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CHEMICAL SPECIATION AND FLYASH STABILIZATION OF ARSENIC, BARIUM, CHROMIUM, AND LEAD IN DRILLING FLUID WASTES

The University of Oklahoma

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CHEMICAL SPECIATION AND FLYASH STABILIZATION OF ARSENIC,

BARIUM, CHROMIUM, AND LEAD IN DRILLING FLUID WASTES

A DISSERTATION

SUBMITTED TO THE GRADUATE FACULTY

in partial fulfillment for the requirements for the

degree of

DOCTOR OF PHILOSOPHY

By GEORGE M. DEELEY Norman, Oklahoma

1984

CHEMICAL SPECIATION AND FLYASH STABILIZATION OF ARSENIC,

BARIUM, CHROMIUM, AND LEAD IN DRILLING FLUID WASTES

A DISSERTATION

APPROVED FOR THE SCHOOL OF

CIVIL ENGINEERING AND ENVIRONMENTAL SCIENCE

Dissertation Committee

By

ABSTRACT

A laboratory study was conducted to determine the influence of pH and ionic strength on the distribution of arsenic, barium, chromium and lead in three different drilling fluid wastes. Samples were obtained in the field and equilibrated in the laboratory under controlled conditions. A sequential extraction procedure was then used to fractionate the heavy metals into the designated forms of exchangeable, adsorbed, organically bound, carbonate, and residual phases, thus providing insight into the potential availability of the heavy metals for possible release into ground waters and/or surface The majority of each of the metals studied was found in the waters. organically bound, carbonate, or residual forms, with the relative distribution among these forms depending on the pH and type of drilling fluid. Generally, decreasing pH caused a shift from the more stable (residual) form toward less stable (carbonate, organic) forms of the heavy metals. Changes in the ionic strength of the equilibrating solution, by diluting to 0.5 and 0.1 times field strength, had no significant influence on the distribution of the heavy metals within the solid phase. The occurrence of the metals in the more stable organic, carbonate, and residual forms in the waste drilling fluids, coupled with no significant release to the aqueous phase upon varying

iii

pH and/or ionic strength, indicated the resistance of these waste metals to remobilization from waste drilling fluids.

Another laboratory study was conducted to determine the behavior of metals within drilling fluid wastes stabilized by the addition of flyash. Drilling fluid wastes were mixed with varying proportions of flyash ranging from 10 to 30 percent. After allowing the mixtures to set for 1 week or 5 weeks, EP Toxicity Extractions were performed and the resultant liquid analyzed for arsenic, barium, chromium, lead, and zinc. The behavior of these elements was not significantly affected in the mixtures, beyond that expected by the physical processes involved. No chemical reactions appear to be taking place which might result in a significant release of metals to the Therefore, with respect to the metals tested, flyash environment. stabilization appears to be an acceptable treatment method for drilling fluid wastes.

iv

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v

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TABLE OF CONTENTS

.

			Page
LIST	OF	TABLES	xi
LIST	OF	FIGURES	xv
Chapt	er		
I.		INTRODUCTION	1
II.		LITERATURE REVIEW	5
		Drilling Fluids General Information	5
		Uses	5 5 8
		Drilling Fluids Pollution Potential	11
		Aqueous Portion of Disposal Pits	12 16 19 22
		Chemical and Physical Aspects of Toxic Metals in Wastes	22
		Gaseous Phase	28 28
		Hydrolysis reactions	30 33 35 37
		Solid Phase Chemical Forms of Metals	39
		Exchanged	50 56 59

Chapter

		61
	Residual	61
	Summary Solid phase	64
	Results of Previous Sequential Extraction	
	Studies	67
	Charical Dranastics of Associal Paris- Chronium	
	Chemical Properties of Arsenic, Barium, Chromium	70
	and Lead	72
	Arsenic	72
	Barium	77
	Chromium	80
		85
		رہ
		~ ~
	Flyash Stabilization of Drilling Fluid Wastes	86
	Stabilization/Solidification Background	86
	Affect of Flyash Stabilization of Drilling	
	Fluids on Toxic Metal Availability	93
***	NUMBER AND DOCUDER	96
III.	METHODS AND PROCEDURES	90
	Sample Collection	96
	Disposal Pit Location and Sampling Sites	96
	Sampling for Background Chemical Analysis	96
	Sampling for Experimental Material	104
		104
	Flyash Sample	104
	Chemical Analyses	104
	Environmental Design and Experiments pH and	
	Ionic Strength Variations with Sequential	
	Extraction Analysis for Metals	105
	Enclucion maryors for inclutor	105
	Courte Descention	105
	Sample Preparation	105
	Equilibrium Experiments	105
	Sequential Extraction	107
	Experimental Design and Experiments Flyash	
	Stabilization of Heavy Metals in Drilling Fluids	112
	beautifulation of nearly needed in printing ratios .	
	Comple Decemention	112
	Sample Preparation	113
	Stabilization Experiments	113
IV.	PRESENTATION AND ANALYSIS OF RESULTS	117
	Background Analysis	117

Page

Chapter

napter		Page
	Aqueous Portion of Disposal Pits	117 120
	Experiments	120
	Effects of pH Variation on Metal Speciation	122
	pH Adjustment	122
	Results	126
	Metal Speciation with Varying pH	126
	Metal Speciation with varying ph	
	Arsenic	126
	Barium	134
		140
	Chromium	
	Lead	146
	Summary pH Variation of Drilling Fluids	154
	Effects of lonic Strength Variation (Dilution of Aqueous Phase) on Metal Speciation.	164
	General Comments on Sequential Extraction Results	164
	Metal Speciation with Varying Ionic Strength	164
		164
	Arsenic	
	Barium	185
	Chromium	185
	Lead	185
	Summary Ionic Strength Variation	186
	Flyash Stabilization of Metals in Drilling Fluids	187
	General Comments on Stabilization Results	187
	Arsenic	194
	Barium	194
	Chromium.	194
		196
	Lead	
	Zinc	196
	Surrowy of Elwook Stabilization of Matala in	
	Summary of Flyash Stabilization of Metals in Drilling Fluids	196
v.	SUMMARY, CONCLUSIONS, AND RECOMMENDATIONS	198
••		

Chapter	Page
Summary	1 9 8
Conclusions	1 9 9
Recommendations	200
BIBLIOGRAPHY	202
APPENDIX A: RAW DATA AND CALCULATION RESULTS FOR PH AND IONIC STRENGTH VARIATION EXPERIMENTS	208
APPENDIX B: RAW DATA FOR STABILIZATION EXPERIMENTS	270

 \sum_{ij}

LIST OF TABLES

-

Table		Page
1	Typical Mud Components and Concentrations (U.S. Environmental Protection Agency, 1975)	7
2	Drilling Mud Additives and Uses (Wright, 1977)	9
3	Typical Oklahoma Mud Systems (Oklahoma Corporation Commission, 1983)	10
4	Statistical Analyses of Chemical Data from Pit Aqueous Phase (Canter, et al., 1984b)	13
5	Statistical Analyses of Chemical Data from Pit Sediments (Canter, et al., 1984b)	17
6	Comparison of Average Metal Concentrations in Pit Sediment and Aqueous Phases (Canter, et al., 1984b)	18
7	Statistical Analyses of Elutriate Test Results (Canter, et al., 1984b)	20
8	Statistical Analyses of Extraction Procedure Results (Canter, et al., 1984b)	21
9	The Average Amounts of the Elements in Crustal Rocks (Paul and Huang, 1980)	24
10	Classification of Soil Particles According to Size (Paul and Huang, 1980)	26
11	Characteristics of Soil Organic Fractions Extracted from a Wide Range of Soil Types (Includes the Range of Values Measured) (Schnitzer, 1972)	27
12	Variation of Metal Complexation by NTA with NTA Concentration at pH 8 (Snoeyink and Jenkins, 1980)	36

Table

__ ·

13	Formation Constants of Various Metal Ion Fulvic Acid Complexes (Ionic Strength = 0.1 M) (Snoeyink and Jenkins, 1980)	38
14	The Content of Metals in Soils (Lindsay, 1979)	42
15	Sequential Extraction Methods and Defined Forms Separated	47
16	Specific Surface Area and Exchange Capacities of Several Substances (Forstner and Wittmann, 1979)	54
17	Negative Logarithms of Solubility Products of Heavy Metal Carbonates (pH = 7 at 25°C) (Forstner and Wittmann, 1979)	63
18	Negative Logarithms of Solubility Products of Heavy Metal Hydroxides and Sulfides (pH = 7 at 25°C) (Forstner and Wittmann, 1979)	65
19	Trace Element Sinks and Their Respective Uptake and Release Processes (Jenne and Luoma, 1975)	6 6
20	Typical Flyash Physical and Chemical Properties (Musser, 1984)	94
21	Mean Values of Metals Present in Drilling Fluids (Canter, et al., 1984b)	95
22	Methods of Water and Sediment/Solid Analysis	101
23	Percent Solids and Volatile Solids in Drilling Fluid Sediment Portion	106
24	Order of Sequential Extraction Sequence and Designated Chemical Form Extracted (Chang, et al., 1984)	111
25	Percent Solids in Drilling Fluid and Flyash Used in Stabilization Study	114
26	Drilling Fluid-Flyash Stabilization Experiments	115
27	Chemical Analysis Results for the Aqueous (Liquid) Portion of Disposal Pits Used in this Study	118
28	Chemical Analysis Results for the Solid (Sediment) Portion of Disposal Pits Used in this Study	121

Page

Table

29	Total Metal Analysis Results of Experimental Materials Compared with Sediment Sample Analysis	123
30	Percent Total Solids and Volatile Solids in the Solid Portion of Drilling Fluid Wastes Used in Laboratory Experiments	124
31	Amounts of Acid Required to Obtain the Desired pH During Equilibration Studies	125
32	Comparison of Total Metals Analysis with the Sum of Extracted Metal Fractions within Each Sample	127
33	Percent Standard Deviation within Experiments for Each Metal and Fluid	128
34	Percent Arsenic Recovered in Aqueous Phase and with Each Extractant for Each Drilling Fluid with Varying PH	129
35	Concentration of Arsenic Recovered in Aqueous Phase and with Each Extractant for Each Drilling Fluid with Varying pH	130
36	Percent Barium Recovered in Aqueous Phase and with Each Extractant for Each Drilling Fluid with Varying pH	135
37	Concentration of Barium Recovered in Aqueous Phase and with Each Extractant for Each Drilling Fluid with Varying pH	136
38	Percent Chromium Recovered in Aqueous Phase and with Each Extractant for Each Drilling Fluid with Varying pH	141
39	Concentration of Chromium Recovered in Aqueous Phase and with Each Extractant for Each Drilling Fluid with Varying pH	142
40	Comparison of Percent Chromium in Sequentially Extracted Drilling Fluids with the Results of Chang, et al. (1984) for Sewage	147
41	Percent Lead Recovered in Aqueous Phase and with Each Extractant for Each Drilling Fluid with Varying	148
	рН	740

Page

-

Table

•

42	Concentration of Lead Recovered in Aqueous Phase and with Each Extractant for Each Drilling Fluid with Varying pH	149
43	Comparison of Percent Lead in Sequentially Extracted Drilling Fluids with the Results of Previous Studies	153
44	Percent Arsenic Recovered from the Aqueous Phase and with Each Extractant for Each Drilling Fluid with Varying Strength of Aqueous Phase	165
45	Concentration of Arsenic Recovered from the Aqueous Phase and with Each Extractant for Each Drilling Fluid with Varying Strength of Aqueous Phase	166
46	Percent Barium Recovered from the Aqueous Phase and with Each Extractant for Each Drilling Fluid with Varying Strength of Aqueous Phase	170
47	Concentration of Barium Recovered from the Aqueous Phase and with Each Extractant for Each Drilling Fluid with Varying Strength of the Aqueous Phase	171
48	Percent Chromium Recovered from the Aqueous Phase and with Each Extractant for Each Drilling Fluid with Varying Strength of Aqueous Phase	175
49	Concentration of Chromium Recovered from the Aqueous Phase and with Each Extractant for Each Drilling Fluid with Varying Strength of Aqueous Phase	176
50	Percent Lead Recovered from the Aqueous Phase and with Each Extractant for Each Drilling Fluid with Varying Strength of Aqueous Phase	180
51	Concentration of Lead Recovered from the Aqueous Phase and with Each Extractant for Each Drilling Fluid with Varying Strength of Aqueous Phase	181
52	EP Toxicity Analysis Results from Drilling Fluids, Flyash, and Mixtures of Drilling Fluid and Flyash (The Mixtures were Allowed to Stand for 1 Week or 5 Weeks Prior tc EP Toxicity Testing)	188
53	Comparison of Total Metals Analyzed for Drilling Fluids and Flyash in this Study	195

LIST OF FIGURES

Figure		Page
_ 1	Comparison of Total Dissolved Solids Concentrations in Pits at One Location between 26 Sep 83 and 14 Nov 83 (Canter, et al., 1984a)	15
2	Eh-pH Diagram for the System Chromium-Water at 25° C (Cr) _t =10 ⁻⁴ M (Faust, et al., 1981)	32
3	Amount of Lead Sorbed per Gram of Kaolinite at pH 5.0 and 25°C, Plotted as a Function of the Equilibrium Pb Concentration (Griffin, et al., 1977)	34
4	Eh-pH Diagrams for Most of the Group A Metals and the Nonmetals (Campbell and Whiteker, 1969)	40
5	Eh-pH Diagrams for the Transition Metals (Campbell and Whiteker, 1969)	41
6	Distribution of Charge, Ions, and Potential at a Solid Solution Interface (Stumm and Morgan, 1981)	52
7	Structure of Kaolinite and Montmorillonite (Tinsley, 1979)	55
8	Distribution of Charge and Cation Exchange Potential of a Clay (Tinsley, 1979)	57
9	Cross Section of the Surface of a Metal Oxide (Schindler, 1981)	58
10	Coordination Phenomena at Oxide-Water Interfaces (Schindler, 1981)	60
11	Structure of Fulvic Acid (Stumm and Morgan, 1981)	62
12	Eh-pH Diagram of Arsenic Hydrolysis Species (Campbell and Whiteker, 1969)	74

13	The Stability of Metal Arsenate, CO _{2(g)} =0.003 atm (Sadiq, et al., 1983)	75
14	Eh-pH Diagram for Arsenic at 25°C and 1 atm Pressure (Wagemann, 1978)	76
15	Amount of As (V) or As (III) Removed from Leachate Solutions at pH 5.0 and 25°C per Gram of Clay, Plotted as a Function of the Equilibrium Arsenic Concentration (Griffin, et al., 1977)	78
16	Amount of As (III) Removed from Leachate Solutions by Kaolinite and Montmorillonite at 25°C, Plotted as 2 Function of pH (Griffin, et al., 1977)	79
17	Eh-pH Diagram of Barium Hydrolysis Species (Campbell and Whiteker, 1969)	81
18	Eh-pH Diagram for Barium at 25 ⁰ C and 1 atm Pressure (Schmitt, 1962)	82
19	Eh-pH Diagram for Barium at 25 ⁰ C and 1 atm Pressure (Schmitt, 1962)	83
20	Eh-pH Diagram for the System Chromium-Water at 25 ^o C in Solutions Containing Chlorides (Cr) _t =10 ⁻⁴ (Faust, et al., 1981)	84
21	Eh-pH Diagram for Lead in Solutions Containing Sulfates and Carbonates (Garrells and Christ, 1965)	87
22	Eh-pH Diagram for Lead in Solutions at 25 ^o C and 1 atm Containing Sulfates, Carbonates and Considering Hydrolysis Species (Hem and Durum, 1973)	88
23	Distribution of Lead (II) Species in 4x10 ⁻⁴ M Pb (NO ₃) ₂ and Uptake by 0.1 g Kaolinite from 60 ml of Solution (Griffin, et al., 1977)	89
24	Location of Off-Site Drilling Fluid Disposal Pits which were Sampled for this Study	97
25	Disposal Site TC	9 8
26	Disposal Site TS	99
27	Disposal Site JS	1 0 0

Page

28	Experiments Performed with Drilling Fluid JS	108
29	Experiments Performed with Drilling Fluid TS	109
30	Experiments Performed with Drilling Fluid TC	110
31	Percent of Sequentially Extracted Arsenic from Drilling Mud JS after Equilibrating at the Indicated pH	131
32	Percent of Sequentially Extracted Arsenic from Drilling Mud TS after Equilibrating at the Indicated pH	132
33	Percent of Sequentially Extracted Arsenic from Drilling Mud TC after Equilibrating at the Indicated pH	133
34	Percent of Sequentially Extracted Barium from Drilling Mud JS after Equilibrating at the Indicated pH	137
35	Percent of Sequentially Extracted Barium from Drilling Mud TS after Equilibrating at the Indicated pH	138
36	Percent of Sequentially Extracted Barium from Drilling Mud TC after Equilibrating at the Indicated pH	139
37	Percent of Sequentially Extracted Chromium from Drilling Mud JS after Equilibrating at the Indicated pH	143
38	Fraction of Sequentially Extracted Chromium from Drilling Mud TS after Equilibrating at the Indicated pH	144
39	Percent of Sequentially Extracted Chromium from Drilling Mud TC after Equilibrating at the Indicated pH	145
40	Percent of Sequentially Extracted Lead from Drilling Mud JS after Equilibrating at the Indicated pH	150
41	Percent of Sequentially Extracted Lead from Drilling Mud TC after Equilibrating at the Indicated pH	151

Page

42	Percent of Sequentially Extracted Lead from Drilling Mud TS after Equilibrating at the Indicated pH	152
43	Comparison of Aqueous Arsenic Concentrations and Drinking Water Standard (0.05 mg/1)	155
44	Comparison of Aqueous Barium Concentrations with Drinking Water Standard (mg/1) and EP Toxicity Limit (mg/1)	156
45	Comparison of Aqueous Chromium Concentrations with Drinking Water Standard (mg/l) and EP Toxicity Limit (mg/l)	157
46	Comparison of Aqueous Lead Concentrations with Drinking Water Standard (mg/l) and EP Toxicity Limit (mg/l)	158
47	Summary of Arsenic Behavior with pH for the Drilling Fluids Tested	160
48	Summary of Barium Behavior with pH for the Drilling Fluids Tested	161
49	Summary of Chromium Behavior with pH for the Drilling Fluids Tested	162
50	Summary of Lead Behavior with pH for the Drilling Fluids Tested	163
51	Percent of Sequentially Extracted Arsenic from Drilling Mud JS after Equilibrating at Varying Dilutions of Original Liquid	167
52	Percent of Sequentially Extracted Arsenic from Drilling Mud TS after Equilibrating at Varying Dilutions of Original Liquid	168
53	Percent of Sequentially Extracted Arsenic from Drilling Mud TC after Equilibrating at Varying Dilutions of Original Liquid	169
54	Percent of Sequentially Extracted Barium from Drilling Mud JS after Equlibrating at Varying Dilutions of Original Liquid	172

Page

.

.

55	Percent of Sequentially Extracted Barium from Drilling Mud TS after Equilibrating at Varying Dilutions of Original Liquid
56	Percent of Sequentially Extracted Barium from Drilling Mud TC after Equilibrating at Varying Dilutions of Original Liquid
57	Percent of Sequentially Extracted Chromium from Drilling Mud JS after Equilibrating at Varying Dilutions of Original Liquid
58	Percent of Sequentially Extracted Chromium from Drilling Mud TS after Equilibrating at Varying Dilutions of Original Liquid
59	Percent of Sequentially Extracted Chromium from Drilling Mud TC after Equilibrating at Varying Dilutions of Original Liquid
60	Percent of Sequentially Extracted Lead from Drilling Mud JS after Equilibrating at Varying Dilutions of Original Liquid
61	Percent of Sequentially Extracted Lead from Drilling Mud TS after Equilibrating at Varying Dilutions of Original Liquid
62	Percent of Sequentially Extracted Lead from Drilling Mud TC after Equilibrating at Varying Dilutions of Original Liquid
63	EP Toxicity Results for Arsenic in Mixtures of Flyash and Drilling Fluids
64	EP Toxicity Results for Barium in Mixtures of Flyash and Drilling Fluids
65	EP Toxicity Results for Chromium in Mixtures of Flyash and Drilling Fluids
66	EP Toxicity Results for Lead in Mixtures of Flyash and Drilling Fluids
67	EP Toxicity Results for Zinc in Mixtures of Flyash and Drilling Fluids

Page

CHEMICAL SPECIATION AND FLYASH STABILIZATION OF ARSENIC, BARIUM, CHROMIUM, AND LEAD IN DRILLING FLUID WASTES

CHAPTER I

INTRODUCTION

Concerns about the environmental fate and effects of toxic metals from drilling fluids (muds) have become pronounced in the last few years. This has been the result of increased drilling activity and the disposal of large volumes of drilling fluids in off-site disposal pits. The issue is a complex one and not easily managed with simple solutions because of the complexity of the chemistry of toxic metals in the environment. Often the basic chemical properties of a metal have been described extensively but little information is available on the actual abundance of different species under varying conditions of pH, oxidation-reduction, and temperature, or the presence of complexing materials or solid surfaces. Such information is essential to truly understand the behavior of a toxic metal under a given set of conditions.

Previous studies have documented the presence of toxic metals in waste drilling fluids (Dames and Moore, 1982; Whitmore, no date; Heitman, 1983; Canter, et al., 1984b). The presence of these toxic metals implicates them as potential ground and surface water pollutants

-1-

should they escape from their disposal pits in a soluble form. A few studies have explored the mobility of various toxic metals, but all were limited in scope (Campbell and Gray, 1975; Dames and Moore, 1982; and Hulse and Jones, no date). These studies dealt mainly with shortterm solubilization of metals under scatic conditions of pH and ionic strength. Their results generally indicated little metal mobility under the high pH values encountered in drilling muds. This is as would be expected under these conditions.

This study is intended to go one step further by considering the effect of decreased pH and dilution of the liquid phase on the fate of toxic metals. Also, sequential extraction analyses will be performed to categorize the position of the metals within the matrix of the drilling muds. This will give some insight as to the stability of the existing metal species, i.e., are they very close to being released to solution or are they being tightly held within the solid matrix. Previous studies have only examined solubilized metals with no mention of the form of the remaining insoluble portion.

An additional aspect of drilling disposal is the proposed use of flyash to physically stabilize the waste fluid (Musser, 1984). Flyash contains toxic metals of its own as contaminants. While at first appearance this union of wastes appears to be an ideal method of codisposal, the possibility of toxic metal release upon mixing these wastes must be considered.

This study examines the potential for toxic metal release from mixtures of drilling muds and flyash. The two wastes were mixed together at differing proportions for varying times to duplicate what

-2-

might be encountered in the field. EP Toxicity analyses were performed at the end of each experiment and metals analyzed.

In summary, the following objectives were examined by this study:

- a. Determine the effects of pH on the solid phase partitioning of arsenic, barium, chromium and lead in waste drilling fluids.
- b. Determine the effects of ionic strength (dilution of liquid phase) on the solid phase partitioning of arsenic, barium, chromium and lead in waste drilling fluids.
- c. Relate objectives (a) and (b) to the uptake and release of arsenic, barium, chromium and lead in drilling fluids.
- d. Determine the potential for release of arsenic, barium, chromium and lead from mixtures of drilling fluids and flyash.
- e. From the data obtained, determine if arsenic, barium, chromium and lead are a primary concern in establishing siting criteria for well drilling fluid pits and codisposal with flyash.

The scope of the study was as follows:

- a. Collect field samples of drilling fluid wastes for background analysis and experimental material.
- b. For chemical speciation experiments:
 - 1. Perform leachability experiments in the laboratory under desired conditions of pH and dilution of the liquid phase.
 - Sequentially extract and analyze the resulting mixtures to determine the partitioning of arsenic, barium, chromium and lead.
 - 3. Relate the results obtained to the potential for the release of arsenic, barium, chromium and lead to the environment by observing their stability in the solid phase under the tested conditions.
- c. For flyash stabilization experiments:

- 1. Mix the desired proportions of flyash and drilling fluid.
- 2. After 1 week and 5 weeks, perform EP Toxicity tests on the mixtures and analyze for arsenic, barium, chromium, lead and zinc.
- 3. From these results, determine if the metals are released, retained, or unchanged in the mixtures relative to EP Toxicity.

The information associated with this study is presented in four chapters in addition to this Introduction chapter. Chapter II contains a review of the literature on drilling fluid wastes; chemistry of arsenic, barium, chromium, and lead; results of previous sequential extraction studies; and stabilization of wastes. Chapter III contains the methods and procedures used in this study. Chapter IV presents the experimental results and their interpretation. Chapter V contains the summary, conclusions, and recommendations of this study. Finally, ; cited references are included along with appendices.

CHAPTER II

LITERATURE REVIEW

Drilling Fluids -- General Information

Uses

The function of an oil or gas well is to provide a conduit from the petroleum-bearing formation to the surface. To provide this conduit the bore hole is usually drilled by the rotary method. The rotary drilling rig is composed of: (1) machinery to turn the bit, to add sections on the drill pipe as the hole deepens, and to remove the drill pipe and the bit from the hole; and (2) a system for circulating a fluid down through the drill pipe and back to the surface. This fluid or drilling mud removes the particles cut by the bit, cools and lubricates the bit as it cuts, and as the well deepens, controls any pressure that the bit may encounter in its passage through various formations. The fluid also stabilizes the walls of the well bore by lining the hole with an impermeable cake. The drilling fluid also transmits hydraulic horsepower to the bit and holds cuttings in suspension when circulation is interrupted.

Drilling Fluid Makeup

Drilling muds can be classified on the basis of their principal

-5-

component. These components are (1) water, (2) oil, and (3) gas. Frequently two -- and sometimes all three -- of these fluids are present at the same time, and each contributes to the properties of the drilling fluid. The components and concentrations of three types of drilling muds are given in Table 1 (U.S. Environmental Protection Agency, 1975). The clay-base and polymer muds are water-based muds.

Water was the first drilling fluid to be used and still is the principal component of most drilling fluids. Water-based muds may contain several dissolved substances. These include alkalies, salts, and surfactants; organic polymers in colloidal solution; droplets of emulsified oil; and various insoluble substances (such as barite, clay, and cuttings) in suspension. The mud composition selected for use often depends on the dissolved substances in the most economically available make-up water, or on the soluble or dispersive material in the formations to be drilled.

The basic components of drilling muds include clays to increase viscosity and create a gel; barium sulfate (barite), a weighting agent; and lime and caustic soda to increase the pH and control viscosity (Sittig, 1978). Additional conditioning constituents include polymers, starches, lignitic material, and various other chemicals. The circumstances surrounding the drilling determines the type of waterbased drilling fluid that should be used for a given situation. The number of additives, weighting agents, deflocculants and treating chemicals now on the market provide the basis of a trend toward "tailor made" drilling fluids. The annual usage of drilling fluid additives includes 1,400 trade-named additives. Neurly 100,000 tons of common

-6-

CLAY-BASE MUD				
COMPONENT	CONCENTRATION, 1b/bb1			
Water Bentonite Lignite Lignosulfonate Sodium Hydroxide Barite	200 to 340 15 to 30 1 to 6 2 to 10 0.5 to 1.5 0 to 500			
POLYMER MUD				
Water Bentonite Salt (NaCl, KCl) Sodium or Potassium Hydroxide Polymer (Starch, Polyacrylamide) Bactercide (Paraformaldehyde) Barite	300 to 345 0 to 10 10 to 100 0.1 to 0.3 0.5 to 5 0.1 to 0.5 0 to 300			
OIL MUD				
Diesel Oil Water Calcium Chloride Emulsifier (Soap, Polyamide) Filtrate Reducer (Amine Lignite) Gellant (Amine Clay) Barite	150 to 230 35 to 50 15 to 25 5 to 20 0 to 10 2 to 4 0 to 500			

Table 1: Typical Mud Components and Concentrations (U.S. Environmental Protection Agency, 1975) inorganic chemicals are added to drilling muds annually. Table 2 lists common mud additives and their uses (Wright, 1977). The most commonly used drilling muds in Oklahoma are water-based fluids containing bentonite, chromiumlignosulfonates, barite, and salt/or caustic soda. Chemicals used in typical Oklahoma mud systems are shown in Table 3 (Oklahoma Corporation Commission, 1983).

Handling and Disposal

Within recent years a growing practice for disposal of drilling fluids has involved the use of off-site pits. Off-site pits are larger than on-site pits, and they may serve the drilling fluids disposal needs for multiple wells over large geographical areas. The design volume for an off-site pit location is generally a function of land availability and topography, and business-related estimates of drilling fluid volumes likely to be generated within the potential geographical service area.

Every off-site pit, when properly designed, constructed and operated, relies on the atmosphere to concentrate drilling fluids by removal of water vapor through evaporation. The presence of high concentrations of dissolved solids and oil films lowers evaporation rates. Other variables which influence the rate include the air and fluid temperature, relative humidity, and wind speed (Reid, et al., 1974). The evaporation rate for a waste at a specific locale can be approximated by applying a salt correction to freshwater evaporation expressions. Methods of increasing evaporation rates include addition of dyes and the use of spray systems.

-8-

Table 2:	Drilling Mud	Additives	and Uses	(Wright,	1977)
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Usage	Additives		
alkalinity, pH control	lime, caustic soda, bicarbonate of soda		
bactericides	paraformaldehyde, caustic soda, lime, starch preservatives		
calcium removers	caustic soda, soda ash, bicarbonate of soda, polyphosphates		
corrosion inhibitors	hydrated lime, amine salts		
defoamers	not listed		
emulsifiers	modified lignosulfonates, certain surface active agents, anionic, non ionic products		
filtrate reducers	bentonite clays, CMC (sodium carboxy- methyl cellulose), pre-gelatinized starch		
flocculants	salt and/or brine, hydrated lime, gypsum, sodium tetraphosphates		
foaming agents	not listed		
lost circulation materials	not listed		
shale control inhibitors	gypsum, sodium silicate, calcium, ligno- sulfonates, lime, salt		
lubricants	certain oils, graphite powder, soaps		
surface active agents	not listed		
thinners, dispersants	tannins, various polyphosphates lignite materials		
viscosifiers	bentonite, CMC, attapulgite, clays, sub- bentonites		
weighting materials	barite, lead compounds, iron oxides		

Area	Chemicals	Chemical Name
Northeastern Oklahoma		Bentonite (Clay)
	Caustic Soda	Sodium Hydroxide
	Soda Ash	Sodium Carbonate
	Lignite	Mined Lignite (Coal)
	CLS	Chromiumlignosulfonates
Southeastern Oklahoma	Gel	Bentonite (Clay)
	Caustic Soda	Sodium Hydroxide
	Soda Ash	Sodirn Carbonate
	Lignite	Mined Lignite (Coal)
	CLS	Chromiumlignosulfonates
	CMS	Sodium Carboxymethyl Cellulose
	WL-100	Sodium Polyacrylate
	Drispac	Polyanionic Cellulose Polymer
Southwestern Oklahoma	Gel	Bentonite (Clay)
	Bar	Barite
	Caustic Soda	Sodium Hydroxide
	Soda Ash	Sodium Carbonate
	Lignite	Mined Lignite (Coal)
	CLS	Chromiumlignosulfonates
	Drispac	Polyanionic Cellulosic Polymer
	Desco	Modified Tannin
Northwestern Oklahoma	Gel	Bentonite (Clay)
	Salt Gel	Attapulgite (Clay)
	Bar	Barite
	Caustic Soda	Sodium Hydroxide
	Soda Ash	Sodium Carbonate
	Lignite	Mined Lignite (Coal)
	CLS	Chromiumlignosulfonates
	Drispac	Polyanionic Cellulosic Polymer
	Starch	Pregelatinized Starch
	Soltex	Processed Hydrocarbons
	Preservative	Paraformaldehyde
	Lime	Calcium Hydroxide

Table 3: Typical Oklahoma Mud Systems (Oklahoma Corporation Commission, 1983)

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Off-site pits need to be sited, designed, constructed and operated to minimize their potential for surface and ground water pollution. Off-site pits should be close to productive petroleum-rich cost-effective, yet areas to be they should be located in environmentally-safe areas. For example, a site removed from welldefined drainage basins will minimize the potential for surface water pollution from heavy runoff. Major oil and gas-producing states are viewing brine water evaporation pits with growing disfavor because of their history of faulty location, design and operation. Pits which are improperly located, designed, constructed, and operated may only serve as "seepage" pits; they result in the formation of pockets of pollutants in the underlying strata, and these pollutants can slowly migrate to ground water via leaching and percolation. Off-site pits can be lined (sealed) to minimize bottom seepage. The liner could be formed from the natural sealing properties of the drilling muds, natural clays, or man-In addition, berms should be constructed to prevent made materials. berm seepage, or breakage which results in release to surface waters.

Drilling Fluids -- Pollution Potential

Potential ground water pollutants from off-site disposal pits include any harmful constituents present in the disposed mud as additives or trace contaminants. These would be sodium, sulfate, chloride, arsenic, barium, cadmium, chromium, lead, zinc, and total organic carbon. The transport and fate of these constituents in the subsurface environment may involve several processes (adsorption, microbial degradation, ion exchange, chemical precipitation, particulate

-11-

transport, and others) and is influenced by several variables, including type of constituent, type of soil, oxidation-reduction conditions, pH, and other environmental factors.

Dames and Moore (1982) concluded that subsurface soils, surface soil and vegetation samples at sites in their study showed elevated levels of heavy metals, sodium and chloride in pits and/or downgradient locations. However, apparent rates of migration are slow, based on the observation that contaminated subsurface layers are found in relatively narrow, shallow bands close to the point of origin.

Whitmore (no date) in a study dealing with land spreading of drilling muds concluded that even at the highest level of drilling mud application studied no heavy metal problems were found. However, the levels of total chromium in the soil increased from approximately 7 to 13 parts per million to 23 to 49 parts per million as a result of the mud application. No leachability tests were performed to determine the availability of the chromium under changing environmental conditions.

Aqueous Portion of Disposal Pits

A summary of the chemical analyses for the aqueous portion of 31 disposal pits is presented in Table 4 (Canter, et al., 1984b). Table 4 also lists discharge water standards set by the Oklahoma Corporation Commission (OCC) for comparison with the data. When comparing the mean values with the OCC discharge standards, the data reveal high pH values, conductivity, chloride, chemical oxygen demand (COD), total dissolved solid (TDS), chromium, lead, and sodium. Several parameters for which there are no OCC discharge standards

-12-

Parameter	Minimum Value	Maximum Value	Mean	Median	Standard Deviation	OCC Discharge Standard
pH (std. units)	7.16	11.3	8.55	8.19	1.10	6.5-8.5
Conductivíty (umhos/cm)	105	26000	4713	3000	6155	2300
Salinity (%)	0	30	4.6	2.9	6.6	
Alkalinity (pH 8.3)	0	213	14.6	0	41.6	
Alkalinity (pH 4.5)	24	743	210	149	171	
Nitrate (mg/l)	0	0.54	0.10	0.04	0.13	10
Chloride (mg/l)	120	18600	2842	1620	3985	1500
TOC (mg/1)	7.5	522	119.9	41	152.1	
COD (mg/1)	15	4750	621.9	175	1002.7	250
Phosphorus (mg/1)	0.04	1.07	0.28	0.19	0.28	1.0
Sulfate (mg/l)	0	2420	336	122	552	
TDS (mg/1)	148	33726	5370	3272	7481	1500
Iron (mg/l)	0	117	17.3	4.1	26.7	
Chromium (mg/1)	0	8.6	1.3	0.13	2.3	0.2
Arsenic (mg/1)	0.0003	0.2919	0.0224	0.0097	0.0530	0.2
Barium (mg/l)	0.18	23.5	3.80	1	6.39	5.0
Lead (mg/1)	0.01	1.9	0.40	0.08	0.62	0.1
Zinc (mg/1)	0	1.65	0.20	0.046	0.378	5.0
Cadmium (mg/1)	0	0.011	0.0023	0	0.0035	0.03
Calcium (mg/l)	31.6	2330	399	311	484	
Magnesium (mg/l)	0.591	310.8	50.88	14.05	84.1	
Sodium (mg/l)	17.7	22630	3784	2000	5164	1000

Table 4:	Statistical	Ànalyses c	of Chemical	Data from	Pit	Aqueous	Phase
	(Canter, et	al., 1984b)			-	

exhibited high concentrations, including salinity, total organic carbon (TOC), sulfate, and iron. It should be noted that the pit wastes are not discharges and, therefore, not legally subject to the OCC standards. However, if a pit's contents are released to ground or surface water the standards would apply, thus the standards can be used to assess the pollution potential of the pits. Total dissolved solids, conductivity, sodium, and chloride are the constituents most frequently found at high concentrations in the aqueous phase, especially in older or drier pits. This is as expected if a pit is performing its evaporative function properly. Concentrations of metals are generally low in the aqueous portion because they are being retained in the sediments.

The concentrations of the parameters vary greatly with time, primarily in response to natural precipitation and evaporation During hot dry periods, the pit contents become more patterns. concentrated as the water evaporates. Conversely, the dissolved constituents are diluted during periods of heavy precipitation. Figure 1 illustrates this point by comparing the results of sampling the same pits on two different dates from a previous study (Canter, et al., 1984a). Between these two sampling dates there was considerable precipitation and the concentration of dissolved components decreased due to dilution. In addition, less evaporation was occurring in the November time frame. While there was no liquid in some pits on September 26, the aqueous phase of these pits on November 14 had high levels of some constituents because of redissolution with the addition of direct precipitation.

-14-

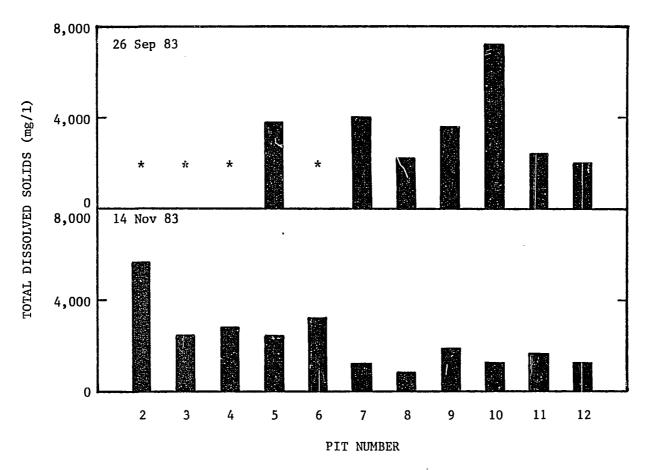


Figure 1: Comparison of Total Dissolved Solids Concentrations in Pits at One Location between 26 Sep 83 and 14 Nov 83 (Canter, et al., 1984a) (*No liquid in pit)

Sediment Portion of Disposal Pits

In a recent study sediments were collected and composited from 4 locations in each of 31 pits (Canter, et al., 1984b). In cases where pits contained liquid or had physically unstable bottoms, 3 locations This sampling procedure was designed to obtain a were composited. composite representative of the pit by including locations from the intake, center, perimeter, and outfall (if any) to other pits. A summary of the metals analyses for pit sediments is reported in Table 5 along with the OCC Screen Analysis Potential (SAP). In general, the mean concentrations in the sediments are high, but do not exceed the SAP except for barium. However, the metals do not represent an immediate threat to the environment because of their insoluble nature. Table 6 illustrates that greater than 99% of the pit concentrations of the metals of concern are retained in the sediments as residual, complexed, adsorbed or exchanged metals. These metals should remain within the pits unless released as particulate overflow or through breaks in the berms. However, from the high levels of metals present, it is clear that the sediments represent a repository for these Variations in chemical conditions within the potential pollutants. pits could make the metals available to solution and subsequently mobile in the subsurface environment. Total sediment analyses, as were performed here, cannot be related to the mobility of sediment-contained constituents. Total analyses only indicate the presence of potential pollutants. Therefore, laboratory experiments (leachability tests) were performed to test this potential.

-16-

Parameter	Minimum Value	Maximum Value	Mean	Median	Standard Deviation	OCC Screen Analysis Potential (mg/kg)
Iron (mg/kg)	7090	42000	21474	22500	8706	
Chromium (mg/kg)	2	264	58	36	64	100
Arsenic (mg/kg)	4.3	41.2	18.2	15	10.4	100
Barium (mg/kg)	18	19970	3789	1124	5924	2000
Lead (mg/kg)	5	281	76.9	52	71.5	100
Zinc (mg/kg)	0	880	134	95	158	
Cadmium (mg/kg)	ο	0.5	0.06	0	0.13	20
Calcium (mg/kg)	280	93400	28380	28500	21220	
Magnesium (mg/kg) 399	16030	5248	5488	3560	
Sodium (mg/kg)	74	32400	5214	3750	6482	

Table 5: Statistical Analyses of Chemical Data from Pit Sediments (Canter, et al., 1984b)

Parameter	A Average Sediment Concentration (mg/kg)	B Average Liquid Concentration (mg/1)	Percent Retained by Sediment* ((A-B)/B x 100)
Iron	22500	4.1	99.98%
Chromium	36	0.13	99.64%
Arsenic	15	0.0097	99.93%
Barium	1124	1	99.91%
Lead	52	0.08	99.85%
Zinc	95	0.046	99.95%
Cadmium	0	0	
Calcium	28500	311	98.91%
Magnesium	5488	14.05	99.72%
Sodium	3750	2000	46.67%

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Table 6:	Comparison of Average Metal Concentrations in Pit Sediment
	and Aqueous Phases (Canter, et al., 1984b)

*Assumes 1 kg \simeq 1 ℓ in volume.

Sediment Leaching Potential

Leachability tests provide a measure of the potential for metals to be released from the pit sediments to the aqueous phase. In a recent study the first laboratory test conducted followed the procedure of the U.S. Army Corps of Engineers elutriate test (1981). This is a relatively moderate extraction procedure which measures the release of pollutants from sediment when exposed to liquid taken from the same pits under vigorous shaking conditions for 30 minutes. The second laboratory test followed the U.S. Environmental Protection Agency extraction procedure designed to simulate the leaching that waste will undergo if disposed of in a sanitary landfill (U.S. Environmental Protection Agency, 1983). This procedure exposes the sediment to stronger leaching conditions than the elutriate test.

A summary of the metals analyses from the elutriate test are shown in Table 7. Only low levels of arsenic, barium, cadmium, chromium, lead, and zinc were found in the resultant liquid portion under conditions of this test. Therefore, if contents of the pits are not changed, the pits are not altered, and only mixing with the sediments occurs, then the concentration of these metals in leachates from the pits are not likely to pose a significant immediate threat to the subsurface environment and local ground water quality. Calcium, magnesium and sodium were easily leached from the sediments and, therefore, are of more immediate concern to ground water quality (Canter, et al., 1984b).

The results of the extraction procedure are reported in Table 8. Under this more rigorous extraction procedure higher concentrations

-19-

Parameter	Minimum Value	Maximum Value	Mean Value	Standard Deviation
Iron (mg/l)	0.00	55.4	8.2	18.3
Chromium (mg/l)	0.00	2.91	0.48	0.82
Arsenic (µg/1)	0.00	6.00	2.4	2.2
Barium (mg/l)	0.00	3.3	0.9	1.1
Lead (mg/l)	0.00	0.14	0.05	0.04
Zinc (mg/l)	0.00	5.15	0.54	1.41
Cadmium (mg/1)	0.000	0.009	0.004	0.003
Calcium (mg/1)	31	1061	254	278
Magnesium (mg/l)	4.5	116.9	30.5	33.3
Sodium (mg/l)	7	3451	982	882

Table 7: Statistical Analyses of Elutriate Test Results (Canter, et al., 1984b)

Parameter	Minimum Value	Maximum Value	Mean Value	Standard Deviation
Iron (mg/kg)	0.3	423.3	56.0	114.4
Chromium (mg/kg)	0.00	1.56	0.39	0.40
Arsenic (µg/kg)	0.00	87.21	22.84	27.24
Barium (mg/kg)	0.37	80.38	30.89	21.96
Lead (mg/kg)	0.00	9.26	1.22	2.52
Zinc (mg/kg)	0.00	52.51	14.05	18.44
Cadmium (mg/kg)	0.02	0.38	0.064	0.098
Calcium (mg/kg)	84	19,930	9009	6490
Magnesium (mg/kg)	13	629	293	153
Sodium (mg/kg)	39	3,114	1310	923

Table 8:	Statistical Analyses of Extraction Procedure Results (Canter,	
	et al., 1984b)	

were found in the supernatant than in the supernatant from the elutriate test (Canter, et al., 1984b).

Pollution Potential -- Summary

The data presented indicates the pollution potential of the contained wastes in off-site pits. The aqueous phase of the pits were found to contain high levels of dissolved solids such as sodium, chloride, sulfate, and organics. The settled solids contained toxic metals such as arsenic, chromium, barium, and lead as insoluble constituents.

