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NANO/SUBMICRO-STRUCTURED IRON COBALT OXIDES BASED MATERIALS FOR ENERGY STORAGE APPLICATION

A Thesis Presented to The Faculty of the Department of Chemistry Western Kentucky University Bowling Green, Kentucky

In Partial Fulfillment Of the Requirements for the Degree Master of Science

> By Hongyan Gao

December 2017

NANO/SUBMICRO-STRUCTURED IRON COBALT OXIDES BASED MATERIALS FOR ENERGY STORAGE APPLICATION

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11

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I dedicate this thesis to my family, Guoan Gao, Junru Zhou, Hongyu Gao, who are a great inspiration to me. Also, I dedicate this work to my advisor Yan Cao, who helped greatly in research process and editing this manuscripture.

ACKNOWLEDGEMENT

I am using this opportunity to express my appreciation and thanks to the people who have given me invaluable support.

First and foremost, I would like to thank my research supervisor, Prof. Yan Cao, who has instructed me for two years. His creative ideas, profound knowledge, flexible thought, have taught me how to be an eligible researcher. His advices on both of my research work and my career will certainly benefit me in my future life. I really appreciate all his mentorship.

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At last, I would like to express my feeling of gratitude my partners Junjie Xiang, Ying Chen, Haihong Zhao, Chuanchuan Cai, Yue Zhang, Xinju Dong, Zifeng Sui who have kept company with me during my two years in WKU.

I would also like to thank everyone who has ever helped me!

PREFACE

This dissertation is submitted for my Master's degree at Western Kentucky University. The research described in here was instructed by Prof. Yan Cao in the Department of Chemistry, Western Kentucky University, from January 2016 to December 2017 to the best of my knowledge. Except for the acknowledgements and references, this work is original. Neither this, nor any substantially similar dissertation has been or is submitted for any other degree, diploma.

The environmental issues caused by consumption of fossil fuels has drawn my attention since I was in my undergraduate period. These problems lead an urgent need to develop clean, efficient and renewable energy sources to maintain a sustainable economic development. This is my motivation of pursuing Master degree. By chance, introduced through Dr. Yan Cao, I decided to continue my advanced study in the Chemistry Department of Western Kentucky University after completing my undergraduate study in China.

As an international student, I faced a lot of challenges, such as cultural differences, communication barriers and research environment. However, I do appreciate these challenges today, as they pushed me out of my previous thoughts and behavior. My experience in WKU teaches me how to be a creative, perseverant, competent and accomplished student. As a graduate student and research assistant, I have developed a series of advanced nano/micro-structured materials, applied in electrochemical redox reactions and photocatalysis. During my stay in WKU, I have successfully published 7

peer-reviewed articles. Among of them, 4 as the first author (one of them was a featured article).

I have a great deal of enthusiasm and motivation about research, and enjoy the process of discovery. I really hope my work would be valuable and useful in the future.

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NANO/SUBMICRO-STRUCTURED IRON COBALT OXIDES BASED MATERIALS FOR ENERGY STORAGE APPLICATION

Hongyan Gao	December 2017	104 Pages
Directed by: Dr. Yan Cao, Dr. Bangb	oo Yan, Dr. Jeremy Maddox	

Western Kentucky University

Department of Chemistry

Supercapacitors, as promising energy storage devices, have been of interest for their long lifespan compared to secondary batteries, high capacitance and excellent reliability compared to conventional dielectric capacitors. Transition metal oxides can be applied as the electrode materials for pseudocapacitors and offer a much higher specific capacitance. Co₃O₄ is one of the most investigated transition metal oxides for supercapacitor. Besides simple monometallic oxides, bimetallic transition oxides have recently drawn growing attention in electrochemical energy storage. They present many unique properties such as achievable oxidation states, high electrical conductivities because of the coexistence of two different cations in a single crystal structure.

This study focuses on the bimetallic iron cobalt oxide based materials for the application of energy storage. We selected iron as the substituent in spinel Co₃O₄, by virtue of its abundant and harmless character. Four types of iron cobalt oxides based electrode materials with different morphologies and components have been synthesized for the first time. The hydrothermal method was the main strategy for the synthesis of iron cobalt based materials, which achieved the control of morphology and ratio of components. Multiple characterization methods, including SEM, TEM, XRD, XPS, TGA, BET, have been applied to study the morphologies and nano/submicron structures. The electrochemical properties of as-fabricated samples were performed by electrochemical workstation. In addition, in order to investigate the practical application of electrode materials, asymmetric supercapacitors have been assembled by using as-prepared samples as the positive electrodes and activated carbon as the negative electrodes.

I. INSTRUCTION

1.1 Background

With the rapid consumption of fossil fuels and severe environmental issues, there is an urgent need to develop high-efficiency energy conversion and storage devices, such as fuel cells, supercapacitors and Lithium-ion batteries.¹⁻³ Despite that the energy storage and conversion mechanisms are different among these three devices, they still share some electrochemical similarities. All the energy storage and conversion processes occur at the interface of electrode and electrolyte and the electron and ion transport are separated.⁴ A simplified Ragone plot (Figure. 1) demonstrates the domains of these three energy storage and conversion systems compared with traditional systems including combustion engine, turbines and capacitors. Among these three energy providing systems, fuel cells belong to high-energy systems as the anode and cathode are used to transfer charge and the fuels will undergo the redox reactions without involving the process of combustion, whereas supercapacitors belong to high-power system since supercapacitors stores electrical charges both at the electrode surface and in the bulk near the surface of the solid electrode. Lithium-ion batteries have intermediate power and energy characteristics. Note that electrode materials are the most important components for energy storage and conversion systems and carbon materials, conducting polymers and transition metal oxides have become three of the most popular electrode materials. It is mentionable that some of these three energy storage and conversion systems all depend on the redox reactions of electrodes, so some materials such as transition metal oxides can be applied as the electrode materials for all these energy providing devices.

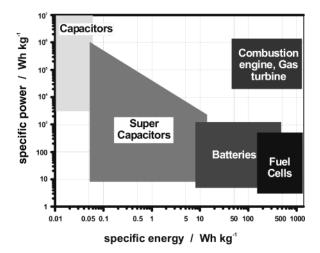


Figure 1. Simplified Ragone plot of the energy storage domains for the various electrochemical energy storage and conversion systems compared to an internal combustion engine and turbines and conventional capacitors.⁴

Among all the electrode materials, transition metal oxides possess several oxidation states which are favorable for a rapid redox reaction, leading to efficient and high-quality energy storage and conversion systems. However, some of the single metal oxides suffer from low conductive property and stability which constrain the performance of energy storage and conversion systems such as NiO,⁵⁻⁶ Co₃O₄,⁷⁻⁹ and MnO₂.¹⁰ Nanostructures and composite engineering of materials are approaches to conquer these issues.¹¹ Recently, binary metal oxides have aroused much attention in energy storage and conversion applications by virtue of their better conductivity and electrochemical performance than single component oxides. Among all these binary metal oxides, spinel cobaltites, M_xCo_3 - xO_4 (M = Ni, Mn, Zn, Cu and so on), have exhibited better characteristics in fuel cells, Li-

ion batteries and supercapacitors.¹²⁻¹⁴ Not only can the conductivity and electrochemical activity be increased, but the toxicity and cost can be reduced through substituting the Cocontent with other metals. Among these substitutable metals, iron has attracted great interest due to its abundance, harmless character and excellent performance. FeCo₂O₄ and CoFe₂O₄ are two kinds of binary metal oxides which have been widely investigated as promising electrode materials for supercapacitors, fuel cells and Li-ion batteries.

Actually, FeCo₂O₄ and CoFe₂O₄ based electrodes store charges and convert energy mainly on the surface and in the bulk near the surface of the electrode. High specific surface area is one of the most important factors need to be considered. Compared with bulk materials, nanostructured materials possess much higher specific surface which can provide short transport and diffusion path lengths for ions and electrons as well as more electroactive sites for energy storage and conversion. On the other hand, the fabrication of iron cobalt oxide based composite materials also is another strategy to enhance the performance of supercapacitors, Li-ion batteries and fuel cells. They can display the advantages of all constituents and overcome the drawbacks of individual materials such as low conductivity, mechanical degradation and nanostructured agglomeration.

1.2 The application of iron cobalt oxides for energy storage and conversion.

1.2.1 Application for Supercapacitor

According to the energy storage mechanism, supercapacitors can be further divided into two categories: one is electrochemical double-layer capacitor (EDLC) which store energy by accumulating charge in the electrode/electrolyte interface, and the other is the pseudocapacitors based on the fast and reversible redox reactions at electrochemically active sites.¹⁵⁻¹⁶ Just like other spinel cobaltites and ferrites materials, FeCo₂O₄ and CoFe₂O₄ based materials can be used as the electrodes for pseudo-capacitors. They store charges both on the surface and in the bulk near the surface of the solid electrode where the Faradic reactions occur.¹⁷ As previous reports show, the energy storage mechanisms for pseudocapacitors of FeCo₂O₄ and CoFe₂O₄ in alkaline solution can be described by the following equations:¹⁸

$$FeCo_2O_4 + OH^- + H_2O \leftrightarrow FeOOH + 2CoOOH + e^-$$
 (1)

$$CoFe_2O_4 + OH^- + H_2O \leftrightarrow 2FeOOH + CoOOH + e^-$$
 (2)

 $CoOOH + OH^{-} \leftrightarrow CoO_2 + H_2O + e^{-}$ (3)

$$FeOOH + H_2O \leftrightarrow Fe (OH)_3 \leftrightarrow (FeO_4)^{2-} + 3e^{-}$$
(4)

There are several kinds of morphologies reported in previous literature, including nanoparticles, nanowires, nanosheets and nanoshelled-microspheres. Recently, nanostructured $FeCo_2O_4$ and $CoFe_2O_4$ electrode materials have been grown on conductive

substrates such as nickel foam and stainless steel directly. Direct contact of FeCo₂O₄ and CoFe₂O₄ on highly conductive substrate avoid the use of binder and additives, resulting to almost all available surface can be exposed and participate in energy storage and conversion process. Pendasheh. et. al. fabricated nanostructured porous wires of FeCo₂O₄ supported on nickel foam which exhibited 407 F g^{-1} at a scan rate of 10 mV s^{-1} . Interestingly, after cycling for 2000 cycles, the electro-activation of the material or pore opening lead to a subsequent increase in capacitance up to 610 F g⁻¹, which are significant characteristics of this material for supercapacitor.¹⁸ In addition, several other materials which also own the electrochemical capacitance properties such as carbon materials, metal oxides and conducting polymers have been combined with iron cobalt oxides to fabricate composite material electrodes. As expected, these composited materials displayed an enhanced performance and showed synergistic effects in supercapacitor applications. Zhu. et al. reported MnO₂-nanosheet covered submicronmeter-FeCo₂O₄-tube forest for high energy density supercapacitors. After the deposition of MnO₂ nanosheets, the specific capacitance reached 3.3 F cm⁻² at 1 mA cm⁻², which was one time higher than that of bare FeCo₂O₄tube electrode about 1.8 F cm⁻² at 1 mA cm⁻².¹⁹

1.2.2 Application for Lithium-ion batteries

Compared with supercapacitors, Lithium-ion batteries possess high energy storage and high cell voltage but have a lower power output. Also, the energy densities and power densities of Lithium-ion batteries are twice and five times greater than those of current Pbacid and Ni-Cd batteries.²⁰ However, the application of Lithium-ion batteries is hampered by the electrode material. Conventional electrode materials such as graphite only possesses a theoretical specific capacity about 372 mA h g⁻¹.²¹ In recent years, transition metal oxides have been intensively explored as promising anode materials because of their high theoretical specific capacitance. Generally, both of FeCo₂O₄ and CoFe₂O₄ own excellent electrochemical performance for Lithium-ion batteries and CoFe₂O₄ possesses a high theoretical specific capacity of 914 mA h g⁻¹ which is two times higher than that of graphite.²² What's more, iron is the most abundant material on the earth as well as ecofriendly. Consequently, iron cobalt oxides have been widely investigated as anode materials for Lithium-ion batteries. According to previous literature, the electrochemical mechanism of FeCo₂O₄ and CoFe₂O₄ storing Li ions obey to the displacive redox reaction, demonstrated by the following equations.

 $FeCo_2O_4 + 8Li^+ + 8e^- \rightarrow Fe + 2Co + 4Li_2O$ (5)

 $CoFe_2O_4 + 8Li^+ + 8e^- \rightarrow 2Fe + Co + 4Li_2O$ (6)

 $Fe + Li_2O \leftrightarrow 2Li^+ + FeO + 2e^-$ (7)

- $Co + Li_2O \leftrightarrow 2Li^+ + CoO + 2e^-$ (8)
- $CoO + 1/3 Li_2O \leftrightarrow 1/3 Co_3O_4 + 2/3 Li^+ + 2/3 e^-$ (9)

$$FeO + 1/2Li_2O \leftrightarrow 1/2Fe_2O_3 + Li^+ + e^-$$
(10)

Similar to supercapacitors, the binary metal oxide electrode stores Li ion mainly on the interface of the electrode/electrolyte and in the bulk near the surface of the solid electrode. Figure 2 shows a schematic diagram of the charging-discharging process in a Li-ion batteries. During the charging-discharging process, the electrode involves a reversible insertion and extraction of Li ions as described by above equations. The charging process is accompanied with Li ions extracted from cathode and inserted into anode. During discharging process, Li ions are deintercalated from the anode and intercalated into cathode. The energy storage is realized by the intercalation and deintercalation of Li ions between the anode and cathode. However, there exists an irreversible capacity loss after the first cycle due to the incomplete conversion reaction and the solid electrolyte interface (SEI) layer formation at the electrode/electrolyte interface caused by the reduction of electrolyte.²³ In addition, the large volume change, the severe aggregation and the low conductivity will take place during the Li ion insertion/extraction process, leading to capacity fade and poor cycling stability.²⁴⁻²⁵

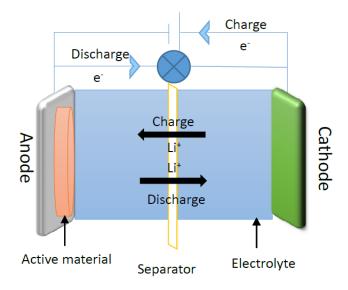


Figure 2. Schematic diagram of the charging-discharging process in a Li-ion battery

A lot of efforts have been devoted to remedy the above-mentioned disadvantages of FeCo₂O₄ and CoFe₂O₄. For pure FeCo₂O₄ and CoFe₂O₄ materials, various structures have been fabricated, which show different performance. Since P. Lavela et al.²⁶ synthesized CoFe₂O₄ by the sol-gel process and Y. Sharma et al.²⁷ fabricated FeCo₂O₄ by the urea combustion method, then they confirmed that the Lithium-ion battery performance of CoFe₂O₄ and FeCo₂O₄ are better than NiFe₂O₄ and MgCo₂O₄, respectively. A large number of CoFe₂O₄ and FeCo₂O₄ materials with different morphologies such as 1D nanowires, 2D nanosheets and 3D nanospheres have been synthesized via different methods. In general, the 1D and 3D nanostructures tend to have higher reversible capacities and better rate capability than microstructures and 2D nanostructures. Especially, the hollow-typed morphology have an advantage over solid-typed morphology in energy storage. This excellent performance which is realized by the unique structures in Lithium-ion batteries are ascribed to the following virtues: (1) 1D and 3D nanostructures provide high surface area which is favorable to reduced electron and lithium ions diffusion paths and more active sites for lithium ions insertion/extraction process,²⁸⁻²⁹(2) these structures can afford adequate spaces to relax the large volume changes during constant charge/discharge processes.³⁰ As a typical example, H. Guo et al. fabricated hollow porous CoFe₂O₄ nanocubes via metal-organic frameworks, the BET surface area of the sample is 102.7 m² g⁻¹.³¹ The reversible capacity of CoFe₂O₄ nanocubes remained stable as high as 1115 mA h g⁻¹ after 200 cycles at constant current density of 1C. In addition, the capacity still could reach 815 mA h g⁻¹ even at a high current density of 20 C, indicating the excellent rate

performance of hollow porous CoFe₂O₄ nanocubes.

1.2.3 Application for fuel cells

As shown in Figure 1, fuel cells are electrochemical energy conversion devices with high energy density. Unlike supercapacitor and Lithium-ion batteries, fuel cells convert chemical energy directly into electricity without involving combustion resulting in a highly efficient utilization of fuels. According to the difference of electrolytes, fuel cells can be divided into five types: Phosphoric Acid Fuel Cell (PAFC), Proton Exchange Membrane Fuel Cell (PEMFC), Alkaline Fuel Cell (AFC), Molten Carbonate Fuel Cell (MCFC) and Solid Oxide Fuel Cell (SOFC).³² AFCs have aroused more attention for the potential application of non-platinum catalysts to achieve more efficient kinetics of both the oxygen reduction reaction (ORR) and methanol oxidation reaction (MOR) in alkaline system.³³ In alkaline electrolyte, oxygen can be reduced through either a four-electron process (O_2 + $2H_2O + 4e^- \rightarrow 4OH^-$) or two two-electron processes $(O_2 + H_2O + 2e^- \rightarrow HO_2^- + OH^-)$; $HO_2^- + H_2O + 2e^- \rightarrow 3 \text{ OH}^-$).³⁴ Noble metal materials such as Pt,³⁵ Pd³⁶ and Ru³⁷ and Ptbased alloys ³⁸ have been considered as the most efficient catalysts for the ORR reaction in the past decades. However, the high cost of noble metals restrains the commercialization of AFCs. Recently, a new concept was put forward to explore low cost and high activity transitional metal oxide catalysts as a substitute for traditional noble metals in AFC applications.

