Marquette University e-Publications@Marquette

Civil and Environmental Engineering Faculty Research and Publications

Civil and Environmental Engineering, Department of

1-1-2017

Fate and Impacts of Triclosan, Sulfamethoxazole, and 17β -estradiol during Nutrient Recovery via ion Exchange and Struvite Precipitation

Yiran Tong Marquette University

Patrick J. McNamara Marquette University, patrick.mcnamara@marquette.edu

Brooke K. Mayer Marquette University, Brooke.Mayer@marquette.edu

Accepted version. *Environmental Science: Water Research & Technology* (2017). DOI. © 2017 Royal Society of Chemistry. Used with permission.

1 Marquette University

2	e-Publications@Marquette
3	
4	Civil and Environmental Engineering Faculty Research and
5	Publications/College of Engineering
6	
/	This paper is NOT THE PUBLISHED VERSION; but the author's final, peer-reviewed
8 9	below.
10	
11	Environmental Science : Water Research and Technology, Vol. 3 (2017): 1109-1119. DOI.
12	This article is ${\mathbb G}$ Royal Society of Chemistry and permission has been granted for this
13	version to appear in <u>e-Publications@Marquette</u> . Royal Society of Chemistry does not
14	grant permission for this article to be further copied/distributed or hosted elsewhere
15	without the express permission from Royal Society of Chemistry.
16	Fate and Impacts of Triclosan,
17	Sulfamethoxazole. and 17B-Estradiol
_,	
18	during Nutrient Recovery via Ion
19	Exchange and Struvite Precipitation
20	
21	

- 22 Yiran Tong^a, Patrick J. McNamara^a, Brooke K. Mayer^{a*}
- ^a Department of Civil, Construction and Environmental Engineering, Marquette
- 24 University, 1637 W. Wisconsin Ave., Milwaukee, WI 53233, USA
- 25
- 26 *Corresponding author: Email:Brooke.Mayer@marquette.edu Phone: 414-288-2161

27 Abstract

28 Increasing emphasis on resource recovery from wastewater highlights the importance of 29 capturing valuable products, e.g., nutrients such as nitrogen and phosphorus, while 30 removing contaminants, e.g., organic micropollutants. The objective of this research was 31 to evaluate the fate of the micropollutants triclosan (present as a mixture of neutral and 32 anionic species at neutral pH), 17β -estradiol (neutral at neutral pH), and 33 sulfamethoxazole (anionic at neutral pH) during nutrient recovery using ion exchange-34 precipitation. Adsorption of the three micropollutants to the phosphate-selective ion 35 exchange resins LayneRT and DOW-HFO-Cu ranged from 54% to 88%. The 36 micropollutants did not sorb to the ammonium-selective resin, clinoptilolite. The presence of the micropollutants reduced kinetics of nutrient exchange rates onto ion 37 38 exchangers. However, the micropollutants did not interfere with nutrient capacity on 39 the ion exchangers, likely due to the low concentration of micropollutants and 40 potentially different mechanisms of adsorption (i.e., coulombic and non-coulombic 41 attractions for micropollutants) compared to the target ions. Less than half of the 42 micropollutants that sorbed to the phosphate exchangers were released with phosphate 43 ions during regeneration. Concentrations of NaOH and NaCl in regeneration solutions 44 did not statistically correlate with the amount of desorbed micropollutants, which may 45 be attributed to the complexity of micropollutants' binding mechanisms with ion 46 exchangers. Triclosan, the most hydrophobic of the three micropollutants studied, 47 adsorbed to the resins to the greatest extent and demonstrated the lowest desorption 48 rates during regeneration. Batch struvite precipitation tests revealed that the 49 micropollutants were not enmeshed in precipitated struvite crystals nor sorbed during 50 crystallization, indicating that the struvite product was free of triclosan, 17β -estradiol, 51 and sulfamethoxazole.

52 Introduction

53 Water resource recovery facilities (WRRFs) are inextricably linked to the food, energy,

54 and water nexus as they provide a centralized opportunity to recover energy, e.g., as

55 methane; produce high-quality treated water; and recover valuable products, e.g., for

56 use as agricultural fertilizers or soil amendments¹. Anaerobic treatments such as

57 anaerobic membrane bioreactors (AnMBRs) for secondary treatment and anaerobic

58 digestion (AD) for solids treatment produce methane, which can offset some energy

59 requirements for WRRFs. Furthermore, AnMBRs do not require aeration and could be a

60 more sustainable alternative to conventional activated sludge processes $^{2-5}$.

61 Additionally, anaerobic processes offer an opportunity for downstream nutrient

62 recovery and thus an option to produce and recover a valuable product instead of using

63 energy to convert nutrients to a wasted product (e.g., as an off-gas).

64

The effluent from anaerobic processes usually contains high ammonia nitrogen (NH₄-N)
 and inorganic phosphate (PO₄-P) ^{2,4}. Accordingly, additional nutrient removal
 technologies may be needed to treat anaerobic effluent to meet increasingly stringent

68 nutrient discharge regulations ⁶. While excess phosphorus and nitrogen in

69 environmental waters causes eutrophication ⁷, insufficient nutrient availability is also a

70 concern for agriculture ⁸. Depleting reserves of mined phosphate, together with the

71 energy-intensive nature of Haber-Bosch nitrogen fixation, could limit global food

72 production ^{9,10}. Anaerobic effluent, as a reservoir of nutrients, is a resource from which

to recover nitrogen and phosphorus in the form of a solid fertilizer product that can help

to close anthropogenic nutrient loops by supplementing nonrenewable phosphate

75 mining and energy-intensive atmospheric nitrogen fixation ¹¹.

76

77 Wastewater contains a host of inherently valuable constituents including energy and nutrients, but it also contains a mixture of micropollutants that pose potential adverse 78 79 ecological health impacts ¹². For example, triclosan (TCS) is an antimicrobial agent used 80 in a variety of consumer products, and can select for antibiotic resistance in engineered and natural systems $^{13-16}$. 17 β -estradiol (E2) is a natural hormone that is linked to fish 81 82 feminization near treatment plant outfalls ¹⁷. Sulfamethoxazole (SMX) is one of the most 83 popularly prescribed sulfonamide antibiotics and can affect nutrient cycling in microbial 84 communities ^{18,19}. WRRFs were not specifically designed to remove micropollutants, and anaerobic processes are often worse at removing micropollutants compared to aerobic 85 processes. For instance, Samaras et al. (2013) reported approximately 20±35% removal 86 of TCS via biotransformation using AD ²⁰. Studies on endocrine disruptors such as 87 88 estrone (E1), E2 and 17α -ethynylestradiol (EE2) revealed that AD and AnMBRs offered poor biotransformation of these compounds ^{21–23}. SMX had variable biological 89

