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### Abstract

This paper presents analytical modelling of the axial-flexural behaviour of Reactive Powder Concrete (RPC) columns reinforced with and without steel fibres of different types (industrial and waste) in individual and hybrid forms. An analytical stress-strain model for unconfined RPC was used for the analysis of the axial loads and bending moments of the fibrous RPC columns. The layer-by-layer numerical integration method was used to calculate the axial load and bending moments in this study. The analytically developed axial load-bending moment ( P-M ) interaction diagrams were validated by using experimental results from the literature. A para- metric study was carried out to investigate the influence of the properties of steel fibres on the axial-flexural behaviour of fibrous RPC columns. It was found that the analytical unconfined stress-strain model used in this study well estimates the maximum axial loads and the maximum bending moments of the RPC columns re- inforced with and without different types of steel fibres. Also, the influence of the properties of steel fibres is more pronounced at eccentric and flexural loading

### Keywords

interaction, diagram, columns, axial-flexural, fibres, rpc, steel, reinforced

### Disciplines

Engineering | Science and Technology Studies

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# Axial -Flexural Interaction Diagram of RPC Columns Reinforced with Steel Fibres

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## Abstract

This paper presents analytical modelling of the axial-flexural behaviour of Reactive Powder Concrete (RPC) columns reinforced with and without steel fibres of different types (industrial and waste) in individual and hybrid forms. An analytical stress-strain model for unconfined RPC was used for the analysis of the axial loads and bending moments of the fibrous RPC columns. The layer-by-layer numerical integration method was used to calculate the axial load and bending moments in this study. The analytically developed axial load-bending moment ( $P$ - $M$ ) interaction diagrams were validated by using experimental results from the literature. A parametric study was carried out to investigate the influence of the properties of steel fibres on the axial-flexural behaviour of fibrous RPC columns. It was found that the analytical unconfined stress-strain model used in this study well estimates the maximum axial loads and the maximum bending moments of the RPC columns reinforced with and without different types of steel fibres. Also, the influence of the properties of steel fibres is more pronounced at eccentric and flexural loadings.

Keywords: RPC column; Steel fibre; Maximum axial load; Bending moment; Loading conditions;  $P$ - $M$  interaction diagram.

## 27 **1. Introduction**

28 The interest in the utilization of Ultra-High Strength Concrete (UHSC) in construction is  
29 increasing with the continuous development in the construction industry. Specifically, the use  
30 of Reactive Powder Concrete (RPC), which is well known for its superior strength and  
31 durability [1-5], in structural members such as columns in lower stories is highly desirable.  
32 However, the increase in the strength of the concrete is offset by an increase in the brittleness  
33 of the concrete [6-8] which may expose the column to a sudden failure without prior notice. As  
34 such, concerns may be raised of utilizing such concrete in structural applications and may limit  
35 the widespread utilization of RPC especially in seismically active areas. In addition, the use of  
36 concrete of superior strength such as RPC in columns requires more confinement which is  
37 normally obtained by reducing the spacing of the confining lateral steel reinforcement in the  
38 columns. However, the ACI 318-14 design code [9] limits the minimum spacing between the  
39 confining helices or ties to 25 mm to avoid the congestion of the transverse steel reinforcement  
40 and to prevent the formation of a separation plane between the concrete core and the concrete  
41 cover. Consequently, enhancing the properties of the RPC is essential to overcome the  
42 brittleness issue and improve the behaviour of RPC under loading.

43

44 The inclusion of steel fibres in the concrete columns is a practical solution to enhance the  
45 behaviour of the concrete columns under loading. The role of steel fibres in the concrete inhibits  
46 the initiation of the micro cracks that are developed due to either the applied loads or the  
47 shrinkage. The fibres also restrain the widening of the macro cracks by bridging the macro  
48 cracks until debonding from the concrete paste [10-12]. However, the geometry, content and  
49 type of the steel fibres have a significant influence on the properties of the concrete. It was  
50 stated that the length, configuration and the content of the steel fibre included in the concrete  
51 greatly influence the load carrying capacity, toughness and the post peak behaviour of the  
52 concrete [13-16]. Moreover, some researchers explored the influence of combining different

53 types of steel fibres to form hybrid steel fibres on the concrete to make use of the role of each  
54 fibre in concrete to maximise the benefits of steel fibres included in the concrete. For instance,  
55 Kang et al. [17] and Lawler et al. [18] reported that the tensile behaviour of the concrete was  
56 effectively enhanced by the inclusion of the hybrid fibres (macro and micro). Lawler et al. [19]  
57 and Hadi et al. [20] reported that the combination of micro and macro fibres noticeably  
58 enhanced the strength and the toughness of the concrete compared with the concrete that  
59 included one type of fibre. It was reported that the inclusion of steel fibres and polypropylene  
60 fibres effectively enhanced the tensile strength, maximum strain and flexural behaviour of the  
61 concrete. The improvement was attributed to the role of steel fibre in enhancing the strength  
62 and to the role of polypropylene in enhancing the ductility of the concrete [21-23]. Moreover,  
63 the hybridization of two types of fibre that differ in the modulus of elasticity was reported by  
64 Banthia and Sheng [24]. Steel fibres and carbon fibres were hybridized and included in the  
65 concrete. Banthia and Sheng [24] stated that steel fibre which has a high modulus of elasticity  
66 has enhanced the strength of the concrete while carbon fibres which has a low modulus of  
67 elasticity enhanced the toughness of the concrete.

68

69 The influence of steel fibre on the axially loaded members such as reinforced RPC columns has  
70 been investigated by Hadi and Al-Tikrite [25] and Al-Tikrite and Hadi [26]. It was reported  
71 that the inclusion of steel fibres in the reinforced RPC columns has effectively influenced the  
72 load carrying capacity and the ductility of the columns. Moreover, the influence of steel fibre  
73 on the post peak behaviour was apparent in comparison with non-fibrous columns. Similar  
74 findings were reported by Hadi [27], Aoude et al. [28], Aoude et al. [29] and Hosinieh et al.  
75 [30]. Nevertheless, the analytical axial load-bending moment interaction diagram of the RPC  
76 column reinforced with different types of steel fibres has not been investigated as yet. As such,  
77 this study ; as a complementary study for the studies conducted by Hadi and Al-Tikrite [25]  
78 and Al-Tikrite and Hadi [26]; investigate analytically the axial load-bending moment ( $P$ - $M$ )

79 interaction diagrams of the RPC columns that included different types of steel fibre (industrial  
80 and waste) in individual and hybrid forms. A stress-strain model for unconfined fibrous RPC  
81 was used to construct the  $P$ - $M$  interaction diagrams. The experimental investigations of Hadi  
82 and Al-Tikrite [25] and Al-Tikrite and Hadi [26] on the behaviour of RPC column reinforced  
83 with and without different types of steel fibres tested under concentric, eccentric and flexural  
84 loadings was used for validation. Also, the influence of the steel fibres properties such as aspect  
85 ratio on the performance of the fibrous RPC columns under different loading conditions is  
86 investigated analytically in this research paper.