Although leachability studies show these toxic metals to be tightly bound under the conditions of the test, there are still some questions as to the long term fate of these constituents. The sediments represent a repository for these potential pollutants and variations in chemical conditions within the pits could make the metals available to solution and subsequently mobile in the environment.

This study is designed to look not only at leachable metals under various conditions but also at the positional changes of the remaining metals in the solid matrix. These analytical results can then be interpreted from a chemical viewpoint to obtain a more definitive picture of the ultimate fate of toxic metals in disposed drilling muds.

Chemical and Physical Aspects of Toxic Metals in Wastes

In order to better understand and interpret the results of this study, it is necessary to have some general knowledge regarding the chemical and physical aspects of toxic metals and how they react in

-22-

soil/waste systems. The following discussion is intended to provide a brief background on general factors which affect the uptake and release of toxic metals. Specific chemical properties and a review of pertinent research is then presented specifically for arsenic, barium, chromium and lead.

Toxic metals in soils/wastes are distributed between solid, solution, and gaseous phases. These major components exist in an intimately mixed condition with the proportion of water and air fluctuating under natural conditions depending on climatic and other factors.

The solid phase consists of mineral and organic portions. The mineral (inorganic) portion is composed of small rock fragments and a wide variety of crystalline and noncrystalline materials (Table 9) of varying particle size (Table 10). The organic portion includes the soil biomass, partially degraded plant, animal and microbial components and soil humic constituents (Paul and Huang, 1980). Characteristics of some soil organic fractions are summarized in Table 11. Anthropogenic inputs may provide inorganic or organic components not normally found in nature, such as large concentrations of strong acids or halogenated organic compounds.

The solution phase is held within pores and can be divided into three types of physical classes, gravitational, capillary, and hygroscopic water depending upon the nature of the soil particles and the amount of water present. Gravitational water is that which is in excess of the field capacity and occupies the larger pores. Capillary

-23-

Element ^a	Geochemical Classification ^b	μg g ⁻¹	Element	Geochemical Classification	μg g-1
0	At, Bi, Li	466,000	hf	Li	5
Si	Li	277,200	Dy	Li	5
A1	Li	81,300	Sn	Si	3
Fe	Ch, Si	50,000	В	Li	3
Ca	Li	36,300	УЪ	Li	3
Na	Li	28,300	Er	Li	3
к	Li	25 ,9 00	Br	Li	3
Mg	Li	20,900	Ge	Si	2
Ti	Li	4,400	Be	Li	2
н	At, Bi, Li	1,400	As	Ch	2
Р	Bi, Li, Si	1,180	U	Li	2
Mn	Li	1,000	Та	Li	2
F	Li	700	W	Li	1
S	Ch	520	Мо	Si	1
Sr	Li	450	Cs	Li	1
Ва	Li	400	Но	Li	ī
С	At, Bi, Li, Si	320	Eu	Li	1
C1	Li	200	Tl	Ch	1
Cr	Li	200	ТЪ	Li	0.9
Zr	Li	160	Lu	Li	0.8
RЪ	Li	120	Hg	At, Ch	0.5
v	Li	110	I	At, Li	0.3
Ni	Si	80	SЪ	Ch	0.2
Zn	Ch	65	Bi	Ch	0.2
N	At, Bi	46	Tm	Li	0.2
Ce	Li	46	Cd	Ch	0.2
Cu	Ch	45	Ag	Ch	0.1

Table 9:	The Average Amounts of the Elements	s in Crustal Rocks (Paul
	and Huang, 1980)	

Table	9:	(continued)

Element ^a	Geochemical Classification ^b	µg g ^{−1}	Element	Geochemical Classification	µg g ^{−1}
Y	Li	40	In	Ch	0.1
Li	Li	30	Se	Ch	0.09
Nd	Li	24	A	At	0.04
NЪ	Li	24	Pd	Si	0.01
Co	Si	23	Pt	Si	0.005
La	Li	18	Au	Si	0.005
РЪ	Ch	16	He	At	0.003
Ga	Ch, Li	15	Те	Ch	0.002
Th	Li	7	Rh	Si	0.001
Sm	Li	7	Re	Si	0.001
Gđ	Li	6	Ir	Si	0.001
Pr	Li	6	0s	Si	0.001
Sc	Li	· 5	Ru	Si	0.001

^aOmitting those present in less than 0.001 $\mu g~g^{-1}$; Ne, Kr, Xe and the short-lived radioactive elements

^bAt = Atmosphile: present mainly as atmospheric gases.

- Bi = Biophile: tend to be associated with organisms and thus accumulate in the horizons most affected by organisms in soils.
- Ch = Chalcophile: not easily ionized and tend to form sulphides and covalent compounds with Se and Te.
- Li = Lithophile: ionize readily or form stable oxyanions and occur mainly in oxygen compounds.
- Si = Siderophile: do not readily form compounds with O and S and occur mainly as native elements.

Name of Separate	Size Range (mm)	
Clay	< 0.002	
Silt	0.002-0.02	
Fine Sand	0.02-0.2	
Coarse Sand	0.2-2.0	
Gravel	> 2.0	

Table 10: Classification of Soil Particles According to Size (Paul and Huang, 1980)

	Humic Acids	Fulvic Acids
ement (%)		
с	56.2 <u>+</u> 2.6	45.7 <u>+</u> 5.0
н	4.7 <u>+</u> 1.5	5.4 <u>+</u> 1.6
N	3. 2 <u>+</u> 2.4	2.1 <u>+</u> 1.2
S	0.8 <u>+</u> 0.7	1.9 <u>+</u> 1.8
0	35.5 <u>+</u> 2.8	44.8 <u>+</u> 5.1
nctional Groups (meq/g)		
Total acidity	6.7 <u>+</u> 1.1	10.3 <u>+</u> 3.9
со2н	3.6 <u>+</u> 2.1	8.2 <u>+</u> 3.0
Phenolic OH	3.9 <u>+</u> 1.8	3.0 <u>+</u> 2.7
Alcoholic OH	2.6 + 2.4	6.1 <u>+</u> 3.4
Quinonoid $C = 0$ and ketonic $C = 0$	2.9 <u>+</u> 2.8	2.7 <u>+</u> 1.5
	0.6 + 0.3	0.8 + 0.5

Table 11: Characteristics of Soil Organic Fractions Extracted from a Wide Range of Soil Types (Includes the Range of Values Measured) (Schnitzer, 1972) water is held in pores of capillary size. Hygroscopic water moves primarily in vapor form (Paul and Huang, 1980).

Gaseous Phase

The content and composition of the gaseous phase is determined by the following factors: (1) the soil-water relationships, (2) the rate of production and consumption of the various gases in the soil, and (3) the rate of exchange between the soil air and atmospheric air. Changes in the gaseous phase have significant effects on the physical environment.

The gaseous phase of toxic metals are generally the methylated forms. However, data regarding the concentrations of methylated toxic metals in soil air is sparse and conflicting. It has been reported by O'Hare (1977) that lead undergoes biomethylation under natural conditions; however, Wood (1974) states that lead will not be methylated in the environment. Arsenic has been shown to be reduced and methylated by anaerobes to give dimethylarsine and trimethylarsine as volatile products of extreme toxicity which are readily oxidized to less toxic products (Wood, 1974). Laboratory studies indicate that the concentrations of lead in air within the soil constitute an insignificant part of total lead present in soils (O'Hare, 1977). No evidence was found to indicate that barium or chromium are released to the gaseous phase. Therefore, for all practical purposes, toxic metals in wastes are partitioned between solid and solution phases.

Liquid Phase

The liquid phase of drilling muds may contain contaminants

-28-

already in soluble form. Contaminants present in interstitial water of drilling muds may originate in two ways: (1) from water trapped within the accumulating solids, and (2) by liberation into solution from the sediment solid phase through diagenetic mobilization processes such as solubilization, ion exchange, and desorption.

Toxic metals in the soluble phase exist in free aquo forms as well as complexes with various organic and inorganic ligands in the soil/waste solution environment. Soil and waste systems are highly complex electrolyte solutions containing a variety of inorganic and organic compounds. The major parameters controlling the solubility of trace metals are the pH and redox of the solution, the type and concentration of complexing inorganic and organic ligands and chelating agents, and the oxidation state of the components (Eichenberger and Chen, 1982). A mass balance for a heavy metal in solution can be expressed as (Mattigod, 1981):

$$M_{T} = M^{z+} + \sum_{i=1}^{c} (M_{a}L_{ib}) + \sum_{i,j=1}^{c} (M_{j}L_{i}) + \sum_{i,k=1}^{c,(c-1)} (M_{L_{i}}L_{k})$$

M_T = Total concentration of a metal, M^{Z+} = free ion concentration with valence z+, M_aL_{ib} = conc. of complex involving a metal with ith ligand, c and m = total number of ligands and metals, respectively. a and b = stoichiometric coefficients, MM'_jL_i = concentration of mixed metal complex involving metal M, jth metal and ith ligand, and

 $ML_iL'_k$ = concentration of mixed ligand complex, involving metal M, ith ligand and kth ligand.

The behavior of a heavy metal in a soil/waste liquid phase depends not only on the total concentration of that particular metal in solution but also more directly on speciation. Therefore, the common procedure of measuring total concentration of a particular metal in a water sample may be misleading because of the chemical form of the metal in solution. A water with a high total metal concentration may in fact be less deleterious than another with a lower metal concentration (Emmerich, 1980).

Measuring the trace metal concentrations in soil/waste solutions is analytically difficult, because of the low concentrations encountered and the interrelationship between the various chemical forms. This problem is being approached through the use of computer models based on chemical equilibrium on a thermodynamic basis (Nordstrom, et al., 1979).

The most common interactions between metallic species and other solution species are as follows:

Soluble Hydrolysis reactions. hydrolysis products are particularly important in aqueous systems containing trace concentrations of metal ions. Hydroxo and oxo complexes can significantly affect the chemical behavior of trace metals over a wide The formation of hydrolysis products range of concentration and pH. can control many aspects of chemical behavior such as (1) the adsorption of soluble species on particulates, (2) the tendency of the coagulate colloidal particles and form metal species to to precipitates, (3) the solubility of the controlling solid phase, (4) the extent to which the ions can be complexed in solution, and (5) the

-30-

oxidation or reduction of the metal species to another valence state (Eichenberger and Chen, 1982).

Two general rules for the hydrolysis of cations have been established (Stumm and Morgan, 1981): (1) the tendency of metal ion solutions to hydrolyze increases with dilution and with increasing pH, and (2) the fraction of polynuclear complexes in a solution decreases on dilution.

The reaction scheme for hydroxide formation is summarized below, the metal is assumed to be trivalent, M³⁺:

The system has two independent variables; the concentrations of the various species depend on both the total concentration of M and the pH. By establishing the total concentration of M, only one degree of freedom remains and a relationship exists between the metal-ion concentration and pH (Kragten, 1978). A curve can be drawn reflecting the defined system (Figure 2).

Hydrolysis equilibria is quickly established with simple hydrolysis products and more slowly with the formation of polynuclear species. Many of these polynuclear species may be considered as kinetic intermediates in the formation of insoluble metal oxides and are thus thermodynamically unstable. Slow kinetics is one of the

-31-

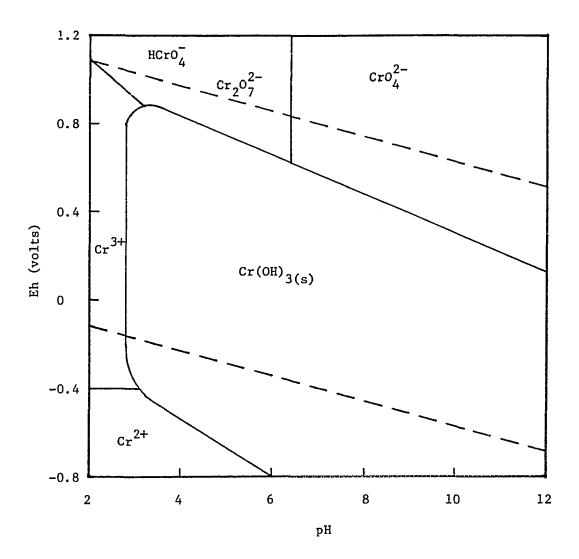


Figure 2: Eh-pH Diagram for the System Chromium-Water at $25^{\circ}C$ (Cr)_t= 10^{-4} M (Faust, et al., 1981)

reasons for the wide variance in the literature of the reported values of hydrolysis constants (Eichenberger and Chen, 1982).

<u>Complexation with inorganic ligands</u>. The most important inorganic complexing agents are bicarbonate, chloride, fluoride, hydroxide, sulfate and sulfide, and phosphate. Complexation of trace metals occurs when the concentrations of these species in water are sufficient to replace coordinated water from aquo complexes. Various soluble and insoluble species can form from the reactions between metal ions and inorganic ligands depending on the metal concentration, ligand concentration, and pH.

Inorganic ligands can be present in liquids at concentrations many orders of magnitude greater than the trace metal ions they tend to complex. The speciation of any metal ion in aqueous solution is dependent upon the stability of the hydrolysis products and the tendency of the metal ion to form complexes with other inorganic ligands. This may include the formation of insoluble complexes which would affect the distribution of metals between the solid and aqueous phases.

The affects of complexation on an aqueous solution are apparent in a study by Griffen, et al. (1977) examining the attenuation of pollutants in municipal landfill leachate by clay minerals (Figure 3). With a solution containing Pb with no complexing agents, more Pb is adsorbed to the clay than when the Pb is present in a solution containing Cl⁻, a complexing agent. The difference is due to a significant portion of the soluble lead being complexed with the Cl⁻ and thus not available in a form susceptible to adsorption onto the clay.

-33-

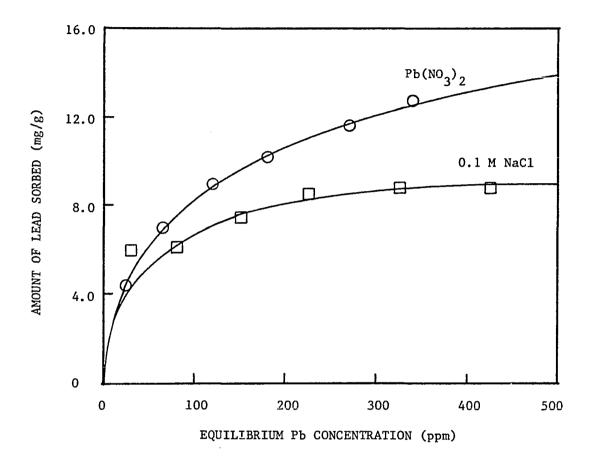


Figure 3: Amount of Lead Sorbed per Gram of Kaolinite at pH 5.0 and 25°C, Plotted as a Function of the Equilibrium Pb Concentration (Griffin, et al., 1977)

<u>Complexation with organic ligands</u>. Organic matter in natural systems can include both natural and synthetic compounds, such as amino acids, humic acid, fulvic acid, fatty acids, citric acid, polysaccharides, organic phosphorous compounds, aromatic compounds containing alcohol and carboxyl functional groups, and porphyrins which contain donor atoms suitable for complex formation.

Metals can be bonded to organic matter by way of (1) carbon atoms yielding organometallic compounds, (2) carboxyl groups producing salts of organic acids, (3) electron-donating atoms, O, N, S, P, etc., forming coordination complexes, or (4) π -electron-donating arrangements (Eichenberger and Chen, 1982). The nature and extent of metal ion complexation by natural or synthetic organics is not well known, because of the poorly defined nature of these organic compounds and also because of the staggering complexity of these multimetal, multiligand systems.

One synthetic organic compound which has caused concern is nitrilotriacetic acid (NTA). It was thought that NTA introduced into detergents would find its way into domestic sewage and keep toxic heavy metals in solution, because of its strong complexing nature. This would prevent the heavy metals from being removed by precipitation as hydroxides, carbonates, phosphates, and sulfides. In the course of time the NTA complexes may be biodegraded, releasing the complexed heavy metal that could cause toxicity in receiving waters. Table 12 lists some calculated percentages of metals complexed by NTA at various concentrations (Snoeyink and Jenkins, 1980). Although it is a strong complexing agent, NTA appears to be biodegradable in secondary,

-35-

Total			Percentage of Total Metal Present as Indicated Complex at Stated NTA Concentration		
Concentration C _{T,x} M	•	Log Formation Constant	NTA = 10 ⁻⁷ M	NTA ₹ 3x10-6m	$\frac{NTA}{2x10^{-4}M}$
Cu(II)=2x10-6	CuNTA-	13	4	82	100
Pb(II)=3x10-7	Pbnta-	11.8	2	80	100
Ni(II)=10-7	NiNTA-	11.3	1	60	100
Fe(III)=2x10-6	Fe(OH)NTA ⁻ Fe(OH) ₂ NTA ²	10.9 - 3.1	0.4	34	100
Zn(II)=1.5x10-6	ZnNTA ⁻	10.4	0.2	20	100
H=10-8	HNTA2-	10.3	0	0	9
Mn(II)=2x10-6	MnNTA-	7.4	0	0	100
Ca(II)=10-3	CaNTA ⁻	6.4	0	<0.1	17
Mg(II)=2.5x10 ⁻⁴	MgNTA-	5.4	0	0	2
Sr(II)=2x10-6	SrNTA-	5.0	0	0	0
Ba(II)=1.5x10-7	BaNTA-	4.8	0	0	0
Na(I)=5x10 ⁻⁴	NaNTA ²⁻	2.2	0	0	0

Table 12: Variation of Metal Complexation by NTA with NTA Concentration at pH 8 (Snoeyink and Jenkins, 1980)

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biological waste treatment processes, hence it should not reach receiving waters.

Fulvic acid appears to be the soluble portion of humic substances that may complex metals and retain them in solution. Table 13 lists the formation constants of various metal ion fulvic acid complexes (Snoeyink and Jenkins, 1980). The high concentrations of some metals in highly organic soils and deposits (such as peat and coal) may arise from the association of metals with natural organics in these materials.

<u>pH-Eh effects</u>. The pH and Eh of a system can control its solution equilibria in terms of species present. These parameters control many aspects of pollutant behavior.

The pH influences adsorption and ion exchange because hydrogen ions compete for active sites. Decreases in pH diminish surface charges releasing metal ions sorbed to hydrous oxides, and clay minerals and hydrous oxides become anion exchangers and will no longer hold cations but will bond complex metal ions with a negative charge. Also, a change in pH can change the degree of complexation of a metal in solution because many ligands are also weak acids or bases (Eichenberger and Chen, 1982). Redox (Eh) exerts similar effects and others in addition to those caused by pH. A change in Eh can cause a direct change in the oxidation state of the metal, and cause changes in available and competing ligands.

Diagrams of pH vs. Eh are often constructed to show the relationship between these two parameters under defined conditions. These diagrams can only reflect the system as calculated for the

-37-

Metal Ion	pH of Measurement	Log K for Metal Ion-Fulvic Acid Complex ⁸
Fe ³⁺	1.7	6.1
A1 ³⁺	2.35	3.7
Cu ²⁺	3.0	3.3
Ni ²⁺	3.0	3.1
Co ²⁺	3.0	2.9
Pb ²⁺	3.0	2.6
Zn ²⁺	3.0	2.4
Mn ²⁺	3.0	2.1
Mg ²⁺	3.0	1.9

Table 13:	Constants of Various Metal Ion Fulvic Acid (Ionic Strength = 0.1 M) (Snoeyink and Jenkins,

^aFormation constants, K, are for the reaction M + fulvic acid \longrightarrow M • fulvic acid species considered under given conditions of temperature, pressure, and concentration. Also, the kinetics of the system are not taken into account. However, if used with a knowledge of their limitations these diagrams can provide much insight into the behavior of elements in aqueous solution. Figures 4 and 5 contain diagrams for many elements of interest (Campbell and Whiteker, 1969). For example, by examining these diagrams, it can be determined under what conditions lead would be soluble in the absence of complexing agents. A detailed explanation of these diagrams is contained in Garrels and Christ (1965).

Solid Phase Chemical Forms of Metals

Toxic metals in the solid phase of soils or wastes may occur in many different chemical forms which are not equally active chemically and biologically. The chemical form of a metal can greatly influence its fate in terms of dissolution, migration, and biological uptake. Therefore, it is desirable to know the physico-chemical states in which the metals exist in solid phases.

Metals in wastes are usually expressed in terms of total concentrations. Use of total concentration as a criteria to assess the potential effects of contamination implies that all forms of a given metal have an equal impact on the environment; such an assumption is clearly untenable, because a material may be present in a form that makes it completely unavailable chemically and biologically. In fact, the background level of most metals in soils seem high when measured on a total basis (Table 14), but are usually of no concern because of

-39-

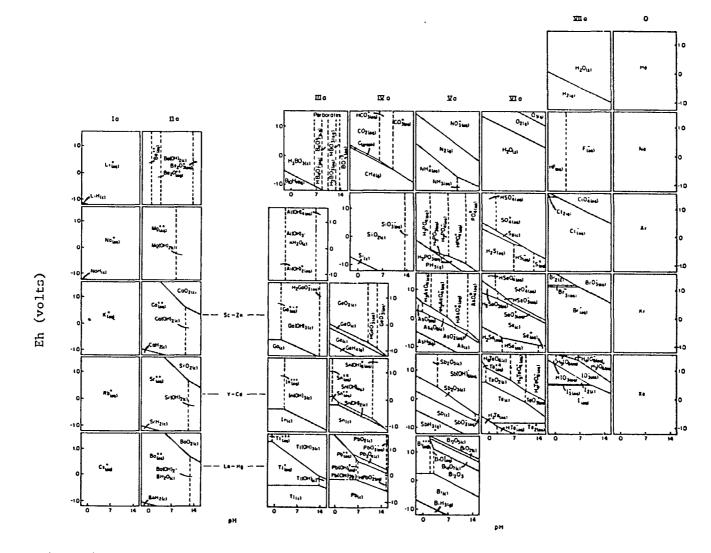


Figure 4: Eh-pH Diagrams for Most of the Group A Metals and the Nonmetals (Campbell and Whiteker, 1969)

-40-

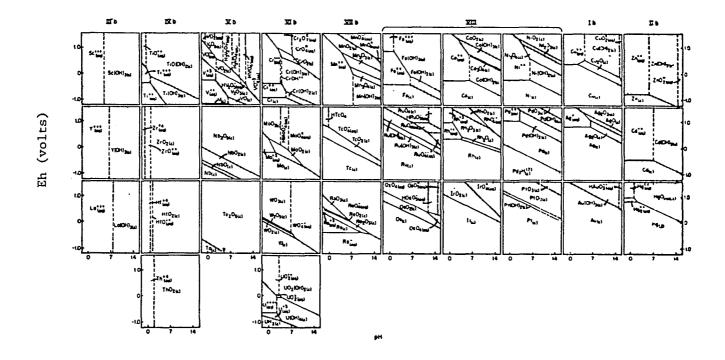


Figure 5: Eh-pH Diagrams for the Transition Metals (Campbell and Whiteker, 1969)

-41-

Element	Common Range for Soils (ppm)
Ав	1 - 50
Ва	100 - 3000
Cr	1 - 100
РЬ	2 - 200

Table 14: The Content of Metals in Soils (Lindsay, 1979)

their presence in the mineral phase. Mineral phase metals are not normally mobile in the natural environment.

One method of evaluating the forms of metals in wastes is to determine the recovery of metals by using selective extractants. A number of single extractant methods using reagents including acids, bases, salts, and complexing agents have been employed to extract metals from specific phases or under desired environmental conditions (Stover, et al., 1976). A well known example of a single extractant method is the Extraction Procedure Toxicity Test (EP Toxicity) which is intended to evaluate the potential of an industrial waste to release metal and organic constituents in a municipal landfill (U.S. Environmental Protection Agency, 1980). The extractant is sufficient 0.5 N acetic acid to maintain a pH of between 4.8 and 5.2. The EP Toxicity Test, by maintaining a pH of 5.0 + 0.2, is intended to represent the initial stages of municipal waste decomposition, when acidic conditions exist. However, it does not attempt to control or simulate the oxidation-reduction potential, ionic activity coefficient, complexation, and other factors in municipal leachate that influence the solubility of waste constituents (Perket, 1982). While it does have its shortcomings, the EP Toxicity Test does go one step further than a total metals analysis towards evaluating the pollution potential of a waste. It does not define in which solid form a metal exists, but it does give an indication of possible metal release upon disposal of a waste.

To make the most of chemical analysis in determining the longand short-term potential of metals in a waste to be released into the

-43-

environment, it is necessary to be able to accurately measure their absolute concentrations and chemical forms. The determination of the chemical phases in which a metal can exist is a very difficult problem. It is complicated by the numerous phases found in wastes. These phases include exchanged metal ions, weakly and strongly adsorbed metals, metal carbonates, sulfates, sulfides, oxides, hydroxides, phosphates and organometallic compounds, natural or man-made. The use of sequential extractions rather than single extractants may, therefore, be of greater value in determining metal distribution in wastes. Although more time consuming, sequential extractions can furnish detailed information about the origin, mode of occurrence, biological and physiochemical availability, mobilization, and transport of metals (Tessler, et al., 1979).

A number of procedures have been developed to fractionate specific solids into various homogenous groups or to extract a component of specific chemical property using suitable reagents. The extraction schemes often vary between investigators because of development for a specific purpose, personal preference, or a lack of exchange of information. This makes intercomparison of results difficult, while providing new investigators with a wealth of methods to choose from. Types of solids studied include estuarine sediments (Boust and Saas, 1981; Badri and Aston, 1981), river sediments (Tessler, et al., 1979), marine sediments (Van Valin and Morse, 1982), wastewater sludges (Stover, et al., 1976), sludge amended soils (Schalscha, et al., 1982; Cheng, et al., 1984; Emmerich, 1980; Emmerich,

-44-

et al., 1982; Sposito, et al., 1982), soils (Sims and Patrick, 1978), and dredged material (Brannon, et al., 1976).

All of these methods have the same basic aim: to determine the physico-chemical forms of trace metals bound to support particles in order to evaluate potential mobility or to define fate, whether it be for environmental or geological purposes. The methods are based on the same principle: extraction by successive attacks of certain solid fractions from the most mobile to those strongly bound to the support mineral. An extraction sequence should be reproducible -- the extracted fraction should always be the same, and selective -- the chosen reagents should be specific of a form or of a group of welldefined constituants (Boust and Saas, 1981).

Because of the physico-chemical complexity of any soil or waste system and extraction scheme, the concept of an operationally defined metal reactivity is generally used rather than attempting to individually characterize each solid phase. The relative reactivity has been defined by the type of chemical leaching necessary to liberate a fraction of a particular metal. This is assumed to be largely dependent on the original phase from which the metal was liberated. Distinct chemical phases that respond similarly are treated as equivalent phases. Since the use of chemical reagents to extract a specific form of a metal is not exact, it is probably more appropriate to say that the extractants extract chemically similar forms with some overlap of other forms. Therefore, it is common practice to report the fractionation of trace metals according to the extracting reagent employed (e.g., KNO3) instead of the expected solid phase fraction

-45-

(e.g., exchangeable). Note, however, that sequential extractions can frequently be closely correlated with individual phases (Van Valin and Morse, 1982).

The effective ranges of five extraction procedures are listed in Table 15 based on the initial intent described by the authors. Each extraction procedure was developed for a specific purpose, which accounts for their differences.

Brannon, et al. (1976) explored the possibility that large amounts of some chemicals in sediments could be released into the aqueous phase when sediments are agitated by dredging and subsequent resuspension in water by discharge operations. A selective sediment extraction procedure was developed to study long- and short-term effects of sediment resuspension on water quality (Table 15). Results of the sediment partitioning fractionation scheme showed that the operationally defined phases in a sediment could be isolated with good elemental mass balance and precision among the phases. The physiochemical form of sediment-bound metals (Fe, Mn, Cu, Zn, Ni, Cd, and As) was found to be a much greater factor than the total metal concentration in determining the mcbility of metals. In no case were trace metal concentrations in the more mobile sediment partition phases correlated with total metal concentrations in the sediment. However, correlation between a sediment elutriate (leachability) test metal concentrations and their concentrations in the various selective extraction phases revealed that the elutriate test concentrations represented the sediment phases thought to be most mobile and biologically available in the aquatic environment.

-46-

Reference	Form*	Reagent
Tessler, et al. (1979)	Exchangeable	MgCl ₂
	Carbonate	NaOAc
	Fe-Mn Oxides	NH ₂ OH•HC1
	Organic	H202/HN03
	Residual	HF-HC104
Stover, et al. (1976)	Exchangeable	KN03
	Adsorbed	KF
	Organic	Na ₂ P ₂ O ₇
	Carbonate	EDTA
	Residual	hno3
Emmerich (1980)	Exchangeable	KN03
	Adsorbed	H ₂ 0
	Organic	NaOH
	Carbonate	Na ₂ EDTA
	Residual	HNO3
Brannon, et al. (1976)	Exchangeable	NH40Ac
	Easily Reduced	NH40H · HC1
	Organic Sulfide	H ₂ O ₂
	Moderately Reducible	Na ₂ S ₂ O ₄
	Residual	HF-HNO3

Table 15: Sequential Extraction Methods and Defined Forms Separated

Table 15: (continued)

Reference	Form*	Reagent	
Forstner, et al. (1981)	Exchangeable	NH40Ac	
	Easily Reduced	NH20H-HC1	
	Moderately Reducible	NH4 Oxalate/ Oxalic Acid	
	Organic	H_{202}/HNO_3	
	Residual	hno ₃	

*It is not meant that the metal is necessarily present in this "form", but extractable with the indicated reagent. The terminology is consistent with the literature.

An analytical procedure involving sequential chemical extractions was developed by Tessler, et al. (1979) for the partitioning of particulate trace metals (Cd, Co, Cu, Ni, Pb, Zn, Fe, and Mn) into the five fractions listed in Table 15. Experimental results obtained on replicate samples of fluvial bottom sediments demonstrate that the relative standard deviation of the sequential extraction procedures was generally better than + 10%. The accuracy, evaluated by comparing total trace metal concentrations with the sum of the five individual fractions, proved to be satisfactory. A limiting factor was the inherent heterogeneity of the sediment, which could be improved with better sampling methods. A major advantage of the sequential extraction was the simulation to a certain extent of various environmental conditions to which the sediment may be subjected; deductions can then be made about the trace metal levels likely to be observed under these conditions in the environment.

Sequential extraction techniques were used by Forstner, et al. (1981) to determine the chemical associations of heavy metals with specific solid phases (Table 15), whereby the potential availability of toxic compounds in waste materials for biological uptake and possible remobilization effects into the aqueous phase were estimated. In addition to providing information on availability, chemical speciation data also indicated the source of metal enrichments in sediments.

The method of Stover, et al. (1976) was designed to evaluate metals in wastewater sludge. Based on the results obtained from extraction of pure metal precipitates, a fractionation procedure was designed to separate metals into exchangeable, sorbed, organically

-49-

bound, carbonate, and residual fractions (Table 15). This procedure was evaluated by Schalscha, et al. (1982) and found superior to the others tested because it divides the metal into more defined fractions.

This method as modified by Emmerich (1980) has been used in a number of studies investigating the movement of heavy metals in sewage sludge-treated soils (Emmerich, et al., 1982; Chang, et al., 1984; and Sposito, et al., 1982). Fractions extracted are similar to Stover, et al. (1976): exchangeable, adsorbed, organically bound, carbonate, and residual forms (Table 15), however, H_{20} has replaced KF and NaOH has replaced Na₂P₂O₇ as extraction reagents.

The properties of the fractions extracted can be summarized as follows:

Exchanged. The KNO3 was chosen as an initial extractant for metals bound at exchange sites. When the sample is saturated with K⁺, the exchangeable metals are displaced from exchange sites located on inorganic and organic components.

The mechanism which results in cation exchange is based on the sorptive properties of negatively charged anionic sites -- SiOH⁻, AlOH₂⁻, and AlOH⁻ groups in clay minerals, FeOH⁻ groups in iron hydroxides, carboxyl and phenolic OH⁻ groups in organic substances -towards positively charged cations. The balancing of negative charges of the lattice is a selective process which accounts for preferential uptake of specific cations and the release of equivalent charges associated with other species (Forstner and Wittmann, 1979).

Surface phenomena of this kind can best be explained by the electric double layer model. One layer of the double layer is

-50-

envisaged as a fixed charge attached to the solid surface, while the outer layer is distributed more or less diffusely in the liquid in contact. This layer contains an excess of counter ions, opposite in sign to the fixed charge and usually a deficit of coions of the same sign as the fixed charge. If a negative surface with one type of cations as counter ions is considered, the counter ions (1) are electrostatically attracted by the surface (while anions are depleted from the surface); (2) tend, because of thermal motion, to become more evenly distributed through the solution; and (3) may be attracted to the surface by other than electrostatic forces (Stumm and Morgan, 1981). Various models have been developed to describe the spatial distribution of charges at the surface (Figure 6). In the Helmholtz model the electrified surface consists of two charge sheets, one on the surface and one in the solution (Figure 6a). The Guoy-Chapman diffuse charge model exposes the solution charges to the forces of thermal motion and a balance between electrostatic and thermal forces is attained (Figure 6b). The next model divides the solution near the surface into two parts (1) the Stern layer which is subject to both electrostatic and specific interaction and a Guoy layer which is a diffuse layer subject to electrostatic forces (Figure 6c). If the specific interaction is stronger than the electrostatic forces, the charge of the Stern layer may become more positive than that of the surface (Figure 6d). The sum of the charges must be zero to maintain electroneutrality (Stumm and Morgan, 1981):

> $\sigma_0 + \sigma_s + \sigma_d = 0$ $\sigma_0 = \text{surface charge density,}$

-51-

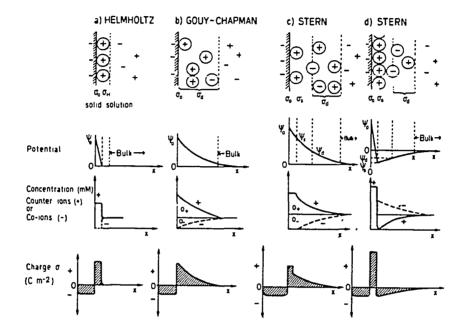


Figure 6: Distribution of Charge, Ions, and Potential at a Solid Solution Interface (Stumm and Morgan, 1981)

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 σ_8 = stern layer charge density, and

 σ_d = diffuse (Guoy) layer charge density.

With clay minerals, of which bentonite is common in drilling fluids, the exchange capacity increases markedly in the order of kaolinite < chlorite < illite < montmorillonite(bentonite). This increase corresponds with the reduction of particle size and the related increase of surface area (Table 16).

Clays (layered silicates) are formed from two basic units: a tetrahedron of four oxygen atoms surrounding a central cation, which is usually Si^{4+} , but is occasionally Al^{3+} , and an octahedron of six oxygens or hydroxides around a larger cation which is usually Al^{3+} . Layers of the silicon tetrahedra and the aluminum octahedral systems interact in various combinations to give characteristic layered structures of clay minerals (Figure 7). Ions of similar radii may be substituted for the Al^{3+} . Layers of the silicon tetrahedra and the silicon tetrahedra and the aluminum octahedral systems interact in various combinations to give characteristic layered structures of clay minerals (Figure 7). Ions of similar radii may be substituted for the Al^{3+} . Layers of the silicon tetrahedra and the aluminum octahedral systems interact in various combinations to give characteristic layered structures of clay minerals (Figure 7). Ions of similar radii may be substituted for the Al^{3+} or Si^{4+} . Ions of lower valence result in a residual negative charge which must be balanced by a cation located external to the layered structure (Tinsley, 1979).

Therefore, the layered silicates would have a planar geometry, a very large surface area, and can achieve a very high residual negative charge which is neutralized by a large external concentration of cations. Clay surfaces can assume a negative charge, which is pH dependent and results from the ionization of hydroxyl hydrogens. Thus, the ion exchange capabilities of the clays can result from this type of

-53-

10 - 50	3 - 15
30 - 80	10 - 40
	20 - 50
50 - 150	80 - 120

Specific Surface Area and Exchange Capacities of Several
Substances (Forstner and Wittmann, 1979)

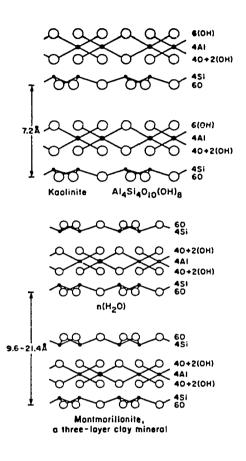


Figure 7: Structure of Kaolinite and Montmorillonite (Tinsley, 1979)

mechanism, as well as the exchange of those metal ions which neutralize the excess charge resulting from the substitution of other cations in the silicon and aluminum structures. A summary of the cation exchange capability is given in Figure 8 (Tinsley, 1979).

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Adsorbed. Deionized water was used for the removal of adsorbed metals because of the dependence of the extent of metal adsorption by hydrous oxide surfaces on the ionic strength of the contacting solution. It was found that three washings with deionized water removed between 80 and 100 percent of Cd, Cu, Ni, and Zn mixed with Fe and Al hydrous oxide gels (Emmerich, 1980).

Figure 9 is a cross section of the surface layer of a metal oxide. The metal ions in the surface layer have a reduced coordination number, thus behave as Lewis Acids. In the presence of water, the surface metal ions may first tend to coordinate H_2O molecules followed by dissociation to a hydroxylated surface. It would appear that the surface carries two different types of groups: hydroxyl groups bound to one metal ion and hydroxyl groups bound to two or more metal ions. A number of reactions are suggested to occur at the oxide-water interface (Schlindler, 1981):

- (i) acid-base reactions of surface hydroxyl groups,
- (ii) deprotonated surface hydroxyls coordinating with dissolved metal ions,
- (iii) surface hydroxyls replaced by dissolved ligands,
- (iv) a dissolved metal ion coordinating with deprotonated surface hydroxyls and dissolved ligands, and
- (v) a dissolved ligand coordinating with a surface metal and a dissolved metal ion.

-56-

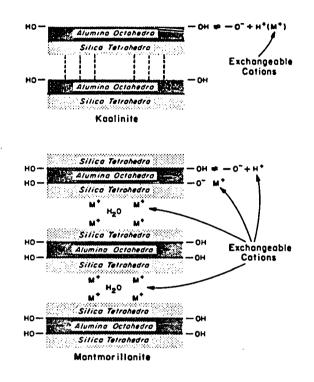


Figure 8: Distribution of Charge and Cation Exchange Potential of a Clay (Tinsley, 1979)

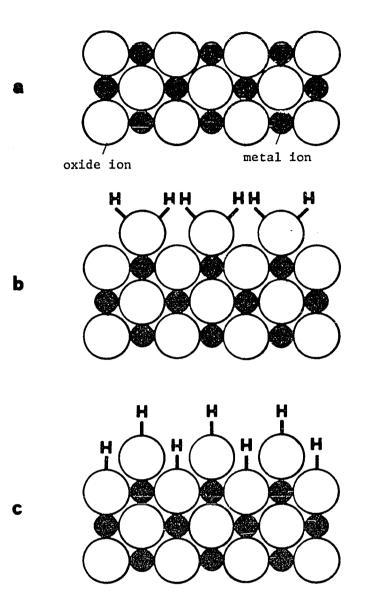


Figure 9: Cross Section of the Surface of a Metal Oxide (Schindler, 1981) (a) Surface ions are coordinatively unsaturated;
(b) In the presence of water, the surface metal ions may coordinate H₂O molecules; and (c) Dissociative chemisorption leads to a hydroxylated surface.

These reactions are illustrated in Figure 10.

Organically bound. The organically bound metals have been extracted with 0.5 M NaOH. This solution has been found to remove more of the organically bound metals by removing greater percentages of the organics as well as the complexed metals while extracting little of the carbonate and residual metals (Emmerich, 1980).

Colloidal organic matter has a srong affinity for heavy metal cations, and the retention of added metals is often well correlated with the amount of soil organic matter. Organic matter's strong affinity for heavy metal cations is due to ligands or groups that form chelates and/or complexes with the metals. The functional groups include COOH, phenolic, alcoholic, and carbonyl structures of various types (Jones and Jarvis, 1981). These are also the functional groups that are commonly present in petroleum hydrocarbons and other industrial wastes. Little work has been done on the coincidence of toxic metals with anthropogenic organic wastes other than sewage sludge.

Humic substances are believed to represent a significant fraction of the bulk of organic matter in most soils. Humic substances may be described as polymers containing phenolic OH and carboxylic groups with a lower number of aliphatic OH groups. Based on their solubility in alkaline and acid solutions humic substances are usually divided into three fractions: (1) humic acid, which is soluble in alkaline solution but is precipitated by acidification; (2) fulvic acid, which is the humic fraction that remains in the aqueous acidified solution: that is, it is soluble over the entire pH range; and (3)

-59-

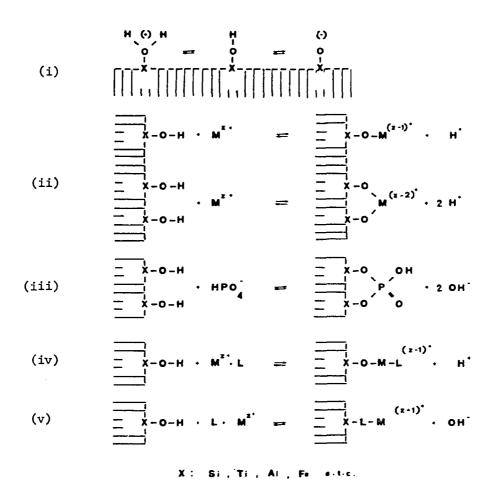


Figure 10: Coordination Phenomena at Oxide-Water Interfaces (Schindler, 1981)

humin, the fraction that cannot be extracted by acid or base. Structurally the three fractions are believed to be similar; they appear to differ in molecular weight and functional group content. Fulvic acid has probably a lower molecular weight but more hydrophilic functional groups than humic acid and humin (Stumm and Morgan, 1981). Fulvic acid may be made up of phenolic and benzene carboxylic acids joined by hydrogen bonds to form a polymeric structure of considerable stability (Figure 11) (Schnitzer and Khan, 1972).

<u>Carbonates</u>. EDTA has been found to be a superior reagent for a complete yet selective extraction of metal carbonates (Stover, et al., 1976). EDTA is commonly used for release of elements bound by organic matter; however, if NaOH is used previously, the metals recovered by the EDTA should be primarily in the carbonate form.

Significant trace metal concentrations can be associated with sediment carbonates; this fraction is expected to be susceptible to changes of pH (Tessler, et al., 1979). Coprecipitation with carbonates, whereby heavy metal cations are sorbed onto the surface becoming part of the crystal lattice, can be an important means of limiting heavy metal concentrations in the environment. Coprecipitation with CaCO3 has been found to enhance the precipitation of heavy metal carbonates of low solubility, such as PbCO3 (Forstner and Wittmann, 1979). The solubility of PbCO3 is apparent when examining solubility products (Table 17).

<u>Residual</u>. Residual forms for metals are extracted with 4.0 M HNO3. Once the previous fractions have been removed, the remaining solid should contain mainly primary and secondary minerals, which may

-61-

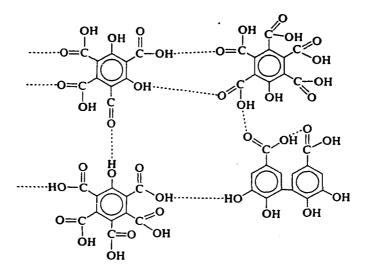


Figure 11: Structure of Fulvic Acid (Stumm and Morgan, 1981)

Carbonate	-log K _{sp}
MnCO3	10.2
CdCO3	11.3
FeC03	10.5
РЪСОз	13.1
CoCO3	12.8
ZnCO3	10.8
NiCO3	6.9
CuCO3	9.6
Cu ₂ (0H) ₂ CO ₃	33.8

Table 17:	Negative Logarithms of Solubility Products of Heavy Metal
	Carbonates (pH = 7 at 25°C) (Forstner and Wittmann, 1979)

hold trace metals within their crystal structure. These metals are not expected to be released over a reasonable time span under the conditions normally encountered in nature. These mineral forms would include precipitates such as metal sulfides and hydroxides. Hydroxide and sulfide solubility products are listed in Table 18. Precipitation of hydroxides, sulfides, and carbonates occurs within a system when the corresponding solubility product is exceeded. The interactions of a variety of factors play an important role in this context with the result that the solubility data, obtained in pure individual systems in distilled water, only represent a guide to the conditions actually found in a natural system (Forstner and Wittmann, 1979).