Remarkably, CoFe₂O₄ and FeCo₂O₄ showed excellent electrocatalytical activity for the

ORR reaction. R. Z. Yang's group designed and fabricated several cobalt iron oxide nanostructures and nanocomposites. They successfully fabricate solid and hollow CoFe₂O₄ nanospheres.³⁹ Compared with the most efficient Pt/C, the hollow CoFe₂O₄ nanospheres showed a negative shift of 180mV at the half-wave potential which is 40 mV positive shift than the solid one, indicating the electrocatalytic activity also depends on the structures and morphologies of materials. In addition, when they combined CoFe₂O₄ nanospheres with graphene via a one-pot solvothermal method,⁴⁰ the CoFe₂O₄ nanospheres/graphene nanocomposite showed a low onset potential about -0.11V (vs. Ag/AgCl) which is higher than -0.17 for CoFe₂O₄ nanospheres and excellent stability for ORR reaction which still maintained 94% in ORR current density after 72000s of continuous operation. The enhanced performance of CoFe₂O₄ nanospheres/graphene should be attributed to the suppressed agglomeration CoFe₂O₄ nanospheres and restacking of graphene as well as synergistic electrocatalytical effects of CoFe₂O₄ nanospheres and graphene, in ORR reaction. Among the CoFe₂O₄ and FeCo₂O₄ based nanocomposites, FeCo₂O₄/hollow graphene spheres exhibited the best performance with an onset potential about -0.09V (vs. Ag/AgCl) which was close to -0.01V of Pt/C.⁴¹ In addition, FeCo₂O₄/hollow graphene spheres exhibited high durability with 92.1% retention in the ORR current density over 86400s while the commercial Pt/C only maintained 41.1%, indicating $FeCo_2O_4$ /hollow graphene spheres could be a substitutable low-cost and efficient material for the ORR process. However, the main problem to fabricate a composite is the proper guest material and the optimal stoichiometric ratio and morphologies. Hence, it is necessary to design and

synthesize novel materials aimed at enhancing the optimal electrocatalytical performance for the ORR reaction.

1.3 General research goals

In order to realize better electrochemical performance, researchers have developed different morphologies, structures, and composites of CoFe₂O₄ and FeCo₂O₄ based materials and applied them in supercapacitors, Lithium ion batteries and fuel cells. However, the optimal performance of CoFe₂O₄ and FeCo₂O₄ based materials for energy storage and conversion applications have not yet been achieved, there are still several problems need to be figured out which can be summarized as follows: (1) Although a lot of work has been devoted on fabricating novel morphologies and composites, the essential mechanism and process for energy storage and conversion is still not clear. This will hamper the optimization of $CoFe_2O_4$ and $FeCo_2O_4$ based materials. (2) Current approaches which can be applied to fabricate $CoFe_2O_4$ and $FeCo_2O_4$ based materials are mainly confined among some classical methods such as hydrothermal, solvothermal and sol-gel. These methods may introduce some impurities into electrode materials which will affect the performance to some extent. It is necessary to refine the current methods and develop new strategies to fabricate CoFe₂O₄ and FeCo₂O₄ based materials. (3) The preparation of large-scale devices is one of the most serious obstacles for commercial applications of CoFe₂O₄ and FeCo₂O₄ based materials as well as some other transition metal oxides. Some works only focus on improving the performance and neglect the practical application. The

current state cannot satisfy these energy requirements and there is still a long way to go.

In order to obtain the optimal $CoFe_2O_4$ and $FeCo_2O_4$ based materials for energy storage and conversion, my research study has been focused on the novel nano/micro-structured iron cobalt oxides based materials and their characterization, electrochemical properties and practical applications.

II. EXPERIMENTAL

2.1 Chemicals

All the chemicals and solvents in this report were analytical grade and used without further purification. Iron (II) perchlorate hydrate (Fe(ClO₄)₂·H₂O, 99.9%, Alfa Aesar, USA), potassium permanganate (KMnO₄, 99.7%, Fisher Chemical, USA), iron nitrate nonahydrate (Fe(NO₃)₃·9H₂O, 99.8%, ACROS, USA), cobalt nitrate hexahydrate (Co(NO₃)₂·6H₂O, 99.8%, ACROS, USA), urea (CO(NH₂)₂, 99.8%, ACROS, USA), oxalic acid dihydrate (H₂C₂O₄·2H₂O, 98%, Fisher Chemical) ethylene glycol ((CH₂OH) ₂, 99.87%, ACROS, USA) and nickel foam (>99.99%, 350 g m⁻², MTI, USA), potassium hydroxide (KOH, > 85%, Fisher Chemical), ethanol (99.5%, 200 proof, ACROS, USA), acetone (99.8%, ACROS, USA), hydrochloride acid (HCl, 36.5 to 38.0% w/w, Fisher Chemical), carbon black (> 99.9%, Alfa AesarTM), poly (tetrafluoro-ethylene) preparation (60 wt% dispersion in H₂O, ALDRICH).

2.2 Synthesis of electrode materials

Synthesis of CoFe₂O₄ nanosheets: In a typical procedure, $Co(NO_3)_2 \cdot 6H_2O$ (1 mmol), Fe(ClO₄)₂·H₂O (2 mmol) and 14 mmol urea were added with vigorous stirring to a mixed solvent, which were 20 ml deionized water and 20 ml ethylene glycol. The Ni foam (2cm×5cm piece) was ultrasonically cleaned using a concentrated HCl for the removal of the nickel oxide layer. The treated Ni foam was finally cleaned with ethanol, acetone and deionized water in an ultrasound bath (30 min of successive sonication in each). The aforementioned solution, together with the Ni foam, were transferred into a 100 mL Teflonlined autoclave and heated gradually to 90 °C and maintained at the same temperature for 10 h. After the autoclave was cooled to the ambient condition, the as-synthesized material on Ni substrate was taken from the reaction media, washed, dried, and calcined at 400 °C for 2 h in air (2 °C min ⁻¹ heating rate). The loading mass of CoFe₂O₄ on the prepared supercapacitor electrode was 0.6 mg cm⁻².

Synthesis of FeCo₂O₄ submicron prisms (SMPs): For the synthesis of FeCo₂O₄ SMPs, iron nitrates (1 mmol) and cobalt nitrate (2 mmol) were first dissolved in 25 mL deionized water and stirred for 15 min as the Solution A. Then, oxalic acid dihydrate (6 mmol) was dissolved in 25 mL deionized water and stirred for 15 min as the Solution B. The NF (2 cm×3 cm piece) was carefully cleaned with concentrated HCl solution by ultrasonication for 10 min in order to remove the nickel oxide layer on its surface and then ultrasonically cleaned by acetone, ethanol and deionized water (15 min of successive sonication in each). The as-prepared the Solution A together with the NF were transferred into an 80 mL Teflonlined autoclave and kept for 1 h. Then the Solution B was slowly injected into the autoclave with gently shaking till homogenous precipitation was formed. Then the hydrothermal process was conducted at 100 °C in a Muffle oven. After 2 h, the Teflon-lined autoclave was cooled down by cool water. The NF coated with the precursor was rinsed with ethanol and ultrasonically cleaned by deionized water for 2 min. The product calcination was carried out at 400 °C for 2 h in air with a heating rate of 2 °C min⁻¹. The loading mass of FeCo₂O₄ SMPs on Ni foam was 1.53 mg cm⁻².

Synthesis of CoFe₂O₄@MnO₂ core-shell nanosheet arrays (NSAs): The formation process of CoFe₂O₄ NSs was based on a hydrothermal method, followed by a postannealing treatment. Co(NO₃)₂•6H₂O (1 mmol) and Fe(ClO₄)₂•H₂O (2 mmol) in a total 3 mmol and urea in 14 mmol were added to a mixed solvent of deionized water in 15 ml and ethylene glycol in 15 ml with vigorous stirring to obtain Solution A. Nickel foam (2 cm×4 cm piece) was carefully cleaned with 6M HCl solution in an ultrasound bath for 5 min in order to remove the nickel oxide layer on its surface and then ultrasonically cleaned using ethanol, deionized and acetone (30 min of successive sonication in each). The as-obtained Solution A together with the nickel foam were transferred into a 50 ml Teflon-lined autoclave, which was heated gradually to 120 °C and maintained at the same temperature for 7h. After the autoclave cooled down to room temperature naturally, the nickel foam coated with the precursor was rinsed with deionized water and ethanol. The product calcination was finished at 400 °C for 2h in air with 2.5 °C min⁻¹ heating rate. To prepare CoFe₂O₄@MnO₂ core-shell NSAs, 30 ml of 50 mM KMnO₄ aqueous solution was added to a 50 ml Teflon-lined autoclave containing the nickel foam supported CoFe₂O₄ NSs. The autoclave was kept at 160 °C for 5h, 10h, 15h and 20 h. Then the product was rinsed with deionized water and absolute ethanol and dried at 60 °C for 6h. The loading mass of CoFe₂O₄ electrode and CoFe₂O₄@MnO₂ NSAs were 0.6 mg cm⁻² and 1.8 mg cm⁻² respectively.

Synthesis of FeCo₂O₄@MnO₂ core-shell nanosheet arrays (NSAs): FeCo₂O₄

nanosheets were synthesized in the following procedure. Co (NO₃)₂•6H₂O (2 mmol) and Fe (ClO₄)₂•H₂O (1 mmol) and 14 mmol urea were dissolved in a mixed solvent composed of deionized water in 15 mL and ethylene glycol in 15 mL, and vigorously stirred for 10 minutes. The above solution together with a piece of Ni foam (2cm ×4cm) were transferred to a 50 mL Teflon-lined autoclave and maintained at 95 °C for 8h. After the autoclave cooled down to the room temperature naturally, the nickel foam coated with the precursor was rinsed with deionized water and ethanol. The product calcination was finished at 400 °C for 2h in air with 2.5 °C min⁻¹ heating rate. For the synthesis of FeCo₂O₄@MnO₂ NSAs, 30 mL of 50 mM KMnO₄ aqueous solution and previously-prepared nickel foam supported FeCo₂O₄ nanosheets was added to a 50 mL Teflon-lined autoclave. The reaction mixture was kept at 160 °C for 5h, 10h, 15h and 20 h. Then the product was rinsed with deionized water and absolute ethanol and dried at 60 °C for 6h. The loading mass of FeCo₂O₄ electrode and FeCo₂O₄@MnO₂ NSAs were 0.5 mg cm⁻² and 1.7 mg cm⁻² respectively.

Synthesis of MnO₂ NSs on Ni foam: To fabricate bare MnO₂ NSs on Ni foam, 30 ml of 50 mM KMnO₄ aqueous solution was added to a 50 ml Teflon-lined autoclave containing the cleaned nickel foam. The reaction autoclave was sealed and maintained at 160 °C for 15h. Then the product was rinsed with deionized water and absolute ethanol and dried at 60 °C for 6h. The loading mass of MnO₂ nanosheets on Ni foam was about 1.8 mg cm⁻².

Synthesis of activated carbon (AC) negative electrode: The negative electrode was firstly prepared by dispersing 80 wt% AC, 10 wt% carbon black and 10 wt% poly (tetrafluoro-ethylene) (PTFE) in ethanol and then pasted the homogeneous paste onto a 1

 $\times 1$ cm² Ni foam by a spatula. The obtained AC electrode was pressed and then dried at 80 °C for 24h.

2.3 Assembly of asymmetric supercapacitors

To assemble ASCs, the fabricated electrodes were used as positive electrode, activated carbon (AC) as their negative electrodes. The membrane (NKK, MPF20AC-100) was used as separator to separate the positive and negative electrodes. The cell was encapsulated by a container to prevent the leak of electrolyte. In order to obtain optimal ASC, the mass of positive and negative electrodes were adjusted according to equation (11)

$$\mathbf{C}^{+} \times \Delta \mathbf{V}^{+} \times \mathbf{m}^{+} = \mathbf{C}^{-} \times \Delta \mathbf{V}^{-} \times \mathbf{m}^{-} \tag{11}$$

Where C in F g⁻¹ is the specific capacitance of positive and negative electrode, ΔV in V is the potential window, and m in g is the mass of active material.

2.4 Characterization

The as-prepared samples were characterized by the X-ray diffraction (XRD; ARLTM X'TRA Powder Diffractometer, Cu K α radiation, $\lambda = 1.5406$ Å) was characterized in the 2 θ range of 10 – 80° with a scan step of 0.02 and a scanning speed of 0.2 s/step. The morphology and structure were characterized using a scanning electron microscopy (SEM; Model JSM-6510LV, JEOL Ltd., Tokyo, Japan) equipped with an energy dispersive X-ray spectrometer (EDX), and a transmission electron microscopy (TEM; Model JEM-1400 Plus 2100F, JOEL Ltd., Tokyo, Japan, 200 kV). Raman spectra of samples were collected

using a DXR Raman microscope (Thermo DXR, a 780 nm excitation laser and a confocal microscope). The X-ray photoelectron spectroscopy (XPS) measurements were performed using a multi–functional photoelectron spectrometer (Axis Ultra DLD, Kratos) using Al Ka radiation. Nitrogen adsorption-desorption isotherms of samples were analyzed using a Micromeritics ASAP2020M+C Analyzer at 77.45 K. The weight loss curves were measured in air atmosphere with a heating rate of 10 °C min⁻¹ from the ambient temperature to 500 °C using thermogravimetric analysis (SDT, TA Instrument).

2.5 Electrochemical measurement

The electrochemical experiments were carried out in a three-electrode system in 3M KOH solution as the electrolyte. A platinum foil served as the counter electrode and an Ag/AgCl electrode as the reference electrode. Ni Foam with active materials were used as working electrodes (1 cm² immersed area), a platinum foil served as the counter electrode and an Ag/AgCl electrode as the reference electrode. The 3M KOH was applied as the aqueous electrolyte. The cyclic voltammetry (CV) and galvanostatic charge-discharge (GCD) tests were conducted using an electrochemical workstation (CHI 660E, Chenhua, Shanghai). All EIS measurements were carried out on Zennium electrochemical workstation (Zahner, INC. Germany). The impedance spectra were recorded under an AC perturbation signal of 5 mV over the frequency range of 0.01 Hz to 100,000 Hz. Corresponding area capacitances (C_a), specific capacitances (C_s) are calculated according to the following equations:

$$C_a = I\Delta t / S\Delta V \tag{12}$$

$$C_{s} = I\Delta t / m\Delta V \tag{13}$$

Where I (A) is the current during the discharge process. $\Delta t(s)$ is the discharge time, S (cm²) is the area of electrode, m (g) is the mass of electrode materials and ΔV (V) is the potential window.

The electrochemical performance of the asymmetric supercapacitor was based on the capacitance obtained from GCD curves. The energy density and power density of the devices were obtained according to the following equations:

$$E = 0.5C_s (\Delta V)^2 / 3.6 \tag{14}$$

$$P=3600 E/\Delta t$$
 (15)

Where E is the energy density is in W h kg⁻¹, P is the power density in W kg⁻¹, Δ V (V) is the potential window of device, and Δ t (s) is the discharge time.

III. RESULTS AND DISCUSSION

3.1 Hierarchically porous CoFe₂O₄ nanosheets supported on Ni foam with excellent electrochemical properties for asymmetric supercapacitor

3.1.1 Material characterization

The successful fabrication of CoFe₂O₄ nanosheets was confirmed by XRD and Raman spectra. As shown in Figure 3a, excluding the peaks marked as "star", contributed to those of Ni, the remaining peaks at 2θ = 30.5, 36.0, 37.8, 57.4, 63.1 and 71.4 can be indexed to the (220), (311), (222), (511), (440) and (620) reflections of spinel $CoFe_2O_4$ (JCPDS) No:00-022-1068), respectively. The whole diffraction peaks were in good agreement with the previous reports.⁴²⁻⁴³ Raman spectroscopy was further performed to investigate the structure and phase composition of the samples. The Raman spectra of CoFe₂O₄ nanosheets (Figure 3b) shows the inverse spinel structure like Fe₃O₄ with cubic $O_h^7(Fd3m)$ symmetry. The characteristic peaks at 186, 313, 478, 567 and 652 cm⁻¹ corresponded to T_{1g} -3, Eg, T_{1g} -2, T_{1g}-1 and A_{1g}-1 vibration modes of the CoFe₂O₄, respectively.⁴⁴⁻⁴⁵ Both the XRD and Raman spectrums confirmed the successful fabrication of CoFe₂O₄. In order to characterize the specific surface area and pore structure of CoFe₂O₄ nanosheets, nitrogen absorptiondesorption isotherms were performed. As shown in Figure 3c, the existence of hysteresis loops at the relative pressure of $0.5-1.0 \text{ P/P}_0$ suggested the mesoporous property of $CoFe_2O_4$ nanosheets. The BET specific surface areas of $CoFe_2O_4$ nanosheets was about 68.3 m² g⁻¹. The inset of Figure 3c shows that the pore-size distribution of $CoFe_2O_4$ nanosheets was mainly centered at 2-4 nm, also implying the mesoporous structure of the material.

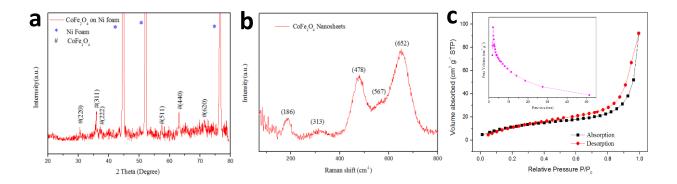


Figure 3. (a) XRD patterns and (b) Raman spectra of $CoFe_2O_4$ nanosheets on Ni foam; (c) N_2 adsorption-desorption isotherms and inset shows the pore size distribution of $CoFe_2O_4$ nanosheets.

Figure 4a-d present the morphologies of the as-obtained CoFe₂O₄ nanosheets on the Ni foams. After hydrothermal growth and post-annealing process, uniform CoFe₂O₄ nanosheets with high density grow aggregately on the Ni foam forming a channel opening and interconnecting architecture. Figure 4d and e show high magnification SEM and EDX analysis of CoFe₂O₄ nanosheets. The thickness of CoFe₂O₄ nanosheets were between 30 nm and 60 nm. The porous structure and ultrathin property of CoFe₂O₄ nanosheets can shorten the diffusion distance from the external electrolyte to the interior reactive surface, facilitating an efficient, reversible Faradaic redox reaction and improving the utilization

rate of electrode material.⁴⁶ The atomic ratio of Fe/Co of the CoFe₂O₄ nanosheets was approximately 2:1 according to the EDX date, confirming the formation of CoFe₂O₄ nanosheets. The transmission electron microscopy (TEM) images further revealed highly porous texture as well as an ultrathin feature of CoFe₂O₄ nanosheets, shown in Figure 4f-h. The magnified images (Figure 3h) clearly shows white spots in 2-4 nm, indicating that the mesopores are uniformly distributed throughout the surface of the nanosheets and consistence to the pore size distribution obtained by the N₂ adsorption-desorption isotherms test. The formation of the pores in the nanosheets were likely attributed to the gas liberation of the decomposition of the precursors during thermal treatment.⁴⁷ The images of low magnifications (Figure 4f and 4g) implied that the nanosheets possessed coarse surfaces in which the interconnected nanoparticles formed sheet-like structures.