87

## 88 **2. The ( $P$ - $M$ ) Interactions Analytical Modelling**

89 To adequately present the behaviour of the RPC columns analytically in comparison with the  
90 experimental results, a proper stress-strain model that takes into account the strength of the  
91 concrete and the influence of different types of steel fibre of different geometry and volume  
92 content must be applied. Al-Tikrite and Hadi [31] investigated the applicability of applying the  
93 existing stress-strain models proposed in the literature on the unconfined RPC reinforced with  
94 different types of steel fibre of different types of steel fibre of different geometry and volume  
95 content. Al-Tikrite and Hadi [31] concluded that the influence of the properties of steel fibers  
96 on the behavior of concrete under compression is not well presented in the models that were  
97 proposed in the literature. The applicability of the empirical stress-strain models on the  
98 unconfined RPC that included different types of steel fibers of different properties is not  
99 adequate. As such, Al-Tikrite and Hadi [31] have proposed a stress-strain model for RPC  
100 reinforced with different types of steel fibre of different geometry and volume content. The  
101 proposed model used in this study is specifically designed for reactive powder based concrete  
102 reinforced with different types of steel fibre of different geometry and volume content where  
103 no coarse aggregates is included and the influence of steel fibre are very apparent in the  
104 behaviour of this type of concrete (See Fig. 1). Consequently, the axial load-bending moment

105 interaction diagrams ( $P$ - $M$ ) of the RPC columns were developed analytically by applying the  
106 stress-strain relationship model for unconfined RPC that was proposed by Al-Tikrite and Hadi  
107 [31]. For RPC columns tested under eccentric and flexural loadings, the layer-by-layer  
108 numerical integration method was used to analyse the columns' cross section.

109

110 For the RPC columns tested under concentric loading, the axial strength of the reinforced RPC  
111 column was calculated using the expression given by Eq. 1:

$$112 \quad P_o = 0.85 f'_c (A_g - A_s) + f_y A_s \quad (1)$$

113 where,  $P_o$  is the nominal axial load,  $f'_c$  is the compressive strength of RPC,  $A_g$  is the gross area  
114 of the column,  $A_s$  is the area of the longitudinal steel bars and  $f_y$  is the yield strength of the  
115 longitudinal steel reinforcement.

116

117 For the RPC columns tested under eccentric and flexural loadings, the cross section was  
118 analysed by using the layer-by-layer numerical integration method to predict the total load and  
119 the corresponding bending moment. In this method, the cross section is divided into  $m$  number  
120 of small strips. The height of the small strips is equal to  $t$  and the width is equal to  $l_i$ . The height  
121 of strips was set to 1 mm. Figure 2 shows the layer-by-layer numerical integration method. The  
122 assumptions made were that the plane section remains plane and the strain along the cross  
123 section is linear. The concrete strain at the centre of each strip ( $\varepsilon_i$ ) was assumed to be linearly  
124 distributed along the cross section of the columns. The strain in each strip was determined by  
125 using the expression given by Eq. 2:

$$126 \quad \varepsilon_{c_i} = \varepsilon_u \frac{d_n - (i - \frac{1}{2})t}{d_n} \quad (2)$$

127 where,  $\varepsilon_{ci}$  is the strain at any concrete strip,  $d_n$  is the depth of the neutral axis and  $\varepsilon_u$  is the  
 128 maximum concrete strain which is normally taken as 0.003. However, in this study,  $\varepsilon_u$  that was  
 129 experimentally obtained has been used in Eq. 2 for all columns.

130

131 The stress in each concrete strip was determined by modelling the whole cross section  
 132 analytically as unconfined cross section using the continuous axial stress-strain curve that was  
 133 proposed by Al-Tikrite and Hadi [31] as presented as follows:

$$134 \quad f_{ci} = f'_c \left[ \frac{\beta x}{(\beta-1)+x^\beta} \right] \quad \varepsilon_c \leq \varepsilon_{co} \quad (3)$$

$$135 \quad f_{ci} = f'_c \left[ \frac{n \beta x}{(n\beta-1)+x^{n\beta}} \right] \quad \varepsilon_c > \varepsilon_{co} \quad (4)$$

$$136 \quad \beta = \left[ \frac{1}{1 - \frac{f'_c}{\varepsilon_{co} E_{it}}} \right] \quad (5)$$

137 where,  $(x = \frac{\varepsilon}{\varepsilon_{co}})$ ,  $f_{ci}$  is the stress in layer  $i$ ,  $f'_c$  is the compressive strength of the concrete,  $\beta$   
 138 is a material parameter that depends on the shape of the stress-strain curve,  $\varepsilon_{co}$  is the strain that  
 139 corresponds to the maximum stress,  $E_{it}$  is the modulus of elasticity of the concrete and  $n$  is the  
 140 descending branch control factor. The descending branch control factor is calculated by using  
 141 the expression given by Eq. 6:

$$142 \quad n = 24.487 - 172 \times 10^{-3} (f'_c + 5.96 \frac{V_f l_f}{\phi}) \quad (6)$$

143 where,  $V_f$  is the volume fraction of fibres in percent,  $l$  is the length of fibres and  $\phi$  is the  
 144 diameter of fibres.

145

146 The strain  $\varepsilon_{co}$  corresponding to the maximum stress and the modulus of elasticity of the  
 147 concrete  $E_c$  can be determined by using the expression given by Eq. 7 and Eq. 8, respectively,  
 148 as follows:



149 
$$\varepsilon_{co} = \left[ 27 \times 10^{-6} (f'_c) - 1.4 \times 10^{-6} \left( \frac{v_f l_f}{\phi} \right) + 200 \times 10^{-6} \right] \quad (7)$$

150 
$$E_c = 3.206 \sqrt{f'_c} + 6.9 \quad (\text{in MPa}) \quad (8)$$

151 The force in the mid-height of each layer was calculated by using the expression given by Eq.  
152 9:

153 
$$P_{c_i} = f_{c_i} A_i \quad (9)$$

154 where,  $P_{c_i}$  is the force at the mid-height of the layer,  $f_i$  is the stress in the layer and  $A_i$  is the  
155 area of the layer. The bending moment at the mid-height of each layer was calculated by using  
156 Eq. 10:

157 
$$M_{c_i} = P_{c_i} \left[ \frac{D_0}{2} - \left( i - \frac{1}{2} \right) t \right] \quad (10)$$

158 where,  $M_{c_i}$  is the moment in the mid-height of the layer and  $D_0$  is the outer diameter of the  
159 column.