Summary -- Solid phase. The solid phase is therefore both a The amount of surface area available complex and diverse environment. is extremely large, and the nature of the binding sites variable. The potential exists for hydrophobic interactions, simple ion exchange, all the way on to chemical bonding. The analysis of the solid phase is complicated by the interplay of all these processes; and changes in the system caused by changes in pH, Eh, or ionic strength of the solution. While this discussion attempted to isolate various processes, a more general view of their overlap is given in Table 19. The application of specific equilibrium exchange or adsorption constants to solid-water systems is principally limited by difficulties in quantitatively determining the various phases, and a lack of knowledge concerning (1) chemical and thermodynamic properties of the various solid phases; (2) reaction kinetics, i.e., how nearly equilibrium is approached in a fixed time; and (3) the competitive effect of other cations present.

-64-

Hydroxides	-log K+	Sulfide	-log K _{sp}
Cd(OH)2	14.4	CdS	27.8
Fe(OH) ₂	15.1	FeS	17.2
РЬ0+H ₂ 0	15.3	PbS	27.5
Zn(OH) ₂	15.5	ZnS	21.6
Ni(OH) ₂	14.7	Nis	18.5
HgO+H ₂ O	25.4	HgS	52.4
Cr(OH) ₂	37.4		
Fe(OH)3	39.1		

Table 18: Negative Logarithms of Solubility Products of Heavy Metal Hydroxides and Sulfides (pH = 7 at 25°C) (Forstner and Wittmann, 1979)

Sinks	Processes	Reaction Parameter*
Oxides (hydrous and (amorphic)	Surface exchange	K _{eq}
(amor phile)	Diffusion exchange	K _{eq} , R _{ex}
	Co-Precipitation	P, R _{ppt}
Drganic substances	Exchange	Keq
	Complexation	Keq
	Chelation	Keq
liota	"Passive" uptake	R _{gr}
	Exchange, complexation, chelation	Keq
	"Active" uptake	Keq
arbonates, phosphates	Precipitation	R _{ppt}
sulfides, sulfate and chloride salts	Co-Precipitation	P
	Surface exchange	Keq

Table 19:	Trace Element Sinks and Their Respective Uptake and Release
	Processes (Jenne and Luoma, 1975)

 $*R_{eq}$ = mass action equilibrium constant; R_{ex} = rate of exchange; P = partitioning coefficient; R_{ppt} = rate of precipitation; and R_{gr} = rate of growth. Results of Previous Sequential Extraction Studies

The results obtained by Stover, et al. (1976) from the fractionation of Pb, Cu, Zn, Cd, and Ni in wastewater sludge indicate that sludges contain a wide variety of sites capable of metal retention. Retention mechanisms include ion exchange, sorption, chelation, and precipitation. The ranking for different forms of the metals in wastewater sludge were found to be:

- Cu: sulfides (residual) > carbonates > organic bound = adsorbed > exchangeable.
- Zn: organic bound > carbonates > sulfides (residual) > adsorbed > exchangeable.
- Pb: carbonates > organic bound > sulfides (residual) > adsorbed > exchangeable.
- Ni: carbonates > organic bound > exchangeable > adsorbed
 > sulfides (residual)
- Cd: carbonates > sulfides (residual) > organic bound > adsorbed = exchangeable.

Approximately 80 percent of these metals in wastewater sludges were present in forms that require conversion to water soluble, exchangeable or sorbed forms by chemical or microbial processes in soils before uptake by plants. Metal retention was found to be highly variable, depending on the chemical properties of the sludge and on the nature of the metal.

Emmerich (1980) investigated the possible movement of heavy metals (Cd, Cu, Ni, and Zn) from surface-applied sewage sludge through the use of soil columns. Analysis of the soils in the columns indicated the metals had not moved out of the layer of incorporation. The solid phase forms of the metals in the sludge-soil layers were

-67-

found to be almost exclusively in the stable organically bound, carbonate, and residual forms. The movement of metals out of the sludge-soil layers was probably prevented by metals being in the stable solid phase forms. The influence of the stable solid phase forms of the metals on movement was evident by their control of the total metal concentrations in the soil solutions. The total metal concentrations in the soil solutions were extremely low and could not significantly contribute to movement of metals in soil profiles.

The implication of the study was that soils seem to be able to retain and prevent ground water contamination from heavy metals added by soil surface applications of sewage sludges, under the conditions of the study. Further studies were recommended to evaluate more diverse soil types and different management conditions.

Schalscha, et al. (1982) demonstrated the adsorbed and exchangeable fractions were not significant chemical forms of heavy metals in the soil. Although considerable amounts of metals were added into the soil in the soluble and exchangeable forms during waste water irrigation, they were converted into the chemically less active forms (organically bonded and inorganic precipitates).

The lack of heavy metals in the soluble and exchangeable forms would greatly reduce the leaching potential of the heavy metals deposited in the soil. However, the accumulation of waste water originated metals in organic complexes and inorganic precipitates may enable them to become reactive whenever the chemical equilibrium in the soil shifts. These results also indicate the need for additional

-68-

studies examining the affect of changing soil chemistry on the chemical equilbrium in soils.

Sposito, et al. (1982) studied the fractionation of Ni, Cu, Zn, Cd, and Pb in solid phases of soils amended with sewage sludge. The percentage of the total metal content in exchangeable and sorbed forms was very low, averaging between 1.1 and 3.7% for all of the metals regardless of the type of soil, the form of sludge applied, or the sludge application rate. The application of sludge tended to reduce the residual fraction and to increase the organic and carbonate fractions of all five trace metals. At the highest rate of sludge application, the predominant forms of the metals were: Ni, residual; Cu, organic; and Zn, Cd, and Pb, carbonate.

Emmerich, et al. (1982a) mixed anaerobically digested sewage sludge in either liquid or air-dried form into reconstructed soil profiles and leached for 25 months with river water. The metals (Cd, Cu, Ni, and Zn) added into the soil had not moved out of the sludge-soil layers during the course of leaching. Most of each of the metals were found in the organically bound, carbonate, or residual forms, with the relative distribution among these forms depending on whether samples were taken in or below the sludge-soil layer. A shift toward the more stable residual form after soil incorporation was also detected.

The sewage sludge applied to the soils seemed to be controlling the chemical forms of the metals. The percentage of any metal in a certain chemical form in the sludge-soil layers was essentially independent of soil type and for all soils did not differ by more than 10%. The almost constant percentage of a metal indicated that soil

-69-

properties did not influence the chemical forms of the metals in the sludge-soil layers. The physical condition of the applied sludge (i.e., wet or dry) also did not affect the chemical forms of the metals present at the termination of leaching.

In another report dealing with the same study, Emmerich, et al. (1982b), stated that although no metal movement was observed, situations conducive to metal movement are conceivable. Physical mechanisms of heavy metal movement could include colloidal precipitates and clay particles moving with the soil solution carrying the metals, or sludge moving through cracks in the soil created by repeated wetting and drying cycles. Also, a pH reduction in the sludge-soil layer could increase the solubilization of the metals and induce movement in soil profiles.

Two soils treated with a composted sludge and two liquid sludges annually for 7 consecutive years and cropped to barley each year were sampled at 4-week intervals following planting (Chang, et al., 1984). Barley tissue samples were also obtained at the time of each soil sampling. In untreated soils, essentially all of the heavy metals were present in either the residual form (Cr, Cu, Ni, and Zn) or the carbonate form (Cd and Pb). With sludge treatment, every extracted fraction showed increases in the amounts of heavy metals. However, the most significant increases occurred in the carbonate fraction and, sometimes, in organically bonded fractions as well. There was little indication that the distribution pattern of the solid phase heavy metals in the sludge treated soils changed with time from planting to harvesting. The Cd and Zn concentrations in barley grown in the sludge

-70-

treated soil were consistently higher than those in the non-sludged control, and the rate of uptake of Cd and Zn by barley progressively decreased with plant development. Since the percentage of Cd and Zn in each extracted fraction did not change appreciably throughout the growing season, the differential Cd and Zn uptake by barley with plant development cannot be related to the chemical transformation of solid phase heavy metals in the soil during the growing season.

These investigations which explored metals in sewage sludge amended soils all employed the sequential extraction method used in the present study dealing with drilling muds. The results from these past studies indicate the following, regarding sludge-amended soils:

- solid phase forms of metals were found to be almost exclusively in the stable organically bound, carbonate, and residual forms,
- (2) a shift toward more stable forms after soil incorporation was detected, and
- (3) additional studies are needed to examine the effect of changing soil chemistry on the fate of metals.

While these studies dealt with sewage sludge and not drilling muds, clearly the problems encountered are similar. Drilling mud study results which correlate with these sewage studies will make it possible to extend the results of previous studies to a further understanding of drilling muds, especially in the area of landfarming of drilling fluid wastes. Also, this drilling mud study is designed to explore the area of changing soil chemistry on metal fate by varying solution pH and ionic strength.

-71-

Chemical Properties of Arsenic, Barium, Chromium and Lead

Arsenic, barium, chromium and lead were chosen as toxic metals to be studied because of their prevalence in drilling muds (Canter, et al., 1984b). It does not appear that any arsenic compounds are added directly to drilling fluids but they occur as trace constituents in the clay or other additives. Barium is added directly as barite (BaSO₄) and acts primarily as a weighting agent. Chromium is added as a lignosulfonate or to a lesser extent as chromate salts. Lead compounds may also be added as weighting agents (Ranney, 1979).

Arsenic

Arsenic exists in nature in the 3-, 0, 3+ and 5+ oxidation states, however, it is normally found as an anion with acid characteristics in only the trivalent (arsenite) and pentavalent (arsenate) forms. The valence and the species are dependent on oxidation-reduction conditions and the pH of the water. Arsenite is more likely to be found in anaerobic ground waters and arsenate in aerobic surface waters (Sorg and Logsdon, 1978). The rate of oxidation of arsenic (III) to arsenic (V) with oxygen was found to be very slow at neutral pH values but faster in strong alkaline or acid solutions (Fergusen and Gavis, 1972).

Trivalent As exists primarily as the mononuclear species as $As(OH)_3$, $As(OH)_4^-$, AsO_2OH^{2-} , and AsO^{3-} . Polymeric species may include $As_2(OH)_7^-$, $As_2(OH)_8^{2-}$, and $As_3(OH)_{10}^-$, however, they are not expected to be significant in very dilute solutions (Eichenberger and Chen, 1982). The stability diagram (Eh-pH) for the hydrolysis species of

-72-

inorganic arsenic can be used to thermodynamically predict predominant species (Figure 12).

Pentavalent As is found primarily as the species H_2AsO_4 , HAsO₄²⁻, and AsO₄³⁻. Many cations form insoluble arsenate salts (Eichenberger and Chen, 1982). Figure 13 shows the solubility relationships of various arsenate minerals (Sadiq, et al., 1983). This diagram is strictly theoretical and based on thermodynamic information. Arsenate species have been shown to adsorb to hydrous iron oxide, aluminum hydroxide and clays (Osishi and Sunell, 1975; LaPointre, 1954).

Both As (III) and As (V) form methylated compounds by microbial conversion. Trivalent As forms dimethylarsenic acid, $(CH_3)_2AsO(OH)$, which ionizes to $(CH_3)_2AsO^{2-}$. Pentavalent As forms methylarsenic acid, $CH_3AsO(OH)_2$, which dissociates to form $CH_3AsO_2OH^-$ and $CH_3AsO_3^{2-}$ (Eichenberger and Chen, 1982).

These species possess different chemical properties which affect the mobility of arsenic in natural systems. Transformations between the different oxidation states and species of arsenic may occur as a result of chemical or biochemical reactions.

Arsenic may form insoluble precipitates with calcium, sulfur, iron, aluminum and barium compounds in natural waters (Wagemann, 1978). Figure 14 includes the effects of barium which was found capable of holding total dissolved arsenic to rather low concentrations (Wagemann, 1978). These precipitates are slow in nucleating and exhibit slow growth rates. Arsenic species are more likely to be adsorbed on the surface of organic and inorganic substrates than as crystalline

-73-

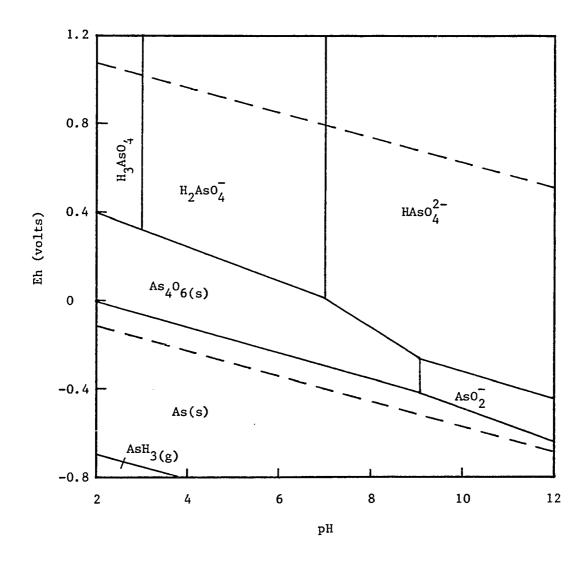


Figure 12: Eh-pH Diagram of Arsenic Hydrolysis Species (Campbell and Whiteker, 1969)

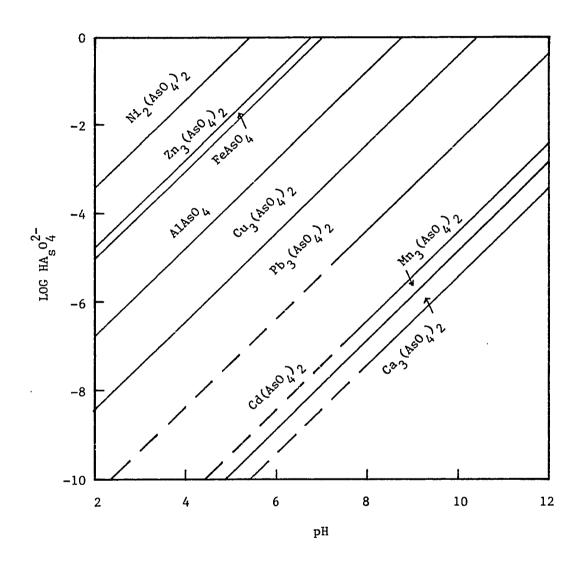


Figure 13: The Stability of Metal Arsenate, CO_{2(g)}=0.003 atm (Sadiq, et al., 1983)

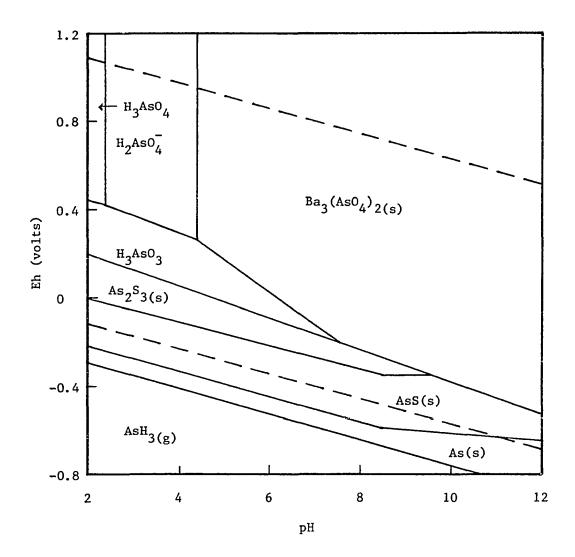


Figure 14: Eh-pH Diagram for Arsenic at $25^{\circ}C$ and 1 atm Pressure (Wagemann, 1978) (As)_t=10⁻⁵M, (S)_t=10⁻³M, and (Ba)_t=2.2 x10⁻⁷M

precipitates. Arsenic was found to be distributed among operationally defined fractions of sediment solids in the order of abundance OH^- (Fe and Al) > oxalate (amorphous or occluded) >> Cl- (exchangeable) >> H⁺ (Ca or arsenopatite) (Holm, et al., 1979).

Arsenate, in municipal landfill leachate, was found to be more effectively adsorbed to clays than arsenite (Figure 15). This same study found that pH has a pronounced effect on the amounts adsorbed (Figure 16) and that the principal adsorption mechanism was anion exchange (Griffin, et al., 1977).

It is clear that much arsenic chemistry is unknown and much of the information that is available is strictly theoretical. The evidence indicates that arsenic under conditions encountered in drilling muds with high clay and barium content might be expected to exist as an insoluble barium species at pH > 4 and as a clay adsorbed ion at lower pH values.

Barium

Barium occurs in only one major form, as a divalent cation (+2). Barium is rare in natural waters because its carbonate (BaCO₃) and sulfate (BaSO₄) forms are highly insoluble. Also, barium is only slightly soluble in the hydroxide (Ba(OH)₂) form. It is therefore expected that any barium ions from soluble salts discharged to natural waters will be precipitated and removed by sedimentation. However, the chloride form of barium is very soluble and could result in a high solubility of barium (Sorg and Logsdon, 1980). Stability diagrams (Eh-

-77-

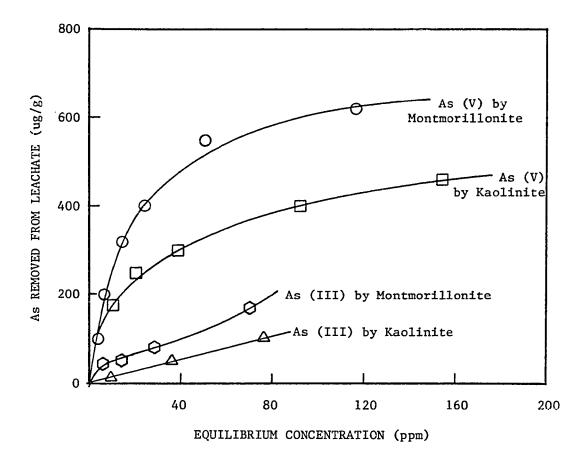


Figure 15: Amount of As (V) or As (III) Removed from Leachate Solutions at pH 5.0 and 25°C per Gram of Clay, Plotted as a Function of the Equilibrium Arsenic Concentration (Griffin, et al., 1977)

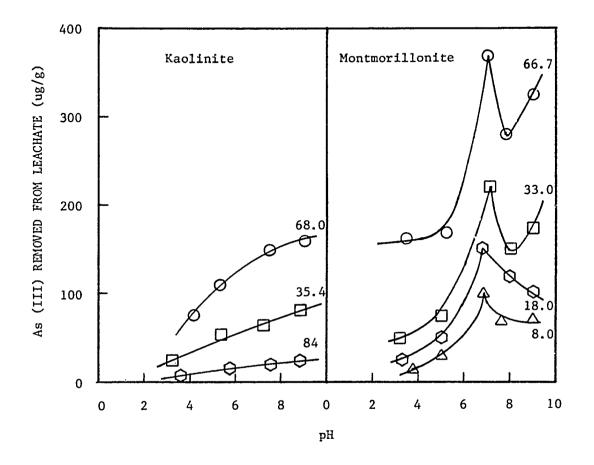


Figure 16: Amount of As (III) Removed from Leachate Solutions by Kaolinite and Montmorillonite at 25°C, Plotted as a Function of pH. Numbers on Curves Gives the Initial Solution Concentration of As (III) in ppm (Griffin, et al., 1977)

pH) for some barium species indicates some of this expected behavior (Figures 17, 18 and 19).

Barium may also be removed from solution by adsorption on clay minerals, a process favored by its large size and low ionic potential (Eichenberger and Chen, 1982). Barium has been reported to form some poorly characterized β -diketone complexes and unstable amines (Heslop and Robinson, 1967). Barium may also form insoluble constituents in the presence of arsenate as has been mentioned in the review of arsenic behavior.

In summary, barium would be expected to be present in either its sulfate or carbonate form in drilling muds. However, should the chloride levels be greatly elevated there may be some solubilization as barium chloride. Barium is generally added to drilling muds as the sulfate (barite) which is very insoluble at any pH greater than 2 and would be expected to remain in this state.

Chromium

Chromium has several oxidation states, but only the trivalent and hexavalent forms are significant in aqueous systems (Figure 20). Trivalent chromium occurs as a cation and the hydroxide complex is very insoluble (Sorg, 1979). Hexavalent chromium occurs as an anion as either chromate ($HCrO_4^{-}/CrO_4^{=}$) or dichromate ($Cr_2O_7^{2-}$) (Tandon, et al., 1984).

Chromium (III) complexes borate, fluorate, ammonia, cyanide, thiocyanate, oxalate, sulfate, citric acid, serine, and a great many organic ligands (Eichenberger and Chen, 1982). Chromium (III)

-80-

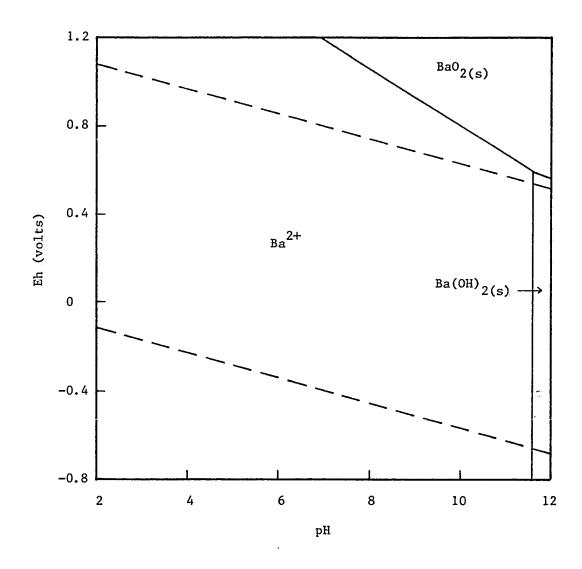


Figure 17: Eh-pH Diagram of Barium Hydrolysis Species (Campbell and Whiteker, 1969)

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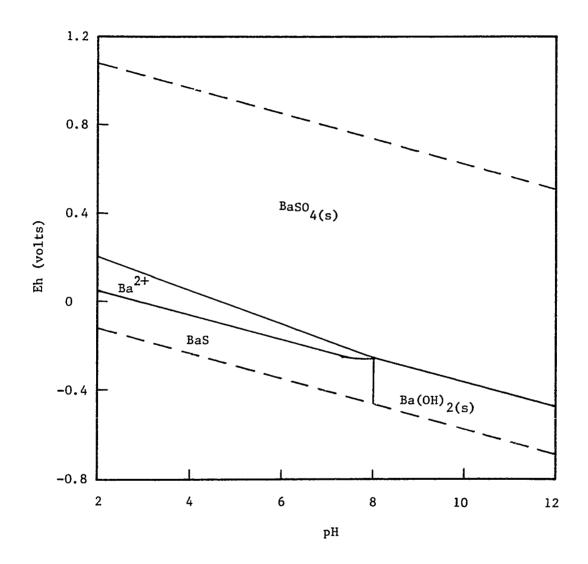


Figure 18: Eh-pH Diagram for Barium at 25°C and 1 atm Pressure (Schmitt, 1962) (S)_t=10⁻¹

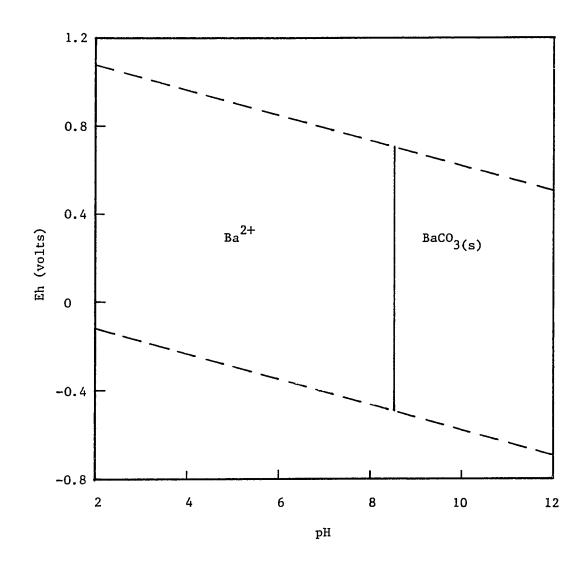


Figure 19: Eh-pH Diagram for Barium at 25°C and 1 atm Pressure (Schmitt, 1962) (CO₃) t=10⁻³

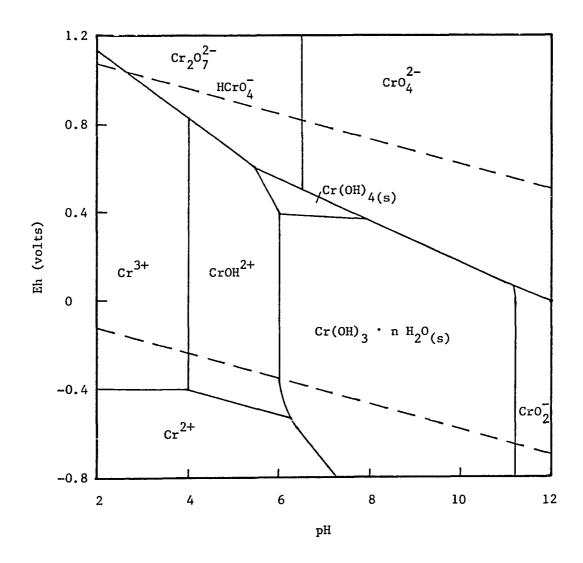


Figure 20: Eh-pH Diagram for the System Chromium-Water at 25^oC in Solutions Containing Chlorides (Cr)_t=10⁻⁴ (Faust, et al., 1981)

mononuclear hydrolysis reactions occur rapidly to yield the species $CrOH^{2+}$, $Cr(OH)_2^+$, $Cr(OH)_4^-$, and the neutral species $Cr(OH)_3$. Possible polynuclear species are $Cr_2(OH)_2^{4+}$ and $Cr_3(OH)_4^{5+}$. Chromium hydroxide, $Cr(OH)_3$, is very insoluble and easily adsorbed onto natural solids.

The hexavalent form is more likely to be found in solution because chromate (HCrO4⁻) and dichromate (CrO4²⁻) are very soluble. At pH 6.5-8.5 under oxygenated conditions, chromium (VI) is the thermodynamically stable species, however, chromium (III) could also be kinetically stable under these conditions (Shroeder and Lee, 1975).

The oxidation of chromium (III) to chromium (VI) by oxygen is slow because other reactions such as adsorption may occur before it can be oxidized. Sulfides and ferrous iron will reduce chromium (VI) to chromium (III) dependent on pH and concentration. Below pH 4, chromium (III) species have been found to be strongly adsorbed by clays (Griffin, et al., 1977). Chromium (VI) removal by clays is much less than that for chromium (III) (Griffin, et al., 1977).

In summary, under most conditions chromium (III) will be present as an insoluble precipitate or adsorbed to clays at lower pH values while chromium (VI) will exist in a soluble state. However, chromium (III) is not likely to be transformed to chromium (VI), and chromium (VI) is easily reduced to chromium (III). Therefore, unless chromium enters the environment in the hexavalent state it is not likely to be present in a soluble form.

Lead

Lead occurs in nature in the 0, 2+, and 4+ oxidation states.

-85-

Lead (II) is the most common form and exhibits complex hydrolysis behavior (Figure 21). Lead (II) also forms complexes with carbonate and sulfur (Figure 22). Additional complexes include soluble chloride complexes, methyllead ion (CH3)2Pb²⁺ and methyllead hydrolysis species.

The solubility of lead is greatly influenced by pH and the carbonate ion concentration. The most significant insoluble complexes include the carbonate (PbCO₃), hydroxide (Pb(OH)₂), and hydroxy-carbonate (Pb(OH)₂(CO₃)₂). The carbonate form occurs in the 5-8 pH range, the hydroxycarbonate form in the 7.5-8.5 pH range, and the hydroxide above pH 8.5 (Sorg, et al., 1978).

Lead (II) has been reported adsorbed by clays at pH > 6 (Griffin, et al., 1977). However, at pH < 6 the low Pb sorption is apparently due to increased competition for sorption sites (Figure 23).

In summary, under most conditions to be encountered in the environment lead would be present as insoluble carbonates, sulfate, or hydroxide. However, in low pH or high chloride ion waters, lead may be present as soluble Pb²⁺ or PbCl⁺, respectively.

Flyash Stabilization of Drilling Fluid Wastes

Stabilization/Solidification -- Background

A land-based disposal alternative to simple direct pit disposal of drilling fluids is to structurally isolate the waste material in a solid matrix so that the solid mass can be safely disposed of by conventional techniques, a process known as stabilization/solidification.

-86-

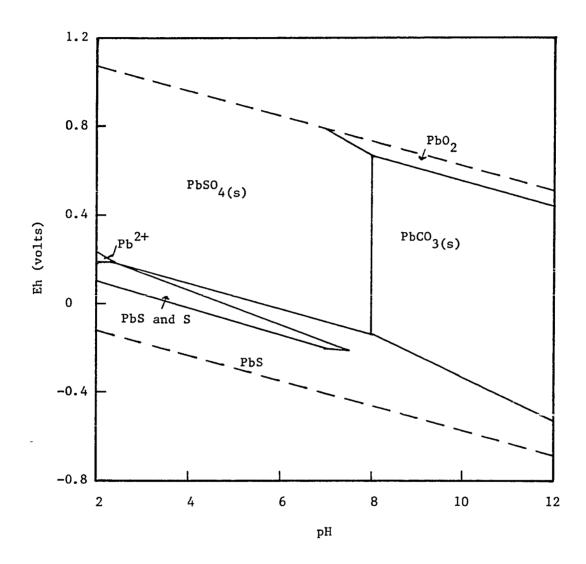


Figure 21: Eh-pH Diagram for Lead in Solutions Containing Sulfates and Carbonates (Garrells and Christ, 1965)

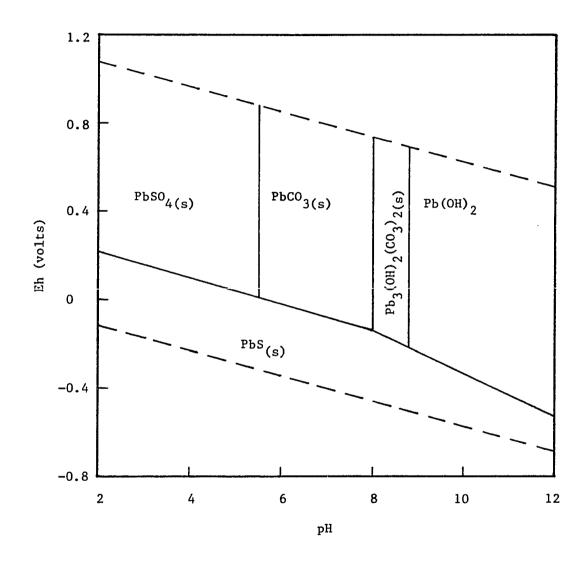


Figure 22: Eh-pH Diagram for Lead in Solutions at 25^oC and 1 atm Containing Sulfates, Carbonates and Considering Hydrolysis Species (Hem and Durum, 1973)

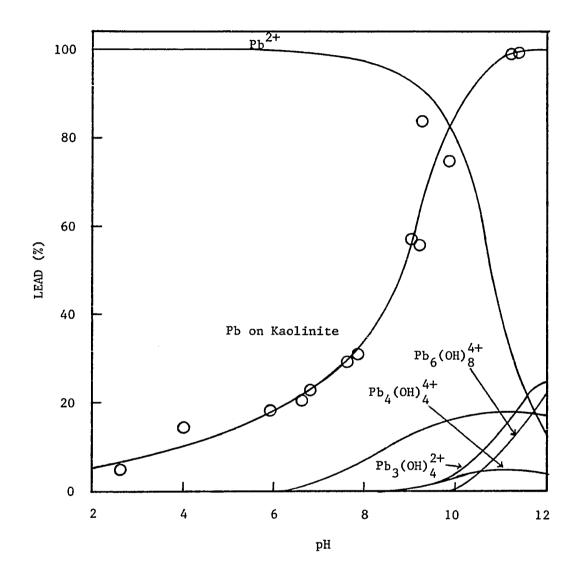


Figure 23: Distribution of Lead (II) Species in 4x10⁻⁴ M Pb(NO₃)₂ and Uptake by 0.1 g Kaolinite from 60 ml of Solution (Griffin, et al., 1977)

The objective of solidification/stabilization processes is to chemically fix the waste in a solid matrix. This reduces the exposed surface area and minimizes leaching of toxic constituents. Effective immobilization includes reacting toxic components chemically to form compounds immobile in the environment and/or by entrapping the toxic material in an inert stable solid. Thus stabilization and solidification have different meanings although the terms are often used interchangeably (Pojasek, 1978):

- (1) Stabilization -- immobilization by chemical reaction or entrapping (watertight inert polymer or crystal lattice).
- (2) Solidification -- production of a solid, monolithic mass with sufficient integrity to be easily transported.

These processes may overlap or take place within one operation. An example is cementation where the process both stabilizes by producing insoluble heavy metal compounds and solidifies into a formed mass while entrapping the pollutants.

Chemical stabilization is designed to provide a substance which is more resistant to leaching and also more amenable to the solidification process. By chemically fixing the hazardous waste constituents, their release will be minimized in the event of a breakdown of the solid matrix.

Probably the simplest stabilization process is pH adjustment. In most industrial sludges, toxic metals are precipitated as amorphous hydroxides that are insoluble at an elevated pH. By carefully selecting a stabilization system of suitable pH, the solubility of any metal hydroxide can be minimized. Certain metals can also be stabilized by forming insoluble carbonates or sulfides. Care should be

-90-

taken to ensure that these metals are not remobilized because of changes in pH or redox conditions after they have been introduced into the environment. Where possible, it is desirable to co-dispose of wastes which stabilize without the addition of extraneous chemicals.

The stabilized waste is solidified into a solid mass by microencapsulation or macroencapsulation. Microencapsulation is the dispersion and chemical reaction of the toxic materials within a solid matrix. Therefore, any breakdown of the solid material only exposes material at the surface to potential release to the environment. Macroencapsulation is the sealing of the waste in a thick, relatively impermeable coating layer. Plastic and asphalt coatings or secured land disposal are considered macroencapsulation methods. Breakdown of the protective layer with macroencapsulation could result in a significant release of toxic material to the environment.

Stabilization techniques have concentrated on the containment of toxic inorganic compounds. This is because many of the techniques originated as methods for treating radioactive wastes which consist primarily of inorganic isotopes. Also organic compounds may interfere with the stabilization/solidification process, although small amounts may be mixed in under tested conditions. Chemical oxidation or incineration have been found to be the most successful treatment methods for the majority of dangerous organic chemicals.

Inorganic elements cannot be destroyed and must be disposed of in a manner that limits their migration to the environment. Total immobilization of a contaminant is not normally possible, but the rate

-91-

of release can be slowed to the point that no serious stresses are exerted on the environment.

Stabilization/solidification processes should produce а material whose physical placement will not render the land on which it is disposed unusable for other purposes. The material should be impervious, with good dimensional stability and load bearing characteristics. It should also have satisfactory wet-dry and freezethaw weathering resistance. These properties plus optimum size and shape will make them easily transportable under U.S. Department of Transportation (DOT) regulations, when compared with the precautions necessary when shipping wet wastes or sludges.

There is no optimum stabilization/solidification process which is applicable to every type of hazardous waste. Each individual waste must be characterized and bench tests and pilot studies performed to determine the suitability of a disposal process. Present solidification/stabilization systems can be grouped into seven classes of processes (U.S. Environmental Protection Agency, 1979):

- (1) Solidification through cement addition.
- (2) Solidification through the addition of lime and other pozzolonic materials.
- (3) Techniques involving embedding wastes in thermoplastic materials such as bitumen, parafin, or polyethylene.
- (4) Solidification by addition of an organic polymer.
- (5) Encapsulation of wastes in an inert coating.
- (6) Treatment of the wastes to produce a cementitious product with major additions of other constituents.
- (7) The formation of a glass by fusion of wastes with silica.

-92-

Effect of Flyash Stabilization of Drilling Fluids on Toxic Metal Availability

The stabilization/solidification of drilling fluids by using flyash has been suggested and attempted (Musser, 1984). The process consists of injecting a suitable amount of flyash into a pit containing drilling fluids to change the physical nature of the waste. Drilling muds retain moisture and are physically unstable because they are primarily wet clays. They dry slowly and are unsafe to walk upon. By mixing flyash with the muds they become more physically stable, less likely to pour out of a pit should a berm break, and can be worked with conventional heavy equipment.

The process would primarily work by dilution of one solid with the other, with some solidification because of calcium carbonates in the drilling fluid acting as a cementing agent. This is a desirable type of treatment since it provides for co-disposal of wastes (flyash and drilling mud) as long as the treatment itself does not result in some threat to the environment.

One possible effect of mixing the two wastes is the release of toxic metals. Since both flyash (Table 20) and drilling muds (Table 21) contain metals, there is cause for some concern. For this reason, studies were performed to test the uptake or release of toxic metals by mixtures of flyash and drilling muds.

Physical:			
Surface Are	a cm ² /gm	4007.2	
Mean Partic	le Diameter Size		5.65 micron
Percent Ret	ained on 325 Mesh		8.08
Specific Gr	avity		2.65
Mineralogical:	:		
Quartz			23%
Hematite			9%
Chemical:			
SiO2	35.5%	As	20.0 ppm
CaO	30.0%	Ba	5400.0 ppm
A1203	20.1%	В	210.0 ppm
Fe ₂ 03	6.7%	Cđ	< 20.0 ppm
MgO	4.5%	Cu	210.0 ppm
		Cr	470.0 ppm
TiO2	1.8%	Pb	<40.0 ppm
so3	2.1%	Mn	550.0 ppm
P205	1.1%	Hg	< 2.5 ppm
		Ni	140.0 ppm
		Se	60.0 ррш
		Ag	<150.0 ppm
		Zn	170.0 ppm

Table 20: Typical Flyash Physical and Chemical Properties (Musser, 1984)

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Metal	Mean Value (mg/kg)
Arsenic	18.2
Barium	3789
Cadmium	0.06
Calcium	28380
Chromium	58
Iron	21474
Lead	76.9
Magnesium	5248
Sodium	5214
Zinc	134

Table 21: Mean Values of Metals Present in Drilling Fluids (Canter, et al., 1984b)

CHAPTER III

METHODS AND PROCEDURES

Sample Collection

Disposal Pit Location and Sampling Sites

Three active drilling fluid disposal sites located in central Oklahoma were sampled to obtain material for chemical analysis and laboratory experimentation (Figure 24). Observations were made at each of the three sites of physical features and maintenance practices. Schematic diagrams of each site accompanied by brief descriptions of site characteristics with the sampling location are presented in Figures 25 to 27.

Sampling for Background Chemical Analysis

All water and sediment samples were collected and analyzed in accordance with the procedures recommended by the U.S. Environmental Protection Agency or set forth by Standard Methods as listed in Table 22. Pit liquids were collected as grab samples in 1 liter narrow-mouth and 500 ml wide-mouth Nalgene bottles. After collection, the 1 liter samples were stored on ice and refrigerated upon arrival at the laboratory. The 500 ml samples were preserved by adding 3 milliliters of concentrated nitric acid. Sediment samples were collected using a

-96-

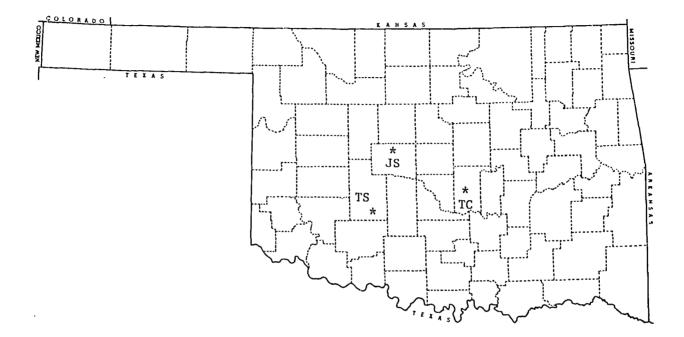
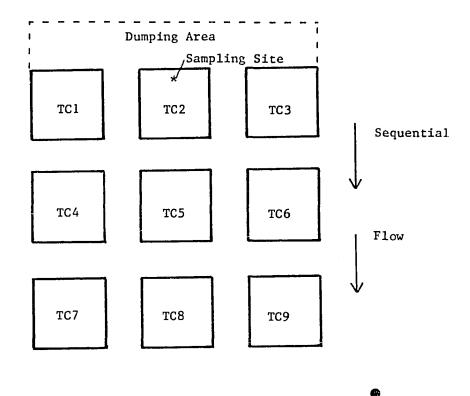


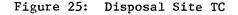
Figure 24: Location of Off-Site Drilling Fluid Disposal Pits which were Sampled for this Study

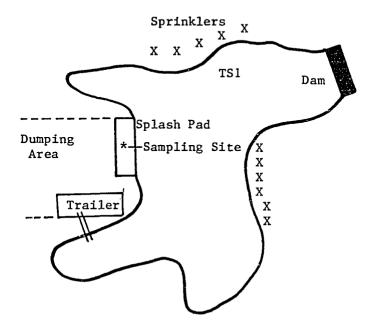
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Monitoring Well #2 Monitoring Well #1

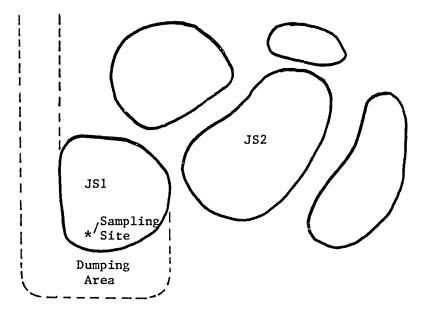
Disposal Site TC. This site was located 5 miles southeast of Tecumseh, Oklahoma in Pottawatomie County (SW NW Section 7-8N-4E). The site consisted of three tiers of 3 pits each, totaling 9 pits. Except for some short-circuiting in the eastern most pits, flow was sequential from the upper pits to the lower pits. The site was easily accessed but continuously monitored and controlled by personnel at the site. Additionally, the owner/operator has provided two ground water monitoring wells and a disposal hose in lieu of a splash pad. Erosion of pit berms was evident, but no seepage from the pits was visible.





Disposal Site TS. This site was located about 2 miles south of Cement, Oklahoma in Caddo County (NE Section 22-5N-9W). The disposal operations consisted of 1 very large, irregularly shaped pit. The dam of this pit was 50 to 60 feet above the drainage basin. The site had lawn sprinklers which had been used to spray liquid into the air to increase evaporation. The site had a concrete splash pad guarded by a large diameter (10 inch) steel pipe. Access to the site was easy and disposal operations were controlled and monitored by personnel on-site 24 hours a day. Effluent from the small trailer housing on-site personnel was allowed to discharge directly to the pit. The site also had an unknown number of ground water monitoring wells which have been routinely sampled and analyzed.

Figure 26: Disposal Site TS



Disposal Site JS. This site was located about 10 miles north of El Reno, Oklahoma in Canadian County (SW Section 16-13N-7W). The site consisted of 5 pits of seemingly irregular construction and irregular placement. Sequential flow was not observable. The pits are situated on an area of local maximum relief which would mean rapid and total loss of fluids in the event of a berm break. Field inspector indicated that one of the berms had recently failed. Access to the site was very easy, but control and monitoring efforts were not known.

Figure 27: Disposal Site JS

Parameter	Method	Reference
рН	Ion specific electrode	Standard Methods ¹ , pp. 402-409
Conductivity	Wheatstone bridge; conductance cell	Standard Methods, pp. 70-73
Chloride	Ion specific electrode	Orion Research Inc. ² , pp. 1-26
Alkalinity	Electrometric titration; glass electrode	Standard Methods, pp. 253-257
Salinity	Electrical Conductivity	Standard Methods, pp. 99-106
Total Dissolved Solids	Gravimetric	Standard Methods, pp. 93-94
Total Solids	Gravimetric	Standard Methods, pp. 92-93
Total Phosphorus	Stannous chloride; colorimetric	Standard Methods, pp. 409-421
Sulfate	Turbidimetric	Standard Methods, pp. 439-440
Nitrate	Brucine; colorimetric	U.S. EPA ³ (1979), pp. 352.1-1 to 352.1-3
Total Organic Carbon	Combustion-Infrared	Standard Methods, pp. 471-475
Chemical Oxygen Demand	Colorimetric; microdigestion	Hach Chemical Co. ⁴ , pp. A2-A3
Sodium	Atomic Absorption Spectrophotometry	U.S. EPA (1979), pp. 273.1-1 to 273.1-2
Calcium	Atomic Absorption Spectrophotometry	U.S. EPA (1979), pp. 215.1-1 to 215.1-2

Table 22: Methods of Water and Sediment/Solid Analysis

Table 22: (continued)

Parameter	Method	Reference
Magnesium	Atomic Absorption Spectrophotometry	U.S. EPA (1979), pp. 242.1-1 to 242.1-2
Lead	Atomic Absorption Spectrophotometry	U.S. EPA (1982) ⁵ , 7420
Arsenic	Atomic Absorption Spectrophotometry	U.S. EPA (1982), 7060
Chromium	Atomic Absorption Spectrophotometry	U.S. EPA (1982), 7190
Barium	Atomic Absorption Spectrophotometry	U.S. EPA (1982), 7080
Zinc	Atomic Absorption Spectrophotometry	U.S. EPA (1982), 7950
Iron	Atomic Absorption Spectrophotometry	U.S. EPA (1979), pp. 236.1-1 to 236.1-2
Strontium	Atomic Absorption Spectrophotometry	Standard Methods, pp. 234-236
Cadmium	Atomic Absorption Spectrophotometry	U.S. EPA (1982), 7130

¹Standard Methods for the Examination of Water and Wastewater, 15th Edition, APHA-AWWA-WPCF, Washington, D.C., 1981

²Orion Research Incorporated, <u>Chloride-Specific Ion Electrode Instruction Sheet</u>, 840 Memorial Drive, Cambridge, Massachusetts, 02139, 1979.