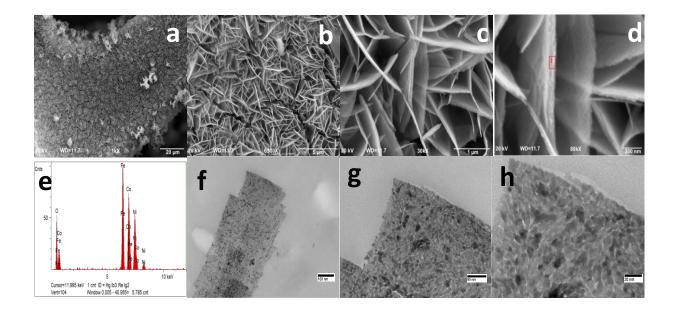


Figure 4. (a-d) SEM images of typical $CoFe_2O_4$ nanosheets on Ni foam, (e) EDX analysis of $CoFe_2O_4$ nanosheets and (f-h) TEM images of $CoFe_2O_4$ nanosheets scratched from Ni foam.

XPS was further revealed elemental chemical states and chemical compositions on the surface of $CoFe_2O_4$ nanosheets. Figure 5a is the full scan elemental survey of $CoFe_2O_4$ nanosheets, confirming the presence of Co, Fe, O, C and Ni (coming from the Ni foam) elements. Figure 5b manifests the high-resolution O 1s spectra, in which a main peak at 529.8 eV and a low intensity peak at 531.5 eV were observed. The O1 peak at 529.8 eV represented a typical metal-oxygen bond and O2 peak at 531.5 corresponded to O in the multiplicity of physic- and chemisorbed water at the surface.⁴⁸ Figure 5c shows two core level peaks with a spin-orbit splitting about 15 eV correlated to the Co 2p spectra of CoFe₂O₄ nanosheets. They were corresponded to Co $2p_{2/3}$ and Co $2p_{1/2}$ levels. The fitting peaks at 780.1 eV and the satellite peak of 787.5 eV were indexed to Co³⁺, while the fitting

peaks at 781.5 eV and 795.4 eV were associated with $Co^{2+}.^{27, 49}$ Figure 5d presents the Fe 2p core level spectra. The Fe $2p_{3/2}$ split into two subpeaks after fitting at 710.6 and 712.7 eV (main peaks, Fe³⁺) with a "shoulder" satellite peak at 718.3 eV (satellite peaks, Fe²⁺). The fitting peak of Fe $2p_{1/2}$ at 724.5 eV was indexed to Fe³⁺.⁵⁰ The XPS spectra revealed the surface of the as-prepared CoFe₂O₄ nanosheets was a mixed valence compound, which possessed a composition containing Co²⁺, Co³⁺, Fe²⁺ and Fe³⁺.

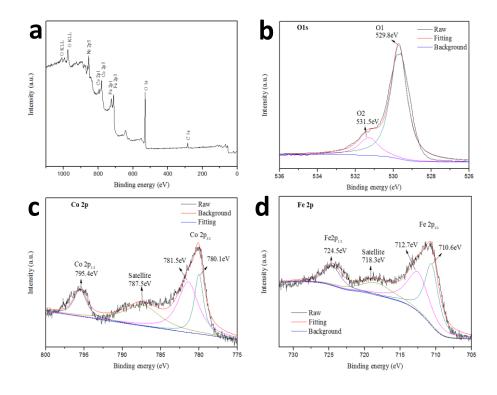


Figure 5. XPS spectra of the (a) survey, (b) O 1s (c) Co 2p, and (d) Fe 2p regions of $CoFe_2O_4$ nanosheets on Ni foam.

3.1.2 Electrochemical properties of CoFe₂O₄ electrode

The electrochemical performance of the CoFe₂O₄ nanosheets grown on Ni foam was evaluated as binder-free electrodes for supercapacitors. The typical CV curves of the CoFe₂O₄ nanosheets were obtained at different scan rates of 5, 10, 20, 40, 60, 80 and 100 mV s⁻¹, as shown in Figure 6a. The CV curves of CoFe₂O₄ nanosheets were deviated from rectangular character within the potential windows ranging from 0 to 0.5 V, indicating the pseudocapacitive behavior of the electrode. The shapes of these CV curves showed no significant change as the scan rate increasing, suggesting the excellent reversibility of the Faradaic redox reaction. The redox current almost increased linearly with the increase of scan rate, indicating the redox reaction was a diffusion-controlled process and the kinetics of interfacial Faradic redox reactions were efficient.⁵¹ The property of the electrode was also studied by galvanostatic charge-discharge tests between 0 and 0.4 V (vs. Ag/AgCl) at different current densities. Figure 6b shows the charge-discharge curves of $CoFe_2O_4$ nanosheets at different current densities. The specific capacitances of the CoFe₂O₄ nanosheets electrode were 503, 482.5, 450, 420, 395 F g⁻¹ at different current densities of 2, 5, 10, 15 and 20 A g⁻¹, respectively. Figure 6(c) shows CV curves of CoFe₂O₄ and its two monometallic counterparts at a common scan rate of 10 mV s⁻¹. The larger CV area of CoFe₂O₄ than those of Co₃O₄ and Fe₃O₄ indicated a superior CoFe₂O₄ in its capacitance. In addition, Figure 6(d) shows typical charge-discharge curves of CoFe₂O₄, Co₃O₄ and Fe₃O₄ at a current density of 2 A g⁻¹, that was in accordance with the aforementioned CV curves.

The non-triangular shape of these charge-discharge curves manifested the Faradaic nature of the charge storage mechanism. The plateaus between 0.2 V and 0.3 V for Fe₃O₄, 0.3 and 0.35 for Co₃O₄ and between 0.28 and 0.32 for CoFe₂O₄ corresponded to the redox peaks in CV curves as shown in Figure 6(c). All samples presented symmetric charge and discharge curves indicating their good columbic efficiencies. The enhanced electrochemical properties including specific capacitance and conductivity of CoFe₂O₄ nanosheets should be attributed the coexistence of two different cations in the bimetallic CoFe₂O₄ and its unique nanosheets structure.

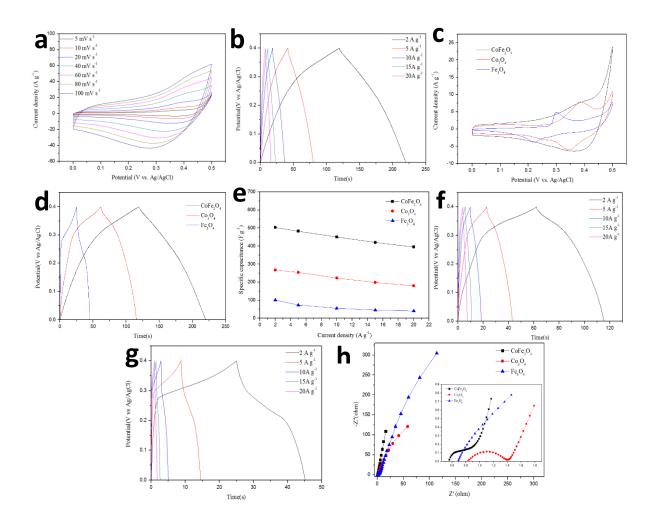


Figure 6. (a) CV curves of CoFe₂O₄ nanosheets at different scan rates. (b) Galvanostatic charge-discharge of the CoFe₂O₄ nanosheets at various current densities. (c-e) Comparing bare CoFe₂O₄ electrode (black), Co₃O₄ electrode (red) and Fe₃O₄ electrode (blue), all grown on Ni foam: (c) CV curves at 10 mV s⁻¹, (d) galvanostatic charge-discharge at 2 A g^{-1} , (e) specific capacitances versus discharge current density. Galvanostatic charge-discharge of the (f) Co₃O₄ and (g) Fe₃O₄ at various current densities. (h) EIS curves (inset shows the EIS curves at high frequency).

The rate capability test and EIS measurement were also carried out to further understand

the superior pseudocapacitive performance of CoFe₂O₄ nanosheets electrode. As shown in Figure 6e, when the current density was increased to 20 A g⁻¹, which was 10-fold of the initial value, the capacitance of $CoFe_2O_4$ nanosheets still remained 395 F g⁻¹. The capacitance retention was 78.5% for CoFe₂O₄ nanosheets, versus 67.4% for Co₃O₄ and 40% for Fe_3O_4 , indicating the excellent rate capability of the $CoFe_2O_4$ nanosheets. The galvanostatic charge-discharge curves of Co₃O₄ and Fe₃O₄ at different current densities can be referred to Figure 6f-g, respectively. Figure 6h shows the EIS spectra of all samples with a semicircle at the high-frequency region and a straight line at the low-frequency region. The high-frequency intercept of the semicircle on the real axis can represent the series resistance (R_s) and its diameter can represent the charge-transfer resistance (R_{ct}) of the Faradaic process. Contrasting, the linear part in the low-frequency area is associated with resistance (Warburg resistance W) of electrolyte and ionic diffusion/transport into the electrode surface.⁵²⁻⁵³ The inset of Figure 5f clearly shows that the Rs for CoFe₂O₄ nanosheets, Co_3O_4 and Fe₃O₄ electrodes are 0.56 Ω , 0.81 Ω and 0.69 Ω . In addition, the impedance spectra of $CoFe_2O_4$ nanosheets electrode revealed a smaller semicircle compared to those of Co₃O₄ and Fe₃O₄ electrodes, indicating that the CoFe₂O₄ electrode possessed a higher charge-transfer conductivity. The greater slope of the straight line in the low frequency range indicated the prominent capacitive performance.

3.1.3 Electrochemical performance of CoFe₂O₄//AC asymmetric supercapacitor

To further evaluate the practical application potentials of $CoFe_2O_4$ nanosheets electrode, an aqueous ASC was first assembled using the CoFe₂O₄ nanosheets electrode as a positive electrode and AC as a negative electrode. Figure 7a shows CV curves of AC electrode (black curve) and CoFe₂O₄ nanosheets electrode (red curve) at a scan rate of 20 mV s⁻¹. The rectangular-like shape between -1.0 and 0 V of AC electrode revealed its electrochemical double layer capacitance performance. In order to determine the optimal voltage window of this ASC, the CV measurements of the full cell were conducted within different cell voltages varying from 0-1.1 V to 0-1.5 V (Figure 7b). When the voltage window extended to 1.5 V, the CV curve of full cell still maintained a quasi-rectangular shape. Hence, the voltage window of 0-1.5 V was chosen to investigate the performance of the assembled CoFe₂O₄//AC ASC. Figure 7c shows the CV curves of CoFe₂O₄//AC ASC. When the scan rate was increased, the shape of the CV curves did not change significantly, indicating the high rate capability and good reversibility of the assembled cell. Figure 7d presents the galvanostatic charge-discharge curves of the ASC in a voltage window of 0-1.5 V. When the current density was higher than 1.6 A g⁻¹, both charge and discharge curves showed a good symmetry, indicating an excellent capacitive character of CoFe₂O₄//AC ASC. The specific capacitances of the CoFe₂O₄//AC ASC were calculated according to the corresponding galvanostatic charge-discharge tests. It was found that the CoFe₂O₄//AC

ASC could deliver the maximum specific capacitance of 73.12 F g⁻¹ at 1.2 A g⁻¹ and still remained 34.13 F g⁻¹ at 8 A g⁻¹. The cycling-life test of the CoFe₂O₄//AC ASC was recorded via a continuous charge-discharge at 4.8 A g⁻¹, as shown in Figure 7f. Impressively, the specific capacitance of the full cell still remain 98% of its initial value even after 5000 cycles (more than 150 000s), indicating long lifespan property of this ASC. Figure 7g-h shows the typical first and last ten charge-discharge cycles of 5000, revealing curves remained undistorted and almost symmetric. In order to further investigate electrochemical stability for the assembled CoFe₂O₄//AC ASC, EIS measurement of the CoFe₂O₄ electrode after cycling test was performed (Figure 7i). EIS date implied that the value of R_s increased from 0.56 to 0.85 Ω at the high-frequency region. Remarkably, the diameter of the semicircle was decreased after cycling test, revealing an improved charge-transfer conductivity was achieved after cycling tests.

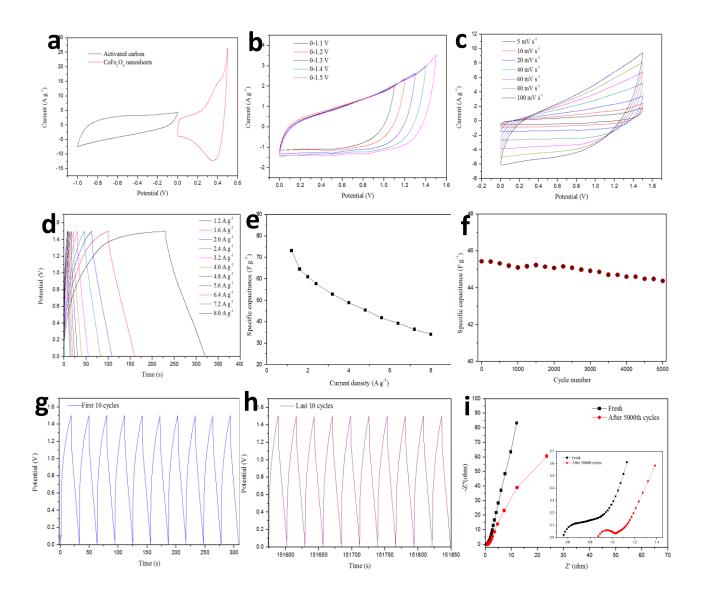


Figure 7. (a) Comparative CV curves of the activated carbon electrode and $CoFe_2O_4$ electrode at 20 mV s⁻¹. (b) CV curves at different cell voltages at a scan rate of 20 mV s⁻¹ and (c) different scan rates for $CoFe_2O_4$ // AC-ASC device. (d) Galvanostatic charge-discharge curves at different current densities. (e) Specific capacitances of the $CoFe_2O_4$ // AC-ASC device at different current densities. (f) Cycling stability of $CoFe_2O_4$ // AC-ASC device at a current density of 4.8 A g⁻¹. (g) First and (h) last 10 charge-discharge curves of $CoFe_2O_4$ //AC ASC at 4.8 A g⁻¹ in the potential range between 0-1.5 V. (i) EIS curves of the fresh $CoFe_2O_4$ @ MnO₂ electrode and after 5000th cycles.

Figure 8a presents the Ragone plot of CoFe₂O₄//AC ASC as well as several typical ASC reported in the literatures. The maximum energy density of CoFe₂O₄//AC ASC in this study was 22.85 W h kg⁻¹ at a power density of 900 W kg⁻¹, and 10.67 W h kg⁻¹ was still maintained even at a high power density of 6000 W kg⁻¹, which was higher than previously reported ASC such as Co₃O₄ NWs//CA (17.9 W h kg⁻¹ at 750 W kg⁻¹),⁵⁴ NiCo₂O₄ NSs @ HMRAs//AC (15.42 W h kg⁻¹ at 1000 W kg⁻¹),⁵⁵ FeCo₂O₄ NWs//AC (20 W h kg⁻¹ at about 2000 W kg⁻¹),¹⁸ NiO NSs//Fe₂O₃ NRs(3.64 W h kg⁻¹ at 951 W kg⁻¹),⁵⁶ Co(OH)₂//AC (20.3 W h kg⁻¹ at 90.6 W kg⁻¹),⁵⁷ CuCo₂O₄/CuO//AC (13 W h kg⁻¹ at 1509 W kg⁻¹)⁵⁸ and GNCC//AC (7.6 W h kg⁻¹ at 5600 W kg⁻¹).⁵⁹ After two CoFe₂O₄//AC ASCs were further connected in series and charged for 10s to about 3.0 V, the connected devices efficiently powered a red LED (1.8 V, 20 mA) and lasted for about 5 min (Figure 8b-c). In order to further study the benefit of asymmetric supercapacitor and the effect of negative electrode for the whole cell. A symmetric supercapacitor (SSC) was also assembled using CoFe₂O₄ nanosheets electrodes as its both positive and negative electrodes, named as CoFe₂O₄// CoFe₂O₄ SSC. The electrochemical properties of CoFe₂O₄// CoFe₂O₄ SSC were studied by CV and GCD tests (Figure 8 d-e). Based on the GCD tests, the CoFe₂O₄// CoFe₂O₄ SSC also achieved a high specific capacitance of 130 A g^{-1} at a current density of 0.5 A g^{-1} . The calculated maximum energy density (Figure 8f) of CoFe₂O₄// CoFe₂O₄ SSC, based on the specific capacitance obtained from GCD tests, was 18.08 W h kg⁻¹ at a power density of 250 W kg⁻¹ and decreased to 4.8 W h kg⁻¹ at a power density of 2500 W kg⁻¹. Obviously, the energy density and power density of CoFe₂O₄// CoFe₂O₄ SSC were lower than those of the CoFe₂O₄//AC ASC, indicating the ASC is an efficient strategy to improve the performance of supercapacitor cell.

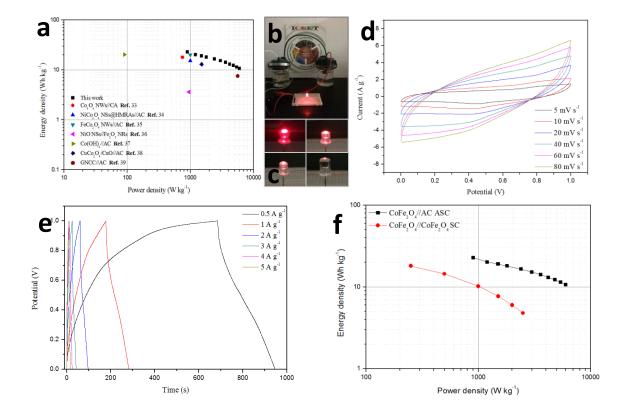
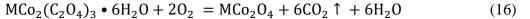


Figure 8. (a) Ragone plot of the CoFe₂O₄ //AC-ASC device. The values reported for others devices are given here for a comparison. (b) A digital image showing the two ASC devices in series can light up one red LED indicator. (c) Images of the red LED at different stages; powered by the 10 s charged series supercapacitors (d) CV curves at different scan rates and (e) Galvanostatic charge-discharge curves at different current densities for CoFe₂O₄ //CoFe₂O₄ SSC device. (f) Ragone plot of the CoFe₂O₄//AC ASC and CoFe₂O₄//CoFe₂O₄ SSC devices.