transformation in AD and AnMBR systems, ranging from 41.9% to 99% ^{23–25}. If valuable products such as treated water and nutrients are to be recovered from anaerobic 91 92 effluents, it is important to understand the fate of micropollutants to ensure that they 93 are not enriched in the WRRF products. This study focused on the impact and fate of 94 TCS, E2 and SMX during nutrient recovery because of the potential presence of these 95 micropollutants in anaerobic effluent and their different physicochemical properties 96 (molecular details of which are included in the Supplemental Information [SI], S1). 97 98 One option for removing and recovering nutrients is ion exchange-precipitation. In this 99 process, nutrient-selective materials are used to extract and concentrate nitrogen and 100 phosphorus via ion exchange and subsequent regeneration followed by precipitation of 101 nutrient-rich solid fertilizer products, e.g., struvite (MgNH₄PO₄). Clinoptilolite is a natural zeolite that effectively exchanges ammonium ions ²⁶. In wastewater, phosphorus is most 102 commonly present in the HPO $_4^{2-}$ and H₂PO $_4^{-}$ forms ²⁷. These orthophosphate species can 103 104 exhibit strong ligand sorption to polyvalent metals such as Fe(III) and Cu(II) by forming inner-sphere complexes ^{28,29}. Therefore, polymeric anion exchangers are usually 105 106 impregnated with metal salts to selectively exchange orthophosphate. After removal, 107 nutrients are concentrated during ion exchange regeneration, thereby facilitating 108 precipitation of nutrient-rich solids that can be used as fertilizer. Controlled struvite 109 precipitation has been studied in mainstream and side-stream wastewater (direct precipitation) ^{30–32} and in membrane-concentrated streams and ion exchange 110 regeneration brines (indirect precipitation) ^{31,33}. Compared to direct precipitation, 111 112 indirect precipitation is more favorable for producing a high purity mineral and easier operational control ³¹. However, organic micropollutants such as tetracycline and 113 114 quinolones have been detected in struvite produced from digester filtrate and urine 34,35 . Thus, if valuable fertilizer is recovered from anaerobic effluents, it is essential to 115 116 thoroughly assess the potential for co-concentration of residual micropollutants along 117 with nutrients.

118

90

119 The objective of this work was to evaluate the fate of the micropollutants TCS, E2, and

120 SMX during ammonium and phosphate ion exchange-regeneration and struvite

121 precipitation. Batch experiments were conducted to specifically determine: a) the

- 122 impact of micropollutants on nutrient exchange reaction rates, capacities and
- 123 desorption, b) the fate of the micropollutants during ion exchange-regeneration-
- precipitation, and c) micropollutants' impact and fate during ion exchange-regeneration 124
- 125 in actual anaerobic filtrate.

Materials and Methods 126

127 Ion exchangers

128 LayneRT and DOW-HFO-Cu were evaluated as phosphate-selective ion exchangers ^{29,36}. 129 LayneRT (Layne Christensen, The Woodlands, TX) is a 300 - 1200 µm particle size ready-130 to-purchase hybrid anion exchange resin consisting of hydrated ferric oxide (HFO) 131 nanoparticles impregnated in a strong base anion exchange polymer ²⁹. DOWEX M4195 132 (DOW Chemical Company, Midland, MI) was used as the base resin for producing 133 functional DOW-HFO-Cu resin by immobilizing Cu(II) and HFO, which provide ligand 134 bonding with HPO₄²⁻ and H₂PO₄⁻, onto the 300 - 850 μ m particle size polymer, in accordance with Sengupta and Pandit's protocol²⁹. Clinoptilolite, a natural zeolite, was 135 136 used as a selective ammonium exchanger ($420 - 1410 \mu m$ particle size). Clinoptilolite 137 (St. Cloud Mining, Winston, NM, 14X40 mesh) was pre-conditioned with 1% NaCl 138 solution and rinsed with de-ionized water.

139

140 Ion exchanger characterization

141 Characterization of ion exchangers was performed to better elucidate the interactions

142 between the dissolved chemicals and the ion exchangers. Ion exchanger surface area

143 and pore size were measured using a Brunauer–Emmett–Teller (BET) surface analysis

144 instrument (NOVA 4200e, Quantachrome Instruments, Boynton Beach, FL). The surface

145 charge of the materials was determined using a Malvern Zetasizer Nano S (Malvern

146 Instruments Ltd, Malvern, UK). The ion exchangers' surface element composition was

147 observed via JEOL JSM-6510LV SEM (JEOL USA, Inc., Peabody, MA) with an energy-

148 dispersive X-ray (EDX) detector at an accelerating voltage of 10 kV.

149

150 Ion exchange and regeneration batch experiments

151 Batch ion exchange tests were conducted to determine if micropollutants would be co-

152 captured with nutrient ions. These tests were performed in feed water with 40 mg-N/L

153 as NH₄Cl and 5 mg-P/L as K₂HPO₄³³ to mimic plausible nutrient levels in anaerobic

154 effluents². The feed water was prepared by dissolving 300±50 µg/L each of TCS, E2 and

155 SMX in HPLC-grade methanol. The volumetric ratio of methanol stock to water was

156 below 0.5% to negate co-solvent effects ³⁷. The spiked micropollutant concentrations

were higher than in actual anaerobic effluents ^{23,24} so that reaction rates and adsorption 157

158 capacities could be determined via liquid chromatography-mass spectrometry (LC-MS;

159 detection limits were in the low μ g/L range). The pH of feed water was adjusted to 7 with NaOH.

- 160
- 161

162 For ion exchange tests, 50 mL feed water was added to 60 mL serum bottles. Each bottle contained either 0.25 g clinoptilolite, 0.05 g LayneRT, or 0.05 g DOW-HFO-Cu resin 163

- 164 (higher levels of clinoptilolite were added based on higher ammonium concentrations).
- 165 The bottles were mixed on a rotating tumbler for 4 days as preliminary tests
- 166 demonstrated this time was sufficient time to achieve equilibrium. For kinetic tests,
- 167 periodic samples were collected for four days, as shown in Figures 1 and 2. Nutrient
- 168 exchange typically achieved equilibrium in less than one day and micropollutants
- adsorption typically achieved equilibrium within two days (<5% change in
- 170 concentrations).
- 171

172 Ion exchange isotherm tests were conducted to assess potential interference with

- 173 nutrient capture caused by micropollutants. For these tests, 50 mL of feed water were
- added to 60 mL serum bottles. The amount of ion exchanger in each bottle varied: 0.01,
- 175 0.02, 0.03, 0.04, or 0.05 g DOW-HFO-Cu or LayneRT; 0.01, 0.05, 0.1, 0.2, or 0.5 g
- 176 clinoptilolite. Samples were analyzed at time zero and after 4 days.
- 177

178 Ion exchange regeneration tests were conducted to determine if the micropollutants 179 that were adsorbed on the ion exchangers would be released during subsequent 180 regeneration. All ion exchangers were regenerated using brine solutions with high levels of Na⁺, Cl⁻ and OH^{- 33,38}. For clinoptilolite, the regeneration brine was fixed at 8% NaCl ³³. 181 182 The concentrations of NaCl and NaOH in phosphate exchanger regeneration brine were 183 varied to study their impact on phosphate and micropollutant recovery (S2, Tables S2-184 S5). Differences in recoveries as a function of regeneration solution could enable 185 process optimization to elicit greater desorption of nutrients and less desorption of 186 micropollutants. The regeneration brine for LayneRT ranged from 0 to 2% NaCl and 0 to 187 2% NaOH. The regeneration brine for DOW-HFO-Cu ranged from 0 to 2.5% NaCl and 0 to 2% NaOH ³⁹. The pH of all regeneration brines was 12 to 14. Ion exchange tests were 188 initially performed in 250 mL water in 500 mL Erlenmeyer flasks. The amount of ion 189 190 exchanger added to each flask was fixed at 1.25 g clinoptilolite or 0.25 g DOW or 191 LayneRT resin. After completing the 4-day ion exchange period, the flasks were 192 decanted and 150 mL NaCl+NaOH regeneration solution was added. Regeneration 193 lasted for 4 hours, in accordance with previous equilibrium tests ³³. Samples were 194 collected for nutrient and micropollutant analysis from the feed water, after ion