³U.S. Environmental Protection Agency, <u>Methods for Chemical Analysis of Water and Wastes</u>, EPA-600/4-79-020, Environmental Monitoring and Support Laboratory, Office of Research and Development, Cincinnati, Ohio, Mar. 1979. Table 22: (continued)

⁴Hach Chemical Company, Introduction to Chemical Oxygen Demand, Technical Information Series-Booklet No. 8, Loveland, Colorado, 1979.

⁵U.S. Environmental Protection Agency, <u>Test Methods for Evaluating Solid Waste-Physical/Chemical</u> Methods, SW-846, 2nd Ed., Office of Solid Waste and Emergency Response, Washington, D.C., July 1982.

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sediment grab sampler. After collection, sediment samples were placed in 500 ml Nalgene bottles and stored on ice/refrigerated. Some duplicate water and sediment samples were collected to assure quality control of the collection and analysis procedures.

Sampling for Experimental Material

Samples collected for experimental work were collected whole (liquid and solid together) at the point of disposal. By collecting samples at this point, it was assumed they would be representative of the incoming waste. Samples were placed in 20 liter Nalgene containers and stored in the laboratory, where they were prepared for the laboratory experiments.

Flyash Sample

A class C flyash sample was obtained from David Musser, ENRECO, Inc., Amarillo, Texas. The flyash was used in the experiments as received. Total metals analyses and EP Toxicity Tests were performed on the sample prior to experimentation.

Chemical Analyses

The general methods used in all of the analyses for this study are summarized in Table 22. All results are reported as mg/l or ug/l for aqueous samples and mg/kg for sediment/solids other than parameters which are reported in other standard units (pH, salinity, conductivity, and temperature). These methods were used both to analyze samples for background data and to analyze samples generated from laboratory experiments.

-104-

Experimental Design and Experiments -- pH and Ionic Strength Variations with Sequential Extraction Analysis for Metals

Laboratory experiments were performed to determine the effects of changing environmental conditions on the uptake and release of trace metals from well drilling fluids. Equilibrium studies were performed in the laboratory to simulate these changes, using the liquid and solid phases from the drilling fluid waste pits. The liquid phase was diluted to simulate ionic strength changes, and the pH was adjusted to monitor its effects on the system. Partitioning analysis of trace metals was performed at the completion of each experiment to determine the response of arsenic, barium, chromium, and lead to changing environmental conditions.

Sample Preparation

The liquid and solid phases of the collected drilling muds were separated. The separation was accomplished by centrifugation in 250 ml polyethylene containers for 30 minutes at 5000 rpm using a Sorvall SS-3 automatic superspeed centrifuge. Following centrifugation the liquid portion was pressure filtered under nitrogen through a 0.45 um millipore filter. A total of 2 liters of liquid and 1 liter of solid for each waste was prepared. Percent solids and percent volatile solids was determined for the drilling fluid solid phase (Table 23). These values were used to determine the dry weight of the material to be used in the experiments.

Equilibrium Experiments

The experimental procedure is outlined below. The raw data,

-105-

Sample	% Solid (180°C)	% Volatile Solida (550°C)
JS	41.2	4.3
TS	41.3	7.5
тс	60.6	3.7

Table 23: Percent Solids and Volatile Solids in Drilling Fluid Sediment Portion

calculated results and the computer program used to perform the calculations are contained in Appendix A.

- A known weight (4 g wet ≈ 2 g dry weight) of the solid portion of the waste from one of the pits was placed in a pre-weighted 50 ml centrifuge tube (polyethylene with screw cap). The solid was well mixed prior to adding and a sample was collected for total and volatile solids analysis.
- The ionic strength of the added liquid phase from the waste was varied by dilution with deionized water (full strength, 0.5 strength, or 0.1 strength). Twenty-five (25) ml of the desired solution was added to the centrifuge tube.
- 3. The pH of the mixture was adjusted with 4 M HNO₃ to the desired value (original pH, pH \approx 5.6, or pH \approx 4.0). The volume of acid added was recorded and accounted for when calculating results of the experiments.
- 4. The resulting liquid to solid ratio in the centrifuge tubes is about 27:2.
- 5. The capped tubes were shaken at room temperature (25°C) for 5 days after the pH stabilized to ensure equilibration.
- 6. Each experiment was conducted in duplicate. A liquid phase control and distilled water blank were utilized.
- 7. At the end of the equilibrium period, the suspension was separated by centrifugation at 5,000 rpm for 30 minutes.
- 8. The liquid phase was saved for analysis of dissolved metals (As, Ba, Cr, and Pb).
- 9. A selective extraction of the remaining solid phase was then performed and analyzed for metals (As, Ba, Cr, and Pb).
- 10. The design for the equilibrium experiments are summarized by Figures 28 to 30.

Sequential Extraction (Table 24)

According to Chang, et al. (1984):

1. Shake remaining solid with 25 ml of 0.5 M KNO3 for 16

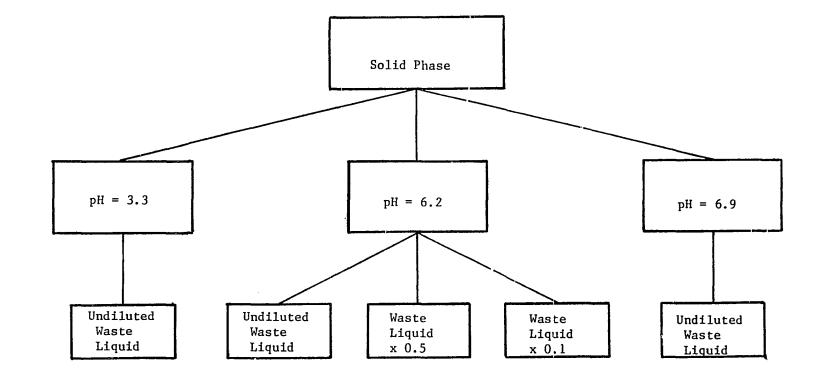


Figure 28: Experiments Performed with Drilling Fluid JS

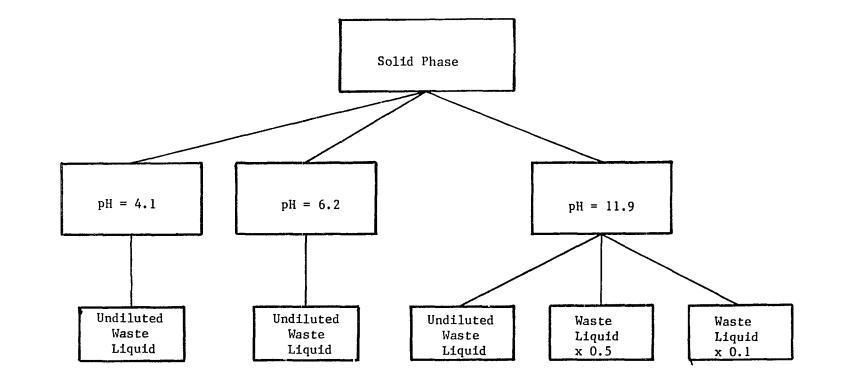
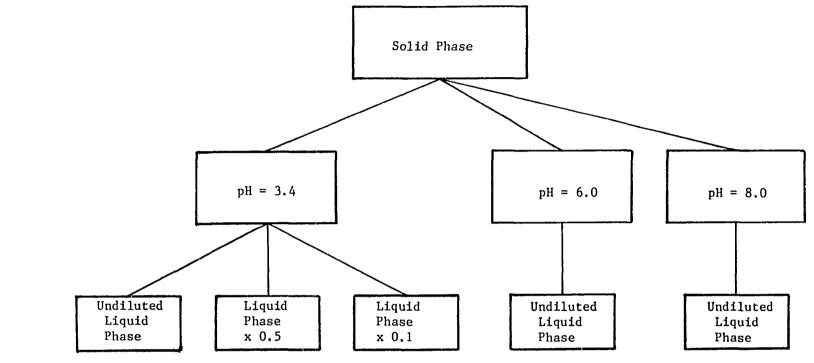


Figure 29: Experiments Performed with Drilling Fluid TS

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Figure 30: Experiments Performed with Drilling Fluid TC

	Concentration of Extractant (M)	Density (g/ml)	Equilibrating Time on Shaker (hours)	Designated ¹ Chemical Form Extracted
KNO3	0.5	1.03	16	Exchangeable
х-н ₂ 0 ²	55.5	1.00	2	Adsorbed
NaOH	0.5	1.02	16	Organically Bound
Na ₂ -EDTA	0.05	1.00	6	Carbonate
нно ₃ (70-80°С) 4.0	1.12	163	Residual

Table 24: Order of Sequential Extraction Sequence and Designated Chemical Form Extracted (Chang, et al., 1984)

¹The terminology, "chemical form extracted", is not meant to imply that the metal is in only adsorbed, carbonate, etc., form, but extractable with that reagent. The terminology is used to be consistent with the literature.

²Ion exchange water, extracted three times.

³Extracted on hot plate, not on shaker.

hours, centrifuge, and decant (exchangeable fraction).

- 2. Shake residue with 25 ml of deionized water for 2 hours, centrifuge and decant. Repeat 3 times and combine supernatants (adsorbed fraction).
- 3. Twenty-five (25) ml of a 0.5 M NaOH are added to the residue and shaken for 16 hours, centrifuged, and decanted (organic fraction).
- Twenty-five (25) ml of 0.05 M Na₂EDTA are added to the residue, shaken 6 hours, centrifuged and decanted (carbonate fraction).
- 5. Thirteen (13) ml of 4 M HNO3 are added to the residue and heated at 80°C for 16 hours with an additional 12 ml of 4 M HNO3 added after heating. The mixture is centrifuged and decanted (sulfide/residual fraction).

The weight of the centrifuge tube was recorded at each step to aid in mass balance determinations. The supernatant liquids were analyzed by atomic absorption spectrophotometry for arsenic, barium, chromium and lead using standards prepared with applicable extractant to compensate for the background matrix. A computer program (Appendix A) was used to calculate the amounts of metals extracted by each extractant. The calculation included a correction for mass changes between extractions and differences in densities of extracting solutions.

Experimental Design and Experiments -- Flyash Stabilization of Heavy Metals in Drilling Fluids

Laboratory experiments were performed to determine the effects of mixing flyash and drilling fluids upon the fate of heavy metals from the mixture. Mixtures containing various proportions of flyash and drilling fluid were prepared and allowed to stand for either 1 week or 5 weeks to measure the effects of both concentration and time. EP Toxicity Tests were performed on the mixtures, flyash, and drilling fluids as a measure of metal release or uptake.

Sample Preparation

The drilling fluids (TS, TC, and JS) and flyash were well mixed. This was done to provide representative samples of each for the experiments. Percent solids were determined for each individual material (Table 25).

Stabilization Experiments

Flyash and drilling fluid were added together by weight for a total of 400 g in 500 ml wide-mouth Nalgene bottles. The bottles were shaken until well mixed. The mixtures were then allowed to sit at room temperature to allow time for any solidification or stabilization to occur. One set of experiments was allowed to stabilize for 1 week and another identical set for 5 weeks to determine short-term time effects. In addition each mixture was prepared in duplicate along with blanks and controls for flyash and each drilling fluid. Each experiment is summarized in Table 26.

At the completion of a set of experiments (1 week or 5 weeks) a modified EP Toxicity analysis was performed on each sample as follows (raw data is presented in Appendix B):

- 1. Approximately 5 g of sample was added to a 500 ml Erlenmeyer flask and the weight recorded.
- 2. Sixteen (16) times the sample weight of deionized water was also added followed by 10 ml of 0.5 N glacial acetic acid.
- 3. The samples were then shaken for 24 hours.

Sample	% Solid (180°C)
Flyash	99.9
JS	11.5
TS	17.6
TC	26.5

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Table 25: Percent Solids in Drilling Fluid and Flyash Used in Stabilization Study

Sample No.	Description	Duration of Experiment (wk)
DI-A	Deionized H ₂ O Blank	1
FA-A	Flyash Control	1
TS-A	TS Control	1
TSIO-A	TS + 10% Flyash	1
TS30-A	TS + 30% Flyash	1
TC-A	TC Control	1
TC10-A	TC + 10% Flyash	1
TC20-A	TC + 20% Flyash	1
TC30-A	TC + 30% Flyash	1
JS-A	JS Control	1
JS10-A	JS + 10% Flyash	1
JS30-A	JS + 30% Flyash	1
DI-B	Deionized H ₂ O Blank	5
FA-B	Flyash Control	5
TS-B	TS Control	5
TS10-B	TS + 10% Flyash	5
TS20-B	TS + 20% Flyash	5
тс-в	TC Control	5
тс10-в	TC + 10% Flyash	5
тс20-в	TC + 20% Flyash	5
тс30-в	TC + 30% Flyash	5
JS-B	JS Control	5
JS10-B	JS + 10% Flyash	5
JS30-B	JS + 30% Flyash	5

Table 26: Drilling Fluid-Flyash Stabilization Experiments

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4. After shaking, the sample volumes were adjusted by adding water according to the following formula:

V = (20) (W) - 16 (W) - A

V = ml deionized water to be added,

W = weight in grams of solid, and

A = ml of 0.5 N acetic acid added.

- 5. The samples were then filtered through a 0.45 millipore membrane. Fifty (50) ml of liquid were digested on a hot plate after the addition of 3 ml concentrated HNO₃.
- 6. The samples were analyzed for arsenic, chromium, barium, lead and zinc after digestion and dilution to 100 ml.

CHAPTER IV

PRESENTATION AND ANALYSIS OF RESULTS

Background Analysis

Aqueous Portion of Disposal Pits

The results of chemical analyses of the aqueous (liquid) portion of the 3 pits are reported in Table 27, along with Oklahoma Corporation Commission (OCC) discharge water standards. The OCC discharge limits are provided only as a base for comparisons. The offsite pits are not discharging to surface water; therefore, the standards are not directly applicable. In fact, elevated levels of dissolved solids in an off-site pit would be an indication that the pit is properly functioning in its evaporative capacity. On the other hand, elevated dissolved solids reflect the need for proper pit design to minimize leaching to ground water, seepage through berms, or berm failure at which time discharge standards would be more applicable.

The data indicates high levels of major dissolved constituents (chlorides, sodium, sulfate and alkalinity) which could contribute to a decrease in surface water or ground water quality if there is seepage, overflow, or breaks in the pit berms. However, at a properly designed site this is desirable because it indicates a properly functioning pit.

-117-

Parameter	JS	TS	TC	OCC Discharge Standard
pH (Std. units)	7.45	7.53	11.30	6.5-8.5
Conductivity (µmhos/cm)	3550	4000	6300	2300
Salinity (%)	3.5	3.0	6.2	
Alkalinity to pH 8.3 (mg CaCO3/1)	0	0	213	
Alkalinity to pH 4.5 (mg CaCO ₃ /1)	372	300	255	
Nitrate (mg/l)	0.02	ND (0.01)	ND (0.01)	10
Chloride (mg/l)	1680	2880	2900	1500
Total Phosphate (mg P/1)	0.840		0.054	0.2
COD (mg/1)	115	640	250	250
TOC (mg/1)	44	231	37	
Sulfate (mg/l)	520	420	237	
TDS (mg/1)	4064	4526	5982	1500
Iron (mg/l)	7.50	2.29	18.9	
Chromium (mg/l)	0.50	2.2	0.11	0.2
Arsenic (mg/l)	0.0049	0.0132	0.0122	0.2
Barium (mg/1)	0.81	6.0	0.52	5.0
Lead (mg/l)	0.08	1.80	0.03	0.1
Zinc (mg/l)	ND (0.001)	0.040	0.910	5.0

Table 27: Chemical Analysis Results for the Aqueous (Liquid) Portion of Disposal Pits Used in this Study

Table 27: (continued)

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Parameter	JS	TS	TC	OCC Discharge Standard
Cadmium (mg/l)	ND (0.001)	0.006	0.010	0.03
Calcium (mg/l)	442	340	551	
Magnesium (mg/l)	13.55	150.5	12.45	
Sodium (mg/l)	10,050	1834	2550	1000

Also, values for chromium, barium and lead in the aqueous phase were greater than the OCC discharge standards in some cases. Therefore, these metals would be considered a threat if released from the pits to ground or surface waters relative to these standards. Prevailing physical or chemical conditions outside of the pits could quickly eliminate the threat through attenuation processes or dilution.

Sediment Portion of Disposal Pits

Results for the metals analysis of the sediment portion of the 3 pits are reported in Table 28. From the high levels of metals present it is clear that the sediments are a repository for these potential pollutants. However, at present the chemical environment strongly retains the metals in the sediments as is reflected in the much lower aqueous phase metal concentrations. These metals are held very strongly within the sediments due to the existence of high pH and alkalinity within the wastes. The high calcium and magnesium levels would also indicate a resistance to pH change.

However, it is possible that changing chemical conditions within the pits could make the metals available to solution and subsequently mobile in a surface or subsurface environment. The two most likely chemical changes are pH change (rain or acid rain) and changing ionic strength (dilution). These were the two variables in the experiments designed to test the potential for release.

Waste Drilling Fluids Collected for Experiments

Total metals were determined for the waste drilling fluid collected for experimental materials. These tests were performed and

-120-

Parameter	JS	TS	TC
Iron (mg/kg)	25920	30340	22820
Chromium (mg/kg)	36	183	28
Arsenic (mg/kg)	10.1	24.2	8.1
Barium (mg/kg)	2856	16210	53
Lead (mg/kg)	75	127	25
Zinc (mg/kg)	95	222	169
Cadmium (mg/kg)	0.1	0.1	ND (0.1)
Calcium (mg/kg)	9440	31100	47000
Magnesium (mg/kg)	3991	5488	9300
Sodium (mg/kg)	13200	3940	3920

Table 28: Chemical Analysis Results for the Solid (Sediment) Portion of Disposal Pits Used in this Study

are used in determining mass balance after the extraction tests. The results are compared here (Table 29) with the previously determined sediment metals concentrations from Table 28. These results illustrate the variation which occurs by different sampling methods and locations. Experimental material samples were collected at the point of waste dumping while sediment samples were composited from various locations within the pit. It is clear that metal concentrations can vary within a pit. However, in no case is the difference extreme and for most of the samples they are comparable, considering the different methods of sampling.

After separation of the liquid and solid phase as described in the methods section, percent solids and volatile solids tests were performed on the solid phase (Table 30). These results were used in calculating experimental results. Again, these values are comparable to those obtained for sediment samples as reported in Table 23.

Effects of pH Variation on Metal Speciation

pH Adjustment

The amount of HNO3 required to obtain a stable desired pH during the experiments is reported in Table 31. The amounts of acid required are indicative of the neutralizing capacity of the drilling muds tested. They also reflect the fact that these experiments are probably worst case tests since these amounts of acid are unlikely to be encountered in the environment.

-122-

Metal	Pit	Experimental Material	Sediment Samples from Table 28
As (µg/kg)	JS	18600	10,100
	TS	4150	24,200
	TC	30,400	8,100
Ba (mg/kg)	JS	1730	2856
	TS	4060	16210
	TC	197	53
Cr (mg/kg)	JS	49.9	36
	TS	236	183
	TC	79.6	28
Pb (mg/kg)	JS	68.2	75
	TS	206	127
	TC	24.2	25

Table 29: Total Metal Analysis Results of Experimental Materials Compared with Sediment Sample Analysis

Sample	% Total Solid (180°C)	% Volatile Solida (550°C)
JS	33.0	5.7
TS	45.0	7.5
TC	63.6	1.3

Table 30:	Percent Total Solids and Volatile Solids in the Solid
	Portion of Drilling Fluid Wastes Used in Laboratory
	Experiments

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Fluid	Solid Wt.	Final pH	ml of 4 M HNO3	Moles HNO3 kg Solid
JS	1.32	6.9	0	0
	1.32	6.5	0.24	0.73
	1.32	3.6	0.30	0.91
TS	1.85	11.8	0	0
	1.85	6.2	1.38	2.98
	1.85	4.1	1.60	3.56
TC	2.58	8.0	0	0
	2.60	6.0	0.30	0.46
	2.48	4.8	0.50	0.81

Table 31:	Amounts of Acid Required to Obtain the Desired pH During
	Equilibration Studies

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General Comments on Sequential Extraction Results

The results from the sequential extractions of fluids equilibrated under conditions of varying pH are presented as percent recovered from each extractant and actual concentration per unit solid or liquid. Percent recovered allows for comparison between different drilling muds while actual concentrations permit comparison with water quality standards and are used for mass balance calculations.

A mass balance was performed by taking the sum of the metals for each extracted fraction within a sample and comparing that with results of a total metals analysis (Table 32). The random differences present are probably caused by errors in the multistep extraction procedure used or by analytical interferences with the prepared samples. It is likely that interferences resulted from the high levels of dissolved constituents present in the wastes.

Of more interest than mass balance with total metals analysis is the mass balance between experiments for each fluid, because comparisons between these experiments will determine the results of this study. Table 33 contains the percent standard deviation within experiments for each metal and fluid. The percent standard deviation ranges from 5.0 percent to 40.9 percent.

Metal Speciation with Varying pH

<u>Arsenic</u>. Results for the sequential extraction of arsenic in drilling fluids JS, TS, and TC are reported in Tables 34 and 35 and Figures 31 to 33. All values are reported as the average of duplicate experiments. At the higher pH values which existed in the pits at the

-126-

Sample	A Sum of Extracted Fractions	B Total Metal	Percent Difference (A-B/A) x 100	
•	Arsenic (g/kg)		
JS	17600 <u>+</u> 2900*	18600	-5.6	
TS	21500 <u>+</u> 8800	4150	+420	
TC	15100 <u>+</u> 5600	30,400	-50	
	Barium (mg	;/kg)		
JS	4110 <u>+</u> 860	1730	+58	
TS	3880 <u>+</u> 860	4060	-4.4	
TC	254 <u>+</u> 32	197	+22	
	Chromium (m	ng/kg)		
JS	89.6 <u>+</u> 4.5	49.9	+44	
TS	317 <u>+</u> 29	236	+25	
тс	39.0 <u>+</u> 4.9	79.6	-51	
	Lead (mg/	'kg)		
JS	80.6 <u>+</u> 18.2	68.2	+15	
TS	211 <u>+</u> 19	206.4	+2.2	
TC	22 . 1 <u>+</u> 4 . 1	24.2	-8.7	

Table 32: Comparison of Total Metals Analysis with the Sum of Extracted Metal Fractions within Each Sample

*Standard deviation of measurements on 10 different samples,

Sample	Sum of Extracted Fractions	Percent Standard Deviation (S.D.)
	Arsenic (µg/	'kg)
JS	17600 <u>+</u> 2900*	16.5
TS	21500 <u>+</u> 8800	40.9
тс	15100 <u>+</u> 5600	37.0
	Barium (mg/	kg)
JS	4110 <u>+</u> 860	20.9
TS	3880 <u>+</u> 860	22.2
TC	254 <u>+</u> 32	12.6
	Chromium (mg	/kg)
JS	89.6 <u>+</u> 4.5	5.0
TS	317 <u>+</u> 29	9.1
TC	39.0 <u>+</u> 4.9	12.5
	Lead (mg/k	<u>z)</u>
JS	80.6 ± 18.2	22.5
TS	211 <u>+</u> 19	9.0
TC	22 . 1 <u>+</u> 4.1	18.5

Table 33:	Percent	Standard	Deviation	within	Experiments	for	Each	Metal
	and Flui	id						

*Standard deviation of measurements on 10 different samples.

	Aqueous	Extractant				
рН	Phase (%)	KNO3 (%)	H2O (%)	NaOH (%)	EDTA (Z)	HNO3 (%)
		<u>D</u> 1	rilling Flu	uid JS		
6.9	0.3	0.1	1.4	1.8	0.6	95.6
6.5	0.5	< 0.1	1.3	0.2	17.7	80.3
3.6	0.9	3.1	1.0	2.6	1.1	91.2
		D	cilling Flu	<u>iid TS</u>		
11.8	0.4	0.4	0.1	1.6	9.3	88.2
6.2	1.0	2.3	2.5	38.1	3.7	52.0
4.1	1.7	1.9	1.0	44.4	4.3	46.6
		<u>D</u> 1	rilling Flu	id TC		
8.0	2.2	1.3	0.3	3.1	0.2	92.8
6.0	< 0.1	1.3	0.3	3.3	0.1	95.0
4.8	1.3	2.1	0.3	23.8	13.8	58.7

Table 34:	Percent Arsenic Recovered in Aqueous Phase and with Each
	Extractant for Each Drilling Fluid with Varying pH

			Extractant				
рН	Aqueous Phase (µg/1)	KNO3 (µg/kg)	H2O (µg/kg)	NaOH (µg/kg)	EDTA (µg/kg)	HNO3 (µg/kg)	
		<u>D1</u>	cilling Flu	id JS			
6.9	3.3	27.1	256	339	112	17300	
6.5	4.8	< 0.1	229	32.9	3560	16100	
3.6	6.9	454	154	397	170	13700	
		<u>D</u> 1	cilling Flu	id TS			
1.8	13.9	153	48.7	588	3510	3 3400	
6.2	13.6	412	448	6770	664	919 0	
4.1	21.6	325	176	7650	756	8130	
		D	cilling Flu	id TC			
8.0	46.7	244	64.9	563	30.7	17000	
6.0	< 0.1	228	44.5	570	28.7	16400	
4.8	8.9	141	18.6	1270	606	3760	

Table 35: Concentration of Arsenic Recovered in Aqueous Phase and with Each Extractant for Each Drilling Fluid with Varying pH

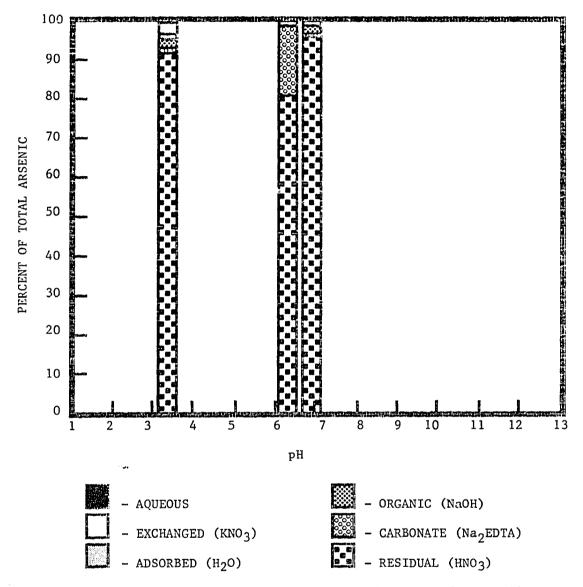


Figure 31: Percent of Sequentially Extracted Arsenic from Drilling Mud JS after Equilibrating at the Indicated pH

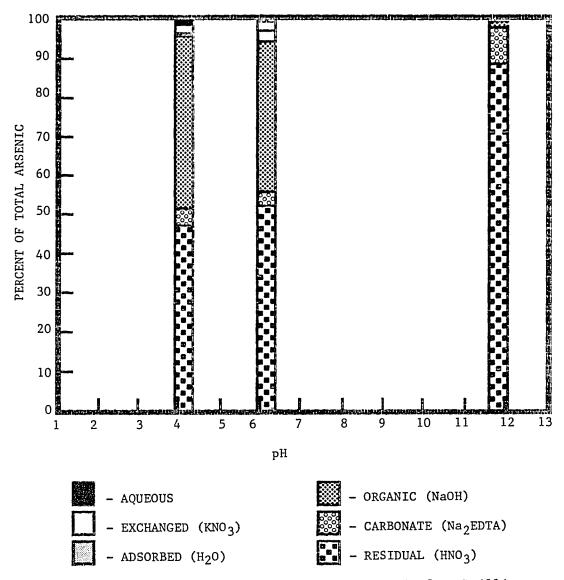


Figure 32: Percent of Sequentially Extracted Arsenic from Drilling Mud TS after Equilibrating at the Indicated pH

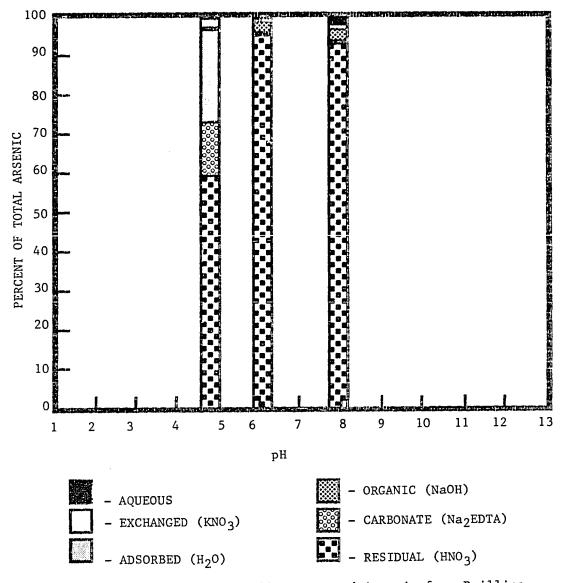


Figure 33: Percent of Sequentially Extracted Arsenic from Drilling Mud TC after Equilibrating at the Indicated pH

time of sampling more than 88 percent of the arsenic in each fluid is present in the residual fraction. This is consistent with evidence that arsenic forms insoluble inorganic complexes at high pH values, perhaps insoluble barium complexes.

As the pH decreases to approximately pH=6, the residual fraction continues to predominate in fluids JS and TC while there are significant levels (38.1 percent) of arsenic in the organic fraction of fluid TS. Fluid JS shows some shift of arsenic from the residual to the carbonate phase. With further decrease to between pH 3 and pH 5, arsenic remains primarily in the residual form in fluid JS, the organic and residual forms in fluid TS while some residual arsenic shifts to carbonate and adsorbed fractions in fluid TC. The shift to the organic fraction in fluid TS is probably due to the type of organic additives present, perhaps surfactants of some type. The shift to the adsorbed phase in fluid TC probably reflects adsorption to clay particles.

The percent of arsenic in the aqueous or exchanged fractions at no time exceeded 2.2 or 3.1 percent, respectively. This reflects the stability of arsenic with these three fluids. The drinking water limit for arsenic is 50 ug/1. This value is only approached by the aqueous phase concentration in fluid TC at pH=8 (46.7 ug/1). Therefore, arsenic does not appear to be a threat, even under drinking water standards, for these fluids if the pH changes are within the limits examined in this study.

Barium. Results for the sequential extraction of barium in drilling fluids JS, TS, and TC are reported in Tables 36 and 37 and Figures 34 to 36. All values are reported as the average of duplicate

-134-

		<u></u>		Extractant	<u>t </u>	
рН	Aqueous Phase (%)	KNO3 (%)	H2O (%)	NaOH (%)	EDTA (%)	HNO3 (%)
		D	rilling Fl	uid JS		
6.9	0.2	5.3	1.0	2.2	20.5	70.9
6.5	2.4	7.4	1.7	1.5	16.5	70.6
3.6	2.2	8.9	2.6	1.6	17.8	66.9
		D	rilling Fl	uid TS		
11.8	0.6	2.4	0.3	1.6	4.4	90.6
6.2	1.3	3.5	0.8	0.4	30.4	63.7
4.1	0.5	2.2	0.8	0.7	86.6	9.2
		Di	cilling Fl	uid TC		
8.0	< 0.1	57.0	0.6	< 0.1	17.6	14.1
6.0	5.0	66.3	0.7	< 0.1	17.4	10.5
4.8	5.1	72.4	1.4	0.2	11.9	8.9

Table 36: Percent Barium Recovered in Aqueous Phase and with Each Extractant for Each Drilling Fluid with Varying pH

Aqueous		e		Extractant					
рH	Phase (mg/l)	KNO3 (mg/kg)	H2O (mg/kg)	NaOH (mg/kg)	EDTA (mg/kg)	HNO3 (mg/kg)			
		<u>D</u> 1	rilling Flu	id JS		. <u> </u>			
6.9	0.4	238	45.3	9 9.1	932	3250			
6.5	4.8	286	66.3	60.8	670	2790			
3.6	3.8	294	88.1	52.5	648	2210			
		Di	illing Flu	id TS					
11.8	1.7	81.2	11.8	60.0	152	3120			
6.2	3.9	142	34.0	20.3	1430	3030			
4.1	1.2	79.2	29.5	26.4	3180	340			
		Di	illing Flu	id TC					
8.0	< 0.1	172	1.7	< 0.1	85.5	42.1			
6.0	1.4	167	1.6	< 0.1	43.6	26.3			
4.8	1.4	174	3.3	0.4	28.6	21.2			

Table 37:	Concentration of Barium Recovered in Aqueous Phase and with
	Each Extractant for Each Drilling Fluid with Varying pH

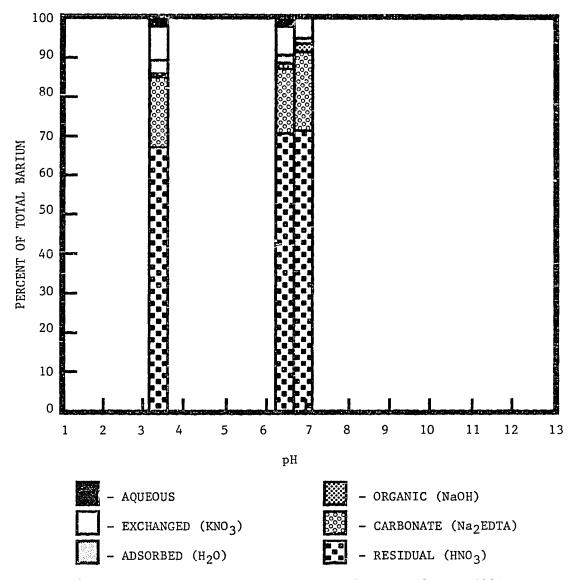


Figure 34: Percent of Sequentially Extracted Barium from Drilling Mud JS after Equilibrating at the Indicated pH

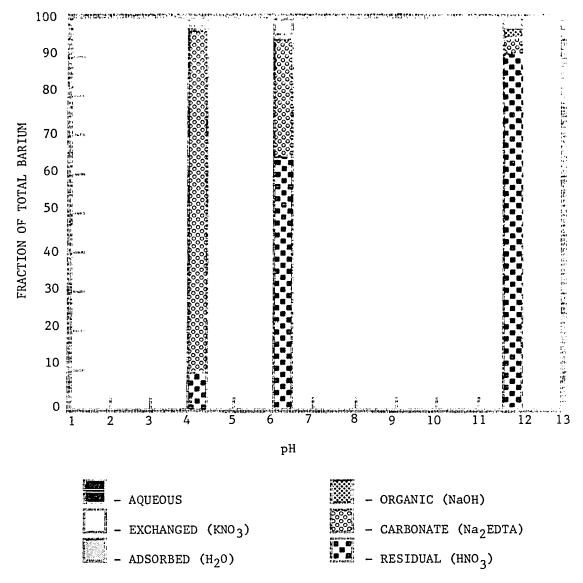


Figure 35: Percent of Sequentially Extracted Barium from Drilling Mud TS after Equilibrating at the Indicated pH

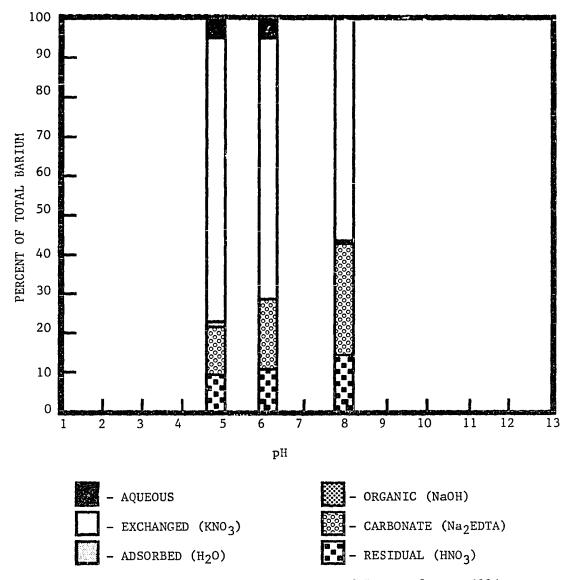


Figure 36: Percent of Sequentially Extracted Barium from Drilling Mud TC after Equilibrating at the Indicated pH

experiments. For drilling fluids JS and TS, the residual and carbonate forms of barium predominate at all pH values tested. This is consistent with the formation of stable, insoluble sulfate and carbonate compounds by barium over a wide range of pH values.

Drilling fluid TC exhibited decreasing levels of carbonate and residual barium with decreasing pH. The exchanged fraction predominated at pH=8 (57 percent) and increased to 72 percent at This indicates the wide variation between fluids. pH=4.8. In this case conditions were present for adsorption of most of the barium. This is environmentally unfavorable in that it made mcre barium immediately available to the aqueous phase which subsequently contained significant levels of barium. The barium drinking water limit of l mg/l was exceeded in most cases, although by no great amount. The EP Toxicity limit (100 mg/1) was not even approached.

<u>Chromium</u>. Results for the sequential extraction of chromium from drilling fluids JS, TS, and TC are reported in Tables 38 and 39 and Figures 37 to 39. All values are reported as the average of duplicate experiments. In all three fluids the residual and carbonate phases predominated. This probably reflects the presence of stable, insoluble hydroxides of chromium and stable chromium additives. The chromium present is likely in the trivalent state, otherwise, more would be expected in the aqueous phase.

At the lower pH values in fluids JS and TS the aqueous phase contains 7.4 and 4.1 percent chromium, respectively. In actual concentrations this is 0.3 and 0.9 mg/1, which is well above the

-140-

				Extractant	<u> </u>	
рН	Aqueous Phase (%)	KNO3 (%)	H2O (%)	NaOH (%)	EDTA (%)	HNO3 (%)
		D	rilling Flu	uid JS		
6.9	0.4	< 0.1	3.4	1.6	32.4	62.2
6.5	0.8	< 0.1	2.7	3.0	28.8	64.7
3.6	7.4	6.2	2.1	5.8	24.4	54.0
		D	rilling Flu	id TS		
11.8	0.9	1.8	< 0.1	0.5	0.7	96.1
6.2	0.6	0.6	1.1	0.9	5.0	91.8
4.1	4.1	1.6	0.8	1.2	6.8	85.5
		D	rilling Flu	uid TC		
8.0	0.4	< 0.1	6.2	< 0.1	4.2	89.2
6.0	< 0.1	< 0.1	< 0.1	< 0.1	5.6	94.4
4.8	0.5	< 0.1	< 0.1	< 0.1	6.5	92.9

Table 38: Percent Chromium Recovered in Aqueous Phase and with Each Extractant for Each Drilling Fluid with Varying pH

	A			Extractant		<u></u>
рН	Aqueous Phase (mg/1)	KNO3 (mg/kg)	H2O (mg/kg)	NaOH (mg/kg)	EDTA (mg/kg)	HNO3 (mg/kg)
		Di	rilling Flu	id JS		
6.9	< 0.1	< 0.1	3.1	1.4	30.1	57.8
6.5	< 0.1	< 0.1	2.4	2.7	25.8	58.1
3.6	0.3	6.0	1.9	5.1	21.4	46.9
		Di	cilling Flu	id TS		
1.8	0.3	6.1	0.2	1.6	2.3	332
6.2	0.1	1.7	3.1	2.7	13.9	257
4.1	0.9	5.3	2.3	3.5	20.2	255
		Di	rilling Flu	id TC		
8.0	< 0.1	< 0.1	2.8	< 0.1	1.9	40.7
6.0	< 0.1	< 0.1	< 0.1	< 0.1	2.3	34.3
4.8	< 0.1	< 0.1	< 0.1	< 0.1	2.0	34.6

Table 39: Concentration of Chromium Recovered in Aqueous Phase and with Each Extractant for Each Drilling Fluid with Varying pH

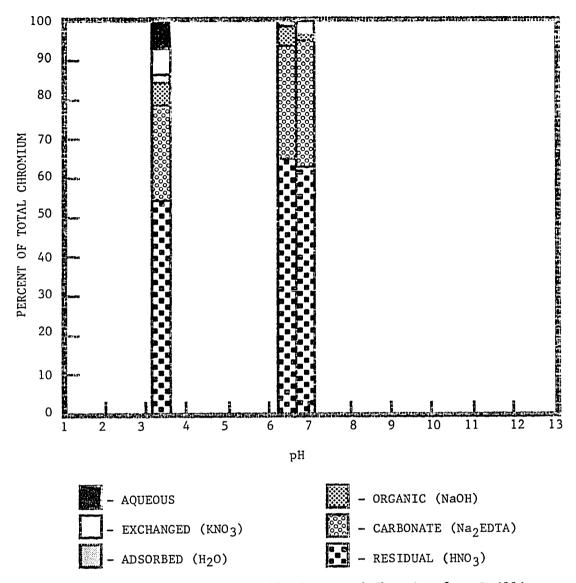


Figure 37: Percent of Sequentially Extracted Chromium from Drilling Mud JS after Equilibrating at the Indicated pH

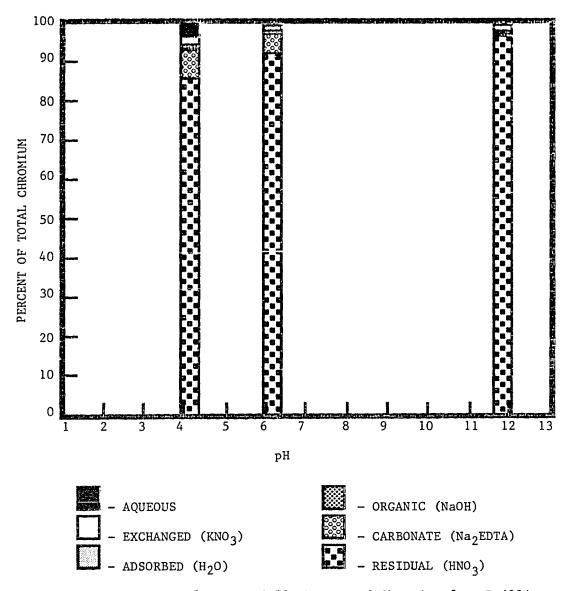


Figure 38: Fraction of Sequentially Extracted Chromium from Drilling Mud TS after Equilibrating at the Indicated pH

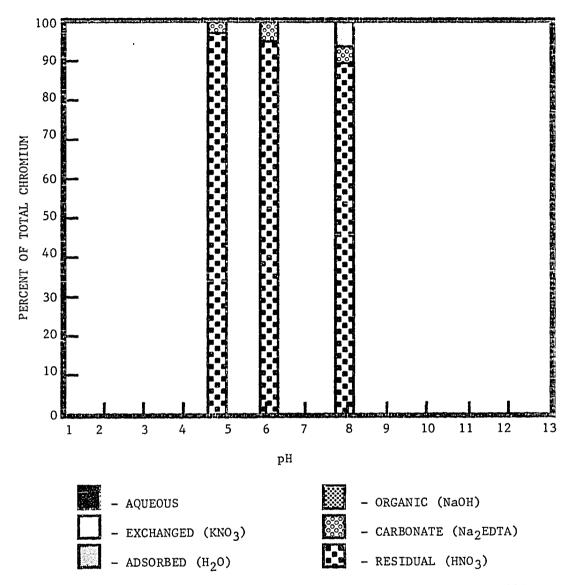


Figure 39: Percent of Sequentially Extracted Chromium from Drilling Mud TC after Equilibrating at the Indicated pH

drinking water limit of 0.05 mg/l, but below the EP Toxicity limit of 5 mg/l.