3.2 FeCo₂O₄ submicron prisms grown on Ni foam as highperformance positive electrode for supercapacitor

3.2.1 Material Characterization

Figure 9a schematically illustrates the synthesis route of MCo₂O₄ SMPs (M=Fe and Co) on NF. Before the injection of oxalic acid solution, Co^{2+} and M^{x+} cations were attached on the surface of NF via the immersion process. After the introduction of oxalic acid solution, the cations reacted with oxalic acid to form the oxalate complex. Then, the oxalate seeds loaded on the NF evolved into the SMPs. The oxalate precursor would transfer into MCo₂O₄ SMPs during thermal treatment according to the following equation:



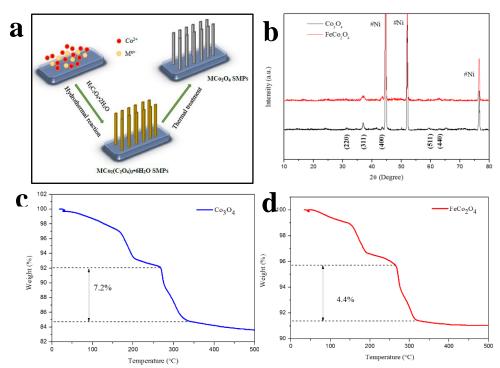


Figure 9. (a) Schematic illustration of the fabrication of MCo_2O_4 SMPs on NF; (b) XRD patterns of MCo_2O_4 (M= Co and Fe) SMPs on NFs. TGA curves of (c) Co_3O_4 and (d) FeCo₂O₄.

The crystal structures of the as-prepared materials were characterized using XRD. Figure 1b shows the XRD patterns of MCo₂O₄ SMPs on NF. Except for three strong peaks at 44.5°, 52.1°, and 76.5° which could be ascribed to Ni substrate, the remaining peaks were assigned to the (220), (311), (440), (511) and (440) reflections of cubic spinel-type MCo₂O₄ with the space group of Fd3m. The annealing temperatures and mass of active materials were obtained by TGA tests. Figure 9c-d shows the TGA curves of MCo₂O₄ SMPs precursors. All the TGA exhibited weight losses in the 120 - 200 °C and 270 - 330 °C ranges. The first weight loss corresponded to the dehydration of chemically bonded water in MCo₂(C₂O₄)₃•6H₂O complex.⁶⁰ The second mass loss was attributed to the decomposition of anhydrous oxalate precursors to MCo₂O₄. Based on the TGA analysis, the temperature for the calcination of the MCo₂(C₂O₄)₃•6H₂O complex was set to 400 °C to ensure the complete decomposition of the oxalate.⁶¹ The loaded active materials in NFs also could be determined by TGA tests. The second weight losses for Co_3O_4 FeCo₂O₄ are about 7.2%, 4.4% respectively. Thus, the mass densities of MCo₂O₄ SMPs on NFs were about 2.41 mg cm⁻² for Co₃O₄, 1.53 mg cm⁻² for FeCo₂O₄ respectively.

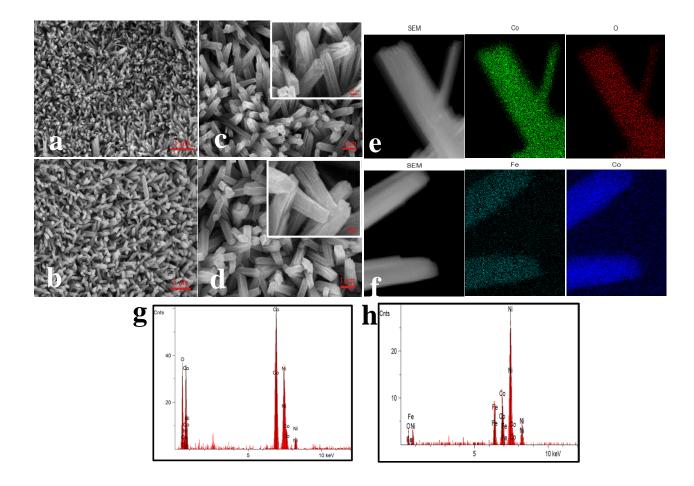


Figure 10. SEM and element mapping images of MCo_2O_4 SMPs on NF: (a), (c) and (e) for Co_3O_4 , (b), (d) and (f) for FeCo_2O_4. EDX analysis of (g) Co_3O_4 and (h) FeCo_2O_4.

The morphologies and submicron structures of MCo₂O₄ SMPs on NFs were investigated by SEM. The scanning electron micrographs of the five types of MCo₂O₄ SMPs clearly revealed submicron-prisms structure. The cross sections of all submicron prisms showed the quadrangle shapes. Figure 10a-b show the low-magnification SEM images of the MCo₂O₄ SMPs (M= Co and Fe respectively). Surfaces of NFs were covered by SMPs uniformly and each single SMP was isolated from the others to form a porous architecture. Figure 10c-d and their insets present the magnifying SEM images of the MCo₂O₄ SMPs. The closer view of metal cobaltite oxides demonstrated these MCo_2O_4 SMPs with different edge lengths. The average quadrangle edge lengths of Co_3O_4 , FeCo₂O₄ were about 350 nm, 450 nm respectively. The components of MCo_2O_4 SMPs were confirmed by the elemental mapping (Figure 10e-f). The co-existence and similar shapes of O and Co for Co_3O_4 , Fe and Co for FeCo₂O₄ confirmed the uniform distribution of the corresponding elements of MCo_2O_4 in the whole investigation regions. The atomic ratios of O/Co and Fe/Co were verified by the EDX spectroscopy (Figure 10g-h). The EDX data displayed that the Co_3O_4 SMPs comprised O and Co elements with atomic ratio of 4:3 and FeCo₂O₄ SMPs comprised Fe and Co elements with atomic ratio of almost of 1:2, suggesting the successful fabrication of Co_3O_4 and FeCo₂O₄ SMPs.

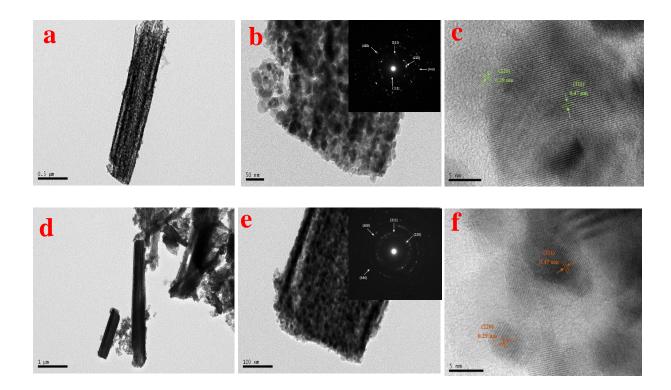


Figure 11. TEM and HRTEM images of MCo_2O_4 SMPs scratched from NFs. (a-c) for Co_3O_4 , (d-f) for FeCo₂O₄. (Insets of b, e are the SAED patterns of MCo_2O_4 SMPs)

Figure 11 presents the TEM and HRTEM images of as-synthesized MCo₂O₄ SMPs. The submicron-structured prisms of MCo₂O₄ (M= Co and Fe) were revealed by the TEM images. The edge lengths of MCo₂O₄ SMPs were also confirmed by TEM images which were close to the results observed in SEM results. Figure 11b and e exhibited the magnified TEM images of MCo₂O₄ (M= Co and Fe) SMPs. Some pores (the white spots) distributed in the whole SMPs uniformly, which could likely be generated by the liberation of gases during the heat treatment of precursors. The porous structure facilitated the diffusion of electrolyte into the active materials, providing more reactive sites for redox reactions. All the SAED patterns revealed that the MCo₂O₄ SMPs were generally crystalline and consistent with the diffraction patterns obtained by XRD. The resolved lattice fringes shown in the HRTEM images of MCo₂O₄ SMPs were approximately 0.47 nm, 0.29 nm, and 0.25 nm, corresponding to the (111), (220) and (311) planes of the MCo₂O₄ spinel phase.⁶² The HRTEM and SAED patterns further confirmed the formation of crystalline phase metal oxides.

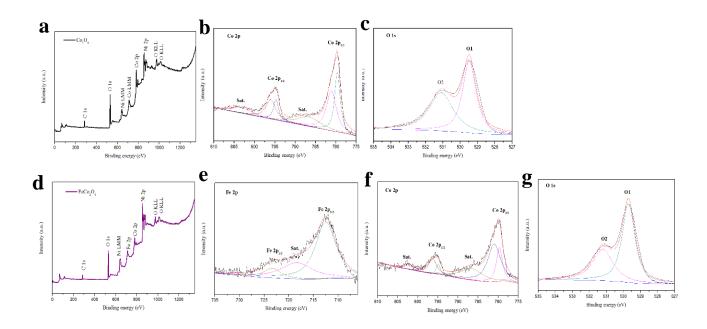


Figure 12. (a-c) XPS spectra of the Co₃O₄ (a) survey, (b) Co 2p, (c) O 1s and (d-g) FeCo₂O₄, (d) survey, (e) Fe 2p, (f) Co 2p, (g) O 1s.

The elemental chemical states and chemical compositions on the surfaces of as-prepared materials were further investigated by X-ray photoelectron (XPS). Figure 12 a and d show the full scan elemental surveys of Co_3O_4 and $FeCo_2O_4$ SMPs on NFs. Amongst, the co-existence of Fe and Co also confirmed the formation of $FeCo_2O_4$ on NFs. The peak deconvolution and fitting were conducted using Gaussian-Lorentzian method. Figure12 b and f exhibit the high-resolution Co2p of Co_3O_4 and $FeCo_2O_4$, respectively. Two main peaks which can be attributed to the Co $2p_{3/2}$ and Co $2p_{1/2}$ and two satellite peaks (denoted as Sat.) were observed. After fitting, the peaks at 779.7 eV, 794.8 eV, and satellite peak at 786.6 eV were indexed to Co^{3+} , while the remaining peaks were attributed to the existence

of $Co^{2+}.^{63-64}$ This result indicated the cobalt in Co_3O_4 SMPs were a mixture of Co^{3+} and Co^{2+} . Figure 12e presents two main peaks corresponding to Fe 2p_{3/2} and Fe 2p_{1/2} and one broad satellite peak. The fitted peaks at 712.7 eV and 724.3 eV could be characterized to Fe³⁺, while the "shoulder" satellite peak at 718.3 eV was ascribed to Fe²⁺. The result also indicated that the FeCo₂O₄ SMPs was a composition containing Fe²⁺ and Fe³⁺. Figure 12c and g elucidate the O 1s XPS spectra of Co₃O₄ and FeCo₂O₄ SMPs on NFs. Likewise, all the O 1s were divided into two fitting peaks at 529.7 eV and 531.3 eV, which could be attributed to the typical metal-oxygen bond and the multiplicity of physic- and chemisorbed water at the surface.⁶⁵

3.2.2 Electrochemical properties of FeCo₂O₄ electrode

The electrochemical properties of MCo₂O₄ (M= Co, Fe) SMPs were investigated using CV tests first. Figure 13a shows the CV curves of MCo₂O₄ (M= Co, Fe) SMPs electrodes at a scan rate of 5 mV s⁻¹ within a potential window of -0.1 – 0.6 V. All the CV curves of MCo₂O₄ (M= Co, Fe) SMPs showed obvious redox peaks corresponding to the reversible faradaic reactions of M-O/M-O-OH. It is noteworthy that the redox peaks of FeCo₂O₄ was wider than Co₃O₄, indicating enhanced redox reactions were occurred with the introduction of elements Fe. Figure 13b demonstrates the GCD processes of MCo₂O₄ (M= Co, Fe) SMPs at a current density of 10 mA cm⁻². All the GCD curves exhibited two visible potential plateaus in the charge and discharge processes, which were in agreement with the

CV measurements. The GCD curves of MCo₂O₄ (M= Co, Fe) indicated the capacitive and battery-type properties of these materials. Furthermore, the rate capabilities of the MCo₂O₄ (M= Co, Fe) were studied by the GCD tests at different current densities. Figure 13c-d show the discharge curves of Co₃O₄ and FeCo₂O₄, respectively. After integrating the covered areas of their discharge curves at different current densities, the areal capacitances and specific capacitances were calculated according to equation (12) and (13). The specific capacitances (areal capacitances) of Co₃O₄, FeCo₂O₄ were 680.5 F g⁻¹ (1.64F cm⁻²), 1281.0 F g⁻¹ (1.96 F cm⁻²), respectively, at a current density of 2 mA cm⁻². With the increase of current density, the specific capacitance of MCo₂O₄ decayed in varying degrees, which could be attributed to the limitation of ions diffusion and migration within the electrode at a higher discharge current density. When the current density increased to 40 mA cm⁻² (20-fold of 2 mA cm⁻²), the capacitance of MCo₂O₄ (M= Co, Mn, Fe, Mg and Zn) remained about 45.1% and 23.5% of their initial values, respectively (Figure 13 e and f).

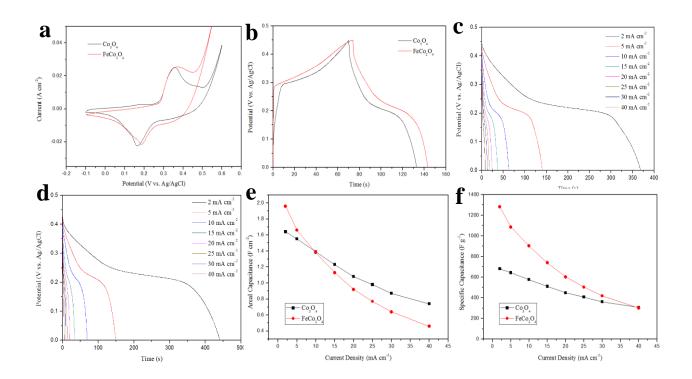


Figure 13. (a) CV curves of MCo₂O₄ (M= Co, Fe) SMPs at a scan rate of 5 mV s⁻¹; (b) GCD curves of MCo₂O₄ (M= Co, Fe) SMPs at a current density of 10 mA cm⁻²; Discharge curves of (c) Co₃O₄, (d) FeCo₂O₄ SMPs at different current densities. (e) areal capacitance and (f) specific capacitance of MCo₂O₄ (M= Co, Fe) SMPs at different current densities.

The pseudocapacitive behavior of MCo_2O_4 (M= Co, Fe) SMPs were also investigated by CV tests at different scan rate. Figure 14a-b describes the CV curves of MCo_2O_4 (M= Co, Fe) at different scan rates from 5 mV s⁻¹ to 50 mV s⁻¹, respectively. Obviously, the overall shapes of all MCo_2O_4 (M= Co, Fe) CV curves can be well retained at different scan rates with slight shifts in the redox peak positions, indicating their excellent charge transfer and good reversibility features. In order to determine whether the capacitance originated from surface redox reactions or bulk diffusion, the relationship of scan rate and voltammetric current were investigated. Figure 14c plots the anodic peak currents of MCo₂O₄ (M= Co, Fe) against the square root of the scan rates, a linear dependency were obtained, implying the redox reactions of MCo₂O₄ (M= Co, Fe) were controlled by the bulk diffusion rather than surface redox reaction. The diffusion coefficients of all materials were proportional to the slopes of the j_p vs. $v^{1/2}$ according to the Randles-Sevcik equation:⁶⁶

$$j_p = (0.446 C \cdot D^{1/2} \cdot \upsilon^{1/2} (n \cdot F/R) \cdot T)^{1/2}$$
(17)

where j_p is the anodic peak current in A cm⁻², *C* is the solution bulk concentration, *D* is the diffusion coefficient, v is the scan rate in mV s⁻¹, *n* is the number of exchanged electrons involved in the reaction, *F* is the Faraday's constant, *R* is the gas constant and *T* is the absolute temperature, respectively. After plotting the j_p of MCo₂O₄ (M= Co, Fe) against $v^{1/2}$, the Co₃O₄ exhibited higher slope than FeCo₂O₄, indicating its greater diffusion coefficient.

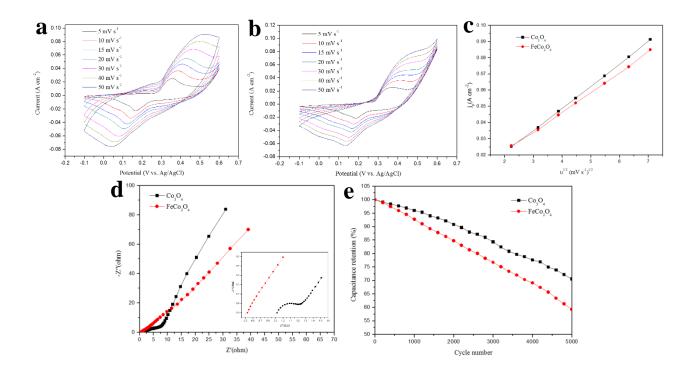


Figure 14. CV curves of (a) Co_3O_4 , (b) $FeCo_2O_4$ SMPs at different scan rates. (c) Relationship between the anodic peak current densities and square root of scan rates for the MCo_2O_4 (M= Co, Fe) SMPs electrodes; (b) EIS cures (inset shows the EIS curves at the high frequency) and (c) cycling stability of MCo_2O_4 (M= Co, Fe) SMPs electrodes.

In order to further evaluated the ion transport kinetics and the conductivities of MCo_2O_4 (M= Co, Fe) SMPs, EIS measurements were conducted. Figure 14d shows the Nyquist plots of the MCo_2O_4 (M= Co, Fe) SMPs electrodes (inset shows the EIS curves at high frequency). As shown in Figure 14d, the EIS curves of all MCo_2O_4 SMPs electrodes can be divided into three sections: (1) the intersection of the curve on the real axis represents the series resistance (R_s) at the high-frequency region; (2) the diameter of semicircle at the intermediate frequency region represents the Faradaic charge transfer resistance (R_{ct}); (3) the slope of straight line at the low frequency region represents the Warburg impedance. The series resistance is the combination of inherent active material resistance, electrolyte resistance and contact resistance and can be calculated from the EIS curves. The Rs Co₃O₄, FeCo₂O₄, SMPs were 0.92 Ω and 0.527 Ω , respectively. The bimetallic oxides FeCo₂O₄ SMPs exhibited better conductivities than monometallic oxide Co₃O₄, which should be attributed to the synergistic effect of two different cations in a single crystal structure. Warburg impedance, reflecting the resistance behaviour caused by the diffusion of OH⁻ within electrode materials during redox reactions, is associated with the slope of straight line at the low-frequency region in the EIS curves. Remarkably, the slopes of MCo₂O₄ (M= Co, Fe) SMPs in their EIS curves demonstrated that the order of slopes were Co₃O₄ > FeCo₂O₄, which was well consistent with the results obtained from the Randles-Sevcik theory. This result further conveyed the redox reactions of MCo₂O₄ (M= Co, Fe) SMPs were dominated by the OH⁻ diffusion within electrode materials.