- 195 exchange, and after regeneration.
- 196

197 Tests in actual anaerobic wastewater filtrate

198 A filtrate sample from a belt filter press used to dewater anaerobically digested sludge

199 from Jones Island Water Reclamation Facility, Milwaukee, WI, was acquired to test the

- 200 impact of a complex anaerobic wastewater matrix on the fate and impact of TCS, E2 and
- 201 SMX during ion exchange-regeneration. Water quality parameters including pH,
- 202 chemical oxygen demand (COD), total organic carbon (TOC), and total suspended solids

203 (TSS) were measured in accordance with standard methods ⁴⁰, results of which are

204 provided in SI 13. Ammonium-N content in the filtrate was approximately 110 mg/L; no

additional N was added. Phosphate-P content in the effluent was approximately 1.4

206 mg/L; additional P was added for a final P concentration of 8 mg/L. Approximately 300

207 μg/L each of TCS, E2 and SMX stock solution was added to the anaerobic effluent

208 (background concentrations were below detection). Each bottle was dosed with 5 g/L of

clinoptilolite, 1 g/ of LayneRT, or 1 g/L of DOW-HFO-Cu, as described for the batch

210 experiments. Controls were performed using no ion exchangers to investigate the

adsorption of micropollutants to the organic carbon in the wastewater matrix. Samples

- were analyzed after four days to determine the extent of removal and desorption fromthe ion exchangers.
- 214
- 215 Struvite precipitation in the presence of micropollutants
- 216 Batch tests were conducted to determine the fate of micropollutants during struvite
- 217 precipitation in Milli-Q water. A molar ratio of P:N:Mg=1:1:1 was targeted by mixing
- 218 Na₂HPO₄•7H₂O (165 mL, 4.26 g/L), NH₄Cl (15 mL, 9.33 g/L), MgCl₂•6 H₂O (20 mL, 26.65
- g/L). Approximately 300 μg/L each of TCS, E2, and SMX was added. To mimic the
- regeneration brine, the pH was adjusted to 9 using NaOH and 2% NaCl was added. The

solution was mixed on a shaker table at 180 rpm for 40 min and allowed to settle for 10

222 min ³³. Filtrate was collected before and after the precipitation reaction for

223 quantification of micropollutants and nutrients.

224 Analytical methods

225 The standard phenate and ascorbic acid methods were used to quantify NH₄-N and PO₄-

226 P, respectively ⁴⁰. Micropollutants were quantified via online solid-phase extraction

- 227 (SPE, to eliminate interferences with micropollutant detection from background ions)
- with single quadrupole liquid chromatograph-mass spectrometry (LC-MS). An online SPE
- 229 cartridge (Phenomenex, Torrance, CA, USA) was incorporated in the LC-MS system (LC-
- 230 MS 2020, Shimadzu, Columbia, MD, USA). All samples were filtered through 0.45 μm
- 231 PTFE filters. 13C-TCS, estrone (E1) and 13C-SMX were added as internal standards

before SPE. Details of the SPE-LC-MS method are provided in the SI (S3). Method

- 233 detection limits were 8 μ g/L TCS, 8 μ g/L E2, and 9 μ g/L SMX. Recovery of TCS, E2, and
- 234 SMX was between 70 130% ⁴¹.
- 235

236 Data analysis

Adsorption capacity from batch ion exchange tests and percent recovery from

- exchange-regeneration tests were calculated as described in the SI, Section S4. Nutrient
- 239 removal kinetics were modelled as pseudo-second order reactions (which demonstrated
- 240 the best fit for the data), as described in the SI (S5).
- 241

- Isotherm modeling and statistical analysis (t-test, α level = 5%) were conducted using
- 243 GraphPad Prism 6 (Graphpad Software, Inc., La Jolla, CA). To determine the relative
- 244 influence of NaOH and NaCl on the recovery of NH₄-N, PO₄-P, or micropollutants during
- regeneration, response surface methodology (RSM) was used in R (S6) ⁴².

246 Results and Discussion

- 247 The impact of micropollutants on nutrient ion exchange reaction kinetics
- 248 The reaction rate of nutrient ion exchange with and without micropollutants was
- 249 determined in batch studies. The nutrient ion exchange kinetics (Figure 1) were modeled
- as pseudo-second order reactions ^{43,44}, which provided the best fit (average fitting
- 251 parameters of linearized nutrient exchange kinetic curves are shown in Table S7 and
- equilibrium curves are shown in Figure S2). The presence of micropollutants significantly
- 253 decreased ammonium and phosphate exchange reaction rate constants (Table 1,
- 254 calculated using Eq. S5). When micropollutants were present in the water, the reaction
- rate constants for clinoptilolite, LayneRT and DOW-HFO-Cu decreased by 32%, 85% and
- 256 80%, respectively (S7, Figure S2).





Figure 1: Linearized second order nutrient removal kinetics curves, plotted as the
reciprocal of total adsorbed amount per unit mass of exchanger (1/qt, g/mg) versus the
reciprocal of time (1/t, 1/min). The plots show nutrient removal kinetics with and
without micropollutants (MPs) for: A) NH₄-N removal by clinoptilolite, B) PO₄-P removal
by LayneRT, and C) PO₄-P removal by DOW-HFO-Cu. The data points represent averages
and error bars represent ± 1 standard deviation of triplicate experiments.

- 265 **Table 1**: Pseudo-second order reaction rate constants for nutrient ion exchange
- 266 reactions with and without micropollutants

Nutrient	lon	Rate Constant	(L/mg/min)	p-value
	Exchanger			
		With	Without	
		Micropollutants	Micropollutants	
Ammonium	Clinoptilolite	0.015	0.022	0.0002
Phosphate	LayneRT	0.003	0.020	<0.0001
Phosphate	DOW-HFO-Cu	0.001	0.005	<0.0001

According to Planzinski et al. (2013), the pseudo-second order reaction model for spherical sorbent particles can be well interpreted in terms of an intraparticle diffusion model. This model assumes that the overall sorption reaction rate is controlled by the

rate of sorbate diffusion across the sorbate/solution interface within pores ⁴⁵. In terms

of nutrient exchange in this study, reductions in reaction rates in the presence of

micropollutants may have been caused by the micropollutants interfering with nutrient
 diffusion from the aqueous phase to the solid surface of the adsorbent ^{46,47}. Although

275 micropollutants significantly decreased nutrient ion exchange reaction rates,

276 micropollutants did not impact the total amount of nutrients sorbed at equilibrium

277 (Figure S2). The long-term effect of micropollutants on the suppression of nutrient ion

exchange rates could potentially hinder the removal of nutrients by reducing the

279 number of bed volumes treated prior to regeneration.