The sequential extraction percentages obtained are similar to those found by Chang, et al. (1984) in sewage amended soils (Table 40). In this study and that of Chang the residual and carbonate fractions were the predominant forms of chromium.

Results for the sequential extraction of lead in Lead. drilling fluids JS, TS, and TC are reported in Tables 41 and 42 and Figures 40 to 42. All values are reported as the average of duplicate experiments. At the two high pH values for each fluid the residual and carbonate forms predominate. This is as would be expected since lead forms stable, insoluble complexes with hydroxide and carbonate. At the lower pH values (< 6) there is a shift towards the exchanged and aqueous phases, especially with drilling mud JS. This reflects the greater availability of lead, probably as the chloride complex, and subsequently increased pollution potential. The aqueous phase concentrations of lead for fluids JS (0.9 mg/l) and TS (0.8 mg/l)exceed the drinking water standard of 0.05 mg/l at the low pH.

The sequential extraction percentages obtained are similar to those found by Sposito, et al. (1982) and Chang, et al. (1984) in sewage amended soils and Stover, et al. (1976) in waste water sludge (Table 43). Similar processes are likely occurring in all studies, as indicated by the fact that the residual, carbonate and organic extracts predominate over the adsorbed, exchanged and aqueous extracts.

-146-

Extractant	Chang, et al. (1984)	JS pH≕6.9	TS pH=6.2	тС рН=8.0
KN03 + H20	< 1	3.4	1.7	6.2
NaOH	3	1.6	0.9	< 0.1
EDTA	17	32.4	5.0	4.2
HNO3	80	62.2	91.8	89.2

Table 40: Comparison of Percent Chromium in Sequentially Extracted Drilling Fluids with the Results of Chang, et al. (1984) for Sewage

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	•			Extractant	<u> </u>	
рН	Aqueous Phase (%)	KNO3 (%)	H2O (%)	NaOH (%)	EDTA (%)	HNO3 (%)
		D	rilling Flu	id JS		
6.9	0.6	0.5	5.1	6.6	72.7	14.7
6.5	0.5	< 0.1	4.0	6.6	74.8	14.1
3.6	15.8	49.7	2.4	2.3	24.1	5.7
		<u>D</u>	rilling Flu	id TS		
11.8	< 0.1	0.4	0.2	2.9	4.2	92.4
6.2	< 0.1	< 0.1	1.5	2.7	59.9	35.8
4.1	4.7	7.2	0.9	1.9	45.8	39.4
		D	rilling Flu	id TC		
8.0	0.92	< 0.1	< 0.1	1.7	58.0	39.4
6.0	2.4	< 0.1	0.2	2.8	62.8	31.8
4.8	< 0.1	15.9	0.1	0.7	50.9	64.8

Table 41: Percent Lead Recovered in Aqueous Phase and with Each Extractant for Each Drilling Fluid with Varying pH

	A			Extractant	· · · · · · · · · · · · · · · · · · ·	<u></u>
рН	Aqueous Phase (mg/l)	KNO3 (mg/kg)	H2O (mg/kg)	NaOH (mg/kg)	EDTA (mg/kg)	HNO3 (mg/kg)
		D	rilling Flu	id JS		
6.9	< 0.1	0.3	3.6	4.7	52.1	10.6
6.5	< 0.1	< 0.1	3.0	5.0	55.5	10.5
3.6	0.9	56.0	2.7	2.6	26.8	6.4
		Di	cilling Flu	id TS		
11.8	< 0.1	0.8	0.4	6.4	9.2	202
6.2	< 0.1	< 0.1	3.2	5.6	126	75.6
4.1	0.8	17.7	2.0	4.4	106	92.2
		Di	cilling Flu	id TC		
8.0	< 0.1	< 0.1	< 0.1	0.4	13.4	8.9
6.0	< 0.1	< 0.1	< 0.1	0.6	12.8	6.5
4.8	< 0.1	2.4	< 0.1	0.1	8.5	5.3

Table 42:	Concentration of Lead Recovered in Aqueous Phase and with
	Each Extractant for Each Drilling Fluid with Varying pH

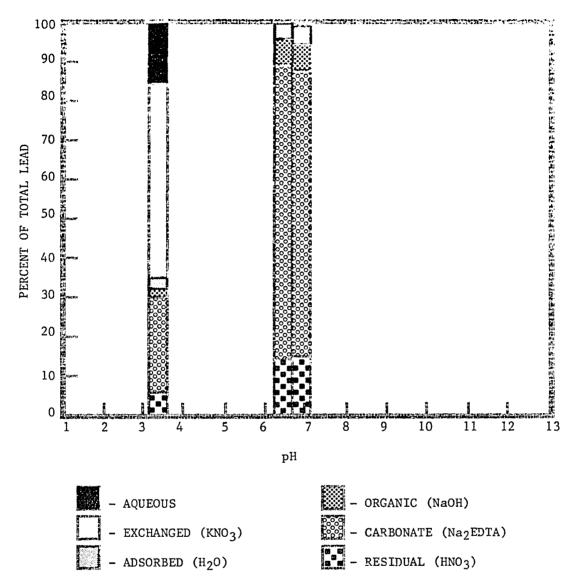


Figure 40: Percent of Sequentially Extracted Lead from Drilling Mud JS after Equilibrating at the Indicated pH

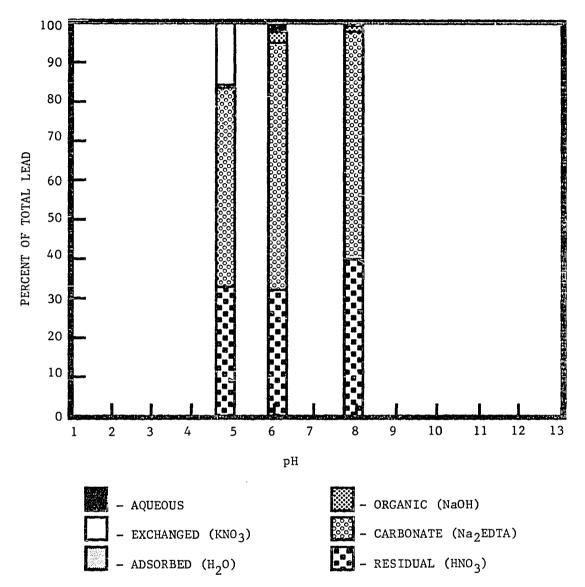


Figure 41: Percent of Sequentially Extracted Lead from Drilling Mud TC after Equilibrating at the Indicated pH

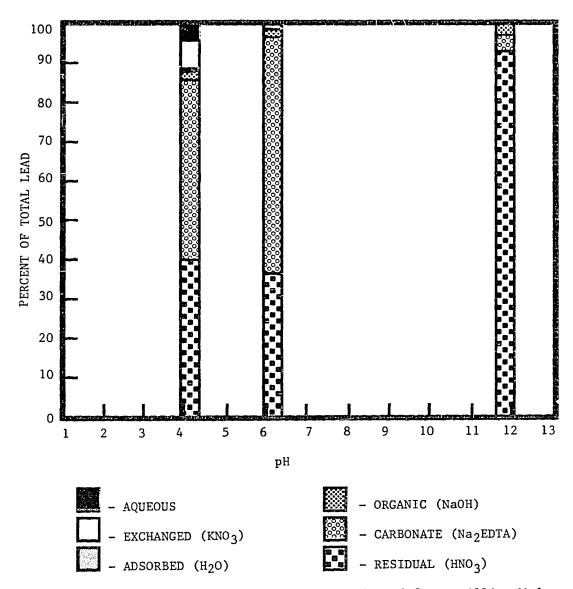


Figure 42: Percent of Sequentially Extracted Lead from Drilling Mud TS after Equilibrating at the Indicated pH

Extractant	Chang, et al. (1984)	Sposito, et al. (1982) pH=7.1	Stover, et al. (1976)	JS pH=6.9	TS pH=6.2	ТС рН=8.0
KN03 + H ₂ O	< 1	2.1	8.8	5.6	1.5	< 0.1
NaOH	2	5.2	29.1	6.6	2.7	1.7
EDTA	82	68.6	61.4	72.7	59.9	58.0
HNO3	16	23.8	4.4	14.7	35.8	39.4

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Table 43:	Comparison of Percent Lead in Sequentially Extracted
	Drilling Fluids with the Results of Previous Studies

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Summary -- pH Variation of Drilling Fluids

The important observation to be made from the percentages of metal in each extracted fraction is associated with the very high percentages of the metals that were in the residual, carbonate, and organic forms for most metals at the pH values tested. Only lead in sample JS at low pH, and barium in sample TC at all pH values tested, showed significant percentages present in the exchanged or soluble form.

In no case was there a substantial release to the soluble phase with changing pH. There were primarily shifts from the residual to the carbonate, organic, cr exchanged forms. However, some metals in aqueous solution did exceed drinking water standards (Figures 43 to 46). Arsenic did not exceed the standards in any of the tests. Barium exceeded the standards in most cases regardless of pH, probably because of the large levels of barium in the waste and the formation of soluble Chromium exceeds the standard in all cases for chloride complexes. fluid TS and at pH < 4 for fluid JS. Lead in samples TS and JS exceed the drinking water standard at low pH, probably because of the formation of soluble chloride complexes. Although the standards are exceeded it is not by a great amount and these metals would probably quickly precipitate out of solution if they were released from the pits. In no instance did the levels of metals in the aqueous solution exceed the EP Toxicity Limits.

The significance of these results is that with pH changes to be expected in the natural environment there is not likely to be a significant release of metals from drilling fluid disposal pits. The

-154-

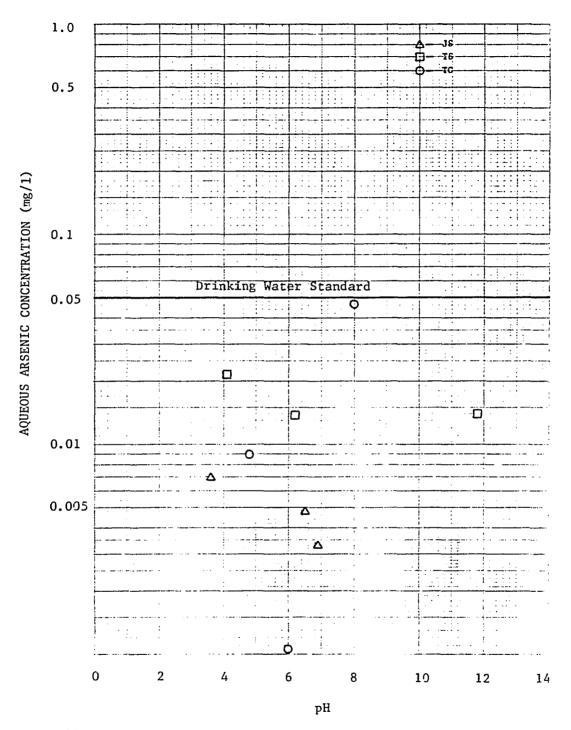


Figure 43: Comparison of Aqueous Arsenic Concentrations and Drinking Water Standard (0.05 mg/l)

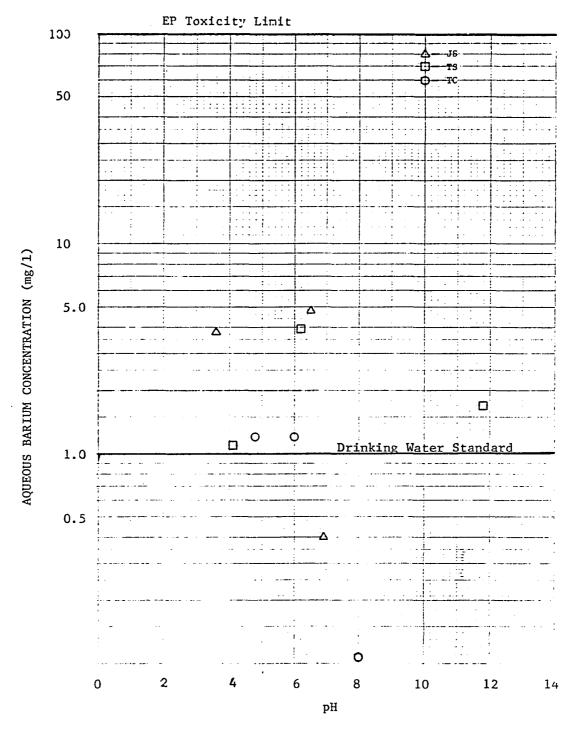


Figure 44: Comparison of Aqueous Barium Concentrations with Drinking Water Standard (mg/l) and EP Toxicity Limit (mg/l)

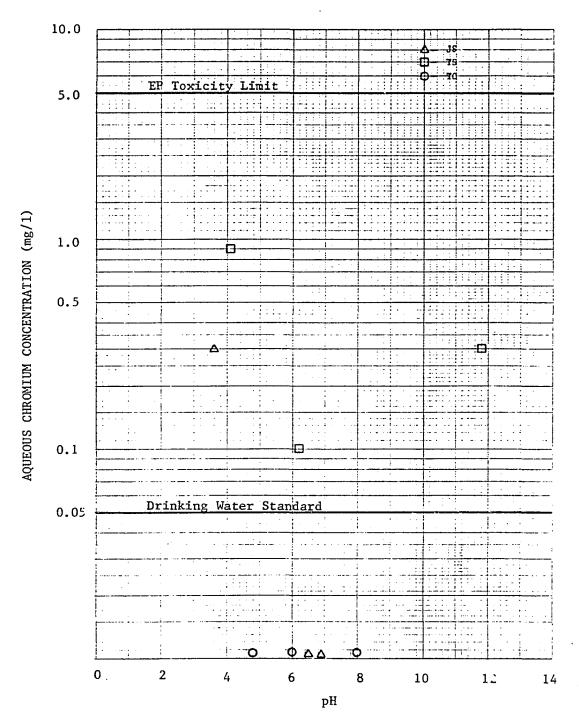


Figure 45: Comparison of Aqueous Chromium Concentrations with Drinking Water Standard (mg/1) and EP Toxicity Limit (mg/1)

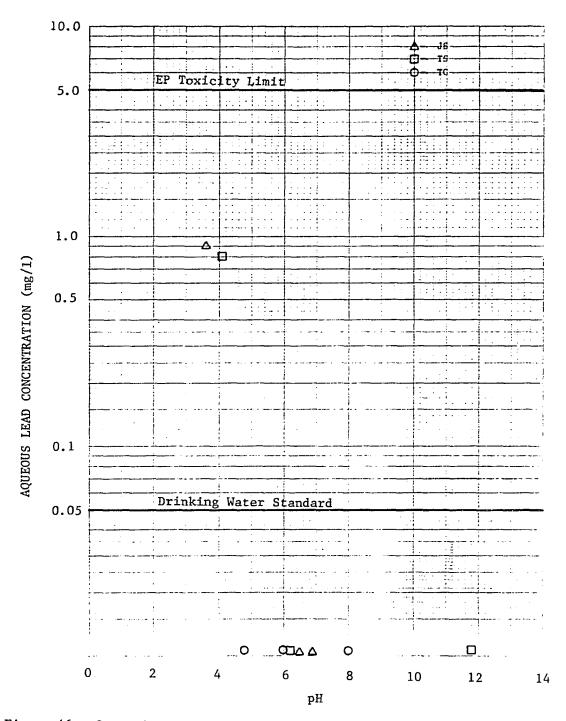


Figure 46: Comparison of Aqueous Lead Concentrations with Drinking Water Standard (mg/l) and EP Toxicity Limit (mg/l)

lower pH values (< 4) which might produce some environmental impact are unlikely to occur in the environment, especially when considering the alkalinity of these wastes.

Also, the similarity of these results with those obtained by other investigators (Chang, et al., 1984; Sposito, et al., 1982; and Stover, et al., 1976) indicates that their results in the area of amending soils with wastes may be applicable to the landfarming of drilling fluid wastes with regards to metals.

This study indicates the applicability of sequential extraction methods to waste studies while changing pH. The consistency of the method is shown by the similar results obtained from repeat experiments (Appendix A). By using this method, much more information has been obtained than is possible from a total metals analysis or an EP Toxicity Test. Actual shifts in the chemical nature of the pollutants with changing pH have been observed and predictions can be made regarding behavior of metals in the environment.

The results are summarized for each metal in Figures 47 to 50. The figures were obtained by grouping the results of all three fluids tested for each metal and determining the first order regression line for each fraction. Overall the metals shift, with decreasing pH, from the residual fraction to the carbonate, organic or exchangeable fraction. Barium and lead seem the most likely to be released to solution because of the large exchanged fraction present at low pH. However, there is no evidence of significant release to the aqueous phase, even at very low pH values. In the worst case (pH=2) about 7 percent of total lead is in the aqueous phase.

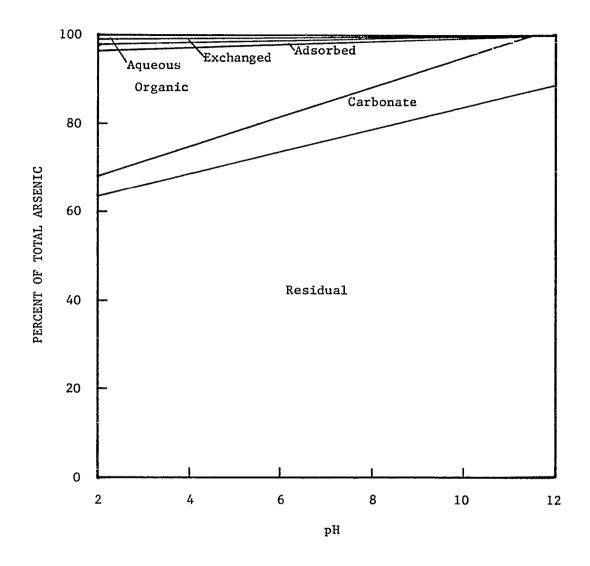


Figure 47: Summary of Arsenic Behavior with pH for the Drilling Fluids Tested

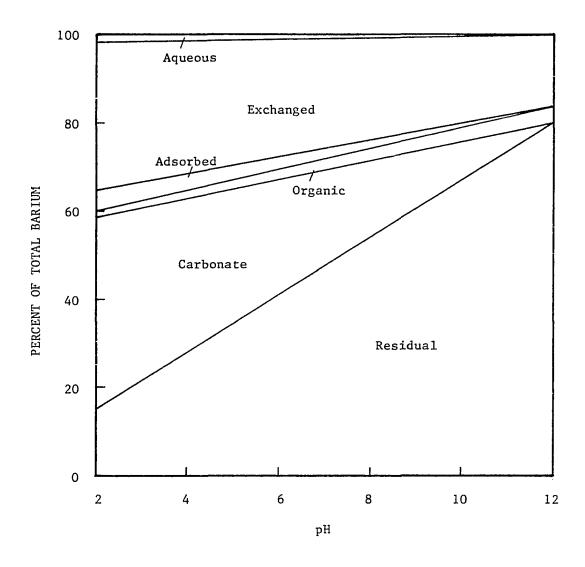


Figure 48: Summary of Barium Behavior with pH for the Drilling Fluids Tested

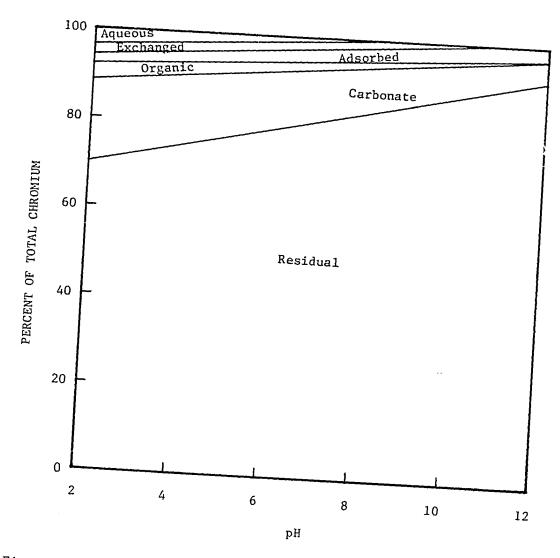


Figure 49: Summary of Chromium Behavior with pH for the Drilling Fluids Tested

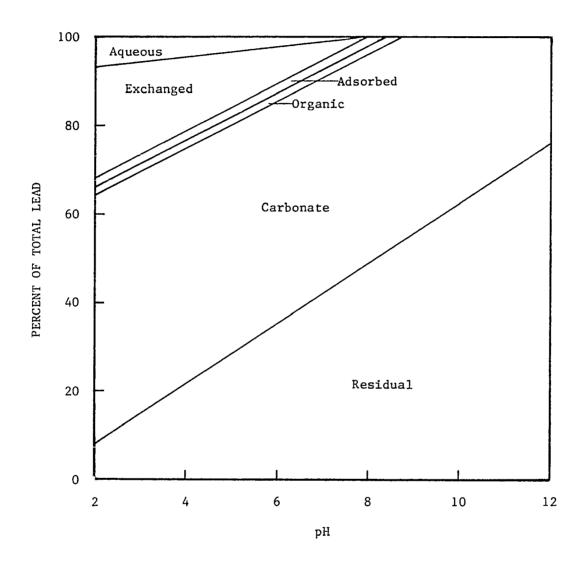


Figure 50: Summary of Lead Behavior with pH for the Drilling Fluids Tested

Effects of Ionic Strength Variation (Dilution of Aqueous Phase) on Metal Speciation

General Comments on Sequential Extraction Results

The results of the sequential extractions of fluids equilibrated under conditions of varying ionic strength are presented as percent recovered for each extractant and actual concentration per unit solid or liquid. Percent recovered allows for comparison between the different drilling fluids while actual concentrations permit comparison with water quality standards.

Metal Speciation with Varying Ionic Strength

The results for arsenic, barium, chromium, and lead are reported in Tables 44 to 51 and Figures 51 to 62. Ionic strengths were changed by diluting the drilling fluid liquid to 0.5 and 0.1 of field strength, and also testing at field strength. These tests were performed to determine the effect that dilution might have on the nature of metals within the fluids. Any major changes in equilibrium would indicate potential metal release during periods of heavy rainfall or perhaps if the wastes are landfarmed.

<u>Arsenic</u>. In all of the experiments arsenic remained predominantly in the residual fraction with the remaining distributed between the carbonate and organic fractions. Fluids JS and TC showed an increase in residual arsenic with dilution of the aqueous phase -this may have resulted from the dissolution of carbonate compounds containing trapped arsenic compounds. This could result in the distribution of the associated arsenic to the organic and residual

-164-

Dilution		Aqueous	·····		Extracta	nt	
of Aqueous Phase	рН	Phase (%)	KNO3 (%)	H2O (%)	NaOH (%)	EDTA (%)	HNO3 (%)
<u></u>		Dr	illing F	luid JS			
1.0	6.5	0.5	< 0.1	1.3	0.2	17.7	80.3
0.5	6.3	0.4	< 0.1	1.4	8.3	7.2	82.6
0.1	6.0	0.1	0.4	1.0	9.6	1.7	87.2
		Dr	illing F	luid TS			
1.0	11.8	0.4	0.4	0.1	1.6	9.3	88.2
0.5	11.9	0.9	1.3	0.2	3.9	11.9	81.8
0.1	11.9	0.6	1.9	0.3	4.9	12.0	80.2
		Dr	illing F	luid TC			
1.0	4.8	1.3	2.1	0.3	23.8	13.8	58.7
0.5	3.1	2.6	2.6	0.1	8.6	0.2	85.8
0.1	3.0	1.8	1.6	< 0.1	6.2	0.5	89.8

Table 44: Percent Arsenic Recovered from the Aqueous Phase and with Each Extractant for Each Drilling Fluid with Varying Strength of Aqueous Phase

F

		Extractant							
рН	Aqueous Phase (µg/1)	KNO3 (µg/kg)	H2O (µg/kg)	NaOH (µg/kg)	EDTA (µg/kg)	HNO3 (µg/kg)			
		Drilling	Fluid JS						
6.5	4.8	< 0.1	229	32.9	3560	16100			
6.3	3.1	6.4	216	1500	1380	13400			
6.0	0.1	70.1	172	1610	289	15800			
		Drilling	Fluid TS						
11.8	13.9	153	48.7	588	3510	33400			
11.9	12.9	217	38.1	626	1920	13300			
11.9	9.3	351	51.7	891	2200	14600			
		Drilling	Fluid TC						
4.8	8.9	141	18.6	1270	606	3760			
3.1	34.4	325	20.6	1160	22.9	12800			
3.0	35.3	299	12.5	1170	93.7	17400			
	6.5 6.3 6.0 11.8 11.9 11.9 11.9 4.8 3.1	 pH (μg/1) 6.5 4.8 6.3 3.1 6.0 0.1 11.8 13.9 11.9 12.9 11.9 9.3 4.8 8.9 3.1 34.4 	pH (μg/1) (μg/kg) Drilling 6.5 4.8 < 0.1	pH $(ug/1)$ (ug/kg) (ug/kg) Drilling Fluid JS6.54.8< 0.1	pH $(ug/1)$ (ug/kg) (ug/kg) (ug/kg) (ug/kg) Drilling Fluid JS6.54.8< 0.1	pH $(ug/1)$ (ug/kg) (ug/kg) (ug/kg) (ug/kg) (ug/kg) Drilling Fluid JS6.54.8< 0.1			

Table 45: Concentration of Arsenic Recovered from the Aqueous Phase and with Each Extractant for Each Drilling Fluid with Varying Strength of Aqueous Phase

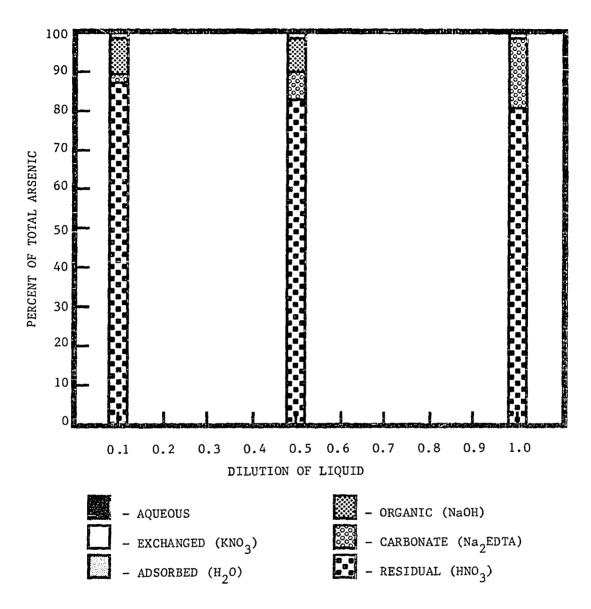


Figure 51: Percent of Sequentially Extracted Arsenic from Drilling Mud JS after Equilibrating at Varying Dilutions of Original Liquid

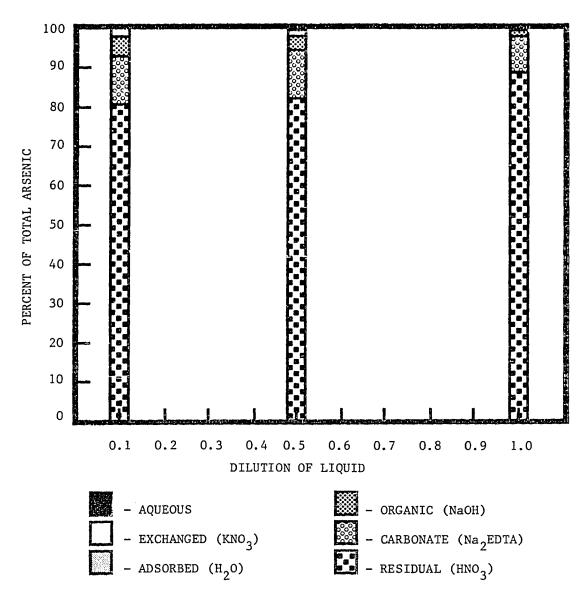


Figure 52: Percent of Sequentially Extracted Arsenic from Drilling Mud TS after Equilibrating at Varying Dilutions of Original Liquid

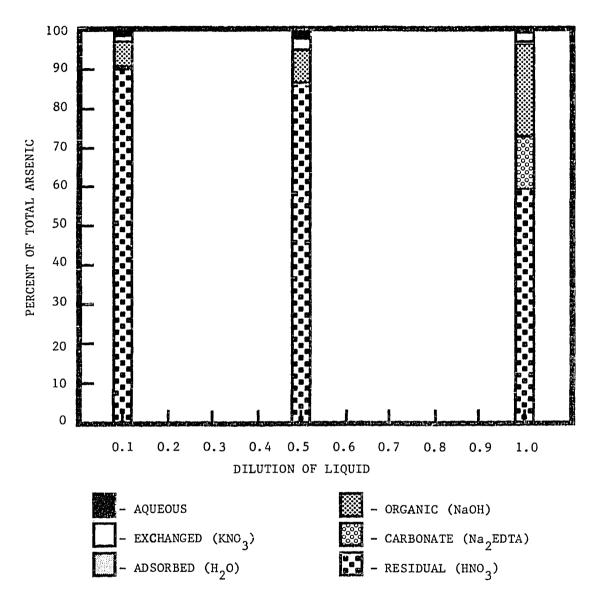


Figure 53: Percent of Sequentially Extracted Arsenic from Drilling Mud TC after Equilibrating at Varying Dilutions of Original Liquid

D.1		•	Extractant					
Dilution of Aqueous Phase	рН	Aqueous Phase (%)	KNO3 (%)	H2O (%)	NaOH (%)	EDTA (%)	HNO3 (%)	
		Dr	illing F	luid JS				
1.0	6.5	2.4	7.4	1.7	1.5	16.5	70.6	
0.5	6.3	2.2	10.1	2.1	1.6	12.9	71.0	
0.1	6.0	1.9	9.6	1.6	1.3	15.3	70.3	
		Dr	illing F	luid TS				
1.0	11.8	0.6	2.4	0.3	1.6	4.4	90.6	
0.5	11.9	0.2	1.4	0.3	1.6	4.5	92.0	
0.1	11.9	0.3	2.1	0.4	1.4	5.3	90.5	
		Dr	illing F	uid TC				
1.0	4.8	5.1	72.4	1.4	0.2	11.9	8.9	
0.5	3.1	7.3	61.5	2.6	<0.1	15.7	12.9	
0.1	3.0	19.1	44.7	2.3	< 0.1	20.4	13.4	

Table 46: Percent Barium Recovered from the Aqueous Phase and with Each Extractant for Each Drilling Fluid with Varying Strength of Aqueous Phase

Dilution		Aqueous	·	Extracta	ractant		
of Aqueous Phase	рH	Phase (mg/1)	KNO3 (mg/kg)	H2O (mg/kg)	NaOH (mg/kg)	EDTA (mg/kg)	HNO3 (mg/kg)
			Drilling	Fluid JS			
1.0	6.5	4.8	286	66.3	60.8	670	2790
0.5	6.3	3.9	355	74.9	57.4	472	2500
0.1	6.0	5.2	486	83.0	63.3	774	3630
			Drilling	Fluid TS			
1.0	11.8	1.7	81.2	11.8	60.0	152	3120
0.5	11.9	0.5	51.6	11.3	54.5	143	3390
0.1	11.9	0.9	77.3	13.5	52.1	206	3560
			Drilling	Fluid TC			
1.0	4.8	1.4	174	3.3	0.4	28.6	21.2
0.5	3.1	1.9	157	6.6	0.1	39.8	33.4
0.1	3.0	4.5	98.7	5.2	0.1	45.5	29.8

Table 47: Concentration of Barium Recovered from the Aqueous Phase and with Each Extractant for Each Drilling Fluid with Varying Strength of the Aqueous Phase

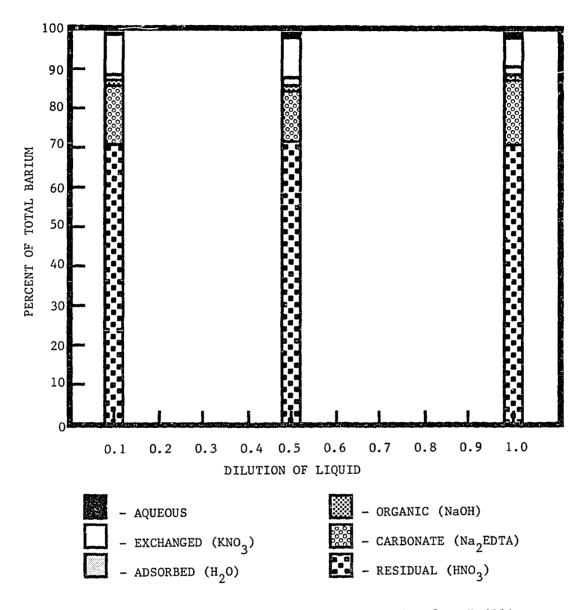


Figure 54: Percent of Sequentially Extracted Barium from Drilling Mud JS after Equilibrating at Varying Dilutions of Original Liquid

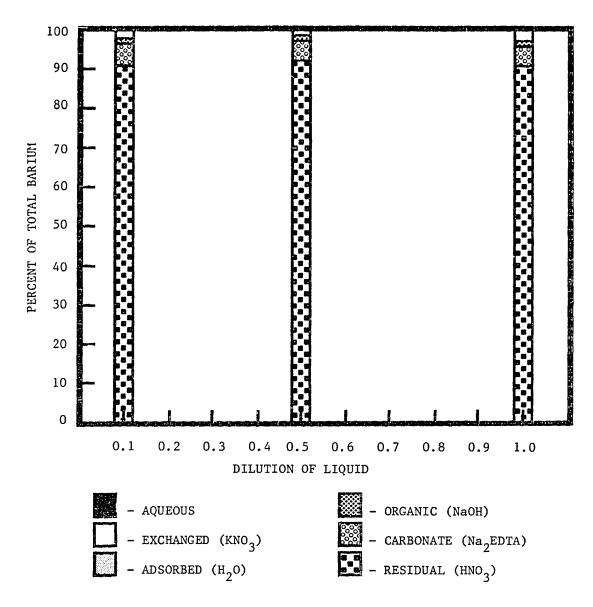


Figure 55: Percent of Sequentially Extracted Barium from Drilling Mud TS after Equilibrating at Varying Dilutions of Original Liquid

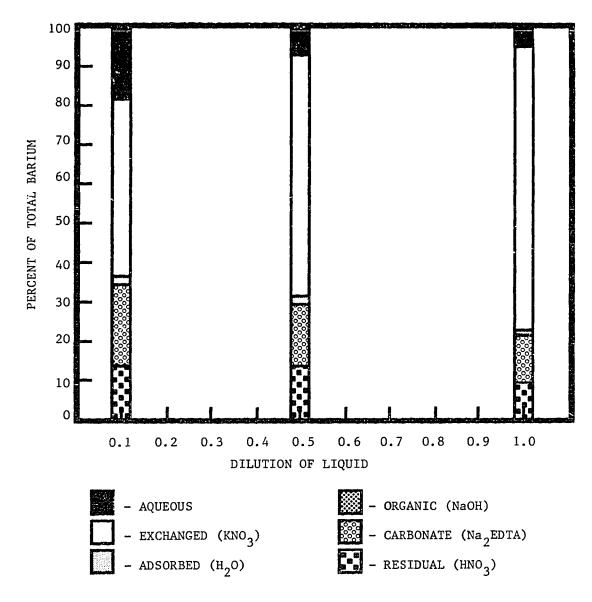


Figure 56: Percent of Sequentially Extracted Barium from Drilling Mud TC after Equilibrating at Varying Dilutions of Original Liquid

Dilution				Extractant					
Dilution of Aqueous Phase	рН	Aqueous Phase (%)	KNO3 (%)	H2O (%)	NaOH (%)	EDTA (%)	HNO3 (%)		
		Dr	illing F	luid JS					
1.0	6.5	0.8	< 0.1	2.7	3.0	28.8	64.7		
0.5	6.3	0.1	< 0.1	2.2	3.0	30.0	67.6		
0.1	6.0	< 0.1	< 0.1	2.8	5.2	26.0	66.0		
		Dr	illing F	luid TS					
1.0	11.8	0.9	1.8	< 0.1	0.5	0.7	96.1		
0.5	11.9	1.2	1.2	< 0.1	0.3	0.6	96.8		
0.1	11.9	0.9	1.4	0.1	0.4	0.7	96.5		
		Dr	illing F	luid TC					
1.0	4.8	0.5	< 0.1	< 0.1	< 0.1	6.5	92.9		
0.5	3.1	2.2	< 0.1	< 0.1	< 0.1	5.5	92.2		
0.1	3.0	0.7	< 0.1	< 0.1	< 0.1	5.9	93.4		

Table 48: Percent Chromium Recovered from the Aqueous Phase and with Each Extractant for Each Drilling Fluid with Varying Strength of Aqueous Phase

			Extractant							
Dilution of Aqueous Phase	рН	Aqueous Phase (mg/1)	KNO3 (mg/kg)	H ₂ O (mg/kg)	NaOH (mg/kg)	EDTA (mg/kg)	HNO3 (mg/kg)			
			Drilling	Fluid JS						
1.0	6.5	< 0.1	< 0.1	2.4	2.7	25.8	58.1			
0.5	6.3	< 0.1	< 0.1	2.0	2.7	24.1	60.5			
0.1	6.0	< 0.1	< 0.1	2.5	4.6	22.8	58.0			
			Drilling	Fluid TS						
1.0	11.8	0.3	6.1	0.2	1.6	2.3	332			
0.5	11.9	0.4	3.8	< 0.1	1.1	1.8	322			
0.1	11.9	0.2	4.7	0.3	1.3	2.3	319			
			Drilling	Fluid TC						
1.0	4.8	< 0.1	< 0.1	< 0.1	< 0.1	2.0	34.6			
0.5	3.1	0.1	< 0.1	< 0.1	< 0.1	1.9	32.2			
0.5	3.0	< 0.1	< 0.1	< 0.1	< 0.1	2.3	37.7			

Table 49:	Concentration of Chromium Recovered from the Aqueous Phase
	and with Each Extractant for Each Drilling Fluid with
	Varying Strength of Aqueous Phase

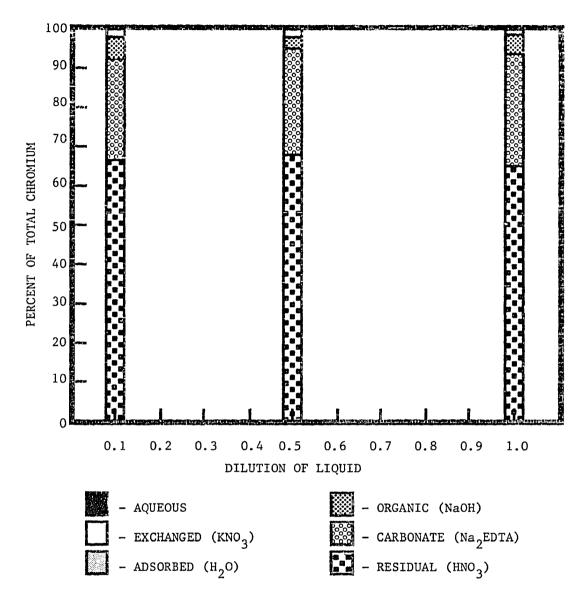


Figure 57: Percent of Sequentially Extracted Chromium from Drilling Mud JS after Equilibrating at Varying Dilutions of Original Liquid

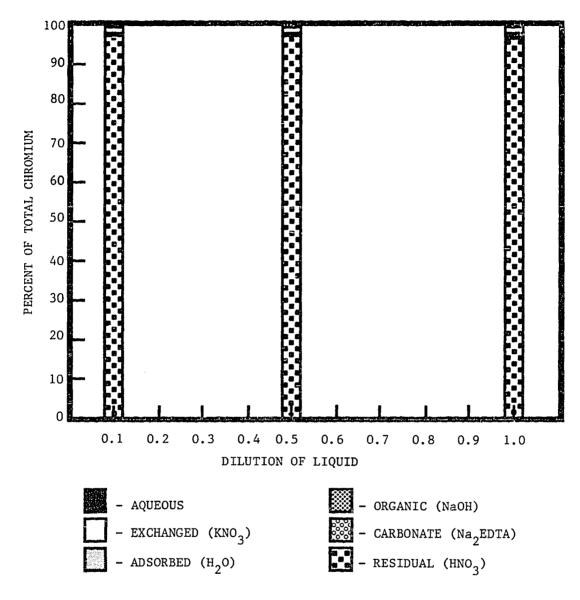


Figure 58: Percent of Sequentially Extracted Chromium from Drilling Mud TS after Equilibrating at Varying Dilutions of Original Liquid

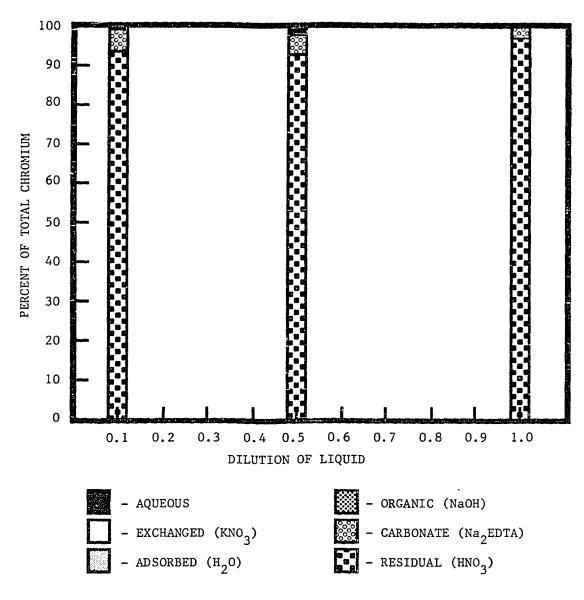


Figure 59: Percent of Sequentially Extracted Chromium from Drilling Mud TC after Equilibrating at Varying Dilutions of Original Liquid

Dilution				· · · · · · · · · · · · · · · · · · ·	Extracta	nt	
of Aqueous Phase	рН	Aqueous Phase (%)	KNO3 (%)	H2O (%)	NaOH (%)	EDTA (%)	HNO3 (%)
		Dr	illing F	luid JS			
1.0	6.5	0.5	< 0.1	4.0	6.6	74.8	14.1
0.5	6.3	0.2	0.7	4.9	8.1	72.7	13.4
0.1	6.0	< 0.1	2.2	6.2	11.0	69.9	10.7
		Dr	illing F	luid TS			
1.0	11.8	< 0.1	0.4	0.2	2.9	4.2	92.4
0.5	11.9	0.2	0.2	0.2	3.0	3.9	9 2.4
0.1	11.9	0.2	< 0.1	0.1	3.3	6.2	90.2
		Dr	illing F	luid TC			
1.0	4.8	< 0.1	15.9	0.1	0.7	50.9	64.8
0.5	3.1	7.6	35.1	0.2	0.5	32.5	24.2
0.1	3.0	9.7	36.4	< 0.1	0.3	31.1	22.4

Table 50: Percent Lead Recovered from the Aqueous Phase and with Each Extractant for Each Drilling Fluid with Varying Strength of Aqueous Phase

			Extractant						
Dilution of Aqueous Phase	рН	Aqueous Phase (mg/l)	KNO3 (mg/kg)	H2O (mg/kg)	NaOH (mg/kg)	EDTA (mg/kg)	HNO3 (mg/kg)		
			Drilling	Fluid JS					
1.0	6.5	< 0.1	< 0.1	3.0	5.0	55.5	10.5		
0.5	6.3	< 0.1	0.5	3.3	5.5	49.6	9.2		
0.1	6.0	< 0.1	2.2	6.2	11.0	69.9	10.7		
			Drilling	Fluid TS					
1.0	11.8	< 0.1	0.8	0.4	6.4	9.2	202		
0.5	11.9	< 0.1	0.5	0.4	5.9	7.6	180		
0.1	11.9	< 0.1	0.1	0.3	6.3	11.8	176		
			Drilling	Fluid TC					
1.0	4.8	< 0.1	2.4	< 0.1	0.1	8.5	5.3		
0.5	3.1	0.2	8.3	< 0.1	0.1	7.7	6.8		
0.1	3.0	0.3	9.9	< 0.1	0.1	8.4	6.1		

Table 51: Concentration of Lead Recovered from the Aqueous Phase and with Each Extractant for Each Drilling Fluid with Varying Strength of Aqueous Phase

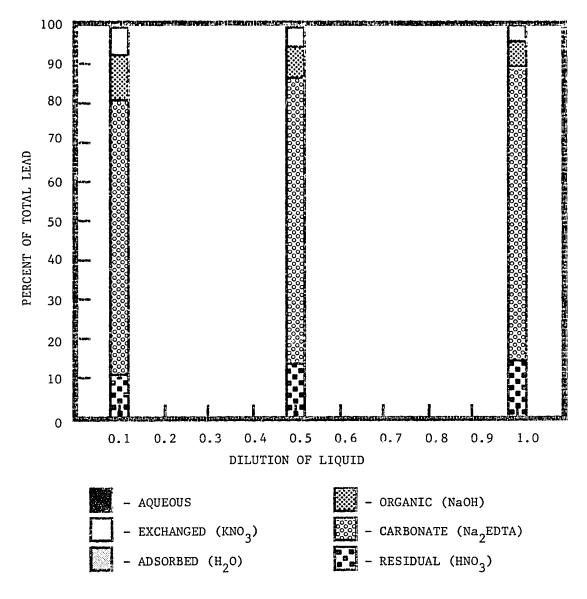


Figure 60: Percent of Sequentially Extracted Lead from Drilling Mud JS after Equilibrating at Varying Dilutions of Original Liquid

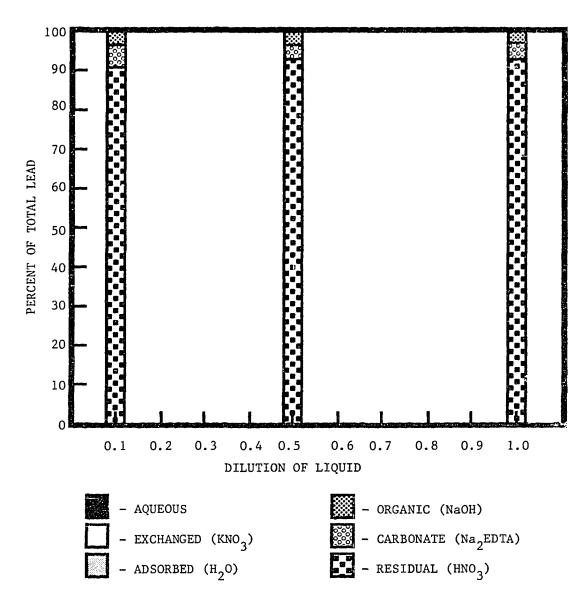


Figure 61: Percent of Sequentially Extracted Lead from Drilling Mud TS after Equilibrating at Varying Dilutions of Original Liquid

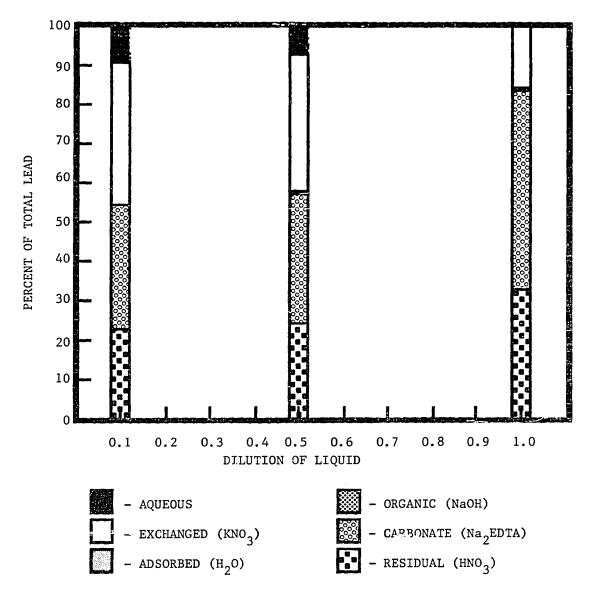


Figure 62: Percent of Sequentially Extracted Lead from Drilling Mud TC after Equilibrating at Varying Dilutions of Original Liquid

phases. This is especially likely because these experiments were conducted at pH values of approximately 6 for fluid JS and approximately 3.5 for fluid TC. This is in contrast to fluid TS which was subjected to a pH of approximately 11.6, and showed a slight decrease in the residual fraction with dilution. The associated increase in the carbonate, organic and exchanged fractions may reflect arsenic leaving the residual fraction to occupy sites left vacant by other anions reestablishing equilibrium in the aqueous phase.

