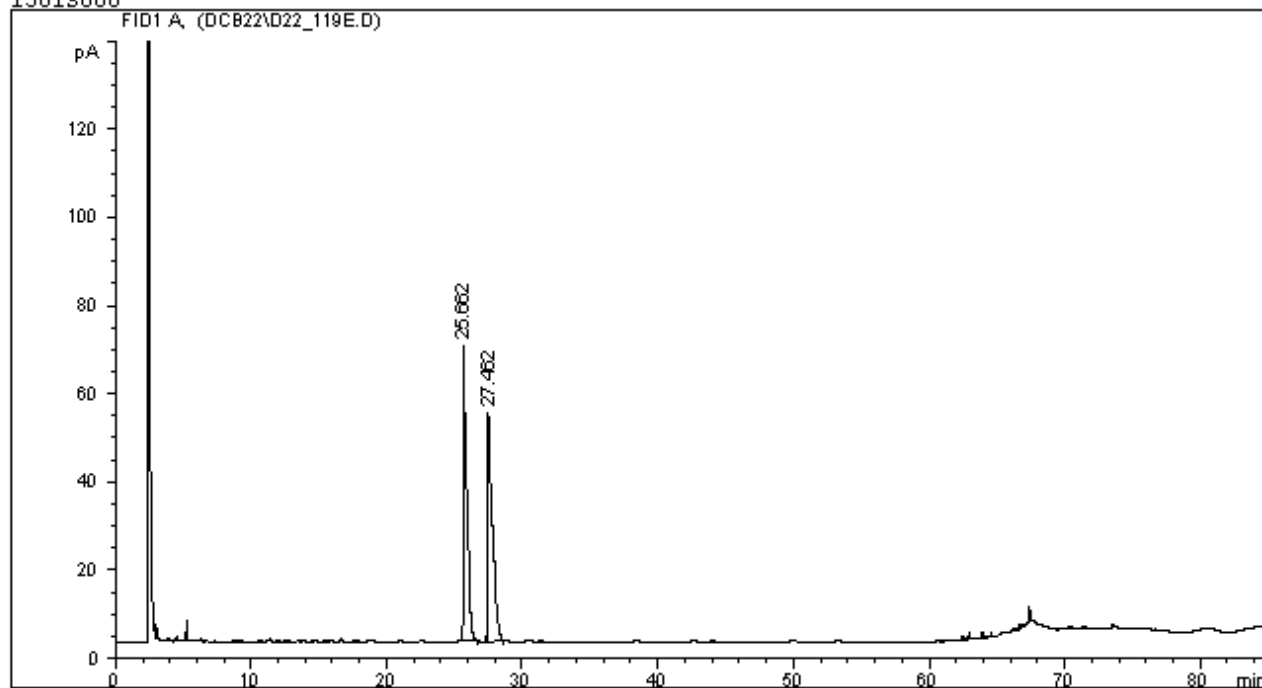
```

=====
Injection Date   : 5/23/2004 11:44:31 AM      Seq. Line   :    2
Sample Name     : dcb22_119                  Location    : Vial 19
Acq. Operator   : DCB                        Inj        :    1
                                           Inj Volume  : 1 µl

Acq. Method     : C:\HPCHEM\2\METHODS\80IS060.M
Last changed    : 4/26/2004 4:15:11 PM by yh
Analysis Method : C:\HPCHEM\2\METHODS\150IS80.M
Last changed    : 10/8/2004 11:28:36 AM by spb
                  (modified after loading)

```

150iso80



```

=====
                          Area Percent Report
=====

```

```

Sorted By      :      Signal
Multiplier     :      1.0000
Dilution       :      1.0000

```

Signal 1: FID1 A,

Peak #	RetTime [min]	Type	Width [min]	Area [pA*s]	Height [pA]	Area %
1	25.662	BB	0.2510	1326.54626	66.98425	49.97898
2	27.462	PB	0.3171	1327.66199	51.79283	50.02102

```
Totals :                2654.20825  118.77708
```

Results obtained with enhanced integrator!

```

=====
*** End of Report ***

```

Table 2 Entry 9 92 % ee:

Data File C:\HPCHEM\2\DATA\DCB22\D22_115C.D

Sample Name: dcb22_115

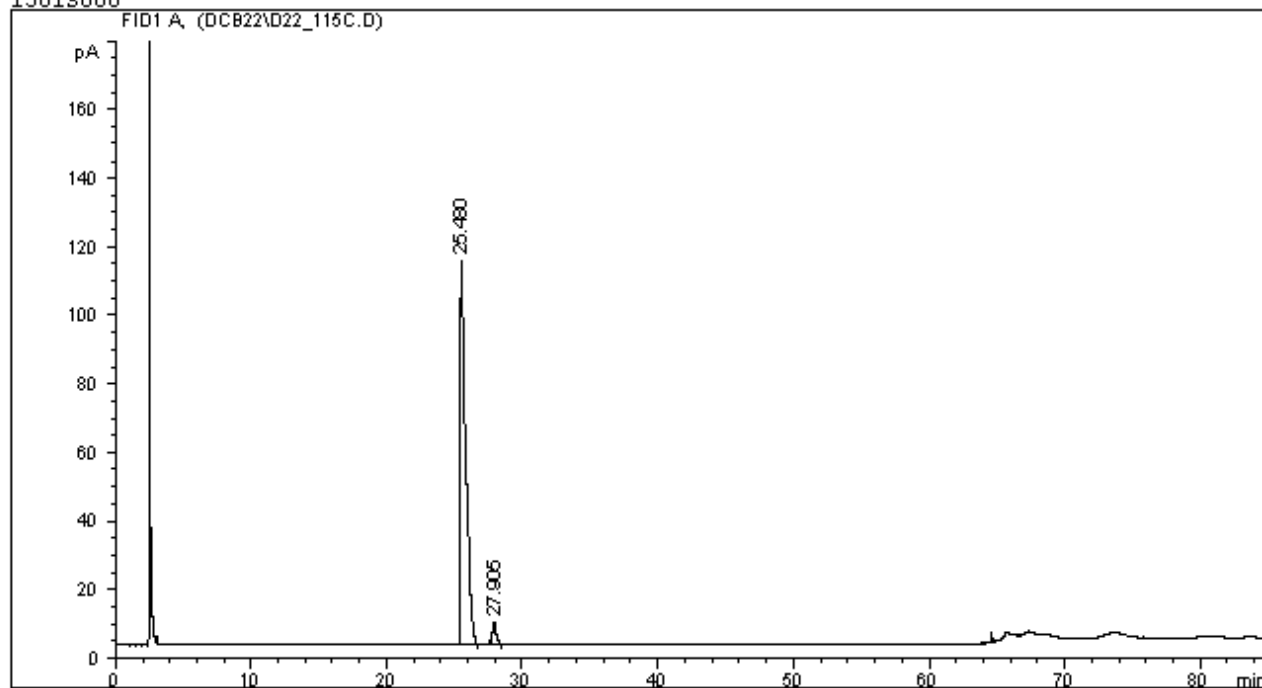
```

=====
Injection Date   : 5/23/2004 3:43:31 PM      Seq. Line   :    5
Sample Name     : dcb22_115                 Location    : Vial 10
Acq. Operator   : DCB                       Inj        :    1
                                           Inj Volume  : 1 µl

Acq. Method    : C:\HPCHEM\2\METHODS\80IS060.M
Last changed   : 4/26/2004 4:15:11 PM by yh
Analysis Method: C:\HPCHEM\2\METHODS\150IS80.M
Last changed   : 10/8/2004 11:27:38 AM by spb
                (modified after loading)