280

281 Adsorption of micropollutants onto nutrient ion exchangers

282 Batch studies were conducted to track the fate of micropollutants during nutrient

283 removal via ion exchange. The three micropollutants were adsorbed to varying extents,

284 as shown in Figure 2. LayneRT adsorbed 85.6±4.5% TCS, 64.4%±4.1 E2, and 51.6±8.0%

285 SMX. DOW-HFO-Cu adsorbed 86.2±2.3% TCS, 88.2±4.6% E2, and 65.1±5.1% SMX. The

286 extent of micropollutants adsorbed on each resin was proportional to the

287 micropollutant log D_{ow} values (Table S1), as the most hydrophobic micropollutant, TCS,

288 exhibited the greatest adsorption, while the most hydrophilic micropollutant, SMX,

- exhibited the least adsorption. Using clinoptilolite to capture ammonium, TCS and E2
- were not readily adsorbed (p=0.314 for TCS and p=0.067 for E2), and the SMX

291 concentration at the end of the equilibrium period did not differ significantly from the

initial concentration (p=0.154), signifying that these micropollutants were not readily

293 removed with clinoptilolite.



Figure 2: Micropollutant (MP) removal by three ion exchangers, A) clinoptilolite, B)

296 LayneRT, and C) DOW-HFO-Cu, over time during batch tests. Feed water concentrations

- 297 were $\sim 300\pm 50 \,\mu$ g/L each for TCS, E2, and SMX. Initial nutrient concentrations were 40
- 298 mg-N/L and 5 mg-P/L, with pH=7. The data points represent average results and error
- 299 bars depict \pm 1 standard deviation of triplicate experiments.
- 300

- 301 Clinoptilolite has a negative surface charge (S8, Figure S3), making it unlikely to adsorb
- 302 the negatively charged dissociated fractions of TCS, E2, or SMX through coulombic
- attraction. Furthermore, according to pore size analysis, the mode pore width of
- 304 clinoptilolite is 10.2 Å (S9, Figure S4). According to 3D-structure measurements in
- 305 ChemDraw[®], TCS has a minor dimension of 7.9 Å and a major dimension of 13.7 Å. The
- 306 minor and major dimensions of E2 are 8.5 Å and 18 Å, respectively, while the minor and
- 307 major dimensions of SMX are 14 Å and 15 Å, respectively. As the molecular size of the
- 308 micropollutants is near or larger than the clinoptilolite pores, the likelihood for
- adsorption of micropollutants due to transport into pores is low ⁴⁸. Poor adsorption of
 SMX on clinoptilolite was also demonstrated previously ⁴⁹.
- 311

On the other hand, the phosphate-selective exchange resins, LayneRT and DOW-HFO-

Cu, readily sorbed TCS, E2, and SMX at neutral pH (Figures 2B and 2C, respectively). Gas

sorption tests indicated that LayneRT has a mode pore size of 20.2 Å, and DOW-HFO-Cu

has a mode pore size of 23.4 Å (Figure S4). Thus, the phosphate resins' pores are larger

- 316 (in comparison to clinoptilolite's mode pore size of 10.2 Å) and more accessible for
- 317 micropollutant adsorption.
- 318

There are two plausible means by which micropollutants could bind with phosphateselective ion exchange resins: i) coulombic attraction due to opposite charges, and ii) non-coulombic attractions such as hydrophobic interactions, hydrogen bonding, and aromatic system π stacking ^{50–52}. Further discussion on mechanisms of micropollutantion exchanger interaction is provided in the *Potential mechanisms of micropollutant-ion*

- 324 *exchanger interaction* section.
- 325

326 The impact of micropollutants on nutrient ion exchange capacity

327 Nutrient ion exchange isotherm modeling was performed using data from batch tests

328 conducted with and without micropollutants in the feed water to assess

329 micropollutants' influence on nutrient exchange capacity and mechanisms. Exchange of

ammonium using clinoptilolite fit the empirical Langmuir isotherm model (Figure S5A),

331 which assumes one solute ion per adsorption site, forming a single layer on the sorbate

- 332 surface ⁵³. The ammonium exchange isotherms with and without micropollutants were
- 333 not significantly different (p=0.756).
- 334

An empirical sigmoidal isotherm (type D) ^{54,55}, provided the best fit for modeling

- exchange of phosphate via LayneRT and DOW-HFO-Cu resins with and without
- 337 micropollutants in the feed water (Figures S5B and S5C). A sigmoidal isotherm often
- occurs when using a homogenous adsorbent ⁵⁴, such as LayneRT and DOW-HFO-Cu
- resins, which are manufactured under controlled conditions. Observation using a

- 340 scanning electron microscope (Figure S6) together with surface pore analysis indicated
- 341 that these phosphate ion exchangers were more homogeneous than clinoptilolite,
- 342 reaffirming the underlying basis for the best fit isotherm model behaviors. At near-
- neutral pH, the predominant orthophosphate species, $H_2PO_4^-$ and HPO_4^{2-} , are Lewis
- bases (electron pair donors) that can exhibit strong ligand adsorption on the HFO in
- LayneRT resin, as well as on both HFO and Cu²⁺ in the DOW-HFO-Cu resin, by forming
- 346 inner-sphere complexes through coordinate bonding. Sigmoidal isotherms provide good
- 347 representations of this type of phosphate exchange, according to previous reports
- ^{29,36,56–58}. The inflection expected for a sigmoidal isotherm was not observed, likely due
- to the small phosphorus range tested (less than 5 mg/L).
- 350
- 351 Similar to the case for clinoptilolite, there was no significant difference in exchange
- 352 capacity with and without micropollutants for the phosphate-selective resins (LayneRT
- p=0.768 and DOW-HFO-Cu p=0.796, Figure S5). Although the presence of
- 354 micropollutants slowed the reaction rates of nutrient ion exchange, as described
- 355 previously, the amount (q_e) of phosphate or ammonium exchanged at equilibrium
- 356 remained similar with or without micropollutants, as did the shape of the isotherm. For
- 357 clinoptilolite, the ammonium isotherm was not expected to change since TCS, E2 and
- 358 SMX did not adsorb effectively (Figure 2A). For LayneRT and DOW-HFO-Cu, it is possible
- 359 that the low initial concentrations of micropollutants relative to nutrients and different
- adsorption/exchange mechanisms contributed to the lack of observed change in the
- 361 nutrient exchange isotherms with and without micropollutants.
- 362
- 363 Potential mechanisms of micropollutant-ion exchanger interaction
- In near-neutral pH feed water, TCS and E2 are predominantly in the neutral form (88.8%
 neutral for TCS and 99.9% for E2, Figure S1). Therefore, the non-coulombic mechanisms
 for TCS and E2 adsorption by LayneRT and DOW-HFO-Cu differ from the electrostatic
 mechanism that controls phosphate exchange. The aromatic pyridyl group in the bispicolylamine attached to the DOWEX M4195 polymer matrix, and the benzene ring of
 LayneRT's backbone structure, are able to form π stacking with the benzene rings on
- 370 TCS and E2 molecules ^{39,59}.
- 371

Negatively charged dissociated SMX is more likely to adsorb to LayneRT and DOW-HFO-Cu via coulombic attraction with positively charged moieties that are dissociated while in water (Figure S3). At pH 7, the majority of SMX molecules are anionic (98.0%) (Figure S1), implying that the adsorption onto phosphate exchangers is likely due to coulombic attraction. Ionic SMX may be adsorbed to the quaternary ammonium groups (R₄N⁺) on LayneRT's surface via coulombic attraction. The removal of ionic SMX by DOW-HFO-Cu may be attributed to the coulombic attraction between the ions and chelated HFO or