<u>Barium</u>. Barium experienced no significant changes with dilution in fluids JS and TS. However, in fluid TC there was an increase in residual, carbonate, and aqueous forms of barium at the expense of exchanged forms with dilution. This reflects the potential of exchanged forms to move into the aqueous phase. With the aqueous phase diluted and fewer competing cations the barium became more soluble at the low pH (3.5) of these tests. With more barium in solution from the exchanged fraction, equilibrium may subsequently have shifted to precipitate some additional barium into the residual and carbonate fractions.

<u>Chromium</u>. In all dilution experiments chromium remained primarily in the residual and carbonate fractions with only minor changes in its relative distributions. This is an indication of the stability of chromium within well drilling fluid wastes.

Lead. There was no significant redistribution of lead in fluids JS and TS with dilution of the aqueous phase. However in fluid TC there was an increase in exchanged and aqueous forms of lead with a decrease in residual and carbonate forms. This is similar to the

-185-

behavior of barium under the same conditions and illustrates the potential for movement to more available forms. With the aqueous phase diluted and fewer competing cations the lead became more soluble at the low pH (3.5) of these tests.

Summary -- Ionic Strength Variation

The tests indicated little change in the distribution of arsenic and chromium with dilution of the initial aqueous phase. More significant changes were observed with barium and lead, with some of these metals being released to the aqueous phase in one of the wastes (TC). This may be the result of the tendency of barium and lead to form soluble chloride complexes. Conditions may be favorable with dilution of the liquid in fluid TC for the complex to form and be stable in the aqueous phase.

A possible explanation for the majority of the wastes is that after dilution the original equilibrium is again established in the waste. Since the amounts of metal in the aqueous phase are minimal to begin with, the shifts within the solid phase required to equilibrate the system are not apparent with this short term test. A longer term experiment might reveal a slow, but continuous, release of metal into solution with a subsequent depletion of the solid phase metals inventory. This slow release would probably be of little concern if it were to enter ground or surface waters. In fact, the released metals would probably again become associated with the solid phase after leaving the pit because of the new equilibrium conditions encountered.

-186-

Flyash Stabilization of Metals in Drilling Fluids

General Comments on Stabilization Results

Table 52 and Figures 63 to 67 summarize the results of the experiments which investigated the effect of mixing flyash and drilling fluid wastes on the release or uptake of arsenic, barium, chromium, lead and zinc. These results are reported as the average of multiple experiments and EP Toxicity Tests. The raw data is contained in Appendix B.

The graphs (Figures 63 to 67) contain a line which illustrates the analysis results expected if combining the two wastes results in no release or uptake of metals, i.e., a simple physical mixing with no chemical reaction affecting the metals. The experimental results are represented by the points on the graphs, with the effects of flyash solidification on the metal behavior illustrated by the location of the experimental results relative to the line representing the drilling fluid used in the experiment. It is apparent that three possible effects can be illustrated:

- (1) experimental points fall above the line, indicating release of metal upon mixing fluid and flyash, or
- (2) experimental points fall on the line, indicating only physical mixing of fluid and flyash,
- (3) experimental points fall below the line, indicating uptake of metal by the mixture.

Case (1) is not desirable since it reflects the potential for enhanced release of metals into the environment. Case (2) is acceptable since the release of metals is not adversely affected by the solidification process. Case (3) is a desired situation because it

Sample	Percent Flyash	Arsenic (µg/l)	Barium (mg/l)	Chromium (mg/1)	Lead (mg/l)	Zinc (mg/l)
Flyash*	100	836.2	10.91	3.074	0.221	2.438
TS*	0	16.27	0.718	1.586	0.835	2.626
TC*	0	14.83	1.918	0.058	0.077	1.030
JS*	0	4.54	1.019	0.216	0.020	0.366
			<u>l Week</u>			
TS**	10	110.2	2.267	1.524	0.538	2.422
	30	266.3	6.830	2.080	0.212	2.280
TC**	10	61.78	1.063	0.301	< 0.001	0.908
	20	276.5	3.406	0.751	0.069	1.195
	30	490.5		1.014	0.036	1.516
JS**	10	52.58	1.679	0.422	< 0.001	0.610
	30	170.0	3.335	1.059	0.005	1.007
			5 Weeks			
TS**	10		0.864	1.625	0.490	2.751
	30		4.810	1.890	0.401	2.369
TC**	10		1.351	0.266	0.132	1.119
	20		3.211	0.533	0.159	1.464
	30		4.070	0.849	0.207	1.356
JS**	10		1.986	0.390	0.044	0.573
	20		1.217	0.965	0.181	1.149
		EP Tox	icity Test	Limits		
		5,000	100	5.0	5.0	

Table 52: EP Toxicity Analysis Results from Drilling Fluids, Flyash, and Mixtures of Drilling Fluid and Flyash (The Mixtures were Allowed to Stand for 1 Week or 5 Weeks Prior to EP Toxicity Testing)

*Average of quadruplicate analyses.

**Average of duplicate experiments.

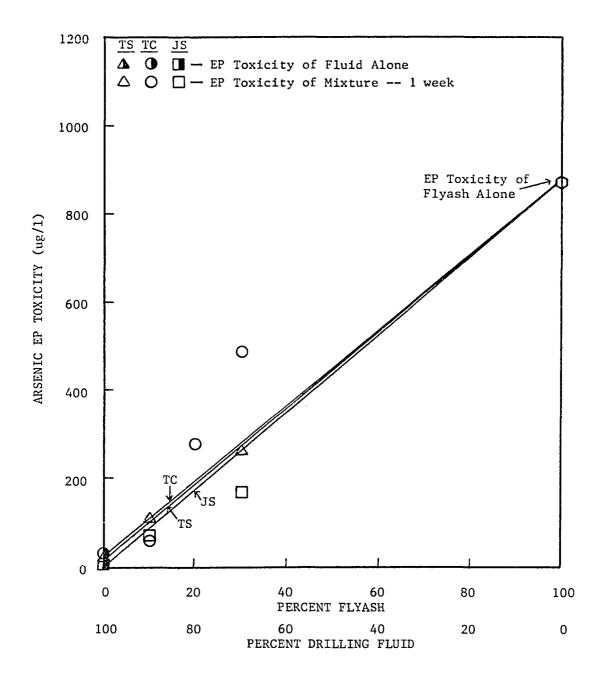


Figure 63: EP Toxicity Results for Arsenic in Mixtures of Flyash and Drilling Fluids

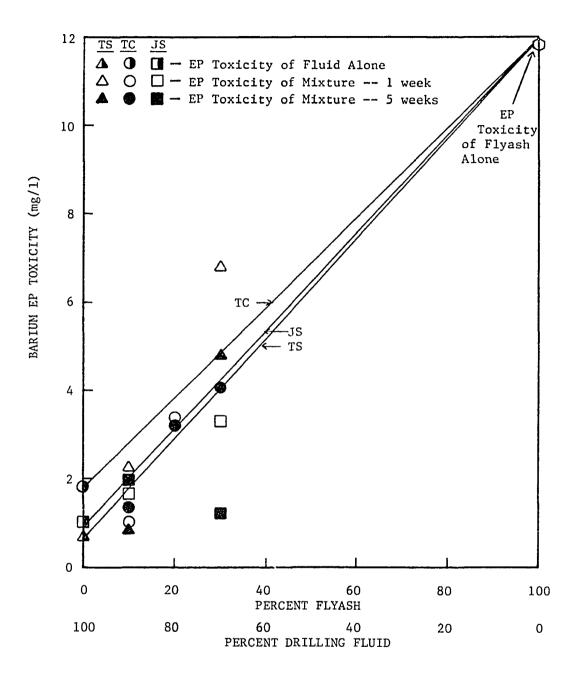


Figure 64: EP Toxicity Results for Barium in Mixtures of Flyash and Drilling Fluids

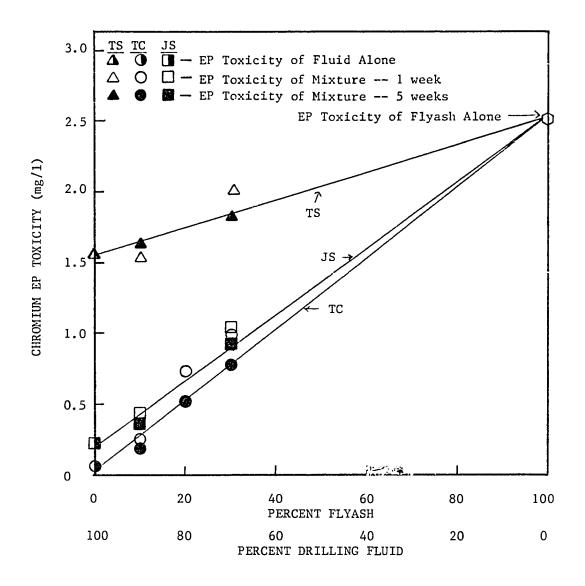


Figure 65: EP Toxicity Results for Chromium in Mixtures of Flyash and Drilling Fluids

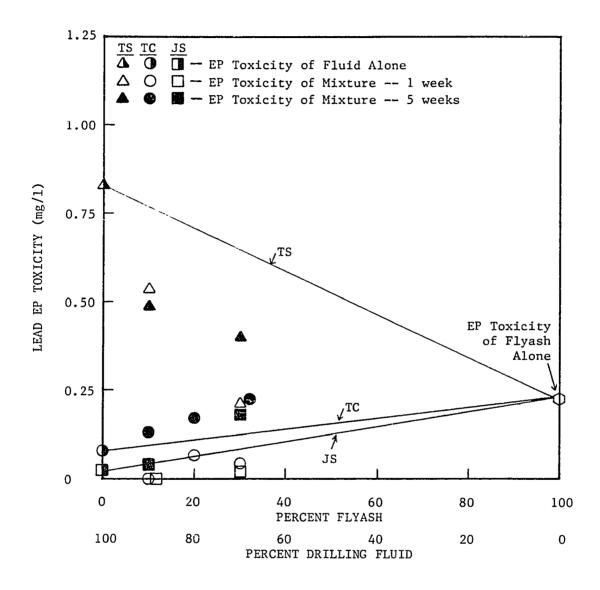


Figure 66: EP Toxicity Results for Lead in Mixtures of Flyash and Drilling Fluids

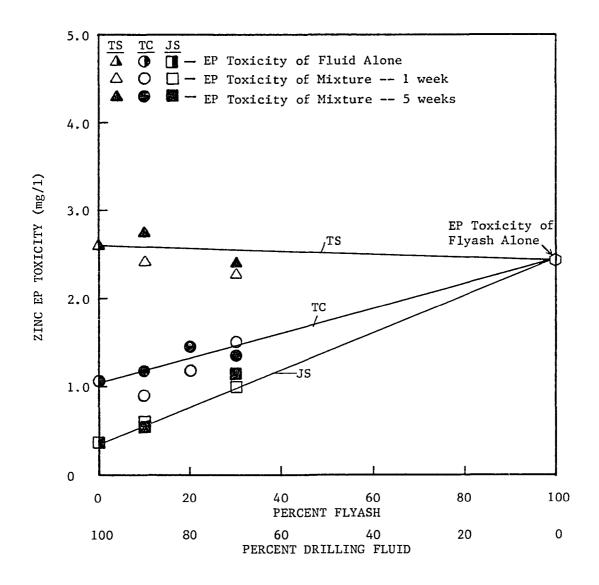


Figure 67: EP Toxicity Results for Zinc in Mixtures of Flyash and Drilling Fluids

indicates that flyash addition not only solidifies the drilling fluid but also chemically treats it relative to the particular metal being examined.

Arsenic (Figure 63). After one week, drilling fluid TC apears to be releasing arsenic while drilling fluids TS and JS show concentrations as expected from simple mixing with flyash. However, all EP Toxicity Test results are far below EP Toxicity Limits (Table 52).

Barium (Figure 64). In drilling fluid TS, barium appears to be released after one week at both 10 percent and 30 percent flyash. After 5 weeks, barium is being taken up at 10 percent flyash and only slightly released at 30 percent flyash. For drilling fluids TC and JS, barium is being stabilized by the flyash as indicated by all points falling on or below the mixture line.

The results indicate a possibility of early release of barium, followed by stabilization with time. However, the release of barium found under the conditions of the experiment was minimal when compared with EP Toxicity Limits (Table 52) or the total amount of barium found in the drilling fluids or flyash (Table 53).

<u>Chromium (Figure 65)</u>. In all three drilling fluids, the amount of chromium found by EP Toxicity Testing could be attributed to simple physical mixing of the wastes. No significant release or uptake of chromium was apparent in any of the experiments. This is representative of the stability of the chromium compounds present in the wastes. All measured amounts of chromium were below the EP

-194-

Metal	TS	TC	JS	Flyash
	<u> </u>			
Arsenic (mg/kg)	4.15	30.4	18.6	
Barium (mg/kg)	4,060	197	1,730	895
Chromium (mg/kg)	236	79.6	49.9	81.3
Lead (mg/kg)	206	24.2	68.2	14.6
Zinc (mg/kg)	222	169	95	87.0

Table 53: Comparison of Total Metals Analyzed for Drilling Fluids and Flyash in this Study

Toxicity Limits (Table 52) and only a fraction of the total chromium concentrations (Table 53).

Lead (Figure 66). Lead appeared to be slightly released from drilling fluids TC and JS after 5 weeks of being combined with flyash. However, the amount of release is not significant when compared with EP Toxicity Limits. Drilling fluid TS appeared to very strongly take up lead and thereby stabilize it within the fluid-flyash matrix.

Zinc (Figure 67). Zinc was similar in behavior to chromium in that no uptake or release seems to have occurred as a result of stabilizing the drilling fluids with flyash.

Summary of Flyash Stabilization of Metals in Drilling Fluids

In most of the cases tested, all of the metals were either taken up or unaffected when drilling fluids were mixed with flyash. Additional barium was released in one case after one week but was readsorbed by 5 weeks time. Lead was slightly released by two fluidflyash mixtures but strongly taken up by another. Arsenic was slightly released by one drilling fluid. Chromium and zinc behaved as if the combination of drilling fluids and flyash were a simple physical mixture with no chemical effects.

In no case were EP Toxicity Limits exceeded. Also the amount of metal released did not approach the total amounts present in drilling fluids or flyash (Table 53).

Flyash solidification/stabilization of drilling fluids appears to be a valid method of treatment in regards to metal behavior. In general, no significant uptake or release of metals can be expected

-196-

during treatment. The processes occurring are those of mixing and solidification with no chemical effects contributing to the fate of the metals tested.

CHAPTER V

SUMMARY, CONCLUSIONS, AND RECOMMENDATIONS

Summary

With off-site disposal of drilling fluids in open pits, significant amounts of heavy metal elements may be introduced into the environment. Chemical forms of the deposited metals are essential to determine their reactivity and pollution potential in the environment. This potential must be explored in light of the dynamic conditions encountered (changing pH and ionic strength) and any proposed treatment schemes (flyash solidification). In this study, attempts were made to fractionate heavy metals in three drilling fluids after equilibrating in the laboratory under controlled conditions of pH and ionic strength. Also, drilling fluid-flyash mixtures were analyzed by EP Toxicity Methods to determine if there was any significant release or uptake of heavy metals with solidification treatment. The following was found:

- 1. The predominant chemical fractions of arsenic, barium, chromium, and lead were the stable residual, carbonate, and organically bound forms.
- 2. In no case was there a substantial release of these metals to the soluble phase with changing pH.
- 3. There were primarily shifts of the metals from the residual to the carbonate, organic, or exchanged forms with changing pH.

-198-

- 4. Barium, chromium, and lead slightly exceeded drinking water standards in some of the tests, but no metals approached EP Toxicity Limits.
- 5. Barium and lead seem the most likely to be released to solution because of the large exchanged fraction present at low pH. However, there is no evidence of actual significant release to the aqueous phase, even at very low pH values.
- 6. Drilling muds are capable of neutralizing significant amounts of acid and thereby resist changes in pH.
- 7. There is little change in the distribution of arsenic and chromium with dilution of the aqueous phase (decreasing ionic strength).
- 8. Barium and lead were also stable with the exception of one waste where significant levels were released to the aqueous phase.
- 9. There was no significant release of heavy metals with flyash treatment of drilling fluids. Some tests indicated minor release or uptake potential but, generally, no change in chemical form was observed.

Conclusions

- 1. With the pH changes to be expected in the natural environment, there is not likely to be a significant release of arsenic, barium, chromium or lead from drilling fluid disposal pits.
- 2. Dilution (ionic strength decrease) of drilling fluid wastes are also unlikely to result in significant release of arsenic, barium, chromium, or lead in the natural environment.
- 3. The lower pH values (< 4) which might produce some environmental impact are unlikely to occur in the environment, especially when considering the alkalinity of these wastes.
- 4. The similarity of these results with those obtained by other investigators indicates that their results in the area of amending soils with wastes may be applicable to the landfarming of drilling fluid wastes with regards to metals.

- 5. This study indicates the applicability of sequential extraction methods to waste studies while changing environmental parameters (pH and ionic strength). By using this method, more information has been obtained than is possible from a total metals analysis or an EP Toxicity Test. Actual shifts in the chemical nature of the pollutants have been observed and predictions made regarding behavior of metals in the environment.
- 6. Flyash solidification/stabilization of drilling fluids appears to be a valid method of treatment in regards to metal behavior. In general, no significant uptake or release of metals can be expected during treatment. The processes occurring are those of mixing and solidification with no chemical effects contributing to the fate of the metals tested.
- 7. These results should not be considered valid for all drilling fluids under all conditions. For example: if chromium were present as the chromate, different results would be expected.

Recommendations

- 1. Before metal concentrations measured in a particular fraction can be ascribed with reasonable certainty to well defined solid forms the following is suggested:
 - a. Spiking experiments involving the addition of known forms of metals to sediment matrices to obtain information concerning the selectivity of the sequential extraction procedure.
 - b. Further characterization of the solid matrix being examined to include the determination of cation exchange capacity, mineral constituency (x-ray diffraction), pH, percent organic matter, and type of organic matter.
 - c. By measuring the major chemical and physical parameters of the solid and liquid phases a correlation may be obtained with the measured amounts of metals in the sequentially extracted fractions.

When sufficient information is obtained it may be possible to determine equilibrium relationships by using certain key parameters. This could prove to be an important tool for dealing with chemical behavior in the presence of a solid phase. 2. Landfarming studies with drilling fluids should include sequential extraction of the amended soils throughout the project period, along with the analysis of flora to determine metal behavior. Of special interest would be any preferential uptake of a given extracted fraction by plants.

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APPENDIX A

RAW DATA AND CALCULATION RESULTS FOR PH AND IONIC STRENGTH VARIATION EXPERIMENTS

100 'THIS PROGRAM CALCULATES CONCENTRATIONS AND PERCENTAGES OF METALS IN FRACTIONS OF SEQUENTIALLY EXTRACTED SAMPLES. 105 'THE WEIGHT OF THE SAMPLE HAS BEEN RECORDED AT EACH STEP OF THE EXTRACTION 50 THAT ANY WEIGHT LOSS OF GAIN IS CONSIDERED IN THE CALCULATIONS. 110 'THE DENSITIES OF ALL EXTRACTING SOLUTIONS IS ALSO ACCOUNTED FOR IN THE CALCULATIONS. 115 'INPUT HOW MANY METALS WERE ANALYSED. 120 015 125 PFINT"NUMBER OF METALS ANALYZED?":INPUT NM 136 'INPUT SAMPLE NUMBER. 135 PFINT"SAMPLE NUMBER?":INPUTA\$ 136 PFINT"SAMPLE NUMBER?":INPUTA\$ 140 'INPUT DILUTION OF LIQUID PHASE USED?":INPUT D 150 'INPUT DRIPS OF ACID REQUIRED TO REACH THE DESIRED PH. 155 PRINT"DROPS OF ACID REQUIRED TO REACH THE DESIRED PH. 155 PRINT"DROPS OF ACID CONVERTED TO VOLUME. 165 VA=CA-S0:VA=INT(VA*100):VA=VA<100 178 'INPUT FINAL PH. 175 PFINT"FINAL PH. 175 PFINT"FINAL PH. 186 'DENSITIES OF EXTRACTING SOLUTIONS. 185 D(1)=1:(" 2)=1.03 D(3)=1:D(4)=1.02:D(5)=1:D(6)=1.12 196 'TOTAL VOLUME OF EACH EXTRACTING SOLUTION ADDED. 195 L(1)=25+VA L(2)=75:L(3)=25:L(4)=25:L(5)=25:L(6)=100 206 'INPUT INITIAL VIAL WEIGHT. 205 PFINT "EMPTY WEIGHT OF VIAL?":INPUT E 210 S5=5 125 PRINT "NUMBER OF METALS ANALYZED?" INPUT NM 210 SS-S 215 INFUT WEIGHT OF VIAL WITH WET SEDIMENT. 229 PPINT"NEIGHT OF VIAL WITH WET SEDIMENT?" INFUT S 225 SS=S 236 'INPUT THE PEPCENT SOLID DETERMINED FOR THE SEDIMENT. 235 FPINT"PERCENT SOLID OF SEDIMENT?"INPUT P 246 'CALCULATES DRY WEIGHT OF SEDIMENT. 245 DW=INT(((S-E)*P)*100):DW=DW/100 250 DIM F(6):WF(6):WF(6):MC(6):M(6):P(6):PT(7) 250 FOR X=1106 255 FOR X=1106 260 'INPUT VIAL WEIGHT AFTER EXTRACTANT IS REMOVED. 265 PRINT"WEIGHT OF VIAL CONTENTS WITHOUT EXTRACTANT";X;"?":INPUT WF(X) 270 F(X)=5+(L(X))D(X)) 275 VF(X)=(F(X)-WF(X))/D(X):VF(X)=INT(VF(X)*100):VF(X)=VF(X)/100 280 S=WF(X) 200 SHUTX 285 NEXT X 290 FOR Y=1 TO NM 295 'INPUT NAME OF METAL ANALYZED. 300 PRINT"METAL ANALYZED?"'INPUT M\$ 305 MT=0 305 MIEC 310 FOR X=1T06 315 'INPUT RESULT OF METAL ANALYSIS (m9/1). 326 PFINT"RESULT OF METAL ANALYSIS IN MG/L?":INPUT MC(X) 325 'CALCULATES CONCENTRATION OF METAL PER UNIT MEIGHT OF SEDIMENT (m9/k9). 330 M(X)=(MC(X)*VF(X))/DW:M(X)=INT(M(X)*100):M(X)=M(X)/100 255 'CALCULATES TOPY' METAL TH SEDIMENT SAMPLE (SUM OF INDIVIDUAL FRACTIONS 335 'CALCULATES TOTAL METAL IN SEDIMENT SAMPLE (SUM OF INDIVIDUAL FRACTIONS). 340 MT=MT+M(X) 345 NEXT X 350 PT(7)=0 300 FIG(2)=0 355 FOR X=6 TO 1 STEP -1 360 CALCULATES PERCENT OF TOTAL METAL IN EACH EXTRACTED FRACTION. 365 FGX)=(MCX)/MT)#100:PCX)=INT(PCX)#100):PCX)=PCX)/100 370 CALCULATES CUMULATIVE PEPCENT OF METAL IN EXTRACTED FRACTIONS. 375 PT(X)=(PT(X+1))+(PCX)):PT(X)=INT(PT(X)#100):PT(X)=PT(X)/100 380 NEXT X 385 YOUTPUT OF RESULTS IN TABULAR FORM. 390 FRINT#-2,"METAL:";M\$;:PRINT#-2;CHR\$(16);"40";"SAMPLE NO,:";A\$:PRINT#-2 395 PRINT#-2,"PH=";PH;:PRINT#-2;CHR\$(16);"40";"VIAL WEIGHT=";E;"GRAMS":PRINT#-2 400 PRINT#-2;"LIQUID DILUTION:";D;:PRINT#-2;CHR\$(16);"40";"VIAL + SEDIMENT WEIGH T=";SS:"GRAMS":PRINT#-2 405 FRINT#-2, "SOLID FRACTION="; F; PRINT#-2, CHR#(16); "40"; "DRY WEIGHT="; DW; "GRAMS 410 PRINT#-2, "NO. ";"INITIAL";CHR\$(16);"16";"FINAL";CHR\$(16);"27";"EXTRACT";CH R\$(16);"39";"MG/L";CHR\$(16);"50";"MG/KG";CHR\$(16);"60";"PERCENT";CHR\$(16);"70";" CUMULATIVE"_____ " PRINT#-2 PRINT#-2 (X):FRINT#-2 435 NEXT X 440 PRINT#-2; "TOTAL METAL="; MT; "MG/KG": PRINT#-2: PRINT#-2: PRINT#-2 445 NEXT Y

METAL:ARSENIC PH= 6.61 LIQUID DILUTION: 1 SOLID FRACTION= .33 .

SAMPLE NO.:JS1 VIAL WEIGHT= 14.14 GRAMS VIAL + SEDIMENT WEIGHT= 18.14 GRAMS DRY WEIGHT= 1.32 GRAMS

NQ.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	μG/L	µс∕кс	PERCENT TOTAL	CUMULATIVE PERCENT
1	44.080	18.510	25.560	6.620	128.180	0.650	99.970
2	95.760	19.080	74.440	0.000	0.000	0.000	99.320
З	44.080	17.440	26.640	14.300	288.600	1.460	99.320
4	42.940	17,190	25.240	0.000	8.899	9.999	97.860
5	42.190	17,420	24.779	172.200	3231.350	16.390	97.860
6	129.420	17.420	100.000	211.980	%16059.090	81.480	81.479

TOTAL METAL= 19707.22 μG/KG

METAL ARSENIC	SAMPLE NO.: JS2
PH= 6.28	VIAL WEIGHT= 13.6 GRAMS
LIQUID DILUTION: 1	VIAL + SEDIMENT WEIGHT= 17.61 GRAMS
SOLID FRACTION= .33	DRY WEIGHT= 1.32 GRAMS

N0.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	րն∕∟	μ G∕KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.550	18.010	25.530	3.070	59.370	0.290	99.980
2	95.260	18.370	74.650	0.000	0.000	0.000	99.700
З	43.370	16.900	26.470	11.440	229.400	1.120	99.700
4	42.400	16.300	25.580	3.400	65.880	0.320	98.580
5	41.300	16.870	24.430	219.400	3893.990	19.080	98.260
6	128.870	16.870	100.000	213.300	%16159.090	79.180	79.180

TOTAL METAL= 20407.73 µG/KG

METAL ARSENIC	SAMPLE NO. JS3
PH= 6.42	VIAL WEIGHT= 14.02 GRAMS
LIQUID DILUTION: .5	VIAL + SEDIMENT WEIGHT= 18.04 GRAMS
SOLID FRACTION= .33	DRY WEIGHT= 1.32 GRAMS

INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	μG/L	μ G/KG	PERCENT TOTAL	CUMULATIVE PERCENT
43.980	18.530	25.450	2.860	55.140	0.440	99.980
95.789	18.920	74.620	0.090	0.000	0.000	99.540
43.920	17.360	26.560	10.860	216.510	1.750	99.540
42.860	17.060	25.290	36.670	702.560	5.640	97.799
42.060	17.170	24.890	18.200	343.180	2.750	92.150
129.170	17.170	100.000	147.000	%11136.360	89.400	89.400
	WEIGHT 43.980 95.780 43.920 42.860 42.860	WEIGHT WEIGHT 43.960 18.530 95.769 18.920 43.920 17.360 42.860 17.060 42.060 17.170	WEIGHT WEIGHT VOLUME 43.960 18.530 25.450 95.760 18.920 74.620 43.920 17.360 26.560 42.860 17.060 25.290 42.060 17.170 24.690	WEIGHT WEIGHT VOLUME 43.960 18.530 25.450 2.860 95.760 18.920 74.620 0.000 43.920 17.360 26.560 10.860 42.860 17.060 25.290 36.670 42.060 17.170 24.890 18.200	WEIGHT WEIGHT VOLUME Provide Provide 43.980 18.530 25.450 2.860 55.140 95.780 18.920 74.620 0.090 0.000 43.920 17.360 26.560 10.860 216.510 42.860 17.060 25.290 36.670 702.560 42.060 17.170 24.890 18.200 343.180	WEIGHT WEIGHT VOLUME TOTAL 43.960 18.530 25.450 2.860 55.140 0.440 95.760 18.920 74.620 0.090 0.000 0.000 43.920 17.360 26.560 10.860 216.510 1.750 42.860 17.060 25.290 36.670 702.560 5.640 42.060 17.170 24.890 18.200 343.180 2.750

TOTAL METAL= 12455.75 $\mu\text{G/KG}$

METAL : ARSENIC
PH= 6.11
LIQUID DILUTION: .5
SOLID FRACTION= .33

SAMPLE NO.: JS4 VIAL WEIGHT= 13.33 GRAMS VIAL + SEDIMENT WEIGHT= 17.37 GRAMS DRY WEIGHT= 1.33 GRAMS

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NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	μιG∕L	μ G∕КG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.310	17.790	25.520	3.280	62.930	0.300	99.980
2	95.040	18.240	74.560	9.230	12.890	0.0 50	99.660
З	43.240	16.640	26.590	10.650	212.910	1.020	99.620
4	42.140	16.330	25.300	120.520	2292.590	11.050	98.600
5	41.330	18.540	22.790	141.600	2426.360	11.700	87.550
ε	130.540	18.540	100.000	209.200	%15729.320	75.850	75.850

TOTAL METAL= 20737 μ G/KG

METAL BRSENIC	SAMPLE NO. JS5
PH= 5.8	VIAL WEIGHT= 13.58 GRAMS
LIQUID DILUTION: .1	VIAL + SEDIMENT WEIGHT= 17.64 GRAMS
SOLID FRACTION= .33	DRY WEIGHT= 1.33 GRAMS

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NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	µG∕L	µG∕KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.580	18.180	25.400	1.050	20.050	0.120	99.960
2	95.430	18.590	74.600	2.500	140.220	0.880	99.840
3	43.590	17.000	26.590	7.930	158.540	1.000	98.960
4	42.500	16.470	25.510	127.320	2442.050	15.460	97.960
5	41.470	16.820	24.650	20.000	370.670	2.340	82.500
6	128.820	16.820	100.000	168.400	*12661.650	80.170	89.160

TOTAL METAL= 15793.18 µG/KG

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METAL ARSENIC	SAMPLE NO. JSE
FH= 6.17	VIAL WEIGHT= 13.29 GRAMS
LIQUID DILUTION: .1	VIAL + SEDIMENT WEIGHT= 17.26 GRAMS
SOLID FRACTION= .33	DRY WEIGHT= 1.31 GRAMS

N0.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	₽G∕L	μ σγκα	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.200	17.800	25.400	0.940	18.220	0.090	99.980
2	95.050	18.170	74.640	0.000	0.000	0.000	99.890
3	43.170	17.300	25.870	9.350	184.640	0.910	99.890
4	42.800	16,220	26.050	38.920	773.940	3.630	98.980
5	41.220	16.930	24,290	11.190	207.480	1.020	95.150
6	128.930	16.930	100.000	248.900	×19000.000	94.130	94.130

TOTAL METAL= 20184.28 µG/KG

METAL:ARSENIC PH= 3.5 LIQUID DILUTION: 1 SOLID FRACTION= .33 SAMPLE NO.:JS7 VIAL WEIGHT= 13.53 GRAMS VIAL + SEDIMENT WEIGHT= 17.55 GRAMS DRY WEIGHT= 1.32 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	µG∕L	µ G∕к <u></u> G	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.750	18.090	25.660	6.280	122.070	0.740	39.980
2	95.340	18.670	74.430	6.810	383.990	2.330	99.240
з	43.670	18.260	25.410	8.200	157.840	0.960	96.910
4	43.760	17.020	26.210	22.170	440.200	2.680	95.950
5	42.020	17.200	24.810	11.540	216.890	1.320	93.270
6	129.200	17.200	100.000	199.300	%15098.480	91.950	91 .9 50

TOTAL METAL= 16419.47 µG/KG

METAL : ARSENIC	SAMPLE NO. : JS8
PH= 3.7	VIAL WEIGHT= 13.85 GRAMS
LIQUID DILUTION: 1	VIAL + SEDIMENT WEIGHT≏ 17.85 GRAMS
SOLID FRACTION= .33	DRY WEIGHT= 1.32 GRAMS

N0.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	µG∕L	μ΄G⁄KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	44.050	18.430	25.629	7.600	147.500	1.050	99.970
2	95.680	18.770	74 .6 60	9.280	524.880	3.860	98.890
З	43.770	18.310	25.450	7.800	150.380	1.100	95.030
4	43.810	17.100	26.180	17.870	354 .4 20	2.600	93.930
5	42.100	16.580	25.520	6.350	122.760	0.900	91.330
6	128.580	16.580	100.000	162.300	%12295.450	90.430	99.430

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TOTAL METAL= 13595.39 µG/KG

METAL:ARSENIC PH= 6.84 LIQUID DILUTION: 1 SOLID FRACTION= .33 SAMPLE :10.:JS9 VIAL WEIGHT= 13.99 GRAMS VIAL + SEDIMENT WEIGHT= 18 GRAMS DRY WEIGHT= 1.32 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	µG∕L	µс∕кс	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.000	18.430	24.570	3.900	72.590	0.410	99.980
2	95.680	19.130	74.320	0.000	0.009	0.000	99.570
З	44.130	17.440	26.690	12.000	242.630	1.370	99.570
4	42.940	17.540	24.900	8.070	152.220	0.860	98.200
5	42.540	17.920	24.620	5.930	110.600	0.620	97.340
6	129.920	17.920	100.000	225.200	%17060.600	96.720	96.720

TOTAL METAL= 17638.64 µG/KG

METAL:ARSENIC	SAMPLE NO.: JS10
PH= 6.97	VIAL WEIGHT= 14.06 GRAMS
LIQUID DILUTION: 1	VIAL + SEDIMENT WEIGHT= 18.06 GRAMS
SOLID FRACTION= .33	DRY WEIGHT= 1.32 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	μG/L	µ.G≁KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.060	18.620	24.440	2.620	48.500	0.260	99.950
2	95.870	19.160	74.470	0.960	54.160	0.290	99.700
З	44.160	17.330	26.830	13.230	268.900	1.440	99.420
4	42.830	17.480	24.850	27.970	526.550	2.830	97.980
5	42.480	17.030	25.450	5.850	113.360	0.699	95.150
6	129.030	17.030	100.000	232.000	%17575.750	94.550	94.550

TOTAL METAL= 18587.22 µG/KG

METALIBARIUM	SAMPLE NO. (JS1
PH= 6.61	VIRL WEIGHT# 14.14 GRAMS
LIQUID DILUTION: 1	VIAL + SEDIMENT WEIGHT= 18.14 GRAMS
SOLID FRACTION= .33	DRY WEIGHT= 1.32 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULRTIVE PERCENT
1	44.080	18.510	25.560	4.928	95.420	2.090	99.960
2	95.760	19.080	74.440	5.171	291.610	6.400	97.870
3	44.080	17.440	26.640	3.060	61.750	1.350	91.470
4	42.940	17.190	25.240	4.251	81.280	1.780	90.120
5	42.190	17.420	24.770	47.310	887.770	19.510	88.340
6	129.420	17.420	100.000	41.340	3131.810	68.830	68.830

TOTAL METAL= 4549.64 MG/KG

METAL:BARIUM

PH= 6.28

LIGUID DILUTION: 1

SOLID FRACTION= .33

SAMPLE ND.: JS2 VIAL WEIGHT= 13.6 GRAMS VIAL + SEDIMENT WEIGHT= 17.61 GRAMS DRY WEIGHT= 1.32 GRAMS

ND.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULRTIVE PERCENT
1	43.550	18.010	25.530	4.637	89.680	2.650	99.970
2	95.260	18.370	74.650	4.965	280.840	8.320	97.320
3	43.370	16.900	26.470	3.534	70.860	2.090	89.000
4	42.400	16.300	25.580	2.080	40.300	1.190	86.910
5	41.300	16.870	24.430	24.440	452.320	13.400	85.720
6	128.870	16.870	100.000	32.214	2440.450	72.320	72.320

TOTAL METAL= 3374.45 MG/KG

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METAL BARIUM	SAMPLE NO. JS3
PH= 6.42	VIAL WEIGHT= 14.02 GRAMS
LIQUID DILUTION: .5	VIAL + SEDIMENT WEIGHT= 18.04 GRAMS
SOLID FRACTION= .33	DRY WEIGHT= 1.32 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.980	18.530	25.450	1.609	31.020	0.840	99.980
2	95.780	18.920	74.620	5.602	316.680	8.580	99.140
З	43.920	17.360	26.560	3.648	73.400	1.990	90.560
4	42.860	17.060	25.290	4.010	76.820	2.080	88.570
5	42.060	17.170	24.890	43.390	818.160	22.180	86.490
6	129.170	17.170	100.000	31.304	2371.510	64.310	64.310

TOTAL METAL= 3687.59 MG/KG

METAL BARIUM			
PH= 6.11			
LIQUID DILUTION: .5			
SOLID FRACTION= .33			

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SAMPLE NO.: J54 VIAL WEIGHT= 13.33 GRAMS VIAL + SEDIMENT WEIGHT= 17.37 GRAMS DRY WEIGHT= 1.33 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRRCT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.310	17.790	25.520	6.151	118.020	3 .49 0	99.960
2	95.040	18.240	74.560	7.030	394.100	11.680	96.470
З	43.240	16.640	26.590	3.818	76.330	2.260	84.790
4	42.140	16.330	25.300	1.995	37.950	1.120	82.530
5	41.330	18.540	22.790	7.300	125.080	3.700	81.410
6	130.540	18.540	100.000	34.866	2621.500	77.720	77.720

TOTAL METAL= 3372.98 MG/KG

METAL'BARIUM PH= 3.8 LIQUID DILUTION: .1 SOLID FRACTION= .33 SAMPLE NO.: JS5 VIAL WEIGHT= 13.58 GRAMS VIAL + SEDIMENT WEIGHT= 17.64 GRAMS DRY WEIGHT= 1.33 GRAMS

ND.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.580	18.180	25.400	7.645	146.000	2.530	99.960
2	95.430	18.590	74.600	8.660	485.740	8.420	97,430
3	43.590	17.000	26.590	4.235	84.660	1.460	89.010
4	42.590	16.470	25.510	2.520	48.330	0.830	87.550
5	41.470	16.820	24.650	42.410	786.010	13.640	86.720
6	128.820	6.820	108.920	51.428	4211.680	73.080	73.080
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TOTAL METAL= 5762.42 MG/KG

METAL:BARIUM PH= 6.17 LIQUID DILUTION: .1

SOLID FRACTION= .33

SAMPLE ND.:JS6 VIAL WEIGHT= 13.29 GRAMS VIAL + SEDIMENT WEIGHT= 17.26 GRAMS DRY WEIGHT= 1.31 GRAMS

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N0.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE
1	43.200	17.800	25.400	2.872	55.680	1.230	99.970
2	95.050	18.170	74.640	8.546	486.9 20	10.810	98.740
З	43.170	17.300	25.870	4.116	81.280	1.800	87.930
4	42.800	16.220	26.050	3.941	78.360	1.730	86.130
5	41.220	16.950	24.270	41.170	762.740	16.930	84 .40 0
6	128.950	16.950	100.000	39.806	3038.620	67.470	67.470
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TOTAL METAL= 4503.6 MG/KG

METAL BARIUM	GRMPLE NO. JS7
PH= 3.5	VIAL WEIGHT= 13.53 GRAMS
LIQUID DILUTION: 1	VIAL + BEDIMENT WEIGHT= 17.55 GRAMS
BOLID FRACTION= .33	DRY WEIGHT= 1.32 GRAMS

ND.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MGZKG	PERCENT TOTAL		
1	43.750	18.090	25.660	3.623	70.420	1.860	99.960	
2	95.340	18.670	74.430	5.225	294.610	7.790	98.100	
3	43.670	18.260	25.410	4.783	92.070	2.430	90.310	
4	43.760	17.020	26.210	2.735	54.320	1.430	87.880	
5	42.020	17.200	24.810	59.470	1117.760	29.580	86.439	
6	129.200	17.200	100.000	28.366	2148.930	56.870	56.870	
TOTAL METAL= 3778.11 MG/KG								

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METAL BARIUM					
PH= 3.17					
LIQUID DILUTION: 1					
SOLID FRACTION= .33					

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SAMPLE NO. JSB VIAL WEIGHT= 13.85 GRAMS VIAL + SEDIMENT WEIGHT= 17.85 GRAMS DRY WEIGHT= 1.32 GRAMS

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N0.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	44.050	18.430	25.620	3.931	76.290	2.570	99.9 80
2	95.680	18.770	74.660	5.201	294.170	9.930	97.410
3	43.770	18.310	25.450	4.369	84.230	2.840	87.480
4	43.810	17.100	26.180	2.556	50.690	1.710	84.640
5	42.109	16.580	25.520	9.270	179.220	6.050	82,930
6	128.580	16.580	100.000	30.056	2276.960	76.880	76.880

