Supporting Information

Nanotwinned Boron Suboxide (B₆O): New Ground State of B₆O

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1. Methodology

1.1 Material fabrication and Nanoindentation

The fully dense B_6O was synthesized using hot-pressing techniques at 2173 K, 60 MPa for 1 hour. The synthesis procedure is described in detail elsewhere¹. The TEM specimens were prepared by gently crushing and the B_6O fragments were dispersed on the holey carbon films coated copper grids.

1.2 Transmission electron microscopy

We characterized the microstructure of as-synthesized B_6O using a JEM-2100 F transmission electron microscope (JEOL Ltd. Tokyo, Japan) equipped with double spherical aberration correctors (CEOS GmbH, Heidelberg, Germany) for the image- and probe-forming lens systems. A probe convergence angle of 29 mrad was used for STEM imaging. Bright field (BF) and corresponding high-angle annular dark-field (HAADF) STEM images were simultaneously acquired.

1.3 Diffraction Simulation

Diffraction simulations were carried out using Crystal Maker® software and input files for the atomic positions for both QM-predicted R-B₆O and the τ -B₆O structures. Direct comparisons between the experimental and simulated SAED patterns (e.g. Fig 1(c) and (d); allowed us to identify both the structure and the orientation of individual grains.

1.4 Computational details

All simulations were performed used the Vienna Ab-initio Simulation Package (VASP)

periodic code with plane wave basis sets³⁻⁵. We used an energy cutoff of 600 eV in all the simulations since it gives excellent convergence on energy, force, stress, and geometries. We used the projector-augmented wave pseudopotentials for the Perdew–Burke–Ernzerhof (PBE) exchange-correlation functional⁶. The energy error for terminating electronic self-consistent field (SCF) and the force criterion for the geometry optimization were set equal to 10^{-6} eV and 10^{-3} eV/Å, respectively. The Monkhorst-Pack grid (8×8×8) in the *k*-space was used in the unit cell geometry optimization. Later, a smaller grid (2×2×2) and larger supercell (2×2×2) were used in the biaxial shear deformations. The Monkhorst-Pack grid (2×4×1) was used for the twinned B₆O simulations.

To examine shear deformation, we imposed the strain for a particular shear plane while allowing full structure relaxation for the other five strain components⁷.

We mimic the indentation process by applying biaxial shear deformation. Here we considered the normal compressive pressure beneath the indenter and constrained the ratios of normal stress (σ_{zz}) to shear stress (σ_{xz}) as $\sigma_{zz} = \sigma_{zx} \tan \Phi$ where $\Phi = 68^{\circ}$ for a Vickers indentor⁸. The residual stresses after relaxing the other strain components in both shear and biaxial shear deformations were less than 0.5 GPa.

	XX	YY	ZZ	XY	YZ	ZX
XX	582.6	75.4	89.0	0	0	0
YY	75.4	442.9	66.6	0	0	0
ZZ	89.0	66.6	563.4	0	0	0
XY	0	0	0	196.9	0	0
YZ	0	0	0	0	193.0	0
ZX	0	0	0	0	0	208.6

Table S1. The predicted elastic moduli (GPa) for τ -B₆O phase from VASP.

	XX	YY	ZZ	XY	YZ	ZX
XX	465.0	73.5	94.0	0	0	22.4
YY	73.5	563.4	83.3	0	0	10.4
ZZ	94.0	83.3	523.1	0	0	39.1
XY	0	0	0	196.3	7.8	0
YZ	0	0	0	7.8	203.7	0
ZX	22.4	10.4	39.1	0.0	0.0	213.8

Table S2. The predicted elastic moduli (GPa) for 2τ -B₆O from VASP.

	XX	YY	ZZ	XY	YZ	ZX
XX	463.9	95.7	73.4	-21.3	0	0
YY	95.7	523.2	83.8	-39.0	0	0
ZZ	73.4	83.8	561.8	-10.6	0	0
XY	-21.3	-39.0	-10.6	212.5	0	0
YZ	0	0	0	0	203.4	-8.0
ZX	0	0	0	0	-8.0	195.6

Table S3. The predicted elastic moduli (GPa) for 4τ -B₆O from VASP.





Fig. S1. STEM experimental observed for R-B₆O. (a) A representative STEM image displaying perfectly order structure (i.e., no twins and stack faults). (b) The SAED pattern obtained from the same region imaged in (a) indexed to be R-B₆O projected along the $\langle 001 \rangle_r$ zone axis.





Fig. S2. The STEM images of B_6O. (a) Low-magnification STEM image. Scale bar, 100 nm. (b) Magnified TEM image showing the new τ -B6O phase. Scale bar, 2 nm.



Fig. S3. HRTEM images observed for new structure τ -B₆O. (a) A representative HRTEM image displaying zig-zag nanotwinned structure (b) The SAED pattern obtained from the same region imaged in (a) indexed to be τ -B₆O.





Fig. S4. The computed electron diffraction patterns of the vacancy models (B and O vacancies in the prime cell) were compared to perfect τ -B₆O. (a) B vacancy and (b) O vacancy models lead to low intensity spots between two highly strong spots. (c) Low intensity spots was not observed between highly strong spots in the perfect crystal model indicating experimental electron diffraction pattern may arise from the intrinsic defects such as vacancies due to low pressure sintering conditions carried out the as-synthesized B₆O.





Fig. S5. The entropy (S) and Helmholtz free energy (A) difference between R-B₆O and τ -B₆O at finite temperature up to melting temperature of 2300 K. (a) Entropy difference (S_{R-B6O} - S_{τ -B6O}); (b) Free energy difference (A_{R-B6O} - A_{τ -B6O}).

Figure S6



Fig. S6. The transformed structure at 0.345 strain for 2τ -B₆O phase shearing along (010)/<001> slip system.

Figure S7



Fig. 7. The structural change for R-B₆O shear along (011)/ $<2\overline{11}>$ under indentation conditions. (a) structure at 0.263 strain before failure; (b) structure at 0.280 strain after failure.

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