- 379 Cu^{2+} that forms outer sphere complexes ³⁶. Additionally, the π -electron rich moiety in
- 380 SMX's structure may form π stacking with the ion exchanger surface, which may play a
- 381 minor role. Alternately, phosphate prefers ligand adsorption by forming inner sphere
- 382 complexes via both coulombic and Lewis acid-base attraction with HFO ^{36,60}. In
- 383 accordance with these potentially different adsorption mechanisms and low
- 384 micropollutant loadings, ionic SMX is unlikely to compete with phosphate for exchange
- 385 sites on LayneRT and DOW-HFO-Cu resins. However, the absence of an inflection point
- in the phosphate exchange isotherm indicates that the functional HFO and Cu²⁺ sites are
- 387 far from saturation. Considering the initial concentrations of TCS, E2 and SMX
- 388 (approximately 0.0012 mM, whereas phosphate was 0.16 mM), the availability of
- binding sites on the resins was sufficient for phosphate adsorption.
- 390
- 391 The impact and fate of micropollutants during ion exchange regeneration
- 392 Ion exchange regeneration was performed to investigate the fate of the micropollutants
- adsorbed on the ion exchangers, and their potential effect on nutrient desorption
- 394 during regeneration. Following ion exchange, regeneration brine containing varying
- 395 concentrations of NaCl and NaOH was used to increase adsorption capacity of
- 396 exhausted clinoptilolite, LayneRT, and DOW-HFO-Cu⁶¹. Micropollutants that were
- 397 adsorbed onto phosphate exchangers did not impact nutrient desorption, as shown in
- 398 Figure 3 (p=0.058 for LayneRT and p=0.699 for DOW-HFO-Cu). Since micropollutants
- 399 were not adsorbed by clinoptilolite during the ion exchange stage, micropollutants did
- 400 not have a significant impact on the desorption of ammonium (p=0.57). Therefore,
- 401 clinoptilolite was not considered in further studies of micropollutant desorption during
- 402 regeneration.



- 404 **Figure 3**. Nutrient desorption per mass of ion exchanger during ion exchange-
- 405 regeneration batch tests, with and without micropollutants (MPs, ~300 μg/L each TCS,
- 406 E2, and SMX, in the pH=7 ion exchange feed waters). The regeneration brine for
- 407 phosphate exchangers was 2% NaOH + 2% NaCl and was 8% NaCl for clinoptilolite. The
- 408 data represent average results and error bars show ± 1 standard deviation of triplicate
 409 experiments.
- 410
- 411 To explore the impact of NaCl and NaOH on micropollutant desorption from LayneRT
- 412 and DOW-HFO-Cu resins, concentrations of NaCl and NaOH in the regenerant were
- 413 varied, as listed in Tables S2-S5. There was no significant correlation between
- regeneration brine constituents and micropollutant desorption (p>0.05), except for
- 415 NaOH, which yielded significant positive linear correlations with SMX (p=0.05, β_1 =26.95)
- and TCS (p=0.032, β_1 =12.31) for desorption from DOW-HFO-Cu. Under the tested
- 417 conditions, micropollutant desorption from LayneRT or DOW-HFO-Cu cannot be
- 418 accurately predicted using the concentration of constituents in the regeneration brine,
- nor is it easy to control desorption by varying brine concentration, possibly due to the
- 420 complexity of micropollutants' binding with ion exchangers. Therefore, the potential
- 421 desorption of micropollutants is unlikely to influence the selection of regeneration brine
- 422 in real-life operations. Instead, impacts on nutrient ion exchange capacity and operation
- 423 costs will be the most important criteria when selecting a regenerant ⁶².
- 424

425 Although there was no significant correlation between regeneration brine concentration 426 and micropollutant desorption, the extent of desorption (based on percent mass 427 desorbed relative to initial mass sorbed) varied among the micropollutants (Figure 4). 428 The variations in the extent of SMX desorption indicate that the main mechanisms of 429 SMX adhesion to ion exchangers may be coulombic attraction, which is more easily 430 disturbed by high ionic strength solution compared to non-columbic attractions. 431 Comparing data in Figures 2 and 4, micropollutant desorption was inversely related with 432 the degree of adsorption, where compounds that poorly adsorbed were better 433 desorbed (i.e., SMX). For TCS, the extent of adsorption (Fig. 2) and desorption (Fig. 4) 434 onto the two phosphate exchangers was similar. For E2, adsorption using LayneRT was 435 lower than for DOW-HFO-Cu (Figure 2), and desorption was generally higher than DOW-436 HFO-Cu (Figure 4), which indicates that E2 has stronger binding with LayneRT than 437 DOW-HFO-Cu.



Figure 4. Micropollutant desorption relative to total adsorption for batch ion exchangeregeneration tests with varying NaCl and NaOH regenerant compositions using A)
LayneRT and B) DOW-HFO-Cu resin (n = 11 for each exchanger). Clinoptilolite is not
shown because no significant adsorption was observed. The horizontal bold line
indicates the median. The boxes represent the first and third quartile of the data set.
The whiskers above and below the boxes show the locations of the minimum and
maximum. The hollow circles signify outliers.

446

Phosphate readily desorbed from each phosphate exchanger under the regeneration
conditions tested, but desorption did not correlate to NaCl or NaOH concentration
(p=0.791 for LayneRT and p=0.380 for DOW-HFO-Cu, first order linear regression model;

Tables S2 and S4). Phosphate desorption was 3.50±0.19 mg-P/g LayneRT (94.5±5.54% of

the portion captured was released) and 3.69±0.30 mg-P/g DOW-HFO-Cu (74.35±5.31%).

452 The mass of phosphate desorbed from LayneRT was not significantly different from that

453 desorbed from DOW-HFO-Cu (p=0.12). However, DOW-HFO-Cu resin generally

demonstrated greater total mass removal of phosphate, possibly indicating strongerbinding.

456

457 Phosphate ions are exchanged by forming inner-sphere complexes with HFO and Cu²⁺ on 458 the exchangers via coulombic and Lewis acid-base interactions, while adsorption of SMX 459 in pH 7 feed water was possibly due to non-selective coulombic attraction forming outer 460 sphere complexes ³⁶. Thus, the attachment of both phosphate and SMX to phosphate 461 exchange resins was likely due to electrostatic attractions, which would be easily 462 disrupted by the concentrated Cl⁻ and OH⁻ in the regeneration brine ⁶⁰. As noted 463 previously, adsorption of TCS and E2 to the two phosphate exchange resins was not 464 likely due to coulombic attraction, indicating that the presence of strong counter ions would not significantly affect desorption ⁶⁰. 465

466

467 Desorption of TCS, E2, and SMX (median <50%) was much lower than phosphorus
468 desorption (>90%). These results indicate that the majority of the micropollutants

- tended to irreversibly adsorb to the ion exchangers, regardless of the interactions
- 470 between micropollutants and exchangers (e.g., coulombic or non-coulombic). Landry
- 471 and Boyer ⁶⁰ also reported low desorption of diclofenac sorbed on polymeric strong-
- base anion exchange resins (24% using 4% NaCl brine). Even though coulombic forces
- 473 played a major role for diclofenac (pKa= 4.7) attaching to the polystyrene resin in fresh
- 474 urine (pH = 6), high strength regeneration brine could not disrupt the interaction
- between the dissociated diclofenac and the resin ⁶⁰. Previous studies have also shown
- 476 favorable adsorption of chlorinated phenols and aromatic micropollutant anions on
- polymeric exchangers, with a preference for these contaminants over inorganic chloride
 ions present in either feed water or regeneration solutions ^{63,64}. This was attributed to
 the non-polar moiety of the aromatic ions leading to simultaneous hydrophobic
- 480 interactions and coulombic attractions ⁶⁵.
- 481