160 The longitudinal reinforcing bars were placed at a distance of  $d_{s_j}$  from the extreme compression  
161 layer of the column. The strain and stress of each longitudinal bar were determined by using  
162 the expressions given by Eq. 11 and Eq. 12:

163 
$$\varepsilon_{s_j} = \varepsilon_u \frac{d_n - d_{s_j}}{d_n} \quad (11)$$

164 
$$f_{s_j} = E_{s_j} \varepsilon_{s_j} \leq f_y \quad (12)$$

165 where,  $\varepsilon_{s_j}$  the strain of each longitudinal steel bar,  $d_n$  is the depth of the neutral axis,  $d_{s_j}$  is  
166 distance between the extreme compressive fibre to the centre of the  $j^{th}$  longitudinal steel bars,  
167  $\varepsilon_u$  is the maximum concrete strain which is normally taken as 0.003 [32],  $f_{s_j}$  is the stress in  
168 the  $j^{th}$  longitudinal steel bar and  $E_{s_j}$  is the modulus of elasticity of the  $j^{th}$  steel bar which is  
169 200 GPa and  $f_y$  is the yield strength of the steel bar. The force that is exerted in each  
170 longitudinal reinforcement steel bar was determined by using the expression given by Eq. 13:

171 
$$P_{s_j} = f_{s_j} A_{s_j} \quad (13)$$

172 where,  $A_{s_j}$  is the cross sectional area of the steel bar.

173

174 The bending moment that was exerted in each longitudinal reinforcement steel bar around the  
 175 centroid of the columns' circular cross section was determined by using the expression given  
 176 by Eq. 14:

177 
$$M_{s_j} = P_{s_j} \left[ \frac{D_0}{2} - d_{s_j} \right] \quad (14)$$

178

179 In summary, the nominal load  $P_0$ , nominal moment  $M_0$  and the eccentricity  $e$  is obtained as  
 180 follows:

181 
$$P_0 = \sum P_{c_i} + \sum P_{s_j} \quad (15)$$

182 
$$M_0 = \sum M_{c_i} + \sum M_{s_j} \quad (16)$$

183 
$$e = \frac{M_0}{P_0} \quad (17)$$

184 Moreover, the contribution of the steel fibre in strengthening the concrete in the tension zone  
 185 was considered in this study. The main parameters of steel fibres that affect the strength of the  
 186 concrete is the geometrical shape of steel fibres, the tensile stress that the fibre can sustain and  
 187 the orientation of steel fibres. According to Bentur and Mindess [33], the tensile stress that steel  
 188 fibre can sustain ( $\alpha_f$ ) is as follows:

189 
$$\alpha_f = \eta_{\theta_f} \tau_{fu} v_f \left( \frac{l_f}{d_f} \right) \quad (18)$$

190 where,  $\eta_{\theta_f}$ ,  $\tau_{fu}$ ,  $v_f$ ,  $l_f$  and  $d_f$  are the orientation effectiveness factor, the bond shear strength  
 191 of the fibre reinforced concrete, steel fibres volume fraction, length of steel fibre and diameter  
 192 of steel fibre. The bond shear strength of fibre reinforced concrete was calculated as proposed  
 193 by Marti et al. [34] as follows:

194 
$$\tau_{fu} = 0.6 (f'_c)^{2/3} \quad (19)$$

195 Also, the orientation effectiveness factor  $\eta_{\theta_f}$  is taken as 0.5 as suggested by Aveston et al. [35]  
196 . As such, by considering the behaviour of the longitudinal steel bars as elastic perfectly plastic  
197 in the tension and compression zones, the stress in each strip, the maximum load and the  
198 corresponding moment can be calculated. A Microsoft *EXCEL* spreadsheet was designed  
199 according to the procedure presented in this paper to calculate the axial loads and bending  
200 moments to develop the *P-M* interaction diagrams.

201

### 202 **3. Summary of the experimental program**

203 An experimental investigation was conducted by Hadi and Al-Tikrite [25] and Al-Tikrite and  
204 Hadi [26] on the steel fibre reinforced RPC column under different loading conditions. Three  
205 types of steel fibre were used: micro smooth steel fibre (MF), macro deformed steel fibre (DF)  
206 and waste steel fibre recovered from waste tyres (WF). Two types of steel fibre hybridization  
207 were conducted: industrial steel fibre hybridization (HF) and waste-industrial steel fibre  
208 hybridization (WHF). The plain RPC column (NF) act as a reference column. Twenty four RPC  
209 specimens of 200 mm diameter and 800 mm length were cast and prepared. Six specimens were  
210 tested under concentric, twelve specimens were tested under eccentric and six specimens were  
211 tested under flexural loadings. All specimens were reinforced longitudinally with six 12 mm  
212 deformed steel and tied with 10 mm helix. Figure 3 shows the details of the experimentally  
213 tested specimens. Table 1 presents the main test matrix of the experimental work conducted by  
214 Hadi and Al-Tikrite [25] and Al-Tikrite and Hadi [26].

215

### 216 **4. Analytical versus Experimental *P - M* Interaction Diagrams**

217 To validate the axial load-bending moment interaction diagrams (*P-M*) that were developed  
218 analytically, a comparison was made with the axial load-bending moment interaction diagrams

219 that were developed experimentally by Hadi and Al-Tikrite [25] and Al-Tikrite and Hadi [26].  
220 The experimental test results of the RPC specimens tested under concentric, eccentric and  
221 flexural loadings are presented in Tables 2 and 3.

222  
223 The comparison between the analytical and the experimental  $P-M$  interaction diagrams is  
224 shown in Fig. 4. It is obvious that the analytical model that was proposed by Al-Tikrite and  
225 Hadi [31] well matches the  $P-M$  interaction diagrams that were obtained experimentally. For  
226 Specimens NF-E0, NF-E25 and NF-E50, the analytical maximum axial loads calculated by  
227 using Al-Tikrite and Hadi [31] model are 90%, 82% and 77% of the experimental maximum  
228 axial loads. The analytical maximum bending moments corresponding to the maximum axial  
229 loads for Specimens NF-25, NF-E50 and NF-PB calculated with Al-Tikrite and Hadi [31]  
230 model are 75%, 72% and 66%, respectively, of the experimental maximum bending moments.