TOTAL METAL= 2961.56 MG/KG

RETAL BARIUM	BRMPLE NO. JS9
PH≖ 6.84	VIAL WEIGHT= 13.99 GRAMS
LIQUID DILUTION: 1	VIAL + SEDIMENT WEIGHT= 18 GRAMS
SOLID FRACTION= .33	DRY WEIGHT= 1.32 GRAMS

ND.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG∕L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT	
1	43.000	18.430	24.570	0.801	14.900	0.360	99.9 80	
2	95.680	19.130	74.320	4.221	237.650	5.770	99.620	
3	44.130	17.440	26.698	2.189	44.260	1.070	93.850	
4	42.940	17.540	24.900	5.141	96.970	2.350	92.780	
5	42.540	17.920	24.620	46.830	873.450	21.210	90.430	
6	129.920	17.929	100.000	37.622	2850.150	69.220	69.220	
TOTAL METAL= 4117.38 MG/KG								

METAL	BARIUM
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PH≍ 6.97

LIQUID DILUTION: 1

SOLID FRACTION= .33

SAMPLE NO.: JS10 VIAL WEIGHT= 14.06 GRAMS VIAL + SEDIMENT WEIGHT= 18.06 GRAMS DRY WEIGHT= 1.32 GRAMS

ND.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.060	18.620	24.440	0.000	0.000	0.090	99.950
2	95.870	19.160	74.470	4.231	238.690	4.750	99.950
3	44.160	17.330	26.830	2.284	46.420	0.920	95.200
4	42.830	17.480	24.850	5.271	99.230	1.970	94.290
5	42.480	17.030	25.450	51.400	991.000	19.750	92.320
6	129.030	17.030	100.000	48.048	3640.000	72.570	72.570

TOTAL METAL= 5015.34 MG/KG

METAL : CHROMIUM	SAMPLE NO. JS1
PH= 6.61	VIAL WEIGHT= 14.14 GRAMS
LIQUID DILUTION: 1	VIAL + SEDIMENT WEIGHT= 18.14 GRAMS
SOLID FRACTION= .33	DRY WEIGHT= 1.32 GRAMS

N0.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT	
1	44.080	18.510	25.560	0.077	1.490	1.600	99.980	
2	95.760	19.080	74.440	0.000	0.000	0.000	98 . 380	
З	44.080	17.440	26.640	0.108	2.170	2.330	98.380	
4	42.940	17.190	25.240	0.197	3.760	4,040	96.050	
5	42.190	17.420	24.770	1.391	26.199	28.070	92.010	
6	129.420	17.420	100.000	0.785	59.460	63,940	63.940	
TOTAL METAL= 92.98 MG/KG								

METAL: CHROMIUM					
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PH= 6.28 LIQUID DILUTION: 1 SOLID FRACTION= .33 SAMPLE NO.: JS2 VIAL WEIGHT= 13.6 GRAMS VIAL + SEDIMENT WEIGHT= 17.61 GRAMS DRY WEIGHT= 1.32 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT	
1	43.550	18.010	25,530	0.000	0.000	0.000	99.980	
2	95.260	18.370	74.650	0.000	0.000	0.000	99.980	
З	43.370	16.900	26.470	0.136	2.720	3.130	99.980	
4	42.400	16.300	25.580	0.089	1.720	1.980	96.850	
5	41.300	16.870	24.430	1.384	25.610	29.500	94.870	
6	128.870	16.870	100.000	0.749	56.740	65.370	65.370	
TOTAL METAL= 86.79 MG/KG								

METAL: CHROMIUM PH= 6.42 LIQUID DILUTION: .5 SOLID FRACTION= .33 SAMPLE ND.: JS3 VIAL WEIGHT= 14.02 GRAMS VIAL + SEDIMENT WEIGHT= 10.04 GRAMS DRY WEIGHT= 1.32 GRAMS

N0.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MGZKG	PERCENT TOTAL	CUMULATIVE PERCENT	
1	43.980	18.530	25.459	0.000	0.000	0.000	99.980	
2	95.780	18.920	74.620	0.000	0.000	0.000	99.980	
3	43.920	17.360	26.560	0.153	3.070	3.440	99.960	
4	42.860	17.060	25.290	0.137	2.620	2.940	96.540	
5	42.060	17.170	24.890	1,348	25.410	28.530	93.600	
e	129.170	17.170	100.000	0.765	57.950	65.070	65.070	
TOTAL METAL= 89.05 MG/KG								

METAL: CHROMIUM				
PH= 6.11				
LIQUID DILUTION:	.5			

SOLID FRACTION= .33

SAMPLE NO.:JS4 VIAL WEIGHT= 13.33 GRAMS VIAL + SEDIMENT WEIGHT= 17.37 GRAMS DRY WEIGHT= 1.33 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT	
1	43.310	17.790	25.520	0.012	0.230	0.250	99.970	
2	95.040	18.240	74.560	0.000	0.000	0.000	99.720	
З	43.240	16.640	26.590	0.045	0.890	0.990	99.720	
4	42.140	16.330	25.300	0.146	2.770	3.080	98.730	
5	41.330	18.540	22.790	1.336	22.890	25.490	95.650	
6	130.540	18.540	100.000	0.838	63.000	70.170	70.160	
TOTAL METAL= 89.78 MG/KG								

METAL : CHROMIUM	SAMPLE NO. USS			
PH= 5.8	VIAL WEIGHT= 13.58 GRAMS			
LIQUID DILUTION: .1	VIAL + SEDIMENT WEIGHT= 17.64 GRAMS			
SOLID FRACTION= .33	DEV WEIGHT= 1.33 GRAMS			

N0.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	11G/L	MGXKG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.580	18.180	25.400	0.000	0.000	0.000	99.970
ź	95.430	18.590	74.600	0.000	0.000	0.000	99.970
З	43.590	17.000	26.590	0,135	2.690	3.000	99.970
4	42.500	16.470	25.510	0.265	5.080	5.670	96.970
5	41.470	16.820	24.650	1.301	22.250	24.860	91.300
6	128.820	16.820	100.000	0.791	59.470	66.450	66.440
тот	AL METAL= 8	9.49 MG/KG					

METAL: CHROMIUM			
PH= 6.17			

LIQUID DILUTION: .1 SOLID FRACTION= .33 SAMPLE NO.: US6 VIAL WEIGHT= 13.29 GRAMS VIAL + SELIMENT WEIGHT= 17.26 GRAMS DRY WEIGHT= 1.31 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MGZKG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.200	17.800	25.400	0.000	0.000	0.000	99.980
2	95.050	18.170	74.640	0.000	0.000	0.000	99.980
З	43.170	17.300	25.870	0,117	2.310	2.670	99.980
4	42.800	16.220	26,050	0.208	4.130	4.780	97.320
5	41.220	16.930	24.290	1.262	23.390	27.070	92.540
6	128.930	16.930	100.000	0.741	56.560	65.470	65.470

TOTAL METAL= 86.39 MG/KG

METAL:CHROMIUMSAMPLE NO.:US7PH= 3.5VIAL WEIGHT= 13.53 GRAMSLIQUID DILUTION 1VIAL + SEDIMENT WEIGHT= 17.55 GRAMSSOLID FRACTION= .33DRY WEIGHT= 1.32 GRAMS

HQ.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MGYKG	PERCENT TOTPL	CUMULATIVE PERCENT		
1	43.750	18.090	25.660	0.187	3.630	4.536	99.980		
2	95.340	18,670	74,430	0.000	9.0 00	0.000	25.450		
3	43.670	18.260	25.410	0.062	1.150	1.480	95.450		
4	43.760	17.020	26.210	0.241	4.780	5.960	93.970		
5	42.020	17.200	24.810	1.076	28.228	25.230	88.010		
6	129.200	17.200	100.000	0.654	50.300	62.780	62.780		
TOT	TOTAL METAL= 80.12 MG/KG								

METAL: CHROMIUM PH= 3.17 LIOUID DILUTION: 1 SOLID FRACTION= .33 SAMPLE NO.÷JSS VIAL WEIGHT≈ 13.85 GRAMS VIAL + SEDIMENT WEIGHT≈ 17.85 GRAMS DRY WEIGHT= 1.32 GRAMS

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N0.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MGZKG	PERCENT TOTAL	CUMULATIVE PERCENT			
1	44,050	18.430	25.620	0.510	9.890	10.310	99.960			
2	95.680	18.770	74.660	0.211	11.930	12.440	89.650			
3	43,770	18.310	25.450	0.135	2.600	2.710	77.210			
4	43.810	17.100	26,180	0.276	5.470	5.700	74,500			
5	42.100	16.580	25.520	1.167	22.560	23.530	68.800			
6	128.580	16.580	100.000	0.573	43,400	45.270	45.270			
TOTI	TOTAL METAL= 95.85 MG/KG									

METAL:CHROMIUM PH= 6.84 LIQUID DILUTION 1 SOLID FRACTION= .33 SAMPLE NO.:US9 VIAL WEIGHT= 13.99 GRAMS VIAL + SEDIMENT WEIGHT= 18 GRAMS DRV WEIGHT= 1.32 GRAMS

NO.	INITIAL NEIGHT	FINAL WEIGHT	EXITERCIT VOLUME	MGPL	MGZKG	PEFICENT TOTAL	CUMULATIVE PERCENT
1	43.000	18.430	24.570	0.005	0.090	0.090	99.980
2	95.680	19.130	74.320	0.000	0.000	0.090	99.890
з	44.130	17.440	26.690	0.163	3.290	3.490	99.890
4	42.940	17.540	24.900	0.086	1.520	1.720	96.400
5	42.540	17.920	24.620	1.593	29.710	31.540	94.680
6	129.920	17.920	100.000	0.785	59.460	63.140	63.140
TOT	о: мето: — о.	1 17 MC /VC					

TOTAL METRL= 94.17 MG/KG

METAL:CHROMIUM PH= 6.97 LIQUID DILUTION: 1 SOLID FRACTION= .33 SAMPLE NO.: US10 VIAL WEIGHT= 14.06 GRAMS VIAL + SEDIMENT WEIGHT= 18.06 GRAMS DRY WEIGHT= 1.32 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MGZL	MGXKG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.060	18.620	24.440	0.036	0.660	0.720	99.980
2	95.870	19.160	74.470	0.000	0.000	0.000	99.260
З	44.160	17.330	26.830	0.146	2.960	3.230	99.260
4	42.830	17.480	24.850	0.069	1.290	1.400	96.030
5	42.480	17.030	25.450	1.583	30.520	33.300	94.630
ϵ	129.030	17.030	100.000	0.742	56.210	61.330	61.330
TOT	AL METAL= 9	1.64 MG/KG					

METAL:LEADSAMPLE NO.:US1PH= 6.61VIAL WEIGHT= 14.14 GPAMSLIQUID DILUTION: 1VIAL + SEDIMENT WEIGHT= 18.14 GPAMSSOLID FRACTION= .33DRY WEIGHT= 1.32 GPAMS

NŪ.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG+L	MGPNG	PERCENT TOTAL	CUMULATIVE PERCENT
1	44.080	18.510	25.560	0.020	0.300	0.490	29.970
2	95.760	19.080	74.440	0.000	0.000	0.000	99.480
З	44.080	17.440	26.640	ē.141	2.840	3.730	99.480
4	42.940	17.190	25.240	0.332	6.840	8.340	95.750
5	42.190	17.420	24.770	2.938	54.940	72.270	87.410
÷	129.420	17.420	169,666	0.152	11.510	15.140	15.149
тот	AL METAL= 7	6.01 MG/KG					

METAL:LEAD PH= 6.28 LIQUID DILUTION: 1 SOLID FRACTION= .33

SAMPLE NO.:JS2 VIAL WEIGHT≕ 13.6 GRAMS VIAL + SEDIMENT WEIGHT≕ 17.61 GRAMS DRY WEIGHT≕ 1.32 GRAMS

N0.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.550	18,010	25.530	0.018	0.340	0.460	99.970
2	95.260	18,370	74.650	0.000	0.000	0.000	99.510
З	43.370	16,900	26.470	0.157	3.140	4.320	99.510
4	42.400	16.300	25.580	0.185	3.580	4.930	95.190
5	41.300	16.870	24,430	3.029	56.050	77.230	30.260
6	128.870	16.870	100.000	0.125	9.460	13.030	13.030
τοτι	AL METAL= 7:	2.57 MG/KG					

-225-

METAL LEAD	SAMPLE NO. JS3
FH= 6.42	VIAL WEIGHT= 14.02 GRAME
LIQUID DILUTION: .5	VIAL + SEDIMENT WEIGHT= 18.04 GRAMS
SOLID FRACTION= .33	DRY WEIGHT= 1.32 GRAMS

NQ.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MGYL	MGZKG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.980	18.530	25.450	0.001	0.010	0.010	99.950
2	95.780	18.920	74.620	0.002	0.110	0.170	99.950
3	43.920	17.360	26,560	0.151	3.939	4,910	99.790
4	42.860	17.050	25,290	0.275	5.260	8.530	94.880
5	42.060	17.170	24.890	2.398	45.210	73.330	86.350
6	129.170	17.179	100.000	0.106	8.030	13.020	13.020
TOT	AL METAL= 6:	1.65 MG/KG					

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METAL:LEAD PH= 6.11 LIQUID DILUTION: .5 SOLID FRACTION= .33

SAMPLE NO.:US4 VIAL WEIGHT= 13.33 GRAMS VIAL + SEDIMENT WEIGHT= 17.37 GRAMS DRY WEIGHT= 1.33 GRAMS

NQ.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MGZKG	PERCENT TOTAL	CUMULATIVE PERCENT			
1	43.310	17.790	25.520	0.013	0.240	0.320	99.980			
2	95.040	18.240	74.560	0.017	0.950	1.270	99.660			
З	43.240	16.640	26.590	0.180	3.590	4.790	98.390			
4	42.140	16.330	25.300	0.304	5.780	7.720	93.600			
5	41.330	18.540	22.790	3.148	53,940	72.110	85.880			
6	130.540	18.540	100.000	0.137	10.300	13.770	13.770			
TOT	TOTAL METAL= 74.8 MG/KG									

METAL:LEAD PH= 5.8 LIGUID DILUTION .1 SOLID FRACTION= .33 SAMPLE NO.: JS5 VIAL WEIGHT= 13.58 GRAMS VIAL + SEDIMENT WEIGHT= 17.64 GRAMS DRY WEIGHT= 1.33 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MGZE	MGZKG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.580	18.180	25.400	0.002	0.030	0.040	99.970
2	95.430	18.590	74.600	0.047	2.630	3,650	99.930
3	43,590	17.000	26.590	0.239	4.770	6.620	96.280
4	42.500	16.470	25.510	0.493	9.450	13.120	89.660
5	41.479	16,820	24.650	2.593	48.050	66.740	76.540
6	128.820	16.820	100,000	0.094	7.060	9.800	9.800
тот	AL METAL= 7	1.99 MG/KG					

METAL:LEADSAMPLE NO.:US6PH= 6.17VIAL WEIGHT= 13.29 GRAMSLIQUID DILUTION: .1VIAL + SEDIMENT WEIGHT= 17.26 GRAMSSOLID FRACTION= .33DRY WEIGHT= 1.31 GRAMS

N0.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MGZKG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.200	17.800	25.400	0.000	0.000	0,000	99.970
2	95.050	18.170	74.640	0.010	0.560	0.690	99.970
з	43.170	17.300	25.870	0.236	4.660	5.790	99.280
4	42.800	16.220	26.050	0.360	7.150	8.890	93.490
5	41.220	16.930	24.290	3.166	58.700	73.020	84.600
6	128.930	16.930	100.000	0.122	9.310	11.580	11.580
тото	RL METAL= 8	0.38 MG/KG					

SAMPLE NO. JS7 METAL LEAD PH= 3.5 VIAL WEIGHT= 13.53 GRAMS LIQUID DILUTION: 1 VIAL + SEDIMENT WEIGHT= 17.55 GRAMS DEV WEIGHT= 1.32 GRAMS SOLID FRACTION= .33

N0.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MGZKG	PERCENT TOTAL	CUMULATIVE FEFCENT
1	43.750	18.090	25.660	0.780	15.160	14.950	99.970
2	95.340	18.670	74.430	0.851	47.980	47.340	85.020
з	43.670	18.260	25.410	0.144	2.770	2.730	37.680
4	43.760	17.020	26.210	0.124	2.460	2.420	34.950
5	42.020	17.200	24.810	1.421	26.700	26.340	32.530
6	129.200	17.200	100.000	0.083	6.280	6.190	6.190
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TOTAL METAL= 101.35 MG/KG

METAL : LEAD	SAMPLE NO. USS
PH= 3.17	VIAL WEIGHT= 13.85 GRAMS
LIQUID DILUTION: 1	VIAL + SEDIMENT WEIGHT= 17.85 GRAMS
SOLID FRACTION= .33	DRY WEIGHT= 1.32 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MGZKG	PERCENT TOTAL	CUMULATIVE PERCENT
1	44.050	18.430	25,620	1.055	20.470	16.640	99.970
2	95.680	18.770	74.660	1.131	63.970	52.020	83.330
З	43.770	18.310	25.450	0.132	2.540	2.060	31.310
4	43.810	17.100	26.180	0.138	2.730	2.220	29.250
5	42.100	16.580	25.520	1.388	26.830	21.810	27.030
6	128.580	16.580	100,000	0.085	6.430	5.220	5.220

TOTAL METAL= 122.97 MG/KG

METAL : LEAD	SAMPLE NO. USA
FH= 6.64	VIAL WEIGHT= 13.99 GRAMS
LIQUID DILUTION: 1	VIAL + SEDIMENT WEIGHT= 18 GRAMS
SOLID FRACTION= .33	DEN WEIGHT= 1.32 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MGZL	MGZKG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.000	18.430	24.570	0.018	0.330	0.490	99.970
2	95.680	19.130	74.320	0.011	0.610	0.910	99.480
З	44.130	17.440	26.698	0.172	3.470	5.180	98.570
4	42.940	17.540	24.900	0.245	4.620	6.890	93.390
5	42.540	17.920	24.620	2.611	48.690	72.710	86.500
£	129.920	17.920	100.000	0.122	9.240	13.790	13.790
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TOTAL METAL= 66.96 MG/KG

METRL: LERD

PH= 6.97

LIQUID DILUTION: 1

SOLID FRACTION= .33

SAMPLE NO.: JS10 VIAL WEIGHT= 14.05 GRAMS VIAL + SEDIMENT WEIGHT= 18.06 GRAMS

DRY WEIGHT= 1.32 GRAMS

EXTRACT MG/L PERCENT CUMULATIVE NO. INITIAL FINAL MGZKG WEIGHT WEIGHT VOLUME. TOTAL PERCENT ___ 24.440 0.026 0.480 0.620 99.970 43.060 18.620 1 99.350 95.870 19.160 74.470 0.000 0.000 0.000 2 3.800 4.960 99.350 17,330 26.830 0.187 3 44.160 4 42.830 17.480 24.850 0.253 4.760 6.210 94.390 5 42.480 17.030 25.450 2.884 55.600 72.650 88.180 6 129.030 17.030 100.000 0.157 11.890 15.530 15.530

TOTAL METAL= 76.53 MG/KG

METAL:ARSENIC PH= 11.83 LIQUID DILUTION: 1 SOLID FRACTION= .45 SAMPLE NO.:TS1 VIAL WEIGHT= 13.46 GRAMS VIAL + SEDIMENT WEIGHT= 17.65 GRAMS DRY WEIGHT= 1.88 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	μ G/L	μ [.] G∕KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	42.650	19.960	22.690	15.270	184.290	0.460	99.960
2	97.210	20.020	74.940	3.330	132.730	0.330	99.500
З	45.020	19.110	25.910	4.090	56.360	0.140	99.170
4	44.610	21.690	22.470	46.610	557.089	1.400	39.040
5	46.690	20.450	26.230	251.950	3515.230	8.870	97.640
e	132.450	20.450	100.000	661.200	%35170.210	88.770	88.770

TOTAL METAL= 39615.9 µ6/KG

METAL ARSENIC	SAMPLE NO. TS2
PH= 11.89	VIAL WEIGHT= 13.12 GRAMS
LIQUID DILUTION: 1	VIAL + SEDIMENT WEIGHT= 17.2 GRAMS
SOLID FRACTION= .45	DRY WEIGHT= 1.83 GRAMS

NQ.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	µG≁L	µG∕KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	42.200	19.690	22.510	12.580	154.740	0.420	99.970
2	96.940	19.580	75.100	4.200	172.360	0.470	99.550
З	44.580	18.750	25.830	2.910	41.070	0.110	99.080
4	44.250	21.090	22.700	49.940	619.470	1.710	98.970
5	46.090	19.970	26.120	245.750	3507.640	9.690	97.260
6	131.970	19.970	100.000	579.600	%31672.130	87.570	87.570

TOTAL METAL= 36167.41 μG/KG

METAL:ARSENIC PH= 11.93 LIQUID DILUTION: .5 SOLID FRACTION= .45 SAMPLE NO.:TS3 VIAL WEIGHT= 13.50 GRAMS VIAL + SEDIMENT WEIGHT= 17.97 GRAMS DRY WEIGHT= 1.97 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	µG∕L	µ б∕Кб	PERCENT TOTAL	CUMULATIVE PERCENT
1	42.970	20.370	22.600	12.220	140.180	0.820	99.980
2	97.620	20.300	75.060	6.300	240.030	1.400	99.160
З	45.300	19.670	25,630	3.290	42.500	0.250	97.760
4	45.170	21.940	22.770	43.230	499.660	2.920	97.510
5	46.940	20.770	26.170	138.350	1837.870	10.750	94.590
6	132.770	20.770	100.000	282.150	%14322.330	83.840	83,840

TOTAL METAL= 17082.87 µG/KG

METAL ARSENIC	SAMPLE NO.: TS4
PH= 11.98	VIAL WEIGHT= 13.62 GRAMS
LIQUID DILUTION: .5	VIAL + SEDIMENT WEIGHT= 18.16 GRAMS
SOLID FRACTION= .45	DRY WEIGHT= 2.04 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	րն∕∟	_µ с∕кс	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.160	20.820	22.340	13.550	148.380	0.950	99.950
2	98.070	20.690	75.120	5.290	194.790	1.250	99.010
З	45.690	19.740	25,950	2.630	33.450	0.210	97.760
4	45.240	22.550	22.249	68.950	751.690	4.850	97.550
5	47.550	21.140	26.410	155.250	2009.870	12.980	92.700
6	133.140	21.140	100.000	251.800	%12343.130	79.720	79.720

TOTAL METAL≈ 15481.31 µ G/KG

METAL:ARSENIC PH= 11.94 LIQUID DILUTION: .1 SOLID FRACTION= .45 SAMPLE NO. TS5 VIAL WEIGHT= 14.23 GRAMS VIAL + SEDIMENT WEIGHT= 18.58 GRAMS DRY WEIGHT= 1.95 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	<u></u> д С/L	μ G/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.580	20.810	22.779	11.390	133.000	0.770	99.970
2	98.060	20.860	74.950	8.110	311.710	1.800	99.200
З	45.860	19.940	25.920	4.110	54.630	0.310	97.400
4	45.440	21.990	22.990	69.800	822.920	4.770	97.090
5	46.990	21.250	25.730	146.300	1930.400	11.190	92.320
6	133.250	21.250	100.000	272.800	%13989.740	81.130	81.130

TOTAL METAL= 17242.4 µG/KG

METAL ARSENIC	SAMPLE NO. TS6
PH= 11.97	VIAL WEIGHT= 13.58 GRAMS
LIQUID DILUTION: .1	VIAL + SEDIMENT WEIGHT= 17.64 GRAMS
SOLID FRACTION= .45	DRY WEIGHT= 1.82 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	μG/L	µ G∕КС	PERCENT TOTAL	CUMULATIVE PERCENT
1	42.640	19.700	22.940	7.180	90.490	0.470	99.980
2	96.950	22.050	72.710	9.790	391.110	2.030	99.510
3	47.050	19.180	27.870	3.190	48.840	0.250	97.480
4	44.680	20.690	23.510	74.230	958.870	4.980	97.230
5	45.690	20.310	25.380	177.700	2478.030	12.890	92.250
6	132.310	20.310	100.000	277.650	%15255.490	79.360	79.360

TOTAL METAL≈ 19222.83 μG/KG

METAL : ARSENIC	SAMPLE NO. 157
PH= 6.07	VIAL WEIGHT= 13.27 GRAMS
LIQUID DILUTION: 1	VIAL + SEDIMENT WEIGHT= 17.25 GRAMS
SOLID FRACTION= .45	DRY WEIGHT= 1.79 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	µG∕L	μ G∕KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.630	18.580	25.050	14.040	196.480	1.120	99.970
2	95.830	18.810	74.770	7.530	314.530	1.800	98.850
3	43.810	17.540	26.270	26.420	387.730	2.220	97.050
4	43.040	19.570	23.000	585.100	7518.040	43.120	94.830
5	44.570	17.650	26.920	12.400	186.480	1.060	51.710
ε	129.650	17.650	99.990	158.100	8631.510	50.650	50.650
TOT	01 METOI - 11	7424 77 116	100				

TOTAL METAL= 17434.77 µG/KG

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METAL:ARSENIC PH= 6.24 LIQUID DILUTION: 1

SOLID FRACTION= .45

SAMPLE NO.:TS8 VIAL WEIGHT= 13.48 GRAMS VIAL + SEDIMENT WEIGHT= 17.72 GRAMS DRY WEIGHT= 1.9 GRAMS

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ND.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	μG/L	μς/κς	PERCENT TOTAL	CUMULATIVE PERCENT
1	44.100	18.590	25.510	13.180	176.950	0.980	99.970
2	95.840	18,910	74.680	12.940	508.610	2.840	98.990
З	43.910	17,470	26.440	36.580	509.030	2.849	96.150
4	42.970	19.610	22.900	499.200	6016.670	33.600	93.310
5	44.610	17.830	26.780	81.050	1142.370	6.370	59.710
6	129.830	17.830	100.000	181.500	9552.630	53.340	53.340

TOTAL METAL= 17906.26 µG/KG

METAL ARSENIC FH= 4.41 LIQUID DILUTION: 1 SOLID FRACTION= .45 SAMPLE ND.:TS9 VIAL WEIGHT= 13.48 GRAMS VIAL + SEDIMENT WEIGHT= 17.54 GRAMS DRY WEIGHT= 1.82 GRAMS

ND.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	μςνι	μ G/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	44.160	18.759	25.410	12.420	173.400	1.030	99.970
2	96.000	18.740	75.000	8.050	331.730	2.089	98.890
З	43.740	17.300	26.440	15.130	219.600	1.380	96.619
4	42.800	19.310	23.029	603.300	7630.750	47.900	95.430
5	44.310	18.070	26.240	43.650	629.320	3.950	47.539
6	130.070	18.070	100.000	126.350	6942.300	43.580	43.580
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TOTAL METAL= 15927.3 µ G/KG

METAL ARSENIC
PH= 3.7
LIQUID DILUTION: 1
SOLID FRACTION= .45

SAMPLE NO.:TS10 VIAL WEIGHT= 13.89 GRAMS VIAL + SEDIMENT WEIGHT= 17.81 GRAMS DRY WEIGHT= 1.76 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	րը∕լ	μG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	44.370	19.320	25.050	30.780	438.090	2.330	99.970
2	96.570	19.410	74.910	7.470	317.940	1.690	97.640
З	44.410	17.890	26.520	8.770	132.140	0.700	95.950
4	43.390	19.820	23,100	585.100	7679.430	40.910	95.250
5	44.820	17.430	27.390	56.800	883.950	4.700	54.340
6	129.430	17.430	100.000	164.000	9318.180	49.640	49.640

TOTAL METAL≈ 18769.73 µ G/KG

METAL: BARIUMSAMPLE NO.:TS1PH= 11.83VIAL WEIGHT= 13.46 GRAMSLIQUID DILUTION: 1VIAL + SEDIMENT WEIGHT= 17.65 GRAMSSOLID FRACTION= .45DRY WEIGHT= 1.88 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG∕L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	42.650	19.960	22.690	3.033	36.600	1.070	99.950
2	97.210	20.020	74.940	2.723	108.540	3.190	98.890
3	45.020	19.110	25.910	0.945	13.020	0.380	95.700
4	44.610	21.690	22.470	5.160	61.670	1.810	95.320
5	46.690	20.450	26.230	11.680	162.960	4.790	93.510
6	132.450	20.450	100.000	56.650	3013.290	88.720	88.720

TOTAL METAL= 3396.08 MG/KG

METAL BARIUM

PH= 11.83

LIQUID DILUTION: 1

SOLID FRACTION= .45

SAMPLE NO.:TS2 VIAL WEIGHT= 13.12 GRAMS VIAL + SEDIMENT WEIGHT= 17.2 GRAMS DRY WEIGHT= 1.83 GRAMS

но.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	МСИКС	PERCENT TOTAL	CUMULATIVE PERCENT
1	42.200	19.690	22.510	0.399	4.900	0.140	99.970
2	96.940	19.580	75.100	1.314	53.920	1.540	99.830
3	44.580	18.750	25.830	0.753	10.620	0.300	98.290
4	44.250	21.090	22.700	4.055	50.290	1.440	97.990
5	46.090	19.970	26.120	9.890	141.160	4.040	96.550
6	131.970	19.970	100.000	59.020	3225.130	92.510	92.510

TOTAL METAL= 3486.02 MG/KG

METAL BARIUM	SAMPLE NO. TS3
PH≈ 11.93	VIAL WEIGHT= 13.58 GRAMS
LIQUID DILUTION: .5	VIAL + SEDIMENT WEIGHT= 17.97 GRAMS
SOLID FRACTION= .45	DRY WEIGHT= 1.97 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MGZKG	PERCENT TOTAL	CUMULATIVE PERCENT
1	42.970	20.370	22.600	0.982	11.260	0.400	99.970
2	97.620	20.300	75.060	1.103	42.020	1.510	99.570
З	45.300	19.670	25.630	0.885	11.510	0.410	98.060
4	45.170	21.940	22.770	4.705	54.380	1.960	97.650
5	46.940	20.770	26.170	14.240	189.160	6.830	95.690
6	132.770	20.770	100.000	48.470	2460.400	88.869	88.860
-		700 70 MC /	20				

TOTAL METAL= 2768.73 MG/KG

METAL:BARIUM PH= 11.98 LIQUID DILUTION: .5 SOLID FRACTION= .45 SAMPLE NO.:TS4 VIAL WEIGHT= 13.62 GRAMS VIAL + SEDIMENT WEIGHT= 18.16 GRAMS DRY WEIGHT≈ 2.04 GRAMS

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NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG≁KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.169	20.820	22.340	0.000	0.000	0.000	99.980
2	98.070	20.690	75.120	1.664	61.270	1.350	99.960
з	45.690	19.740	25.950	0.865	11.000	0.240	98.630
4	45.240	22.550	22.240	5.015	54.670	1.200	98.390
5	47.550	21.140	26.410	7.490	96.960	2.130	97.190
6	133.140	21.140	100.000	87.950	4311.270	95.060	95.060

TOTAL METAL= 4535.17 MG/KG

METAL:BARIUM	SAMPLE ND. 135				
PH= 11.94	VIAL WEIGHT= 14.23 GRAMS				
LIQUID DILUTION: .1	VIAL + SEDIMENT WEIGHT= 18.58 GRAMS				
SOLID FRACTION= .45	DRY WEIGHT= 1.95 GRAMS				

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MGZKG	PERCENT	CUMULATIVE PERCENT
1	43.580	20.810	22.770	1.708	19.940	0.620	99.980
2	98.060	20.860	74.950	2,367	90.970	2.639	99.360
З	45.860	19.940	25.920	1.057	14.040	0.430	96.530
4	45.440	21.990	22.990	4.070	47.980	1.490	96.100
5	46.990	21.250	25.730	13.810	182.220	5,670	94.610
6	133.250	21.250	100.000	55.730	2857.940	88.940	88.940
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TOTAL METAL= 3213.09 MG/KG

METAL:BARIUM	SAMPLE NO.: TS6
PH= 11.97	VIAL WEIGHT= 13.58 GRAMS
LIQUID DILUTION: .1	VIAL + SEDIMENT WEIGHT= 17.64 GRAMS
SOLID FRACTION= .45	DRY WEIGHT= 1.82 GRAMS

ND.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	42.640	19.700	22.940	0.124	1.560	0.030	99.980
2	96.950	22.050	72.710	1.593	63.640	1.370	99.950
З	47.050	19.180	27.870	0.850	13.010	0.280	98.560
4	44.680	20.690	23.510	4.345	56.120	1.210	98.300
5	45,690	20.310	25.380	16.500	230.090	4,980	97.090
6	132.310	20.310	100.000	77.450	4255.490	92.110	92.110

TOTAL METAL= 4619.91 MG/KG

METAL (BARIUMSAMPLE NO. (TS7)PH= 6.07VIAL WEIGHT= 13.27 GRAMSLIQUID DILUTION: 1VIAL + SEDIMENT WEIGHT= 17.25 GRAMSSOLID FRACTION= .45DRY WEIGHT= 1.79 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MGZKG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.630	16.580	25.050	2.819	39.450	0.680	99.980
2	95.830	18.810	74.770	1.914	79.940	1.390	99.300
3	43.810	17.540	26.270	2.480	36.390	0.630	97.910
4	43.040	19.570	23.000	1.715	22.030	0.380	97.280
5	44.570	17.650	26.920	116.830	1757.010	30.550	96.900
6	129.650	17,650	99.990	68.300	3815.260	66.350	66.350
τοτι	0 METOL - 51		/C				

TOTAL METAL= 5750.08 MG/KG

METAL:BARIUM PH= 6.24 LIQUID DILUTION: 1 SOLID FRACTION= .45 SAMPLE NO.:TSS VIAL WEIGHT= 13.48 GRAMS VIAL + SEDIMENT WEIGHT= 17.72 GRAMS DRY WEIGHT= 1.9 GRAMS

N0.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG∕L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	44.100	18.590	25.510	5.034	67.589	1.840	99.980
2	95.840	18.910	74.680	5.170	203.200	5.530	98.140
3	43.910	17.470	26.440	2.276	31.670	0.860	92.610
4	42.970	19.610	22.900	1.536	18.510	0.500	91.750
5	44.610	17.830	26.780	78.640	1108.410	30.200	91.250
ε	129.830	17.830	100.000	42.570	2240.520	61.050	61.050

TOTAL METAL= 3669.89 MG/KG

METAL: DARIUMSAMPLE NO.: TS9PH= 4.41VIAL WEIGHT= 13.48 GRAMSLIQUID DILUTION: 1VIAL + SEDIMENT WEIGHT= 17.54 GRAMSSOLID FRACTION= .45DRY WEIGHT= 1.82 GRAMS

N0.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG∕KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	44.160	18.750	25.410	0.962	13.430	0.360	99.970
2	96.000	18.740	75.000	1.260	51.920	1.410	99.610
З	43.740	17.300	26.440	2.290	33.260	0.900	98.200
4	42.800	19.310	23.020	2.360	29.850	0.810	97.300
5	44.310	18.070	26.240	220.720	3182.240	86.720	96.490
6	130.070	18.070	100.000	6.529	358.730	9.770	9.770
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TOTAL METAL= 3669.43 MG/KG

METAL:BARIUM PH= 3.7 LIQUID DILUTION: 1 SOLID FRACTION= .45 SAMPLE NO.:TS10 VIAL WEIGHT= 13.89 GRAMS VIAL + SEDIMENT WEIGHT= 17.81 GRAMS DRY WEIGHT= 1.76 GRAMS

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NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG≁KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	44.370	19.320	25.050	1.400	19.920	0.540	99.950
2	96.570	19.410	74.910	2.504	106.570	2.900	99.420
З	44.410	17.890	26.520	1.713	25.810	0.700	96.520
4	43.390	19.820	23.100	1.755	23.030	0.620	95.820
5	44.820	17.430	27.390	203.920	3173.500	86.470	95.200
6	129.430	17.430	100.000	5.651	321.070	8.740	8.730

TOTAL METAL= 3669.9 MG/KG

METAL: CHROMIUM PH= 11.83 LIQUID DILUTION: 1 SOLID FRACTION= .45 SAMPLE ND.:TS1 VIAL WEIGHT= 13.46 GRAMS VIAL + SEDIMENT WEIGHT= 17.65 GRAMS DRY WEIGHT= 1.88 GRAMS

N0.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL				
1	42.650	19.960	22.690	0.282	3.400	0.970	99.980			
2	97.210	20.020	74.940	0.146	5.810	1.660	99.010			
з	45.020	19.110	25.910	0.000	0.000	0.000	97.350			
4	44.610	21.690	22.470	0.165	1.970	0.560	97.350			
5	46.690	20.450	26.230	0.186	2.590	0.740	96.790			
6	132.450	20.450	100.000	6.297	334.940	96.050	96.050			
тот	TOTAL METAL= 348.71 MG/KG									

METAL:CHROMIUM						
PH= 11.89						
LIQUID DILUTION:						

SOLID FRACTION= .45

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SAMPLE NO.:TS2 VIAL WEIGHT= 13.12 GRAMS VIAL + SEDIMENT WEIGHT= 17.2 GRAMS DRY WEIGHT= 1.83 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	42.200	19.690	22.510	0.260	3.190	0.920	99.950
2	96.940	19,580	75.100	0.155	6.360	1.850	99.040
З	44.580	18.750	25.830	0.029	0.400	0.110	97.190
4	44.250	21.090	22.700	0.099	1.229	0.350	97.080
5	46.090	19.970	26.120	0.136	1.960	0.570	96.730
6	131.970	19.970	100.000	6.039	339 .0 90	96.170	96.170
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TOTAL METAL= 343.13 MG/KG

METAL:CHROMIUM PH= 11.93 LIQUID DILUTION: .5 SOLID FRACTION= .45 SAMPLE ND. TS3 VIAL WEIGHT= 13.58 GRAMS VIAL + SEDIMENT WEIGHT= 17.97 GRAMS DRY WEIGHT= 1.97 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	42.970	20.370	22.600	0.329	3.770	1.080	99.950
2	97.620	20.300	75.060	0.101	3.849	1.100	98.870
З	45.309	19.670	25.630	0.000	0.000	0.009	97.770
4	45.170	21.940	22.770	0.119	1.370	0.390	97.770
5	46.940	20.770	26.170	0.126	1.670	0.480	97.390
5	132.770	20.770	100.000	6.622	336.140	96.920	96.920
TOT	AL METALE 3	46.79 MG/K	.				

TOTAL METAL= 346.79 MG/KG

METAL : CHROMIUM					
PH= 11.98					
LIQUID DILUTION:	.5				

SOLID FRACTION= .45

SAMPLE ND.: TS4 VIAL WEIGHT= 13.62 GRAMS VIAL + SEDIMENT WEIGHT= 18.16 GRAMS DRY WEIGHT= 2.04 GRAMS

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NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.160	20.820	22.340	0.389	4.250	1.330	99.970
2	98.070	20.690	75.120	0.102	3.750	1.170	98.640
3	45.690	19.740	25.950	0.000	0.000	0.000	97.480
4	45.240	22.550	22.240	0.074	0.800	0.250	97.480
5	47.550	21.140	26.410	0.156	2.019	0.620	97.230
6	133.140	21.140	100.000	6.291	308.380	96.610	96.610
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TOTAL METAL= 319.19 MG/KG

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METAL : CHROMIUM

PH= 11.94

LIQUID DILUTION .1 SOLID FRACTION= .45 SAMPLE NO. TS5 VIAL WEIGHT= 14.23 GRAMS VIAL + SEDIMENT WEIGHT= 18.58 GRAMS DRY WEIGHT= 1.53 GRAMS

ND.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.580	20.610	22.770	0.237	2.760	0.800	99.960
2	98.060	20.860	74.950	0.109	4.189	1.210	99.160
3	45.860	19.940	25.920	0.049	0.530	0.150	97.950
4	45.440	21,990	22.990	0.090	1.060	0.399	97.600
5	46.990	21,250	25.730	0.166	2.190	0.630	97.500
6	133.250	21.250	100.000	6.477	332.150	96. 870	96.870
TOT	AL METAL= 3	42.87 MG/K	G				

METAL: CHROMIUM
PH= 11.97
LIQUID DILUTION: .1
SOLID FRACTION= .45

SAMPLE NO.:TS6 VIAL WEIGHT= 13.58 GRAMS VIAL + SEDIMENT WEIGHT= 17.69 GRAMS DRY WEIGHT= 1.84 GRAMS

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N0.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	42.690	19.700	22.980	0.223	2.780	0.870	99.980
2	96.950	20.650	74.070	0.132	5.310	1.670	99.110
З	45.650	19.180	26.470	0.005	0.070	0.020	97.440
4	44.680	20.690	23.510	0.126	1.600	0.500	97.420
5	45.690	20.310	25.380	0.172	2.370	0.740	96.920
6	132,310	20.310	100.000	5.622	305.540	96.189	96.180
тот	AL METAL= 3	17.67 MG/K	G				

METAL: CHROMIUM PH≈ 6.07 LIQUID DILUTION: 1 SCLID FRACTION= .45 SAMPLE NO.:TS7 VIAL WEIGHT= 13.27 GRAMS VIAL + SEDIMENT WEIGHT= 17.25 GRAMS DRY WEIGHT= 1.79 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG∕L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.630	18.580	25.050	0.138	1.930	0.700	99.970
2	95.830	18.810	74.770	0.050	2.080	0.750	99.270
з	43.810	17.540	26.270	0.223	3.270	1.180	98.520
4	43.040	19.370	23.200	0.206	2,660	0.960	97.340
5	44.370	17.650	26.720	0.969	14.460	5.240	96.380
6	129.650	17.650	99.990	4.496	251.140	91.140	91.140
TOT	AL METAL= 2	75.54 MG/K(3				

METAL CHROMIUM

FH≈ 6.24

LIQUID DILUTION: 1

SOLID FRACTION= .45

SAMPLE NO.:TS8 VIAL WEIGHT= 13.48 GRAMS VIAL + SEDIMENT WEIGHT= 17.72 GRAMS DRY WEIGHT= 1.9 GRAMS

ND.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	44.100	18.590	25.510	0.110	1.470	0.510	99.950
2	95.840	18.910	74.680	0.034	1.330	0.460	99.450
3	43.910	17.470	26.440	0.210	2.920	1.020	98.990
4	42.970	19.610	22.900	0.221	2.660	0.930	97.970
5	44.610	17.830	26.780	0.945	13.310	4.680	97.040
6	129.830	17.830	100.000	4.988	262.520	92.360	92.360
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TOTAL METAL= 284.21 MG/KG

METAL CHROMIUM PH= 4.41 LIQUID DILUTION: 1 SOLID FRACTION= .45 SAMPLE NO. TS9 VIAL WEIGHT= 13.51 GRAMS VIAL + SEDIMENT WEIGHT= 17.54 GRAMS DRY WEIGHT= 1.81 GRAMS

NQ.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG∕L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	44.160	18,750	25.410	0.513	7.200	2.590	99.960
2	96.000	18.749	75.000	9.102	4.220	1.520	97.370
З	43.740	17.300	26.440	0.232	3.380	1.210	95.850
4	42.800	19.310	23.020	0.249	3.160	1.130	94.640
5	44.310	18.070	26.240	1.328	19.250	6.940	93.510
6	130.070	18.070	100.000	4.345	240.050	86.570	86.570
TOT	AL METAL= 21	77.26 MG/K	5				

METAL:CHROMIUM
PH= 3.7
LIQUID DILUTION: 1
SOLID FRACTION= .45

SAMPLE NO. : TS10 VIAL WEIGHT= 13.89 GRAMS VIAL + SEDIMENT WEIGHT= 17.81 GRAMS DRY WEIGHT= 1.76 GRAMS

N0.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	44.370	19.320	25.050	1.246	17.730	5.560	99.960
2	96.570	19,410	74.910	0.126	5.360	1.680	94.400
З	44.410	17.890	26.520	0.083	1.250	0.390	92.720
4	43.390	19.820	23.100	0.292	3.830	1.200	9 2.330
5	44.820	17.430	27.390	1.358	21.130	6.630	91.140
6	129.430	17.430	100.000	4.736	269.090	84.510	84.510
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TOTAL METAL= 318.39 MG/KG

METAL:LEAD PH= 11.83 LIQUID DILUTION: 1 SOLID FRACTION= .45 SAMPLE NO.:TS1 VIAL WEIGHT= 13.46 GRAMS VIAL + SEDIMENT WEIGHT= 17.65 GRAMS DRY WEIGHT= 1.88 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	42.650	19.960	22.690	0.000	0.000	0.000	99.950
2	97.210	28.020	74.940	0.013	0.510	0.230	99.950
З	45.020	19.110	25.910	0.013	0.170	0.070	99.730
4	44.610	21.690	22.470	0.511	6.100	2.890	99.660
5	46.690	20.450	26.230	0.583	8.130	3.730	96.860
6	132.450	20.450	100.000	3.807	202.500	93.140	93.140
TOT		17 AL MC //	~				

TOTAL METAL= 217.41 MG/KG

METAL: LEAD	SAMPLE NO. : TS2
PH= 11.89	VIAL WEIGHT= 13.12 GRAMS
LIQUID DILUTION: 1	VIAL + SEDIMENT WEIGHT≈ 17.2 GRAMS
SOLID FRACTION= .45	DRY WEIGHT= 1.83 GRAMS

ND.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	42.200	19.690	22.510	0.000	0.000	0.000	99.960
2	96.940	19.580	75.100	0.027	1.100	0.490	99.960
З	44.580	18.750	25.830	0.040	0.560	0.250	99.470
4	44.250	21.090	22.700	0.541	6.710	3.040	99.220
5	46.090	19.970	25.120	0.714	10,190	4.620	96.180
6	131.970	19.970	100.000	3.688	201.530	91.560	91.560

TOTAL METAL= 220.09 MG/KG

METAL:LEAD PH= 11.93 LIQUID DILUTION: .3 SOLID FRACTION= .45 SAMPLE NO. 153 VIAL WEIGHT= 13.58 GRAMS VIAL + SEDIMENT WEIGHT= 17.97 GRAMS DRY WEIGHT= 1.97 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MGZKG	PERCENT TOTAL	CUMULATIVE PERCENT
1	42.970	20.370	22.600	0.031	0.350	0.170	99.980
2	97.620	20,300	75.060	0.013	0.490	0.230	99.810
З	45.300	19.670	25.630	0.023	0.290	0.140	99.580
4	45.170	21.940	22.770	0.540	6.240	3.050	99.440
5	46.940	20.770	26.170	0.657	8.720	4.260	96.390
6	132.770	20.770	100.000	3.713	188.470	92.130	92.130
тот	AL METAL= 2	04.56 MG/K	G				

METAL:LEAD PH= 11.98 LIQUID DILUTION: .5 SOLID FRACTION= .45 SAMPLE NO.:TS4 VIAL WEIGHT= 13.62 GRAMS VIAL + SEDIMENT WEIGHT= 18.16 GRAMS DRY WEIGHT= 2.04 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	NG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.160	29.820	Z2.340	0.033	0.360	0.190	99.970
2	98.870	20.690	75.129	0.012	0.440	0.235	99.780
з	45.690	19.740	25.950	0.038	0.480	0,250	99.550
4	45.240	22.550	22.240	0.519	5.650	3,030	99.300
5	47.550	21.140	26.410	0.506	6.550	3.520	96.270
6	133.140	21.140	100.000	3.519	172.500	92.750	92.750
			~				

TOTAL METAL= 185.98 MG/KG

METAL:LEAD PH= 11.94 LIQUID DILUTION: .1 SOLID FRACTION: .45 SAMPLE NO.:TS5 VIAL WEIGHT= 14.23 GRAMS VIAL + SEDIMENT WEIGHT= 18.56 GRAMS DRY WEIGHT= 1.95 GRAMS

ND.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.580	20.810	22.770	0.037	0.430	0.200	99.970
2	98.060	20.860	74.950	0.000	0.000	0.000	99.770
З	45.860	19.940	25.920	0.025	0.330	0.150	99.770
4	45.440	21.990	22.990	0.523	6.160	2.960	99.620
5	46.990	21.250	25.730	0.741	9.770	4.690	96.660
ε	133.250	21.250	100.000	3.729	191.230	91.970	91.970
тот	AL METALE 2	87.92 MGZKI	G.				