```

150iso80



```

=====
                          Area Percent Report
=====

```

```

Sorted By      :      Signal
Multiplier    :      1.0000
Dilution      :      1.0000

```

Signal 1: FID1 A,

Peak #	RetTime [min]	Type	Width [min]	Area [pA*s]	Height [pA]	Area %
1	25.480	PB	0.3194	2897.96167	112.18385	95.77809
2	27.905	BB	0.2384	127.74248	6.46859	4.22191

```
Totals :                3025.70415  118.65245
```

Results obtained with enhanced integrator!

```

=====
*** End of Report ***

```

Table 2 Entry 10 Racemic:

Data File E:\HPCHEM\1\DATA\DCB23\D23_037F.D

Sample Name: DCB23_037

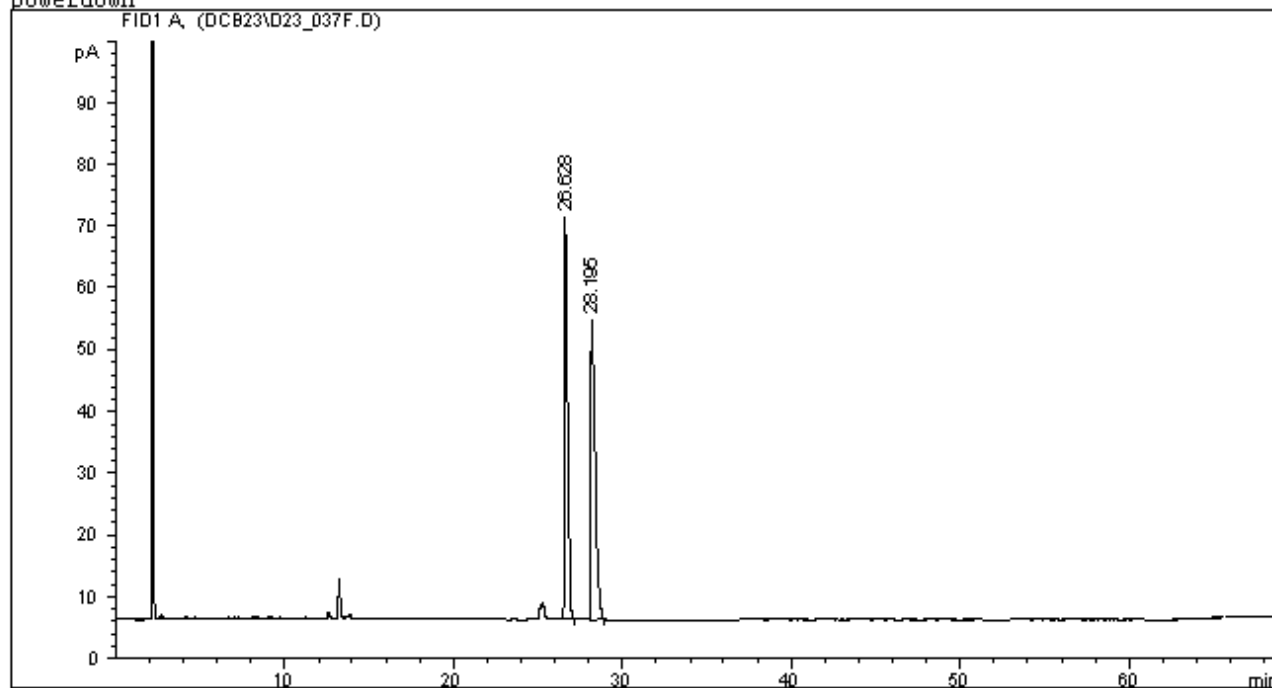
```

=====
Injection Date   : 7/13/04 8:08:33 PM          Seq. Line :    5
Sample Name     : DCB23 037                  Location  : Vial 3
Acq. Operator   : DCB                        Inj       :    1
                                           Inj Volume: 1 µl

Acq. Method     : C:\HPCHEM\1\METHODS\120IS060.M
Last changed    : 8/6/03 10:48:34 PM by DCB
Analysis Method : C:\HPCHEM\1\METHODS\PWRDOWN.M
Last changed    : 10/8/04 11:16:40 AM by JTM
                  (modified after loading)

```

powerdown



```

=====
                          Area Percent Report
=====

```

```

Sorted By      :      Signal
Multiplier     :      1.0000
Dilution       :      1.0000
Use Multiplier & Dilution Factor with ISTDs

```

Signal 1: FID1 A,

Peak #	RetTime [min]	Type	Width [min]	Area [pA*s]	Height [pA]	Area %
1	26.628	PB	0.1795	847.58063	64.83565	50.13650
2	28.195	BB	0.2247	842.96545	48.28147	49.86350

```
Totals :                1690.54608  113.11712
```

Results obtained with enhanced integrator!

```

=====
*** End of Report ***

```

Table 2 Entry 10 86 % ee:

Data File E:\HPCHEM\1\DATA\DCB23\DB23_097.D

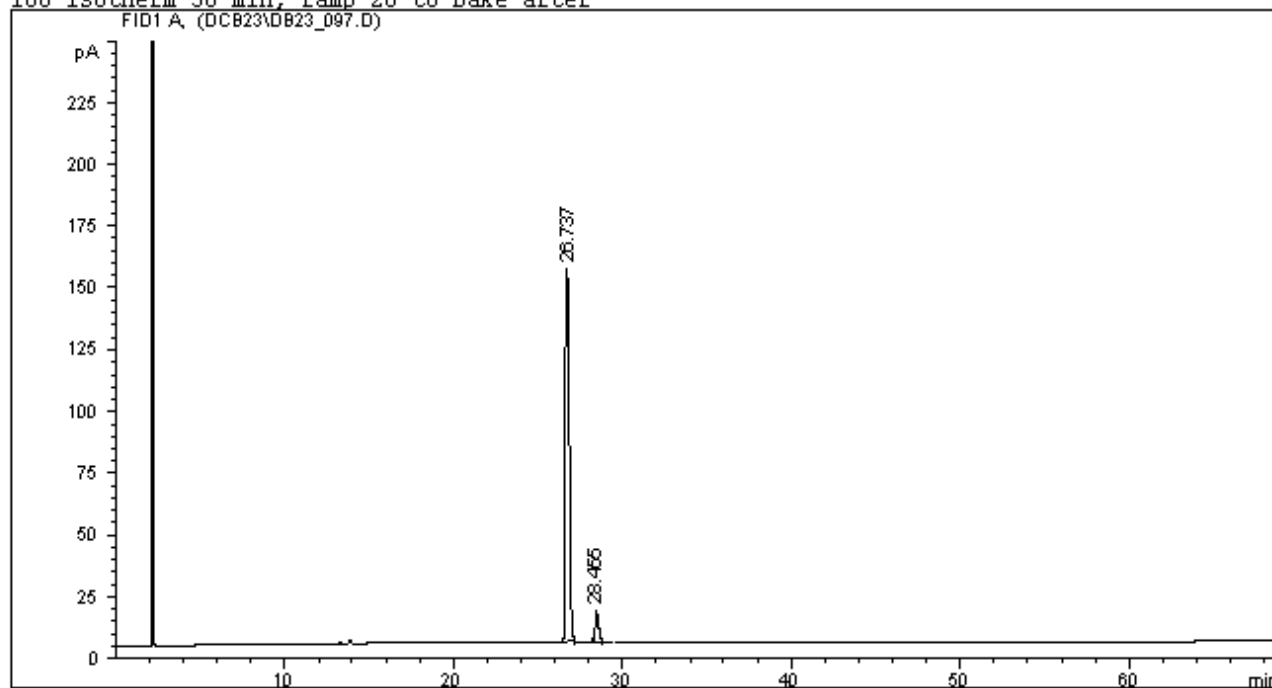
Sample Name: DCB23_97

```

=====
Injection Date   : 7/30/04 5:57:53 PM           Seq. Line   :    2
Sample Name     : DCB23 97                     Location    : Vial 1
Acq. Operator   : DCB                          Inj         :    1
                                           Inj Volume  : 1 µl

Acq. Method     : C:\HPCHEM\1\METHODS\120IS060.M
Last changed    : 8/6/03 10:48:34 PM by DCB
Analysis Method : C:\HPCHEM\1\METHODS\DB100IS0.M
Last changed    : 10/8/04 11:22:24 AM by JTM
                  (modified after loading)
100 isotherm 30 min, ramp 20 to bake after