482 The low desorption to adsorption ratio of micropollutants from ion exchangers 483 potentially introduces additional concerns for flow-through reactor operation. Based on 484 the lack of effective micropollutant desorption during regeneration, over time, ion 485 exchangers may become saturated with adsorbed micropollutants. Consequently, 486 micropollutants in the influent may eventually bypass the ion exchange bed, and be 487 carried into the ion exchange effluent. During WRRF operation, the ion exchange 488 effluent would either be recycled to the head of the WRRF or discharged to receiving 489 water, depending on whether the ion exchange feed water was from an AD or AnMBR. 490 Moreover, it is unknown if a buildup of micropollutants on ion exchangers due to 491 inefficient desorption would eventually block nutrient exchange sites. In this study, the 492 adsorption of micropollutants (present at low concentrations in the feed water) on ion 493 exchangers had negligible impact on nutrient removal, but long-term performance is 494 uncertain.

495

496 The impact and fate of TCS, E2 and SMX during nutrient ion exchange-

497 regeneration in actual anaerobic filtrate

- 498 Ion exchangers were tested in anaerobic filtrate supplemented with 300 μg/L each TCS,
- 499 E2, and SMX to investigate the impact of micropollutants on nutrient exchange in a real
- 500 wastewater matrix containing organic carbon (water quality parameters are listed in SI,
- Table S9). The presence of micropollutants in actual anaerobic wastewater did not
- 502 impact nutrient removal or regeneration (all t-test p-values were greater than 0.05;
- Table 2), this finding was similar to the finding from Milli-Q water tests. Compared to
- other constituents in real anaerobic filtrate, such as organic carbon and ions,
- 505 micropollutants were in much lower levels, and therefore, they less likely had
- 506 substantial impact on nutrient removal.
- 507

508 Table 2: Nutrient removal and regeneration by ion exchangers in anaerobic effluent,

509 with and without the presence of micropollutants. All tests were conducted in triplicate,

lon exchanger	Nutrient mole		No MP	With MPs	p- value
Clinoptilolite	NH₄-N mmol/g exchanger	removed	0.69±0.07	0.58±0.15	0.31
		regenerated	0.69±0.07	0.48±0.08	0.31
LayneRT	PO₄-P mmol/g exchanger	removed	0.13±0.00	0.13±0.00	0.97
		regenerated	0.11±0.00	0.10±0.00	0.10
DOW-HFO-Cu		removed	0.13±0.00	0.12±0.00	0.09
		regenerated	0.11±0.01	0.11±0.00	0.09

510 and values shown indicate means ± 1 standard deviation.

511

512 The adsorption and desorption of micropollutants during nutrient ion exchange-

regeneration was changed in complex wastewater matrix compared to pure water tests.

514 In control experiments without ion-exchangers, approximately 44% of TCS (the most

515 hydrophobic compound) was lost to the wastewater matrix, and approximately 26% of

516 E2 was lost to the matrix. The most hydrophilic compound tested, SMX, was not lost to

517 the wastewater matrix. Therefore, when calculating percent removal by ion exchangers,

the compound lost in control tests was considered. In experiments conducted with ion

519 exchangers, as shown in Table 3, the extent of SMX adsorption onto phosphate

520 exchangers from anaerobic filtrate was 57%, which was similar to the results from MilliQ

521 water tests, indicating suspended solids and organic matter did not interfere with SMX

adsorption. However, SMX percent desorption decreased in real effluent tests. TCS and

523 E2 adsorption onto ion exchangers from real anaerobic filtrate decreased in the complex

524 matrix compared with previous pure water tests, which could be attributed to

adsorption onto suspended solids and competition from organic carbon with these

526 neutral micropollutant molecules. The extent of TCS and E2 desorption were much

higher in the anaerobic filtrate than in pure water tests. These results indicate thatconstituents in real anaerobic wastewater would hinder TCS and E2 adsorption and

529 desorption with phosphate exchangers.

530

532 **Table 3**: TCS, E2 and SMX removal and regeneration by ion exchangers in anaerobic

533 effluent.

	Clinoptilolite		LayneRT		DOW-	
					HFO-Cu	
	% removal	%	%	%	%	%
		regeneration	removal	regeneration	removal	regeneration
TCS	NA	NA	50	74	54	68
E2	NA	NA	59	55	66	68
SMX	NA	NA	57	3	71	4

534

535 The fate of micropollutants during struvite precipitation

536 The concentrations of TCS, E2 and SMX in the aqueous solution did not decrease during 537 struvite precipitation (Table S8), indicating that these micropollutants were not able to 538 adsorb on, or assimilate into, struvite crystals. The distribution coefficient D_{ow} (Table S1) 539 shows that, at pH 9, which was used for struvite precipitation, the majority of TCS and

540 E2 molecules were still hydrophobic, whereas SMX was mostly dissociated and

541 hydrophilic. Previous reports suggested that the accumulation of micropollutants in

struvite cannot be fully explained by hydrophobicity since relatively hydrophilic
 compounds tetracycline (log K_{ow} = -1.37) and quinolones (log K_{ow} = 0.89) were observed

- 544 in struvite crystals ^{34,35}.
- 545

546 In previous studies, the majority of tetracycline accumulation in struvite was considered 547 to be due to spontaneous assimilation into struvite's structure during formation, rather than being adsorbed onto the surface of pre-formed struvite ^{34,35}. This finding was 548 549 explained by tetracycline's potential as a ligand, wherein the molecule's β -hydroxyl ketone moiety can donate electron pairs to form stable complexes with Mg²⁺ or Ca²⁺ 550 ^{35,66–68}. Thus, the partitioning of E2, TCS, and SMX to the aqueous phase observed in this 551 study may be explained by the compounds' inability to form coordination complexes 552 553 with Mg²⁺ in struvite. According to the pKa value, more than 98% of E2 was in neutral form at pH 9, clearly preventing it from participating in Lewis acid-base reactions with 554 555 metal ions. For TCS, the charged fractions dominate at pH 9. The dissociated phenolic 556 group on TCS (Table S1) is affected by resonance due to the presence of benzene. The 557 resonance phenomenon makes non-bonded electron pairs of oxygen form double bonds with benzene carbon, turning the dissociated phenolic group into more acidic forms, 558 which can result in difficulty forming a coordinate bond between TCS and Mg^{2+ 37,69}. 559 560 Dissociated SMX also dominates at pH 9. The charged fraction of SMX can form 561 coordinate complexes with first and second row transition metals such as Cr, Mn(II), Zn(II), Cd(II), and Co(II).^{70,71} However, as negligible removal of SMX was observed during 562 563 struvite precipitation, SMX may not be able to form complexes with metals such as

- 564 Mg(II). According to hard soft acid bases rules ⁷², Mg is a hard acid that is relatively
- nonpolarizable; therefore, it is easier for Mg to form stable complexes with hard bases
- 566 such as OH⁻, which is present in tetracyclines. However, it is more difficult for Mg to
- 567 form stable complexes with the soft base functional groups in SMX such as sulfonamide
- 568 nitrogen, amino nitrogen, and sulfonyl oxygen. Thus, micropollutants that cannot form
- 569 coordinate complexes with the metal in struvite are unlikely to be present in
- 570 precipitated struvite.