The stability of electrodes during continuous charge-discharge cycles was studied by long-term cycling test at a high current density of 20 mA cm⁻². Figure 14e shows the capacitance retention of MCo₂O₄ (M= Co, Fe) SMPs electrodes. The specific capacitances of MCo₂O₄ (M= Co, Fe) SMPs were about 70.55 % and 59.3 % of their initial values after 5000 cycles. Figure 14 a-d show the first and last ten GCD tests of MCo₂O₄ (M= Co, Fe) SMPs, respectively. The shapes of their GCD curves remained undistorted except for the start potentials of charge and discharge plateaus. In order to investigated the possible reasons for the loss of capacitance, the morphologies of MCo₂O₄ (M= Co, Fe) SMPs after cycling were analysed by SEM. The high-magnification SEM images of MCo_2O_4 (M= Co, Fe) SMPs in Figure 15e and g still maintained their original morphologies, indicating their highly mechanical stabilities. The decay of specific capacitance of MCo_2O_4 electrodes should be attributed to the loss of active materials from NFs during cycling test in three-electrode system according to the low-magnification SEM images in Figure 15f and h.

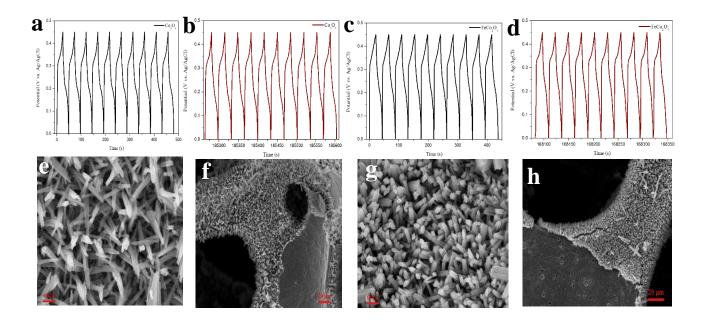


Figure 15. (a and c) First ten GCD curves and (b and d) last ten GCD curves for MCo_2O_4 (M= Co, Fe). SEM images of (e-f) for Co_3O_4 , (g-h) for FeCo₂O₄, after 5000 cycling tests in three-electrode system.

3.3 Hierarchical core-shell nanosheet arrays with MnO₂ grown on mesoporous CoFe₂O₄ support for high-performance asymmetric supercapacitors

3.3.1 Material Characterization

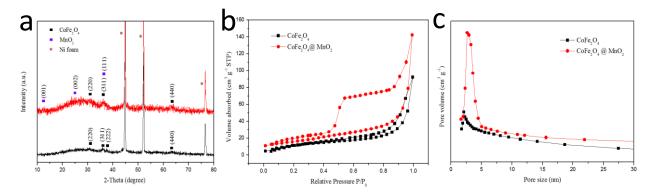


Figure 16. (a) XRD patterns of $CoFe_2O_4$ nanosheets on Ni foam before (black curve) and after MnO₂ covering (red curve). (b) N₂ adsorption-desorption isotherms and (c) pore-size distribution of $CoFe_2O_4$ and $CoFe_2O_4@MnO_2$ core-shell NSAs.

The crystal structures of the as-fabricated samples were characterized using XRD. The black curve in Figure 16a shows the XRD diffraction peaks of $CoFe_2O_4$ NSs on the Ni foam before the MnO₂ growth. Except for the peaks at 44.5°, 52.1° and 76.5° corresponding to Ni foam, the remaining peaks at $2\theta = 30.5^\circ$, 36.0° , 37.8° and 63.2° can be assigned to the (220), (311), (222) and (440) reflections of spinel CoFe₂O₄ with the space group of Fd3m (JCPDS No: 22-1086). The diffraction pattern clearly confirm the phase purity of synthesized CoFe₂O₄ and was in good accordance to those in previous reports.^{43, 67} After the growth of MnO₂ on CoFe₂O₄ NSs (red curve), most CoFe₂O₄

diffraction peaks still existed except for the reflection of (222) at 37.8°, which may be attributed to partly overlapping the (111) reflection in MnO₂ and (311) reflection in $CoFe_2O_4$. The new peaks at 12.3° and 25.0° can be indexed to (001) and (002) reflections of birnessite-type δ-MnO₂ (JCPDS No: 86-0666). The XRD results revealed the coexistence of δ -MnO₂ and CoFe₂O₄ on the Ni foam. The mesoporous properties of the asfabricated samples were investigated by the surface area and the pore size distribution analysis. As shown in Figure 16b, the N₂ adsorption-desorption isotherms of the CoFe₂O₄ and CoFe₂O₄@MnO₂ NSAs demonstrated distinct hysteresis loops in the range of 0.5-1.0 P/P₀, indicating the mesoporous properties of CoFe₂O₄ and CoFe₂O₄@MnO₂ NSAs. The Brunauer-Emmett-Teller (BET) surface area values of CoFe₂O₄ and CoFe₂O₄@MnO₂ NSAs were calculated to be about 68 and 156 m² g⁻¹, respectively. After the deposition of MnO_2 nanosheets on the CoFe₂O₄, the surface area of active materials was dramatically enlarged which could provide more active sites for the redox reaction. The incremental pore-size distribution of the samples is shown in Figure 16c. Both the CoFe₂O₄@MnO₂ NSAs and CoFe₂O₄ nanosheets exhibited a pore-size distribution at 2-4 nm, further supporting the mesoporous properties of the prepared samples.

The morphologies of CoFe₂O₄ NSs and CoFe₂O₄@MnO₂ core-shell NSAs on Ni foam were investigated by the SEM in Figure 17. Panels a and b show SEM images of CoFe₂O₄ NSs at different magnifications. After hydrothermal growth and post-annealing process, uniform CoFe₂O₄ NSs with an average width about 3µm grown on the Ni foam and tended to interconnect with each other forming a three-dimensional porous structure. The

thickness of CoFe₂O₄ NSs was found around 30 nm in the high magnification SEM image (Figure 17b). The porous and ultrathin CoFe₂O₄ NSs provided a favorable condition for the growth of MnO₂ NSs. The typical images of CoFe₂O₄@MnO₂ core-shell NSAs are presented in Figure 17c and d. The MnO₂ NSs with high density were scarcely packed in the space between CoFe₂O₄ NSs, indicating MnO₂ NSs tended to grow on the surface of CoFe₂O₄ NSs. A high magnification SEM image of CoFe₂O₄@MnO₂ core-shell NSAs is shown in Figure 17d. It was clear to see MnO₂ in a mean thickness of about 20nm were vertically grown on the surface of CoFe₂O₄ NSs, favoring for the exposure of more active MnO_2 site for electrochemical reaction. In addition, there were a lot of pores existed between core-shell NSAs which can shorten the diffusion distance from the external electrolyte to interior surface and improved the utilization rate of electrode material. Such ultrathin feature and porous structure are beneficial to an efficient, reversible faradaic redox reaction and short ionic diffusion path during the charge-discharge process.⁴⁶ The components of CoFe₂O₄ NSs and CoFe₂O₄@MnO₂ NSAs were confirmed by the EDX spectroscopy (Figure S2a-b). The phase and elements in the final product were investigated by SEM and its corresponding element mapping. Figure 17e demonstrated that uniformly distributed elements of Mn, Fe and Co in the whole investigation region. The EDX data (Figure 17f) of the element mapping revealed that the atomic ratio of Fe/Co was about 2:1, and the co-existence of Mn further confirmed the formation of CoFe₂O₄@MnO₂.

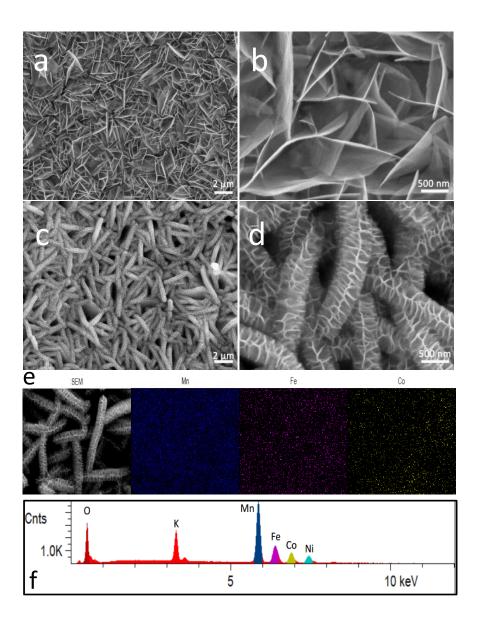


Figure 17. (a-b) SEM images of typical CoFe₂O₄ nanosheets on Ni foam. (c-d) SEM images of typical CoFe₂O₄ @ MnO₂ core-shell NSAs on Ni foam. (e) SEM image and the corresponding element (Mn, Fe and Co) mapping of the CoFe₂O₄ @ MnO₂ core-shell NSAs. (f) EDX data of CoFe₂O₄ @ MnO₂ core-shell nanosheet arrays obtained from element mapping.

The nanostructures of the $CoFe_2O_4$ NSs and $CoFe_2O_4@MnO_2$ NSAs were further

investigated by TEM. Figure 18a revealed the CoFe₂O₄ NSs with a quasi-rectangular shape corresponding to the SEM image. Importantly, the TEM image also revealed the porous texture and ultrathin feature of the $CoFe_2O_4$ NSs. The magnified TEM (Figure 18b) clearly showed the uniform mesopores distribution on CoFe₂O₄ NSs, which could likely be caused by the liberation of gases during the decomposition of the precursors. The HRTEM image (Figure 18c) of CoFe₂O₄ NSs shows that the lattice spacing was 0.26 nm, measured from the lattice fringe, which corresponded to the (311) plane of CoFe₂O₄. The corresponding SAED pattern (inset of Figure 18b) clearly showed the well-defined rings which could be readily ascribed to the (220), (311), (222) (400) and (440) planes of spinel $CoFe_2O_4$, respectively. After the growth of MnO₂ NSs on CoFe₂O₄ NSs, the surface of CoFe₂O₄ NSs were covered by MnO₂ NSs. In the Figure 18d, the CoFe₂O₄@MnO₂ NSAs nanostructure did not show any noticeable separation of MnO₂, indicating the adhesion of MnO₂ NSs to CoFe₂O₄ NSs could be really firm. The ultrathin property of MnO₂ NSs exhibited in Figure 18e was consistent with those in the SEM observation. The freestanding MnO₂ NSs partly overlapped with each other to form a wrinkled nanostructure. The HRTEM image (Figure 18f) of CoFe₂O₄@MnO₂ NSAs clearly showed that the lattice fringe spaces of 0.19 nm, corresponding to the (111) planes of the birnessite-type δ -MnO₂. The SAED pattern (inset of Figure 18e) of the nanosheets manifested the polycrystalline feature of δ -MnO₂. In order to further confirm the core-shell nanostructure of CoFe₂O₄@MnO₂NSAs, the STEM-EDX mapping of the as fabricated material was performed. Figure 18g shows the EDX mapping analysis of a single CoFe₂O₄@MnO₂ NSA. The co-existence and similar shapes of Mn, O,

Fe and Co signals verified the successful fabrication of CoFe₂O₄@MnO₂ core-shell NSAs.

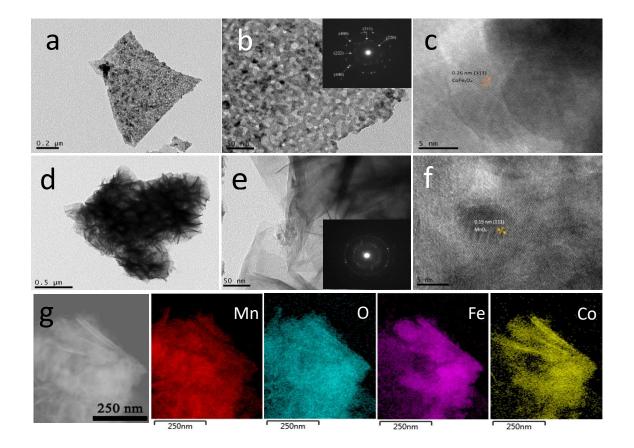


Figure 18. TEM images of (a-c) $CoFe_2O_4$ nanosheets and (c-f) $CoFe_2O_4$ @ MnO₂ NSAs scratched from Ni foam. The insets in Figure b and e are the corresponding SAED patterns of $CoFe_2O_4$ nanosheets and $CoFe_2O_4@MnO_2$ NSAs, respectively. (g) STEM-EDX mapping of an individua $CoFe_2O_4$ @ MnO₂ core-shell NSA.

The investigation of elemental chemical state and chemical composition on the surfaces of samples helped the further understandings of its pseudocapacitors mechanism. Figure 19a shows the XPS spectra of Co 2p of CoFe₂O₄ NSs in the binding energy between 773 and 813 eV. There were two main peaks corresponding to Co $2p_{3/2}$ and Co $2p_{1/2}$. The Co $2p_{3/2}$ can be divided into two subpeaks after fitting. The fitting peaks at 779.9 eV and the

satellite peak of 786.7 eV were indexed to Co^{3+} , while the fitting peaks at 781.6 eV and 795.8 eV with the satellite peak of 802.9 eV were associated with Co^{2+,68} The spin-orbit splitting was approximately 15eV, suggesting these peaks were attributed to Co $2p_{3/2}$ and Co $2p_{1/2}$. Figure 19b elucidated the Fe 2p photoionization region between 703 and 741 eV. The Fe $2p_{3/2}$ yielded two subpeaks after fitting at 710.2 and 712.1 eV (main peaks. Fe³⁺) with a "shoulder" satellite peak at 717.4 eV (satellite peaks, Fe²⁺).⁵⁰ The fitting peak of Fe $2p_{1/2}$ at 724.6 eV was indexed to Fe³⁺, while the satellite peak at 733.4 eV was corresponded to Fe^{2+,37} The XPS characterization clearly revealed the as-prepared CoFe₂O₄ NSs belonged to the mixed valence compounds, which contained Co^{3+} , Co^{2+} , Fe^{3+} , and Fe^{2+} . The XPS spectra of Mn 2p and O 1s of the deposited MnO_2 are shown in Figure 19c-d, respectively. As shown in Figure 19c, the Mn 2p_{3/2} and Mn 2p_{1/2} spin-orbit peaks were located at 642.3 and 654.2 eV, which were in good agreement with the typical MnO₂, implying its +4 oxidation state.⁶⁹ By using the fitting method, the O 1s spectra was wellfitted to be divided into two fitting peaks, representing two kinds of oxygen states named as O1 and O2. The O1 peak at a binding energy of 529.8 eV can be assigned to a typical metal-oxygen bond. Besides, the fitting O2 peak at a binding energy of 531.8 eV was caused by the physic- or chemisorbed water at the surface.⁷⁰

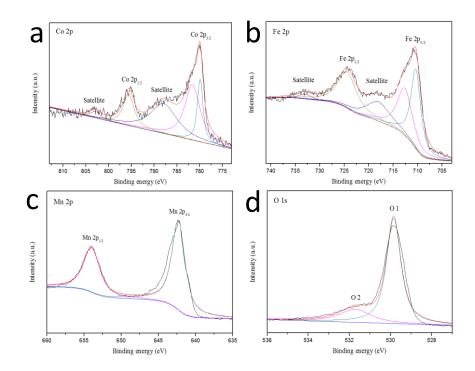
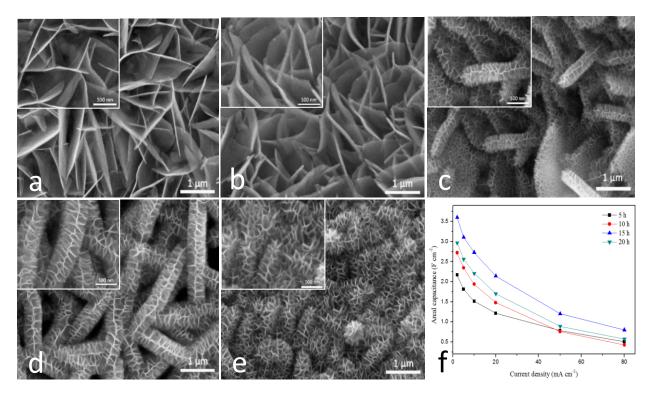


Figure 19. XPS spectra of the (a) Co 2p and (b) Fe 2p regions of CoFe₂O₄ nanosheets. XPS spectra of the (c) Mn 2p and (d) O 1s of CoFe₂O₄ @ MnO₂ core-shell NSAs.



3.3.2 Electrochemical properties of CoFe₂O₄@MnO₂ electrode

Figure 20. SEM images of the CoFe₂O₄ @ MnO₂ core-shell NSAs obtained at different reaction times: (a) 0h; (b) 5h; (c) 10h; (d) 15h; and (e) 20h. Insets show the high-magnification SEM images. (f) Areal capacitances of CoFe₂O₄ @ MnO₂ core-shell NSAs electrodes obtained at different reaction times and at different current densities.

Composite engineering of materials is an important strategy to form high-performance electrode materials for supercapacitors. However, it is worth to point out the adverse effects may also arise during the process of fabricating novel composites. There should be an optimal structure and constituent among the composition of individual substances.¹⁷ In order to optimize performance of CoFe₂O₄@MnO₂ core-shell NSAs, the thickness of CoFe₂O₄@MnO₂ NSAs was tailored by adjusting the hydrothermal reaction time. Figure

20 shows the SEM images of CoFe₂O₄@MnO₂ NSAs obtained at different reaction times. At the first 5h (Figure 20b), the average thickness of CoFe₂O₄ NSs changes from 25 nm to 70nm, but that of MnO₂ nanosheets were not obvious. Interestingly, the tiny "buds" began to grow on the surface of CoFe₂O₄ NSs according to the high-magnification SEM image. When the reaction time was prolonged to 10 h, the thickness of CoFe₂O₄@MnO₂ NSs increased to about 250 nm which was much thicker than that of the 5h test. This enlighten that the tiny "buds" may guide the growth of ultrathin MnO₂ NSs. With the reaction time was prolonged to 20h, the space between core-shell NSAs seemed to be completely occupied by MnO₂ NSs. Smaller pores resulted from thicker covers may restrict the access of electrolyte during charging-discharging, implying an adverse effect for prolonged retention time. This was confirmed in the electrochemical performance of CoFe₂O₄@MnO₂ NSAs with different reaction times in Figure 21a, showing the CV curves of these electrodes at 10 mV s⁻¹. The largest area under the blue curve indicated that CoFe₂O₄@MnO₂ NSAs for the retention time at 15h was in the highest capacitance. The GCD tests further claimed that the specific capacitance increased initially and then decreased with the increase of the reaction time as shown in Figure 5f. The GCD curves of 5h, 10h and 20h at different current densities are shown in Figure 21b-d.