231  
232 The analytical  $P-M$  interaction diagrams that were developed using the proposed model of Al-  
233 Tikrite and Hadi [31] have well estimated the axial loads and bending moments of the fibrous  
234 RPC columns tested under different loading conditions. For Specimens MF-E0, DF-E0, HF-  
235 E0, WF-E0 and WHF-E0, the analytical maximum axial loads calculated using the stress-strain  
236 model are 88%, 84%, 89%, 86% and 89%, respectively, of the experimental maximum axial  
237 loads.

238  
239 For the specimens tested under 25 mm eccentric loading, the analytical maximum axial loads  
240 calculated are 88%-98% of the experimental maximum axial loads. The analytical maximum  
241 bending moments corresponding to the maximum axial loads are 78%-83% of the experimental  
242 maximum bending moments. Moreover, for the specimens tested under 50 mm eccentric  
243 loading, the analytical maximum axial loads calculated are 66%-87% of the experimental  
244 maximum axial loads. Also, the analytically calculated maximum bending moments

245 corresponding to the maximum axial loads from the stress-strain model are 70%-813% of the  
246 experimental maximum bending moments.

247

248 Thus, the analytical  $P$ - $M$  interaction diagrams developed by using the analytical model  
249 proposed by Al-Tikrite and Hadi [31] are found to be in good agreement with the experimental  
250  $P$ - $M$  interaction diagrams. In addition, the layer-by-layer numerical integration method is  
251 recommended to be used in predicting the axial loads and bending moments of the RPC  
252 columns that reinforced with industrial and waste steel fibres.

253

## 254 **5. Parametric Study**

255 A parametric study was conducted to explore the influence of the geometry of steel fibre in  
256 terms of length and diameter of steel fibres on the maximum axial load and maximum bending  
257 moment of the RPC columns reinforced with steel fibres tested under concentric, eccentric and  
258 flexural loadings. One type of steel fibre which is MF was selected as a representative of steel  
259 fibres to investigate the influence of variation in the diameter and length of steel fibre on the  
260 maximum load and moment that the column can withstand. As such, MF specimens were used  
261 as the reference specimens in the parametric study. The diameters of MF were taken as 0.2,  
262 0.33, 0.4 and 0.55 mm. The lengths of MF fibres were taken as 10, 18, 26 and 40 mm. The  
263 model proposed by Al-Tikrite and Hadi [31] was used for modelling the fibrous RPC column.  
264 The layer-by-layer numerical integration method was used for the analysis of the RPC column  
265 cross section. The normalised axial load and normalised bending moment were used to  
266 construct the  $P$ - $M$  interaction diagrams. The normalised axial load and bending moment were  
267 calculated according to the analytical expressions given in Eq. 22 and Eq. 23 as follows:

$$268 \quad P^* = \frac{P}{f_{co} A_g} \quad (22)$$

269 
$$M^* = \frac{M}{f_{co} A_g D} \quad (23)$$

270 To demonstrate the influence of variation of each aspect on the maximum axial load and the  
271 corresponding bending moment, the compressive strength of the RPC is assumed to be the same  
272 for all variations in the diameter, length and volume content in the parametric study. Also, the  
273 contribution of the steel fibre in the tension zone has been taken into account to demonstrate  
274 the influence of steel fibre in enhancing the strength of the concrete. As a result, the influence  
275 of steel fibre under eccentric loading was clearly apparent. The influence of the variation in the  
276 diameter, length and ratio of steel fibres on the axial load and bending moment of the RPC  
277 column is shown in Fig. 5. The variation in the diameter of steel fibre has a very slight effect  
278 on the axial load and bending moment at eccentric and flexural loadings as shown in Fig. 5 (a).  
279 Increasing the diameter of the steel fibres from 0.2 mm to 0.55 mm resulted in the axial  
280 eccentric load and the corresponding moment was increased significantly. Figure 5 (b) shows  
281 that the variation in the length of steel fibre has a significant effect on the load and the  
282 corresponding moment under eccentric and flexural loadings. It is apparent that short length  
283 steel fibre has more influence on the axial load and the corresponding moment under eccentric  
284 loading. Also, the flexural load and bending moment was greatly influenced by short length  
285 steel fibres more than long steel fibres. Figure 5 (c) shows that the variation in the percentage  
286 of steel fibre has slight influence on the axial load and the corresponding moment of RPC  
287 columns in comparison with the influence of the variation in the diameter and length of steel  
288 fibre.

289

290 **6. Conclusion**

291 This research study reports the experimental and analytical results of the experimental and  
292 analytical axial load-bending moment interaction diagrams of RPC columns reinforced with  
293 and without different types of steel fibres. The following conclusions were drawn based on the  
294 experimental and analytical results:

295 The *P-M* interaction diagrams were developed analytically based on an analytical model  
296 proposed by Al-Tikrite and Hadi [31] have adequately described and well matched the  
297 experimental *P-M* interaction diagrams. The layer-by-layer numerical integration method  
298 utilized in this research study can be utilized to precisely calculate the maximum axial loads  
299 and the maximum bending moments of the fibrous RPC columns.

300

301 The parametric study shows that the variation in the diameter of steel fibre influences the peak  
302 load and the corresponding moment of the fibrous RPC column undergoes eccentric loading.  
303 Moreover, the variation in the length of steel fibre greatly influences the flexural load and the  
304 bending moment of the fibrous RPC column undergoes flexural loading.

305

306 Based on the results obtained, the inclusion of the steel fibres in single or hybrid form  
307 effectively increased the axial load and the bending moment that RPC columns sustained.

308

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**Table 1.** The main test matrix of the experimental investigation.