571 Conclusions

- 572 This research demonstrated that ion exchange-precipitation can effectively recover 573 nutrients from nutrient-rich waters (both lab-grade and actual anaerobic effluent), 574 regardless of the presence of TCS, E2 and SMX. The extent of nutrient sorption and 575 desorption was not influenced by the presence of these micropollutants, but the
- 576 reaction rate of nutrient exchange decreased when TCS, E2, and SMX were present.
- 577 These neutral and anionic micropollutants were able to co-adsorb to phosphate
- 578 exchangers while orthophosphate was exchanged and were desorbed during ion
- 579 exchanger regeneration. However, these micropollutants did not partition to
- 580 precipitated struvite, so they do not pose risks in the final solid fertilizer product.
- 581

582 The findings from this research have real-world implications. Specifically, the 583 adsorption/desorption behaviors indicated that micropollutants could accumulate on 584 ion exchangers, which may eventually lead to saturation of the ion exchangers, causing 585 bypass of micropollutants into the ion exchange effluent that would put additional 586 stress on mainstream treatment or receiving natural waters, depending on whether ion 587 exchange feed water is from AnMBRs or AD belt filter filtrate. When the micropollutants 588 were present in actual anaerobic wastewater, they did not interfere with nutrient 589 removal and recovery; however, the complex matrix of anaerobic wastewater tended to 590 decrease co-adsorption and increase desorption of TCS and E2 from phosphate-specific 591 exchangers. There could also be greater chances for these neutral compounds to be 592 present in the ion exchange bed effluent or regeneration solution. Therefore, other non-593 selective adsorbents, such as biosolids-derived biochar, could be employed prior to ion 594 exchange to remove micropollutants before recovering nutrients ⁵².

595

596 The fate of micropollutants through ion exchange-precipitation process is closely related 597 to the physical and chemical properties of both micropollutants, ion exchangers and 598 struvite. For example, clinoptilolite did not sorb selected micropollutants, likely on the 599 basis of surface charge and molecular size disparities, and the ability of micropollutants 600 to form coordinate complexes with the metal ions in struvite crystals appears to be the 601 key factor that determines partitioning of micropollutants between the aqueous phase

- and the precipitated struvite product. Future research extending these results to
- 603 cationic and zwitterionic micropollutants can help to derive more universal conclusions
- related to the impact and fate of micropollutants during nutrient recovery.

605 Supporting Information

The Supporting Information (SI) is available free of charge on the RSC Publishing Home website. The SI includes additional information related the micropollutant structure and properties, desorption datasets, LC-MS operation and analysis, calculation details of adsorption capacities and recoveries, kinetic modeling approach, response surface methodology, kinetic datasets, activity coefficient calculations, zeta potential and pore

size analyses, nutrient isotherms, SEM images, and struvite data.

612 Acknowledgements

613 This study was funded by a grant from the Lafferty Family Foundation. Y.T. was partially

614 supported by Marquette University's Jobling Fellowship. The authors greatly appreciate

assistance from Dr. Silva at University of Wisconsin-Milwaukee for her help with ionexchanger pore volume analysis.

617 References

- D. E. Carey, Y. Yang, P. J. McNamara and B. K. Mayer, *Bioresour. Technol.*, 2016,
- **215**, 186–198.
- 620 2 M. D. Seib, K. J. Berg and D. H. Zitomer, *Environ. Sci. Water Res. Technol.*, 2016, 2,
 621 290–297.
- 622 3 P. L. McCarty, J. Bae and J. Kim, *Environ. Sci. Technol.*, 2011, **45**, 7100–6.
- A. L. Smith, L. B. Stadler, L. Cao, N. G. Love, L. Raskin and S. J. Skerlos, *Environ. Sci. Technol.*, 2014, **48**, 5972–5981.
- 5 J. Jimenez, E. Latrille, J. Harmand, A. Robles, J. Ferrer, D. Gaida, C. Wolf, F. Mairet,
- 626 O. Bernard, V. Alcaraz-Gonzalez, H. Mendez-Acosta, D. Zitomer, D. Totzke, H.
- 627 Spanjers, F. Jacobi, A. Guwy, R. Dinsdale, G. Premier, S. Mazhegrane, G. Ruiz-
- 628 Filippi, A. Seco, T. Ribeiro, A. Pauss and J.-P. Steyer, *Rev. Environ. Sci.*
- 629 *Bio/Technology*, 2015, **14**, 615–648.
- 630 6 Wisconsin DNR, *Effluent Standards And Limitations For Phosphorus*, US, 2010.
- B. K. Mayer, D. Gerrity, B. E. Rittmann, D. Reisinger and S. Brandt-Williams, *Crit. Rev. Environ. Sci. Technol.*, 2013, 43, 409–441.
- B. E. Rittmann, B. Mayer, P. Westerhoff and M. Edwards, *Chemosphere*, 2011, 84,

634		846–853.
635	9	T. S. S. Neset and D. Cordell, <i>J. Sci. Food Agric.</i> , 2012, 92 , 2–6.
636	10	V. Smill and R. A. Streatfeild, Electron. Green J., 2002.
637	11	B. K. Mayer, L. A. Baker, T. H. Boyer, P. Drechsel, M. Gifford, M. A. Hanjra, P.
638		Parameswaran, J. Stoltzfus, P. Westerhoff and B. E. Rittmann, Environ. Sci.
639		<i>Technol.</i> , 2016, 50 , 6606–6620.
640	12	B. D. Blair, J. P. Crago, C. J. Hedman, R. J. F. Treguer, C. Magruder, L. S. Royer and
641		R. D. Klaper, <i>Sci. Total Environ.</i> , 2013, 444 , 515–21.
642	13	D. E. Carey, D. H. Zitomer, A. D. Kappell, M. J. Choi, K. R. Hristova and P. J.
643		McNamara, Environ. Sci. Process. Impacts, 2016, 18 , 1060–1067.
644	14	D. E. Carey and P. J. Mcnamara, <i>Front. Microbiol.</i> , 2015, 5.
645	15	P. J. McNamara, T. M. Lapara and P. J. Novak, Environ. Sci. Technol., 2014, 48,
646		7393–7400.
647	16	D. E. Carey and P. J. McNamara, Chemosphere, 2016, 163, 22–26.
648	17	A. M. Vajda, L. B. Barber, J. L. Gray, E. M. Lopez, J. D. Woodling and D. O. Norris,
649		Environ. Sci. Technol., 2008, 42 , 3407–3414.
650	18	K. Hruska and M. Franek, <i>Vet Med</i> , 2012, 57 , 1–35.
651	19	J. C. Underwood, R. W. Harvey, D. W. Metge, D. A. Repert, L. K. Baumgartner, R. L.
652		Smith, T. M. Roane and L. B. Barber, <i>Environ. Sci. Technol.</i> , 2011, 45 , 3096–3101.
653	20	V. G. Samaras, A. S. Stasinakis, D. Mamais, N. S. Thomaidis and T. D. Lekkas, J.
654		Hazard. Mater., 2013, 244 , 259–267.
655	21	T. Z. D. de Mes, K. Kujawa-Roeleveld, G. Zeeman and G. Lettinga, Water Sci.
656		Technol., 2008, 57 , 1177–1182.
657	22	J. Malmborg and J. Magnér, J. Environ. Manage., 2015, 153 , 1–10.
658	23	V. M. Monsalvo, J. A. McDonald, S. J. Khan and P. Le-Clech, Water Res., 2014, 49,
659		103–112.
660	24	T. Alvarino, S. Suarez, J. M. Lema and F. Omil, <i>J. Hazard. Mater.</i> , 2014, 278 , 506–
661		513.
662	25	L. Gonzalez-Gil, M. Papa, D. Feretti, E. Ceretti, G. Mazzoleni, N. Steimberg, R.
663		Pedrazzani, G. Bertanza, J. M. Lema and M. Carballa, Water Res., 2016, 102, 211-
664		220.
665	26	A. Hedström, <i>J. Environ. Eng.</i> , 2001, 127 , 673–681.
666	27	M. Razali, Y. Zhao and M. Bruen, <i>Sep. Purif. Technol.</i> , 2007, 55 , 300–306.
667	28	D. Zhao and A. K. Sengupta, <i>Water Res.</i> , 1998, 32 , 1613–1625.