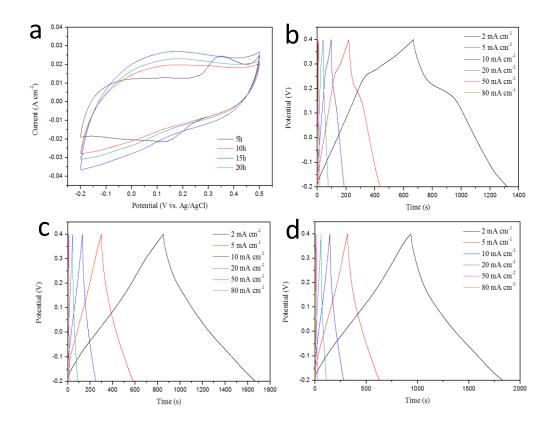


Figure 21. (a) CV curves of $CoFe_2O_4$ @ MnO₂ core-shell arrays fabricated with different reaction times at a scan rate of 10 mV s⁻¹. (b-d) Galvanostatic charge-discharge of the $CoFe_2O_4$ @ MnO₂ core-shell arrays fabricated with different reaction times at various current densities. (b) 5h; (c) 10h; (d) 20h.

The electrochemical performance of as-fabricated samples were first conducted in a three-electrode electrochemical system by testing them as working electrodes for supercapacitors. Figure 22a shows CV curves of $CoFe_2O_4@MnO_2$ NSAs at various scan rates ranging from 5 to 80 mV s⁻¹. With the increasing of scan rates, all CV curves presented a similar shape which deviated from rectangular-like character, demonstrating the

pseudocapacitive behavior of the electrode and the excellent interlayer charge transfer and good reversibility features.⁷¹ Figure 22b shows the typically GCD curves of CoFe₂O₄@MnO₂ NSAs at different current densities. The linear slopes and symmetry triangular shapes of the CV curves indicate reversible charge-discharge behavior. The specific area capacitances of the CoFe₂O₄@MnO₂ NSAs electrode were calculated to be 3.59, 3.11, 2.73, 2.14, 1.20, 0.81 F cm⁻² at current densities of 2, 5, 10, 20, 50, 80 mA cm⁻ 2 , respectively, according to equation (12) (The corresponding specific capacitances were 1994.4, 1727.8, 1516.7, 1188.9, 666.7 and 450 F g⁻¹). In order to investigate the enhanced performance of unique CoFe₂O₄@MnO₂ core-shell NSAs, we compared the electrochemical properties of CoFe₂O₄ NSs, MnO₂ NSs and CoFe₂O₄@MnO₂ core-shell NSAs. Figure 20 c and d present the CV curves at 20 mV s⁻¹ and GCD curve at 5 mA cm⁻² of aforementioned three samples, respectively. The CV shapes of the individual components NSs indicated the pseudocapacitive property of CoFe₂O₄ NSs and MnO₂ which based on the Faradic redox reaction in their energy storage processes. However, The CV shape of CoFe₂O₄@MnO₂ NSAs was different from those of CoFe₂O₄ and MnO₂ and its area was much larger than those of both individual substances, indicating the electrochemical properties of CoFe₂O₄ and MnO₂ can be changed by the formation of CoFe₂O₄@MnO₂ NSAs. The absence of obvious redox peak in CoFe₂O₄@MnO₂ NSAs can be attributed to the change of morphologies and sizes after the deposition of MnO₂NSs on the CoFe₂O₄ NSs.⁷² A comparison of the GCD curves at 5 mA cm⁻² is illustrated in Figure 20d. Obviously, the charge-discharge time of CoFe₂O₄@MnO₂ NSAs was much

longer than those of CoFe₂O₄ and MnO₂ NSs electrodes which indicated a much improved capacitance. It can also be seen that the charge-discharge curves of all samples were almost symmetric, suggesting their excellent columbic efficiencies. In order to evaluate the rate capability of CoFe₂O₄@MnO₂ NSAs electrode, we compared the specific area capacitance of all samples at different current densities. When the current density increased to 20 mA cm⁻², which was 10-fold of the initial one, the capacitance CoFe₂O₄@MnO₂ NSAs still remained 2.14 F cm⁻² (Figure 22e). The capacitance retention was about 60% of the original value which was higher than 50% for CoFe₂O₄ MSs and 43.8% for MnO₂ NSAs electrode. In addition, we can see all the specific area capacitances of CoFe₂O₄@MnO₂ NSAs at different current densities were much higher than the sum of CoFe₂O₄ and MnO₂ NSS still which further manifest the formation of core-shell nanostructure was an efficient strategy to enhance the performance of electrode materials.

Electrochemical impedance spectroscopy (EIS) was carried out to study the iontransport behavior of CoFe₂O₄ NSs, MnO₂ NSs and CoFe₂O₄@MnO₂ NSAs electrodes. As shown in Figure 20f, all samples presented similar shapes in a semicircle at a higher frequency region and a straight line at lower frequency. At the high frequency, the intersection of the curve on the real axis represents the series resistance (R_s , representing the inherent active material resistance, electrolyte resistance and contact resistance) and the semicircle diameter represents the Faradaic charge transfer resistance (R_{ct}).⁷³ R_s values of 0.63 Ω , 0.53 Ω and 0.78 Ω can be calculated from EIS curves of the CoFe₂O₄@MnO₂ NSAs, CoFe₂O₄ NSs and MnO₂ NSs electrodes, respectively. The increased R_s should be attributed to the poor conductivity of MnO₂. Impressively, the CoFe₂O₄@MnO₂ NSAs exhibited a smaller semicircle in EIS than MnO₂ NSs electrodes, indicating the faster ion insertion/extraction during electrochemical reactions. The near linear EIS plots of these samples at the low frequency are the characteristic of Warburg impedance (W, reflecting the resistance behavior caused by the diffusion of OH⁻ within electrode materials during redox reaction).⁷⁴ The more perpendicular line leaning to the real axis of CoFe₂O₄@MnO₂ NSAs electrode, suggesting more facile electrolyte diffusion to the surface and the ideal capacitive behavior.

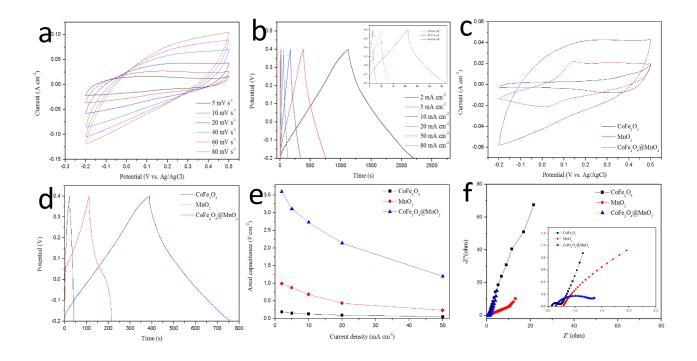
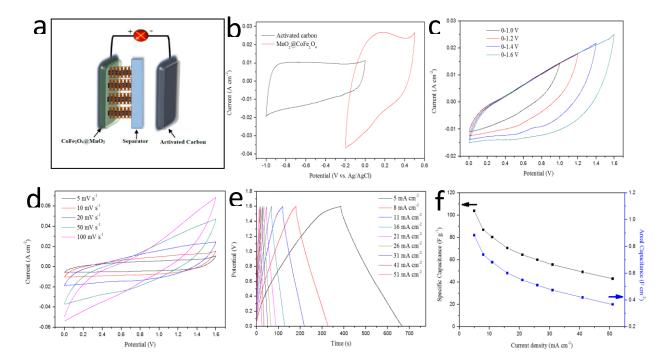


Figure 22. (a) CV curves of CoFe₂O₄ @ MnO₂ core-shell NSAs at different scan rates. (b) Galvanostatic charge-discharge of the CoFe₂O₄ @ MnO₂ core-shell NSAs at various current densities. (c-f) Comparing bare CoFe₂O₄ electrode (black), bare MnO₂ electrode (red) and optimal CoFe₂O₄ @ MnO₂ electrode (blue), all grown on Ni foam: (c) CV curves at 20 mV s⁻¹, (d) galvanostatic charge-discharge at 5 mA cm⁻², (e) areal specific capacitances versus discharge current density, and (f) EIS curves (inset shows the EIS curves at high frequency).

3.3.3 Electrochemical performance of CoFe₂O₄@MnO₂//AC asymmetric



supercapacitor

Figure 23. (a) Schematic illustration of the as-fabricated CoFe₂O₄ @ MnO₂//AC-ASC device. (b) Comparative CV curves of the activated carbon electrode and CoFe₂O₄ @ MnO₂ electrode at 10 mV s⁻¹. (c) CV curves at different cell voltages at a scan rate of 20 mV s⁻¹ and (d) different scan rates for CoFe₂O₄ @ MnO₂// AC-ASC device. (e) Galvanostatic charge-discharge curves at different current densities. (f) Specific capacitances of the CoFe₂O₄ @ MnO₂// AC-ASC device at different current densities.

To further evaluate the possibility of the as-fabricated $CoFe_2O_4@MnO_2$ core-shell NSAs for practical application, an asymmetric supercapacitor was assembled using $CoFe_2O_4@MnO_2$ NSAs electrode as the anode and AC as the cathode. Figure 23a shows a schematic illusion of this ASC. Figure 23b shows CV curves of both AC and CoFe₂O₄@MnO₂ NSAs electrodes at a scan rate of 10 mV s⁻¹. The AC electrode revealed excellent electrochemical double layer capacitance performance between -1.0 and 0.0 V in view of the close-to-rectangular CV curve (black curve). In order to determine the working potential window of the full cell, we carried out the CV tests of the ASCs within different cell voltages varying from 0-1 V to 0-1.6 V (Figure 23c). The stable potential window for the assembled ASC can be extended to 1.6 V where the CV curve still maintained a rectangle-like shape. Therefore, the working potential window of 0-1.6 V was chosen to investigate the electrochemical performance of CoFe₂O₄@MnO₂ // AC ASC. With the increase of scan rates in CV tests, the CV profiles (Figure 23d) of the ASC still remained the rectangular-like shape without any redox peaks, indicating good chargedischarge property and rate capability of the ASC device. Figure 23e exhibits the GCD curves of the ASC device in a voltage window of 0-1.6 V at different current densities. The charge curves of the ASC device were almost symmetric to its corresponding discharge counterpart, confirming the excellent capacitive character of CoFe₂O₄@MnO₂ // AC ASC. The calculation of the specific capacitances of the ASC was based on the GCD tests. Figure 23f presents the mass and areal specific capacitances of CoFe₂O₄@MnO₂ //AC ASC at different current densities. The specific capacitance of the full cell can achieve 103.86 F g ¹ (0.883 F cm⁻²) at 5 mA cm⁻², and still retained 43.12 F g⁻¹ (0.367 F cm⁻²) at a high current density of 51 mA cm⁻².

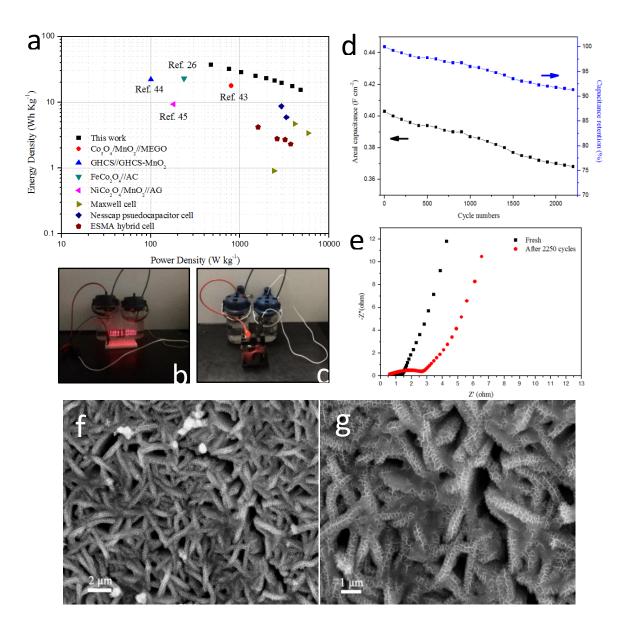


Figure 24. (a) Ragone plot of the CoFe₂O₄ @ MnO₂//AC-ASC device. The values reported for others devices and some commercial supercapacitors are given here for a comparison. (b) A digital image showing the two ASC devices in series can light up ten red LED indicators. (c) A rotating motor derived by two supercapacitors in series. (d) Cycling stability of CoFe₂O₄ @ MnO₂//AC-ASC device at a current density of 41 mA cm⁻². (e) EIS curves of the fresh CoFe₂O₄ @ MnO₂ electrode and after 2250th cycle. (f-g) SEM images of CoFe₂O₄ @ MnO₂ NSAs after cycling test.

Energy density and power density are two critical parameters to evaluate the electrochemical performance of supercapacitors. Figure 24a shows the Ragone plot of the CoFe₂O₄@MnO₂ //AC ASC based on GCD tests. The maximum energy density of the ASC was 37 W h kg⁻¹ at a power density of 470 W kg⁻¹ based on total mass of active materials. The energy density gradually decreased to 15.3 W h kg⁻¹ with the increase of power density from 470 W kg⁻¹ to 4800 W kg⁻¹. The energy densities and power densities of CoFe₂O₄@MnO₂ //AC ASC were compared to those of reported hybrid supercapacitors similarly based on MnO_2 and transition metal oxides (Figure 24a). Obviously, the energy density in this study was higher than that of Co₃O₄/MnO₂//MEGO (17.7 W h kg⁻¹),⁷⁵ GHCS//GHCS-MnO₂ (22.1 W h kg⁻¹),⁷⁶ FeCo₂O₄//AC (23 W h kg⁻¹)¹⁸ and NiCo₂O₄/MnO₂//AG (9.4 W h kg⁻¹).⁷⁷ Significantly, the highest energy density of the CoFe₂O₄@MnO₂ //AC ASC exceeded those of most of the commercial cells such as Maxwell, Nesscap and ESMA and their power densities are comparable. Two CoFe₂O₄@MnO₂ //AC ASC devices were further assembled in series. After charged for 20s to about 3.2 V, the connected devices efficiently powered a 10-LEDs (red, 1.8 V, 20mA) for each) (Figure 24b). More impressively, the device drove a motor (2.8V) more than 30 sec without the loss of rotational speed (Figure 24c). A long-term cycle stability of the CoFe₂O₄@MnO₂ //AC ASC was tested by repeating GCD tests at a high current density of 41 mA cm⁻² for 2250 cycles. As shown in Figure 24d, the specific capacitance of CoFe₂O₄@MnO₂ //AC ASC still remained 91.5% of its initial capacitance after cycling test. The EIS spectra of CoFe₂O₄@MnO₂ NSAs electrode after cycling test was recorded in

order to investigate the change of interfacial electrochemical behaviors of the electrode after cycling test. As shown in Figure 24e, the EIS spectra showed similar curve shape except for the change of R_{ct}. Based on this result, the conclusion was drawn that the decrease of capacitance after long-term cycle stability test was likely attributed to the increase of Faradaic charge transfer resistance. Figure S8 shows the SEM image of CoFe₂O₄@MnO₂ core-shell NSAs after 2250 cycling tests. The morphology of CoFe₂O₄@MnO₂ still maintained the core-shell nanosheet arrays and almost the same as that before cycling test (Figure S8a) except for a small collapse of vertically aligned MnO₂ nanosheets (Figure 24f-g), which further indicated its highly mechanical stability.

The high capacitance and excellent cycling stability of CoFe₂O₄@MnO₂ NSAs electrode can be attributed to the hierarchical core-shell nanostructure. The unique core-shell nanostructure has many apparent advantages as follows: (1) The mesoporous and highly conductive CoFe₂O₄ nanosheets grown directly on the Ni foam can provide an electron "superhighway" for charge storage and delivery, which neutralized the intrinsic poor conductivity of MnO₂. (2) Ultrathin MnO₂ nanosheets supported on CoFe₂O₄ nanosheets provided a large specific area facilitating a better electrode/electrolyte contact and an increased electroactive sites for redox reaction compared to the individual CoFe₂O₄ and MnO₂ nanosheets. (3) Both of the CoFe₂O₄ and MnO₂ were potential pseudocapacitive electrode materials, hence jointly contributed to the total capacitance of CoFe₂O₄@MnO₂ NSAs. (4) The good mechanical adhesion between CoFe₂O₄ and MnO₂ and electrical connection of the electrode materials to the Ni foam without any binder or conductive agents enhanced the long-term performance and improved the utilization of the hybrid electrode.

3.4 Controlled synthesis of MnO₂ nanosheets vertically covered FeCo₂O₄ nanosheets as binder-free electrode durable asymmetric supercapacitor

3.4.1 Material Characterization

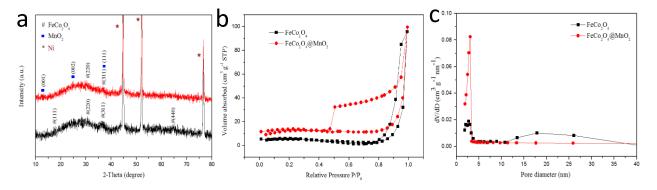


Figure 25. (a) XRD patterns of $FeCo_2O_4$ nanosheets on the Ni foam before (black curve) and after the growth of MnO₂ (red curve). (b) The nitrogen adsorption-desorption isotherms and (c) the corresponding BJH pore-size distribution of $FeCo_2O_4$ and $FeCo_2O_4@MnO_2$ NSAs.