Group	Column	Type of loading	Reinforcement		Steel fibre content
			Longitudinal	Transverse	
NF	NF-E0	Concentric	6N12	R10@40-mm	-
	NF-E25	Eccentric 25 mm			
	NF-E50	Eccentric 50 mm			
	NF-PB	Flexural			
MF	MF-E0	Concentric	6N12	R10@40-mm	4% MF
	MF-E25	Eccentric 25 mm			
	MF-E50	Eccentric 50 mm			
	MF-PB	Flexural			
DF	DF-E0	Concentric	6N12	R10@40-mm	2% DF
	DF-E25	Eccentric 25 mm			
	DF-E50	Eccentric 50 mm			
	DF-PB	Flexural			
HF	HF-E0	Concentric	6N12	R10@40-mm	2% MF and 1% DF
	HF-E25	Eccentric 25 mm			
	HF-E50	Eccentric 50 mm			
	HF-PB	Flexural			
WF	WF-E0	Concentric	6N12	R10@40-mm	3% WF
	WF-E25	Eccentric 25 mm			
	WF-E50	Eccentric 50 mm			
	WF-PB	Flexural			
WHF	WHF-E0	Concentric	6N12	R10@40-mm	1% MF, 0.5% DF and 1.5% WF
	WHF-E25	Eccentric 25 mm			
	WHF-E50	Eccentric 50 mm			
	WHF-PB	Flexural			

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**Table 2.** Experimental and analytical results of columns tested under concentric and eccentric (25 mm and 50 mm) loading.

Group	Column	Experimental maximum axial load (kN)	Analytical maximum axial load (kN)	Experimental bending moment (kN.m)	Analytical bending moment (kN.m)	Experimental axial deformation at maximum axial load (mm)	Experimental lateral deformation at maximum axial load (mm)
NF	NF-E0	3305	2967	-	-	4.6	-
	NF-E25	2194	1795	59	45	3.9	2.1
	NF-E50	1327	1028	71	51	6.0	3.7
MF	MF-E0	4374	3850	-	-	5.7	-
	MF-E25	2836	2483	78	62	4.7	2.8
	MF-E50	1711	1317	92	66	7.8	4.2
DF	DF-E0	3608	3020	-	-	4.9	-
	DF-E25	2247	1951	62	49	4.0	2.7
	DF-E50	1414	1070	76	54	6.5	3.9
HF	HF-E0	4055	3619	-	-	5.1	-
	HF-E25	2512	2460	69	61	4.7	2.8
	HF-E50	1529	1332	82	67	7.8	4.2
WF	WF-E0	4062	3510	-	-	5.3	-
	WF-E25	2496	2261	69	57	4.5	2.8
	WF-E50	1576	1037	85	62	7.5	4.1
WHF	WHF-E0	4067	3602	-	-	5.6	-
	WHF-E25	2531	2347	70	59	4.3	2.8
	WHF-E50	1516	1188	81	64	7.4	3.9

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**Table 3.** Experimental results of columns tested under flexural loading.

Group	Column	Maximum flexural load (kN)	Midspan deflection at maximum axial load (mm)	Bending moment (kN.m)
NF	NF-PB	357	6.5	41
MF	MF-PB	394	7.8	44
DF	DF-PB	379	7.6	44
HF	HF-PB	389	7.7	45
WF	WF-PB	404	8.0	47
WHF	WHF-PB	390	7.6	45

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475 diameter of steel fibre; (b) variation in the length of steel fibre; (c) variation in the steel fibre  
476 ratio.