668	29	S. Sengupta and A. Pandit, <i>Water Res.</i> , 2011, 45 , 3318–30.
669	30	R. Laridi, J. C. Auclair and H. Benmoussa, Environ. Technol., 2005, 26, 525–536.
670	31	J. A. O'Neal and T. H. Boyer, <i>Environ. Sci. Water Res. Technol.</i> , 2015, 1 , 481–492.
671	32	E. V Münch and K. Barr, <i>Water Res.</i> , 2001, 35 , 151–159.
672	33	A. T. Williams, D. H. Zitomer and B. K. Mayer, Environ. Sci. Water Res. Technol.,
673		2015, 1 , 832–838.
674	34	D. Antakyal, B. Kuch, V. Preyl and H. Steinmetz, Proc. Water Environ. Fed., 2011,
675		2011 , 575–582.
676	35	S. Başakçilardan-Kabakci, A. Thompson, E. Cartmell and K. Le Corre, Water
677		Environ. Res., 2007, 79 , 2551–2556.
678	36	L. M. Blaney, S. Cinar and A. K. SenGupta, <i>Water Res.</i> , 2007, 41 , 1603–1613.
679	37	R. P. Schwarzenbach, P. M. Gschwend and D. M. Imboden, Environmental organic
680		chemistry, John Wiley & Sons, 2005.
681	38	G. M. Lunn, L. E. Spencer, A. M. J. Ruby and A. McCaskill, 44th International
682		Conference on Environmental Systems, 2014.
683	39	S. Sengupta and A. Pandit, <i>Water Res.</i> , 2011, 45 , 3318–3330.
684	40	APHA, AWWA and WEF, Standard methods for the examination of water and
685		wastewater, 1998.
686	41	G. A. Smith, A. D. Zaffurio, M. L. Zimmerman and D. J. Munch, Determination of
687		Hormones in Drinking Water by Solids Phase Extraction (SPE)and Liquid
688		Chromatography Electrospray Ionization Tandem Mass Spectrometry (LC-ESI-
689		MS/MS), 2010.
690	42	D. C. Montgomery, Applied statistics and probability for engineers third edition,
691		2003, vol. 37.
692	43	Y. S. Ho and G. McKay, <i>Process Biochem.</i> , 1999, 34 , 451–465.
693	44	Y. S. Ho, Water Res., 2006, 40, 119–125.
694	45	W. Plazinski, J. Dziuba and W. Rudzinski, Adsorption, 2013, 19 , 1055–1064.
695	46	R. Klaewkla, M. Arend and W. F. Hoelderich, in Mass Transfer - Advanced Aspects,
696		2011, pp. 667–684.
697	47	C. N. Sawyer, P. L. McCarty and G. F. Parkin, 2003.
698	48	S. D. Faust and O. M. Aly, Chemistry of water treatment, CRC Press, 1998.
699	49	T. Farí, A. R. Ruiz-Salvador and A. Rivera, Microporous Mesoporous Mater., 2003,
700		61 , 117–125.
701	50	M. Carmona, A. De Lucas, J. L. Valverde, B. Velasco and J. F. Rodríguez, Chem. Eng.

702		<i>J.</i> , 2006, 117 , 155–160.
703	51	M. Inyang and E. Dickenson, Chemosphere, 2015, 134 , 232–240.
704	52	Y. Tong, B. K. Mayer and P. J. McNamara, Environ. Sci. Water Res. Technol., 2016,
705		2 , 761–768.
706	53	A. A. Halim, H. A. Aziz, M. A. M. Johari and K. S. Ariffin, Desalination, 2010, 262,
707		31–35.
708	54	HJ. Butt, K. Graf and M. Kappl, Physics and chemistry of interfaces, John Wiley &
709		Sons, 2006.
710	55	G. Limousin, JP. Gaudet, L. Charlet, S. Szenknect, V. Barthès and M. Krimissa,
711		Appl. Geochemistry, 2007, 22 , 249–275.
712	56	L. Cumbal and A. K. Sengupta, <i>Environ. Sci. Technol.</i> , 2005, 39 , 6508–6515.
713	57	C. Hinz, <i>Geoderma</i> , 2001, 99 , 225–243.
714	58	G. Limousin, J. P. Gaudet, L. Charlet, S. Szenknect, V. Barthès and M. Krimissa,
715		Appl. Geochemistry, 2007, 22 , 249–275.
716	59	C. Janiak, J. Chem. Soc. Dalt. Trans., 2000, 3885–3896.
717	60	K. A. Landry and T. H. Boyer, <i>Water Res.</i> , 2013, 47 , 6432–6444.
718	61	J. C. Crittenden, R. R. Trussell, D. W. Hand, K. J. Howe and G. Tchobanoglous,
719		MWH's water treatment: principles and design, John Wiley & Sons, 2012.
720	62	N. P. Cheremisinoff, Handbook of water and wastewater treatment technologies,
721		2002.
722	63	KC. Lee and Y. Ku, <i>Sep. Sci. Technol.</i> , 1996, 31 , 2557–2577.
723	64	R. L. Hinrichs and V. L. Snoeyink, <i>Water Res.</i> , 1976, 10 , 79–87.
724	65	P. Li and A. K. SenGupta, <i>Environ. Sci. Technol.</i> , 1998, 32 , 3756–3766.
725	66	J. Tolls, Environ. Sci. Technol., 2001, 35 , 3397–3406.
726	67	I. Turel, <i>Coord. Chem. Rev.</i> , 2002, 232 , 27–47.
727	68	M. O. Schmitt and S. Schneider, <i>PhysChemComm</i> , 2000, 3 , 42–55.
728	69	J. DeRuiter, .
729	70	G. Kanagaraj and G. N. Rao, Synth. React. Inorganic, Met. Nano-Metal Chem.,
730		1992, 22 , 559–574.
731	71	B. Kesimli and A. Topacli, Spectrochim. Acta Part A Mol. Biomol. Spectrosc., 2001,
732		57 , 1031–1036.
733	72	R. G. Pearson, J. Am. Chem. Soc., 1963, 85 , 3533–3539.
734		