```



```

=====
                          Area Percent Report
=====

```

```

Sorted By      :      Signal
Multiplier     :      1.0000
Dilution       :      1.0000
Use Multiplier & Dilution Factor with ISTDs

```

Signal 1: FID1 A,

Peak #	RetTime [min]	Type	Width [min]	Area [pA*s]	Height [pA]	Area %
1	26.737	BB	0.1953	2448.60522	150.88455	93.03473
2	28.455	BB	0.1954	183.32065	12.62448	6.96527

```
Totals :                2631.92587  163.50903
```

Results obtained with enhanced integrator!

```

=====
*** End of Report ***

```

Table 2 Entry 11 Racemic:

Data File E:\HPCHEM\1\DATA\DCB22\DB107100.D

Sample Name: dcb22_107

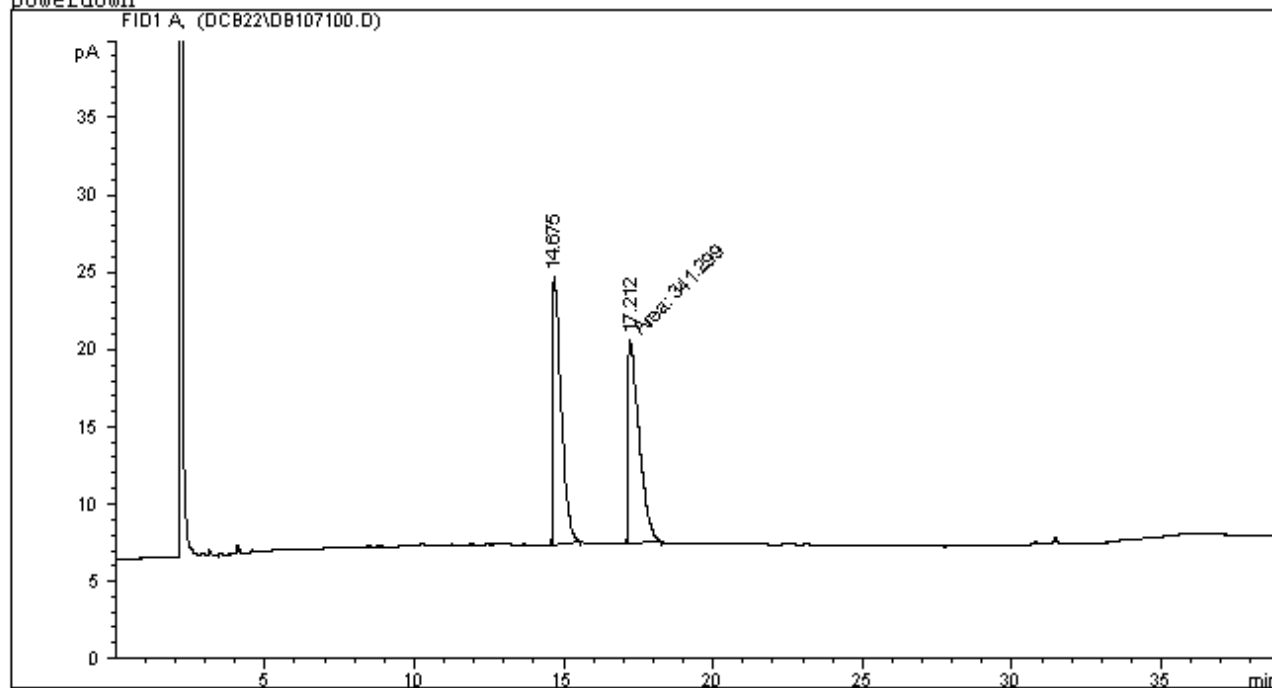
```

=====
Injection Date : 5/12/04 10:20:31 AM      Seq. Line : 2
Sample Name    : dcb22_107                Location  : Vial 1
Acq. Operator  : DCB                      Inj      : 1
                                           Inj Volume: 1 µl

Acq. Method    : C:\HPCHEM\1\METHODS\DB100ISO.M
Last changed   : 2/19/03 5:36:15 PM by pnc
Analysis Method: C:\HPCHEM\1\METHODS\POWERDOWN.M
Last changed   : 10/8/04 11:26:21 AM by JTM
                (modified after loading)

```

powerdown



```

=====
                          Area Percent Report
=====

```

```

Sorted By      :      Signal
Multiplier     :      1.0000
Dilution      :      1.0000
Use Multiplier & Dilution Factor with ISTDs

```

Signal 1: FID1 A,

Peak #	RetTime [min]	Type	Width [min]	Area [pA*s]	Height [pA]	Area %
1	14.675	PB	0.2359	342.18802	17.29111	50.06505
2	17.212	MM	0.4298	341.29883	13.23439	49.93495

```
Totals :                683.48685    30.52550
```

Results obtained with enhanced integrator!

```

=====
*** End of Report ***

```

Table 2 Entry 11 89 % ee:

Data File E:\HPCHEM\1\DATA\DCB22\DB22_109.D

Sample Name: dcb22_109

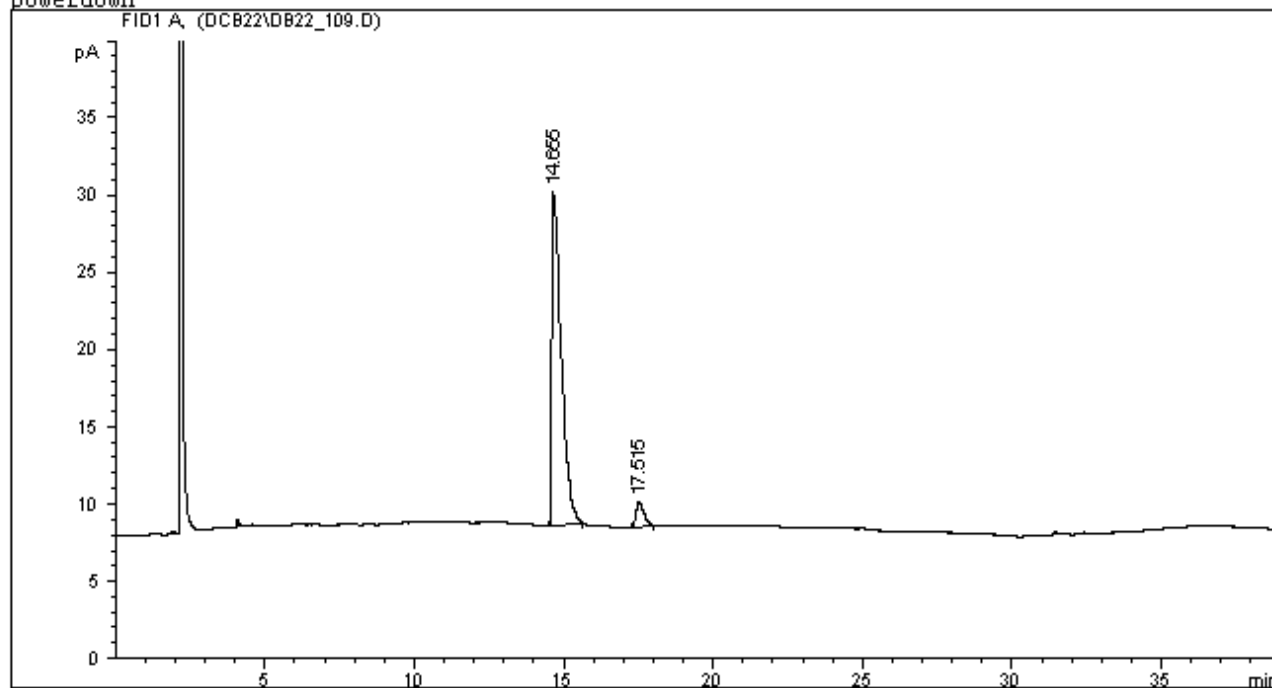
```

=====
Injection Date : 5/13/04 12:47:55 AM      Seq. Line : 2
Sample Name    : dcb22_109                Location  : Vial 2
Acq. Operator  : DCB                      Inj      : 1
                                           Inj Volume: 1 µl

Acq. Method    : C:\HPCHEM\1\METHODS\DB100ISO.M
Last changed   : 2/19/03 5:36:15 PM by pnc
Analysis Method: C:\HPCHEM\1\METHODS\POWERDOWN.M
Last changed   : 10/8/04 11:28:24 AM by JTM
                (modified after loading)

```

powerdown



```

=====
                          Area Percent Report
=====

```

```

Sorted By      :      Signal
Multiplier     :      1.0000
Dilution      :      1.0000
Use Multiplier & Dilution Factor with ISTDs

```

Signal 1: FID1 A,

Peak #	RetTime [min]	Type	Width [min]	Area [pA*s]	Height [pA]	Area %
1	14.655	PB	0.2696	483.15540	21.54602	94.50080
2	17.515	PB	0.2066	28.11581	1.63529	5.49920

```
Totals :                511.27120    23.18131
```

Results obtained with enhanced integrator!

```

=====
*** End of Report ***

```

Table 2 Entry 12 Racemic:

Data File E:\HPCHEM\4\DATA\DCB\DB13151A.D

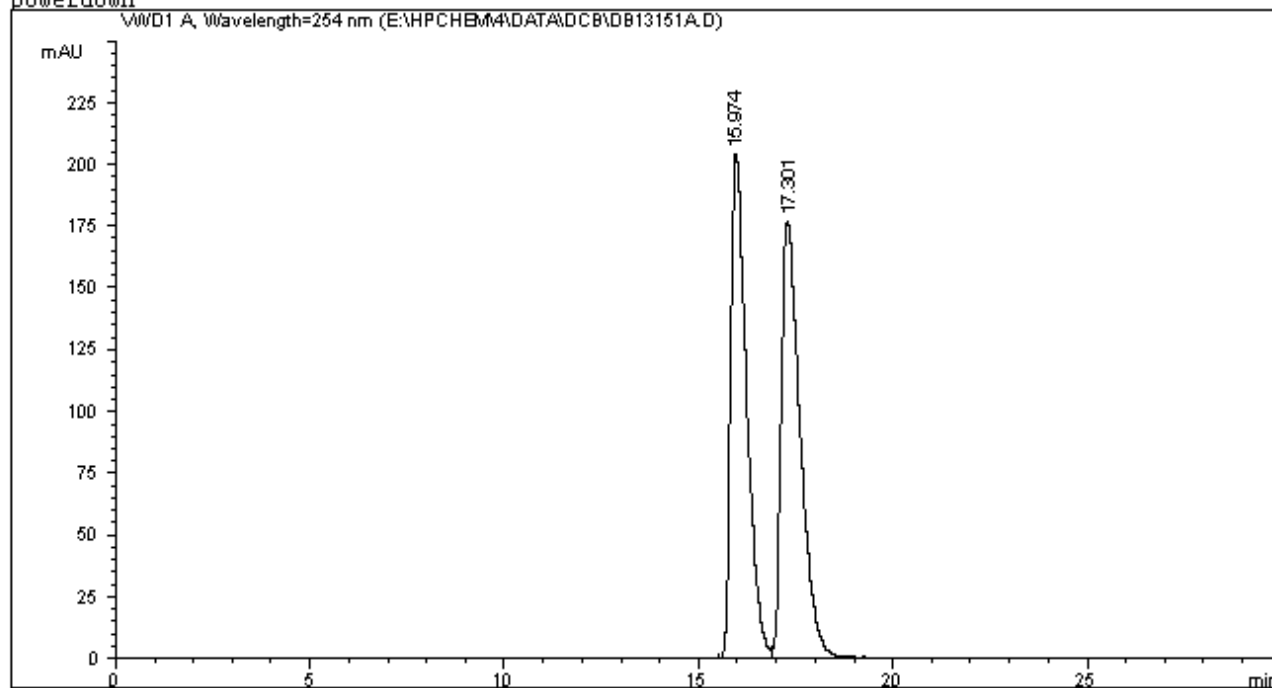
Sample Name: db13_151

```

=====
Injection Date : 2/27/03 7:00:19 PM      Seq. Line : 5
Sample Name   : db13 151                 Location  : Vial 1
Acq. Operator : DCB                      Inj      : 1
Acq. Instrument : Instrument 4
Acq. Method   : C:\HPCHEM\4\METHODS\1-IPA30.M
Last changed  : 4/19/02 2:20:48 PM by DCB
Analysis Method : C:\HPCHEM\1\METHODS\PWRDOWN.M
Last changed  : 10/8/04 11:59:05 AM by JTM
                (modified after loading)
=====

```

powerdown



```

=====
                          Area Percent Report
=====

```

```

Sorted By      :      Signal
Multiplier     :      1.0000
Dilution      :      1.0000
Use Multiplier & Dilution Factor with ISTDs

```

Signal 1: VWD1 A, Wavelength=254 nm

Peak #	RetTime [min]	Type	Width [min]	Area mAU	Area %	Height [mAU]
1	15.974	BV	0.4351	5883.85937	49.32317	204.26538
2	17.301	VB	0.5157	6045.33936	50.67683	176.65131

```
Totals :                1.19292e4  380.91669
```

Results obtained with enhanced integrator!

```

=====
*** End of Report ***
=====

```


Table 2 Entry 12 91 % ee:

Data File C:\HPCHEM\3\DATA\JTM5\D23_115D.D

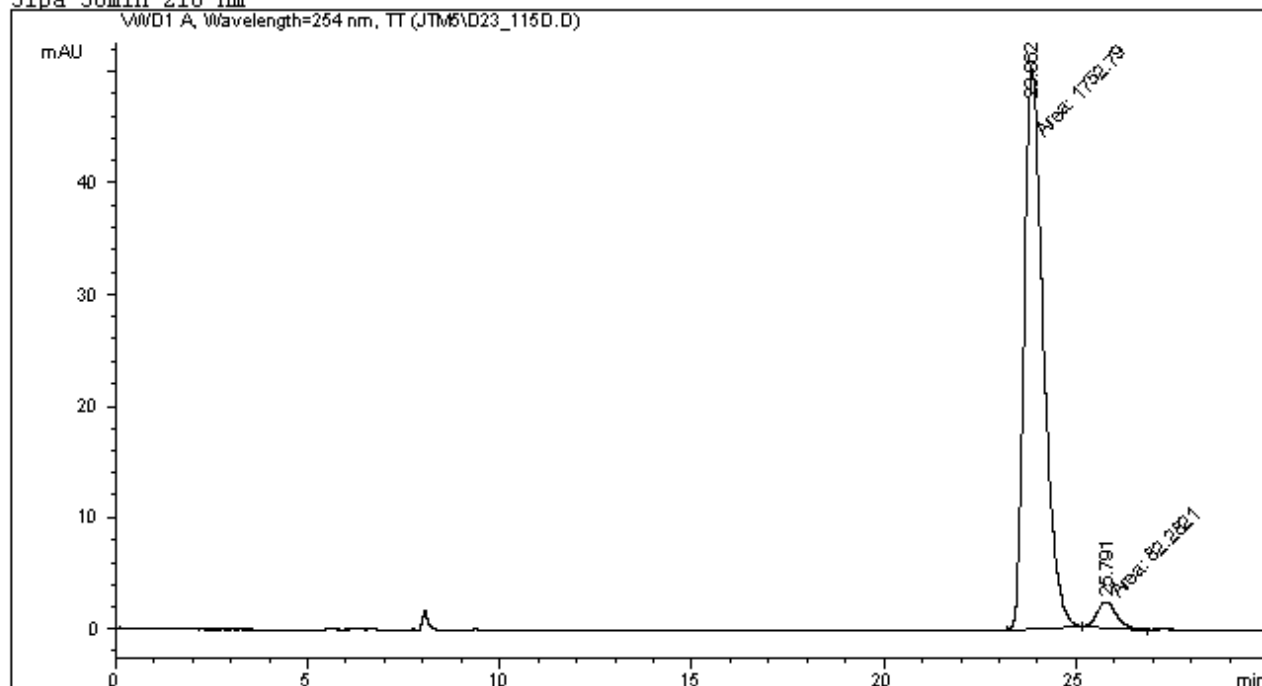
Sample Name: DCB23_115

```

=====
Injection Date   : 8/5/2004 6:41:49 AM      Seq. Line : 27
Sample Name     : DCB23 115                Location  : Vial 13
Acq. Operator   : JTM                      Inj      : 1
                                           Inj Volume: 5 µl

Acq. Method    : C:\HPCHEM\3\METHODS\DB30MIN.M
Last changed   : 2/27/2003 4:45:00 PM by rmm
Analysis Method: C:\HPCHEM\3\METHODS\3-IPA30J.M
Last changed   : 10/8/2004 11:42:11 AM by jmb
                (modified after loading)
  
```

3ipa 30min 210 nm



```

=====
                          Area Percent Report
=====
  
```

```

Sorted By      :      Signal
Multiplier     :      1.0000
Dilution      :      1.0000
  
```

Signal 1: VWD1 A, Wavelength=254 nm, TT

Peak #	RetTime [min]	Type	Width [min]	Area mAU	Area *s	Height [mAU]	Area %
1	23.862	MM	0.5816	1752.78979		50.22748	95.5161
2	25.791	MM	0.5942	82.28210		2.30773	4.4839

```
Totals :                      1835.07190  52.53521
```

Results obtained with enhanced integrator!

```

=====
*** End of Report ***
  
```

Table 2 Entry 13 Racemic:

Data File C:\HPCHEM\2\DATA\RMAC\D111C3E1.D

Sample Name: db22_111

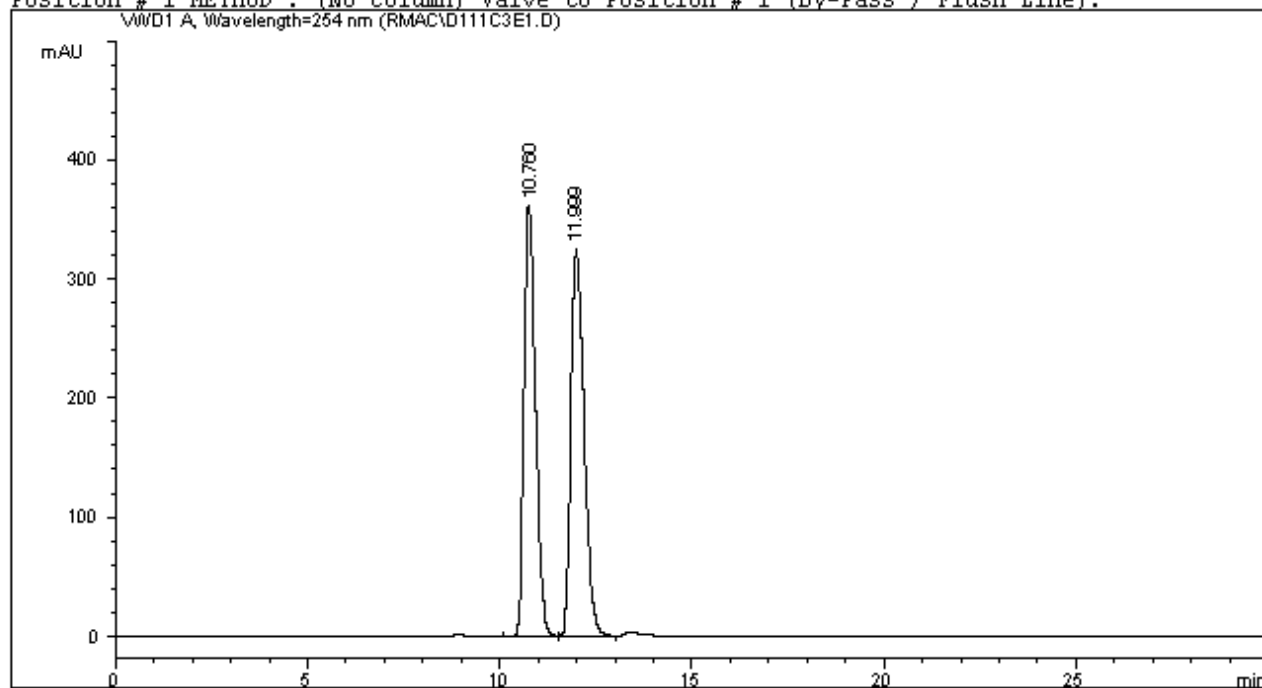
```

=====
Injection Date   : 5/19/2004 5:09:11 AM      Seq. Line   : 25
Sample Name     : db22 111                  Location    : Vial 10
Acq. Operator   : emf                      Inj        : 1
                                           Inj Volume  : 5 µl

Acq. Method     : C:\HPCHEM\2\METHODS\1-E0H30.M
Last changed    : 4/14/2003 8:56:54 PM by Dan
Analysis Method : C:\HPCHEM\2\METHODS\BYPASS.M
Last changed    : 10/8/2004 12:04:02 PM by dra
                  (modified after loading)