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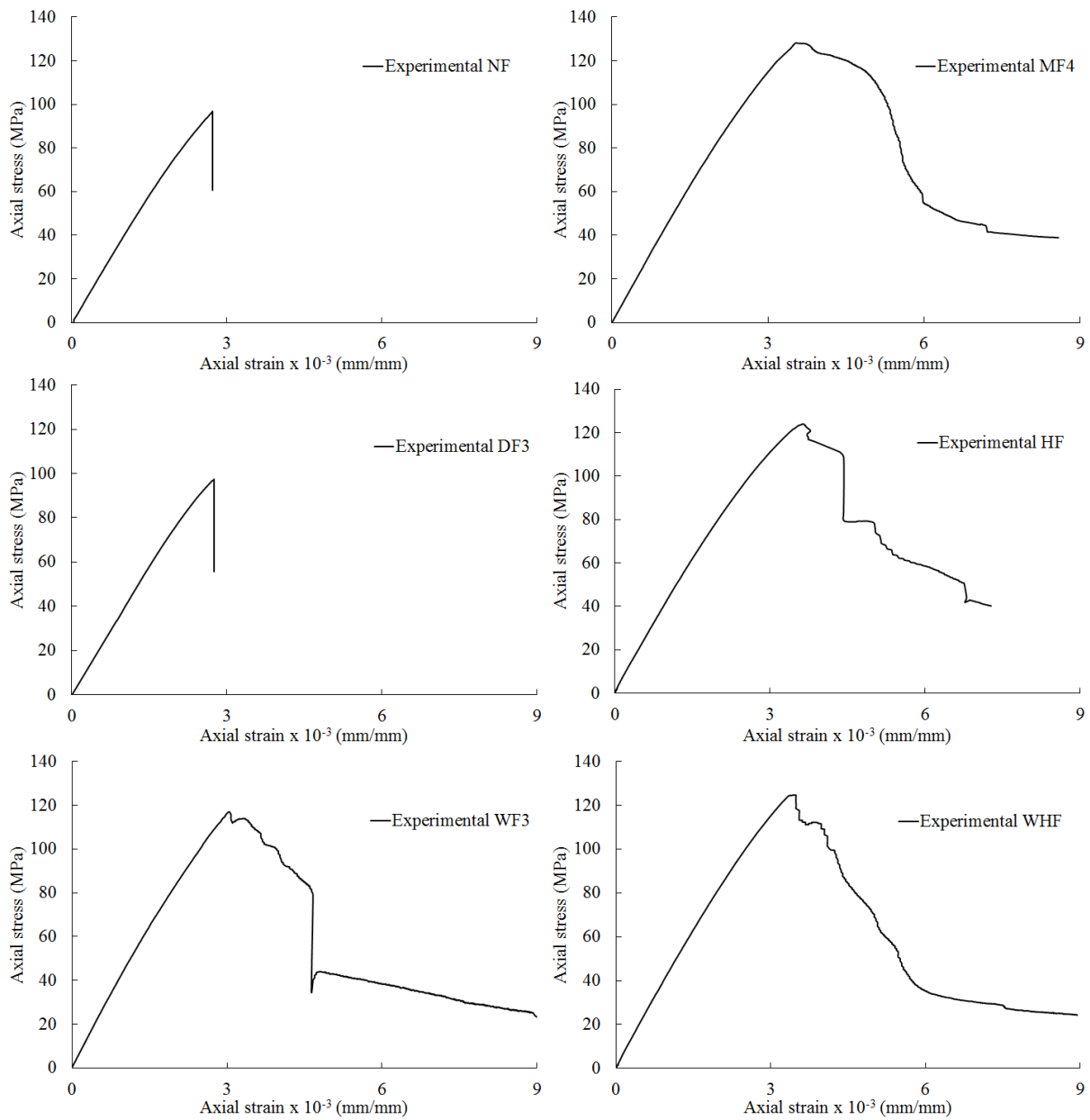
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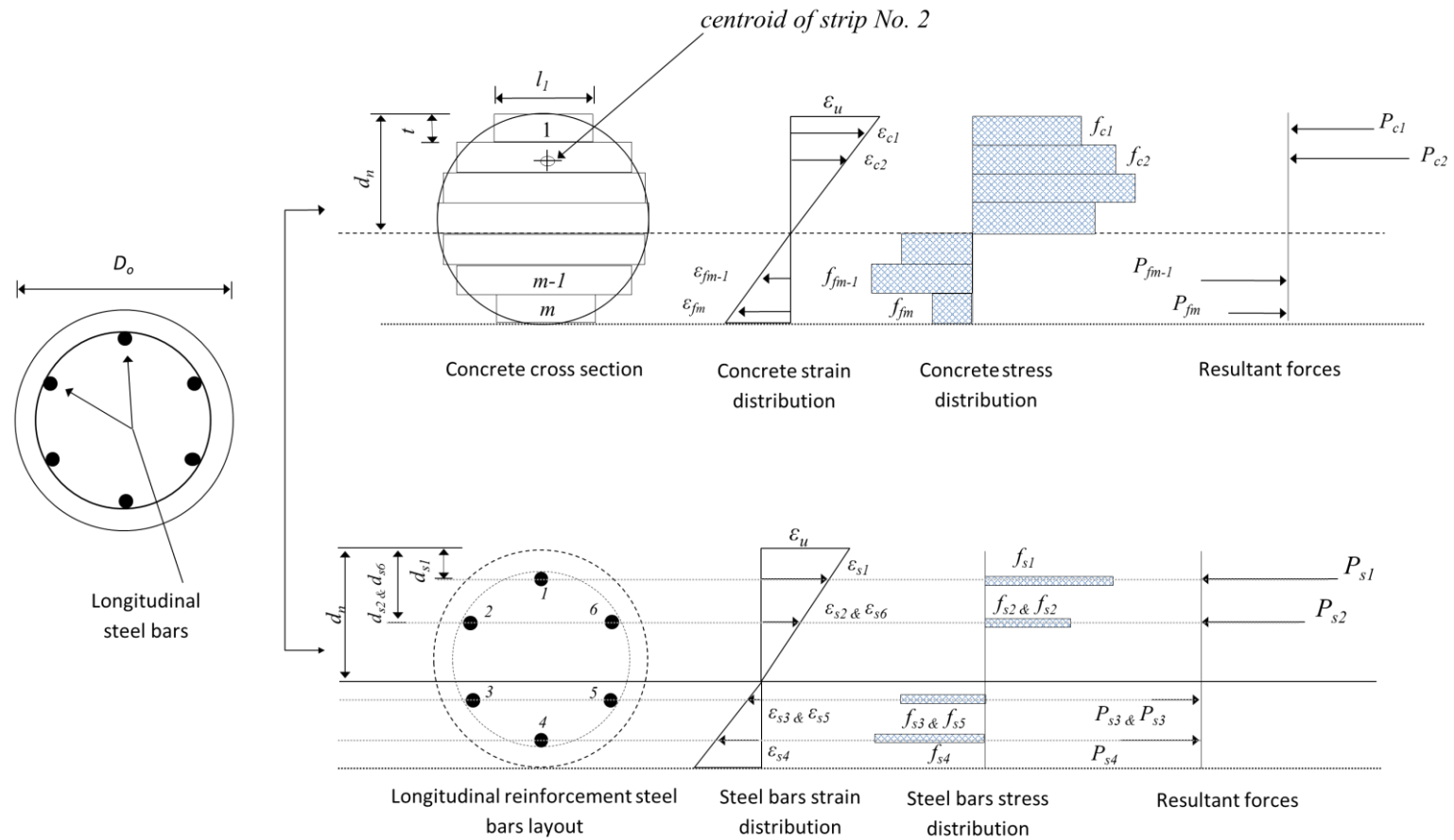


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483 **Fig. 1.** Stress-strain behaviour of RPC concrete reinforced with different types of steel fibre

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of different geometry and volume content [31].

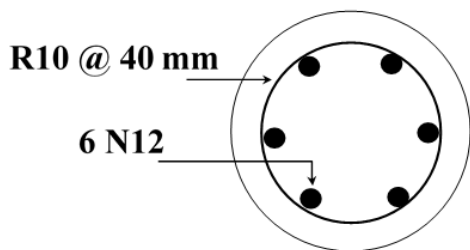
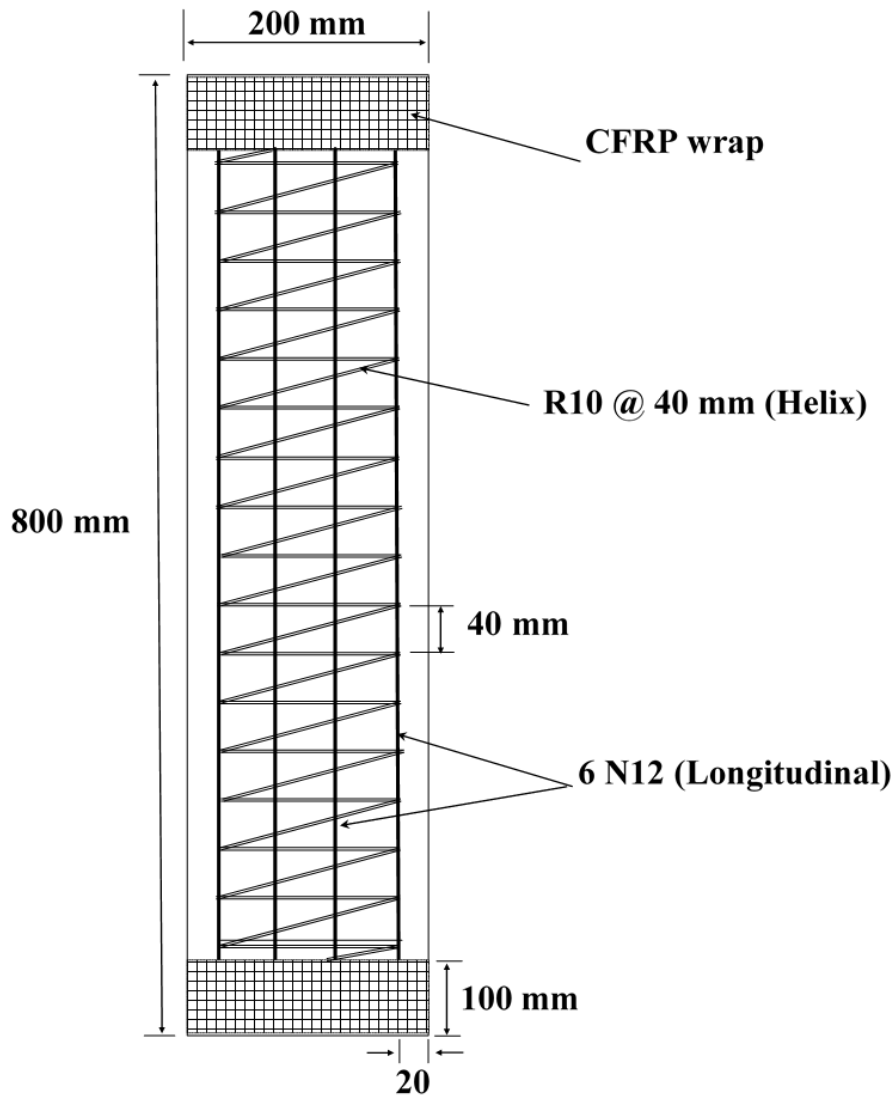