TOTAL METAL= 207.92 MG/KG

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METAL:LEAD	SAMPLE NO. : TS6
PH= 11.97	VIAL WEIGHT≈ 13.58 GRAMS
LIQUID DILUTION: .1	VIAL + SEDIMENT WEIGHT= 17.69 GRAMS
SOLID FRACTION= .45	DRY WEIGHT= 1.84 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MGZKG	PERCENT TOTAL	CUMULATIVE PERCENT
1	42.690	19.700	22.980	0.017	0.210	0.110	99.970
2	96.950	20.650	74.070	0.905	0.200	0.100	99.860
З	45.650	19.180	26.470	0.018	0.250	0.130	99.760
4	44.680	20.690	23.510	0.508	6.490	3.560	99.630
5	45.690	20.310	25.380	1.008	13.900	7.630	96.070
6	132.310	20.310	100.000	2,354	161.080	66.440	88.440

TOTAL METAL= 182.13 MG/KG

METAL:LEAD PH= 6.07 LIQUID DILUTION: 1 SOLID FRACTION= .45

SAMPLE ND.:TS7 VIAL WEIGHT= 13.27 GRAMS VIAL + SEDIMENT WEIGHT= 17.25 GRAMS DRY WEIGHT= 1.79 GRAMS

ND.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.630	18.580	25.050	0.000	0.000	0.000	99.970
2	95.830	18.810	74.770	0.000	0.000	0.000	99.970
3	43.810	17.540	26.270	0.234	3.430	1.680	99.970
4	43.040	19.370	23.200	0.465	6.020	2.950	98.290
5	44.370	17.650	26.720	8.274	123.500	60.680	95.340
6	129.650	17.650	99.990	1.263	70.550	34.660	34.660
тот	RL METAL= 2	03.5 MG∕KG					

MET	T AL	.:L	ERD.

PH= 6.24

LIQUID DILUTION: 1

SOLID FRACTION= .45

SAMPLE NO.:TS8 VIAL WEIGHT≈ 13.48 GRAMS VIAL + SEDIMENT WEIGHT≈ 17.72 GRAMS DRY WEIGHT≈ 1.9 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	44.100	18.590	25.510	0.000	0.000	0.000	99.970
2	95.840	18.910	74.680	0.003	0.110	0.050	99.970
З	43.910	17.470	26.440	0.217	3.010	1.370	99.920
4	42.970	19.610	22.900	0.429	5.170	2.360	98.550
5	44.610	17.830	26.780	9.162	129.130	59.190	96.190
6	129.830	17.830	100.000	1.534	80.730	37.000	37.000
тот	AL METAL= 2	18.15 MG/K	G				

METAL LEAD PH= 4.41 LIQUID DILUTION: 1 SOLID FRACTION= .45 SAMPLE NO. : TS9 VIAL WEIGHT= 13.51 GRAMS VIAL + SEDIMENT WEIGHT= 17.54 GRAMS DRY WEIGHT= 1.81 GRAMS

N0.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	44.169	18.750	25.410	0.271	3.800	1.760	39.970
2	96.000	18.740	75.000	0.114	4.720	2.180	98.210
З	43.740	17.300	26.440	0.162	2.360	1.090	96.030
4	42.800	19.310	23.020	0.432	5.490	2.540	94.940
5	44.310	18.070	26.240	7.962	115.420	53.470	92.400
e	130.070	18.070	100.000	1.521	84.030	38.930	38.930
тот	AL METAL= 2	15.82 MG/K	G				

METAL:LEAD
PH= 3.7
LIQUID DILUTION: 1
SOLID FRACTION= .45

SAMPLE NO. TS10 VIAL WEIGHT= 13.89 GRAMS VIAL + SEDIMENT WEIGHT= 17.81 GRAMS DRY WEIGHT= 1.76 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG∕L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	44.370	19.320	25.050	1.351	19.220	7.640	99.950
2	96.570	19.410	74.910	0.723	30.770	12.240	92.310
3	44.410	17.890	26.520	0.109	1.640	0.650	80.070
4	43.390	19.820	23.100	0.249	3.260	1.290	79.420
5	44.820	17.430	27.390	6.168	95.980	38.190	78.140
6	129.430	17.430	100.000	1.768	100.450	39.960	39.950

TOTAL METAL= 251.32 MG/KG

METAL ARSENIC PH= 5.12 LIQUID DILUTION: 1 SOLID FRACTION= .636 SAMPLE NO.:TC1 VIAL WEIGHT= 13.81 GRAMS VIAL + SEDIMENT WEIGHT= 17.72 GRAMS DRY WEIGHT= 2.48 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	μ G/L	μ G∕κG	PERCENT TOTAL	CUMULATIVE PERCENT	
1	43.220	18.720	24.500	2.020	19.950	0.490	99.960	
2	95.970	19.880	73.870	1.530	45.570	1.120	99.470	
З	44.880	18.470	26.410	1.700	18.100	0.440	98.350	
4	43.970	18.560	24.910	124.390	1249.410	30,960	97.910	
5	43.560	18.350	25.210	96.730	983.290	24.360	66.950	
6	130.350	18.350	100.000	42.630	1718.950	42.590	42.590	
TOT								

TOTAL METAL≈ 4035.27 µG/KG

METAL RRSENIC	SAMPLE NO. : TC2
PH= 3.23	VIAL WEIGHT= 14.89 GRAMS
LIQUID DILUTION: 1	VIAL + SEDIMENT WEIGHT= 18.81 GRAMS
SOLID FRACTION= .636	DRY WEIGHT= 2.49 GRAMS

N0.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	μ G/L	µ С∕КС	PERCENT TOTAL	CUMULATIVE PERCENT
1	44.310	18.720	25.590	15,820	162.580	2.090	99.970
2	95.970	19.740	74.000	7.940	235.960	3.939	97.880
З	44.740	18.330	26.410	1.800	19.090	0.240	94.850
4	43.830	18.690	24.640	130.340	1289.790	16.600	94.610
5	43.690	18.500	25.190	24.610	248.960	3.200	78.010
6	130.500	18.500	100.000	144.740	5812.850	74.810	74.810

TOTAL METAL≈ 7769.23 µ G/KG

METAL ARSENIC PH= 2.9 LIQUID DILUTION: .5 SOLID FRACTION= .636 SAMPLE NO. TC3 VIAL WEIGHT= 13.5 GRAMS VIAL + SEDIMENT WEIGHT= 17.44 GRAMS DRY WEIGHT= 2.5 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	μն⁄∟	μα∕ка	PERCENT TOTAL	CUMULATIVE PERCENT
1	42.940	18.590	24.350	46.820	456.020	4.130	99.970
2	95.840	19.590	74.020	15.590	461.580	4.180	95.840
З	44.590	18.400	26.190	1.900	19.900	0.180	91.660
4	43.300	18.220	25.170	123.640	1244.800	11.290	91.480
5	43.220	18.100	25.120	4.570	45.910	0.410	80.190
6	130.100	18.100	100.000	219.870	8794.800	79.780	79.780
TOTAL METAL≈ 11023.01 μG/KG							

METAL ARSENIC				
PH= 3.25				
LIQUID DILUTION: .5				
SOLID FRACTION= .636				

SAMPLE NO.:TC4 VIAL WEIGHT= 14.06 GRAMS VIAL + SEDIMENT WEIGHT= 18 GRAMS DRY WEIGHT= 2.5 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	µG∕L	μG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.500	19.170	24.330	22.030	214.390	1.170	99.970
2	96.420	20.140	74.050	6.390	189.270	1.030	98.800
з	45.149	18.960	26.180	2.030	21.250	0.110	97.770
4	44.460	19.160	24.800	109.390	1085.140	5.940	97.660
5	44.160	18.710	25.450	0.000	ଡ.ସତ୍ତ୍	0,000	91.720
6	130.710	18.710	99.990	418.500	%16738.320	91.720	91.720

TOTAL METAL= 18248.37 µG/KG

METAL:ARSENIC PH= 3.04 LIQUID DILUTION: .1 SOLID FRACTION= .636 SAMPLE NO.:TC5 VIAL WEIGHT= 13.25 GRAMS VIAL + SEDIMENT WEIGHT= 17.4 GPAMS DRY WEIGHT= 2.63 GRAMS

NŪ.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	μ G/L	μ G/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	42.900	18.560	24.340	47.740	441.820	2.580	99.980
2	95.810	19.610	73.980	12.340	347.110	2.030	97.400
3	44.610	18.380	26.230	0.600	5.980	0.030	95.370
4	43.880	18.370	25.000	149.149	1332.120	7.790	95.340
5	43.370	18.460	24.910	18.490	175.120	1.020	87.550
6	130.460	18.460	99.990	389.100	%14793.190	86.530	86.530

TOTAL METAL= 17095.34 µG/KG

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METRI	RRSENIC	
	· INVOLUTO	

PH= 2.97

LIQUID DILUTION: .1 SOLID FRACTION= .636 SAMPLE NO.:TC6 VIAL WEIGHT= 13.64 GRAMS VIAL + SEDIMENT WEIGHT= 17.7 GRAMS DRY WEIGHT= 2.58 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	µG∕L	µ G∕KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.200	19.050	24.150	22.940	214.720	0.990	99,960
2	96.300	19.770	74.300	8.750	251.980	1.160	98.970
З	44.770	18.670	26,090	1.890	19.110	9.689	97.810
4	44.170	19.050	24.620	105.140	1003.310	4.640	97,730
5	44.050	18.860	25.190	1.260	12.300	0.050	93.090
6	130.860	18.860	100.000	518.100	20081.390	93.040	93.040

TOTAL METAL= 21582.81 µG/KG

METAL ARSENIC PH= 6.04 LIQUID DILUTION: 1 SOLID FRACTION= .636 SAMPLE NO.:TC7 VIAL WEIGHT= 13.79 GRAMS VIAL + SEDIMENT WEIGHT= 17.88 GRAMS DRY WEIGHT= 2.6 GRAMS

NQ.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	μ G/L	μ σγκα	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.180	19.010	24.170	0.000	0.ଉଉପ	0.000	99.970
2	96.260	20.150	73.890	7.980	226.780	1.400	99.970
З	45.150	18.560	26.590	3.370	34.460	0.210	98.570
4	44.060	18,940	24.620	50.340	476.680	2.960	98.360
5	43.940	18.700	25.230	0.490	4.750	0.020	95.400
б	130.700	18.700	100.000	399.200	%15353.840	95.380	95.380

TOTAL METAL= 16096.51 µG/KG

METAL ARSENIC	SAMPLE NO.:TC8
PH= 6.02	VIAL WEIGHT≈ 13.91 GRAMS
LIQUID DILUTION: 1	VIAL + SEDIMENT WEIGHT= 18 GRAMS
SOLID FRACTION≓ .636	DRY WEIGHT= 2.6 GRAMS

N0.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	μG/L	μ G/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.300	19.070	24.230	0.180	1.670	0.000	99.950
2	96.320	20.170	73.930	8.060	229.180	1.230	99.950
З	45.170	18.480	26.690	5.320	54.610	0.290	98.730
4	43.980	19.180	24.310	70.840	662.350	3.570	98.440
5	44.180	18.310	25.870	5.300	52.730	0.280	94.870
6	130.310	18.310	100.000	455.600	%17523.070	94.590	94.590

TOTAL METAL≈ 18523.61 µG/KG

METAL:ARSENIC FH= 8.18 LIQUID DILUTION: 1 SOLID FRACTION= .636 SAMPLE NO.: TC9 VIAL WEIGHT= 13.61 GRAMS VIAL + SEDIMENT WEIGHT= 17.75 GRAMS DRY WEIGHT= 2.63 GRAMS

NQ.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	μς/ι	µG∕KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	42.750	20.540	22.210	33.300	281.210	1.530	99.950
2	97.790	20.769	74.780	7.110	202.160	1.100	98.420
з	45.760	18.710	27.050	7.140	73.430	0.400	97.320
4	44.210	19.210	24.500	61.690	574.670	3.140	96.920
5	44.210	18.330	25.880	3.520	34.630	0.180	93.790
5	130.330	18.330	100.000	449.900	%17106.460	93.610	93.610

TOTAL METAL= 18272.56 µG/KG

METAL ARSENIC	SAMPLE NO. TC10
PH= 7.76	VIAL WEIGHT= 14.28 GRAMS
LIQUID DILUTION: 1	VIAL + SEDIMENT WEIGHT= 18.27 GRAMS
SOLID FRACTION≈ .636	DRY WEIGHT= 2.53 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	µն⁄∟	μG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43,270	20.630	22.630	60.010	536.760	2.920	99.970
2	97.880	21.230	74.410	9.730	286.160	1.560	97.050
З	46.230	19.270	26.960	5.290	56.370	0.300	95.490
4	44.770	19.880	24.400	57.090	550.590	3.000	95.190
5	44.880	18.750	26.130	2.590	26.740	0.140	92.190
e	130.750	18.750	100.000	427.000	%16877.470	92.050	92.050

TOTAL METAL= 18334.09 µG/KG

METAL BARIUM PH= 5.12 LIQUID DILUTION: 1 SOLID FRACTION= .636 SAMPLE NO. TC1 VIAL WEIGHT= 13.81 GRAMS VIAL + SEDIMENT WEIGHT= 18.81 GRAMS DRY WEIGHT= 3.18 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT		
1	44.319	18.720	25.590	1.814	14.590	6.670	99.950		
2	95.970	19.880	73.870	6.710	155.870	71.280	93.280		
з	44.850	18.470	26.410	0.290	2.400	1.090	22.000		
4	43.970	18.560	24.910	0.107	0.830	0.370	20.910		
5	43.560	18.350	25.210	3.229	25.590	11.700	20.550		
6	130.350	18.350	100.000	0.616	19.370	8.850	8.850		
тот	TOTAL METAL= 218.65 MG/KG								

METAL:BARIUM PH≖ 3.23 LIQUID DILUTION: 1 SOLID FRACTION= .636

SAMPLE NO. TC2 VIAL WEIGHT= 14.89 GRAMS VIAL + SEDIMENT WEIGHT= 18.81 GRAMS DRY WEIGHT= 2.49 GRAMS

NO.	INITIAL WEIGHT	. FINAL WEIGHT	EXTRACT VOLUME	MGYL	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	44.310	18.720	25.590	0.910	9.350	3.600	99.960
2	95.970	19.740	74.000	6.437	191.300	73.680	96.360
3	44.740	18.330	26.410	0.401	4.250	1.630	22.680
4	43.830	18.690	24.640	0.000	0.000	0.000	21.050
5	43.690	18.500	25.190	3.122	31.560	12.160	21.050
6	130.500	18.500	100.000	0.376	23.139	8.900	8.890

TOTAL METAL= 259.61 MG/KG

METAL:BARIUM PH= 2.9 LIQUID DILUTION: .5 SOLID FRACTION= .636

SAMPLE NO.:TC3 VIAL WEIGHT= 13.5 GRAMS VIAL + SEDIMENT WEIGHT= 17.44 GRAMS DRY WEIGHT= 2.5 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT			
1	42.940	18.590	24.350	1.809	17.610	7.400	99.970			
2	95.640	19.590	74.020	4.972	147.210	61.910	92.570			
З	44.590	18.400	26.190	0.614	6.430	2.700	30.669			
4	43.900	18.220	25,170	0.000	0.000	0.000	27.960			
5	43.220	18.100	25.120	4.125	41.440	17.420	27.960			
6	130.100	18.100	100,000	Ø.627	25.080	10.540	10.540			
TOT	TOTOL METAL - 227 77 ME WE									

TOTAL METAL= 237.77 MG/KG

METAL:BARIUM						
PH= 3.25						
LIQUID DILUTION: .5						
SOLID FRACTION= .636						

SAMPLE NO.:TC4 VIAL WEIGHT= 14.06 GRAMS VIAL + SEDIMENT WEIGHT= 18 GRAMS DRY WEIGHT= 2.5 GRAMS

NO.	INITIAL WEIGHT	FINRL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.500	19.170	24.330	2.032	19.770	7.220	99.970
2	96.420	20.140	74.050	5.650	167.350	61.120	92.750
3	45.140	18.960	26.180	0.638	6.680	2.430	31.630
4	44.460	19.160	24.800	0.016	0.150	0.050	29.200
5	44.169	18.710	25.450	3.739	38.060	13.900	29.160
6	130.710	18.710	99.990	1.045	41.790	15.260	15.260

TOTAL METAL= 273.8 MG/KG

METRL:BARIUM PH= 3.04 LIQUID DILUTION: .1 SOLID FRACTION= .636 SAMPLE NO.:TC5 VIAL WEIGHT= 13.25 GRAMS VIAL + SEDIMENT WEIGHT= 17.4 GRAMS DRY WEIGHT= 2.63 GRAMS

N0.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT	
1	42.990	18.560	24.340	5.447	50.410	24.460	99.970	
2	95.810	19.610	73,980	3.235	90.990	44.160	75.510	
3	44.619	18.380	26.230	0.463	4.610	2.230	31.350	
4	43.880	18.370	25.000	0.000	0.000	0.000	29.120	
5	43.370	18.460	24.910	3.642	34.490	16.730	29.120	
6	130.460	18.460	99.990	0.672	25.540	12.390	12.390	
TOTAL METAL= 206.04 MG/KG								

METAL:BARIUM PH= 2.97 LIQUID DILUTION: .1 SOLID FRACTION= .636 SAMPLE NO.:TC6 VIAL WEIGHT= 13.64 GRAMS VIAL + SEDIMENT WEIGHT= 17.7 GRAMS DRY WEIGHT= 2.58 GRAMS

N0.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.200	19.050	24.150	3.465	32.439	13.760	99.950
2	96.300	19.770	74.300	3.696	106.430	45.180	86.200
З	44.770	18.670	26.090	0.568	5.740	2.430	41.020
4	44.170	19.050	24.620	0.028	0.260	0.110	38.590
5	44.050	18.860	25.190	5.797	56.590	24.020	38.490
6	130.860	18.860	100.000	0.880	34.100	14.470	14.470

TOTAL METAL= 235.55 MG/KG

METAL:BARIUM PH= 6.04 LIQUID DILUTION: 1 SOLID FRACTION= .636 SAMPLE NO.'TC7 VIAL WEIGHT= 13.79 GRAMS VIAL + SEDIMENT WEIGHT= 17.88 GRAMS DRY WEIGHT= 2.6 GRAMS

ND.	INITIAL WEIGHT	. FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.180	19.010	24.170	1.252	11.630	4.490	99.980
2	96.260	20.150	73.890	6.133	174.290	67.330	95.490
З	45.159	18.560	26.590	0.153	1.560	9.609	28.160
4	44.060	18.940	24.620	0.000	0.000	0.000	27.560
5	43.940	18.700	25.239	4.629	44.910	17.340	27.560
6	130.700	18.700	100.000	0.688	26.460	10.220	10.220

TOTAL METAL= 258.85 MG/KG

METAL BARIUM						
PH= 6.02						
LIQUID DILUTION: 1						
SOLID FRACTION= .636						

SAMPLE ND.:TC8 VIAL WEIGHT= 13.91 GRAMS VIAL + SEDIMENT WEIGHT= 18 GRAMS DRY WEIGHT= 2.6 GRAMS

N0.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG∕L	MG∕KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.300	20.540	22.760	1.528	13.370	5.500	99.980
2	97.790	20.760	74.780	5.548	159.560	65.630	94.480
З	45.760	18.710	27.050	0.166	1.720	0.700	28.850
4	44.210	19.210	24,500	0.000	0.000	0.000	28.150
5	44.210	18.330	25.880	4.253	42.330	17.410	28.150
6	130.330	18.330	100.000	0.679	26.110	10.740	10.740
ь	130.330	18.330	100.000	0.019	20.110	10.740	10.740

TOTAL METAL= 243.09 MG/KG

METAL:BARIUM PH= 8.18 LIQUID DILUTION: 1

SOLID FRACTION= .636

SAMPLE NO.:TC9 VIAL WEIGHT= 13.61 GRAMS VIAL + SEDIMENT WEIGHT= 17.75 GRAMS DRY WEIGHT= 2.63 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	42.750	20.540	22.210	0.000	0.000	0.000	99.980
2	97.790	20.760	74.780	5.961	169.490	57.310	99.960
З	45.760	18.710	27.050	0.183	1.680	0.630	42.670
4	44.210	19.210	24.500	0.000	0.000	0.000	42.040
5	44.210	18.330	25.880	6.498	63.940	21.620	42.040
6	130.330	18.330	100.000	1.589	60.410	20.420	20.420
TOT	AL METAL= 2	95.72 MG/K	G				

METAL:BARIUM PH= 7.76 LIQUID DILUTION: 1 SOLID FRACTION= .636 SAMPLE ND.:TC10 VIAL WEIGHT= 14.28 GRAMS VIAL + SEDIMENT WEIGHT= 18.27 GRAMS DRY WEIGHT= 2.53 GRAMS

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N0.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.270	20.630	22.630	0.014	0.120	0.030	99.970
2	97.880	21.230	74.410	5.901	173.550	56.690	99.940
3	46.230	19.270	26.960	0.150	1.590	0.510	43.250
4	44.770	19.880	24.490	0.000	0.000	0.000	42.749
5	44.880	18.750	26.130	10.360	106.990	34.950	42.740
6	130.750	18.750	100.000	0.604	23.870	7,790	7.790

TOTAL METAL= 306.12 MG/KG

METAL CHROMIUM PH= 5.12 LIQUID DILUTION: 1 SOLID FRACTION= .636 SAMPLE NO. TC1 VIAL WEIGHT= 13.81 GRAMS VIAL + SEDIMENT WEIGHT= 17.72 GRAMS DRY WEIGHT= 2.48 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.220	18.720	24.500	0.000	0.000	0.000	99.990
2	95.970	19.880	73.870	0.000	0.000	0.000	99.990
3	44.880	18.470	26.410	0.000	0.000	0.000	99.990
4	43.970	18.560	24.910	0.000	0.000	0.000	99.990
5	43.560	18.350	25.210	0.117	1.180	3.520	99.990
6	130.350	18.350	100.000	9.800	32.250	96.470	96.470
тот	AL METAL= 3	3.43 MG/KG					

METAL:CHROMIUM						
PH≈ 3.23						
LIQUID DILUTION: 1						
SOLID FRACTION= .636						

SAMPLE NO. : TC2 VIAL WEIGHT= 14.89 GRAMS VIAL + SEDIMENT WEIGHT= 18.81 GRAMS DRY WEIGHT= 2.49 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	44.310	18.720	25.590	0.044	0.450	1.080	99.980
2	95.970	19.740	74.000	0.000	0.000	0.000	98.900
3	44.740	18.330	26,410	9.000	0.000	0.000	98.900
4	43.830	18.690	24.640	0.000	0.090	0.300	98.900
5	43 .69 0	18.500	25.190	0.392	3.960	9.570	98.900
6	130.500	18.500	100.000	0.920	36.940	89.330	89.330

TOTAL METAL= 41.35 MG/KG

METAL:CHROMIUM PH= 2.9 LIQUID DILUTION: .5

SOLID FRACTION= .636

SAMPLE NO.: TC3 VIAL WEIGHT= 13.3 GRAMS VIAL + SEDIMENT WEIGHT= 17.44 GRAMS DRY WEIGHT= 2.5 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT			
1	42.940	18.590	24.350	0.152	1.480	4.510	99.980			
2	95.840	19.590	74.020	0.000	0.000	0.000	95.480			
з	44.590	18.400	26.190	0.090	0.000	0.000	95.480			
4	43.900	18.220	25.170	0.000	0.000	0.000	95.480			
5	43.220	18.100	25.120	0.192	1.920	5.860	95.480			
6	130.100	18.100	100.000	0.734	22,360	89.620	89.620			
тот	TOTAL METAL= 32.76 MG/KG									

METAL: CHROMIUM						
PH= 3.25						
LIQUID DILUTION: .5						
SOLID FRACTION= .636						

SAMPLE NO.:TC4 VIAL WEIGHT= 14.06 GRAMS VIAL + SEDIMENT WEIGHT= 18 GRAMS DRY WEIGHT= 2.5 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG∕KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.500	19.170	24.330	0.090	0.000	0.090	99.990
2	96.420	20.140	74.050	0.000	0.000	0.000	99.990
З	45.140	18.960	26.180	0.000	0.000	0.000	99.990
4	44.460	19.160	24.800	0.000	0.000	0.000	99.990
5	44.160	18.710	25.450	0.187	1.990	5.120	99.990
6	130.710	18.710	99.990	0.879	35.150	94.870	94.870

TOTAL METAL= 37.05 MG/KG

METAL: CHROMIUM PH= 3.04 LIQUID DILUTION: .1 SOLID FRACTION= .636 SAMPLE NO.:TC5 VIAL WEIGHT= 13.25 GRAMS VIAL + SEDIMENT WEIGHT= 17.4 GRAMS DRY WEIGHT= 2.63 GRAMS

N0.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG∕L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT		
1	42.900	18.560	24.340	0.014	0.120	0.300	99.990		
2	95.810	19.610	73.980	0.000	0.000	0.000	99.690		
З	44.610	18.380	26.230	0.000	0.000	0.000	99.690		
4	43.880	18.370	25.000	0.000	0.000	0.000	99.690		
5	43.370	18.460	24.910	0.378	3.580	9.050	99.690		
6	130.460	18.460	99.990	0.943	35.850	90.640	90.640		
тот	TOTAL METAL= 39.55 MG/KG								

METAL: CHROMIUM PH= 2.97 LIQUID DILUTION: .1 SOLID FRACTION: .636 SAMPLE NO.:TC6 VIAL WEIGHT= 13.64 GRAMS VIAL + SEDIMENT WEIGHT= 17.7 GRAMS DRY WEIGHT= 2.58 GRAMS

N0.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.200	19.050	24.150	0.052	0.480	1.160	99.990
2	96.300	19.770	74.300	0.000	0.000	0.000	98.630
з	44.770	18.670	26.090	0.000	0.000	0.000	98.830
4	44.170	19.050	24.620	0.000	0.000	0.000	98.830
5	44.050	18.860	25.190	0.114	1.110	2.690	98.830
6	130.860	18.860	100.000	1.023	39.650	96.140	96.140

TOTAL METAL= 41.24 MG/KG

METAL CHROMIUM

PH= 6.04

LIQUID DILUTION: 1

SOLID FRACTION= .636

SAMPLE NO.:TC7 VIAL WEIGHT= 13.79 GRAMS VIAL + SEDIMENT WEIGHT= 17.88 GRAMS DRY WEIGHT= 2.6 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG∕KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.180	19.010	24.170	0.000	6.000	0.000	100.000
2	96.260	20.150	73.890	0.000	0.000	9.999	100.000
з	45.150	18.560	26.590	0.000	0.000	0.000	100.000
4	44.060	18.940	24.620	0.000	0.000	0.000	100.000
5	43.940	18.700	25.230	0.000	0.000	0.000	100.000
6	130.700	18.700	100.000	0.855	32.880	100.000	100.000
тотя	AL METAL= 3	2.88 MG∕KG					

METAL : CHROMIUM	SAMPLE NO. TC8
PH= 6.02	VIAL WEIGHT= 13.91 GRAMS
LIQUID DILUTION: 1	VIAL + SEDIMENT WEIGHT= 18 GRAMS
SOLID FRACTION= .636	DRY WEIGHT= 2.6 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG∕L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.300	19.070	24.230	0.000	0.000	0.000	99.990
2	96.320	20.170	73.930	0.000	0.099	0. 099	99.990
З	45.170	18.480	26.690	0.000	0.000	0.000	99.990
4	43.980	19.180	24.310	0.000	0.000	0.000	99.990
5	44.180	18.310	25.870	0.454	4.510	11.190	99.990
6	130.310	18.310	100.000	0.930	35.760	88.800	88.800

TOTAL METAL= 40.27 MG/KG

METAL: CHROMIUM PH= 8.18 LIQUID DILUTION: 1 SOLID FRACTION= .636

SAMPLE ND.: TC9 VIAL WEIGHT= 13.61 GRAMS VIAL + SEDIMENT WEIGHT= 17.75 GRAMS DRY WEIGHT= 2.63 GRAMS

NQ.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	42.750	20.540	22.210	0.045	0.380	0.839	99.980
2	97.790	20.760	74.780	0.000	0.000	0.000	99.150
З	45.760	18.710	27.050	0.418	4.290	9.430	99.150
4	44.210	19.210	24.500	0.000	0.000	0.000	89.720
5	44.210	18.330	25.880	0.250	2.460	5.400	89.720
6	130.330	18.330	100.000	1.009	38,360	84.320	84.320

TOTAL METAL= 45.49 MG/KG

METAL: CHROMIUM
PH= 7.76
LIQUID DILUTION: 1
SOLID FRACTION= .636

SAMPLE NO.:TC10 VIAL WEIGHT= 14.28 GRAMS VIAL + SEDIMENT WEIGHT= 18.27 GRAMS DRY WEIGHT= 2.53 GRAMS

ΝΟ.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.270	20.630	22.630	0.000	0.000	0.000	99.990
2	97.860	21.230	74.410	0.000	0.000	0.000	99.990
З	46.230	19.270	26.960	0.129	1.370	2.990	99.990
4	44.770	19.880	24,400	0.009	0.000	0.000	97.000
5	44.880	18.750	26.130	0.134	1.380	3.010	97.000
6	130.750	18.750	100.000	1.089	43.040	93.990	93.990

TOTAL METAL= 45.79 MG/KG

METAL:LEAD PH= 3.12 LIQUID DILUTION: 1

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SOLID FRACTION= .636

SAMPLE ND.:TC1 VIAL WEIGHT= 13.81 GRAMS VIAL + SEDIMENT WEIGHT= 17.72 GRAMS DRY WEIGHT= 2.48 GRAMS

ND.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.220	18.720	24.500	0.000	0.000	0.000	99.980
2	95.970	19.880	73.870	0.000	0.000	0.009	99.980
З	44.880	18.470	26.410	0.004	0.040	0.220	99.980
4	43.970	18.560	24.910	0.026	0.260	1.470	99.760
5	43.560	18.350	25.210	1.110	11.280	63.870	98.290
6	130.350	18.350	100.000	0.151	6.030	34.420	34.420
TOT	AL METAL= 17	7.66 MG/KG					

METAL:LEAD PH= 3.23 LIQUID DILUTION: 1 SOLID FRACTION= .636 SAMPLE NO.:TC2 VIAL WEIGHT= 14.89 GRAMS VIAL + SEDIMENT WEIGHT= 18.81 GRAMS DRY WEIGHT= 2.49 GRAMS

N0.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	44.310	18.720	25.590	0.000	0.000	0.000	99.980
2	95.970	19.740	74.000	0.162	4.810	31.720	99.980
З	44.740	18.330	26.410	0.000	0.000	0.000	68.260
4	43.830	18.690	24.640	0.000	0.000	0.000	68.260
5	43.690	18.500	25.190	0.568	5.740	37.860	68.260
6	130.500	18.500	100.000	0.115	4.610	30.400	30.400
тот	AL METAL= 1	5.16 MG/KG					

METAL : LEAD

PH≍ 2.9

LIQUID DILUTION: .5

SOLID FRACTION= .636

SAMPLE NO. TC3 VIAL WEIGHT= 13.5 GRAMS VIAL + SEDIMENT WEIGHT= 17.44 GRAMS DRY WEIGHT= 2.5 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG∕L	MG∕KG	PERCENT	CUMULATIVE PERCENT
1	42.940	18,590	24.350	0.220	2.140	9.260	99.980
2	95.840	19.590	74.020	0.287	8.490	36.760	90.720
3	44.530	18.400	26.190	0.000	0.000	0.000	53.960
4	43.900	18.220	25.170	0.090	0.090	0.009	53.960
5	43.220	18.100	25.120	0.708	7.119	30.790	53.960
6	130.100	18.100	100.000	0.134	5.350	23.170	23.170
тот	AL METAL= 2	3.09 MG/KG					

METAL:LEAD PH= 3.25 LIQUID DILUTION: .5 SOLID FRACTION= .636

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SAMPLE NO.:TC4 VIAL WEIGHT= 14.06 GRAMS VIAL + SEDIMENT WEIGHT= 18 GRAMS DRY WEIGHT= 2.5 GRAMS

N0.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG∕L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.500	19.170	24.330	0.147	1.430	5.860	99.980
2	96.420	20.140	74.050	0,275	8.140	33.360	94.120
3	45.140	18.960	26.180	0.010	0.100	0.400	60.760
4	44.460	19.160	24.800	0.024	0.230	0.940	60. 360
5	44.160	18.710	25.450	0.821	8.350	34.220	59.420
ε	130.710	18.710	99.990	0.154	6.150	25.200	25.200

TOTAL METAL= 24.4 MG/KG

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METAL:LEAD PH= 3.04 LIQUID DILUTION: .1 SOLID FRACTION= .636 SAMPLE NO.: TC5 VIAL WEIGHT= 13.25 GRAMS VIAL + SEDIMENT WEIGHT= 17.4 GRAMS DRY WEIGHT= 2.63 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG∕L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	42.900	18.560	24.340	0.238	2.209	8.670	33.970
2	95.810	19.610	73.980	0.302	8.490	33.490	91.300
З	44.610	18.380	26.230	0.000	0.000	0.000	57.810
4	43.880	18.370	25.000	0.015	0.140	0.550	57.810
5	43.370	18.460	24.910	0.920	8.710	34.350	57.260
6	130.460	18.460	99.990	0.153	5.819	22.910	22.910
TOT	AL METAL= 2	5.35 MG/KG					

METAL:LEAD
PH= 2.97
LIQUID DILUTION: .1
SOLID FRACTION# .635

SAMPLE NC.:TC6 VIAL WEIGHT= 13.64 GRAMS VIAL + SEDIMENT WEIGHT= 17.7 GRAMS DRY WEIGHT= 2.58 GRAMS .

ND.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG∕L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.200	19.050	24.150	0.332	3.100	10.710	99,990
2	96.300	19.770	74.300	0.396	11.400	39.390	83.280
З	44.770	18.670	26.090	0.000	0.000	0.000	49.890
4	44.170	19.050	24.620	0.000	0.000	0.090	49.890
5	44.050	18.860	25.190	0.829	8.090	27.950	49.890
6	130.860	18.869	100.000	0.164	6.350	21.940	21.940

TOTAL METAL= 28.94 MG/KG

METAL LEAD

PH= 6.04

LIQUID DILUTION: 1

SOLID FRACTION= .636

SRMPLE NO.:TC7 VIAL WEIGHT= 13.79 GRAMS VIAL + SEDIMENT WEIGHT= 17.88 GRAMS DRY WEIGHT= 2.6 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.180	19.010	24.170	0.000	0.000	0.000	99.990
2	96.260	20.150	73.890	0.000	0.000	0.000	99.990
з	45.150	18.560	26.590	0.000	0.000	6.000	99.990
4	44.060	18.940	24.620	0.067	0.630	3.110	99.990
5	43.940	18.700	25.239	1.364	13.430	66.450	96.880
6	130.700	18.709	100.000	0.160	6.150	30.430	30.430
тот	AL METAL= 2	0.21 MG/KG					

METAL: LEAD
PH= 6.02
LIQUID DILUTION: 1
SOLID FRACTION= .636

SAMPLE ND.:TC8 VIAL WEIGHT= 13.91 GRAMS VIAL + SEDIMENT WEIGHT= 18 GRAMS DRY WEIGHT= 2.6 GRAMS

NO.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG∕KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.300	19.070	24.230	0.106	0.980	4.750	99.970
2	96.320	20.170	73.930	0.000	0.000	0.000	95.220
З	45.179	18.480	26.690	0.003	0.080	0.380	95.220
4	43.980	19.180	24,310	0.056	0.520	2.520	94.840
5	44.180	18.310	25.870	1.226	12.190	59.140	92.320
6	130,310	18.310	100.000	0.178	6.840	33.180	33.180

TOTAL METAL= 20.61 MG/KG

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METAL:LEAD PH= 8.18 LIQUID DILUTION: 1 SOLID FRACTION= .636 SAMPLE ND.:TC9 VIAL WEIGHT= 13.61 GRAMS VIAL + SEDIMENT WEIGHT= 17.75 GRAMS DRY WEIGHT= 2.63 GRAMS

N0.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG/L	MG/KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	42.750	20.540	22.210	0.026	0.230	0.890	99.980
2	97.790	20.760	74.780	0.000	0.000	0.000	99.090
З	45.760	18.710	27.050	0.000	0.000	0.000	99.090
4	44.210	19.210	24.500	0.059	0.540	2.110	29.030
5	44.210	18.330	25.880	1.625	15.990	62.500	96.980
6	130.330	18.330	100.000	0.232	8.820	34.480	34.480
тотя	AL METAL= 2	5.58 MG/KG					

METAL:LEAD PH= 7.76 LIQUID DILUTION: 1 SOLID FRACTION= .636 SAMPLE NO.:TC10 VIAL WEIGHT= 14.28 GRAMS VIAL + SEDIMENT WEIGHT= 18.27 GRAMS DRY WEIGHT= 2.53 GRAMS

N0.	INITIAL WEIGHT	FINAL WEIGHT	EXTRACT VOLUME	MG∕L	MG∕KG	PERCENT TOTAL	CUMULATIVE PERCENT
1	43.270	20.630	22.630	0.022	0.190	0.940	99.970
2	97.880	21.230	74.410	0.000	0.000	0.000	99.030
3	46.230	19.270	26.960	0.000	0.000	0.000	39.030
4	44.770	19.880	24.400	0.025	0.240	1.190	99.030
5	44.880	18.750	26.130	1.040	10.740	53.530	97.840
ε	130.750	18.750	100.000	0.225	8.890	44.310	44.310

TOTAL METAL= 20.06 MG/KG

APPENDIX B

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RAW DATA FOR STABILIZATION EXPERIMENTS

	As (µg/1) Ba (mg/1)			Cr (m	Cr (mg/1)		Pb (mg/1)		Zn (mg/1)	
Sample	l wk	l wk	5 wk	l wk	5 wk	l wk	5 wk	l wk	5 wk	
Distilled H ₂ O	4.68	0	0.07	0	0	0	0	0.09	0.08	
Distilled H ₂ O			0.02		0.04		0		0.01	
100% Flyash (FA)	1,031.0	7.56	15.36	2.46		0.17		2.05		
100% Flyash	641.4	13.29	7.46	2.90	3.64	0	0.25	2.13	3.13	
100% TS	16.12	1.14	0.58	1.50	1.60	0.74	0.80	2.44	2.65	
100% TS	16.42	0.61	0.55	1.45	1.80	0.84	0.97	2.46	2.95	
90% TS/10% FA	110.2	2.27	0.85	1.52	1.59	0.54	0.40	2.42	2.52	
90% TS/10% FA			0.88		1.66		0.58		2.98	
70% TS/30% FA	233.8		4.78	2.00	1.87	0.20	0.38	2.42	2.35	
70% TS/30% FA	298.8	6.83	4.84	2.16	1.91	0.22	0.42	2.14	2.39	
100% TC	20.66	2.90	1.21	0	0.03	0	0.10	1.25	0.72	
100% TC	9.00	2.01	1.55	0.14	0.06	0	0.10	1.20	0.95	
90% TC/10% FA	40.04	0.97	1.05	0.29	0.25	0	0.25	0.92	1.25	
90% TC/10% FA	83.52	1.16	1.65	0.31	0.28	0	0.02	0.90	0.99	
80% TC/20% FA	394.0	2.44	2.55	0.63	0.57	0	0.14	1.15	1.55	

s (µg/1) 1 wk 159.0 682.2 298.8	Ba (m 1 wk 4.37 	5 wk 3.88	1 wk 0.87 1.04	ng/1) 5 wk 0.54 0.73	1 wk 0.14	ng/1) 5 wk 0.13	2n (n 1 wk 1.24	5 wk
682.2						0.13	1.24	1.37
			1.04	0 73				
298.8				0.75	0.01	0.12	1.40	1.25
		4.07	0.99	0.97	0.06	0.17	1.63	1.46
7.84	0.97	1.11	0.25	0.21	0	0.04	0.44	0.37
1.24	0.72	1.28	0.17	0.23	0	0.06	0.36	0.29
64.76	1.80	1.81	0.37	0.38	0	0.01	0.62	0.56
60.40	1.56	2.16	0.47	0.40	0	0.07	0.60	0.59
180.2	3.55	0.86	1.16	1.02	0.01	0.15	1.07	1.19
159.8	3.12	1.57	0.96	0.91	0	0.21	0.95	1.10
	60.40 180.2	60.40 1.56 180.2 3.55	60.401.562.16180.23.550.86	60.401.562.160.47180.23.550.861.16	60.401.562.160.470.40180.23.550.861.161.02	60.401.562.160.470.400180.23.550.861.161.020.01	60.401.562.160.470.4000.07180.23.550.861.161.020.010.15	60.401.562.160.470.4000.070.60180.23.550.861.161.020.010.151.07

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