XRD was applied to analysis the crystal structures of the as-prepared samples. In the XRD pattern of FeCo₂O₄ (black curve in Figure 25a), the diffraction peaks at 44.5°, 52.1° and 76.5° could be assigned to Ni foam (JCPDF card No. 04-0850), the remaining peaks at $2\theta = 17.3^{\circ}$, 30.7° , 37.0° and 64.5° corresponded to the (111), (220), (311), and (440). The diffraction peaks in the FeCo₂O₄ XRD pattern was indexed to spinel FeCo₂O₄ phase with the space group of *Fd3m*, which was in good agreement with the previous investigations⁷⁸⁻⁷⁹. As for the deposition of MnO₂ on FeCo₂O₄ nanosheets, some of the

FeCo₂O₄ diffraction peaks largely diminished except for the reflection of (220), (311), which should be attributed to the ultrathin $FeCo_2O_4$ nanosheets covered by relatively thick MnO_2 layer. The new peaks at 12.3°, 25.0° and 37.0° were related to (001), (002) and (111) reflections of MnO₂ (JCPDS card No: 86-0666)⁸⁰. The XRD results confirmed the coexistence of MnO_2 and $FeCo_2O_4$ on the Ni foam. The mesoporous properties of the asfabricated samples were investigated by the surface area analysis and the pore size distribution analysis. As shown in Figure 25b, the N₂ adsorption-desorption isotherms of the FeCo₂O₄ and FeCo₂O₄@MnO₂ NSAs revealed distinct hysteresis loops in the range of 0.8-1.0 P/P₀ and 0.5-1.0 P/P₀, respectively, indicating the mesoporous properties of FeCo₂O₄ and FeCo₂O₄@MnO₂ NSAs. The presence of the hysteresis loop at higher relative pressures in FeCo₂O₄ originated from the larger mesopores size.⁸¹ The Brunauer-Emmett-Teller (BET) surface area values of FeCo₂O₄ and FeCo₂O₄@MnO₂ NSAS were calculated to be about 45 and 104 m² g⁻¹, respectively. The pore-size distribution of the samples is shown in Figure 25c. The FeCo₂O₄@MnO₂ NSAs exhibited a narrow pore-size distribution at about 3 nm while the $FeCo_2O_4$ nanosheets manifested a sharp peak at 3 nm and wide peaks at 13.4 and 25.9 nm, which were in agreement with the conclusion obtained from the N₂ adsorption-desorption isotherms. The change of pore-size distribution can be attributed to the reconstruction of the composite by the deposited MnO_2 nanosheets on FeCo₂O₄ nanosheets.

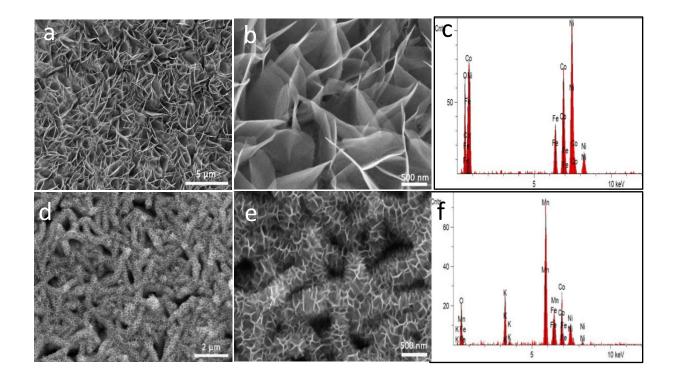


Figure 26. (a-b) SEM images of typical $FeCo_2O_4$ nanosheets on Ni foam. (d-e) SEM images of typical $FeCo_2O_4@MnO_2$ NSAs on Ni foam. EDX analysis of (c) $FeCo_2O_4$ nanosheets on the Ni foam and (f) $FeCo_2O_4@MnO_2$ NSA on the Ni foam.

The morphologies and nanostructures of $FeCo_2O_4$ nanosheets and $FeCo_2O_4@MnO_2$ NSAs on Ni foams were investigated by SEM in Figure 26. It revealed that $FeCo_2O_4$ nanosheets vertically and densely grown on Ni foam. The vertically aligned $FeCo_2O_4$ nanosheets with an average thickness of 10 nm interconnected with each other to form a wall-like structure (Figure 26a-b). Remarkably, the smooth surface of ultrathin $FeCo_2O_4$ nanosheets and the space between them provided a favorable substrate for the growth of MnO₂. Figure 2d-e show the typical morphology of $FeCo_2O_4@MnO_2$. The framework of FeCo₂O₄ nanosheets was not deteriorated during the high temperature hydrothermal MnO₂ growth condition, indicating the excellent mechanical stability between FeCo₂O₄ nanosheets and the Ni foam. It's interesting that MnO₂ nanosheets, in a thickness about 20 nm, were vertically grown on the FeCo₂O₄ nanosheets rather than face-to-face. MnO₂ nanosheets were also interconnected with each other, forming a highly porous nanoarchitecture for further contacting and diffusion of electrolytes. This hierarchical FeCo₂O₄@MnO₂ NSAs led a balance of the enlarged surface area of the active capacitive materials (MnO₂) and a smaller resistance of ion diffusion. The components of $FeCo_2O_4$ nanosheets and FeCo₂O₄@MnO₂ NSAs were confirmed by the EDX spectroscopy (Figure 26c and f). The atomic ratio of Fe/Co of both FeCo₂O₄ nanosheets and FeCo₂O₄@MnO₂ NSAs were approximately 1:2 according to EDX data, confirming the formation of FeCo₂O₄. The existence of Mn element in Figure 26f also manifested the formation of FeCo₂O₄@MnO₂ NSAs. More information about the FeCo₂O₄ nanosheets and FeCo₂O₄@MnO₂ NSAs was recorded by the TEM (Figure 27). Figure 27a-b further revealed the ultrathin and quasi-rectangular features of FeCo₂O₄ nanosheets. Furthermore, the TEM images of FeCo₂O₄ nanosheets also exhibited that the mesopores with different diameters uniformly distributed in the FeCo₂O₄ nanosheets. The HRTEM image of $FeCo_2O_4$ nanosheets was presented in Figure 27c. The lattice spacing was 0.296 nm, measured from the lattice fringe, which corresponded to the (220) plane of FeCo₂O₄.⁴¹ In addition, the corresponding SAED pattern (inset of Figure 27b) revealed that the $FeCo_2O_4$ nanosheets were crystalline in whole. The TEM images of FeCo₂O₄@MnO₂ NSAs (Figure

27d-e) clearly confirmed that the FeCo₂O₄ nanosheets were totally covered by MnO₂ nanosheets, and each individual substance components in FeCo₂O₄@MnO₂ nanostructures were closely packed. The freestanding MnO₂ nanosheets partly overlapped with each other and formed a wrinkled nanostructure. The HRTEM image (Figure 27f) of FeCo₂O₄@MnO₂ NSAs clearly shows that the lattice fringe spaces of 0.19 nm, corresponding to the (111) planes of the birnessite-type δ -MnO2.⁸² The obtained SAED pattern (inset of Figure 27e) of the nanosheets was in good agreement with the diffraction peaks of δ -MnO2 obtained by XRD pattern.

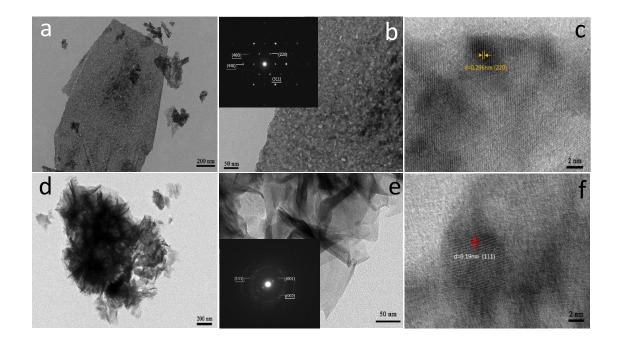


Figure 27. TEM images of (a-c) $FeCo_2O_4$ nanosheets and (d-f) $FeCo_2O_4@MnO_2$ NSAs scratched from Ni foam. The insets of Figure b and e are the corresponding SAED pattern of $FeCo_2O_4$ nanosheets and $FeCo_2O_4@MnO_2$ NSAs, respectively.

XPS tests were applied to further investigate the elemental chemical states and chemical

compositions on the surfaces of samples. Figure 28a exhibits the XPS spectrum of Co 2p, including two main peaks (Co $2p_{3/2}$ and Co $2p_{1/2}$) and two satellite peaks. After fitting by the Gaussian method, Co $2p_{3/2}$ can be divided into two subpeaks located at 779.7 eV and 781.1 eV and Co 2p_{1/2} also split into two peaks at 794.8 eV and 796.0 eV. In addition, two "shoulder" weak satellite peaks were found at 786.6 eV and 804.0 eV, respectively. Among of them, the fitting peaks at 779.7 eV and 794.8 eV with the satellite peak of 786.6 were indexed to Co³⁺, while the other peaks at 781.1 eV, 796.0 eV and 804.0 eV were attributed to the existence of Co^{2+ 49, 78}. Likewise, the XPS spectrum of Fe 2p (Figure 28b) also included two main peaks at 711.5 eV and 724.3 eV corresponding to Fe $2p_{3/2}$ and Fe $2p_{1/2}$ and two broad satellite peaks at 716.7 eV and 732.9 eV. The fitting peaks at 711.5 eV and 724.3 eV were associated to Fe^{2+} and the two satellite peaks at 716.7 eV and 732.9 eV were related to Fe^{3+ 83-84}. The XPS characterization clearly revealed that the FeCo₂O₄ nanosheets belonged to the mixed valence compounds, which contained Co^{3+} , Co^{2+} , Fe^{3+} , and Fe^{2+} . The XPS spectrum of Mn 2p and O 1s of FeCo₂O₄@MnO₂ NSAs are shown in Figure 28cd, respectively. Two main peaks at 642.5 eV and 650.0 eV belonged to Mn $2p_{3/2}$ and Mn 2p_{1/2}, indicating the chemical state of Mn in FeCo₂O₄@MnO₂ NSAs was +4⁶⁹. After fitting, the O 1s spectrum was divided into two fitting peaks, corresponding to two types of oxygen states named as O1 and O2. The O1 peak at 529.8 eV can be assigned to a typical metaloxygen bond. Besides, the fitting O2 peak at 531.7 eV was caused by the physic- or

chemisorbed water at the surface ⁴⁸.

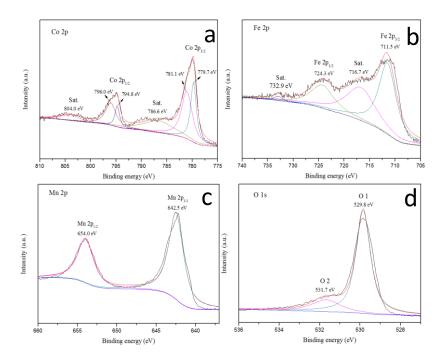
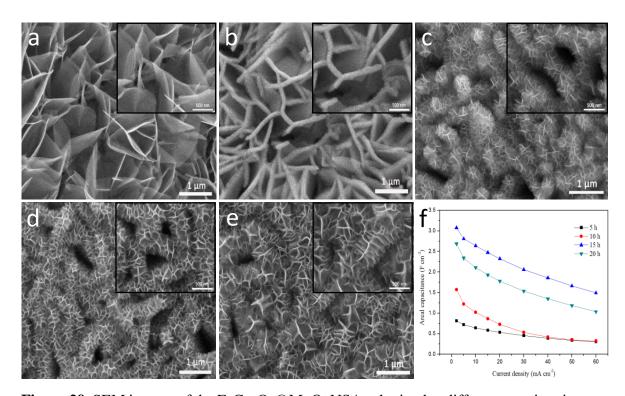


Figure 28. XPS spectra of the (a) Co 2p and (b) Fe 2p regions of $FeCo_2O_4$ nanosheets. XPS spectra of the (c) Mn 2p and (d) O 1s of $FeCo_2O_4@MnO_2$ NSAs.



3.4.2 Electrochemical properties of FeCo₂O₄@MnO₂ electrode

Figure 29. SEM images of the $FeCo_2O_4@MnO_2NSAs$ obtained at different reaction times: (a) 0h; (b) 5h; (c) 10h; (d) 15h; and (e) 20h. Insets show the high-magnification SEM images. (f) Areal capacitances of $FeCo_2O_4@MnO_2NSAs$ electrodes obtained at different reaction times and at different current densities.

In order to learn the effect of the proportion and size of each component on performance of electrode, different $FeCo_2O_4@MnO_2$ composites with various thicknesses were synthesized. The thickness of $FeCo_2O_4@MnO_2$ NSAs was controlled by different hydrothermal times for the MnO_2 growth. Figure 29. presents the morphologies of $FeCo_2O_4@MnO_2$ NSAs at different growth stages. As shown in Figure 29a, the smooth bare $FeCo_2O_4$ nanosheets was vertically standing on the Ni foam, and its average thickness was 10 nm. When the hydrothermal time reached 5h, the thickness of nanomaterial increased from 10 nm to 80 nm and tiny MnO₂ "buds" began to deposit on the surface of FeCo₂O₄ nanosheets, as shown in the inset of Figure 29b. With the elongation of hydrothermal time, the thickness of FeCo₂O₄@MnO₂ NSAs changed to 250 nm at 10 h (Figure 29c), 400 nm at 15 h (Figure 29d) and 550 nm at 20 h (Figure 29e). It was clear that all the space between FeCo₂O₄@MnO₂ NSAs was almost occupied by MnO₂ nanosheets at 20h. The smaller inter-sheet space of prepared nanostructures obtained at 20 h may restrict the penetration of electrolytes into the inner of the NSAs structure.⁸⁵ Thus, FeCo₂O₄@MnO₂ NSAs electrodes at different growing stages were further tested by their electrochemical performance. Figure 30a shows the CV curves at 20 mV s⁻¹ of FeCo₂O₄@MnO₂ NSAs electrodes coming from different hydrothermal times. It indicated that the largest area of CV curve (the highest capacitance) referred to the FeCo₂O₄@MnO₂ NSAs of the hydrothermal time at 15h was (marked in blue). The areal capacitances at different current density of prepared electrodes was shown in Figure 29f, which further confirmed that the electrochemical performance was enhanced by increasing by the hydrothermal times until 15 h and decreased at 20 h. The corresponding discharge curves of 5 h, 10 h and 20 h were listed in Figure 30b-d, respectively. In addition, to better understand the function of FeCo₂O₄ nanosheets in the construction of FeCo₂O₄@MnO₂ NSAs, the MnO₂ sample grown on the Ni foam was also prepared (Figure 30e-f). Without the well-oriented FeCo₂O₄ nanosheets, stacked MnO₂ nanosheets can only be grown on the Ni foam irregularly.

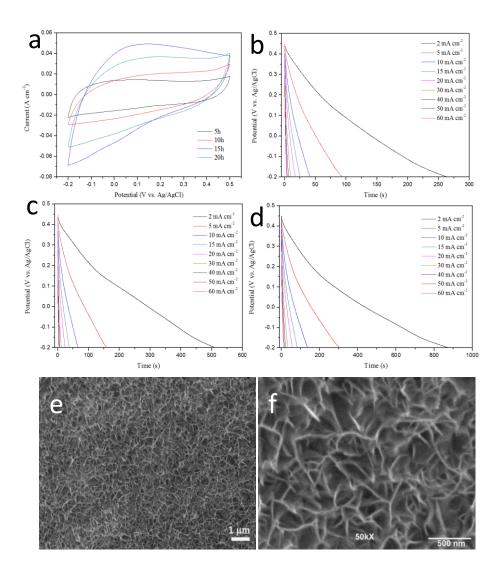


Figure 30. (a) CV curves of FeCo₂O₄@MnO₂ NSAs fabricated with different reaction times at a scan rate of 20 mV s⁻¹. (b-d) Galvanostatic charge-discharge of the FeCo₂O₄@MnO₂NSAs fabricated with different reaction times at various current densities. (b) 5h; (c) 10h; (d) 20h. (e) Low- and (f) high-magnification SEM images of MnO₂ nanosheets on the Ni foam prepared by the same hydrothermal synthesis (without pregrown FeCo₂O₄ nanosheets)

The electrochemical performance of FeCo₂O₄@MnO₂ NSAs was first investigated in a traditional three electrodes system. Figure 31a shows the CV curves of FeCo₂O₄@MnO₂ NSAs at different scan rates in a potential range of -0.2-0.5 V. The shapes of CV curves deviated from the rectangular character, indicating the pseudocapacitive behavior of the electrode. When the scan rate increased to 100 mV s⁻¹, the shape of CV curve did not show much change, suggesting the good reversibility feature. Figure 31b exhibits the typical GCD profiles of FeCo₂O₄@MnO₂ NSAs at different current densities. According to equation (12), the areal capacitances of the FeCo₂O₄@MnO₂ NSAs were 3.077, 2.808, 2.642, 2.472, 2.323, 2.058, 1.860, 1.661 and 1.495 F cm⁻² at current densities of 2, 5, 10, 15, 20, 30, 40, 50 and 60 mA cm⁻², respectively. (The corresponding specific capacitances were 1810.0, 1651.8, 1554.1, 1454.1, 1366.5, 1210.6, 1094.1, 977.1 and 879.4 F g⁻¹) The confirmation of the enhanced performance of the FeCo₂O₄@MnO₂ NSAs was revealed in the comparison the electrochemical properties of the $FeCo_2O_4$ nanosheets, the MnO₂ nanosheets and the FeCo₂O₄@MnO₂ NSAs. Figure 31c and d show the CV curves at 20 mV s⁻¹ and GCD curves at 5 mA cm⁻² of all samples of all three electrodes, respectively. The CV shape of the FeCo₂O₄@MnO₂ NSAs was completely different from those of FeCo₂O₄ nanosheets and MnO₂ nanosheets and the coverage area of its CV curve was also much larger than both of other two electrodes. It implied that both FeCo₂O₄ and MnO₂ were active pseudocapacitor materials which based on the reversible Faradic redox reaction in their energy storage mechanism. The CV curve of FeCo₂O₄@MnO₂ did not show obvious redox peak, indicating that the electrochemical properties of CoFe₂O₄ and MnO₂ has been

changed upon the formation of the new CoFe₂O₄@MnO₂ core-shell nanoarchitecture. A comparison of three GCD curves of electrodes at 5 mA cm⁻² is illustrated in Figure 31d. Obviously, the charge-discharge time of FeCo₂O₄@MnO₂ was much longer than those of FeCo₂O₄ and MnO₂ electrodes, corresponding to a much improved capacitance of the FeCo₂O₄@MnO₂ electrode. It can also be seen that the charge-discharge curves of all three samples were in the symmetric status, suggesting their excellent columbic efficiencies.

In order to evaluate the rate capability of the FeCo₂O₄@MnO₂ NSAs electrode, the specific areal capacitance of all three electrodes were compared at different current densities. When the current density increased to 30 mA cm⁻², which was 15-fold of the initial one, the capacitance of the FeCo₂O₄@MnO₂ still remained 2.058 F cm⁻² (Figure 31e). The capacitance retention was about 66.9% of the original value at 2 mA cm⁻² of the FeCo₂O₄@MnO₂ electrode, which was higher than the FeCo₂O₄ electrode (51.5%) and the MnO₂ electrode (33%) at 30 mA cm⁻², showing the remarkable rate capability of the FeCo₂O₄@MnO₂ NSAs electrode. The GCD curves of FeCo₂O₄ and MnO₂ at different current densities are shown in the Figure 31f-g. In addition, we can see all the specific areal capacitances of FeCo₂O₄@MnO₂ NSAs at different current densities were much higher than the sum of CoFe₂O₄ and MnO₂ NSAs at different strategy to enhance the performance of electrode materials.