```

Position # 1 METHOD : (No Column) Valve to Position # 1 (By-Pass / Flush Line).



```

=====
                          Area Percent Report
=====

```

```

Sorted By      :      Signal
Multiplier     :      1.0000
Dilution       :      1.0000

```

Signal 1: VWD1 A, Wavelength=254 nm

Peak #	RetTime [min]	Type	Width [min]	Area mAU	Area %	Height [mAU]
1	10.760	BV	0.3303	7619.01514	49.5862	361.51328
2	11.999	VV	0.3706	7746.17480	50.4138	325.71719

```
Totals :                1.53652e4  687.23047
```

Results obtained with enhanced integrator!

```

=====
*** End of Report ***

```

Table 2 Entry 13 91 % ee:

Data File C:\HPCHEM\2\DATA\DCB23\D23_117B.D

Sample Name: dcb23_117

```

=====
Injection Date : 8/5/2004 1:29:50 AM      Seq. Line : 7
Sample Name    : dcb23 117                Location  : Vial 11
Acq. Operator  : DCB                      Inj      : 1
                                           Inj Volume : 5 µl

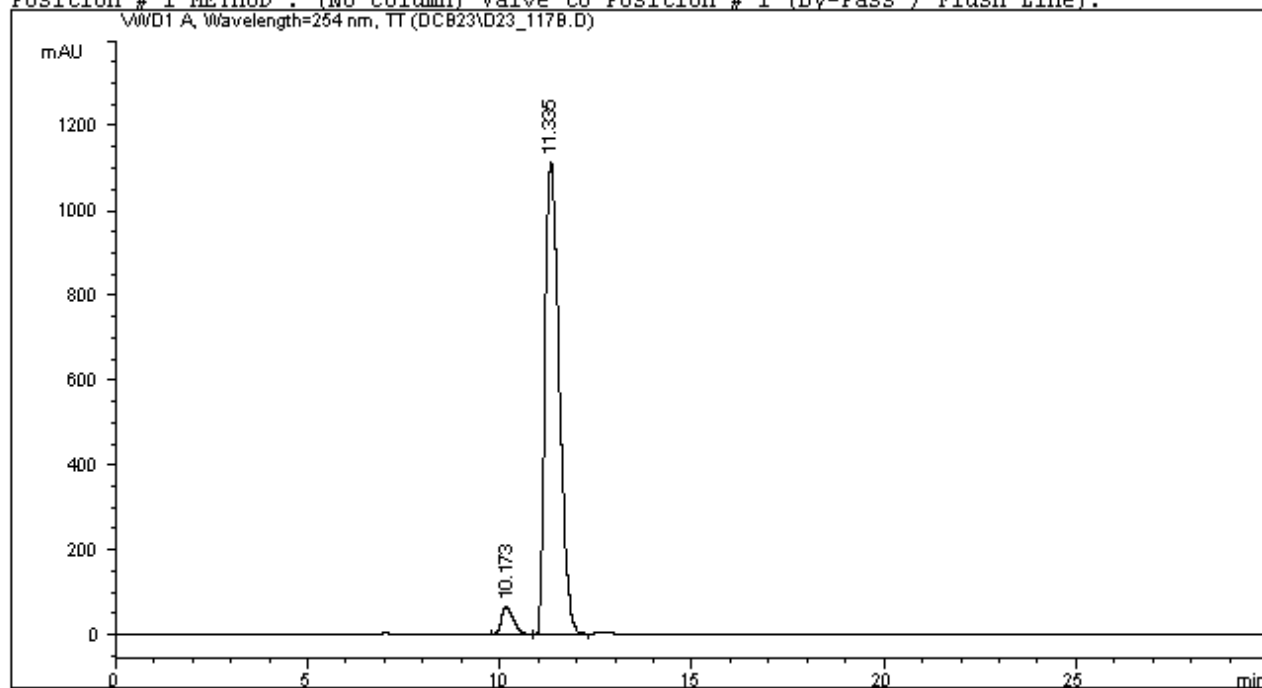
```

```

Acq. Method    : C:\HPCHEM\2\METHODS\2_IPA30.M
Last changed   : 5/19/2004 9:40:10 AM by emf
Analysis Method : C:\HPCHEM\2\METHODS\BYPASS.M
Last changed   : 10/8/2004 12:01:33 PM by dra
                (modified after loading)

```

Position # 1 METHOD : (No Column) Valve to Position # 1 (By-Pass / Flush Line).



```

=====
                          Area Percent Report
=====

```

```

Sorted By      :      Signal
Multiplier     :      1.0000
Dilution      :      1.0000

```

Signal 1: VWD1 A, Wavelength=254 nm, TT

Peak #	RetTime [min]	Type	Width [min]	Area mAU *s	Height [mAU]	Area %
1	10.173	BV	0.3325	1390.20593	65.00232	4.6564
2	11.335	VV	0.4067	2.84657e4	1110.97388	95.3436

```
Totals :                2.98559e4  1175.97620
```

Results obtained with enhanced integrator!

```

=====
*** End of Report ***

```

Table 2 Entry 14 Racemic:

Data File E:\HPCHEM\1\DATA\DCB23\D23_047A.D

Sample Name: DCB23_047

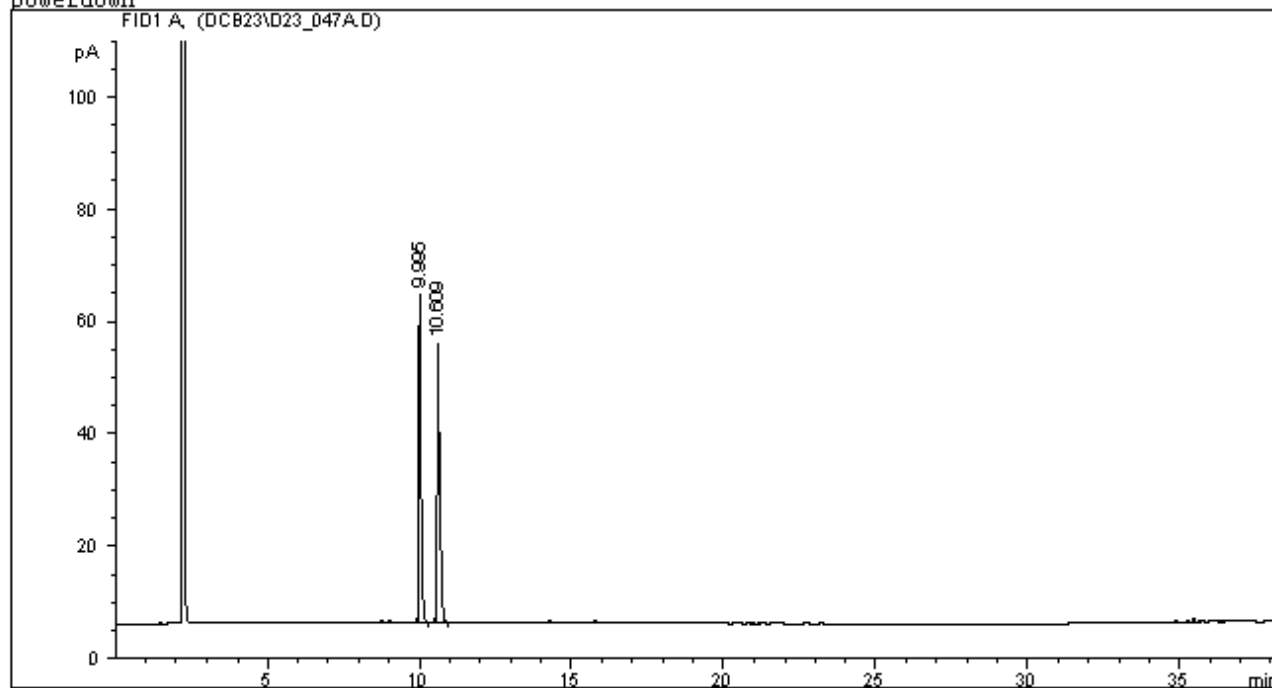
```

=====
Injection Date   : 7/14/04 12:28:51 PM          Seq. Line :    2
Sample Name     : DCB23 047                    Location  : Vial 6
Acq. Operator  : DCB                           Inj       :    1
                                           Inj Volume: 1 µl

Acq. Method     : C:\HPCHEM\1\METHODS\110IS030.M
Last changed    : 9/11/03 10:31:22 AM by JLS
Analysis Method : C:\HPCHEM\1\METHODS\PWRDOWN.M
Last changed    : 10/8/04 12:09:54 PM by JTM
                  (modified after loading)