**Fig. 2.** Stress-strain distribution for computing  $P$ - $M$  interaction diagram by using layer-by-layer numerical integration method.

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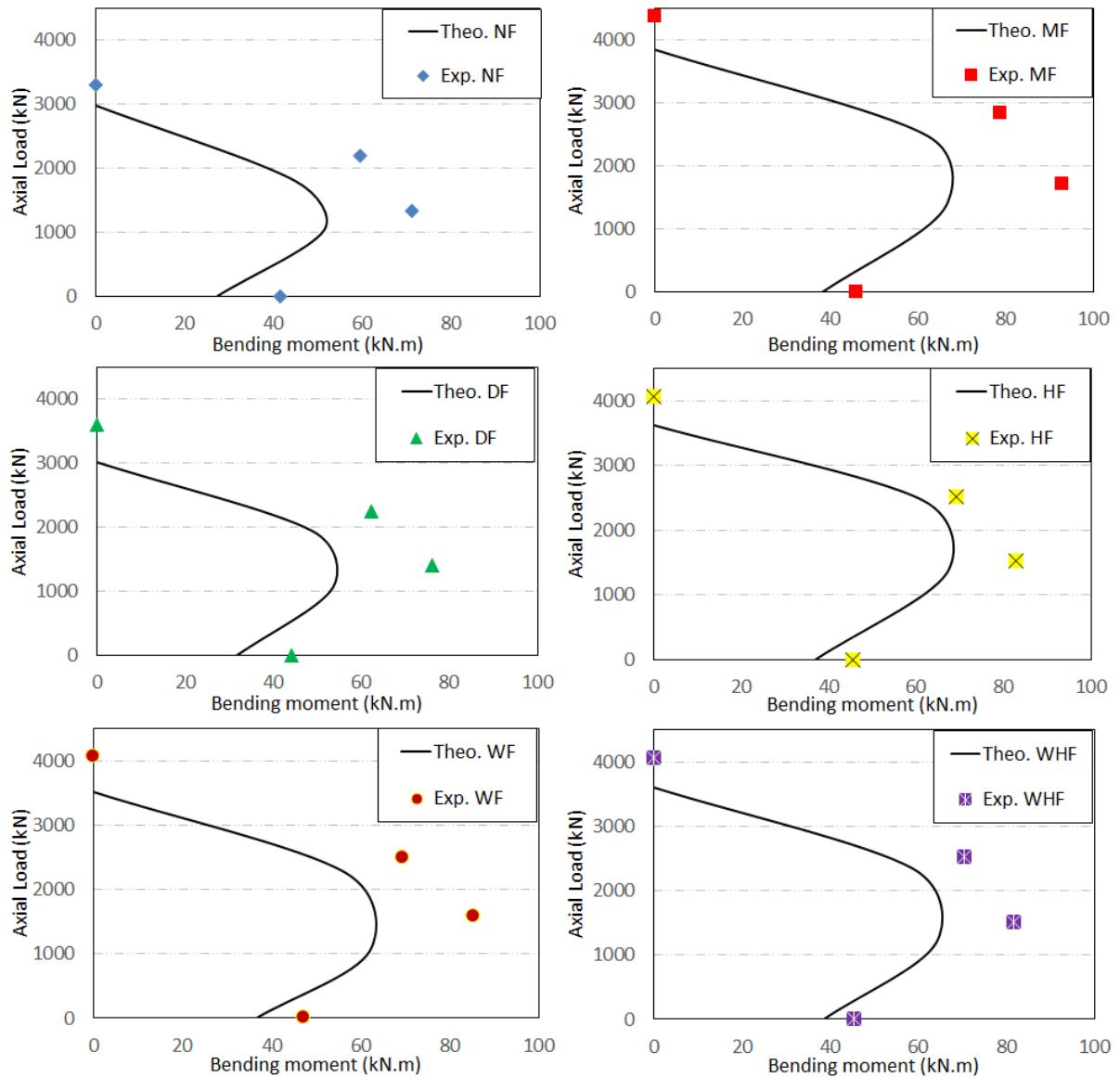
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**Fig. 3.** Details of the tested RPC specimens.