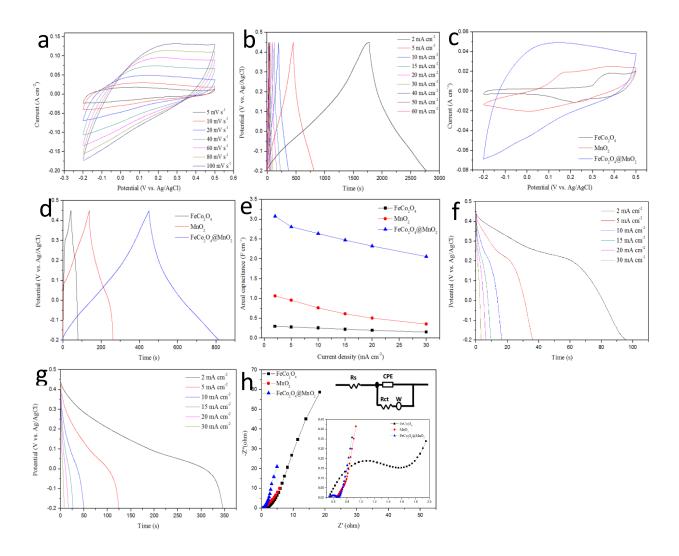


Figure 31. (a) CV curves of FeCo₂O₄@MnO₂ NSAs at different scan rates. (b) Galvanostatic charge-discharge of the FeCo₂O₄@MnO₂ NSAs at various current densities. (c-f) Comparing bare FeCo₂O₄ electrode (black), bare MnO₂ electrode (red) and optimal FeCo₂O₄@MnO₂ NSAs electrode (blue), all grown on Ni foam: (c) CV curves at 20 mV s⁻¹, (d) galvanostatic charge-discharge at 5 mA cm⁻², (e) areal specific capacitances versus discharge current density, and (h) EIS curves (inset shows the EIS curves at high frequency, the equivalent circuit model is shown on the top right). Galvanostatic charge-discharge of the (f) FeCo₂O₄ nanosheets and (g) MnO₂ nanosheets on nickel foam at various current densities.

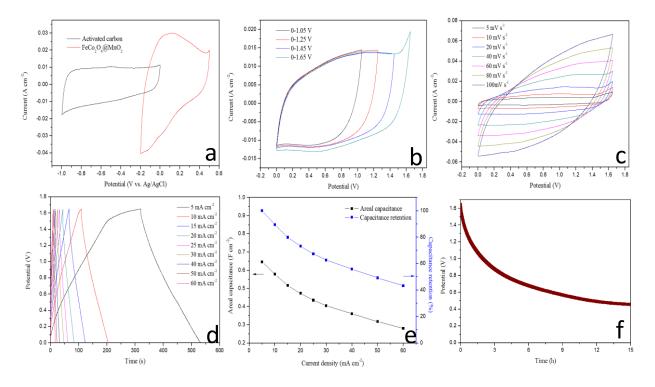
EIS tests were also conducted to learn the ion-transport behavior of all three prepared electrodes. The EIS spectra (Figure 31h) of all samples consisted of a semicircle at the high-frequency region and a straight line at the low-frequency region. The high-frequency intercept of the semicircle on the real axis represents the series resistance (R_s) and its diameter represents the charge-transfer resistance (Rct) of the Faradaic process. Contrasting, the linear part in the low-frequency area is associated with the resistance (Warburg resistance W) of electrolyte and ionic diffusion/transport into the electrode surface ⁵²⁻⁵³. In the high-frequency region, the $FeCo_2O_4@MnO_2$ demonstrated a similar Rs with pristine FeCo₂O₄ nanosheets (0.54 Ω) which was smaller than that of bare MnO₂ nanosheets (0.67Ω) , indicating an improved electrical conductivity caused by the improved conductive FeCo₂O₄ nanosheets. Remarkably, the smaller diameter of semicircle and the larger slope of the FeCo₂O₄@MnO₂ than those of FeCo₂O₄ nanosheets and MnO₂ nanosheets also manifested its relatively smaller charge-transfer resistance and diffusive resistance caused by the intercalation and deintercalation of cations. The larger slope of FeCo₂O₄@MnO₂ in the low-frequency region revealed its smaller diffusive resistance, indicating the vertically aligned MnO₂ grown on FeCo₂O₄ nanosheets could enhance the contact of active material and electrolyte as well as ion diffusion in the nanocomposite.

3.4.3 Electrochemical performance of FeCo₂O₄@MnO₂//AC asymmetric supercapacitor

In order to explore the practical application of the FeCo₂O₄@MnO₂NSAs electrode, an

aqueous asymmetric supercapacitor was further assembled using FeCo₂O₄@MnO₂ NSAs as its positive electrode and AC as its negative electrode. Figure 32a exhibits CV curves of AC electrode and FeCo₂O₄@MnO₂ NSAs electrode at 10 mV s⁻¹. The rectangular shape of AC in its CV curve revealed electrochemical double layer capacitive property, while the trapeziform shape of FeCo₂O₄@MnO₂ in its CV indicated its pseudocapacitive property. The stable working potential window of the FeCo₂O₄@MnO₂//AC ASC was investigated by the increase of CV range progressively (Figure 32b) to determine a proper range of voltage window to be 0-1.65 V. With the increase of scan rates in CV experiments, the shape of CV curves (Figure 32c) tended to be more quasi-rectangular and didn't show any redox peaks, indicating excellent charge-discharge property and rate capability of the ASC device. The absence of obvious redox peaks should be attributed to the combination of FeCo₂O₄@MnO₂ NSAs electrode and the AC electrode, the same phenomena also observed in other pseudocapacitive ASC.⁸⁶ The capacitances of full cell were investigated by GCD experiments (Figure 32d). The charge-discharge curves the of FeCo₂O₄@MnO₂//AC ASC remained nearly symmetric suggesting the excellent capacitive behavior of the device in 0-1.65 V. Figure 32e shows the areal capacitances at different current density and corresponding capacitance retention. FeCo2O4@MnO2//AC ASC achieved an areal capacitance of 0.646 F cm⁻² (80.75 F g⁻¹) at 5 mA cm⁻² and still remained 0.28 F cm⁻² (35.0 F g⁻¹) (43.4% of its initial value) even at a high current density of 60 mA cm⁻². Besides, the self-discharge property of the device was performed under open-circuit voltage conditions. As shown in Figure 32f, after charging to 1.65 V, the ASC device

showed a voltage drop about 50% after 4 h and almost stabilized at 30% of the initial charge



potential after 15 h, which was similar to the previously reported values.⁸⁷

Figure 32. (a) Comparative CV curves of the activated carbon electrode and $FeCo_2O_4@MnO_2$ NSAs electrode at 10 mV s⁻¹. (b) CV curves at different cell voltages at a scan rate of 20 mV s⁻¹ and (c) different scan rates for $FeCo_2O_4@MnO_2//AC$ ASC device. (d) Galvanostatic charge-discharge curves at different current densities. (e) Specific capacitances of the $FeCo_2O_4@MnO_2//AC$ ASC device at different current densities. (f) Self-discharge curve of the $FeCo_2O_4@MnO_2//AC$ ASC device.

Energy density and power density are two essential parameters to evaluate the performance of supercapacitors. Figure 33 shows the Ragone plot of $FeCo_2O_4@MnO_2//AC$ ASC calculated from GCD tests. The maximum energy density of the ASC was 0.23 mWh cm⁻² (30.55 W h kg⁻¹) at a power density of 3.88 mW cm⁻² (515.6 W kg⁻¹) and decreased to

0.1 mWh cm⁻² (13.2 W h kg⁻¹) at a power density of 46.5 mW cm⁻² (6187.5 W kg⁻¹). These values are significantly superior to the previous reported ASCs, such as NiCo₂S₄@Ni-Mn LDH/GS//VN/GS ASC (0.156 mWh cm⁻² at a power density of 3.76 mW cm⁻²) ⁸⁸, Ni, Co-HC//HPC ASC (0.137 mWh cm⁻² at a power density of 3.51 mW cm⁻²)⁸⁹, CW/PNC/PEDOT//CW/CMK-3 ASC (0.011 mWh cm⁻² at a power density of 0.33 mW cm⁻²) ⁹⁰ and Ni(OH)₂ NW//OMC ASC (0.01 mWh cm⁻² at a power density of 7.3 mW cm⁻ ²) ⁹¹. More impressively, the excellent cycling stability of the $FeCo_2O_4@MnO_2//ACASC$ also can promote its practical application. A long-term cycling test was recorded at a current density of 40 mA cm⁻². As shown in Figure 33b, the capacitance of the FeCo₂O₄@MnO₂//AC ASC still retained 99.1% of its original capacitance even after 5000 cycles. The increased capacitance during the first 1000 cycles should be attributed to the activation of electrode material. In general, only a portion of material can be activated and take part in the charge-discharge process in the beginning. Companying with the penetration of electrolyte, more of the electrode materials became activated and contributed to the increase of capacitance.⁹² Figure 33c-d show the typical first and last ten chargedischarge cycles and the CD curves still remained undistorted and almost symmetric, indicating excellent stability FeCo2O4@MnO2//AC ASC. the of Two FeCo₂O₄@MnO₂//AC ASC devices were further assembled in series. After charged for 30s to about 3.3 V, the connected devices efficiently powered 10 light-emitting diode (LED) indicators (green, 2.3 V, 20mA for each) (Inset of Figure 34a) and lasted for about 6 minutes (Figure 33e).

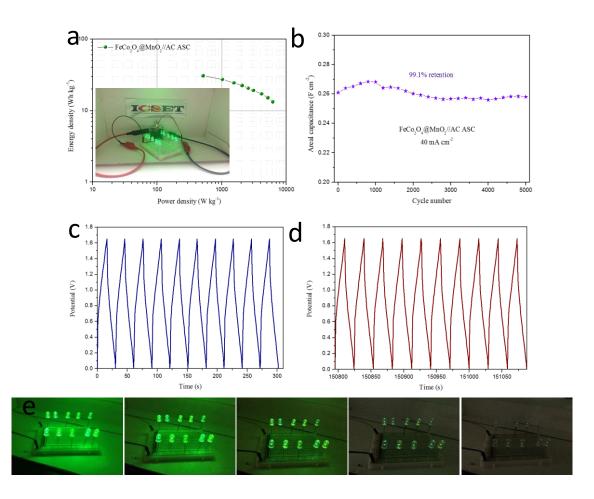


Figure 33. (a) Ragone plot of the FeCo₂O₄@MnO₂//AC ASC device. Inset shows a digital image of two ASC devices in series which can light up ten green LED indicators. (b) Cycling stability of FeCo₂O₄@MnO₂//AC ASC device at a current density of 40 mA cm⁻². (c) First and (d last 10 charge-discharge curves of FeCo₂O₄@MnO₂//AC-ASC device at 40 mA cm⁻² current density in the potential range between 0-1.65 V for 5000 cycles. (e) Images of the green LEDs at different stages.

IV. CONCLUSION

Due to the renewable energy resources are unstable and sporadic, suggesting that energy storage devices must be coexisted to keep them in reserve and use them in demands. Supercapacitor is one of the most promising devices for energy storage and has attracted considerable interest in recent years because of its high power density, fast chargingdischarging rate and long lifespan. In this study, we synthesized several type bimetallic iron cobalt oxides based materials and applied them as the electrodes for supercapacitor.

Firstly, CoFe₂O₄ and FeCo₂O₄ nanosheets were grown on Ni foam by hydrothermal and post-annealing process. Amongst, the interconnected CoFe₂O₄ nanosheets supported on Ni foam was fabricated for the first time. The as-fabricated CoFe₂O₄ nanosheets, as a positive supercapacitor electrodes, exhibited a high capacitance of 503 F g⁻¹at a current density of 2 A g⁻¹ which was higher than its corresponding monometallic transition oxides. An aqueous CoFe₂O₄//AC ASC was further assembled and achieved high specific capacitance of 73.12 F g⁻¹ at 1.2 A g⁻¹ and long lifespan of 98% retention of its original specific capacitance after 5000cycles. The maximum energy density and power density can be up to 22.85 W h kg⁻¹and 6000 W kg⁻¹, respectively.

Then, we developed a facile and short-term route to synthesize the binder-additive-free MCo_2O_4 (M=Co and Fe) submicron-structured prisms grown on the nickel foam via the hydrothermal assisted co-precipitation method. The electrochemical properties of MCo_2O_4 SMPs electrodes were first investigated in three-electrode system. It was found that all the

 MCo_2O_4 SMPs exhibited the OH⁻ diffusion-controlled characteristic of the redox reactions. The MCo_2O_4 (M= Co and Fe) SMPs achieved specific capacitances of 680.5 F g⁻¹ (1.64 F cm⁻²), 1281.0 F g⁻¹ (1.96 F cm⁻²), respectively, at a current density of 2 mA cm⁻². Between these two submicron prisms, Co_3O_4 exhibited a better diffusion coefficient but lower series resistance.

Moreover, the bare CoFe₂O₄ and FeCo₂O₄ nanosheets were served as the scaffold for the deposition of MnO₂. We developed a facial, tunable hydrothermal method to fabricate hierarchical CoFe₂O₄@ MnO₂ and FeCo₂O₄@ MnO₂ nanosheets arrays on Ni foam. The CoFe₂O₄@ MnO₂ NSAs exhibited a high specific capacitance of 3.59 F cm⁻² (1994.4 F g⁻¹) at a current density of 2 mA cm⁻² within -0.2-0.4 V (vs. Ag/AgCl), which was much higher than bare CoFe₂O₄ and MnO₂ nanosheets. The excellent performance exhibited by CoFe₂O₄@MnO₂ NSAs was likely attributed to the synergetic effects between the properties of two components and their unique core-shell nanostructure. In addition, the assembled CoFe₂O₄@MnO₂//AC ASC could be operated within a voltage window of 0-1.6 V and achieved a high specific capacitance of 103.86 F g⁻¹ (0.883 F cm⁻²) at 5 mA cm⁻², and still retained 43.12 F g⁻¹ (0.367 F cm⁻²) at a high current density of 51 mA cm⁻². A maximum energy density was 37 W h kg⁻¹, and the cycling stability reached 91.4% retention after 2250 cycles.

The FeCo₂O₄@ MnO₂ nanocomposite were prepared by similar strategy, the thickness of nanocomposite could be adjusted by the deposition time of MnO₂. An optimal $FeCo_2O_4@MnO_2$ CSN electrode obtained at 15 h exhibited an areal capacitance 3.077 F

cm⁻² (1810 F g⁻¹) at 2 mA cm⁻². Also, an asymmetric supercapacitor FeCo₂O₄@MnO₂//AC ASC were further assembled for the first time. The as-assembled FeCo₂O₄@MnO₂//AC ASC could be operated within a large potential window of 0-1.65 V and delivered a high areal capacitance of 0.646 F cm⁻² (80.75 F g⁻¹) at 5 mA cm⁻² and excellent cycling stability with a 99.1% retention after 5000 cycles. In addition, the FeCo₂O₄@MnO₂//AC ASC achieved a maximum energy density of 0.23 mWh cm⁻² (30.53 Wh kg⁻¹) at a power density of 3.88 mW cm⁻² (515.6 W kg⁻¹), which was smaller than CoFe₂O₄@MnO₂//AC ASC.

In conclusion, we designed and fabricated a series of iron cobalt oxides based materials which could be applied as the positive electrode materials for supercapacitor for the first time. The influences of morphologies and the ratio of components were investigated. Given the low cost, facile process and the excellent electrochemical performance, the asfabricated samples are expected to be novel electrode materials for the next generation energy storage devices.

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VI. ACHIEVEMENT

Publication

- <u>Gao, H.</u>; Cao, S.; Cao, Y., Hierarchical core-shell nanosheet arrays with MnO₂ grown on mesoporous CoFe₂O₄ support for high-performance asymmetric supercapacitors. *Electrochimica Acta* 2017, 240, 31-42.
- <u>Gao, H.</u>; Xiang, J.; Cao, Y., Controlled synthesis of MnO₂ nanosheets vertically covered FeCo₂O₄ nanoflakes as a binder-free electrode for a high-power and durable asymmetric supercapacitor. *Nanotechnology* **2017**, 28 (23), 235401. (Feacured article)
- <u>Gao, H.</u>; Xiang, J.; Cao, Y., Hierarchically porous CoFe₂O₄ nanosheets supported on Ni foam with excellent electrochemical properties for asymmetric supercapacitors. *Applied Surface Science* 2017, *413*, 351-359.
- <u>Gao, H.</u>; Liu, S.; Li, Y.; Conte, E.; Cao, Y., A Critical Review on Spinel Structured Iron Cobalt Oxides Based Materials for Electrochemical Energy Storages and Conversions. *Energies*, accepted.
- Chen, Y.; <u>Gao, H.</u>; Wei, D.; Dong, X.; Cao, Y., Langmuir-Blodgett assembly of visible light responsive TiO₂ nanotube arrays/graphene oxide heterostructure. *Applied Surface Science* 2017, *392*, 1036-1042.
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- Chen, Y.; Dong, X.; Cao, Y.; Xiang, J.; <u>Gao, H.</u>, Enhanced photocatalytic activities of low-bandgap TiO₂-reduced graphene oxide nanocomposites. *Journal of Nanoparticle Research* 2017, 19:200.
- <u>Gao, H.</u>; Li, Y.; Zhao, H.; Xiang, J.; Cao, Y., A general fabrication approach on spinel MCo₂O₄ (M=Co, Mn, Fe, Mg, and Zn) submicron prisms as advanced positive materials for supercapacitor. Submitted to *Electrochimica Acta*, under review.

Conference

- <u>Gao, H.</u>; Cao, Y., Hierarchical core-shell nanosheet arrays with MnO₂ grown on mesoporous CoFe₂O₄ support for high-performance asymmetric supercapacitors. 47th Annual WKU student research conference, March 2017, Bowling Green, KY.
- <u>Gao, H.</u>; Cao, Y., A general fabrication approach on spinel MCo₂O₄ (M=Co, Mn, Fe, Mg, and Zn) submicron prisms as advanced positive materials for supercapacitor. 2017 Kentucky Academy of Science Annual Meeting, November 2017, Murry, KY.

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