```

powerdown



```

=====
                          Area Percent Report
=====

```

```

Sorted By      :      Signal
Multiplier     :      1.0000
Dilution       :      1.0000
Use Multiplier & Dilution Factor with ISTDs

```

Signal 1: FID1 A,

Peak #	RetTime [min]	Type	Width [min]	Area [pA*s]	Height [pA]	Area %
1	9.995	PB	0.0876	332.98715	58.30622	50.03587
2	10.609	BB	0.1000	332.50970	49.75749	49.96413

```
Totals :                665.49686  108.06371
```

Results obtained with enhanced integrator!

```

=====
*** End of Report ***
=====

```

Table 2 Entry 14 87 % ee:

Data File E:\HPCHEM\1\DATA\DCB23\D23_051A.D

Sample Name: DCB23_51

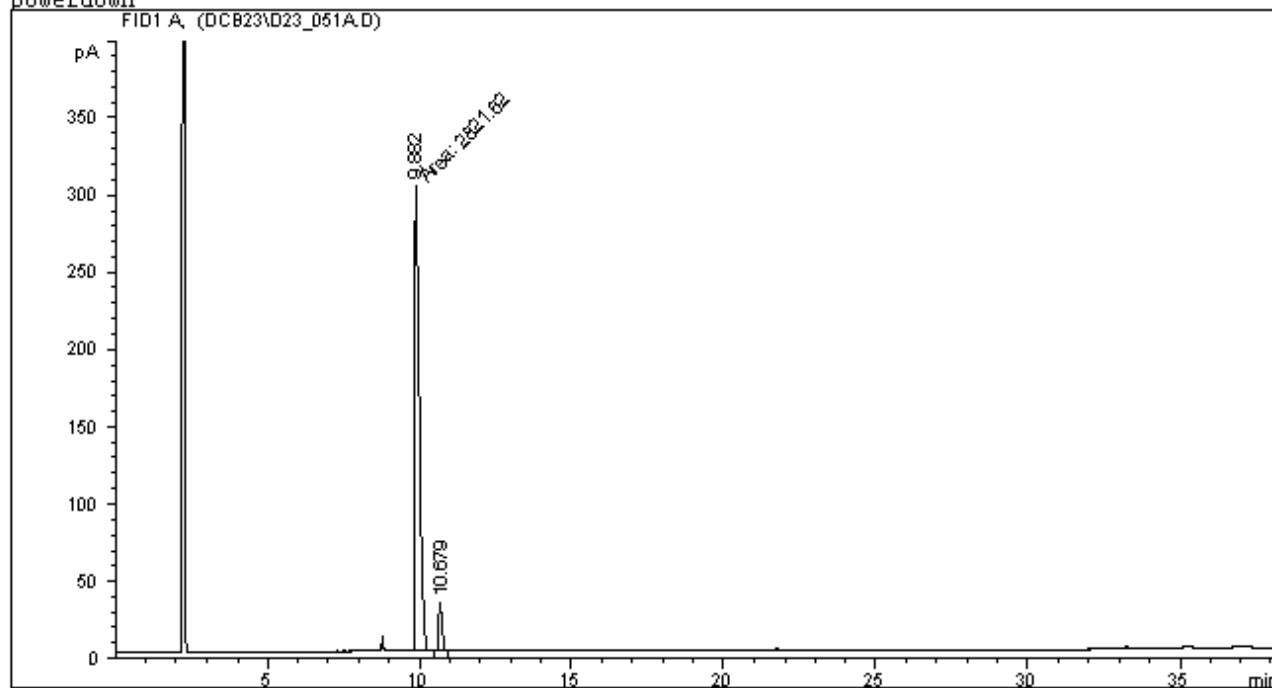
```

=====
Injection Date   : 7/15/04 12:21:12 PM      Seq. Line   :    1
Sample Name     : DCB23 51                 Location    : Vial 8
Acq. Operator   : DCB                      Inj        :    1
                                           Inj Volume  : 1 µl

Acq. Method    : C:\HPCHEM\1\METHODS\110IS030.M
Last changed   : 9/11/03 10:31:22 AM by JLS
Analysis Method: C:\HPCHEM\1\METHODS\PWRDOWN.M
Last changed   : 10/8/04 12:15:03 PM by JTM
                (modified after loading)

```

powerdown



```

=====
                          Area Percent Report
=====

```

```

Sorted By      :      Signal
Multiplier     :      1.0000
Dilution       :      1.0000
Use Multiplier & Dilution Factor with ISTDs

```

Signal 1: FID1 A,

Peak #	RetTime [min]	Type	Width [min]	Area [pA*s]	Height [pA]	Area %
1	9.882	MM	0.1564	2821.61987	300.76633	93.26244
2	10.679	PB	0.0995	203.84238	30.66639	6.73756

```
Totals :                3025.46225  331.43271
```

Results obtained with enhanced integrator!

```

=====
*** End of Report ***

```

Table 2 Entry 15 Diketone Derivative Racemic:

Data File E:\HPCHEM\1\DATA\DCB23\D23_031G.D

Sample Name: DCB23_031

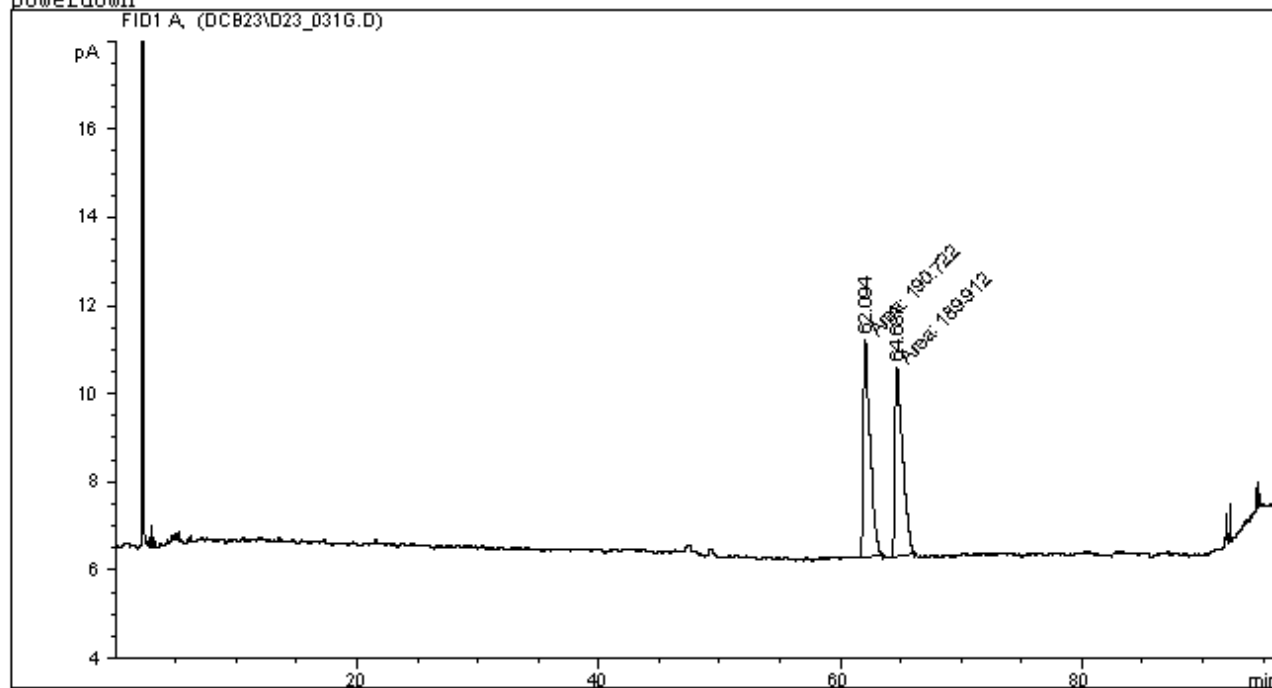
```

=====
Injection Date   : 7/13/04 10:53:32 AM      Seq. Line   : 10
Sample Name     : DCB23 031                Location    : Vial 2
Acq. Operator   : DCB                      Inj        : 1
                                           Inj Volume  : 1 µl

Acq. Method     : C:\HPCHEM\1\METHODS\110S090.M
Last changed    : 7/10/04 7:44:46 PM by kefl
Analysis Method : C:\HPCHEM\1\METHODS\PWRDOWN.M
Last changed    : 10/8/04 12:18:09 PM by JTM
                  (modified after loading)

```

powerdown



```

=====
                          Area Percent Report
=====

```

```

Sorted By      :      Signal
Multiplier     :      1.0000
Dilution       :      1.0000
Use Multiplier & Dilution Factor with ISTDs

```

Signal 1: FID1 A,

Peak #	RetTime [min]	Type	Width [min]	Area [pA*s]	Height [pA]	Area %
1	62.094	MM	0.6459	190.72234	4.92111	50.10648
2	64.687	MM	0.7403	189.91176	4.27549	49.89352

```
Totals :                      380.63409    9.19660
```

Results obtained with enhanced integrator!

```

=====
*** End of Report ***

```

Table 2 Entry 15 Diketone Derivative 79 % ee:

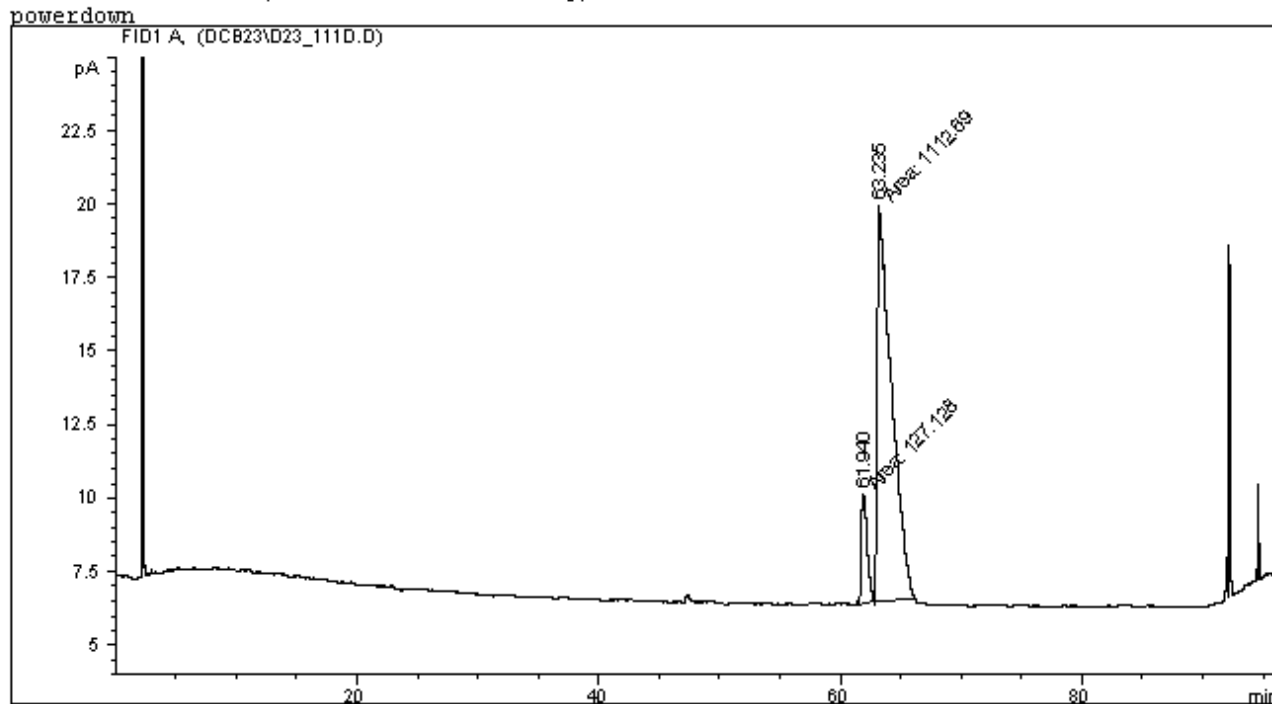
Data File E:\HPCHEM\1\DATA\DCB23\D23_111D.D

Sample Name: DCB23_111CONC

```

=====
Injection Date : 8/5/04 10:30:41 AM      Seq. Line : 2
Sample Name   : DCB23 111CONC           Location  : Vial 1
Acq. Operator : dcb                      Inj      : 1
                                           Inj Volume: 1 µl

Acq. Method   : C:\HPCHEM\1\METHODS\110S090.M
Last changed  : 7/10/04 7:44:46 PM by kefl
Analysis Method : C:\HPCHEM\1\METHODS\PWRDOWN.M
Last changed  : 10/8/04 12:23:53 PM by JTM
                (modified after loading)
    
```



Area Percent Report

```

Sorted By      :      Signal
Multiplier     :      1.0000
Dilution       :      1.0000
Use Multiplier & Dilution Factor with ISTDs
    
```

Signal 1: FID1 A,

Peak #	RetTime [min]	Type	Width [min]	Area [pA*s]	Height [pA]	Area %
1	61.940	MM	0.5693	127.12809	3.72197	10.25381
2	63.235	MM	1.3796	1112.68542	13.44196	89.74619

Totals : 1239.81351 17.16393

Results obtained with enhanced integrator!

*** End of Report ***

References:

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