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497 **Fig. 4.** Analytical versus experimental  $P$ - $M$  interaction diagrams of the RPC columns

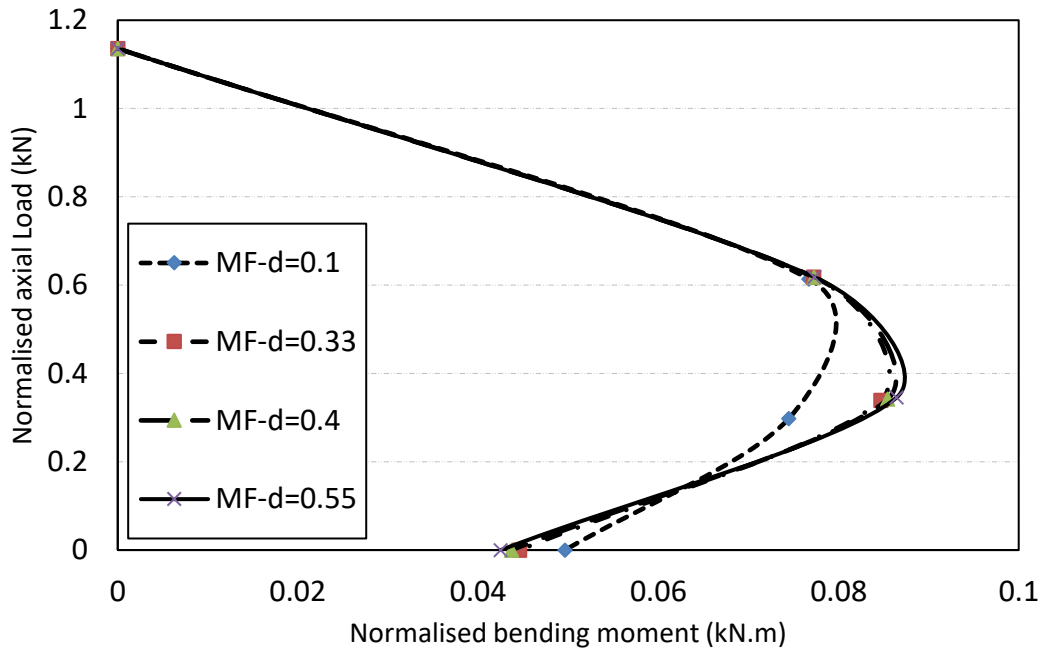
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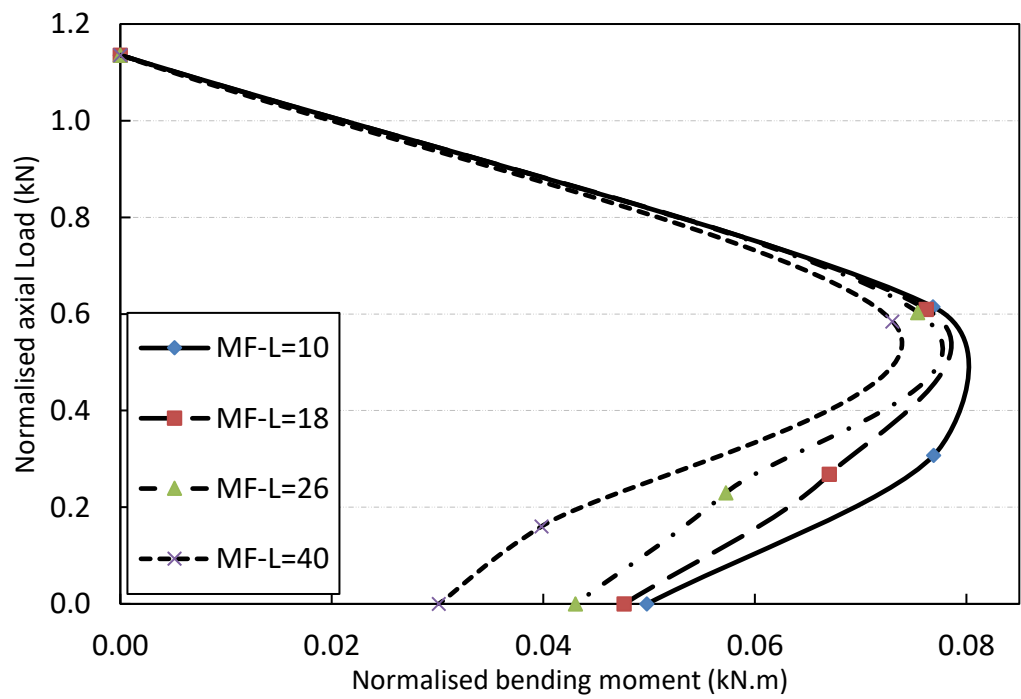
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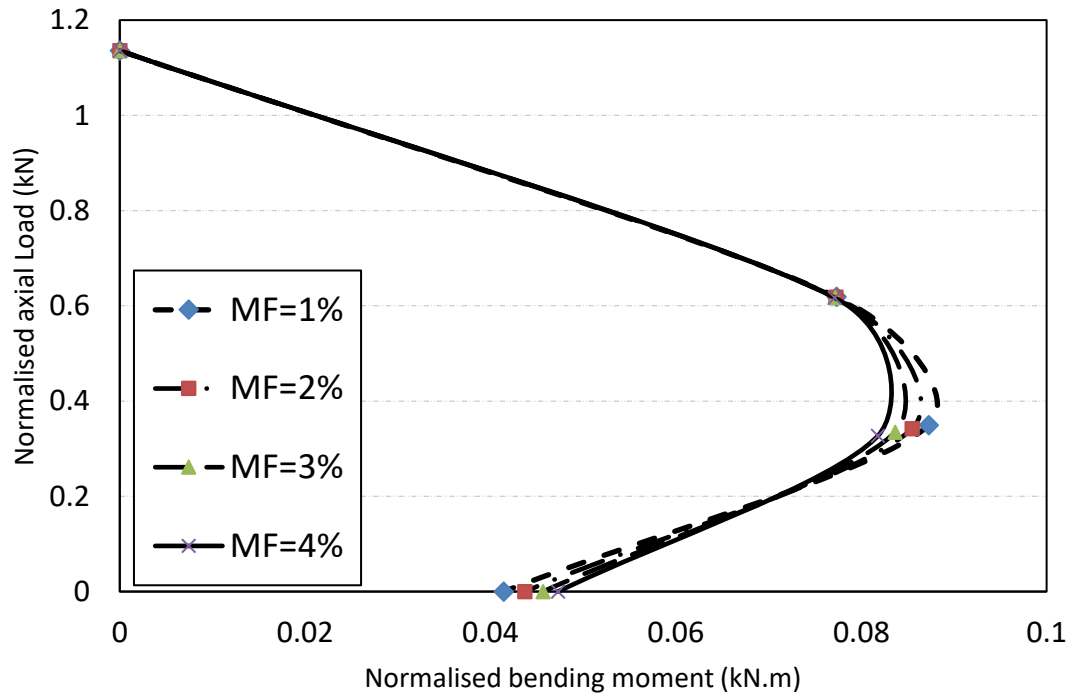
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**Fig. 5.** Normalised  $P^*-M^*$  interaction diagrams of the RPC columns: (a) variation in the diameter of steel fibre; (b) variation in the length of steel fibre; (c) variation in the steel fibre ratio.